Numerical and Experimental Study of Laminar Mixed Convection in A Horizontal Semicircular Duct

by

Quanmin Lei

A Thesis Presented to The University of Manitoba in Partial Fulfillment of the Requirements for the Degree of **Doctor of Philosophy** in Mechanical Engineering

Winnipeg, Manitoba

January 30, 1990

1



Bibliothèque nationale du Canada

Service des thèses canadiennes

Canadian Theses Service

Ottawa, Canada K1A 0N4

> The author has granted an irrevocable nonexclusive licence allowing the National Library of Canada to reproduce, loan, distribute or sell copies of his/her thesis by any means and in any form or format, making this thesis available to interested persons.

> The author retains ownership of the copyright in his/her thesis. Neither the thesis nor substantial extracts from it may be printed or otherwise reproduced without his/her permission.

L'auteur a accordé une licence irrévocable et non exclusive permettant à la Bibliothèque nationale du Canada-de reproduire, prêter, distribuer ou vendre des copies de sa thèse de quelque manière et sous quelque forme que ce soit pour mettre des exemplaires de cette thèse à la disposition des personnes intéressées.

L'auteur conserve la propriété du droit d'auteur qui protège sa thèse. Ni la thèse ni des extraits substantiels de celle-ci ne doivent être imprimés ou autrement reproduits sans son autorisation.

ISBN 0-315-71798-X



NUMERICAL AND EXPERIMENTAL STUDY OF LAMINAR MIXED CONVECTION IN A HORIZONTAL SEMICIRCULAR DUCT

by

QUANMIN LEI

A thesis submitted to the Faculty of Graduate Studies of the University of Manitoba in partial fulfillment of the requirements of the degree of

C 1990

Permission has been granted to the LIBRARY OF THE UNIVERSITY OF MAN-ITOBA to lend or sell copies of this thesis, to the NATIONAL LIBRARY OF CANADA to microfilm this thesis and to lend or sell copies of the film, and UNI-VERSITY MICROFILMS to publish an abstract of this thesis.

The author reserves other publication rights, and neither the thesis nor extensive extracts from it may be printed or otherwise reproduced without the author's written permission.

Abstract

This research provided a package of analytical, numerical, and experimental results. By first investigating fully developed laminar flow with zero buoyancy force, velocity and temperature profiles for circular sector ducts (CSD) were expressed in series form and converted to pressure drop and heat transfer data. Then, threedimensional Navier-Stokes equations were numerically solved in the hydrodynamic entrance region of CSD's. Next was to perform numerically a heat transfer analysis for pure forced convection of thermally developing flow in CSD's. Following these prerequisite studies, numerical predictions were carried out using the modified SIMPLER algorithm for fully-developed laminar mixed convection in a horizontal semicircular duct (SCD). As the last and main target in this research, mixed convection flow and heat transfer were experimentally investigated in the thermal entrance region of the horizontal SCD with uniform heat input axially.

The analytical study included a novel expression of Nusselt number and produced a complete set of practical design data. The hydrodynamic analysis revealed that a smaller apex angle corresponds to a shorter hydrodynamic entrance length. It was similarly found that, for the thermal condition of axial uniform heat flux with uniform peripheral wall temperature, decreasing apex angle enhances local Nusselt numbers and shortens thermal entrance sections. Regarding the mixed convection flow, dual solutions were predicted for the SCD for modified Grashof numbers (Gr^+) up to 2×10^8 with Prandtl values of 0.7, 3, 5, and 20. The buoyancy-induced secondary flow was found to have two counter-rotating vortices which could bifurcate into a multiple-cell flow structure. For high heating rates, the experimental data showed large circumferential variations in wall temperatures, a factor of over two for friction factor increase, and a factor of about five for heat transfer enhancement. In addition, the onset of thermal instability was observed to advance with increasing Grashof number and with decreasing Reynolds number.

It was concluded that increasing Gr^+ augments flow resistance and, more significantly, greatly enhances heat transfer. The influence of Pr was shown to be insignificant when the Nusselt ratios were plotted against the modified Rayleigh number Ra^+ . However, the friction ratios were better correlated to Gr^+ or Gr^+/Pr^n , where n was determined to be 1.8 for $3 \leq Pr \leq 5$. In general, good correlations were obtained for the experimental data, whereas all key features of the mixed convection flow that were disclosed by both measurement and prediction were found to be consistent.

Acknowledgements

The author wishes to express his heartfelt appreciation and gratitude to his advisor, Dr. A. C. Trupp, for his guidance and advice throughout this study. His understanding and patience have always been a source of inspiration. Special thanks are extended to Dr. H. M. Soliman, who first introduced the author to this Mechanical Engineering Department, and his interest and valuable suggestions in this study are sincerely appreciated.

In setting up the experimental facility, the author is grateful to Mr. M. Kapitoler for his help. Thanks are due to Dr. J. S. Townsend, Mr. M. D. Vanderpont and his family for their encouragement and help in many ways. The funding provided by the Natural Sciences and Engineering Research Council of Canada through a grant to Dr. A. C. Trupp is also gratefully acknowledged.

Finally, the author is much obliged to his wife and his son, Jia Lei, for their support and sacrifice during the course of this work. This work is dedicated to them.

Nomenclature

4	= cross-sectional area of circular sector duct, ϕR_0^2
A _{fl}	= cross-sectional fluid area
A_{iw}	= inside heated wall area
A,	= cross-sectional solid area
В	= geometry parameter, $2(\phi + 1)/\phi$
С	= dimensionless pressure drop constant, $(d\bar{P}/dX)R_0^2/(\bar{W}\mu)$
C_1	= geometry parameter; for the $H1$ and $H2$ conditions,
	$C_1 = 2(\phi + 1)/\phi$; for the $H1_{ad}$ and $H2_{ad}$ conditions, $C_1 = 2$
c _p	= specific heat at constant pressure
$dar{P}/dX$	= axial pressure gradient
D_h	= hydraulic diameter, $2\phi R_0/(1+\phi)$
D_i, D_0	= inside and outside diameters of the duct
f	= Fanning friction factor, $D_h(-d\bar{P}/dX)/(2\rho\bar{W}^2)$
g	= gravity
Gr	= modified Grashof number, $Gr = \beta g \rho^2 D_h^4 Q_f / \mu^2 k A_{iw}$
Gr^+	= modified Grashof number, $Gr^+ = \beta g q' R_0^3 / (\nu^2 k)$
$ar{h}$	= peripherally averaged heat transfer coefficient
H1	= uniform axial heat flux with uniform peripheral temperature
	for all surfaces
$H1_{ad}$	= uniform axial heat flux and uniform peripheral temperature

for the curved surface; adiabatic flat surfaces

H2	= uniform axial and peripheral heat flux
$H2_{ad}$	= uniform axial heat flux with uniform peripheral heat flux on
	the curved surface; adiabatic flat surfaces
\boldsymbol{k}	= thermal conductivity of fluid
K	= local incremental pressure drop number, equation (4.11)
$K(\infty)$	= incremental pressure drop number for fully developed flow
	when $X = \infty$, dimensionless
L	= total heated length
L_H	= hydrodynamic entrance length, L_{H1f} , L_{H1w} , L_{H5f} , L_{H5w} ,
	defined in the text
L_H^0	= hydrodynamic entrance length, L_{H1f}^0 , L_{H1w}^0 , L_{H5f}^0 , L_{H5w}^0 ,
	defined by equations (4.13) and (4.14)
L_T, L_T^0	= thermal entrance length, $L_T = X_T / (D_h RePr)$
	and $L_T^0 = X_T / (R_0 R e_0 P r)$
\dot{m}	= mass flow rate
n, N	= normal coordinate, $n = N/R_0$
Nu, Nu_0	= peripherally averaged Nusselt number, $Nu=ar{h}D_h/k$
	and $Nu_0 = \bar{h}R_0/k$
$\overline{Nu_{x,t}}, \ \overline{Nu_{x,h}}$	= local, but peripherally averaged, Nusselt numbers
	defined by equation (6.4)
$\overline{Nu_{x,th}}$	$=(\overline{Nu_{x,t}}+\overline{Nu_{x,h}})/2$
Р	= total thermodynamic pressure
P', p', p^+	= pressure driving the cross-sectional flow, $p' = P' D_h^2 / (\rho \nu^2)$
	and $p^+ = P' R_0^2 / (\rho \nu^2)$
$ar{P},\ ar{p}$	= axial pressure averaged at a cross-section, $ar{p}=ar{P}/(hoar{W}^2)$
$\Delta ar{p}$	$= \bar{p}_0 - \bar{p}$, the pressure drop
ΔP	= pressure drop across the heated section
Pr	= Prandtl number, $\mu c_p/k$

v

q'	= duct heat transfer rate per unit length
$q^{\prime\prime}$	= constant heat flux
$q_{r\theta}^{\prime\prime}$	= peripherally local heat flux, $q_{ au heta}^{\prime\prime}=(\pi+2)(\partial T^+/\partial n)_{wall}$
Q_f	= heat gain by the fluid
Q_e	= electric power input
R_0, r'_0	= radius of the duct, $r'_0 = R_0/D_h$
R, r, r'	= radial coordinate, $r = R/R_0$ and $r' = R/D_h$
r^*	= radial distance, normalized by R_0 , where the axial velocity
	has its maximum value
Ra	= modified Rayleigh number, $Ra = GrPr$
Ra^+	= modified Rayleigh number, $Ra^+ = Gr^+Pr$
Ra'	= modified Rayleigh number based on duct inside diameter D_i ,
	$Ra' = Ra(D_i/D_h)^4$
Re, Re_0	= Reynolds number, $Re = ho ar{W} D_h / \mu$ and $Re_0 = ho ar{W} R_0 / \mu$
$t, \ ar{t}_w, \ t_{ar{c}}$	= temperature; \bar{t}_w = average peripheral wall temperature; $t_{\bar{c}}$ =
	average wall temperature over the curved surface of the duct
T	= the boundary condition of constant wall
	temperature both peripherally and axially
T_i	= dimensionless temperature; for the $H1$ and $H1_{ad}$ conditions,
	$i=1 { m and} T_1=(t-t_{ar c})/(q''R_0/k);$
	for the $H2$ and $H2_{ad}$ conditions,
	$i = 2 \text{ and } T_2 = (t - \bar{t}_w)/(q'' R_0/k)$
T^*	= dimensionless temperature, $T^* = (t - t_m)/(q'' R_0/k)$
T^+	= dimensionless temperature, $T^+ = (t_w - t)/(q'/k)$
U, u, u^+	= radial velocity, $u = U D_h / \nu$ and $u^+ = U R_0 / \nu$
V, v, v^+	= angular velocity, $v = V D_h / \nu$ and $v^+ = V R_0 / \nu$
$W,~w,~ar{W}$	= axial velocity, $w = W/\bar{W}, \ \bar{W}$ = mean axial velocity
w_{max}	= dimensionless maximum axial velocity at $r=r^*$ and $\theta=\phi$

X,
$$x^+$$
, x^* , x' = axial coordinate, $x^+ = X/(D_h Re)$, $x^* = X/(D_h Re Pr)$,
and $x' = X/(R_0 Re_0 Pr)$

Greek Letters

β	= thermal expansion coefficient
δ_f	= fluid mean conduction path length
θ	= angular coordinate
μ	= dynamic viscosity
ν	= kinematic viscosity
ρ	= density
σ	= standard deviation
ϕ	= half the apex angle of a circular sector duct

Subscripts

= at the entrance or based on R_0
= average over the curved surface
= fully developed conditions
= for the $H1$ or $H2$ boundary condition
= for the $H1_{ad}$ or $H2_{ad}$ boundary condition
= 1 for the $H1$ or $H1_{ad}$ condition;
2 for the H2 or $H2_{ad}$ condition
= indicator for thermocouple positions a, b, and c at each station
= axial length mean
= bulk mean; fluid properties evaluated at the average of
upstream bulk temperature and downstream bulk temperature
= fluid properties evaluated at the average
bulk temperature in the fully developed region
= maximum value

vii

$mi,\ mo$	= bulk mean at inlet and at outlet
Т	= thermal entrance length or for the T boundary condition
w	= at the wall
\boldsymbol{x}	= axially local

viii

Contents

Al	ostra	ct		i
A	cknov	vledge	ments	iii
N	omen	clatur	e	iv
1	Intr	oducti	on	1
	1.1	Mixed	Convection	1
	1.2	Circula	ar Sector Ducts and Motivation	2
	1.3	Object	tives \ldots	3
	1.4	Layou	t of the Dissertation	4
2	Rev	view of	Literature	5
	2.1	Scope	of the Review	5
	2.2	Analy	tical Methods	6
		2.2.1	Exact Solution	6
		2.2.2	Linearized Approximation	. 7
		2.2.3	Perturbation Method	. 8
		2.2.4	Integral Method	. 9
		2.2.5	Other Techniques	. 10
	2.3	Comp	utational Analyses	. 10
		2.3.1	Outline of Numerical Methods	. 11
		2.3.2	Convection-Diffusion Formulation	. 12
		9 2 2	Algorithm for Discretized-Equation Solutions	. 13

			the second s	15
		2.3.4	Applications in Developed Mixed Convection	15
			Special Computing Features	10
			Secondary Flow Patterns	10
			Heat Transfer Enhancement	17
			Friction Factor Results	18
		2.3.5	Applications in Developing Mixed Convection	18
			Special Computational Techniques	19
			Longitudinal Distribution of Nusselt Numbers	19
			Onset of Thermal Instability	20
			Effects of Reynolds, Grashof, and Prandtl Numbers	20
	2.4	Exper	imental Investigations	21
		2.4.1	Flow Visualization	21
		2.4.2	Measurements of Velocity and Fluid Temperature	22
		2.4.3	Measurements of Heat Transfer	22
		2.4.4	Measurements of Pressure Drop	23
		2.4.5	Empirical Correlations	23
	2.5	Rema	urks	24
3	Lar	ninar	Fully Developed Flow and Heat Transfer Without Buoy-	
	anc	y		26
	3.1	Gove	rning Equations with Boundary Conditions	26
	3.2	Maxi	mum Velocity and Pressure Drop	29
	3.3	Heat	Transfer Results	34
		3.3.1	The $H1$ and $H1_{ad}$ Conditions	37
		3.3.2	The $H2$ and $H2_{ad}$ Conditions	39
	3.4	Rem	arks	44
4	Nu	meric	al Analyses of Developing Laminar Flow and Heat Transfer	r
	\mathbf{W}_{i}	ithout	Buoyancy	45
	4.1	Hydı	rodynamically Developing Flow	45
		4.1.1	Governing Equations and Hydrodynamic Parameters	46

х

		4.1.2	Computational Procedure and Accuracy Verification	49
		4.1.3	Fully Developed Results	53
		4.1.4	Local Values of fRe and K	54
		4.1.5	Limiting Incremental Pressure Drop Number $K(\infty)$	58
		4.1.6	Estimate of Hydrodynamic Entrance Lengths	60
		4.1.7	Axial Velocity Profiles	63
	4.2	Thern	nally Developing Flow	65
		4.2.1	Mathematical Formulation	65
		4.2.2	Computational Details and Accuracy Assurance	68
		4.2.3	Fully Developed Nusselt Numbers	69
		4.2.4	Local Heat Transfer	70
			Local Nusselt Numbers for the $H1$ Condition	73
			Local Nusselt Numbers for the $H2$ Condition	76
			Effect of Thermal Boundary Conditions on Nu_{0x}	76
		4.2.5	Estimate of Thermal Entrance Lengths	78
	4.3	Rema	urks	82
5	Pre	edictio	ns of Mixed Convection in a Horizontal Semicircular Duct	84
	5.1	Math	ematical Representation	85
	5.2	Comp	puting Technique and Solution Accuracy	88
	5.3	Nume	erical Results	91
		5.3.1	Typical Dual Solutions	92
		5.3.2	Effect of the Grashof Number at a Constant Pr	96
			Secondary Flow, Axial Velocity, and Temperature	96
			Peripheral Variation of Friction Factor with Gr^+	105
			Peripheral Variation of Heat Flux with Gr^+	113
		5.3.3	Effect of the Prandtl Number at a Constant Gr^+	116
			Secondary Flow, Axial Velocity, and Temperature	116
			Peripheral Variation of Friction Factor with Pr	118
			Desire the set Variation of Heat Flux with Pr	124
			Peripheral variation of fleat Flux with 1 + + + + + + + + + + + + + + + + + +	

÷

	5.4	Remar	ks
6	Mea	surem	ents of Mixed Convection in a Horizontal Semicircular
	Duc	:t	136
	6.1	Experi	mental Apparatus
		6.1.1	Duct Geometry
		6.1.2	Test Facility
		6.1.3	Heated Section
	6.2	Procee	lure and Data Reduction
		6.2.1	Calibration
		6.2.2	Isothermal Pressure-Drop Test
		6.2.3	Heat Transfer Measurement
		6.2.4	Data Reduction
		6.2.5	Experimental Uncertainties
	6.3	Exper	imental Results
		6.3.1	Isothermal and Diabatic Friction Factors
		6.3.2	Wall Temperature Distribution
		6.3.3	Local Heat Transfer
			Nusselt Number Distribution
			Effect of Reynolds Number
			Effect of Rayleigh Number
		6.3.4	Onset of the Secondary Flow
		6.3.5	Fully Developed Nusselt Number
		6.3.6	Axial Length-Mean Nusselt Number
	6.4	Comp	parison Between Measurement and Prediction
		6.4.1	Differences Between the $H1$ Condition and the Resistance
			Wiring Heating Condition
		6.4.2	Examination of Experimental Flow Patterns
		6.4.3	Comparison of Friction Factors
		6.4.4	Comparison of Fully Developed Nusselt Numbers
	6.5	Rem	arks

7	Con	clusions and Recommendations	179
	7.1	Analytical	179
	7.2	Numerical	180
	7.3	Experimental	184
BI	BLI	OGRAPHY	187
A	PPE	NDIX	199
A	Seri	ies Terms for Mathematical Solutions	199
в	List	of the Computer Program for Mixed Convection Simulations	202
С	Est Flu	imating Effect of Axial Duct Heat Conduction on Inner Hea x	t 214
D	List	t of the Computer Program for Experimental Data Reduction	217
E	\mathbf{List}	t of the Experimental Data	223

List of Figures

3.1	The Cross Section of the Circular Sector Duct	27
3.2	Location of w_{max} for Circular Sector Ducts	32
3.3	w_{max} , $K(\infty)$, and fRe vs. the Apex Angle of Circular Sector Ducts	33
3.4	Fully Developed Heat Transfer Results for the $H1$ and $H1_{ad}$ Conditions	38
3.5	Temperatures and Nusselt Numbers for the $H2_{ad}$ Condition	40
3.6	Fully Developed Nusselt Numbers for Circular Sector Ducts	42
4.1	A Typical Staggered Grid Map with Cylindrical Coordinates	50
4.2	fRe and K vs. x^+ for Circular Sector Ducts	56
4.3	Comparison of fRe and K with Other Published Results	57
4.4	Incremental Pressure Drop Number $K(\infty)$ for Fully Developed Flow	
	of Circular Sector Ducts	59
4.5	Hydrodynamic Entrance Lengths $(L_H = X/(D_h Re))$ for Circular Sec-	
	tor Ducts	61
4.6	Hydrodynamic Entrance Lengths $(L_H^0 = X/(R_0Re_0))$ for Circular	
	Sector Ducts	62
4.7	Development of the Axial Velocity at Symmetry Plane for $2\phi=180^\circ$	64
4.8	Fully Developed Nusselt Numbers for Circular Sector Ducts	71
4.9	Local Nusselt Numbers for the $H1$ Condition	74
4.10	Comparison of $Nu_{0x,H1}$ with Other Published Results	75
4.11	Local Nusselt Numbers for the H2 Condition	77
4.12	Local Nusselt Numbers for a Semicircular Duct with Different Bound-	
	ary Conditions	79
4 13	Thermal Entrance Lengths for the $H1$ Condition	81

4.14	Thermal Entrance Lengths for the $H2$ Condition
5.1	Typical Effects of Gr^+ on Friction Factor and Heat Transfer ($Pr = 5$) 93
5.2	(a) Axial Velocity and Temperature at the Symmetry Plane ($\theta = \phi$)
	for $Gr^+ = 0$ (b) Contours of Temperature and Axial Velocity for
	$Gr^+ = 0$
5.3	Two-Vortex Results for $Gr^+ = 10^4$ and $Pr = 3$. (a) The Secondary
	Flow (b) Contours of Temperature and Axial Velocity 99
5.4	Two-Vortex Results for $Gr^+ = 10^5$ and $Pr = 3$. (a) The Secondary
	Flow (b) Contours of Temperature and Axial Velocity 100
5.5	Four-Vortex Results for $Gr^+ = 2 \times 10^5$ and $Pr = 3$. (a) The Sec-
	ondary Flow (b) Contours of Temperature and Axial Velocity 101
5.6	Two-Vortex Results for $Gr^+ = 10^6$ and $Pr = 3$. (a) The Secondary
	Flow (b) Contours of Temperature and Axial Velocity 103
5.7	Four-Vortex Results for $Gr^+ = 10^6$ and $Pr = 3$. (a) The Secondary
	Flow (b) Contours of Temperature and Axial Velocity 104
5.8	Two-Vortex Results for $Gr^+ = 10^7$ and $Pr = 3$. (a) The Secondary
	Flow (b) Contours of Temperature and Axial Velocity 106
5.9	Four-Vortex Results for $Gr^+ = 10^7$ and $Pr = 3$. (a) The Secondary
	Flow (b) Contours of Temperature and Axial Velocity 107
5.10) Two-Vortex Results for $Gr^+ = 2 \times 10^8$ and $Pr = 3$. (a) The Secondary
	Flow (b) Contours of Temperature and Axial Velocity 108
5.11	1 Four-Vortex Results for $Gr^+ = 2 \times 10^8$ and $Pr = 3$. (a) The Sec-
	ondary Flow (b) Contours of Temperature and Axial Velocity 109
5.12	2 Axial Velocity Variations at the Symmetry Plane ($\theta = \phi$) for Varying
	Gr^+ ($Pr = 3$) (a) Two-Vortex (b) Four-Vortex
5.13	3 Peripheral Variations of $(fRe)_{fd}$ for Varying Gr^+ $(Pr = 3)$ (a)
	Two-Vortex (b) Four-Vortex
5.1^{-1}	4 Temperature Variations at the Symmetry Plane ($\theta = \phi$) for Varying
	Gr^+ ($Pr = 3$) (a) Two-Vortex (b) Four-Vortex

5.15 Peripherally Local Heat Flux $(q''_{r\theta} = (\pi + 2)(\partial T^+ / \partial n)_{wall})$ for Varying
Gr^+ ($Pr=3$) (a) Two-Vortex (b) Four-Vortex
5.16 Two-Vortex Results for $Gr^+ = 10^7$ and $Pr = 0.7$. (a) The Secondary
Flow (b) Contours of Temperature and Axial Velocity 117
5.17 Four-Vortex Results for $Gr^+ = 10^7$ and $Pr = 0.7$. (a) The Secondary
Flow (b) Contours of Temperature and Axial Velocity
5.18 Two-Vortex Results for $Gr^+ = 10^7$ and $Pr = 5$. (a) The Secondary
Flow (b) Contours of Temperature and Axial Velocity 120
5.19 Four-Vortex Results for $Gr^+ = 10^7$ and $Pr = 5$. (a) The Secondary
Flow (b) Contours of Temperature and Axial Velocity
5.20 Two-Vortex Results for $Gr^+ = 10^7$ and $Pr = 20$. (a) The Secondary
Flow (b) Contours of Temperature and Axial Velocity
5.21 Four-Vortex Results for $Gr^+ = 10^7$ and $Pr = 20$. (a) The Secondary
Flow (b) Contours of Temperature and Axial Velocity
5.22 Axial Velocity Variations at the Symmetry Plane ($\theta = \phi$) for Varying
$Pr~~(Gr^+=10^7)~~(a)~{ m Two-Vortex}~~(b)~{ m Four-Vortex}~~\dots~~125$
5.23 Peripheral Variations of $(fRe)_{fd}$ for Varying Pr ($Gr^+ = 10^7$) (a)
Two-Vortex (b) Four-Vortex $\ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots \ldots 126$
5.24 Temperature Variations at the Symmetry Plane ($\theta = \phi$) for Varying
$Pr \ (Gr^+ = 10^7)$ (a) Two-Vortex (b) Four-Vortex
5.25 Peripherally Local Heat Flux $(q_{r\theta}'' = (\pi + 2)(\partial T^+ / \partial n)_{wall})$ for Varying
$Pr \ (Gr^+ = 10^7)$ (a) Two-Vortex (b) Four-Vortex
5.26 Effects of Pr , Gr^+ , and Flow Patterns on Heat Transfer Enhancement 132
5.27 Effects of Pr, Gr^+ , and Flow Patterns on Friction Factor Ratios 133
5.28 Two-Vortex Results for $Pr = 20, 5, 3, 0.7$ (a) Effect of Ra^+ on Heat
Transfer Enhancement (b) Effect of $Gr^+/Pr^{1.8}$ on Friction Factor
Ratios
6.1 Layout of Experimental Facility and the Seating Position of the Semi-
circular Duct
6.2 f vs. Re Variation

xvi

6.3	Buoyancy Effects on Measured Friction Factor Ratios
6.4	Distributions of Measured Axial Temperatures
6.5	Typical Nusselt Number Distributions
6.6	Influence of Reynolds Number on Local Nusselt Numbers for Ra_mpprox
	1.17×10^7
6.7	Influence of Reynolds Number on Local Nusselt Numbers for Ra_mpprox
	2.88×10^8
6.8	Influence of Rayleigh Number on Local Nusselt Numbers
6.9	$(X/D_h)_{cr}$ vs. $(Gr/Re^2)_{cr}$ for Onset of the Secondary Flow 160
6.10	Effects of Re_M and Ra_M on Fully Developed Heat Transfer Enhance-
	ment
6.11	Correlations of Fully Developed Nusselt Ratios
6.12	Axial Length Mean Nusselt Numbers
6.13	Wall Temperature Differences $(t_b - t_c)$ at Station 16
6.14	Comparison of Friction Factor Ratios Using Gr^+
6.15	Comparison of Friction Factor Ratios Using $Gr^+/Pr^{1.8}$
6.16	Comparison of Fully Developed Nusselt Number Ratios

List of Tables

3.1	Fully Developed Flow Characteristics of Circular Sector Ducts	31
3.2	Heat Transfer Characteristics of Circular Sector Ducts	36
4.1	Mesh Size and Fully Developed Results	53
4.2	Variation of fRe and K in the Entrance Region of Circular Sector	
	Ducts	55
4.3	Results of Hydrodynamic Entrance Lengths	60
4.4	Mesh Size and Fully Developed Heat Transfer Results	69
4.5	Variation of Nu_x in the Entrance Region of Circular Sector Ducts	72
4.6	Results of Thermal Entrance Lengths	80
5.1	Mesh Size and Results for $Gr^+ = 0$	90
5.2	Fully Developed Nusselt Number Ratios — $Nu_{H1,fd}/(Nu_{H1,fd})_0$	13 0
5.3	Fully Developed Friction Factor Ratios — $(fRe)_{fd}/(fRe)_{fd,0}$	131
6.1	Dimensions of the Semicircular Duct	137
6.9	Banges of Operating Conditions for the Heating Case	145

Chapter 1 Introduction

THE field of heat transfer has continued to grow swiftly during the past twenty years due to ever-increasing research efforts. With the rapid development of modern technology, the use of heat transfer has spread widely to many other branches of science which in some cases has led to the formation of new subfields. One of these subfields is the study of the interacting effects of free and forced convection. Due to its practical importance, this kind of mixed convection has recently received increasing attention.

1.1 Mixed Convection

It has been realized that buoyancy forces can cause a heat transfer result to differ significantly from its pure forced convection value. The importance of buoyancy effects depends on whether the flow is laminar or turbulent, internal or external, on whether the duct is horizontal or vertical, smooth or finned, and on duct geometry as well as duct-cross-section orientation. For turbulent flows, since turbulent diffusion tends to attenuate thermal gradients and hence reduce buoyancy effects, more interest has been given to mixed convection heat transfer in laminar flow. For a vertical duct flow, the gravitational vector (\vec{g}) is parallel to the flow direction and thus buoyancy forces act to assist or retard the flow. On the other hand, for a horizontal duct flow, which is considered in the present research, \vec{g} is perpendicular to the flow and the thermogravitational forces are known to generate counter-rotating transverse vortices. This so-called "secondary flow" which is superimposed on the streamwise main flow can lead to substantial circumferential temperature variations and heat transfer increases. For the heating case (i.e., hot wall), due to the downward movement of the core fluid that contains high axial momentum, the axial velocity profile can be also distorted such that significant increases in flow resistance result.

Furthermore, the buoyancy-induced secondary flow can aid the flow development and subsequently shorten the thermal entrance length. It is also possible that large buoyancy effects will result in an early transition from laminar to turbulent flow. Concerning the response to thermal boundary conditions, buoyancy effects persist throughout the whole length of a uniformly heated duct where the wall-minus-fluid temperature difference (Δt) increases from zero at the beginning of the heating to a constant value in a far downstream region. In contrast, for ducts with constant wall temperature Δt , will diminish and eventually vanish in the far downstream region. Therefore, free convection effects exist only in the thermal entrance region of isothermal ducts.

1.2 Circular Sector Ducts and Motivation

In this study, considerable effort was spent on pure forced convection flow and heat transfer in circular sector ducts (CSD) even though the investigation on mixed convection was focused solely on a horizontal semicircular duct (SCD) which belongs to the family of the CSD. The CSD was found to be of special interest after a computer literature survey was conducted at the beginning of the research. Specifically, the important facts may be stated as follows:

1. In food, chemical, and nuclear engineering applications, heat transfer analyses are often encountered for laminar flow through multipassage tubes which consist of CSD's. Also, the CSD (e.g., SCD) can be used to design new compact heat exchangers which provide higher heat transfer coefficients than the smooth tube ones. However, very limited data are available for CSD's.

- The CSD represents the limiting cases of circular tubes having equi-spaced, radial full fins. Thus, reliable results of measurements and predictions for CSD's can provide a complete analysis for internally finned tubes.
- 3. The semicircular duct is of particular practical interest. For instance, the flat wall of the duct can be attached on a nuclear reactor surface from which substantial heat might be released. In addition, the results for the SCD serve as a lower bound for circular tubes containing a twisted tape-insert.

It is these considerations that motivated the present research.

1.3 Objectives

The research involved two components; viz., an analytical and numerical study of laminar flow and heat transfer in CSD's without buoyancy effects, and (more importantly) a numerical and experimental investigation on combined laminar freeforced convection in a horizontal SCD. The main objectives were as follows:

- A. To find analytical expressions of velocity and temperature distributions for laminar, hydrodynamically and thermally developed flow of zero buoyancy force in CSD's using four different thermal boundary conditions. A complete set of results for friction factors and Nusselt numbers for the entire apex angle range of the CSD were to be provided.
- **B.** To solve numerically three-dimensional momentum equations in the hydrodynamic entrance region of CSD's.
- C. To study numerically forced convection heat transfer in the thermal entrance region of CSD's using two thermal boundary conditions in order to furnish base-line references for the mixed convection study.

- **D.** To analyze numerically the flow and heat transfer of mixed convection for fully developed laminar flow in a horizontal SCD. Computations were to be performed for Grashof numbers up to 2×10^8 and Prandtl numbers of 0.7, 3, 5, and 20.
- E. To investigate experimentally the flow and heat transfer of laminar mixed convection in the thermal entrance region (and fully developed region) of a horizontal SCD with uniform heat input axially.

1.4 Layout of the Dissertation

This dissertation is composed of seven chapters. An extensive review of the literature is supplied in Chap. 2. The results of objective A are presented and discussed in Chap. 3. Chapter 4 then deals with objectives B and C, i.e., the hydrodynamic and thermal entrance regions. The governing equations for laminar mixed convection and the numerical analysis for objective D are outlined in Chap. 5. The experimental results (objective E) are presented in Chap. 6 where comparisons between measurement and prediction are made wherever possible. Finally, conclusions and recommendations are given in Chap. 7. Since the experimental study deals with developing mixed convection flows which possess the most complicated phenomena in principle, Chap. 6 is deliberately placed to follow the representation of all numerical results. Regarding the raw experimental data, Appendix E lists the outputs that were calculated by the computer program given in Appendix D.

Chapter 2 Review of Literature

'L'HROUGHOUT the literature, information on the fluid flow and heat transfer of combined laminar free-forced convection is widely scattered. Thus, this review is intended to gather the information together to form a clear picture of the background for the present research.

2.1 Scope of the Review

This review is limited to laminar flow although certain referenced papers have involved transitional and turbulent flows. Due to the scarcity of material on circular sector ducts or other similar noncircular ducts, this survey was expanded to include smooth circular tubes and rectangular ducts. However, not much attention was given to internally finned tubes although they are of practical interest. Regarding duct orientation, vertical and inclined ducts were included but the search was mainly focused on horizontal ducts. Whereas mixed convection was emphasized, analytical studies on forced convection flow and heat transfer were also briefly reviewed. The methods of problem solving, rather than details of the results, in each selected paper were particularly discussed. In addition, recent numerical techniques received special attention. To highlight the previous studies, the review is organized in terms of analytical methods, computational analyses, and experimental investigations.

2.2 Analytical Methods

To determine the characteristics of internal fluid flow and heat transfer with and without buoyancy effects, a considerable amount of research effort was directed toward analytical solutions. Even though they are often subjected to certain limitations, demands for these solutions are still increasing. This is primarily because of three reasons: (1) they spark our theoretical interest and promote our insight into physical fundamentals; (2) they precisely represent the limiting cases of real situations and provide useful design data; (3) they also serve as a reliable source for verifying complex numerical solutions when the predicted value converges to its limit. In the past three decades, a number of analytical methods have been successfully developed for obtaining the fields of velocity and temperature, calculating pressure drops and heat transfer coefficients, and determining effects of solution parameters and other quantities of interest.

2.2.1 Exact Solution

From the analogous torsion solution, Eckert *et al.* [1] were the first to derive a series expression for the velocity profile of circular sector ducts in fully developed laminar flow. For the thermal boundary condition of axial uniform heat input with uniform peripheral wall temperature (H1), their analytical solution of temperature was obtained by a transformation of the semicircular plate-deflection problem discussed in [2]. For the thermal boundary condition of uniform heat input both axially and peripherally (H2), they expressed the temperature solution in the form of a series with arbitrary constants. For both cases, they computed average Nusselt numbers for circular sector ducts for apex angles up to 60° . Sparrow and Haji-Sheikh [3] extended the work of [1] and plotted the pressure drop data and the Nusselt numbers for apex angles up to 180° .

Hu and Chang [4] used a partial eigenfunction expansion method to construct a

generalized Green's function for the energy equation of finned tubes in fully developed laminar flow. For the H2 condition only, their full-fin tubes (which represent several circular sector ducts) gave calculated Nusselt numbers which differed by up to 10% from the results in [1]. To analyze fully developed laminar flow in finned tubes, Soliman and Feingold [5] divided the cross-stream flow domain into two regions. Their solution for the axial velocity distribution within each region was written in the form of an infinite series involving arbitrary constants. They also derived the expressions of the velocity and the product (fRe) of friction factor and Reynolds number for full-fin tubes in terms of the number of fins. Using the method of separation of variables, Soliman [6] analyzed fully developed laminar heat transfer in annular sector ducts. With the aid of numerical integration, he computed Nusselt numbers for both the H1 and H2 conditions with a wide range of the radius ratio and the duct apex angle.

Regarding thermal boundary conditions, Sparrow and Patankar [7] demonstrated that the following four types of conditions that are compatible with the existence of a thermally developed regime were tightly interrelated. They are: (a) uniform wall temperature; (b) uniform wall heat flux; (c) exponential variation of the wall heat flux; and (d) convective heat transfer from the external surface of the duct to a fluid environment with heat transfer coefficient and temperature both of which are uniform. Through analytical analyses, they concluded that cases (a) and (b) serve as low and high bounds, respectively, on case (c) while case (d) is a specialization of case (c). They also noted that various subclasses of thermal boundary conditions can be formulated if circumferential variations are considered.

2.2.2 Linearized Approximation

The method of linearized axial momentum equation in ducts for determining the incremental pressure drop resulting from the entrance effects is one of the noteworthy analytical techniques. Lundgren *et al.* [8] developed this method and calculated the

pressure drops in various duct flows without actually solving for the entrance-region velocity development. Following this theory, McComas [9] generated a procedure for determination of the hydrodynamic entrance length of ducts of arbitrary cross section by knowing only fully developed velocity profiles. A more general analytical approach was made by Fleming and Sparrow [10] to determine the developing velocity field and pressure drop for laminar flow in the entrance region of ducts. Using this linearization method, Soliman *et al.* [11] predicted the velocity distribution and pressure drop in the entrance region of circular sector ducts for apex angles up to 90° .

2.2.3 Perturbation Method

Attention has been long drawn to the perturbation method ([12] is a good source for this method) for investigating problems of buoyancy effects on forced convection. Starting with the forced convection solution as a first approximation, the next approximation can then be found as a buoyancy-driven secondary flow and a secondary temperature distribution due to the modified field of flow. This merely gives a perturbation of the forced convection solution. Morton [13] was the first to use the perturbation method for studying laminar convection in uniformly heated horizontal pipes at low Rayleigh numbers (Ra). Under fully developed conditions, he employed a Stokes stream function and eliminated the pressure between two crossstream momentum equations. The governing equations were thus written by the dimensionless stream function, axial velocity, and temperature, which were approximated as power series in Ra. Substituting these power series into the corresponding governing equations and equating coefficients of powers of Ra made it possible to have a particular order approximation for these three variables. Morton [13] found that the Nusselt number was a function of the Prandtl number (Pr) and the product of the Rayleigh and Reynolds numbers (Ra Re).

The influence of tube orientation on combined free-forced laminar convection

was theoretically examined by Iqbal and Stachiewicz [14]. Their perturbation series solution was approximated up to second order. Since, to insure convergence of the series, the Ra Re value must be small, they made a detailed check of temperature and Nusselt number equations. The upper limits of Ra Re were found to be lower than 3000 for the validation of their solutions. Using primitive variables (pressure, temperature, and three velocities), Yao [15] obtained an asymptotic solution of laminar free-forced convection flow near the entrance of an isothermally heated pipe by perturbing the solution of the developing flow in an unheated pipe.

2.2.4 Integral Method

For mixed convection flows, it is often worthwhile to look for approximate methods of solution, such as integral methods. Based on a flow visualization, Mori and Futagami [16] developed an integral solution for theoretically studying the buoyancy-induced secondary flow in uniformly heated horizontal tubes. In their solution procedure, velocity and temperature fields in a core region were assumed to be affected mainly by the secondary flow and effects of viscosity and thermal conductivity were disregarded. On the other hand, in a thin layer along the tube wall, velocity and temperature fields were affected by viscosity and thermal conductivity, and boundary-layer approximations were applied in the analysis. Treating each velocity and temperature as the function of boundary-layer coordinate and its thickness, they integrated equations of momentum and energy for the case of the momentum thickness larger than the thermal thickness and for the case of the reversed condition (Pr effect).

Similar to the method described in [16], Hong and Bergles [17] investigated combined free-forced convection in fully developed laminar flow of horizontal tubes with temperature-dependent viscosity and large Pr. In considering viscosity as temperature-dependent only in the governing equations, they introduced the coefficient γ of viscosity variation due to temperature change Δt ($\gamma = -(d\mu/dt)/\mu$, which is a term analogous to the coefficient of thermal expansion, β). For both the H1 and H2 conditions, the Nusselt (Nu) results in [17] were presented in the form of $Nu = C_1(\gamma \Delta t)Ra^{1/4}$, where C_1 is a function of a nondimensional viscosity parameter $\gamma \Delta t$ and the thermal boundary conditions. Of course, $\gamma \Delta t = 0$ represents the constant viscosity solution. They reported that, while the proportionality constant C_1 increases as $\gamma \Delta t$ increases, the heat transfer predictions for large $\gamma \Delta t$ were over 50 percent above the constant viscosity predictions.

2.2.5 Other Techniques

Another useful analytical technique, the similarity solution method, was used by several investigators (e.g., in [18,19,20,21]) to approximate laminar mixed convection flows. For the mixed convection laminar flow of a large Pr fluid, Hieber and Sreenivasan [19] divided an isothermal horizontal pipe into a succession of regions: a "near region", an "intermediate region", a "break-up region", and a "far-region". In each region, buoyancy forces were assumed to play a different role.

As a last notable analytical technique, the Gram-Schmidt method has been useful to construct orthonormal functions in fluid flow and heat transfer analyses. For example, Sparrow and Haji-Sheikh [22] used this method to develop a computationoriented method of analysis for determining series-form solutions for fully developed laminar flow and heat transfer in ducts of arbitrary shape with arbitrary thermal boundary conditions.

2.3 Computational Analyses

As a new field, computational heat transfer and fluid flow has made significant impact on research, design, and education over the past twenty years. One of the most prominent features of computational analysis is cost-effectiveness; namely, providing a convenient way of obtaining detailed solutions for complex physical situations. A large number of computational techniques have been proposed, tested, and applied to combined free-forced convection flow and heat transfer. For purposes of the present research, the following review starts with an outline of numerical methods and proceeds to the recognition of convection-diffusion formulations and flow-equation solution algorithms which are two core ingredients of a nonlinear, iterative, computational technique. Then, applications mainly in laminar mixed convection analyses are selectively reviewed.

2.3.1 Outline of Numerical Methods

Convectional numerical methods that are often applied in heat transfer can be consulted in the book of Shih [23]. Of these, the numerical methods that are of interest to the present research are the finite difference method and the finite element method. A great many subclasses of numerical methods can be grouped if the techniques of equation formulation with solution procedures are considered. A recent review that includes some finite element methods in fluid flow and heat transfer has been given by Patankar [24]. Another method whose applications are rarely found in internal mixed convection flows but widely found in porous media flows is the boundary integral equation method [25]. Also, boundary element methods are widely used in solid mechanics [26].

Whereas the finite difference method earns the most popularity in fluid flow and heat transfer analyses, its first subclass may be clarified by the types of variables present in the Navier-Stokes equations. These are called: primitive variables method, vorticity-stream function method, and vorticity-velocity method. Generally, the vorticity-stream function and vorticity-velocity methods share the difficulties of appropriate implementation of boundary conditions for the vorticity. The primitive variables method, on the other hand, is associated with problems of determining the pressure. The most successful primitive variables method in numerical heat transfer and fluid flow was developed by Patankar and Spalding [27] and by Patankar [28]. An essential feature of this method is a general, numerical, marching procedure for the calculation of transport processes in three-dimensional *parabolic* flows. The so-called "parabolic flows" are characterized by the presence of one dominant coordinate in which there exist no regions of reverse flow in this direction. This is often accomplished by neglecting axial diffusion terms (second derivative with respect to the axial coordinate) from the *elliptic* differential equations. Should reverse-flow regions exist, Gosman *et al.* [29] provide a good source of using vorticitystream function methods to handle two-dimensional elliptic flows. A recent review on finite difference methods for natural and mixed convection in enclosures has been given by de Vahl Davis [30] who has stressed vorticity-stream function methods.

For laminar mixed convection problems, most investigators have employed the primitive variables methods, e.g., a vectorized finite difference marching technique [31,32] that was specifically developed for a vector-processing supercomputer of the Cyber 205 and a finite difference procedure [33] for laminar, axisymmetric developing flow in circular tubes with temperature-dependent viscosity. But, the use of vorticity-stream function methods can be found through [34] to [40] and the use of vorticity-velocity methods in [41,42]. Ku and Hatziavramidis [43] used Chebyshev expansion methods for solving the steady two-dimensional Navier-Stokes equations in both the vorticity-stream function and vorticity-velocity formulation.

2.3.2 Convection-Diffusion Formulation

The treatment of convection-diffusion formulation is always a key issue in computational heat transfer when considering accuracy, convergence, stability, and computing time. An improper convection-diffusion formulation may result in excessive numerical errors known as false diffusion which is a multidimensional phenomenon. Especially for large Peclet numbers (Pe) for which real diffusion is relatively small, the matter of false diffusion attains importance. This is one reason why many discretization schemes tend to become unstable and fail to converge at high flow rates. In a convection-diffusion situation, the central-difference scheme that is the natural outcome of a Taylor-series formulation is recognized to give unrealistic results at high Pe. To seek better formulations, Patankar [28] first introduced the wellknown upwind scheme. This scheme leaves the diffusion term unchanged but the convection term is conditionally calculated by checking the flow direction. Thus, the solutions will always be physically realistic, which is the most important advantage of the upwind scheme. However, it generates spurious overshoot and undershoot for diffusion at large Pe values. To remedy the defects, Raithby and Torrance [44] proposed and employed the exponential scheme. Despite its desirable behavior, it is not widely used because exponentials are expensive to compute. Spalding [45] developed the hybrid scheme whose essence is the three-line approximation to the exact convection-diffusion variation. Another approximation given by the power-law scheme was described and recommended by Patankar [28]. While in many situations the last two schemes serve equally well, the power-law expression (a closed form was given in [28]) provides a better representation of the exponential behavior.

Recently, a number of new formulations have been proposed. Some of them are based on the quadratic upstream (QUICK) scheme of Leonard [46]. Runchal [47] has described a scheme, call CONDIF, which retains the essential nature of the central difference scheme but eliminates the over- and under-shoots. Lillington [48] has proposed a scheme that accounts for the magnitude of the source term in addition to the direction of the velocity vector. Other proposed schemes have been discussed and compared in [24].

2.3.3 Algorithm for Discretized-Equation Solutions

Once convection-diffusion terms are properly formulated, successful predictions then lie in the use of an efficient algorithm for obtaining the solutions of the discretization equations. Since finite difference primitive variables methods are of interest here, velocity-pressure coupling techniques that largely affect the performance of solution methods are first reviewed.

For internal parabolic boundary-layer flows, Velocity-Pressure Coupling. longitudinal and lateral pressures are often deliberately decoupled. While the longitudinal pressure gradients are determined by ensuring the global conservation of mass, the lateral pressures are obtained by solving the Poisson equation which is derived from the local continuity equation. Thus, the pressure serves as a crucial bolt for the coupling between momentum and continuity equations. After proposing a useful procedure to calculate the streamwise pressure gradient, Raithby and Schneider [49] examined several existing methods of handling this coupling. The first method of Patankar and Spalding [27] uses the pressure correction (obtained by solving the Poisson equation) to correct the velocities while also correcting its best estimate pressure with a relaxation parameter. The second Patankar-Spalding method uses under-relaxation of velocities from the momentum equations but assigns the relaxation parameter to 1 for the pressure correction. Several other methods, including a proposed new method, and results of their application to a test problem were discussed and compared in [49].

Solution Procedures. Due to the highly coupled, nonlinear, multidimensional features of the governing equations, iteration methods are employed for the solutions. A number of currently used methods of flow calculation originated from the SIMPLE procedure of Patankar and Spalding. The SIMPLE, which stands for Semi-Implicit Method for Pressure-Linked Equations, has the shortcomings of slow convergence, approximate pressure field, and the need for heavy under-relaxation. A more efficient variant of SIMPLE, called SIMPLER, which stands for SIMPLE Revised [28], solves an extra equation of pressure but requires fewer iterations for convergence hence reducing the overall computing time. This method has been widely used for computing mixed convection flow and heat transfer. However, it does not satisfies all situations. When studying mixed convection in a vertical tube with radial internal fins, Prakash and Patankar [50] found that their successivesubstitution technique tended to diverge at high Rayleigh numbers. For a remedy, they developed a simultaneous solution of two coupled variables and accelerated convergence by using a block-correction procedure, which uses the concepts of "additive correction" generalized by Settari and Aziz [51].

Other modifications of SIMPLE have been made by Connell and Stow [52], Latimer and Pollard [53], and Issa [54]. Van Doormaal and Raithby [55] have described the SIMPLEC procedure, which employs consistent under-relaxations for momentum and pressure corrections. Spalding [56] has developed the SIMPLEST procedure, which treats convection explicitly and diffusion implicitly in the momentum equations. Vanka [57] has recently shown that the use of a multigrid method with a coupled solution at a point can lead to a very efficient technique. All these efforts certainly enhance the capability of computational heat transfer and fluid flow. But careful evaluations of different methods are still required for future research.

2.3.4 Applications in Developed Mixed Convection

Problems on fully developed mixed convection are usually numerically dealt with differently from a more general analysis for the developing flow. Thus, it is necessary first to focus attention on fully developed mixed convection studies.

2.3.4.1 Special Computing Features

With the rapid development of computer hardware, a number of investigators have started to use specially developed computers to speed up computations. Fung et al. [58] have employed an Array Processor FPS-164 attached to an Amdahl 5860 main frame to study flow pattern phenomena in mixed convection. Using a Cray-1 supercomputer, Braaten and Patankar [59] have vectorized the SIMPLE algorithm for analyzing laminar mixed convection in shrouded arrays of rectangular blocks, e.g., like closely-spaced electronic circuit boards. The time-dependent forms of the vorticity-stream function formulations using the quadratic upstream differ-
encing method have been applied by Kotake and Hattori [60] to steady combined convection in horizontal annuli. To permit a smooth variation in the geometrical shape from a full circle to a semicircle, Nandakumar *et al.* [61] have used a cylindrical bipolar coordinate for their laminar mixed convection analyses in horizontal ducts. Nakamura *et al.* [62] have employed a triangular coordinates system to analyze mixed convection in arbitrary triangular ducts. Using the conjugate gradient method [63], they have also numerically solved a similar problem for rectangular ducts.

2.3.4.2 Secondary Flow Patterns

Nandakumar et al. [61] were the first to numerically investigate fully developed laminar mixed convection flow in a horizontal semicircular duct using the H1condition. For the flat wall of the duct at the bottom, they predicted two symmetric counterrotating vortices for their defined Grashof number (Gr) less than about 1.3×10^5 at the Pr value of 5. The two-vortex secondary flow pattern persisted as Gr gradually increased further until the Gr value reached about 1.4×10^6 . At this Gr level, they found that the two vortices bifurcated into four vortices, together with a jump in the curves of friction factor and Nusselt number ratios. If this fourvortex solution was treated as initial guessed values for a higher Gr, a four-vortex solution was obtained only. Similarly, but for a lower Gr, the four-vortex solution also resulted. Gradually reducing Gr continued to give the four-vortex results until $Gr < \sim 1.3 \times 10^5$ for which previous two-vortex solution was again obtained. They pointed out that this hysteresis behaviour and the flow bifurcation phenomenon in mixed convection were akin to the phenomenon in Couette flow between rotating cylinders (the Taylor problem) and had features similar to those of laminar flow in helical tubes (the Dean problem) as studied by Nandakumar and Masliyah [64]. They also reported that for Pr = 0.7, the upper critical Grashof number could not be reached due to the numerical instability when $Gr > \sim 2.4 \times 10^6$. For their rectangular ducts and circular tubes, similar results were presented in the same paper [61].

As an extension to the above work, Law *et al.* [65] examined the effect of nonuniform heating on laminar mixed convection in the same semicircular duct that was heated from the bottom flat wall but with the curved surface insulated. In this case, calculations for Pr = 5 revealed the bifurcation phenomenon but those for Pr = 0.7 did not. More recently, Fung *et al.* [58] found even-cellular modes from a numerical study on the mixed convection in rectangular ducts. They concluded that the appearance of cellular flows via buoyancy instability is gradual and that there is no precise value of Gr at which such development occurs abruptly. The secondary flow bifurcation phenomenon was also numerically reported by Chou and Hwang [38], Acharya and Patankar [66], and Patankar *et al.* [67].

2.3.4.3 Heat Transfer Enhancement

The results of Nandakumar *et al.* [61] showed that the buoyancy-driven secondary flow significantly enhances heat transfer in the semicircular duct. If the corresponding forced convection Nusselt number is referenced, the Nusselt ratios are shown to increase with increasing Gr as well as Pr. By comparison, the fourvortex Nusselt ratio for the case of the heating below only [65], for Pr = 5 and $Gr \approx 5 \times 10^5$, is about 1.7 times higher than the corresponding value for the uniform heating case [61]. According to Patankar *et al.* [67], at high heating rates, the heat transfer enhancement for the case of heat added along the bottom half of a tube (other half insulated) is even about 8 times higher than the value for the case of heat added along the top half of the tube (other half insulated). These indicate that the bottom heating induces the vigorous secondary flow while the top heating brings about temperature stratification and induces the much weaker secondary flow. For rectangular ducts, the Nusselt ratios predicted by Chou and Hwang [38] show a jump due to the onset of a second pair of eddies when plotted against Ra Re. For triangular ducts, heat transfer results in [62] include the effects of an inclination angle and a rotational angle of the duct.

2.3.4.4 Friction Factor Results

While enhancing heat transfer, the buoyancy driven secondary flow also presses down axial velocity profiles and consequently increases overall friction factors. Predictions in [61] for the semicircular duct show, with increasing Gr and decreasing Pr, marked increases in the friction factor relative to its forced convection value. But the increases are often substantially smaller (e.g., about 5 times smaller in [67] for a high Gr and Pr = 5) than those attained by the Nusselt number. For the described case of the bottom heating tube, the friction ratios in [67] rise up sharply with Gr for Pr = 0.7 but remain fairly constant for all Gr for the top heating case at high Pr, e.g., $Pr \ge 5$. This is consistent with numerical results for an equilateral triangular duct in [62] where the influence of the friction ratio against Pr is plotted. Again, the friction ratios in [36] for rectangular ducts also display a jump at Ra Reat which the two-eddy secondary flow breaks up into a four-eddy flow structure.

2.3.5 Applications in Developing Mixed Convection

In recent years, interest has been rising in studying buoyancy effects on laminar heat transfer in the thermal entrance region of ducts. Computations have no longer been limited to the large-Prandtl-number approximation which neglects inertia force terms in momentum equations, as first (in 1972) used by Cheng *et al.* [68]. Many investigators have numerically solved the fully parabolic and even elliptic transport equations for a number of mixed convection problems. However, no numerical efforts have been made so far for developing mixed convection in a semicircular duct.

2.3.5.1 Special Computational Techniques

In recent numerical studies, Mahaney et al. [31,32] solved the dimensional governing equations using the SIMPLER procedure. To obtain the solution of algebraic equation systems, they employed the vectorized Jacobi iterative technique which proved most efficient for all but the pressure equations. With the introduction of a new parameter, Choudhury and Patankar [69] formulated the three-dimensional governing equations of an inclined tube in a compact form in which the inclination angle does not explicitly appear. Using the high Peclet number assumption (parabolic flow), Chou and Hwang [41] numerically solved vorticity-velocity governing equations. Coutier and Greif [70,71] used a code, called TOROID, and solved the elliptic equations with three-dimensional grids without marching. Similarly, but using the SOR (successive over-relaxation) method, calculations in [72] involved the three-dimensional time-dependent forms of conservation equations. However, these three-dimensional solvers were costly so that only very coarse grids in the axial direction were used.

2.3.5.2 Longitudinal Distribution of Nusselt Numbers

Uniform Wall Heat Flux. From a numerical study by Incropera and Schutt [73], a typical longitudinal Nusselt number (Nu) distribution would have the following pattern. The sharp decline in the immediate neighborhood of the entrance indicates the development of the thermal boundary layer. With the establishment of thermal gradients, onset of free convection or thermal instability is marked by an ascension in Nu relative to its pure forced convection limit. Then, the Nu value continues to drop until it reaches a minimum. As the heating proceeds, the buoyancy-induced secondary flow grows and the Nu value attains a maximum. Because the secondary flow acts to diminish its own driving potential, another decline in Nu occurs. According to Mahaney *et al.* [31,32], these longitudinal Nu oscillations also

happened in their computations which were carried out by a vector-processing supercomputer. But, under certain conditions, the oscillations are damped and yield a fully developed Nusselt number that substantially exceeds the value for pure forced convection. In the predictions of [41], the first minimum and maximum in the Nudistribution are apparent, followed by some degree of oscillations especially for low Pr fluids.

<u>Uniform Wall Temperature.</u> Unlike the case of uniform wall heat flux, buoyancy effects exist only in the thermal entrance region of isothermal ducts. Beyond onset of thermal instability, a Nu curve may rise above its forced convection curve, depending on the significance of buoyancy forces. There always exists a region where free convection effects are most pronounced. In a far downstream region, Nuapproaches its forced convection value due to the diminution of the wall-minus-fluid temperature difference. Such axial Nu distributions are predicted in [69,74,75,76].

2.3.5.3 Onset of Thermal Instability

Since onset of the thermal instability is of practical interest in design, it is usually defined based on a given percentage at which the local Nusselt number first exceeds that of pure forced convection. Correlation equations for the onset point based on the 2% deviation are given in [42,76] for rectangular ducts, and in [75] for isothermal tubes. Another criterion, based on the location of minimum local Nusselt number, is also considered in [42]. All these studies show that increasing buoyancy effects advances onset of the thermal instability or the secondary flow.

2.3.5.4 Effects of Reynolds, Grashof, and Prandtl Numbers

Concerning the parameters influencing the Graetz problem, in most numerical work, the Reynolds number dependence of the entry-region mixed convection flow is often accommodated through the Graetz number (Gz). Hence, the role of the

Reynolds number is to "stretch" the flow in the duct [73]. When the large Pr assumption is disregarded, numerical calculations are usually carried out by treating Gr or Ra and Pr as independent parameters (e.g., see [69]). Since Gr is a measure of ratio of buoyancy force to viscous force, the effects of Gr or Ra are evident through [31,68,69]. However, due to the effects of fluid properties, the Pr influence on developing mixed convection flow and heat transfer is not as clear as other parameters. Some examinations on the Pr dependence are given in [41,69,73].

2.4 Experimental Investigations

For horizontal laminar duct flows, widely scattered experimental data have been long attributed to buoyancy effects [77,78]. Measurements of mixed convection heat transfer have been predominately conducted for circular smooth tubes and rectangular channels. However, no similar work to the present experimental study has been reported so far.

2.4.1 Flow Visualization

Mori and Futagami [16] first introduced smoke of NH_4Cl into an air flow in an inner tube at the inlet of the heat transfer section and photographed the pattern of smoke. They observed that the buoyancy-assisted secondary flow generated a pair of vortices which are symmetrical about a vertical meridian plane. A Mach-Zehnder interferometer was employed by Yousef and Tarasuk [79] who provided a nice interferogram showing isotherms of laminar air flow in an isothermal tube. The isotherms exhibiting a marked depression indicated that the buoyancy forces led to an increase in heat transfer coefficients near the tube bottom but a decrease near the tube top. Other flow visualizations were done by Hwang and Liu [80] for air flow in a parallel-plate channel using smoke, Gilpin *et al.* [81] for water over a heated flat plate using an electrochemical technique, Wang *et al.* [82] for an openchannel water flow using a hydrogen bubble and shadowgraph method, and Knox and Incropera [83] for a rectangular duct water flow using two different types of dye and lighting. Water flow was also visualized by Osborne and Incropera [84,85] through the side walls of horizontal parallel plates using both dye-injection and shadowgraph techniques.

2.4.2 Measurements of Velocity and Fluid Temperature

Axial Velocity. Axial air velocities at the cross sections of a uniform heated tube were measured by Mori *et al.* [86] using a traversing device containing cylindrical yaw probes. The measured velocities at the symmetric plane of the tube exhibited an increasing degree of downward asymmetry with intensifying secondary flow. A traversing device carrying a hot-wire probe was also employed by Kamotani and Ostrach [87] to measure axial velocities in a parallel-plate channel air flow. By examining signals of a hot-film anemometer probe placed in a water pipe flow, El-Hawary [88] used velocity fluctuations to detect the stability of the flow that was subjected to significant buoyancy effects.

Fluid Temperature. Cross-sectional distributions of air temperatures at various axial stations were measured by Mori *et al.* [86] and they showed that buoyancy influenced the thermal profiles significantly. Signals of a thermocouple probe placed in the water pipe flow were also studied in [88] for analyzing stability and establishing flow maps. Wang *et al.* [82] obtained vertical temperature distributions in an open-channel water flow by using thermocouple probes, a traversing support, a data logger, and an x-y recorder. Similar techniques of temperature detection were reported in [84,85].

2.4.3 Measurements of Heat Transfer

Obtaining heat transfer data is the major purpose of most experimental investigations on laminar mixed convection. For isothermal conditions, heat transfer measurements were performed in [79,89] for air pipe flows, in [70,90] for water pipe flows, and in [62,91] for high Pr fluid flows in rectangular and triangular ducts. For horizontal smooth tubes with uniform heat input axially, heat transfer data were collected in [86,92] for air, in [88,93] for water, and in [94,95] for ethylene glycol. Mixed convection heat transfer for water flow in inclined rectangular ducts was also measured in [96] where the entire ducts were electrically heated. It should be noted that, in recent years, F. P. Incropera and his colleagues have experimentally investigated mixed convection heat transfer for rectangular ducts, parallel plates, and open channels under various heating conditions [82,83,84,85,97]. Their work has not only contributed useful experimental data, but also revealed some interesting characteristics of buoyancy effects on forced convection flow and heat transfer.

2.4.4 Measurements of Pressure Drop

Experimental pressure drop data that are subjected to significant buoyancy effects are scarce. Shannon and Depew [94] used a manometer to measure pressure drop across the heated section of a tube. Fourteen data points were obtained for Gr up to 2800, and for Pr ranging from 26 to 500. Similar pressure drop measurements were achieved by El-Hawary [88] for a laminar water pipe flow. Limited data points showed an increasing trend in the friction factor as buoyancy forces became large. The overall pressure drop was also measured by Morcos and Bergles [95] for tubes using water and ethylene glycol as working fluids. Since an inclined manometer was used, they were unable to measure the very low pressure drops due to heating for water. For ethylene glycol, they reported that the diabatic friction factors were as much as 50% higher than the corresponding isothermal values.

2.4.5 Empirical Correlations

Based on experimental data, a number of correlations for mixed convection heat transfer have been proposed and applied in order to generalize the nature of the flow and expand the range of the existing data. Kakac et al. [98] have recently compiled these correlating equations with detailed descriptions of ranges of applicability.

2.5 Remarks

First, from the above review of analytical methods, closed-form or exact solutions were confined to only fully developed laminar flow and heat transfer because of their mathematical existence. A numerical integration is generally required to transfer the exact fields of velocity and temperature to direct design data such incremental pressure drop numbers and Nusselt numbers. It is interesting to note that, for some boundary conditions (e.g., for H1), a closed-form Nusselt expression may be obtained without any numerical integration, for example, like the work of Lei and Trupp [99]. In analyses including buoyancy effects, the outlined analytical methods are all approximate to some degree. Due to this reason, they have become unpopular in recent years and most attention is now on the more sophisticated numerical techniques. However, it is the author's point of view that more research efforts should be made to modify the existing analytical methods and/or to develop new analytical methods.

Secondly, the above survey for computational efforts has focused on finite difference primitive variables methods. The existing algorithms for the solutions of discretized governing equations are far from perfect. Handling the velocity-pressure coupling seems to still challenge numerical researchers. For example, Mahaney *et al.* [32] recently reported that several hundred sweeps over the domain of their particular problem were typically required to obtain a converged pressure solution. The author experienced a similar problem during this research. The way to solve the pressure equation definitely needs more exploration. In addition, concerning problems of hydrodynamically developing laminar flow and thermally developing forced convection in circular sector ducts, no similar studies to the present work have been reported so far.

Thirdly, there are very limited experimental data on laminar mixed convection flow and heat transfer in the thermal entrance region of horizontal noncircular (other than rectangular) ducts. Moreover, a number of investigators have numerically reported the phenomenon of the secondary flow bifurcation. Will this phenomenon be confirmed experimentally? If positive, a solid theory should be developed to explain the processes of the flow bifurcation.

Chapter 3

Laminar Fully Developed Flow and Heat Transfer Without Buoyancy

THE scope of this chapter is limited to laminar, hydrodynamically and thermally developed flow of a constant properties fluid. Circular sector ducts are considered as shown in Fig. 3.1 which also defines the cylindrical coordinates (r, θ) system. Buoyancy forces are neglected so that the existing solutions are expected to serve as lower limits for problems with free convection effects. Though being far from the finish-line of the research, this mathematical approach is aimed to further understand the fundamentals embedded in the research and to provide some new useful results.

3.1 Governing Equations with Boundary Conditions

Using quantities defined in the Nomenclature and taking advantage of symmetric flow about the line of $\theta = \phi$, the nondimensional axial momentum equation and boundary conditions are

$$\frac{1}{r}\frac{\partial}{\partial r}\left(r\frac{\partial w}{\partial r}\right) + \frac{1}{r^2}\frac{\partial w}{\partial \theta^2} = C$$
(3.1)



Figure 3.1: The Cross Section of the Circular Sector Duct

$$w(r,0) = w(1,\theta) = 0$$
, and, $\frac{\partial w}{\partial \theta}(r,\phi) = 0$ (3.2)

With negligible axial conduction and viscous dissipation within the fluid, the nondimensional energy equation can be expressed by

$$\frac{1}{r}\frac{\partial}{\partial r}\left(r\frac{\partial T_i}{\partial r}\right) + \frac{1}{r^2}\frac{\partial T_i}{\partial \theta^2} = C_1 w(r,\theta)$$
(3.3)

where T_i and C_1 , as defined in the Nomenclature, are a dimensionless temperature (i = 1, 2) and a geometry parameter, respectively. Uniform axial heat flux is considered such as would occur with nuclear or electric resistance heating. Four peripheral conditions used in this analysis are as follows:

- 1. Uniform peripheral temperature for all surfaces, denoted by H1.
- 2. Uniform peripheral temperature for the curved surface but with the flat section adiabatic, denoted by $H1_{ad}$.
- 3. Uniform peripheral heat flux for all surfaces, denoted by H2.
- 4. Uniform peripheral heat flux for the curved surface but with the flat section adiabatic, denoted by $H2_{ad}$.

The mathematical expressions for the above four conditions are readily derived (see [99,100]). Concerning practical situations, the H1 condition generally simulates well a duct having a high peripheral thermal conductivity (e.g., copper) while the H2 condition may suit a duct having a low peripheral thermal conductivity (e.g., glass). The $H1_{ad}$ and $H2_{ad}$ conditions might serve as a lower bound for circular tubes having internal full tapered fins of poor thermal conductivity and/or defective thermal bonding between tube and fins.

3.2 Maximum Velocity and Pressure Drop

A well-behaved solution of equation (3.1) with equation (3.2) was developed by the finite Fourier transform method as follows:

$$w(r,\theta) = \frac{2C}{\phi} \sum_{n=1}^{\infty} \frac{r^2 - r^{\lambda_n}}{\lambda_n (4 - {\lambda_n}^2)} sin(\lambda_n \theta) \quad \text{with} \quad \lambda_n = \frac{(2n-1)\pi}{2\phi}$$
(3.4)

$$C = \frac{-\phi^2}{\sum_{n=1}^{\infty} (\lambda_n (\lambda_n + 2))^{-2}}$$
(3.5)

The product of Fanning friction factor and Reynolds number for fully developed conditions, $(fRe)_{fd}$ ¹, with each defined in the Nomenclature, can thus be expressed in closed form as

$$fRe = \frac{\pi^2}{8(\phi+1)^2} \frac{1}{\sum_{n=1}^{\infty} \left(4\pi n^2 + (8\phi - 4\pi)n + \pi - 4\phi\right)^{-2}}$$
(3.6)

In a special case $\phi = \pi/2$, equation (3.6) yields

$$fRe = \frac{8\pi^4}{\left(\pi^2 - 8\right)\left(\pi + 2\right)^2} = 15.7668$$

Equation (3.6) is well-behaved for all ϕ , unlike equation (390) in the book by Shah and London [101] which requires special efforts to obtain the limiting values as $\phi \to \pi/4$ or $\phi \to 3\pi/4$.

Now, the first interest is given to the maximum velocity, w_{max} , and its location, r^* . For developing flow (Chap. 4), this information is very useful in determining hydrodynamic entrance length based on the velocity at r^* attaining a particular percentage of the fully developed value. Due to symmetry, the maximum velocity occurs on the symmetry line defined by $\theta = \phi$. Hence by setting the first derivative of $w(r, \theta = \phi)$ to zero, a unique nonzero root at $r = r^*$ for each given ϕ can be found. Substituting r^* with ϕ into equation (3.4) thus gives w_{max} .

The total pressure drop between the duct inlet and a far downstream station X is also of interest. In engineering applications dealing with ducts that are not too

¹ In this chapter, the subscript fd, indicating fully developed conditions, is unnecessary and hence is omitted hereafter.

short, this pressure drop can be approximated by

$$\frac{P_0 - P(X)}{\rho \bar{W}^2/2} = f \frac{X}{D_h} + K(\infty)$$
(3.7)

where the incremental pressure drop number $K(\infty)$ can be computed via the method of Lundgren *et al.* [8] as

$$K(\infty) = \frac{2}{A} \int (w^3 - w^2) dA \tag{3.8}$$

The computed results for r^* , w_{max} , fRe, and $K(\infty)$ are listed in Table 3.1 and shown in Figs. 3.2 and 3.3. As shown in Table 3.1, with increasing ϕ , the location of the maximum velocity moves from near the curved surface towards the apex. This behaviour is illustrated in Fig. 3.2. It is noted that w_{max} occurs at the radius center (i.e., $r^* = 0.5$) for ϕ about 80°. Figure 3.3 shows that the normalized maximum velocity, w_{max} , increases sharply as 2ϕ becomes smaller than about 60°. This is probably because \overline{W} is progressively reduced (relative to W_{max}) by increasing corner effects associated with reducing ϕ at small apex angles. Also note that as $\phi \to 0$, w_{max} approaches the correct limiting value of 3.00 [101].

For fRe, as given by equation (3.6), as $\phi \to 0$, $fRe \to 12.000$ which is one-half the corresponding value for the parallel plate channel. In general, the fRe values presented in Table 3.1 are in excellent agreement with those tabulated in [101] for $0 \le \phi \le \pi/2$. The fRe values for the extended range, $\pi/2 \le \phi \le \pi$, are also believed to be of high accuracy. For $\phi = \pi$, the present fRe value agreed well (as did r^* , w_{max} also) with values calculated from the equations of Soliman and Feingold [5] for one internally full finned tube.

For $K(\infty)$, the numerical integration in equation (3.8) was performed by employing the trapezoidal rule. Different fine grid sizes were used so as to make the fifth digit after the decimal of each $K(\infty)$ independent of grid size. For example, for $\phi = \pi$, a fine (r, ϕ) grid of 70 × 214 was used. The present computed values of $K(\infty)$ are listed in Table 3.1 together with the available values from Shah and

2.0	r* Wmar		fRe	$K(\infty)$	
(Deg)			•	Present	Ref. [101]
0	-	3.00000	12.0000	2.9710	2.971
2	0.95734	2.80928	12.1074	2.8189	-
- 8	0.88730	2.56777	12.4096	2.4957	2.480
10	0.87003	2.51826	12.5042	2.4110	-
15	0.83350	2.42489	12.7284	2.2375	2.235
20	0.80342	2.35858	12.9364	2.1048	-
25	0.77767	2.30883	13.1298	2:0008	-
30	0.75510	2.27013	13.3099	1.9177	1.855
36	0.73121	2.23384	13.5103	1.8385	-
40	0.71682	2.21417	13.6351	1.7952	-
45	0.70026	2.19344	13.7822	1.7494	1.657
50	0.68504	2.17612	13.9200	1.7109	-
55	0.67096	2.16149	14.0495	1.6784	-
60	0.65787	2.14902	14.1711	1.6508	1.580
65	0.64563	2.13831	14.2857	1.6271	-
70	0.63415	2.12905	14.3936	1.6067	-
72	0.62975	2.12570	14.4351	1.5993	-
75	0.62334	2.12101	14.4955	1.5890	-
80	0.61313	2.11397	14.5917	1.5736	1.530
90	0.59427	2.10234	14.7688	1.5484	-
100	0.57720	2.09323	14.9277	1.5288	1.504
110	0.56162	2.08597	15.0709	1.5134	-
120	0.54731	2.08013	15.2004	1.5012	1.488
130	0.53409	2.07538	15.3177	1.4914	-
140	0.52183	2.07148	15.4245	1.4834	-
150	0.51039	2.06824	15.5218	1.4769	-
160	0.49970	2.06553	15.6107	1.4715	1.468
170	0.48967	2.06324	15.6921	1.4670	-
180	0.48022	2.06130	15.7668	1.4632	1.463
190	0.47131	2.05964	15.8356	1.4600	-
200	0.46287	2.05820	15.8989	1.4573	-
210	0.45488	2.05696	15.9573	1.4549	-
220	0.44729	2.05587	16.0114	1.4528	-
23 0	0.44006	2.05491	16.0614	1.4510	· –
240	0.43317	2.05406	16.1078	1.4494	-
260	0.42030	2.05263	16.1908	1.4466	-
270	0.41428	2.05201	16.2281	1.4454	-
290	0.40296	2.05094	16.295 1	1.4432	-
300	0.39764	2.05047	16.3253	1.4423	-
320	0.38758	2.04963	16.3799	1.4404	-
340	0.37824	2.04889	16.4276	1.4388	-
360	0.36952	2.04823	16.4696	1.4372	-

Table 3.1: Fully Developed Flow Characteristics of Circular Sector Ducts

31





Figure 3.3: w_{max} , $K(\infty)$, and fRe vs. the Apex Angle of Circular Sector Ducts

London [101]. Comparison shows that the present results are slightly higher than the existing values (maximum difference of about 5%), although the agreement is excellent for $\phi = \pi$. In the limit as $\phi \to 0, K(\infty) \to 2.971$. Figure 3.3 shows that $K(\infty)$ has a trend versus ϕ that is similar to w_{max} .

3.3 Heat Transfer Results

The solutions of equation (3.3) associated with the foregoing four boundary conditions can be also obtained by using the finite Fourier transform technique which results in

For the H1 condition:

$$T_1(r,\theta) = -C\frac{\phi+1}{\phi^2}\sum_{i=1}^{\infty} \mathcal{H}(\chi_i,r)sin(\chi_i\theta) \quad \text{with} \quad \chi_i = \frac{(2i-1)\pi}{2\phi}$$
(3.9)

For the $H1_{ad}$ condition:

$$T_1(r,\theta) = \frac{C}{4\phi^2} \sum_{n=1}^{\infty} \mathcal{G}(\lambda_n, r) + \frac{8C}{\phi^2} \sum_{m=1}^{\infty} \mathcal{S}(\beta_m, \lambda_n, r) \cos(\beta_m \theta) \quad \text{with} \quad \beta_m = \frac{m\pi}{\phi} \quad (3.10)$$

For the H2 condition:

$$T_{2}(r,\theta) = A_{2} + \left(\frac{\theta^{2}}{2\phi} - \theta - \frac{1}{\phi} + \frac{\phi}{3}\right)r + \frac{C(\phi+1)}{4\phi^{3}}\mathcal{E}(\lambda_{n},r) + \frac{2}{\phi}\sum_{m=1}^{\infty}\frac{r - \beta_{m}r^{\beta_{m}}}{\beta_{m}^{2}(\beta_{m}^{2} - 1)}\cos(\beta_{m}\theta) + \frac{8C(\phi+1)}{\phi^{3}}\sum_{m=1}^{\infty}\sum_{n=1}^{\infty}\mathcal{Q}(\beta_{m},\lambda_{n},r)$$
(3.11)

For the $H2_{ad}$ condition:

$$T_2(r,\theta) = A_{2ad} + \frac{C}{4\phi^2} \mathcal{E}(\lambda_n, r) + \frac{8C}{\phi^2} \sum_{m=1}^{\infty} \sum_{n=1}^{\infty} \mathcal{Q}(\beta_m, \lambda_n, r) \cos(\beta_m \theta)$$
(3.12)

where $\mathcal{H}(\chi_i, r), \mathcal{G}(\lambda_n, r), \mathcal{S}(\beta_m, \lambda_n, r), \mathcal{E}(\lambda_n, r), \mathcal{Q}(\beta_m, \lambda_n, r)$, and constants A_2 and A_{2ad} are given in Appendix A.

The average heat transfer coefficients for the H1 and H2 conditions are defined in a customary manner by $q'' = \bar{h}(t_{\bar{w}} - t_m)$ and $Nu_i = \bar{h}D_h/k = -2\phi/(\phi + 1)/T_{m,i}$, where the dimensionless bulk temperature $T_{m,i}$ is evaluated by

$$T_{m,i} = \frac{2}{\phi} \int_{0}^{1} \int_{0}^{\phi} w T_i \ r dr d\theta \tag{3.13}$$

34

However, for the $H1_{ad}$ and $H2_{ad}$ conditions, since the input is imposed on only the curved surface, the average heat transfer coefficient may be defined by $2\phi R_0 q'' = \bar{h}(2\phi R_0 + 2R_0)(t_{\bar{w}} - t_m)$. Hence,

$$Nu_{H_{1_{ad}}} = 2\left(\frac{\phi}{1+\phi}\right)^2 \frac{1}{\bar{T}_{w,1} - T_{m,1}} \quad \text{and} \quad Nu_{H_{2_{ad}}} = -2\left(\frac{\phi}{1+\phi}\right)^2 \frac{1}{T_{m,2}} \tag{3.14}$$

As discussed later, these definitions, based on overall wall temperature, are improper for small apex angles. Thus, the following Nusselt numbers, based on difference between average wall temperature only over the curved surface and the bulk mean temperature, $(t_{\bar{c}} - t_m)$, are defined by

$$Nu_{H_{1_{ad}}}^{*} = -2\left(\frac{\phi}{1+\phi}\right)^{2} \frac{1}{T_{m,1}} \text{ and } Nu_{H_{2_{ad}}}^{*} = 2\left(\frac{\phi}{1+\phi}\right)^{2} \frac{1}{T_{\bar{c},2} - T_{m,2}}$$
(3.15)

where the dimensionless average temperature over the curved surface, $T_{\bar{c},2}$, is also given in Appendix A.

It should be noted that the finite Fourier transform method used in this analysis provides a unique advantage of computing Nu_{H1} . Unlike the solution of Eckert *et al.* [1], equation (3.9) with equation (3.4) offers a very easy way to obtain $T_{m,1}$ through an orthogonality feature. As a result, Nu_{H1} can be written in closed form, without any numerical integration, as

$$Nu_{H1} = \frac{2\phi^4}{(1+\phi)^2 C^2} \left(\sum_{i=1}^{\infty} \frac{\chi_i^2 + 7\chi_i + 11}{(\chi_i + 2)^3 (\chi_i + 6) (\chi_i (\chi_i + 4)(\chi_i + 1))^2} \right)^{-1}$$
(3.16)

In the limit as $\phi \to 0$, this novel expression yields the well-known results of 105/51, or 2.0588.

The computed results for $Nu_{H_{1_{ad}}}$, $Nu_{H_{1_{ad}}}^*$, Nu_{H_1} , $Nu_{H_{2_{ad}}}$, $Nu_{H_{2_{ad}}}^*$, and Nu_{H_2} are listed in Table 3.2. To minimize truncation error, all calculations involving a series form were continued until the absolute value of the last term of the series was smaller than 10^{-10} . Computation tests showed that reducing this control factor to 10^{-15} produced no significant improvement of accuracy. The numerical integration of equation (3.13) for $T_{m,1}$ and $T_{m,2}$ was performed by employing the trapezoidal

2.0	Nuu	Nu_{11}^*	Nu	<i>H</i> 1	Nu _{H2ad}	Nu_{H2}^*	Nı	lH2
(Deg)	I. whiad	HI _{ad}	Present	Ref. [101]	uu		Present	Ref. [101]
0		0.000	2.0588	2.059	-	0.000	0.000	-
2	-	0.004	2.1469	-	-	0.004	0.003	-
8	-	0.052	2.3841	2.384	-	0.052	0.051	-
10	-	0.075	2.4554	-	-	0.075	0.082	0.081
15	-	0.142	2.6189	2.619	-	0.142	0.198	0.195
18	-	0.186	2.7077	-	-	0.186	0.295	-
20	-	0.217	2.7633	-	-	0.217	0.371	0.362
24	-	0.279	2.8670	-	-	0.279	0.549	-
30	-	0.376	3.0052	3.005	-	0.376	0.870	0.838
36	-	0.472	3.1257	-	-	0.472	1.228	1.174
40	-	0.536	3.1976	-	4.835	0.536	1.471	1.400
45	-	0.615	3.2792	3.27	4.051	0.614	1.763	1.667
50	-	0.691	3.3527	-	3.656	0.690	2.027	
60	-	0.839	3.4792	3.479	3.280	0.837	2.448	-
65	-	0.910	3.5338	-	3.184	0.907	2.604	-
72	-	1.005	3.6023	-	3.100	1.001	2.771	2.608
80	-	1.108	3.6707	3.671	3.040	1.103	2.895	-
90	-	1.230	3.7440	-	3.000	1.222	2.987	-
100	3.128	1.343	3.8064	3.806	2.980	1.333	3.030	-
110	3.134	1.450	3.8600	-	2.973	1.437	3.045	-
120	3.146	1.549	3.9062	3.906	2.970	1.533	3.042	2.898
130	3.161	1.642	3.9466	-	2.971	1.622	3.028	-
140	3.179	1.729	3.9819	-	2.975	1.705	3.010	-
150	3.198	1.811	4.0132	-	2.979	1.783	2.988	-
160	3.217	1.887	4.0409	4.04	2.983	1.854	2.964	-
170	3.236	1.959	4.0657	-	2.988	1.922	2.942	-
180	3.256	2.027	4.0880	4.089	2.994	1.985	2.920	2.923
190	3.275	2.091	4.1081	-	2.999	2.044	2.899	-
200	3.294	2.152	4.1263	-	3.004	2.099	2.879	-
210	3.313	2.209	4.1429	-	3.009	2.151	2.860	-
220	3.332	2.264	4.1581	-	3.016	2.201	2.843	-
240	3.367	2.365	4.1848	-	3.025	2.290	2.811	-
260	3.399	2.456	4.2076	-	3.032	2.370	2.782	-
270	3.414	2.498	4.2178	-	3.034	2.406	2.769	-
290	3.444	2.578	4.2362	-	3.041	2.473	2.746	-
300	3.458	2.615	4.2445	-	3.044	2.504	2.735	-
320	3.486	2.685	4.2597	-	3.051	2.563	2.718	-
340	3.512	2.749	4.2732	-	3.056	2.616	2.702	-
360	3.536	2.809	4.2852	-	3.060	2.664	2.687	-

Table 3.2: Heat Transfer Characteristics of Circular Sector Ducts

rule and Simpson's rule, respectively. Different fine grid sizes were used so as to make the fifth digit after the decimal of each $T_{m,i}$ independent of grid size. For example, for $\phi = \pi$, a fine (r, ϕ) grid of 50 × 151 was used.

3.3.1 The H1 and $H1_{ad}$ Conditions

From Table 3.2, for the semicircular duct ($\phi = \pi/2$), the present $Nu_{H_{1ad}}$ value of 3.256 agrees well with the numerical values of 3.170 from [101,37] and 3.160 from [102] after they are converted to a similar basis. But although the differences are within 3%, in order to confirm the accuracy of the present result, equation (3.3) for the H_{1ad} boundary condition was also solved by a finite difference method using a band storage linear equation solver. The numerical value of 3.255 was obtained for $Nu_{H_{1ad}}$ with the $(r, \pi/2)$ grid of 30 × 44. It is believed that similar high accuracy was obtained for the other ducts.

Figure 3.4 graphically shows the results for $Nu_{H_{1_{ad}}}$, $Nu_{H_{1_{ad}}}^*$, and Nu_{H_1} and includes the average wall and bulk mean temperatures for the $H_{1_{ad}}$ condition. In this case, the surface temperature for the curved surface is constant (at t_c or $T_{c,1} = 0$) whereas for the flat surfaces, the temperature is maximum at r = 1 and decreases monotonically with decreasing r to reach a minimum at r = 0. The overall average wall temperature (\bar{t}_w) is consequently less than t_c hence $\bar{T}_{w,1}$ is negative. Figure 3.4 illustrates how $\bar{T}_{w,1}$ varies with ϕ . As ϕ decreases (from large ϕ), the size of the heated curved surface decreases hence $\bar{T}_{w,1}$ decreases. In the meantime, $T_{m,1}$, which is also shown in Fig. 3.4, varies with the opposite trend with ϕ . Consequently $\bar{T}_{w,1} < T_{m,1}$ for $2\phi <\sim 30^{\circ}$. This, in turn, causes a discontinuity in $Nu_{H_{1_{ad}}}$ whereby $Nu_{H_{1_{ad}}} \to \infty$ as $\bar{T}_{w,1} \to T_{m,1}$, followed by negative $Nu_{H_{1_{ad}}}$ numbers. The behaviors of $\bar{T}_{w,1}$ and $T_{m,1}$ at small ϕ are therefore such that the computation of $Nu_{H_{1_{ad}}}$ leads to improper results. Otherwise, as shown in Fig. 3.4, $Nu_{H_{1_{ad}}}$ is fairly constant for $2\phi >\sim 100^{\circ}$, rising only slightly with increasing ϕ . In Table 3.2, the unrealistic values of $Nu_{H_{1_{ad}}}$ are not presented for $2\phi < 100^{\circ}$. On the other hand, $Nu_{H_{1_{ad}}}$



Figure 3.4: Fully Developed Heat Transfer Results for the H1 and $H1_{ad}$ Conditions

defined by equation (3.15) is well behaved for all apex angles and varies smoothly with ϕ (see Fig. 3.4). As $\phi \to 0$, $Nu_{H_{1_{ad}}}^* \to 0$ due to the vanishing heat input. At $\phi = \pi$, which represents a tube with one internal full-fin (non-conducting), $Nu_{H_{1_{ad}}}^*$ becomes 2.809.

As shown in Table 3.2, values for Nu_{H1} calculated from the series expression of equation (3.16) are in excellent agreement with those in Shah and London [101] for $0 \le \phi \le \pi/2$. The Nu_{H1} values for the extended range, $\pi/2 < \phi \le \pi$, are also believed to be of high accuracy. For $\phi = \pi$, which represents a tube with one internal full-fin (perfectly conducting), the present Nu_{H1} is 4.2852.

The Nu_{H1} and $Nu_{H1_{ad}}^*$ values listed in Table 3.2 may be compared directly (for a given ϕ) since they are defined on the same surface area and temperature difference bases. Naturally, values for Nu_{H1} are always higher than those for $Nu_{H1_{ad}}^*$ because of the larger heat input area of the H1 condition (Fig. 3.4). In engineering applications such as internal full-fin tubes, the two thermal conditions considered in this analysis may represent the limiting cases between which a real situation resides. Accordingly, where applicable, the data in Table 3.2 will bracket the probable thermal performance.

3.3.2 The H2 and $H2_{ad}$ Conditions

Since there are no similar data for the $H2_{ad}$ condition in the literature, the accuracy of the present results was confirmed by solving equation (3.3) through the finite difference method. Numerical values for $Nu_{H2_{ad}}$ and $Nu_{H2_{ad}}^*$ were thus obtained and compared with those from the present series solution. The agreement shown in Fig. 3.5 is within 0.4% for the six different apex angles. Regarding Nu_{H2} , as shown in Table 3.2, values for Nu_{H2} calculated from the series expression of equation (3.11) differ from those in [101] (also ref. [4]) for $0 \le \phi \le \pi/2$, by up to 6%. The present values also differ by up to 10% from the graph readings in [1] for $\phi \le \pi/6$. Such differences may be due to earlier truncation of the series



Figure 3.5: Temperatures and Nusselt Numbers for the $H2_{ad}$ Condition

calculations and/or the inaccurate performance of integral equations in their early work. Again, to confirm the present results, values for Nu_{H2} for each of the 10 apex angles corresponding to those reported in [101] plus 2 extra angles were generated by the finite difference method. Agreements (see Fig. 3.6) were all within 0.5% in favour of the series solution presented in equation (3.11). Accordingly, it is believed that similar accuracy was obtained for Nu_{H2} for the extended range, $\pi/2 < \phi \leq \pi$.

For the $H2_{ad}$ condition, the maximum wall temperature occurs at the curved corners and decreases monotonically with decreasing r to reach a minimum at r = 0. Thus, as expected, $T_{\bar{c},2}$ is positive for all apex angles (2 ϕ) and it varies as shown in Fig. 3.5. On the other hand, for 2ϕ >~ 28° , the average wall temperature (\bar{t}_w) is higher than the bulk mean temperature (t_m) hence $T_{m,2}$ is negative. As ϕ increases, the heat transfer area becomes larger, and so does the difference between t_w and t_m hence $T_{m,2}$ varies as shown in Fig. 3.5. As the result of these patterns, for $2\phi > \sim 28^{\circ}$, $Nu_{H2_{ad}}$ shows only a slight increase with ϕ . However, for $2\phi < \sim$ 28°, with decreasing ϕ , the decreasing size of the heated curved surface causes $\bar{t}_w \leq t_m$ hence $T_{m,2} \geq 0$. This, in turn, causes a discontinuity in $Nu_{H2_{ad}}$, namely, $Nu_{H_{2_{ad}}} \to \infty$ as $T_{m,2} \to 0$, followed by negative Nusselt numbers. Similar to the case of the $H1_{ad}$ condition, the behavior of $T_{m,2}$ at small ϕ therefore gives rise to the inappropriate computation for $Nu_{H2_{ad}}$. In Table 3.2, the unrealistic values of $Nu_{H2_{ad}}$ are not presented for $2\phi < 40^{\circ}$. However, $Nu_{H2_{ad}}^{*}$ defined by equation (3.15) is well behaved for all apex angles and increases smoothly with increasing ϕ (see Fig. 3.5).

Unlike the $H2_{ad}$ case, the $T_{m,2}$ variation with apex angle for the H2 condition is no longer monotonical. For small ϕ , large absolute values of $T_{m,2}$ are observed because of the significant corner effects. As ϕ increases, the $T_{m,2}$ absolute values first decrease to reach a minimum and then increase. This behavior of $T_{m,2}$ gives an unusual pattern for the Nu_{H2} variation. Figure 3.6 shows that Nu_{H2} sharply



Figure 3.6: Fully Developed Nusselt Numbers for Circular Sector Ducts

increases from zero to a maximum of 3.046 at $2\phi \approx 112^{\circ}$ and then gradually decreases with increasing ϕ . Note that the 10 values of Nu_{H2} from [101] fail to show this pattern. In fact, their data suggest an increasing trend of Nu_{H2} for $2\phi > \pi$ which of course is misleading.

For comparison purposes, Fig. 3.6 also shows plots of Nu_{H1} and $Nu_{H1_{ad}}^*$ as well as $Nu_{H2_{ad}}^{\star}$. As expected (e.g., as discussed in [101]), values for Nu_{H2} are lower than for Nu_{H1} for all apex angles. For a typical actual duct (e.g., a steel tube), the thermal performance would be expected to lie between these two limiting solutions. Next, referring to the cases of $H1_{ad}$ and $H2_{ad}$, it turns out, for a given duct and the same fixed temperature difference, that the duct heat transfer rate per unit length (q') is proportional to Nusselt number. Hence the two q' values for the two boundary conditions may be compared by comparing the curves for $Nu^*_{H_{1_{ad}}}$ and $Nu_{H2_{ad}}^{*}$. The correspondence is valid since in each case the duct-average convective heat transfer coefficient is proportional to Nusselt number, the heat transfer surface areas are identical and the temperature difference definitions are essentially the same. For the latter, in the $H1_{ad}$ case the temperature difference is the difference between the bulk mean temperature and the average (but constant) curved wall temperature, whereas in the $H2_{ad}$ case it is also the difference between the bulk mean temperature and the average curved wall temperature but now the curved wall temperature varies somewhat especially near the corners. By comparing the two Nu^* curves in Fig. 3.6, it can be seen that there is no marked difference between $Nu_{H1_{ad}}^{*}$ and $Nu_{H2_{ad}}^{*}$ for small apex angles. Furthermore, although $Nu_{H1_{ad}}^{*}$ starts to exceed $Nu_{H_{2_{ad}}}^*$ at $2\phi \approx 120^\circ$, the differences thereafter remain within about 6%. It follows for a given duct that the fully developed Nusselt numbers (hence also the q'values for the same temperature differences) are almost identical. In other words, it is not necessary to distinguish between the thermal boundary conditions of $H1_{ad}$ and $H2_{ad}$ or, in fact, for any boundary condition on the curved surface that is in between these two. Finally, Fig. 3.6 shows that Nu_{H2} and $Nu_{H2_{ad}}^*$ are almost equal at $\phi = \pi$. But this has no particular significance since these two Nusselt numbers are based on different temperature definitions.

3.4 Remarks

This chapter contributes a complete set of analytical results for fully developed laminar flow and heat transfer in circular sector ducts. New information on the maximum velocity and its location is valuable for determining the hydrodynamic entrance length. A novel closed-form of Nu_{H1} has been found. Results for Nu_{H1ad}^* and Nu_{H2ad}^* are both novel and of practical use. In addition, highly accurate results for fRe, Nu_{H1} , and Nu_{H2} are provided for the full apex angle range. Some of these results will be used in the following chapters.

Chapter 4

Numerical Analyses of Developing Laminar Flow and Heat Transfer Without Buoyancy

THE previous chapter has mathematically delineated the flow and heat transfer of circular sector ducts in a far downstream region. However, in many engineering applications such as a compact heat exchanger design, knowledge of local pressure drops, velocity profiles, and temperature gradients in the entrance region is also essential. Again, excluding buoyancy forces, the investigation described in this chapter is motivated to understand the laminar developing flow in circular sector ducts and to provide base-line references for mixed convection problems that are targeted in the research. Two main sections are provided in this chapter. The first considers the flow in the hydrodynamic entrance region. The second presents heat transfer results for developing temperature fields with fully developed hydrodynamics.

4.1 Hydrodynamically Developing Flow

This analysis is applicable to steady, laminar flow of incompressible, Newtonian fluids in straight circular sector ducts. Figure 3.1 shows the duct cross section and the cylindrical coordinates (r', θ) . The three-dimensional internal flow is assumed to be little influenced by the downstream flow conditions and to have negligible axial

diffusion of momentum. Like most boundary layer problems, such a flow is governed by the parabolized Navier-Stokes equations in which the longitudinal and lateral pressure gradients are deliberately decoupled. For the problem being investigated, the decoupling of the pressure can be written as $p(r', \theta, x^+) = p'(r', \theta) + \bar{p}(x^+)$, where \bar{p} is the average pressure over the duct cross section, and p' is the small pressure variation driving the cross stream secondary flow. The main flow is driven by the pressure gradients, $d\bar{p}/dx^+$, which can be determined by the overall mass conservation. As a result, the problem can be solved by employing the marchingtype procedure of Patankar and Spalding [27,28], as described in greater detail later.

4.1.1 Governing Equations and Hydrodynamic Parameters

Neglecting the axial diffusion terms $\partial^2/\partial x^{+2}$ and using the defined Nomenclature, the governing Navier-Stokes equations in cylindrical coordinates can be written in the following nondimensional form:

Continuity

$$\frac{1}{r'}\frac{\partial}{\partial r'}(r'u) + \frac{1}{r'}\frac{\partial v}{\partial \theta} + \frac{\partial w}{\partial x^+} = 0$$
(4.1)

Radial momentum

$$\frac{1}{r'}\frac{\partial}{\partial r'}(r'uu) + \frac{1}{r'}\frac{\partial}{\partial \theta}(vu) + \frac{\partial}{\partial x^+}(wu) = \frac{1}{r'}\frac{\partial}{\partial r'}(2r'\frac{\partial u}{\partial r'}) + \frac{1}{r'}\frac{\partial}{\partial \theta}(\frac{1}{r'}\frac{\partial u}{\partial \theta}) \\ -\frac{\partial p'}{\partial r'} + \frac{1}{r'}\frac{\partial}{\partial \theta}(\frac{\partial v}{\partial r'}) - \frac{3}{r'^2}\frac{\partial v}{\partial \theta} - \frac{2u}{r'^2} + \frac{v^2}{r'}$$
(4.2)

Angular momentum

$$\frac{1}{r'}\frac{\partial}{\partial r'}(r'uv) + \frac{1}{r'}\frac{\partial}{\partial \theta}(vv) + \frac{\partial}{\partial x^+}(wv) = \frac{1}{r'}\frac{\partial}{\partial r'}(r'\frac{\partial v}{\partial r'}) + \frac{1}{r'}\frac{\partial}{\partial \theta}(\frac{2}{r'}\frac{\partial v}{\partial \theta}) \\ -\frac{1}{r'}\frac{\partial p'}{\partial \theta} + \frac{1}{r'}\frac{\partial}{\partial r'}(\frac{\partial u}{\partial \theta}) + \frac{3}{r'^2}\frac{\partial u}{\partial \theta} - \frac{v}{r'^2} - \frac{uv}{r'}$$
(4.3)

Axial momentum

$$rac{1}{r'}rac{\partial}{\partial r'}(r'uw)+rac{1}{r'}rac{\partial}{\partial heta}(vw)+rac{\partial}{\partial x^+}(ww)=$$

$$\frac{1}{r'}\frac{\partial}{\partial r'}(r'\frac{\partial w}{\partial r'}) + \frac{1}{r'}\frac{\partial}{\partial \theta}(\frac{1}{r'}\frac{\partial w}{\partial \theta}) - \frac{d\bar{p}}{dx^+}$$
(4.4)

To specify the problem completely, equations (4.1) to (4.4) are supplemented by the following boundary conditions:

At $x^+ = 0$ for all r' and θ

$$u = v = p' = 0, \quad \bar{p} = \bar{p_0} = \text{any constant, and } w = 1$$
 (4.5)

At $x^+ > 0$

$$u = v = w = 0 \quad \text{at } r' = r'_0, \quad 0 \le \theta \le \phi$$
$$\text{at } \theta = 0, \quad 0 \le r' < r'_0 \tag{4.6}$$

$$\frac{\partial u}{\partial \theta} = \frac{\partial w}{\partial \theta} = v = 0 \text{ at the symmetry line } \theta = \phi, \ 0 < r' < r'_0 \tag{4.7}$$

To solve for u, v, w, p' and \bar{p} , equation (4.5) at the inlet of the duct is first used. Then the marching solution procedure is carried out along the axial direction. For the cross stream flow the gradients of p' in equations (4.2) and (4.3) can be determined from the local continuity equation (e.g., using equation (4.1)) while $d\bar{p}/dx^+$ is the outcome of the overall continuity equation which can be expressed by the global mass conservation as

$$\int_{0}^{\phi} \int_{0}^{r'_{0}} wr' dr' d\theta = \frac{\phi {r'_{0}}^{2}}{2}$$
(4.8)

As the solution step is progressed, the flow is gradually developing. In a far downstream region, u, v, p' and $\partial w/\partial x^+$ become zero while $d\bar{p}/dx^+$ approaches an asymptotical constant value. Consequently, in such a fully developed region, equations (4.1) to (4.3) vanish and equation (4.4) reduces to

$$\frac{1}{r'}\frac{\partial}{\partial r'}\left(r'\frac{\partial w}{\partial r'}\right) + \frac{1}{r'}\frac{\partial}{\partial \theta}\left(\frac{1}{r'}\frac{\partial w}{\partial \theta}\right) = \left(\frac{d\bar{p}}{dx^+}\right)_{fd}$$
(4.9)

where the fully developed pressure gradient $(d\bar{p}/dx^+)_{fd}$ can still be obtained from equation (4.8). An alternative to obtaining $(d\bar{p}/dx^+)_{fd}$ is to solve equation (4.9) directly via series solution, e.g., as done in Chap. 3. In engineering applications, the local friction factor, f, is an important hydrodynamic parameter. Using the local pressure gradient $d\bar{P}/dX$ and hydraulic diameter D_h , the product of local friction factor and Reynolds number can be expressed in dimensionless form as

$$fRe = -\frac{1}{2}\frac{d\bar{p}}{dx^+} \tag{4.10}$$

Another important parameter is the total pressure drop $\Delta \bar{P}(X)$, where $\Delta \bar{P}(X) = \bar{P}_0 - \bar{P}(X)$, which is the pressure difference between the inlet and a particular cross section. This pressure drop can be expressed as

$$\frac{\Delta \bar{P}(X)}{\rho \bar{W}^2/2} = \frac{(\Delta \bar{P}(X))_{fd}}{\rho \bar{W}^2/2} + K(X)$$
(4.11)

The first term on the right represents the fully developed pressure drop and K(X) is the incremental pressure drop number considering entrance region effects. In dimensionless form, $K(x^+)$ is given by

$$K(x^{+}) = 4x^{+} \left(\frac{\bar{p}_{0} - \bar{p}(x^{+})}{2x^{+}} - (fRe)_{fd} \right)$$
(4.12)

With increasing axial distance from the entrance, this extra pressure drop number increases, while the product fRe decreases. Both parameters eventually reach their limiting values $K(\infty)$ and $(fRe)_{fd}$, respectively, and remain constant in the fully developed region.

To detect where the flow enters the fully developed region, the axial distance from the entrance, called the hydrodynamic entrance length L_H , is usually estimated by either of two definition methods. One is to compare a local axial maximum velocity to the corresponding fully developed magnitude. Another is to examine the local friction factor referenced to the corresponding fully developed value. The latter is frequently used for a noncircular duct where the maximum velocity and its location are not specifically available. However, the previous work in Chap. 3 on the flow characteristics of circular sector ducts made it possible to define L_H in both ways. It was expected for each geometry that the L_H result defined one way would be different from its value defined the other way. But it was not known whether or not the differences would be significant. It appears that there are no reports on the investigation of these two kinds of definitions for a noncircular duct. Therefore, in this analysis, it was decided to employ the following four definitions ¹ of the hydrodynamic entrance length for each circular sector duct:

- L_{H5w}, L_{H1w} = the values of x^+ at which the axial maximum velocities first reach 95% and 99% of the fully developed maximum velocities, respectively.
- L_{H5f} , L_{H1f} = the values of x^+ at which the local friction factors first drop to within 1.05 and 1.01 times the fully developed friction factors, respectively.

It is noted that L_H contains D_h which is dependent on the duct apex angle ϕ . As shown later, the use of L_H tends to mask the effect of ϕ on entrance lengths. To better isolate the ϕ effect, the hydrodynamic entrance length may also be defined on the basis of duct radius R_0 , as

$$L_{H}^{0} = \frac{X}{R_{0}Re_{0}}$$
(4.13)

where $Re_0 = \rho R_0 \overline{W} / \mu$. The relationship between L_H and L_H^0 is given by

$$L_{H}^{0} = L_{H} \left(\frac{2\phi}{\phi+1}\right)^{2}$$
(4.14)

4.1.2 Computational Procedure and Accuracy Verification

Fully implicit discretization equations of (4.1) to (4.4) were formulated using the control volume integration finite difference method. The SIMPLER algorithm of Patankar [28] was used to solve these finite difference equations. A uniform staggered grid on the cross stream plane was employed. Figure 4.1 illustrates a typical grid map (for u, v, w, p', and \bar{p} only for this analysis) with half sizes near the boundaries. The solution for u, v, w, p', and \bar{p} was progressed along

¹ This allowed the question of differences to be explored as a secondary issue.





Figure 4.1: A Typical Staggered Grid Map with Cylindrical Coordinates

 x^+ . At any axial station, the pressure distribution p' was first estimated using equation (4.1). Then, equations (4.2) and (4.3) were solved simultaneously for u and v. Next was to compute w, while ensuring the satisfaction of the overall mass conservation. Concerning the coefficients of each discretization equation, they were continually updated using the most recent values of u, v, w, and p'. A line-by-line iterative technique was employed for solving u, v, and w while the p' distribution was noniteratively obtained using a band storage linear equation solver.

As reviewed in Chap. 2, it was realized that obtaining converged solutions for p' plays a crucial role in the success of the use of the SIMPLER algorithm. Directly solving p' equation gave an exact p' distribution for the present iteration. This currently-best-p' solution, rather than a not-yet-converged one through iterative method, was used to correct the current velocities. Therefore, it was felt that errors in current velocities might be minimized and that the overall convergence could be accelerated. To confirm this modification of the algorithm, a number of computation experiments were conducted. For example, for a given test, all three momentum equations for u, v, and w, and the pressure correction equation for p'were first solved using the line-by-line iterative method. Then the experiment was conducted once more. This time every condition remained unchanged except for obtaining the p' distribution through the direct solver. Comparison was then made between the results from both the experiments including the number of iterations. It was found that, for the mesh size used in this study, the direct solver for p' not only provided more accurate overall results but also speeded up the convergence hence reducing the computing time. Before marching to the next station along x^+ , the following criteria were checked:

- 1. All absolute differences between the current iterative values and the previous iterative results were not greater than 10^{-5} at all nodal points.
- 2. The "mass source" term (checking the local continuity) in each control volume
was smaller than 10^{-4} in magnitude.

3. The absolute value of the $d\bar{p}/dx^+$ correction (checking the overall mass balance) was smaller than 10^{-6} .

The cross-sectional mesh size that was employed for each duct geometry was decided on the basis of results obtained using different meshes in solving equation (4.9) numerically for the fully developed velocity distribution and the axial pressure gradient. Table 4.1 lists the mesh sizes used in this investigation, together with the numerical fully developed results plus certain results from the series solution in Chap. 3 or [103]. The chosen meshes were taken to be fine enough when a w_{max} value was obtained that was within 0.5% of the exact solution value. At this stage, as indicated in Table 4.1, $(fRe)_{fd}$ values were consistently a bit low (averaging 1.6% low), but always within 3% of the exact values. Later, with the axial step size pattern fixed, some numerical tests were conducted to check the adequacy of the cross-sectional mesh size for entrance region calculations. For example, tests for an apex angle of 180° (where eventually a $(r' \times \theta)$ mesh of (25×30) was used) showed that increasing the mesh size $(r' \times \theta)$ from (15×28) to (20×38) made the local fRe values noticeably different only near the entrance. Regarding the axial step size, the marching step size Δx^+ for the study was also determined by numerical experimentation. Following a series of trials, the following pattern was adopted for each circular sector duct. The first step size was taken as $\Delta x^+ = 10^{-6}$. Then Δx^+ was increased by 10% for each consecutive station until Δx^+ reached 7×10^{-4} which was then kept constant thereafter. For each case, marching was continued until both w_{max} and fRe were within 1% of the $(w_{max})_{fd}$ and $(fRe)_{fd}$ values respectively as generated by the numerical ² fully developed solution. Typically, the required

² The numerical solution, rather than the exact solution, was used in case of grid bias. In this connection, tests for $2\phi = 20^{\circ}$ and 360° were carried out in which the solutions were deliberately marched well beyond the 1% level, and each test positively confirmed that the velocity distribution and the axial pressure gradient for the three-dimensional solution were definitely converging to the two-dimensional fully developed solution for the same cross-sectional grid.

24		(fR	e) _{fd}	(wm	r^{*} [103]		
2φ (Deg)	TXU	Numerical	Exact [103]	Numerical	Exact [103]	. [-00]	
20	25×25	12.582	12.936	2.3490	2.3586	2.7033	
45	30×15	13.389	13.782	2.2005	2.1934	1.2417	
90	25×20	14.529	14.769	2.1070	2.1023	0.6755	
130	25×25	15.153	15.318	2.0782	2.0754	0.5024	
180	25×30	15.646	15.767	2.0628	2.0613	0.3930	
270	25×32	16.093	16.228	2.0545	2.0520	0.2951	
360	30×34	16.277	16.470	2.0567	2.0482	0.2436	

Table 4.1: Mesh Size and Fully Developed Results

number of axial steps ranged from about 200 for large apex angle to about 300 for small apex angle.

Information on the hydrodynamic entrance region is provided next for 7 circular sector ducts. It should be noted that, for the largest apex angle $(2\phi = 360^{\circ})$, the results are applicable to a circular tube with one internal full fin.

4.1.3 Fully Developed Results

For each circular sector duct, preliminary computations were required to obtain $(w_{max})_{fd}$ and $(fRe)_{fd}$ for fully developed flow as governed by equation (4.9). These numerical values were then used as input to estimate the hydrodynamic entrance length. Values for $(w_{max})_{fd}$ and $(fRe)_{fd}$ as obtained numerically as well as analytically from [103] are listed in Table 4.1. Since knowing r^* where the w_{max} occurs at the symmetry plane is necessary, values for r^* are also included in Table 4.1. For $(w_{max})_{fd}$ and $(fRe)_{fd}$, the good agreement between the present numerical results and the exact results [103] has already been discussed.

4.1.4 Local Values of fRe and K

Variations of fRe and K in the entrance region for 7 circular sector ducts are listed in Table 4.2. For convenience, the dimensionless axial length x^+ is normalized by the corresponding entrance length L_{H1w} as previously defined (values for L_{H1w} will be tabulated later). It is noted that Table 4.2, along with Table 4.1, gives the main hydrodynamic quantities of interest. If the fully developed incremental pressure drop number $K(\infty)$ (also given in Table 4.2; see discussion later) is known, the total pressure drop up to any axial distance can be calculated from equation (4.12).

Results for fRe and K in the entrance region for $2\phi = 20^{\circ}$ and 360° are graphically illustrated in Fig. 4.2. The results for the other 5 angles are not shown in the same figure in order to avoid crowding. But if plotted, each would fall between the present two curves. Values of fRe in Fig. 4.2 show the expected trend of a monotonic decrease with x^+ , approaching to the limiting values of $(fRe)_{fd}$ in the fully developed region. On the other hand, K values monotonically increase with x^+ towards the asymptotical constant values of $K(\infty)$ in the very far downstream region.

The present results for fRe and K are compared in Fig. 4.3 with the results of others. For the K values of Prakash and Liu [104] for $2\phi = 45^{\circ}$, eight graph values were taken from their figure 3(a) in [104] for the circular sector duct. Figure 4.3 shows that, for $2\phi = 45^{\circ}$, these 8 points closely and consistently follow the present variation of K with a maximum difference of about 5%. It is also interesting to compare the present results to the published data of Soliman *et al.* [11] who used the linearized axial momentum technique [105]. As can be seen from Fig. 4.3, except for immediately near the inlet, the agreement is within about 5% over the last 90% of the entrance section for apex angles of 45° and 90° . This good agreement attests to the sound capability of the linearization method of Sparrow *et al.* [105,10].

	$2\phi = 20^{\circ}$		$2\phi = 20^{\circ}$ $2\phi = 45^{\circ}$		$2\phi = 90^{\circ}$		$2\phi = 130^{\circ}$		$2\phi = 180^{\circ}$		$2\phi = 270^{\circ}$		2¢ =	=360°
$\frac{x}{L_{H1w}}$	fRe	 K	fRe	K	f Re	K	fRe	K	fRe	K	fRe	K	fRe	K
0.001	148.68	0.131	139.38	0.059	139.18	0.047	142.76	0.046	145.60	0.049	149.16	0.051	188.12	0.067
0.003	75.45	0.238	100.96	0.138	111.52	0.115	120.41	0.117	129.57	0.130	140.00	0.145	138.52	0.187
0.005	58.38	0.303	85.69	0.200	97.03	0.170	108.21	0.177	115.72	0.201	114.88	0.225	86.07	0.254
0.007	50.40	0.353	75.46	0.252	88.85	0.219	98.48	0.231	98.91	0.261	86.77	0.283	72.47	0.301
0.010	43.73	0.416	65.53	0.317	78.44	0.284	83.17	0.300	74.87	0.329	65.76	0.344	61.42	0.358
0.020	33.29	0.567	47.09	0.477	52.79	0.438	49.65	0.443	46.67	0.460	45.20	0.475	43.74	0.490
0.030	28.87	0.678	37.81	0.586	40.55	0.533	40.24	0.530	38.83	0.547	37.59	0.562	36.43	0.579
0.040	26.23	0.768	32.43	0.667	35.17	0.604	35.47	0.597	34.37	0.615	33.39	0.630	32.46	0.647
0.050	24.40	0.845	29.26	0.733	31.93	0.663	32.32	0.653	31.43	0.670	30.62	0.685	29.81	0.703
0.070	21.93	0.973	25.57	0.838	27.91	0.756	28.31	0.743	27.66	0.759	27.07	0.774	26.47	0.791
0.100	19.53	1.121	22.44	0.958	24.45	0.862	24.89	0.844	24.45	0.859	24.04	0.872	23.58	0.889
0.150	17.18	1.294	19.60	1.102	21.35	0.989	21.80	0.965	21.54	0.976	21.31	0.985	21.01	1.000
0.200	15.88	1.414	17.99	1.206	19.57	1.080	20.03	1.051	19.90	1.058	19.80	1.063	19.60	1.076
0.250	15.07	1.502	16.94	1.284	18.40	1.149	18.88	1.116	18.85	1.118	18.85	1.120	18.73	1.131
0.300	14.52	1.570	16.20	1.345	17.58	1.203	18.08	1.166	18.12	1.165	18.20	1.163	18.15	1.173
0.350	14.12	1.623	15.65	1.394	16.98	1.246	17.49	1.206	17.60	1.201	17.75	1.197	17.74	1.205
0.400	13.83	1.666	15.23	1.434	16.52	1.281	17.04	1.238	17.21	1.230	17.41	1.223	17.44	1.230
0.450	13.60	1.701	14.90	1.467	16.16	1.309	16.70	1.265	16.91	1.254	17.16	1.244	17.21	1.250
0.500	13.42	1.730	14.64	1.494	15.87	1.333	16.42	1.286	16.68	1.273	16.96	1.262	17.04	1.266
0.600	13.16	1.773	14.25	1.534	15.45	1.368	16.03	1.318	16.35	1.301	16.68	1.288	16.79	1.291
0.700	12.99	1.803	13.99	1.562	15.17	1.392	15.76	1.341	16.13	1.320	16.50	1.305	16.64	1.307
0.800	12.87	1.825	13.81	1.582	14.98	1.409	15.58	1.357	15.99	1.334	16.38	1.318	16.53	1.319
0.900	12.79	1.840	13.68	1.596	14.84	1.421	15.46	1.368	15.88	1.343	16.30	1.327	16.46	1,328
1.000	12.73	1.851	13.60	1.606	14.75	1.429	15.37	1.376	15.81	1.350	16.24	1.333	16.41	1.333
∞	1	1.880		1.625		1.445		1.390		1.360		1.341		1.340

Table 4.2: Variation of fRe and K in the Entrance Region of Circular Sector Ducts



Figure 4.2: fRe and K vs. x^+ for Circular Sector Ducts



Figure 4.3: Comparison of fRe and K with Other Published Results

4.1.5 Limiting Incremental Pressure Drop Number $K(\infty)$

The variation of K with x^+ in Fig. 4.2 suggests the existence of a limiting incremental pressure drop number $K(\infty)$ which represents the total incremental pressure drop due to the entrance effects. The values of $K(\infty)$ are often estimated by graphically extrapolating the values of K, e.g., as done by Prakash and Liu [104]. In the present investigation, the exponential behavior of K near the end of the entrance region is assumed to take the form:

$$K(x^{+}) = K(\infty)(1 - e^{-cx^{+}})$$
(4.15)

In order to obtain $K(\infty)$, K values from the last 21 stations were used to solve this equation numerically for the mean values of $K(\infty)$ and the constant c. Unlike the graphical extrapolation, this curve fitting technique is believed to provide more accurate and consistent values of $K(\infty)$. The present $K(\infty)$ values determined via equation (4.15) for the 7 duct apex angles are listed at the bottom of Table 4.2 for the corresponding infinite length of x^+/L_{H1w} . They are also graphically illustrated in Fig. 4.4, together with the results of others. The three $K(\infty)$ values from [104] are shown to agree well with the present results. For $2\phi = 45^{\circ}$, the present $K(\infty)$ value of 1.625 is only slightly higher than 1.58 from [104]. Other interesting comparisons can be made with the numerical results [11,101,103] obtained from the linearization method. Figure 4.4 shows that the present results follow a parallel trend to the $K(\infty)$ pattern [103] as also shown in Fig. 3.3 where the fully developed series solution for w_{fd} was used to produce the $K(\infty)$ values for the entire apex angle range. Overall, although linearization methods tend to overestimate $K(\infty)$, all values for $K(\infty)$ through the linearization method were found to be within 12% of the present results.



Figure 4.4: Incremental Pressure Drop Number $K(\infty)$ for Fully Developed Flow of Circular Sector Ducts

2ϕ	20°	45°	90°	130°	180°	270°	360°
L_{H1f}	0.1654	0.1122	0.0898	0.0863	0.0863	0.0891	0.0919
L_{H1w}	0.1564	0.0989	0.0800	0.0779	0.0842	0.0912	0.0982
L_{H5f}	0.0905	0.0667	0.0543	0.0499	0.0485	0.0478	0.0478
L_{H5w}	0.0821	0.0541	0.0443	0.0422	0.0429	0.0457	0.0492
L^0_{H1f}	0.0146	0.0357	0.0695	0.0975	0.1289	0.1757	0.2115
L^0_{H1w}	0.0138	0.0315	0.0619	0.0880	0.1257	0.1798	0.2260
L^0_{H5f}	0.0080	0.0212	0.0420	0.0564	0.0724	0.0942	0.1100
L^0_{H5w}	0.0073	0.0172	0.0343	0.0477	0.0641	0.0901	0.1132

Table 4.3: Results of Hydrodynamic Entrance Lengths

4.1.6 Estimate of Hydrodynamic Entrance Lengths

Results for the hydrodynamic entrance length L_H and L_H^0 as defined earlier are listed in Table 4.3 and graphically illustrated in Fig. 4.5 and Fig. 4.6. For comparison purposes, Fig. 4.5 shows three values for L_{H5f} from Prakash and Liu [104]. The agreement with the present results is very good. For example, for $2\phi = 45^{\circ}$, the present L_{H5f} value of 0.0667 almost coincides with the value 0.0659 reported in [104]. Soliman *et al.* [11] also reported L_H values of 0.108 and 0.0786 for $2\phi = 45^{\circ}$ and 90°, respectively. Their values were taken at the distance x^+ where all axial velocities were within 1% of the corresponding fully developed value. Using the same definition, this study gives the corresponding L_H values of 0.1189 and 0.1079, which are 9% and 27% higher, respectively. These discrepancies are probably due to poorer estimates of L_H by the linearization technique.

From Fig. 4.5, one tends to get the impression that a circular sector duct with smaller ϕ needs a longer length for the flow to be fully developed. This misleading impression arises because L_H is normalized by the product of $D_h Re$ which is depen-



Figure 4.5: Hydrodynamic Entrance Lengths $(L_H = X/(D_h Re))$ for Circular Sector Ducts



Figure 4.6: Hydrodynamic Entrance Lengths $(L_H^0 = X/(R_0Re_0))$ for Circular Sector Ducts

62

dent on ϕ . In fact, as shown in Fig. 4.6, for the same duct radius, decreasing the apex angle does indeed shorten the physical hydrodynamic entrance length. This is because decreasing ϕ increases the duct corner effects which aid the development of the flow. As a result, as ϕ increases up to π , which represents a circular tube with one internal full-fin, one reaches the longest hydrodynamic entrance length among circular sector ducts. For example, from Table 4.3, $L_{H1w}^0 = 0.2260$ for $2\phi = 360^\circ$. Note that this length is still shorter than the value of 0.2313 (converted to the same base as L_{H1w}^0) reported in [101] for circular tubes, and of course this is as expected.

Regarding the L_{H}^{0} outcomes (Fig. 4.6), for $2\phi \geq 270^{\circ}$, the differences between L_{H1w}^{0} and L_{H1f}^{0} and between L_{H5w}^{0} and L_{H5f}^{0} are relatively small (within about 7%). But, for $2\phi < 270^{\circ}$, these differences are more marked and reach up to 21%. For each geometry, the entrance lengths of L_{H1w}^{0} and L_{H1f}^{0} are significantly longer than L_{H5w}^{0} and L_{H5f}^{0} , especially for large circular sector ducts. For example, for $2\phi = 360^{\circ}$, the L_{H1w}^{0} value is about double L_{H5w}^{0} (Table 4.3). Furthermore, the L_{H5w}^{0} entrance lengths average about 53% of the L_{H1w}^{0} values while the entrance lengths for L_{H5f}^{0} average about 56% of the results for L_{H1f}^{0} . These illustrate that the flow develops much more gradually near the fully developed region than in the preceding region.

It should be pointed out that Fig. 4.6 shows that L_H^0 is almost linearly dependent of ϕ . For a quick estimate, it may be useful, for example, to express $L_{H_{1w}}^0$ as

$$L_{H1w}^{0} = 0.0020 + 0.07245\phi \qquad (0 < \phi \le \pi) \qquad (4.16)$$

where ϕ is in radian. Equation (4.16) predicts all present data for L_{H1w}^0 within 8%.

4.1.7 Axial Velocity Profiles

A sample of the axial velocity distributions at the symmetry plane for $2\phi = 180^{\circ}$ is plotted in Fig. 4.7. As illustrated, the velocity profile near the entrance is fairly uniform. Then it gradually develops to form a parabolic shape with the apex at



Figure 4.7: Development of the Axial Velocity at Symmetry Plane for $2\phi = 180^{\circ}$

 $R/R_0 = 0.480$ [103] as it approaches the fully developed profile. The plot also shows that as the flow develops, the slope of $\partial w/\partial (R/R_0)$ at the walls is reduced towards the limiting corresponding slope for $(\partial w/\partial (R/R_0))_{fd}$. Finally, it is noted that the developing velocity profiles in Fig. 4.7 do indeed progressively approach well the fully developed profile [103] which is also shown in the figure.

4.2 Thermally Developing Flow

This section analyzes forced convection heat transfer in the thermal entrance region of straight circular sector ducts [106]. Primarily, the present investigation was motivated by the experimental study of buoyancy effects on forced convection in a horizontal semicircular duct [107]. Since one practical heating means is heating by electric resistance wires (like the experimental setup described in Chap. 6), this analysis considers the boundary condition of uniform heat input axially. The peripheral conditions being employed are uniform wall temperature and uniform wall heat flux, denoted by H1 and H2, respectively.

4.2.1 Mathematical Formulation

Figure 3.1 shows the duct cross section under consideration. The analysis is restricted to the steady, laminar flow of incompressible Newtonian fluids with constant properties. The fluid axial heat conduction is treated to be negligible. For circular tubes at least, this idealization is valid [101], except for the immediate neighborhood of the duct inlet providing (RePr) > 50. Like most laminar flow analyses, this study also neglects viscous dissipation within the fluid. Using dimensionless variables and parameters defined in the Nomenclature, while the momentum equation and its boundary conditions are given by equations (3.1) and (3.2), the governing energy equation can be written as follows:

$$\frac{\partial^2 T^*}{\partial r^2} + \frac{1}{r} \frac{\partial T^*}{\partial r} + \frac{1}{r^2} \frac{\partial^2 T^*}{\partial \theta^2} = w \left(\frac{\partial T^*}{\partial x'} + B \right)$$
(4.17)

where the geometry parameter B is given by $2(\phi + 1)/\phi$. Due to symmetry, solutions are necessary for only half the duct geometry. Thus the energy equation is supplemented by the following boundary conditions.

 $\underline{\operatorname{At}\,x'=0}$

$$T^* = 0$$
 for all r and θ (4.18)

 $\underline{\mathrm{At}\ x'>0}$

for the H1 condition:

$$T^* = T^*_w \quad \text{at } r = 1, \quad 0 \le \theta \le \phi$$
$$\text{at } \theta = 0, \quad 0 \le r \le 1 \tag{4.19}$$

$$\frac{\partial T^*}{\partial \theta} = 0 \quad \text{at } \theta = \phi, \quad 0 < r < 1 \tag{4.20}$$

for the H2 condition:

$$\frac{\partial T^*}{\partial r} = 1 \quad \text{at } r = 1, \quad 0 \le \theta \le \phi \tag{4.21}$$

$$\frac{\partial T^*}{\partial \theta} = -r \quad \text{at } \theta = 0, \quad 0 \le r < 1$$
(4.22)

$$\frac{\partial T^*}{\partial \theta} = 0 \quad \text{at } \theta = \phi, \quad 0 < r < 1$$
(4.23)

Note that, since $T_w^* = (t_w - t_m)/(q''R_0/k)$, T_w^* is the function of x', namely, $T_w^*(x')$. But, the $T_w^*(x')$ value at each cross section is not known in advance for both the cases. To solve for T^* , a solution method is first to use the initial condition at the duct inlet. Then the solution procedure is progressed along the axial direction. At each axial station, wall temperatures must be initially guessed while equation (4.17) together with its boundary conditions is solved for the T^* distribution. Wall temperatures are then corrected by determining the dimensionless bulk mean temperature. After several iterations, the correct velocity and local temperature fields must ensure that

$$T_{m}^{*} = \frac{2}{\phi} \int_{0}^{\phi} \int_{0}^{1} T^{*} w r dr d\theta = 0$$
(4.24)

As the solution step is marched, the temperature profile gradually develops. In a far downstream region, $\partial T^*/\partial x'$ approaches zero and the temperature field becomes independent of the axial coordinate. Consequently, in such a fully developed region, equation (4.17) reduces to

$$\frac{\partial^2 T^*}{\partial r^2} + \frac{1}{r} \frac{\partial T^*}{\partial r} + \frac{1}{r^2} \frac{\partial^2 T^*}{\partial \theta^2} = Bw$$
(4.25)

Complete series solutions for this equation with both the H1 and H2 boundary conditions were presented and discussed in Sec. 3.3. These accurate fully developed Nusselt numbers were used in this study in connection with grid size selection as discussed later. The cross-sectional-average heat transfer coefficient, \bar{h} , is defined in a customary manner as $q'' = \bar{h}(\bar{t}_w - t_m)$. Using the dimensionless peripheral average wall temperature \bar{T}_w^* and the hydraulic diameter D_h , the local Nusselt number is given by

$$Nu_x = \frac{\bar{h}_x D_h}{k} = \left(\frac{2\phi}{\phi+1}\right) \frac{1}{\bar{T}_w^*(x')} \tag{4.26}$$

where $\bar{T}^*_w(x') = T^*_w(x')$ for the H1 condition, but for the H2 condition, $\bar{T}^*_w(x')$ can be evaluated by

$$\bar{T}_{w}^{*}(x') = \frac{1}{\phi+1} \left(\int_{0}^{1} T^{*}(r,0,x') dr + \int_{0}^{\phi} T^{*}(1,\theta,x') d\theta \right)$$
(4.27)

Since D_h is a function of the duct apex angle, to better isolate the ϕ effect and to facilitate comparison to a circular tube, the Nusselt number may be defined, on the basis of duct radius R_0 , as

$$Nu_{0x} = \frac{\bar{h}_x R_0}{k} = \frac{1}{\bar{T}_w^*(x')}$$
(4.28)

Information on thermal entrance length is also of practical importance. Thus, in this analysis, values of thermal entrance lengths were taken as the dimensionless distances $(x' = X/(R_0Re_0Pr))$ where the local Nusselt numbers first drop to within 1.05 and 1.01 times the fully developed Nusselt numbers, denoted by L_{T5}^0 and L_{T1}^0 , respectively. Similarly, the conventional thermal entrance length, L_T , was correspondingly defined with the axial distance normalized by $(D_h RePr)$. The relationship between L_T and L_T^0 for circular sector ducts is given by

$$L_T = \left(\frac{\phi+1}{2\phi}\right)^2 L_T^0 \tag{4.29}$$

4.2.2 Computational Details and Accuracy Assurance

The finite difference equation of (4.17) was formulated using the control volume integration method. For the fully developed velocity field, exact values were computed from the series expression of equation (3.4). At a given axial station, equation (4.17) with the H1 or H2 condition was numerically solved by a band storage linear equation solver. Since wall temperatures were not known in advance, iterations were needed for obtaining the correct T^* distribution. Thus, a number of corrections (2 to 5 for most stations) were made on the wall temperature for the H1 condition and on an arbitrary nodal temperature for the H2 condition, while ensuring the bulk mean temperature less than 10^{-6} in magnitude. For each case, the solution procedure was marched along x' until the local Nusselt number was at least within 0.1% of the corresponding fully developed value as numerically generated from equation (4.25).

Decisions on the adequacy of the cross-sectional mesh size adopted for each duct geometry were mainly guided by comparing a numerical value of $(Nu)_{fd}$ to the exact value obtained from the series solution in Chap. 3 or in [99,100]. Table 4.4 gives these comparisons and the mesh sizes used in this investigation. For both the cases, the chosen mesh sizes were taken to be fine enough to make a grid value of $(Nu)_{fd}$ within 0.5% of the exact solution value. Regarding the axial step size, the marching step size $\Delta x'$ for the study was also determined by numerical experimentation. For example, for $2\phi = 180^{\circ}$, with the cross-sectional mesh size (22 × 25) fixed and the first step size $\Delta x' = 10^{-6}$, two numerical tests were conducted near the entrance. One let Δx

		(Nı	$(\iota_{H1})_{fd}$	$(Nu_{H2})_{fd}$			
2ϕ (Deg)	$r \times \theta$	Present	Exact [99]	Present	Exact [100]		
20	22×15	2.7683	2.7633	0.3692	0.3710		
45	22×17	3.2820	3.2792	1.7592	1.7630		
90	22×20	3.7460	3.7440	2.9871	2.9870		
130	22×22	3.9485	3.9466	3.0282	3.0280		
180	22×25	4.0897	4.0880	2.9210	2.9200		
270	30×35 22×30	4.2113	4.2178	2.7704	2.7690		
360	50×40 22×32	4.2653	4.2852	2.6876	2.6870		

Table 4.4: Mesh Size and Fully Developed Heat Transfer Results

be increased by 5% and another by 25% for each consecutive station. Local Nusselt numbers from these two tests showed no noticeable difference. This insensitiveness to the axial step size is mainly attributed to the use of the accurate direct solver for simultaneous linear equations at each cross section. For all cases, it was finally decided to use the following pattern. The first step size was taken as $\Delta x' = 10^{-6}$. Then $\Delta x'$ was increased by 20% for each subsequent step size. Upon reached 8×10^{-4} , $\Delta x'$ remained unchanged for the rest of the entrance section. Using these threedimensional meshes, specific tests were run which positively confirmed that the three-dimensional temperature profile for each case was indeed converging to the two-dimensional fully developed temperature profile for the same cross-sectional grid.

4.2.3 Fully Developed Nusselt Numbers

Nusselt numbers for hydrodynamically and thermally fully developed flow were generated by solving equation (4.25) numerically. These results, together with values determined from series solutions [99,100], are given in Table 4.4. For both the H1 and H2 conditions, all present Nusselt numbers fell within 0.5% of the exact solution values with an average difference of about 0.1%. This excellent agreement can be seen (for Nu_0 only) in Fig. 4.8 which shows variations of fully developed Nusselt numbers with duct apex angle. Both Nusselt numbers $((Nu)_{fd}$ based on D_h and $(Nu_0)_{fd}$ based on R_0) have been plotted, but as can be seen, $(Nu)_{fd}$ tends to mask the ϕ effect. For instance, $(Nu_{H1})_{fd}$ decreases with decreasing ϕ which is accompanied by increasing corner effects. In fact, for the H1 condition, this increase of corner effects should enhance the duct capability of thermal energy transfer. The reason for this is as follows; since $\overline{h}_{H1} = -k \overline{(\partial t/\partial N)}/(t_w - t_m)$, where t_w is constant, introducing the fluid mean effective conduction path length δ_f (as in [101]) yields $\bar{h}_{H1} = k(t_w - t_m)/\delta_f/(t_w - t_m) = k/\delta_f$. Accordingly, a circular sector duct with smaller ϕ should have a shorter overall δ_f value, and this means a higher average heat transfer coefficient. Concerning the H2 condition, a parallel analysis suggests that wall temperatures at corners are higher than temperatures for surfaces away from the corners. Hence since \bar{h}_{H2} involves the evaluation of average wall temperature, the ϕ effect on \bar{h}_{H2} should not be as marked as on \bar{h}_{H1} . On the other hand, as is shown in Fig. 4.8, Nu_0 follows the expected trends of heat transfer coefficients versus apex angle for both cases. Note that a maximum for $(Nu_{0,H2})_{fd}$ occurs at $2\phi \approx 60^{\circ}$. This particular circular sector duct has an $(Nu_{0,H2})_{fd}$ value which falls between the Nusselt values for equilateral triangular ducts with two rounded corners and no rounded corners [101].

4.2.4 Local Heat Transfer

Results for $Nu_{x,H1}$ and $Nu_{x,H2}$ in the thermal entrance region for the seven circular sector ducts are presented in Table 4.5. For convenience, the dimensionless axial distance x' is normalized by the corresponding thermal entrance length L_{T1}^0 as previously defined (values for L_{T1}^0 will be tabulated later). It should be noted



Figure 4.8: Fully Developed Nusselt Numbers for Circular Sector Ducts

71

π'	$2\phi = 20^{\circ}$		$2\phi = 45^{\circ}$		$2\phi = 90^{\circ}$		$2\phi = 130^{\circ}$		$2\phi = 180^{\circ}$		$2\phi = 270^{\circ}$		2 <i>ф</i> =	=360°
$\overline{L_{T1}^0}$	H1	H2	<i>H</i> 1		H ₁	H2	H1		H1	H2	H_1	H2	H1	H2
0.0001	37.852	9.268	40.809	28.988	44.494	49.603	46.674	51.663	48.602	51.923	58.871	49.247	60.794	45.641
0.0005	22.653	4.812	27.270	17.214	31.850	32.231	34.084	32.330	35.454	30.605	36.330	26.664	34.856	23.739
0.0010	17.880	3.583	22.203	13.308	26.497	25.198	28.141	24.606	28.907	22.881	28.161	19.850	27.429	17.870
0.0030	12.349	2.236	15.888	8.706	18.756	16.392	19.409	15.655	19.545	14.585	19.004	12.930	18.758	11.795
0.0050	10.461	1.796	13.542	7.124	15.682	13.363	16.138	12.791	16.216	12.024	15.909	10.715	15.747	9.807
0.0070	9.386	1.559	12.133	6.243	13.915	11.732	14.302	11.264	14.379	10.626	14.185	9.506	14.061	8.697
0.0100	8.385	1.343	10.763	5.441	12.251	10.242	12.609	9.882	12.700	9.344	12.579	8.382	12.487	7.663
0.0200	6.733	1.013	8.472	4.210	9.629	7.949	9.946	7.731	10.046	7.320	10.011	6.577	9.960	6.043
0.0300	5.916	0.864	7.379	3.641	8.405	6.891	8.700	6.721	8.802	6.368	8.774	5.738	8.739	5.292
0.0400	5.404	0.775	6.709	3.306	7.651	6.246	7.922	6.096	8.024	5.781	8.011	5.227	7.984	4.835
0.0500	5.040	0.713	6.233	3.069	7.129	5.800	7.384	5.662	7.480	5.377	7.474	4.873	7.456	4.520
0.0700	4.547	0.633	5.614	2.754	6.418	5.189	6.648	5.085	6.746	4.839	6.759	4.405	6.752	4.105
0.1000	4.099	0.563	5.050	2.475	5.764	4.639	5.981	4.565	6.081	4.356	6.115	3.986	6.121	3.737
0.1500	3.680	0.499	4.509	2.223	5.143	4.120	5.350	4.080	5.457	3.906	5.511	3.599	5.529	3.402
0.2000	3.436	0.463	4.189	2.084	4.778	3.818	4.981	3.799	5.093	3.646	5.162	3.377	5.189	3.212
0.2500	3.281	0.441	3.975	1.998	4.537	3.619	4.737	3.616	4.854	3.475	4.934	3.233	4.968	3.090
0.3000	3.169	0.425	3.824	1.940	4.365	3.479	4.565	3.487	4.686	3.356	4.775	3.133	4.814	3.006
0.4000	3.024	0.405	3.627	1.871	4.141	3.297	4.341	3.321	4.470	3.200	4.572	3.004	4.618	2.898
0.5000	2.937	0.393	3.508	1.834	4.005	3.190	4.207	3.222	4.342	3.107	4.452	2.927	4.502	2.832
0.6000	2.883	0.385	3.433	1.812	3.920	3.122	4.123	3.160	4.261	3.047	4.376	2.879	4.428	2.789
0.7000	2.848	0.380	3.384	1.798	3.863	3.079	4.067	3.118	4.208	3.007	4.326	2.846	4.380	2.760
0.8000	2.824	0.377	3.352	1.789	3.826	3.050	4.030	3.091	4.172	2.981	4.293	2.824	4.347	2.740
0.9000	2.807	0.375	3.330	1.782	3.801	3.030	4.005	3.072	4.148	2.963	4.270	2.809	4.323	2.725
1.0000	2.796	0.373	3.315	1.777	3.783	3.017	3.988	3.058	4.131	2.950	4.253	2.798	4.308	2.715
1.2000	2.782	0.371	3.298	1.770	3.764	3.002	3.968	3.043	4.110	2.935	4.234	2.785	4.288	2.702
1.5000	2.774	0.370	3.287	1.765	3.752	2.992	3.955	3.033	4.097	2.926	4.220	2.776	4.275	2.693

Table 4.5: Variation of Nu_x in the Entrance Region of Circular Sector Ducts

that Table 4.5 can be also used to estimate the flow length average Nusselt number which is often required in a heat exchanger design.

4.2.4.1 Local Nusselt Numbers for the H1 Condition

Figure 4.9 shows the variations of the local H1 Nusselt numbers for the seven circular sector ducts. As indicated before, the hydraulic diameter D_h is intentionally removed from the plot to better disclose the apex angle effect. For each circular sector duct, $Nu_{0x,H1}$ exhibits the expected trend of a monotonic decrease with x', approaching the limiting value of $(Nu_{0,H1})_{fd}$ in the fully developed region. Except for very near the duct inlet $(x' < 8 \times 10^{-5})$, local values for $Nu_{0x,H1}$ demonstrate the same ϕ variation as the $(Nu_{0,H1})_{fd}$ values, namely, increased with decreasing apex angle.

The present $Nu_{0x,H1}$ values are compared in Fig. 4.10 to the results of others. Nusselt numbers and dimensionless axial lengths presented in the plot for each duct are on the basis of the same characteristic length R_0 . As illustrated, all noncircular ducts including the one internal full-fin tube ($2\phi = 360^{\circ}$) possess higher Nusselt numbers than a circular tube, except for the proximate neighborhood of the duct inlet. For a semicircular tube $(2\phi = 180^{\circ})$, the present $Nu_{0x,H1}$ values compare well in Fig. 4.10 with the results of Hong and Bergles [102]. Differences between the local Nusselt numbers averaged 2.7%, but were always within 7%. Figure 4.10 also shows comparison to two noncircular ducts whose Nusselt numbers fall between the curves of circular sector ducts with $2\phi = 45^{\circ}$ and 90°. These two ducts are the equilateral triangular duct (comparable with the circular sector duct of 2ϕ = 60°) and the right-angled isosceles triangular duct (comparable with the circular sector duct of $2\phi = 90^{\circ}$). Using the same basis of R_0 (see Fig. 4.10 for the legend), the $Nu_{0x,H1}$ values for these two ducts appear to have correct trends with x' as well as with ϕ . For instance, higher values of $Nu_{0x,H1}$ for the right-angled isosceles triangular duct are definitely expected when compared to the values for the circular sector



Figure 4.9: Local Nusselt Numbers for the H1 Condition



Figure 4.10: Comparison of $Nu_{0x,H1}$ with Other Published Results

duct of $2\phi = 90^{\circ}$. As demonstrated before, this is because the fluid mean effective conduction path length for the right-angled isosceles triangular duct is relatively shorter.

4.2.4.2 Local Nusselt Numbers for the H2 Condition

Variations of $Nu_{0x,H2}$ for the thermally developing flow for the seven circular sector ducts plus a square duct are graphically shown in Fig. 4.11. Like $Nu_{0x,H1}$, for each duct, $Nu_{0x,H2}$ monotonically drops as x' increases. In the far down-stream region, each curve approaches its correct fully developed value of $(Nu_{0,H2})_{fd}$. It should also be pointed out that, near the entrance, Fig. 4.11 appears to show flatter slopes for $Nu_{0x,H2}$ than for farther down-stream. This misleading appearance is due to the logarithmic scale plotting. The actual slopes of Nu_{0x} versus axial distance for all cases of this study were always steepest near the entrance.

Concerning the ϕ effect, for $x' > 0 \times 10^{-2}$, local values of $Nu_{0x,H2}$ for all circular sector ducts in Fig. 4.11 follow the same pattern as $(Nu_{0,H2})_{fd}$ versus ϕ , as displayed in Fig. 4.8, i.e., increasing apex angle up to 60° gives rise to an increase in $Nu_{0x,H2}$ which then decreases with further increases in ϕ . For the middle region of the flow development, the ϕ effect on $Nu_{0x,H2}$ is very small for $2\phi > 45^{\circ}$. Figure 4.11 also provides one comparison to the $Nu_{0x,H2}$ results of Chandrupatla and Sastri [108] who studied non-Newtonian fluids in a square duct. Their Newtonian results of $Nu_{0x,H2}$ appear between the curves of the circular sector ducts for $2\phi = 90^{\circ}$ and 130°. This would also be the case if their Newtonian results of $Nu_{0x,H1}$ were plotted in Fig. 4.10 (not plotted because of crowding).

4.2.4.3 Effect of Thermal Boundary Conditions on Nu_{0x}

The differences between Nusselt numbers for the different thermal boundary conditions are considered next for each geometry. All results obtained in this investigation indicated that, except for the region very near the duct inlet, $Nu_{0x,H1}$



Figure 4.11: Local Nusselt Numbers for the H2 Condition

was always higher than $Nu_{0x,H2}$. This expected outcome is graphically shown in Fig. 4.12 using the semicircular tube as a typical example. It can be seen that, near the duct inlet, $Nu_{0x,H1}$ starts to exceed $Nu_{0x,H2}$. As the flow continues to develop, the difference between them increases and reaches up to about 40% (i.e., $(Nu_{0,H1})_{fd}/(Nu_{0,H2})_{fd} \approx 1.4)$ in the fully developed region. Figure 4.12 also shows the developing Nusselt numbers for constant wall temperature in both the axial and peripheral directions (T) which were calculated from the correlation equation of the axial length mean Nusselt number (after converted to $Nu_{0x,T}$) reported by Manglik and Bergles [109]. As illustrated, the $Nu_{0x,T}$ values fall between the curves of $Nu_{0x,H1}$ and $Nu_{0x,H2}$ as the flow approaches the fully developed region. It may be pointed out that the T condition produces a lower boundary for Nu_{H1} but not for Nu_{H2} . This is because both the T condition and the H1 condition have peripheral uniform wall temperatures therefore they belong to a same family. In fact, as demonstrated by Sparrow and Patankar [7], the T and H1 conditions are respectively lower and higher limits for any other axial thermal condition provided that peripheral uniform wall temperatures are preserved.

4.2.5 Estimate of Thermal Entrance Lengths

Table 4.6 lists results of the thermal entrance lengths for the H1 and H2 conditions. For the semicircular tube $(2\phi = 180^{\circ})$, the present values of 0.05395 and 0.09747 for $L_{T5,H1}$ and $L_{T1,H1}$ compare reasonably well with 0.0525 and 0.0893 respectively which were obtained by interpolating the thermal entrance results of Hong and Bergles [102] using a $(Nu_{H1})_{fd}$ value of 4.108 [102]. The differences are 3% for $L_{T5,H1}$ and 8% for $L_{T1,H1}$. For each geometry and boundary condition, Table 4.6 shows significantly higher values for L_{T1} than for L_{T5} . In fact, the $L_{T5,H1}$ entrance lengths average 56% of the $L_{T1,H1}$ values while results for $L_{T5,H2}$ average 54% of the $L_{T1,H2}$ values. These indicate (as expected) that the flow develops very gradually near the fully developed region. Furthermore, each $L_{T,H2}$ value listed in Table 4.6





2ϕ	20°	45°	90°	1 3 0°	180°	270°	3 60°
$L^{0}_{T5,H1}$	0.01004	0.02345	0.04501	0.06203	0.08057	0.10657	0.12583
$L^{0}_{T1,H1}$	0.01822	0.04044	0.07749	0.10919	0.14556	0.19935	0.23870
$L^{0}_{T5,H2}$	0.07607	0.04524	0.05393	0.09367	0.14896	0.26030	0.39179
$L^{0}_{T1,H2}$	0.13466	0.09878	0.09377	0.16624	0.26542	0.48814	0.75257
$L_{T5,H1}$	0.11372	0.07373	0.05814	0.05489	0.05395	0.05406	0.05467
$L_{T1,H1}$	0.20631	0.12716	0.10011	0.09663	0.09747	0.10112	0.10371
$L_{T5,H2}$	0.86124	0.14225	0.06967	0.08290	0.09975	0.13203	0.17023
$L_{T1,H2}$	1.52464	0.31060	0.12114	0.14712	0.17773	0.24760	0.32698

Table 4.6: Results of Thermal Entrance Lengths

is higher than its counterpart $L_{T,H1}$. On an average, the thermal entrance length for the H2 condition is 2.8 times longer than the section for the H1 condition. This indicates that the H1 condition when imposed on a circular sector duct is a much stronger thermal boundary condition (compared to H2) such that the temperature field requires a much shorter axial length for its full development. The thermal entrance results of Chandrupatla and Sastri [108] for a square duct also show that the H2 condition results in longer thermal entrance lengths than the H1 condition for Newtonian as well as non-Newtonian fluids.

Variations of thermal entrance lengths with duct apex angle are shown in Fig. 4.13 for the H1 condition. For L_T , for large ϕ , thermal entrance lengths appear almost constant, however for $2\phi <\sim 100^{\circ}$, L_T (which is normalized by D_h) increases with decreasing ϕ . But, in fact, physical variations of thermal entrance lengths are better viewed in terms of L_T^0 (normalized by R_0) which show a monotonically increasing trend with ϕ . For small ϕ , duct corner effects assist early temperature development so that the trend is expected. Note that increasing apex angle up to



Figure 4.13: Thermal Entrance Lengths for the H1 Condition

360° (which forms a circular tube with one internal full fin) results in the largest thermal entrance length for each base, e.g., $L_{T5,H1}^0 = 0.12583$. This value is still shorter than 0.17221 for a circular tube [101] which has no "corner effects" at all.

Figure 4.14 plots variations of the thermal entrance length with duct apex angle for the H2 condition. Again, L_T^0 , rather than L_T , provides a better picture of the ϕ effect. Beyond $2\phi > \sim 45^\circ$, corner effects diminish as the L_T^0 values increase gradually with ϕ . It is noted that minima occur at $2\phi \approx 45^\circ$ for $L_{T5,H2}^0$ and at $2\phi \approx 90^\circ$ for $L_{T1,H2}^0$. Such behavior may be attributed to the $(Nu_{0,H2})_{fd}$ versus ϕ pattern which has a maximum value at $2\phi \approx 60^\circ$, as shown in Fig. 4.8.

4.3 Remarks

In Sec. 4.1, successful predictions were obtained for steady, laminar, fluid flow in the hydrodynamic entrance region of circular sector ducts by numerically solving the three-dimensional momentum equations. The presented data covered the entire duct apex angle range and were shown to agree well with the limited published results. Four definitions were deliberately employed to determine the hydrodynamic entrance lengths. The apex angle effects on the pressure drop and the hydrodynamic entrance length were also carefully examined.

Section 4.2 presented numerical solutions of forced convection heat transfer for thermally developing laminar flow in circular sector ducts using the H1 and H2conditions. It was observed that the apex angle influences heat transfer quantities differently for these two boundary conditions. Compared to H2, the H1 condition is thermally stronger hence resulting in higher heat transfer coefficients and shorter thermal entrance lengths. However, in the absence of buoyancy effects, real situations would generally lie between these two, e.g., for a duct with an electric resistance wiring heating. On the other hand, for the experimental investigation of combined laminar convection in a horizontal semicircular duct, the present analytical results will serve as lower boundaries for the data that will be presented in Chap. 6.



Figure 4.14: Thermal Entrance Lengths for the H2 Condition

Chapter 5

Predictions of Mixed Convection in a Horizontal Semicircular Duct

COMBINED free-forced convection flow and heat transfer in a horizontal semicircular duct are numerically analyzed in this chapter. The only new parameter that the present chapter will embrace is the thermogravitational force. The inclusion of this body force term makes it possible to simulate real flows in a much closer manner especially when they are subjected to significant temperature gradients. Unfortunately, the price for such a forward step results in highly coupled momentum and energy equations which therefore complicate computations.

The semicircular duct is considered for only one orientation, viz., the flat wall facing up. This orientation is the same as that used in the experimental set-up (as described in the next chapter). The cross section of the duct, together with the cylindrical coordinates (r, θ) and the staggered grid used in this analysis, is shown in Fig. 4.1. The analysis is confined to the thermal boundary condition of axially uniform heat input ¹ with uniform peripheral wall temperature (H1). The symmetric steady flow is taken to be fully developed both hydrodynamically and thermally. Other assumptions are identified as follows:

1. laminar flow of a Newtonian fluid;

¹ Only the case of heating of the fluid (i.e., hot wall) was considered.

- 2. negligible viscous dissipation within the fluid;
- 3. constant properties except for the density contribution to the buoyant forces;
- 4. negligible axial diffusion of momentum and heat;
- 5. decoupled longitudinal and cross stream pressure gradients.

5.1 Mathematical Representation

With the above assumptions, the dimensional Navier-Stokes equation can be written in vector notation:

$$\vec{\boldsymbol{V}} \bullet \boldsymbol{\nabla} \vec{\boldsymbol{V}} - \nu \nabla^2 \vec{\boldsymbol{V}} = \frac{1}{\rho} \left(-\boldsymbol{\nabla} P + \rho \vec{\boldsymbol{g}} \right)$$
(5.1)

where \vec{V} is the velocity vector, ∇ is the operator for the cylindrical coordinate system, P is the thermodynamic pressure, and \vec{g} is the gravitational force vector.

The analysis employs the Boussinesq approximation to account for the density variation which contributes solely to the body force term. If the density ρ is a function of temperature t only, e.g., $\rho = \mathcal{F}(t)$, ρ can then be expanded in Taylor series form around a reference temperature (e.g., the wall temperature t_w), as

$$\rho = \mathcal{F}(t_w) + \frac{\partial \rho}{\partial t}(t - t_w) + \frac{1}{2!}\frac{\partial^2 \rho}{\partial t^2}(t - t_w)^2 + \frac{1}{3!}\frac{\partial^3 \rho}{\partial t^3}(t - t_w)^3 + \cdots$$
(5.2)

Taking the first degree approximation and introducing the thermal expansion coefficient at constant pressure $(\beta = -(1/\rho_w)(\partial \rho/\partial t))$ renders

$$\rho = \rho_w - \rho_w \beta(t - t_w) \tag{5.3}$$

Substituting equation (5.3) into the $\rho \vec{g}$ term only and then deleting the subscript $_{w}$ for ρ (constant property assumption), equation (5.1) thus becomes

$$\vec{\boldsymbol{V}} \bullet \boldsymbol{\nabla} \vec{\boldsymbol{V}} - \nu \nabla^2 \vec{\boldsymbol{V}} = -\frac{\boldsymbol{\nabla} P}{\rho} + \vec{\boldsymbol{g}} - \vec{\boldsymbol{g}} \beta (t - t_w)$$
(5.4)

where the last term in the right-hand side is the buoyant force. Referring to Fig. 4.1, the \vec{g} vector can be expressed by

$$\vec{g} = \{g_R, g_\theta, g_X\} = \{g \sin\theta, g \cos\theta, 0\}$$
(5.5)

It is worthwhile to note that, for a more general case such as for a horizontal circular sector duct whose seating position varies with a rotation angle α , the \vec{g} vector may be defined by $\vec{g} = \{g \sin(\theta - \alpha), g \cos(\theta - \alpha), 0\}$. Similarly, for an inclined duct, this vector can be correspondingly modified.

Now, using equation (5.5), the radial component of the right-hand side of equation (5.4) can be written as

$$-rac{1}{
ho}rac{\partial}{\partial R}(P-
ho gR\sin heta)-geta(t-t_w)sin heta$$

where $\rho gR \sin\theta$ represents a static pressure referenced to the flat wall of the duct. Similarly, the tangential component is

$$-rac{1}{
ho}rac{\partial}{R\partial heta}(P-
ho gR\sin heta)-geta(t-t_w)cos heta$$

The pressure decoupling is implemented by setting $P(R, \theta, X) = P'(R, \theta) + \bar{P}(X)$, where $P'(R, \theta) = P - \rho g R \sin \theta$. Thus, the fully developed condition simply gives

$$\frac{\partial U}{\partial X} = \frac{\partial V}{\partial X} = \frac{\partial W}{\partial X} = 0, \quad \frac{\partial P}{\partial X} = \frac{d\bar{P}}{dX}$$
(5.6)

$$\frac{\partial t}{\partial X} = \frac{\partial t_m}{\partial X} = \frac{\partial t_w}{\partial X} = \frac{2q'}{\rho c_p \bar{W} \pi R_0^2}$$
(5.7)

in which the constant q' is the rate of heat transfer to the fluid per unit axial length. As the last step, dimensionless variables and parameters are introduced as follows:

$$r = \frac{R}{R_0} \qquad u^+ = \frac{UR_0}{\nu} \qquad v^+ = \frac{VR_0}{\nu} \qquad w = \frac{W}{\bar{W}}$$
$$T^+ = \frac{t_w - t}{q'/k} \qquad p^+ = \frac{P'R_0^2}{\rho\nu^2} \qquad Re = \frac{\rho\bar{W}D_h}{\mu} \qquad f = \frac{(-d\bar{P}/dX)D_h}{2\rho\bar{W}^2}$$

and, the modified Grashof number Gr^+ and the Prandtl number Pr are defined by

$$Gr^+ = rac{eta gq' R_0^3}{
u^2 k} \qquad Pr = rac{\mu c_p}{k}$$

Using these variables, the equations for mass conservation, momentum conservation, and energy conservation can be written in the following nondimensional form <u>Continuity</u>

$$\frac{1}{r}\frac{\partial}{\partial r}(ru^{+}) + \frac{1}{r}\frac{\partial v^{+}}{\partial \theta} = 0$$
(5.8)

Radial momentum

$$\frac{1}{r}\frac{\partial}{\partial r}(ru^{+}u^{+}) + \frac{1}{r}\frac{\partial}{\partial \theta}(v^{+}u^{+}) = \frac{1}{r}\frac{\partial}{\partial r}(2r\frac{\partial u^{+}}{\partial r}) + \frac{1}{r}\frac{\partial}{\partial \theta}(\frac{1}{r}\frac{\partial u^{+}}{\partial \theta}) - \frac{\partial p^{+}}{\partial r} + \frac{1}{r}\frac{\partial}{\partial \theta}(\frac{\partial v^{+}}{\partial r}) - \frac{3}{r^{2}}\frac{\partial v^{+}}{\partial \theta} - \frac{2u^{+}}{r^{2}} + \frac{v^{+2}}{r} + Gr^{+}T^{+}sin\theta$$
(5.9)

Angular momentum

$$\frac{1}{r}\frac{\partial}{\partial r}(ru^{+}v^{+}) + \frac{1}{r}\frac{\partial}{\partial \theta}(v^{+}v^{+}) = \frac{1}{r}\frac{\partial}{\partial r}(r\frac{\partial v^{+}}{\partial r}) + \frac{1}{r}\frac{\partial}{\partial \theta}(\frac{2}{r}\frac{\partial v^{+}}{\partial \theta}) - \frac{1}{r}\frac{\partial p^{+}}{\partial \theta} + \frac{1}{r}\frac{\partial}{\partial r}(\frac{\partial u^{+}}{\partial \theta}) + \frac{3}{r^{2}}\frac{\partial u^{+}}{\partial \theta} - \frac{v^{+}}{r^{2}} - \frac{u^{+}v^{+}}{r} + Gr^{+}T^{+}cos\theta$$
(5.10)

Axial momentum

$$\frac{1}{r}\frac{\partial}{\partial r}(ru^+w) + \frac{1}{r}\frac{\partial}{\partial \theta}(v^+w) = \frac{1}{r}\frac{\partial}{\partial r}(r\frac{\partial w}{\partial r}) + \frac{1}{r}\frac{\partial}{\partial \theta}(\frac{1}{r}\frac{\partial w}{\partial \theta}) + \frac{(\pi+2)^2}{2\pi^2}fRe \quad (5.11)$$

Energy

$$\frac{1}{r}\frac{\partial}{\partial r}(ru^{+}T^{+}) + \frac{1}{r}\frac{\partial}{\partial \theta}(v^{+}T^{+}) = \frac{1}{Pr}\left(\frac{1}{r}\frac{\partial}{\partial r}(r\frac{\partial T^{+}}{\partial r}) + \frac{1}{r}\frac{\partial}{\partial \theta}(\frac{1}{r}\frac{\partial T^{+}}{\partial \theta})\right) + \frac{2}{\pi Pr}w$$
(5.12)

This results in a highly coupled system involving the five variables u^+ , v^+ , w, p^+ , and T^+ and two control parameters Gr^+ and Pr. No boundary conditions for p^+ are needed because of the use of the staggered grid. Other explicit boundary conditions are

$$u^+ = v^+ = w = T^+ = 0$$
 at walls (5.13)

87
and

$$\frac{\partial u^+}{\partial \theta} = \frac{\partial w}{\partial \theta} = \frac{\partial T^+}{\partial \theta} = v^+ = 0 \text{ at the symmetry line } \theta = \pi/2, \ 0 < r < 1 \quad (5.14)$$

In addition, the axial pressure gradient or fRe must be corrected by conservation of mass, the dimensionless form of which is

$$\int_{0}^{\frac{\pi}{2}} \int_{0}^{1} w \ r dr d\theta = \frac{\pi}{4}$$
(5.15)

The average Nusselt number, based on hydraulic diameter D_h , is given by

$$Nu = \frac{\bar{h}D_h}{k} = \frac{2\pi}{(\pi+2)^2} \frac{1}{T_m^+}$$
(5.16)

where T_m^+ is the bulk mean fluid temperature defined as

$$T_m^+ = \frac{4}{\pi} \int_0^{\frac{\pi}{2}} \int_0^1 w \ T^+ \ r dr d\theta \tag{5.17}$$

5.2 Computing Technique and Solution Accuracy

A uniform staggered grid of Fig. 4.1 on the cross stream plane was utilized to discretize the governing partial differential equations. Fully implicit formulations were performed by using the control volume integration finite difference method. Coefficients relating to the convection-diffusion terms in the discretization equations were incorporated by the power-law scheme. To slow down the changes in the values of the dependent variable from iteration to iteration, an underrelaxation factor $(0.1 \leq URF \leq 1)$ was inserted in each momentum discretization equation.

The SIMPLER algorithm of Patankar [28] was then used to solve these coupled, nonlinear, and discretized equations. Starting with the guessed velocity and temperature fields, the cross stream pressure distribution for p^+ was first estimated through the continuity equation. Then, the equations for u^+ and v^+ were solved simultaneously. The next step was to compute w, while ensuring the satisfaction of the overall mass conservation of equation (5.15). After the local continuity or the mass source was checked, if unsatisfied, the solution of the pressure correction equation was obtained to correct the cross stream velocities. Next, the T^+ distribution was obtained and the following criteria were examined:

- All absolute differences between the current iterative values and the previous iterative results were not greater than 10⁻⁵ at all nodal points.
- The "mass source" term (checking the local continuity) in each control volume was smaller than 10⁻⁵ in magnitude.
- 3. The absolute value of the fRe correction (checking the overall mass balance) was also smaller than 10^{-5} .

In each run, for the given values of Gr^+ and Pr, iterations were continued until all these convergence criteria were satisfied. During the iterations, the most recent values of the dependent variables were used to update continually the coefficients of each discretization equation. All algebraic equations for u^+ , v^+ , w, and T^+ were solved by a line-by-line iterative technique through the tridiagonal-matrix algorithm (TDMA). However, the distributions of p^+ and the p^+ correction were noniteratively obtained using a band storage linear equation solver. Similar to the descriptions in Sec. 4.1.2, this modification of the algorithm was also numerically verified for the present problem.

Decisions on the cross-sectional mesh sizes were mainly guided by solving the axial momentum and energy equations for $Gr^+ = 0$. Table 5.1 presents three mesh sizes and the corresponding numerical results of $(fRe)_{fd,0}$ and $(Nu_{H1,fd})_0$, where the subscript₀ indicates the value for the zero Gr^+ number. As shown in the table, with increasing the grid (r, θ) lines from 18×20 to 30×40 , the relative difference between the numerical result and the exact value reduces from 1.3% to 0.5% for $(fRe)_{fd,0}$ and from 0.2% to 0.1% for $(Nu_{H1,fd})_0$. As a compromise between accuracy and computing time, the grid of 20×25 was selected since it appears to be adequate for

	r imes heta	$(fRe)_{fd,0}$		$(Nu_{H1,fd})_0$	
		Numerical	Exact [103]	Numerical	Exact [99]
Ì	18×20	15.5558	15.7668	4.0967	4.0880
ľ	20×25	15.5992	15.7668	4.0956	4.0880
	30 ×40	15.6922	15.7668	4.0922	4.0880

Table 5.1: Mesh Size and Results for $Gr^+ = 0$

the problem under consideration. With this grid, Fig. 5.2a shows close agreement between the exact results and the corresponding numerical values of w and T^+ at the symmetry plane $\theta = \phi$ for $Gr^+ = 0$. Near the boundaries, the differences are relatively large but always within 2% for w and within 4% for T^+ . In addition, by examining all nodal values at the cross section, absolute differences between the numerical result and the exact value average 0.7% for w and 1.6% for T^+ .

It is appropriate to remark here that, like other schemes, the power-law scheme may numerically generate a fictitious or false diffusion coefficient for multidimensional problems. This is of special concern when the flow is oblique to the grid lines and a nonzero gradient of the dependent variable in the direction normal to the flow is presented. de Vahl Davis [30] has demonstrated that the use of finer grids can reduce such a possible parasitic effect in numerical analyses. In view of this, the 30×40 grid might be a more suitable (but less affordable) choice for this problem. However, the study of the velocity fields obtained from preliminary tests suggested that the secondary flows are most pronounced near the curved wall of the semicircular duct and they generally align with the tangential curved grid lines (e.g., see Fig. 5.8a). This indicates that the false diffusion in the present numerical analysis is significantly reduced by orienting the θ -grid lines to be parallel with the curved wall. Furthermore, since the real diffusion is significant in this problem, the false diffusion was estimated (using the equation in [30]) to be small in comparison with the real diffusion.

In addition, confidence in the use of the 20×25 grid was provided by comparing the values numerically generated with this grid to the published results of Nandakumar *et al.* [61] (they used the (r, θ) grid of 21×21) for a mixed convection problem but for the flat section of the semicircular duct at the bottom. For Pr = 5 and $Gr^+ = 10^4$, 6×10^4 , and 10^5 , the present Nu/Nu_0 values of 1.156, 1.508, and 1.642 correspondingly agreed well with the figure-read values of 1.14, 1.49, and 1.63 in [61]. It must be pointed out that this comparison is valid only at low Gr^+ since duct orientation should has little effect on Nu values when the secondary flow is weak.

To further confirm the present numerical accuracy, the above solution procedurces ², still with the 20 × 25 grid, were used to directly produce the results of Nandakumar *et al.* [61]. For Pr = 5 and $Gr^+ = 10^4$, 10^5 , and 10^6 , the present Nu/Nu_0 values of 1.156, 1.640, and 2.477 correspondingly agreed well (within 5%) with the figure-read values of 1.14, 1.63, and 2.35 in [61]. Better agreement for the corresponding fRe/fRe_0 values was found to be within 1%.

5.3 Numerical Results

Two control parameters embedded in equations (5.8) to (5.12) are the modified Grashof number Gr^+ and the Prandtl Pr. Since one of the main goals of this study was to provide numerical data which might be compared to the experimental results for water flow, the Pr values of 5 and 3 were of primary concern. However, results for Pr = 0.7 and Pr = 20 will also be presented. Regarding Gr^+ , the converged solutions for each Pr were continuously achieved till Gr^+ up to 2×10^8 which is about the upper value reached in the experiment.

² The computer program in Appendix B contains a geometry parameter, i.e., the duct seating angle. The present solutions correspond to the angle of 0° . When the angle is 180° , the flat section of the semicircular duct is at the bottom.

5.3.1 Typical Dual Solutions

Typical influence of Gr^+ on the fully developed friction factor ratios and Nusselt number ratios is illustrated in Fig. 5.1. The forced convection values of $(Nu_{H1,fd})_0$ and $(fRe)_{fd,0}$ are given in Table 5.1 for the (r,θ) grid of 20 × 25. As the dual solutions (e.g., two values of $(fRe)_{fd}$ or $Nu_{H1,fd}$ for a given Gr^+) are displayed, it is interesting to release the details of the computing procedures. Initially, the distributions of temperature and axial velocity for $Gr^+ = 0$ were used as input to find the solutions for a nonzero Gr^+ , say 10³. To accelerate convergence, it was now advantageous to obtain the starting values of u^+ , v^+ , w, T^+ , and fRe for the next higher Gr^+ (e.g., $Gr^+ = 5 \times 10^3$) by extrapolating the converged solutions for the preceding two lower values of Gr^+ . This was especially necessary for $Gr^+ > 10^6$. Also, as shown in Fig. 5.1 for $Gr^+ > 10^6$, the Nu and fRe ratios increased sharply with Gr^+ , whereas the computing time required to secure convergence was similarly found to increase markedly with Gr^+ .

Unlike the results reported by Nandakumar *et al.* [61], the upper critical point for the two- to four-vortex transition was never found throughout this study. For a given low Gr^+ , the solution procedures described earlier were able to secure a converged solution with a two-vortex flow pattern. Starting with this two-vortex solution for the next higher Gr^+ (e.g., $Gr^+ = 10^7$), a four-vortex flow pattern was obtained with a slight underrelaxation (say, URF = 0.8 for u^+ and v^+). But, by using a heavier underrelaxation (say, URF = 0.4 for u^+ and v^+), the same twovortex flow pattern could be preserved at the higher Gr^+ . Furthermore, an increase in Gr^+ could result in either a two-vortex or four-vortex solution, depending on the initial conditions. If the starting values were taken from a two-vortex solution, a new converged solution with two vortices was obtained. On the other hand, the input of a four-vortex solution converged to a solution for next Gr^+ with four vortices. In this way, gradual increase in Gr^+ up to 2×10^8 or higher did produce



Figure 5.1: Typical Effects of Gr^+ on Friction Factor and Heat Transfer (Pr = 5)

the dual converged solutions. Even though the differences between the two-vortex result and the four-vortex result decreased with increasing Gr^+ (Fig. 5.1), the upper critical point (where the two vortices bifurcate and are replaced for higher Gr^+ by four vortices) did not appear to exist. However, decreasing Gr^+ from a four-vortex solution did encounter the lower critical point of bifurcation. For example, for Pr = 5, if calculations were begun with a converged four-vortex solution for lower Gr^+ , a four-vortex solution resulted for lower Gr^+ and this persisted until $Gr^+ \approx 1.25 \times 10^5$. At about this Gr^+ , the transition to the two-vortex result was observed.

The dual solution pattern of Fig. 5.1 is consistent with a recent numerical report by Maughan and Incropera [110] who studied laminar mixed convection with longitudinal fins in a horizontal parallel plate channel. Their multiple solutions were found by prescribing different initial conditions. For instance, for their defined Rayleigh number $Ra = 10^4$, initializing calculations at Ra = 0 resulted in a three-vortex solution. However, treating the last converged two-vortex solution as an initial condition, gradually increasing Ra to 10^4 generated a solution with an unchanged two-vortex flow pattern. The first routine indicated that the secondary flow, while set to zero at the beginning, was allowed to vary substantially. On the other hand, the latter suggested that the prescribed nonzero velocity fields let the new cross stream vortices be formed gradually. Clearly, these routines are similar to the underrelaxation techniques which were applied in the present study. Therefore, the consistent outcomes are indeed expected.

A question that may arise now is how the dual solutions occur. For the case of the semicircular duct, the two-vortex flow corresponds to a downward cross stream velocity at the lowest generatrix of the duct (see Fig. 5.6a). As the Gr^+ number *incrementally* becomes high enough, say 10⁷, the flow undergoes considerable changes from the initial condition to the same one but plus a large increment. The increment in heat flux not only destabilizes the initial thermal boundary layer, but also magnifles the cross stream velocities near the duct bottom. When the secondary flow grows in size, its inital vortex pattern is also reformed in response to the significant thermal instability which originates from the lowest generatrix. During such changes, before a steady state is physically reached ³, the directions of the cross stream velocities near the duct bottom may be subjected to an alternation due to the thermal instability. For instance, the velocity at the lowest generatrix may be downward or upward. The downward velocity causes the warmer fluid to rise nearly along the curved wall and the two-vortex flow results (Fig. 5.8a). The upward velocity, on the other hand, changes by continuity the directions of the velocities in its neighborhood. Consequently, the warmer fluid near the bottom ascends approximately along the symmetric plane of the duct (see Fig. 5.9a) and the transition to the four-vortex form takes place. Based on these observations, reducing the increment of the cross stream velocities or numerically using the underrelaxation technique (as done in the present study) or approaching gradually the converged solution (as done in [110]) should all suppress the alternation of the velocity vector and hence the initial flow pattern (i.e., a two- or four-vortex flow pattern) can be preserved. Otherwise, the direction of the velocity vector at the lowest generatrix and the path of the rising warmer fluid will alter and, therefore, the secondary flow pattern transition (i.e., from two- to four-vortex form) is anticipated.

The dual solution pattern of Fig. 5.1 is also similar to the heat transport measurement of Walden *et al.* [111] who observed multiple cellular patterns for pure free convection in a rectangular container. However, the profuse multiplicity or anomalous mode behaviour in mixed free-forced convection has not yet been verified experimentally.

³ The present solution for the governing equations was assumed to be steady. In reality, when subjected to significant buoyancy effects, it is possible that the flow exhibits a steady-periodic behavior rather than an entirely time-invariant one. A numerical and/or experimental examination of this matter is beyond the scope of the present work. However, laboratory observations by the present author did reveal some degree of fluctuation on data readings.

5.3.2 Effect of the Grashof Number at a Constant Pr

The influence of the modified Grashof number Gr^+ on the fully developed results is explored next. To exclude the Pr effect, results only for Pr = 3 will be discussed, however trends were the same for varying Gr^+ at other fixed Pr.

5.3.2.1 Secondary Flow, Axial Velocity, and Temperature for Varying Gr^+

To assess buoyancy effects on a mixed convection flow, it is useful first to consider the limiting case of pure forced convection. At $Gr^+ = 0$, there exist no cross stream velocities of u^+ and v^+ due to the absence of buoyant force. Numerical solutions of temperature T^+ and the axial velocity w can be thus directly validated by comparison to the exact results as was done in Fig. 5.2a and discussed earlier in Sec. 5.2. Contours of these numerical results for T^+ and w that are shown in Fig. 5.2b are seen to be fairly smooth and uniform, indicating no cross-stream flow. The maximum T^+ value of 0.099 and the maximum w value of 2.061 are approximately located by the labels of " T^+ " and "w" where they can be respectively interpreted as the coldest spot and the highest axial momentum in the duct. In this case, the expected same location indicates the absence of free convection effect.

With the presence of buoyancy, the warmer and lighter fluid near the duct bottom, which is unstable and beneath the cooler and heavier core fluid, provides a source of vorticity for the cross-stream flow. Fig. 5.3a depicts, for $Gr^+ = 10^4$, these cross-stream velocity vectors (which are the resultants of u^+ and v^+). The scale above the vector plot (e.g., 2.80 in Fig. 5.3a) gives both the scale and the maximum resultant. As can be seen, the secondary flow, which is superimposed on the main flow, is symmetric and contains a pair of counter-rotating vortices. This results in the warmup of the core fluid as shown in Fig. 5.3b for reduction in T^+ (compared to Fig. 5.2b). Contours of Fig. 5.3b are apparently shifted down, particularly for





Figure 5.2: (a) Axial Velocity and Temperature at the Symmetry Plane ($\theta = \phi$) for $Gr^+ = 0$ (b) Contours of Temperature and Axial Velocity for $Gr^+ = 0$

 T^+ due to the direct influence of free convection heat transfer. The lowering of the isotherms suggests the thinning of the bottom thermal boundary layer and the thickening of the top thermal boundary layer, thereby enhancing and reducing heat transfer, respectively. Also, buoyancy effects cause the positions of the coldest spot (" T^+ ") and of the maximum axial momentum ("w") to move down vertically from the place for $Gr^+ = 0$.

As Gr^+ increases, the strengthened two vortices and the further depressed contours can be observed from Fig. 5.4 for $Gr^+ = 10^5$. Compared to the ones of Fig. 5.3a, the centres of vortices in Fig. 5.4a have moved closer to the curved wall. This is in agreement with the air flow visualization done by Mori and Futagami [16] who reported a pair of symmetrical vortices in a circular tube. Also, note that the top isotherms display an increasing degree of stratification with increasing Gr^+ , revealing that heat transfer coefficients along the top wall are fairly constant. By contrast, the isotherms near the curved wall reflect a gradient variation with θ , thus producing suitable conditions for a secondary instability.

The four-vortex flow pattern for $Gr^+ = 2 \times 10^5$ is illustrated in Fig. 5.5a where two extra smaller vortices appear just beside the symmetry plane. As discussed before, the upward velocity at the lowest generatrix is an indicator of four vortices. The heated unstable fluid in this region encourages the flow to bifurcate into a multiple eddy structure. This time there are four eye-like pupils within which the fluid has low cross-sectional momentum. The two upper pupils can be seen to move further toward the curved wall near which the velocities of the rising warmer fluid are relatively large. As shown in Fig. 5.5b, the two lower vortices obviously carry the coldest fluid down and away from the central plane. A similar effect on the fluid with the highest axial momentum is also evident. Contours of T^+ and w (especially isotherms) are shown to be dense at $\theta \approx 75^\circ$ near the curved wall, implying in this region a significant increase in thermal gradients and in wall-fluid shear stresses. However, the contours adjacent to the lowest generatrix rise up and become sparse.



Figure 5.3: Two-Vortex Results for $Gr^+ = 10^4$ and Pr = 3. (a) The Secondary Flow (b) Contours of Temperature and Axial Velocity

99





Figure 5.4: Two-Vortex Results for $Gr^+ = 10^5$ and Pr = 3. (a) The Secondary Flow (b) Contours of Temperature and Axial Velocity







Results for the two-vortex and four-vortex flow structures at $Gr^+ = 10^6$ are plotted in Figs. 5.6 and 5.7. Firstly, contrasted with the velocities shown in Fig. 5.4a, the two-vortex flow in Fig. 5.6a is significantly magnified, with the maximum crossstream velocities (from 11.17 to 31.29) occurring approximately on the same position $(r \approx 0.92 \text{ and } \theta \approx 41^{\circ})$. The two counter-rotating eddies continue to depress the contours of Fig. 5.6b, including lowering the positions of " T^+ " and "w". Secondly, contrasted with the result of Fig. 5.5a, the maximum cross-stream velocity (33.71) in Fig. 5.7a occurs at the symmetry plane and the sizes of the two lower vortices are clearly enlarged. This indicates that for $Gr^+ = 10^6$ the increased buoyancy force is most pronounced near the duct bottom. Contours in Fig. 5.7b become more distorted compared to the ones of Fig. 5.5b. The coldest spot and the highest axial momentum continue to move down. Next, comparing these two different flow structures but with the same Grashof number in Figs. 5.6 and 5.7, several trends are apparent. The two-vortex flow only depresses its contours (Fig. 5.6b) while the fourvortex flow drives the coldest spot and the highest axial momentum down as well as away from the central plane, hence breaking up some contours (Fig. 5.7b) into a multiple closed map in each symmetric region. A climb on the bottom isotherms is also seen from Fig. 5.7b to match with the rising warmer fluid along the symmetry plane (Fig. 5.7a). This extra path for the rising warmer fluid provides a more powerful mechanism for heat transfer, e.g., resulting in a marked reduction in T^+ (see Figs. 5.6b and 5.7b). Similarly, a reduction in w also reveals an augmentation for flow resistance.

For a further increase of Gr^+ , say 10^7 , the two-vortex and four-vortex results shown in Figs. 5.8 and 5.9 comparatively keep the same trends as those previously disclosed. Some further observations are as follows. Since the cores of two upper eddies always tend to move toward the curved wall as Gr^+ increases, the phenomenon appears analogous to the effect of centrifugal force. This results in substantially large



Figure 5.6: Two-Vortex Results for $Gr^+ = 10^6$ and Pr = 3. (a) The Secondary Flow (b) Contours of Temperature and Axial Velocity



Figure 5.7: Four-Vortex Results for $Gr^+ = 10^6$ and Pr = 3. (a) The Secondary Flow (b) Contours of Temperature and Axial Velocity

secondary flow just neighboring the curved wall and relatively small and uniform velocities in the central region of the duct (Fig. 5.8a). Also, the sizes of the two lower eddies in Fig. 5.9a are seen to become smaller than the ones in Fig. 5.7a, indicating, with increasing Gr^+ (> 10⁷), a decreasing difference between the four-vortex result and the two-vortex result (e.g., referring to Fig. 5.1).

The foregoing observations are more evident in Figs. 5.10 and 5.11 for $Gr^+ = 2 \times 10^8$. For both cases, the most vigorous secondary flow ascends primarily along the curved wall. The resulting contours are severely distorted and this accounts for significant increases in heat transfer coefficients and friction factors. As can be seen in Fig. 5.11a, the two lower vortices are further shrunk thus playing a less important role in the overall Nu and fRe results. Regarding the secondary flow maximum velocity (the scale vector), its magnitude is seen to also increase with increasing Gr^+ . For $Gr^+ = 2 \times 10^8$, it reaches about 307 (from about 90 for $Gr^+ = 10^7$). But this magnitude remains approximately the same (e.g., 305.58 in Fig. 5.10a and 307.33 in Fig. 5.11a) for the same Gr^+ but different flow patterns. A last interesting observation can be made from either Fig. 5.10a or Fig. 5.11a where there appear a pair of tiny recirculating eddies close to the centre of the top wall. Examining the contours in this region renders a weak effect on other quantities. It is not clear in this research whether these eddies will grow and significantly affect the corresponding results as Gr^+ further increases.

5.3.2.2 Peripheral Variation of Friction Factor with Gr^+

Information on two local friction factors (at the top and bottom of the symmetry plane) is contained in Fig. 5.12. As illustrated in the upper plot for the two-vortex result, the axial velocity profiles, as expected, exhibit an increasing degree of distortion with increasing Gr^+ . The axial velocity gradients normal to the duct bottom increase with increasing Gr^+ . However, the gradients normal to the top wall for both flow patterns show a decreasing trend except for $Gr^+ = 2 \times 10^8$ at which the

(a) 0.7 0.006 0.010 2 .6 0.015 2.0 0.020 W 0.025 2.130 (b) T

90.66

Figure 5.8: Two-Vortex Results for $Gr^+ = 10^7$ and Pr = 3. (a) The Secondary Flow (b) Contours of Temperature and Axial Velocity

- 89.21



Figure 5.9: Four-Vortex Results for $Gr^+ = 10^7$ and Pr = 3. (a) The Secondary Flow (b) Contours of Temperature and Axial Velocity

---- 305.58





Figure 5.10: Two-Vortex Results for $Gr^+ = 2 \times 10^8$ and Pr = 3. (a) The Secondary Flow (b) Contours of Temperature and Axial Velocity



Figure 5.11: Four-Vortex Results for $Gr^+ = 2 \times 10^8$ and Pr = 3. (a) The Secondary Flow (b) Contours of Temperature and Axial Velocity

occurrence of two top small eddies (as noted above) causes some high momentum fluid to rise up. For the four-vortex result (Fig. 5.12b), the two lower vortices act to reduce continually the central high momentum as they are strengthened. Consequently, this augments the average friction factor although the secondary flow curtails the shear stresses adjacent to the duct bottom.

Local values for $(fRe)_{fd}$, including the ones at the top "A", at the duct corner "B", and at the bottom "C", are shown in Fig. 5.13. To determine the normal gradient $\partial w/\partial n$ at a wall, a third degree approximation ⁴ was numerically employed. For both the two- and four-vortex cases, variations of $(fRe)_{fd}$ along the top wall $(\mathbf{A}\rightarrow \mathbf{B})$ are nearly identical, indicating that the two lower vortices have little influence on the top friction factors. For Gr^+ ranging from 2×10^5 to 10^7 , the $(fRe)_{fd}$ values are independent of Gr^+ and decrease slightly with increasing r and then rapidly approach zero at the duct corner **B**. Due to the depressed axial velocity contours, they are also lower than those for $Gr^+ = 0$. However, higher $(fRe)_{fd}$ values for $Gr^+ = 2 \times 10^8$ are attributed to the very vigorous secondary flow. On the other hand, the $(fRe)_{fd}$ values increase markedly along the curved wall $(\mathbf{B}\rightarrow \mathbf{C})$. For example, as shown in Fig. 5.13a for $Gr^+ = 2 \times 10^8$, the $(fRe)_{fd}$ value at the duct bottom (**C**) is about 5 times as high as the value at the centre of the top wall (**A**). In the four-vortex case, friction factors drop sharply near the duct bottom where rising and sparse contours have previously been noticed. Also note that the

$$\left(\frac{dy}{dx}\right)_{x=x_0} = \frac{\left((X_3 - X_2)X_2^4X_3^2\right)Y_1 - \left((X_3 - X_1)X_1^2X_2^2X_3^2\right)Y_2 + \left((X_2 - X_1)X_1^2X_2^4\right)Y_3}{X_1^3X_2^3X_3^2 - X_1^3X_2^4X_3 + X_1^2X_2^5X_3 - X_1X_2^5X_3^2 + X_1X_2^4X_3^3 - X_1^2X_2^3X_3^3}$$

If $X_1 = X_2/3 = X_3/5$, it reduces to

$$\left(\frac{dy}{dx}\right)_{x=x_0} = \left(\frac{15}{8}Y_1 - \frac{5}{12}Y_2 + \frac{3}{40}Y_3\right)/X_1$$

which gives an exact gradient value for any third degree polynomial using an arbitrary X_1 .

⁴ It is useful to present here the general form of this third-degree approximation derived from the Taylor series expansion of $y = \mathcal{F}(x)$ at a wall, say (x_0, y_0) , where x is the coordinate normal to the wall. Let, $Y_i = y_i - y_0$ and $X_i = x_i - x_0$, where i = 1, 2, 3 and x_i is a nodal point with its dependent value of y_i . Thus,



Figure 5.12: Axial Velocity Variations at the Symmetry Plane $(\theta = \phi)$ for Varying Gr^+ (Pr = 3) (a) Two-Vortex (b) Four-Vortex



Figure 5.13: Peripheral Variations of $(fRe)_{fd}$ for Varying Gr^+ (Pr = 3) (a) Two-Vortex (b) Four-Vortex

peripherally-averaged values (that were obtained by performing the line integral of $(8\pi/(2+\pi)^2)(\int_A^B (\partial w/\partial n)_{wall}dr + \int_B^C (\partial w/\partial n)_{wall}d\theta))$ are illustrated in Fig. 5.13. Since the $(fRe)_{fd}$ value in equation (5.11) is obtained by ensuring the conservation of mass, the value that is attained by averaging the peripherally local shear stresses can serve as a check point. Accordingly, differences between an average value in Fig. 5.13b and the corresponding result from equation (5.11) are found to range from -0.5% for $Gr^+ = 0$ to 10% for $Gr^+ = 2 \times 10^8$, hence further confirming the appropriateness of the present solution procedures.

5.3.2.3 Peripheral Variation of Heat Flux with Gr^+

The influence of Gr^+ on temperature gradients which are normal to the top and bottom of the symmetry plane can be seen from Fig. 5.14. Similar trends as discussed for Fig. 5.12 are evident. Peripheral variations of the local heat flux $q''_{r\theta}$ are demonstrated in Fig. 5.15 where the normal gradient $\partial T^+ / \partial n$ at a wall is also determined by the third degree approximation. By definition, peripherally averaging $q''_{r\theta}$ should yield 1. Thus, examining all numerical average results of $q''_{r\theta}$ gives the values ranging from 0.98 for $Gr^+ = 0$ to 1.14 for $Gr^+ = 2 \times 10^8$.

Comparing the two plots in Fig. 5.15, the flow patterns show a weak effect on the top flux distributions $(\mathbf{A}\rightarrow\mathbf{B})$. Except for the proximity of the duct corner **B**, the $q''_{r\theta}$ values tend to become more uniform along the top wall as Gr^+ increases. This tendency agrees with the stratified isotherms near the top wall, as noted earlier. Decreasing the top wall heat flux with increasing Gr^+ is definitely consistent with the previous observations on the thickening of the top thermal boundary layer. Concerning the heat fluxes along the curved wall $(\mathbf{B}\rightarrow\mathbf{C})$, the increasing $q''_{r\theta}$ values with θ and Gr^+ (Fig. 5.15a) are due to the corresponding variation of buoyancy forces. Similar to the situation on local friction factors, the flow patterns greatly affect the heat flux distributions along the curved wall. For instance, for the fourvortex flow, higher $q''_{r\theta}$ values along the curved wall and appreciable decays near the



Figure 5.14: Temperature Variations at the Symmetry Plane $(\theta = \phi)$ for Varying Gr^+ (Pr = 3) (a) Two-Vortex (b) Four-Vortex



Figure 5.15: Peripherally Local Heat Flux $(q_{r\theta}'' = (\pi + 2)(\partial T^+ / \partial n)_{wall})$ for Varying Gr^+ (Pr = 3) (a) Two-Vortex (b) Four-Vortex

duct bottom do reflect the influence of the multiple vortex flow structure. Finally, it is interesting to note that, for $Gr^+ = 2 \times 10^8$ in Fig. 5.15a, a severe depression of isotherms by the cross-stream vortices can cause the bottom heat flux to be over 10 times as high as the top value.

5.3.3 Effect of the Prandtl Number at a Constant Gr^+

Since the present predictions involved four Prandtl numbers (0.7, 3, 5, and 20), an investigation was made of the effect of this parameter on fully developed mixed convection. Parallel to the study of Grashof number, the discussion begins with typical flow patterns and the associated contours for $Gr^+ = 10^7$, however trends are the same for varying Pr at other fixed Gr^+ .

5.3.3.1 Secondary Flow, Axial Velocity, and Temperature for Varying Pr

First attention may be focused on flow patterns for Pr = 0.7. In Fig. 5.16a, the two vortices are obviously much stronger than the ones for Pr = 3 in Fig. 5.8a at the same heating rate. This amplification of the secondary flow with decreasing Pr can be explained by the following reasoning. Since $Pr = \mu c_p/k$, a decrease in μ and/or an increase in k will reduce the Pr value. For a constant Gr^+ , decreasing μ means weakening viscosity forces hence allowing relatively large buoyancy forces. The resulting large cross-stream velocities are then expected. On the other hand, increasing k simply leads to large values for T^+ since $T^+ = k(t_w - t)/q'$. When Gr^+ remains constant, the source terms of $Gr^+T^+sin\theta$ and $Gr^+T^+cos\theta$ in the two cross-stream momentum equations (5.9) and (5.10) become large. This indicates an overall increase in the driving force of the secondary flow under the above conditions.

In Fig. 5.16b, the depressed contours show some rising corners where the vigorous secondary flow climbs, changes directions sharply, and then pushes its adjacent fluid down (Fig. 5.16a). This in turn gives rise to a marked increase of friction near





Figure 5.16: Two-Vortex Results for $Gr^+ = 10^7$ and Pr = 0.7. (a) The Secondary Flow (b) Contours of Temperature and Axial Velocity

the duct corners. Furthermore, buoyancy effects appreciably retard the main flow (e.g., reducing the w values) and press its highest momentum even lower than the coldest spot (Fig. 5.16b). Consequently, friction factors have an increasing trend as Pr decreases. However, despite more powerful secondary flows, a smaller Pr (relatively larger k) does not contribute to higher temperature gradients at a wall for a constant heat input. For instance, Fig. 5.16b shows that the coldest spot ($T^+ = 0.035$) for Pr = 0.7 is even colder than the one ($T^+ = 0.025$) for Pr = 3 (Fig. 5.8b) at the same Gr^+ , thereby suggesting a declining trend in heat transfer enhancement as Pr decreases.

Compared Fig. 5.17 to Fig. 5.16, the four-vortex flow mechanism for Pr = 0.7is also a stronger one for heat transfer enhancement and friction augmentation. Otherwise, increases in Pr attenuate the secondary flow, which can be further seen from Figs. 5.18 and 5.19 for Pr = 5, and from Figs. 5.20 and 5.21 for Pr = 20. For example, the magnitude of the secondary flow maximum velocity decreases from about 165 for Pr = 0.7 to about 36 for Pr = 20. But it varies little for the same Pr but different flow patterns. For both flow patterns, contours for w are seen to become sparse near the duct bottom, where isotherms become condensed, as Princreases. Of course, these provide further evidences for the foregoing discussions and explanations.

5.3.3.2 Peripheral Variation of Friction Factor with Pr

To illustrate friction factor variations at the top and bottom of the duct, axial velocity profiles at the symmetry plane are shown in Fig. 5.22 for $Gr^+ = 10^7$. With the decrease of Pr, the plots reflect the similar trends as Fig. 5.12 does for increasing Gr^+ . The peripheral $(fRe)_{fd}$ variations that are shown in Fig. 5.23 also take some resembling characteristics disclosed by Fig. 5.13. An extra point that should be noted is that the $(fRe)_{fd}$ values along the top wall $(\mathbf{A}\rightarrow \mathbf{B})$ are fairly independent on Pr except for in the region of $0.5 < r \leq 1$ where a marked peak occurs for

——— 160.22



Figure 5.17: Four-Vortex Results for $Gr^+ = 10^7$ and Pr = 0.7. (a) The Secondary Flow (b) Contours of Temperature and Axial Velocity

71.89



Figure 5.18: Two-Vortex Results for $Gr^+ = 10^7$ and Pr = 5. (a) The Secondary Flow (b) Contours of Temperature and Axial Velocity

- 70.90





Figure 5.19: Four-Vortex Results for $Gr^+ = 10^7$ and Pr = 5. (a) The Secondary Flow (b) Contours of Temperature and Axial Velocity







--- 36.14



Figure 5.21: Four-Vortex Results for $Gr^+ = 10^7$ and Pr = 20. (a) The Secondary Flow (b) Contours of Temperature and Axial Velocity
Pr = 0.7. As found earlier, since the buoyancy-induced secondary flow is most forceful for Pr = 0.7, relatively large cross-stream velocities near this region (see Figs. 5.16a and 5.17a) are certainly responsible for such a pulse on friction factors.

5.3.3.3 Peripheral Variation of Heat Flux with Pr

The temperature distributions at the symmetry plane, as illustrated in Fig. 5.24 for $Gr^+ = 10^7$, present an decreasing trend in T^+ with increasing Pr. Unlike the case of Fig. 5.14 (constant Pr, varying Gr^+), for a constant heat input, the warmer core fluid for a higher Pr is not primarily attributed to the secondary flow but to a larger average thermal gradient. Again, as shown in Fig. 5.25 for varying Pr, the flow patterns have little influence on the heat fluxes along the top wall $(\mathbf{A} \rightarrow \mathbf{B})$ but affect those along the curved wall greatly $(\mathbf{B} \rightarrow \mathbf{C})$. It is evident that, in spite of the attenuation of the secondary flow, increasing Pr increases the heat fluxes along the curved wall, thereby resulting in higher heat transfer coefficients.

5.3.4 Average Results of Nusselt Numbers and Friction Factors

Average results of Nusselt number ratios $Nu_{H1,fd}/(Nu_{H1,fd})_0$ and friction factor ratios $(fRe)_{fd}/(fRe)_{fd,0}$ (where $(Nu_{H1,fd})_0$ and $(fRe)_{fd,0}$ are as given in Table 5.1) are listed in Tables 5.2 and 5.3, and illustrated in Figs. 5.26 and 5.27, respectively. As predicted earlier, heat transfer enhancement is seen from Fig. 5.26 to be most significant, reaching a factor of about 7, for Pr = 20 and $Gr^+ = 2 \times 10^8$ (the highest value for Rayleigh number, $Ra^+ = Gr^+Pr$). Consistently, the higher Pr is, the earlier the response of heat transfer enhancement to buoyancy effects (at low Gr^+) can be observed. For all Pr, the $Nu_{H1,fd}/(Nu_{H1,fd})_0$ values monotonically increase with increasing Gr^+ . The friction factor ratios that are shown in Fig. 5.27 also rise with strengthening the secondary flow. But a marked augmentation for each Pr



Figure 5.22: Axial Velocity Variations at the Symmetry Plane ($\theta = \phi$) for Varying Pr ($Gr^+ = 10^7$) (a) Two-Vortex (b) Four-Vortex



r

Figure 5.23: Peripheral Variations of $(fRe)_{fd}$ for Varying Pr $(Gr^+ = 10^7)$ (a) Two-Vortex (b) Four-Vortex



Figure 5.24: Temperature Variations at the Symmetry Plane ($\theta = \phi$) for Varying Pr ($Gr^+ = 10^7$) (a) Two-Vortex (b) Four-Vortex



Figure 5.25: Peripherally Local Heat Flux $(q_{r\theta}'' = (\pi + 2)(\partial T^+ / \partial n)_{wall})$ for Varying $Pr (Gr^+ = 10^7)$ (a) Two-Vortex (b) Four-Vortex

does not occur until the Gr^+ value becomes relatively high, e.g., much higher than that at which heat transfer enhances markedly. Unlike heat transfer enhancement, friction augmentation at a given Gr^+ is most pronounced (reaching a factor of about 3.6) for Pr = 0.7. This agrees with the previous discussions and with other different predictions in [61,67], namely that decreasing Pr intensifies the secondary flow and hence increases friction factors.

In both Figs. 5.26 and 5.27, the four-vortex results are higher than the twovortex ones. As can be seen, the effect of the secondary flow patterns becomes less noticeable as Pr decreases, especially for high Gr^+ values. By examining peripherally local heat fluxes and shear stresses (Figs. 5.25 and 5.23), this mainly accounts for the fact that the local four-vortex values near the duct bottom tend to drop more significantly with a lower Pr. Of course, the drop corresponds to the lower counterrotating vortices (e.g., Fig. 5.21) which carry the high axial momentum fluid away from the duct bottom. Thus, as Pr decreases, this feature of the four-vortex flow structure, on the whole, acts to lessen differences between the two- and four-vortex results. Also, note that the lower critical Gr^+ value at which the secondary flow transits from four to two vortices is seen from Fig. 5.26 to increase with decreasing Pr. The estimated values are 3.5×10^4 , 1.25×10^5 , 1.5×10^5 , and 6.5×10^5 for Pr = 20, 5, 3, and 0.7, respectively.

Finally, it is interesting to present the two plots of Fig. 5.28. Using the coordinate of Rayleigh number Ra^+ , the Nusselt number ratios appear to be independent of Pr although the curve for Pr = 0.7 is slightly higher (Fig. 5.28a). This evidences that the mixed convection heat transfer is well characterized by Ra^+ to which the corresponding data might thus be correlated. Unfortunately, using Ra^+ to re-plot Fig. 5.27 scatters the friction ratio curves. This indicates that friction factor data might be better correlated to Gr^+ rather than Ra^+ . Furthermore, by examining any two friction factor curves in Fig. 5.27, it is possible to gather them together using

C_{m}^{+}	Pr = 0.7		Pr = 3		Pr = 5		Pr = 20	
G7''	2-Vortex	4-Vortex	2-Vortex	4-Vortex	2-Vortex	4-Vortex	2-Vortex	4-Vortex
1×10^{4}	1.005	NA	1.075	NA	1.148	NA	1.389	NA
3×10^4	1.072	NA	1.233	NA	1.332	NA	1.672	NA
6×10^{4}	1.162	NA	1.370	NA	1.484	NA	1.910	2.030
1×10^{5}	1.242	NA	1.486	NA	1.617	NA	2.106	2.252
2×10^{5}	1.370	NA	1.672	1.739	1.829	1.946	2.415	2.582
4×10^{5}	1.526	NA	1.894	2.021	2.085	2.232	2.788	2.968
6×10^{5}	1.633	NA	2.045	-	2.257	2.413	3.042	-
8×10 ⁵	1.715	1.787	2.162	2.306	2.391	2.550	3.240	3.429
1×10^{6}	1.784	1.866	2.259	2.405	2.503	2.664	3.404	3.595
2×10^{6}	2.023	-	2.602	-	2.897	3.058	3.976	-
4×10^{6}	2.310	2.395	3.017	3.155	3.371	3.529	4.605	4.774
6×10^{6}	2.504	-	3.297	-	3.689	3.842	4.976	-
8×10^{6}	2.649	2.728	3.514	3.643	3.931	4.079	5.230	5.378
1×10 ⁷	2.783	2.849	3.692	3.818	4.126	4.270	5.418	5.558
2×10^{7}	3.228	_	4.296	4.405	4.758	4.879	5.933	6.050
4×10^{7}	3.756	3.788	4.942	5.027	5.377	5.465	6.333	6.425
6×10^{7}	4.105	-	5.316	5.385	5.708	5.779	6.519	6.578
8×10^{7}	4.369	4.387	5.571	5.630	5.924	5.986	6.633	6.686
1×10 ⁸	4.582	4.595	5.761	5.813	6.080	6.135	6.712	6.763
2×10 ⁸	5.277	5.279	6.292	6.326	6.500	6.537	6.919	6.962

Table 5.2: Fully Developed Nusselt Number Ratios — $Nu_{H1,fd}/(Nu_{H1,fd})_0$

NA- Not available for four-vortex flow pattern results.

C _m +	Pr = 0.7		Pr = 3		Pr = 5		Pr = 20	
	2-Vortex	4-Vortex	2-Vortex	4-Vortex	2-Vortex	4-Vortex	2-Vortex	4-Vortex
1×10^{4}	1.009	NA	1.005	NA	1.004	NA	1.000	NA
3×10^{4}	1.051	NA	1.022	NA	1.014	NA	1.002	NA
6×10^{4}	1.102	NA	1.041	NA	1.025	NA	1.004	1.010
1×10^{5}	1.147	NA	1.060	NA	1.036	NA	1.007	1.015
2×10^{5}	1.220	NA	1.095	1.106	1.059	1.077	1.011	1.024
4×10^{5}	1.312	NA	1.144	1.182	1.090	1.127	1.017	1.038
6×10^{5}	1.376	NA	1.178	-	1.113	1.162	1.022	-
8×10^{5}	1.426	1.487	1.206	1.266	1.132	1.189	1.026	1.057
1×10^{6}	1.468	1.534	1.230	1.295	1.149	1.211	1.029	1.065
2×10^{6}	1.616	-	1.316	-	1.208	1.287	1.043	-
4×10^{6}	1.797	1.862	1.421	1.507	1.283	1.377	1.064	1.136
6×10^{6}	1.922	-	1.493	-	1.334	1.437	1.081	-
8×10^{6}	2.019	2.075	1.548	1.640	1.375	1.483	1.097	1.190
1×10^{7}	2.100	2.153	1.594	1.688	1.410	1.521	1.111	1.211
2×10^{7}	2.384	-	1.757	1.855	1.540	1.657	1.172	1.290
4×10^{7}	2.715	2.750	1.958	2.057	1.711	1.827	1.267	1.397
6×10^{7}	2.925	-	2.097	2.195	1.834	1.948	1.339	1.451
8×10 ⁷	3.078	3.102	2.206	2.301	1.932	2.045	1.400	1.514
1×10 ⁸	3.197	3.217	2.295	2.389	2.013	2.126	1.453	1.569
2×10^{8}	3.559	3.566	2.595	2.678	2.296	2.401	1.648	1.773

Table 5.3: Fully Developed Friction Factor Ratios — $(fRe)_{fd}/(fRe)_{fd,0}$

NA- Not available for four-vortex flow pattern results.



Figure 5.26: Effects of Pr, Gr^+ , and Flow Patterns on Heat Transfer Enhancement



Figure 5.27: Effects of Pr, Gr^+ , and Flow Patterns on Friction Factor Ratios



Figure 5.28: Two-Vortex Results for Pr = 20, 5, 3, 0.7 (a) Effect of Ra^+ on Heat Transfer Enhancement (b) Effect of $Gr^+/Pr^{1.8}$ on Friction Factor Ratios

a new parameter of $Gr^+/Pr^{n.5}$ An illustration for this is given in Fig. 5.28b where the friction ratio curves are indeed moved closer compared to those in Fig 5.27, especially for the Pr values of 3 and 5.

5.4 Remarks

In summary, this chapter described the numerical solutions for laminar mixed convection flow and heat transfer in a horizontal semicircular duct using the H1 condition. Dual solution results were found for a wide range of two parameters, namely, Gr^+ and Pr. Detailed information was provided to investigate the effects of solution parameters and flow patterns on secondary flows, isotherms, axial velocity contours, local friction factors and heat fluxes, as well as average Nusselt number and friction factor ratios. It was found that, while friction factor data are better correlated to Gr^+ or $Gr^+/Pr^{1.8}$, the Rayleigh number Ra^+ is a good measure for mixed convection heat transfer data. Finally, it is noted that the FORTRAN codes for this study are given in Appendix B.

⁵ In this case, n can be computed by setting $(Gr^+)_i/(Pr^n)_i = (Gr^+)_j/(Pr^n)_j$, where $(Gr^+)_i$ and $(Gr^+)_j$ are Grashof numbers at which the two curves have the same friction factor ratios for $(Pr)_i$ and $(Pr)_j$, respectively. For example, for Pr = 3 and 5, letting $4 \times 10^5/3^n = 10^6/5^n$ (see Table 5.3) yields the n value of about 1.8.

Chapter 6

Measurements of Mixed Convection in a Horizontal Semicircular Duct

THE experiments described in this chapter were originally designed to examine buoyancy effects on laminar water flow and heat transfer in the thermal entrance region of a horizontal semicircular duct. No particular attention was given to the verification of the flow bifurcation phenomenon. Also, it was simply planned to test the duct at various orientations including the orientation of Nandakumar *et al.* [61]. The first arbitrary choice of orientation was the flat surface on top, but due to the large number of tests and the lengthy procedure per test (see Sec. 6.2.3), other orientations had to be left as future experiments. Hence only the results for the orientation with the flat surface on top will be described in this chapter. The duct was subjected to an axially uniform heat input after the flow was hydrodynamically fully developed. Specifically, the main purposes of this study were:

- 1. to measure the streamwise pressure drops with and without heating;
- to measure local circumferential temperature variations (as evidence of buoyancy effects) and;
- 3. to obtain heat transfer data under various flow and heating rates.

Additional objectives were to correlate flow and heat transfer results and to estimate and correlate the onset of the buoyancy flow.

Inside diameter, D_i (mm)	49.76	Cross-sectional fluid area, A_{fl} (cm ²)	9.7229
Outside diameter, D_0 (mm)	53.98	Inside heated wall area, A_{iw} (m ²)	0.5997
Hydraulic diameter, D_h (mm)	30.40	Cross-sectional solid area, A_s (cm ²)	3.4311

Table 6.1: Dimensions of the Semicircular Duct

6.1 Experimental Apparatus

6.1.1 Duct Geometry

Five semicircular ducts, each 2 m long, were carefully manufactured in the Heat Transfer Laboratory at the University of Manitoba. Starting with a type K copper tube (id = 49.8 mm and od = 54.0 mm), several rectangular openings were cut along the tube so as to allow the tube to retain its original shape. With the aid of these openings and an inside rod (od = 24.9 mm), a machined brass plate (3.175mm thick) was inserted into the tube and cautiously clamped in a desired position. Then, the plate and the tube were joined by performing a tungsten inert-gas welding. After the outside unwanted material was cut and the inside surfaces were thoroughly cleaned, the semicircular duct was put in a steam bath and subjected to a pressure of about 552 kN/m^2 (80 lb/in²) for over two hours. This test ensured that the built duct was strong enough to suit the experimental conditions and was free of leaks. To examine the correctness of the geometry, inner and outer diameters as well as radii at each duct end were measured to be within $\pm 1\%$ of corresponding nominal values. Volume tests by filling water at room temperature to the duct gave a maximum relative error of 2%. Each duct was straight and the duct twist angles were all within 1°. Table 6.1 lists the dimensions and other geometric properties of the semicircular duct.

6.1.2 Test Facility

Experiments were carried out in a test facility of Fig. 6.1. A tank with 227liters capacity was used to collect the working fluid (distilled water). The water was circulated around the closed loop by a 3/4 horsepower centrifugal pump. A filter was used to prevent any solid impurities from entering the loop. A bypass line controlled by two valves made it possible to adjust the water flow rate and pressure level in the system. The upstream bulk mean temperature was measured as the fluid entered the horizontal section of 3.8 m for the development of hydrodynamics. Following the heated section, a mixing chamber (that has a diameter of 60 mm, a length of 200 mm, and a thermocouple well filled with a high thermally conductive paste, and a 24 gage copper-constantan thermocouple [112]) was installed to generate vortices so that the fluid was properly mixed and a uniform downstream temperature was measured. The water was then cooled in one or two double-pipe, counterflow heat exchangers using city water as a heat sink. ¹ Before the test fluid was returning to the accumulating tank, it passed through a flowmeter measurement station where two flowmeters operating on the variable area principle were used to measure the instantaneous fluid flow rate.

6.1.3 Heated Section

The heated section was 4.7 m long, on which wall temperatures were detected at 19 axial stations, each employing three, 24 gage, copper-constantan thermocouples (as shown in Fig. 6.1). An additional 8 thermocouples were mounted on the duct wall just before and after the heating in order to estimate heat conduction losses along the duct ends. The actual axial distribution of thermocouples is reported in the List

¹ The temperature of the cooled test fluid was also measured and compared to the upstream bulk temperature or the tank temperature. If different, adjustment could be done manually by changing the flow rate of city water using a needle valve. For most specified run tests, it was necessary to let the pre-calculated upstream bulk temperature remain unchanged. Thus, the adjustment was desirable.



Figure 6.1: Layout of Experimental Facility and the Seating Position of the Semicircular Duct

- 1

of Experimental Data in Appendix E. The axial locations of the measuring stations were such that thermocouples were more sparsely allotted as the distance from the beginning of heating increased. However, more thermocouple stations along the last one-third of the heated section were intentionally set up to watch buoyancy effects on the streamwise main flow. At each thermocouple location a small copper tube or well, 2.5 mm in diameter, was soldered onto the duct wall for the thermocouple attachment.

To construct the heated section, a thin layer of insulating varnish (dielectric strength of 2000 volts per one-thousandth inch) was sprayed on the wall and then a thin dielectric tape was wrapped around the wall. Two parallel lines of electric resistance wires (Hoskin Copel²), having a total resistance of 6.61 ohms, were then tightly wound around the duct with an equal space of 5 mm. Uniformity was tested by measuring the wire resistance for each 200-mm axial length (ohms/mm). This resulted in a maximum nonuniformity error of 6% relative to its mean value. The resistance of two wire leads was also measured to have a value of 0.09 ohms. Next, the duct was coated using a high thermal conductivity and high temperature cement to firmly position the wiring and to uniformly distribute heat.

A specially designed bed was used to support the test section and to facilitate the future rotation of the duct. After the duct was connected to the test loop with an exceptional care as to its horizontality, each initially calibrated thermocouple was installed in the thermocouple well and attached to the duct wall. Each well was then filled with a high thermally conductive paste (Omegatherm 201, k = 125W/mK) and sealed with solid epoxy to keep the paste always in contact with the duct wall. All thermocouple readings were taken by a digital potentiometer in °F or °C (Leads and Northrup, model 938 Numatron). Input power to the heating

² The chosen resistance ribbon was made of copper-nickel resistor alloy, having a thickness of 0.51 mm, a width of 3.18 mm, and a resistance of 0.3209 ohms/m. Its favorable physical properties are low temperature coefficient of resistance and low thermal coefficient of linear expansion ($\pm 20 \times 10^{-6}$ ohms/ohm/°C and 14.9 × 10⁻⁶ cm/cm/°C, respectively, for temperature ranging from 20 to 100°C).

wire was regulated by a power variac connected to a 208 A.C. supply and measured by a digital wattmeter (Electron Industries, model W100). The input voltage and current were displayed in a voltmeter and an ammeter. Their accurate readings were also obtained by a digital multimeter. Pressure drop across the heated section was sensed through a diaphragm differential pressure transducer (Rosemount Inc., model 1151DP; output: 4 - 20 mA DC; range: 0 - 1.5 inches water). The transducer was excited by a D.C. power supply (Lambda Electronics, model LL-905) with an adjustable range of 0 - 120 V and 0 - 0.65 mA. An analog computer, Macsym 2, was used to receive the transducer outputs and to average the pressure readings. All test sections were finally covered by a 50-mm layer of fiberglass insulation to minimize external heat losses. Estimates of the heat conduction losses through the insulation were obtained using a thermo-electric heat flux transducer (Heatprobe, model HA-100, range of 0.3 - 300 W/m²) attached to the insulation.

6.2 Procedure and Data Reduction

6.2.1 Calibration

All measuring devices such as the flowmeters, the wattmeter, the pressure transducer and thermocouples were calibrated. The pressure transducer was calibrated at room temperature using a water-column manometer, a multimeter, and the analog computer. After the upstream and downstream fluid thermocouples were calibrated, errors in the wall-thermocouples readings were detected through the isothermal maximum flowrate tests. These were achieved by closing the by-pass line and isolating the flowmeters and heat exchangers. Whereas no heat was added in the test section, an isothermal wall-and-fluid condition was established and used to correct the wall-thermocouples readings. To cover all the range expected during testing, 13 calibration runs were done for fluid temperature levels ranging from 18 to 83 °C. Using the 13 readings at each wall thermocouple and the corresponding bulk temperatures, a calibration formula was generated and was used to correct the readings of that particular thermocouple during the heat transfer tests.

6.2.2 Isothermal Pressure-Drop Test

To determine the critical Reynolds number Re_{cr} for laminar-turbulent transition in the semicircular duct, isothermal pressure-drop measurements were begun at a low flow rate of about 5.8 cm³/s ($Re \approx 200$). For this constant flow rate, readings for the upstream and downstream bulk temperatures and the pressure drop were taken when steady state conditions were reached. The same procedures were repeated for next higher flow rate or an increase in Re until the flow evidently transformed to turbulent flow. All runs were conducted at an inlet fluid temperature nearly equal to the room temperature. Since the test section received no heat, the upstream and downstream bulk temperatures were approximately the same.

6.2.3 Heat Transfer Measurement

For each run with a flow rate and an input power, at least 5 hours of operation were needed to keep the input conditions unchanged before a thermal equilibrium was established. Such steady state conditions were indicated by the constancy of all thermocouples, flowmeters, and pressure-transducer readings. Then, all data of wall and bulk thermocouples, flowmeters, wattmeter, multimeters, and analog computer were recorded. Meanwhile, heat conduction losses through the insulation were measured by attaching the thermal electric heat flux transducer on the insulation at a number of axial locations. Next, the pump was shut off, and so was the input power immediately thereafter. The analog computer continued to record the pressure transducer readings for over 5 minutes. These time-variant data were then used to determine the reference pressure at which the pressure transducer would have given zero output if it had been calibrated under the above conditions, namely, stagnant fluid but with a certain temperature distribution.

6.2.4 Data Reduction

A FORTRAN computer program listed in Appendix D was prepared to reduce the experimental data. The program accommodated a table of thermophysical properties of saturated water [113] for interpolating any property value at a known temperature. To take into account heat conduction dissipation along the longitudinal duct wall at the beginning and the end of heating, a procedure described in [112] was used to correct the upstream bulk temperature t_{mi} and the downstream bulk temperature t_{mo} . Between them, a straight line was fitted to determine local bulk temperature: $t_{x,m} = t_{mi} + (t_{mo} - t_{mi})X/L$, where X/L is the ratio of the distance from the beginning of heating to the total length of the heated section. The rate of heat gain by the test fluid Q_f was then calculated and compared to the electric power input Q_e . Each set of data with an overall energy balance error within $\pm 8\%$ was accepted. The Reynolds number and Darcy friction factor were defined, in terms of mass flow rate \dot{m} , pressure drop ΔP across the heated section L, and the actual flow area A_{fl} , as

$$Re = \frac{D_h \dot{m}}{\mu A_{fl}} \quad \text{and} \quad f = \frac{\Delta P D_h \rho A_{fl}^2}{2L \dot{m}^2} \tag{6.1}$$

The modified Grashof number and Rayleigh number were defined by

$$Gr = \frac{\beta g \rho^2 D_h^4 Q_f}{\mu^2 k A_{iw}} \quad \text{and} \quad Ra = Gr Pr$$
(6.2)

where A_{iw} is the inside circumferential heated duct area.³ The local Nusselt number was also given by

$$Nu_{x,j} = \frac{h_{x,j}D_h}{k} = \frac{Q_f D_h}{A_{iw}k(t_{x,j} - t_{x,m})}$$
(6.3)

where j refers to a, b, and c for the wall thermocouple positions as shown in Fig. 6.1. The fluid thermal conductivity k was evaluated at the local bulk mean temperature $t_{x,m}$. The local but peripherally averaged Nusselt numbers could be obtained either

³ Note that $Gr/Gr^+ = (2\pi)^4/(\pi+2)^5 \approx 0.4337$ for the semicircular duct.

by averaging the peripheral wall temperatures $t_{x,j}$, or by averaging the peripheral heat transfer coefficients $h_{x,j}$, namely,

$$\overline{Nu_{x,t}} = \frac{Q_f D_h}{A_{iw} k(\overline{t_{x,j}} - t_{x,m})} \quad \text{or} \quad \overline{Nu_{x,h}} = \frac{Q_f D_h}{A_{iw} k(\overline{t_{x,j}} - t_{x,m})} \tag{6.4}$$

Due to symmetry, a better way to average a peripheral quantity $(t_{x,j} \text{ or } h_{x,j})$ may be, taking $\overline{t_x}$ as an example, like $\overline{t_x} = ((t_{x,a} + t_{x,c})/2 + (t_{x,b} + t_{x,c})/2)/2$. It is also useful to obtain the mean value of $\overline{Nu_{x,t}}$ and $\overline{Nu_{x,h}}$, denoted by $\overline{Nu_{x,th}}$, where $\overline{Nu_{x,th}} = (\overline{Nu_{x,t}} + \overline{Nu_{x,h}})/2$.

6.2.5 Experimental Uncertainties

Experimental uncertainties were estimated using the method of Holman [114]. For this experiment, friction factors and Reynolds numbers were considered to be accurate to within $\pm 8\%$ and $\pm 4\%$, respectively. Regarding heat transfer, it was noted first that the effects of axial heat conduction through the duct wall might cause the heat flux gained by the fluid to differ from the heat flux imposed on the outer surface of the duct. Such effects were significant in the thermal entrance region but they diminished as the change in the axial gradients of wall temperatures decreased. Assuming uniform peripheral wall temperature and negligible effects of the duct thickness, an analysis was performed (see Appendix C for details) which predicted a maximum difference of 3% between the fluid heat flux and the input flux on the outer surface of the duct. Including this consideration, uncertainties for the Rayleigh number and Nusselt number were estimated to be within $\pm 12\%$ and $\pm 14\%$, respectively.

6.3 Experimental Results

Experiments were performed for both the isothermal and heating cases. For the latter, 92 different condition runs (see Appendix E) were completed for Re_m ranging from 400 to 1600 and for Ra_m ranging from 5.6×10^6 to 4.6×10^8 , where the

\dot{m} (g/s)	7.10 - 46.37	Re_m	399 - 1061		
W (mm/s)	7.39 - 47.81	Gr_m	$9.1 \times 10^5 - 1.3 \times 10^8$		
Q_e (kW)	0.133 - 4.578	Ram	$5.6 \times 10^6 - 4.6 \times 10^8$		
$Q_f/A_{iw} ({\rm kW/m^2})$	0.213 - 7.164	Pr_m	3.36 - 6.24		

Table 6.2: Ranges of Operating Conditions for the Heating Case

subscript $_m$ for Re_m and Ra_m indicates that the corresponding fluid properties were evaluated at the average of the upstream bulk temperature and the downstream bulk temperature. For each combination of Re_m with Ra_m , the downstream bulk temperature was controlled not to exceed 85 °C while all local Reynolds numbers were less than 2100. More details on the ranges of these operating conditions are provided in Table 6.2. The following sections present the experimental results, together with comparisons to the previous predictions and available results of others.

6.3.1 Isothermal and Diabatic Friction Factors

Figure 6.2 shows both the isothermal friction factor and a typical diabatic result. The f values for $Ra_m = 0$, which are subjected to fully developed conditions, monotonically drop with increasing Re in the laminar region. These results are in good agreement with the Darcy friction factor prediction of 15.7668/Re ([103,101]), with a maximum deviation of 8%. At the critical Reynolds number (Re_{cr}) of about 2100, a sudden jump in the value of f indicates the laminar-turbulent transition. For a heating case, as shown in Fig. 6.2 for $Ra_m = 1.73 \times 10^8$, significant increases in f can be seen especially at low Re. These are due to buoyancy effects on axial velocity distributions. As Re decreases, the intensity of the buoyancy-induced secondary flow becomes relatively stronger (e.g., having higher values of Gr/Re^2). This causes severer distortions of the axial velocity profile as predicted in Chap. 5, hence resulting in large increases in the f values.



Figure 6.2: f vs. Re Variation

Buoyancy effects on friction factor are further illustrated in Fig. 6.3 which shows the ratio of diabatic friction factor (f_{dia}) to isothermal friction factor (f). The augmentation can be observed to be as much as a factor of two at high Gr_m . As suggested in Chap. 5, the mean Grashof number Gr_m , rather than Ra_m , ⁴ was used to correlate the experimental data and a least-square-fit expression is given by

$$\frac{(f_{dia}Re)_m}{(fRe)_{fd,0}} = 1 + 5.269 \times 10^{-10} (Gr_m)^{1.138} \quad (\sigma = 7.5\%, \ \sigma_{max} = 16\%) \tag{6.5}$$

which satisfies the lower limit value of the ratio $(f_{dia}Re)_m/(fRe)_{fd,0}$. Equation (6.5) correlates all data fairly well, having a standard deviation (σ) of 7.5% of the average friction ratio in the range and a 16% maximum deviation (σ_{max}). As indicated by Fig. 5.28, using the parameter of $Gr_m/Pr_m^{1.8}$ results in a slightly better fit:

$$\frac{(f_{dia}Re)_m}{(fRe)_{fd,0}} = 1 + 2.736 \times 10^{-7} \left(\frac{Gr_m}{Pr_m^{1.8}}\right)^{0.926} \quad (\sigma = 7\%, \ \sigma_{max} = 15\%) \tag{6.6}$$

Note that in Fig. 6.3 all the data are divided into two groups partitioned at $Re_m = 1000$. An attempt to isolate the small Re_m effect on the friction ratio revealed the following pattern. For $Gr_m \leq 2 \times 10^7$, the ratios, although rising slightly with increasing Gr_m , show only a very weak dependence on Re_m . The data points for $Re_m < 1000$ appear somewhat lower than those for $Re_m > 1000$. Besides the experimental uncertainties, this is probably due mainly to fluid properties variations (e.g., high flow rates bring about low fluid temperature variations and tend to wash out the effect of fluid properties, hence nearly giving an expected unit ratio at low Gr_m). On the other hand, for $Gr_m > 2 \times 10^7$, it is apparent that friction factor ratios increase markedly with increasing Gr_m . For a given Gr_m , the ratio is now generally somewhat higher for data with $Re_m < 1000$. This can probably

$$\frac{(f_{dia} Re)_m}{(fRe)_{fd,0}} = 1 + 1.8121 \times 10^{-4} (Ra_m/10^6)^{1.40} \quad (\sigma = 8.4\%, \ \sigma_{max} = 17.3\%)$$

 $^{^4}$ If Ra_m is used, the experimental data are correlated by



Figure 6.3: Buoyancy Effects on Measured Friction Factor Ratios

be attributed to relative buoyancy effects, e.g., for low Re, a higher Gr/Re^2 value, as discussed earlier. It should be noted that, in the existing literature, no similar experimental data are available. A comparison was made (not illustrated) with the friction ratio of Morcos and Bergles [95] who studied laminar flow in a stainless tube using ethylene glycol as a working fluid. For a given same Gr_m , their friction ratios were significantly higher than the present results. This was consistent with the predictions of Nandakumar *et al.* [61] who found that circular tubes resulted in higher friction ratios than semicircular ducts.

6.3.2 Wall Temperature Distribution

The axial distributions of wall temperatures are shown in Fig. 6.4 for two different heating rates but the approximately same Reynolds number ($Re_m \approx 600$). Since the same trends hold at other Re_m level, these plots serve as a typical example. At each axial station, three temperatures are shown corresponding to the three wall thermocouples (see Fig. 6.1 for the positions). These provide an indication of peripheral variations in wall temperatures. As illustrated, all t_a and t_b values are nearly equal. This indicates that in the present study, a symmetric three-dimensional flow exists about the vertical center plane of the duct. However, all wall temperatures at the duct bottom, t_c , are noticeably lower than t_a or t_b , except for near the entrance where free convection effects are negligible. In this early thermal boundary layer development region, the copper duct distributes heat fairly uniformly on the circumferential walls of the duct. This is particularly evident for the lower heating rates in Fig. 6.4a. Thus, the theoretical thermal boundary condition H1 may be utilized here as a good approximation.

As the thermal boundary layer develops, the heated fluid near the bottom becomes lighter and rises up while, by continuity, the cooler and heavier core fluid descends (see the predicted counter-rotating vortices in Chap. 5). As a result, the buoyancy-induced secondary flow gives rise to the variation of circumferential wall



Figure 6.4: Distributions of Measured Axial Temperatures

150

temperatures. In Fig. 6.4a for $Ra_m = 6.05 \times 10^6$, an average difference between t_a (or t_b) and t_c is about 0.3 °C while it is about 2.1 °C in Fig. 6.4b for $Ra_m = 7.07 \times 10^7$. The first discernible reduction of t_c relative to t_a (or t_b) indicates the onset of the secondary flow. In Fig. 6.4b, this reduction is observed to occur at a much earlier longitudinal station than in Fig. 6.4a where Ra_m is lower. This indicates earlier onset of the secondary flow with increasing Ra_m . Beyond that, the secondary flow continues to grow and causes t_c to remain relatively lower. It is then followed by slight fluctuations in the rising t_c due to the strengthening and weakening pattern (as discussed next) of thermal instability at the bottom surface. In contrast, the increase of t_a or t_b is more stable because of the thermal stratification of the top boundary layer, as predicted and discussed in Chap. 5. Also, these results are consistent with the flow visualization and temperature measurements of Osborne and Incropera [84] who observed a weak buoyancy influence on their top plate condition for parallel plates with asymmetric heating.

6.3.3 Local Heat Transfer

6.3.3.1 Nusselt Number Distribution

Figure 6.5 illustrates typical Nusselt number distributions with the inverse Graetz number x^* for the same conditions as those in Fig. 6.4a. At each location, Nusselt numbers for positions a and c as well as a cross-sectional-average value are presented. For $x^* < 0.001$, they all nearly fall between the two forced convection limits of Lei and Trupp [99,100] for the H1 and H2 conditions. The expected decay in Nu_x and its small circumferential variation indicate that the dominant laminar forced convection flow still has negligible free convection effects. As x^* increases beyond about 0.001, temperature gradients at the bottom surface first induce thermal instability, resulting in a lower temperature at the bottom surface (Fig. 6.4a) and hence a higher $Nu_{x,c}$ value. With the development of the secondary flow, $Nu_{x,c}$



Figure 6.5: Typical Nusselt Number Distributions

progressively exceeds its forced convection limits and the difference between $Nu_{x,a}$ and $Nu_{x,c}$ becomes appreciable. At $x^* \approx 0.01$, a minimum for $\overline{Nu_{x,th}}$ is observed. Subsequently, $\overline{Nu_{x,th}}$ continues to increase due to continuing development of the secondary flow until its first maximum is reached at $x^* \approx 0.018$. The maximum is followed by a decreasing trend in all local Nusselt numbers. This is because the core fluid has been already warmed by the secondary flow and the reduction in the surface temperature by the descending fluid is less pronounced. Accordingly, the cross-sectional fluid circulation becomes weaker and the Nusselt numbers begin to decline. As the heating continues, the decline ends, e.g., at $x^* \approx 0.028$ for the second minimum of $\overline{Nu_{x,th}}$. Beyond the minimum point, the warm fluid rising and the cool fluid descending once more strengthen the secondary flow and cause another increase in the Nusselt number. Further observations suggest that the fully developed conditions for the mixed convection flow have been practically achieved within last 6 stations. Although the continuing oscillations can still be seen in this fully developed region especially for $Nu_{x,c}$, the magnitude between a peak and a valley is now relatively much less. In effect, the development of the secondary flow is first such that it "overshoots" its steady-state strength, but it is forced to return since temperature differences (which drive the buoyancy forces) have been diminished. There is then an "undershoot" in which temperature differences are regained to cause a subsequent correction.

As just described, the foregoing oscillations in Nusselt numbers have been recognized by many investigators. A recent numerical study by Mahaney et al. [32] has been reported that the secondary flow is characterized by a fluctuating intensity along the longitudinal direction, which is consistent with the above observations. Since the secondary flow itself attenuates its size and strength and is intensified by further heating, the oscillating behavior should be detected in both measurements and predictions of horizontal laminar mixed convection flows.

6.3.3.2 Effect of Reynolds Number

Comparisons of the local cross-sectional-average Nusselt number $\overline{Nu_{x,th}}$ for three different Re_m but $Ra_m \approx 1.17 \times 10^7$ are made in Fig. 6.6 using the coordinates of X/D_h and x^* . The effect of Reynolds number on $\overline{Nu_{x,th}}$ in Fig. 6.6a appears weak except for $X/D_h < 25$. At the first station, $X/D_h = 1.8$, axial heat conduction within the fluid appreciably influences $\overline{Nu_{x,th}}$, giving a lower $\overline{Nu_{x,th}}$ value for a smaller Péclet number (Pe = RePr) and a higher $\overline{Nu_{x,th}}$ value for a larger Pe. Such characteristics are consistent with those of pure forced convection laminar flow as documented in great detail by Shah and London [101]. In the presence of free convection effects, decreasing Reynolds number can be observed from Fig. 6.6a to shift the onset of the secondary flow upstream (see the start symbol for the onset locations). Maughan and Incropera [97] have demonstrated a similar pattern in mixed convection heat transfer measurements for airflow in a horizontal parallel plate channel. Other experimental results with $Ra_m < 7 \times 10^7$ ([115]) and numerical predications ([73,116]) suggest that mixed convection flows may be scaled with the inverse Graetz number, x^* . The present results are thus shown in Fig. 6.6b where $\overline{Nu_{x,th}}$ vs. x^* is seen to be fairly independent of Re_m . Hence, at low or medium heating rates, Re_m , though stretching the flow, has practically little influence on the local Nusselt number when x^* is used as a scaling parameter.

The influence of Reynolds number on $\overline{Nu_{x,th}}$ is further shown in Fig. 6.7 for a higher Rayleigh number ($Ra_m \approx 2.88 \times 10^8$). At this much higher heating rate, the destabilization of thermal boundary layer occurs further upstream. Reducing Reynolds number not only advances the onset of secondary flow but also decreases $\overline{Nu_{x,th}}$ (Fig. 6.7a), i.e., there appears to be a distinct Re_m dependence. In addition, the present results show considerable scatter when plotted against the inverse Graetz number (Fig. 6.7b) although experimental uncertainties and property variations are considered to contribute partially to this increased scatter. With increasing



Figure 6.6: Influence of Reynolds Number on Local Nusselt Numbers for $Ra_m \approx 1.17 \times 10^7$



Figure 6.7: Influence of Reynolds Number on Local Nusselt Numbers for $Ra_m \approx 2.88 \times 10^8$

 Ra_m , the intensity of the secondary flow increases and hence may promote earlier transition to turbulent free convection. Existing experimental results of other investigators ([83,88,117]) also display substantial fluctuations with Reynolds number, particularly when subjected to high heating rates. Another possible reason for the Re_m dependence at high Ra_m may be accounted for by the type of vortex secondary flow pattern which has been explored in Chap. 5.

6.3.3.3 Effect of Rayleigh Number

A sample illustration of the Rayleigh number influence on $\overline{Nu_{x,th}}$ is provided in Fig. 6.8 for three different Ra_m but approximately the same Re_m . The zero Ra_m curve for the H1 condition serves well as a base-line reference for the lowest heating rate in the laminar forced convection region. First, increasing Ra_m can be seen to have a strong effect on heat transfer enhancement. The fully developed results of $\overline{Nu_{fd,th}}$ for these three Ra_m exceed respectively a factor of 2.2, 3.2, and 4.4 over $(Nu_{fd,H1})_0$, and 3.1, 4.5, and 6.2 over $(Nu_{fd,H2})_0$, where $(Nu_{fd,H1})_0$ and $(Nu_{fd,H2})_0$ are the fully developed Nusselt numbers for the laminar forced convection ([99,100]). The enhancement is due to the presence of free convection currents which form a powerful mechanism for the fluid to transport momentum and thermal energy. Secondly, increasing Ra_m is observed to shorten the thermal entrance length ⁵ and to move the onset of the secondary flow upstream. Thirdly, Fig. 6.8 shows that the frequency and magnitude of oscillations in $\overline{Nu_{x,th}}$ (as discussed before) decrease with reducing Ra_m or weakening of the secondary flow.

⁵ For design purposes, similar to the case of pure forced convection, information may be required on thermal entrance lengths for the mixed convection flow. However, the characteristics of buoyancy-induced secondary flow make it very different to provide this information with reasonably accuracy. From Fig. 6.8, the estimate of the distance required to achieve a relatively flat pattern for $\overline{Nu_{x,th}}$ is about 7%, 9%, and 15% of the thermal entrance length for the forced convection flow for Ra_m of 1.76×10^8 , 3.47×10^7 , and 5.69×10^6 , respectively.



Figure 6.8: Influence of Rayleigh Number on Local Nusselt Numbers

6.3.4 Onset of the Secondary Flow

The axial distance where the local $\overline{Nu_{x,th}}$ value is first to exceed 5% of the forced convection value $(Nu_{x,H1})_0$ was taken to mark the onset of the secondary flow. From previous observations, the onset point was known to advance with reducing Reynolds number and with increasing Rayleigh number. This suggests that the critical value $(X/D_h)_{cr}$ may be correlated with the parameter of $(Gr/Re^2)_{cr}$. Figure 6.9 indeed shows this to be the case. As illustrated, the majority of the data points for $(X/D_h)_{cr}$ are below 5 which correspond to values over 3 for $(Gr/Re^2)_{cr}$. These indicate the early onset of the secondary flow for most test runs in which about 96% of the heated section ⁶ was subjected to significant free convection effects. Such an expected outcome is due to the use of a relatively large hydraulic diameter $(D_h = 30.4 \text{ mm})$ and high heat flux levels.

When studying onset of the secondary flow in horizontal rectangular ducts, Ou et al. [76] correlated their Rayleigh number in terms of Graetz number while Gilpin et al. [81] correlated their Grashof number versus Reynolds number. Efforts to produce parallel correlations for the present experimental data were unsuccessful. However, as shown in Fig. 6.9, a least-square-fit gives the following expression

$$\left(\frac{X}{D_h}\right)_{cr} = 1.4 + 9.63 \left(\frac{Gr}{Re^2}\right)_{cr}^{-0.86} \qquad (\sigma = 9\%, \ \sigma_{max} = 29\%) \tag{6.7}$$

which deliberately introduces a constant, 1.4, to better fit the majority of the data and correlates 83% of the data within 10%. Theoretically, $(X/D_h)_{cr}$ should approach zero as $(Gr/Re^2)_{cr} \rightarrow \infty$ and vice versa. Clearly, equation (6.7) obeys the latter limit but approximates the former limit.

An empirical correlation obtained from Incropera et al. [118] for horizontal rectangular ducts is also illustrated in Fig. 6.9 (using Pr = 5 and Re = 800). Their onset points of the secondary flow, best fitted by $(Gr)_{cr} = 754(Gz)_{cr}^{4/3}$, were determined from measurements using a 10% enhancement of the Nusselt number.

⁶ Note that the total heated section has a X/D_h value of about 150.




In spite of the different basis, as shown in Fig. 6.9 for $(Gr/Re^2)_{cr} > 30$, the present results indicate that the thermal boundary layer in the semicircular duct is more stable than that in a rectangular duct heated from below.

6.3.5 Fully Developed Nusselt Number

Even though values of Nu_x (see Figs. 6.5 to 6.8) showed some buoyancy-induced fluctuations and property variations in the flow direction, fully developed conditions were established in most test runs after the eighth wall-temperature-measuring station. To flatten the influences of the above factors, values for the fully developed Nusselt number Nu_{fd} were determined by computing the length-mean average of Nu_x after the twelfth station. Similarly, other quantities (e.g., Re_M , Ra_M , Pr_M , and t_M , etc.) were obtained.

Figure 6.10 demonstrates effects of both Ra_M and Re_M on fully developed heat transfer results. $\overline{Nu_{fd,th}}$ was first normalized by the forced convection $(Nu_{fd,H1})_0$ value (from Table 3.2, $(Nu_{fd,H1})_0 = 4.088$). Then, it was multiplied by a viscosity ratio (as recommended by Kays and Crawford [119]) to take account of property variations in the cross section. As can be seen, increasing Ra_M enhances heat transfer, with a factor up to 4.9 for high heating rates. On the other hand, within the experimental scatter, Re_M has little influence on heat transfer enhancement for $Ra_M <\sim 5 \times 10^7$, which is in agreement with the previous observation made in connection with the thermal entrance region (see Fig. 6.6). But for higher Ra_M , the Nusselt ratios gradually increase with increasing Re_M . This trend, as discussed before, was revealed in Fig. 6.7 from the local Nusselt numbers. Such a Re_M dependence indicates that the experimental data might be correlated by the product of $Re_M Ra_M$ which has a theoretical basis [13] and has been used successfully for circular tubes [98].

First, neglecting any Re_M dependence, the correlating equation can be expressed



Figure 6.10: Effects of Re_M and Ra_M on Fully Developed Heat Transfer Enhancement

$$\frac{\overline{Nu_{fd,th}}}{(Nu_{fd,H1})_0} = 1 + 0.040 (Ra_M)^{0.2288} \quad (\sigma = 4.6\%, \ \sigma_{max} = 9.2\%) \tag{6.8}$$

where unity is imposed to satisfy the low limit. By taking into account property variation, an alternative correlation is given by

$$\frac{\overline{Nu_{fd,th}}}{(Nu_{fd,H1})_0} \left(\frac{\mu_w}{\mu_M}\right)^{0.14} = 1 + 0.0446 (Ra_M)^{0.2218} \quad (\sigma = 4.0\%, \ \sigma_{max} = 8.8\%) \quad (6.9)$$

As indicated by the values of σ and σ_{max} , equation (6.9) fits the experimental data slightly better than equation (6.8). These two correlations are practically acceptable. Of course, as suggested by Fig. 6.10, still better correlations can be obtained by partitioning the data at $Ra_M = 5 \times 10^7$ into two sets. For $Ra_M < 5 \times 10^7$, the correlation is given by

$$\frac{Nu_{fd,th}}{(Nu_{fd,H1})_0} \left(\frac{\mu_w}{\mu_M}\right)^{0.14} = 1 + 0.0267 (Ra_M)^{0.2522} \quad (\sigma = 3.4\%, \ \sigma_{max} = 5.8\%)$$
(6.10)

This good correlation is illustrated in Fig. 6.11a together with equation (6.9). For $Ra_M > 5 \times 10^7$, the use of the $Re_M Ra_M$ product results in an excellent correlation which is given by:

$$\frac{\overline{Nu_{fd,th}}}{(Nu_{fd,H1})_0} \left(\frac{\mu_w}{\mu_M}\right)^{0.14} = 0.2662 (Re_M Ra_M)^{0.1052} \quad (\sigma = 2.3\%, \ \sigma_{max} = 4.7\%)$$
(6.11)

Figure 6.11b shows that the use of $Re_M Ra_M$ leads to Nusselt ratios being distributed very uniformly along the fitting curve.

6.3.6 Axial Length-Mean Nusselt Number

For engineering purposes, information is also needed on average Nusselt values in the thermal entrance region. Figure 6.12 provides computed values for the axial length-mean Nusselt number, Nu_{lm} , which is defined by

$$Nu_{lm} = \frac{\int\limits_{0}^{L} \overline{Nu_{x,th}} \, dX}{L} \tag{6.12}$$

as



Figure 6.11: Correlations of Fully Developed Nusselt Ratios



Figure 6.12: Axial Length Mean Nusselt Numbers

As illustrated, the $Nu_{lm}/\overline{Nu_{fd,th}}$ ratios range from 0.96 to 1.09. For $Ra_m < 7 \times 10^7$, most the ratios are over 1. As Ra_m increases, the ratios are seen to decrease and most the ratios become slightly less than 1. This is mainly due to the large values obtained for $\overline{Nu_{fd,th}}$ as buoyancy effects become increasingly significant. Also, note that for pure forced convection cases Nusselt numbers monotonically decrease with increasing the axial length (e.g., see Fig. 4.9). The corresponding ratio of Nu_{lm} to the fully developed Nu value is known to be about 1.2. However, free convection effects generally cause the Nusselt number to vary nonmonotonically with the axial length. For example, referring to Fig. 6.8 for $Ra_m = 3.47 \times 10^7$, the axial Nusselt distribution first exhibits a marked decay for $x^* < 0.007$. The decay is then followed by significant increases in $\overline{Nu_{x,th}}$ as the secondary flow has a chance to be fully developed. Therefore, the shown "valley" region is responsible for the "undershoot" for Nu_{lm} , i.e., causing the $Nu_{lm}/\overline{Nu_{fd,th}}$ to be less than 1.

The data points shown in Fig. 6.12 also display some degree of fluctuation for a given Ra_m . Besides experimental uncertainties, this can be attributed to the Reynolds effect as discussed earlier. In any event, the average ratio for $Nu_{lm}/\overline{Nu_{fd,th}}$ is approximately equal to 1 and the following correlation describes the data:

$$Nu_{lm}/\overline{Nu_{fd,th}} = 1.2 - 0.0479(Ra_m)^{0.0785}$$
 ($\sigma = 1.4\%, \sigma_{max} = 5\%$) (6.13)

6.4 Comparison Between Measurement and Prediction

By comparing the measured data with the predicted results, this section is aimed at further understanding of laminar mixed convection in the horizontal semicircular duct. It is necessary first to distinguish between the laboratory flow and the flow described in Chap. 5. The experiments covered the entire processes of the flow development. At the beginning of the heating, the flow with fully developed hydrodynamics started to develop thermally. In the far downstream region, the flow was hydrodynamically and thermally fully developed. However, the simulated flow, subjected to several idealizations that were explicitly stated in Chap. 5, was analyzed only in the fully developed region. In addition, differences between the theoretical thermal boundary condition and the experimental condition should be discussed before some comparisons are made.

6.4.1 Differences Between the H1 Condition and the Resistance Wiring Heating Condition

The present predictions utilized the thermal boundary condition of axial uniform heat input with peripheral uniform wall temperature (H1). For the experiment, this thermal boundary condition was found (e.g., see Fig. 6.5) to be a good approximation only near the beginning of the heating where buoyancy effects were insignificant. When the buoyancy-induced secondary flow was strong, as predicted in Chap. 5, the warmer fluid continued to ascend primarily along the curved wall until it reached the duct corner. Meanwhile, the cooler core fluid was driven toward the duct bottom. In spite of these flow patterns, the duct wall was numerically forced to remain at a uniform wall temperature. However, the secondary flow in the experimental duct simply deteriorated the uniform wall temperature condition, as seen in Fig. 6.4 and further discussed later. Regardless of the high peripheral thermal conductivity of the copper duct, substantial variations in circumferential wall temperatures were experimentally apparent due to significant secondary flows.

Besides buoyancy effects, the following observation demonstrates that there are difficulties in practically achieving the condition of uniform peripheral wall temperature by heating the semicircular duct with resistance wires. First, consider a piece of the wire with a width δ and a length 2δ . The area of outside duct wall that is directly touched and heated by the wire is thus $2\delta^2$. Then, at a cross section, a fictitious circle with a radius δ may be drawn by taking the centre of the circle on the duct wall. If the centre is on the flat plate, half of this fictitious circle is in the flow. Thus, the ratio of the heated area $(2\delta^2)$ to the area $(\pi\delta^2/2)$ of the circled cross-stream flow is $4/\pi$. If the centre is on the curved wall, the ratio is approximately the same. If the centre is exactly at the duct corner, less than a quarter of the fictitious circle is in the flow. However, the heated area is still $2\delta^2$ and hence the ratio is over $8/\pi$. This simply suggests that hot spots (high wall temperatures) may occur at the two duct corners. Generally, even though the high thermal conductivity of a noncircular duct (including the use of high thermal conductivity cement for positioning the heating wire, as done in this study) tends to distribute heat uniformly, the H1 condition may be hardly practical to achieve by wrapping resistance wires around the noncircular duct wall. In view of this, it is interesting to expect that, for the semicircular duct whose flat wall is at the bottom, the hotter corner fluid should ascend along the curved wall hence resulting in the reduction of wall temperature variations. This indicates that, when buoyancy effects exist, the H1 condition should have a better degree of approximation for the semicircular duct with the flat wall at the bottom than for the same duct but with 180° rotation.

6.4.2 Examination of Experimental Flow Patterns

By qualitatively extrapolating the predictions in Chap. 5, it seems probable that, for the same heating rate, the temperature difference $(t_b - t_c)$ (which is the measured temperature near the corner t_b (or t_a) minus the measured temperature at the duct bottom t_c) is higher for the two-vortex flow pattern than for the four-vortex flow pattern. Reasons are as follows. The predicted two-vortex flow (e.g., see Fig. 5.6a) drives most the cooler core fluid toward the duct bottom, thereby tending to lower the temperature of the wall of the duct bottom. On the other hand, for the same Grashof number, the predicted four-vortex flow (Fig. 5.7a) moves only about half of the cooler core fluid toward the duct bottom, hence less significant temperature reduction of the wall of the duct bottom. This suggests that the measured wall temperature difference $(t_b - t_c)$ be used to examine the experimental flow patterns. Hence it was decided that $(t_b - t_c)$ at a fixed station be plotted against Ra_m . At low Ra_m , the expectation was for a two-vortex secondary flow with $(t_b - t_c)$ increasing with increasing Ra_m . If the experimental flow bifurcated into a four-vortex flow pattern at a critical Rayleigh number $(Ra_m)_{cr}$ and remained four vortices for further increases in Ra_m , the $(t_b - t_c)$ vs. Ra_m plot was expected to show a drop in its slope near $(Ra_m)_{cr}$.

Figure 6.13 is such a plot which attempts to detect this slope drop caused by the flow bifurcation. Note that $log_{10}(Ra_m)$ is used in order to get linear scales. All $(t_b - t_c)$ values are taken at station 16 for four different Re_m levels. From Fig. 6.13, there appears to be no distinct slope drop. Since the lowest Ra_m value is 5.63×10^6 (or 2.09×10^6 for Gr^+) which is higher than all estimated lower critical values for Gr^+ (Sec. 5.3.4), the slope drop may have occurred at a still lower Ra_m , i.e., a level not covered in the experiments. On the other hand, the slope drop may not detectable. Clearly, the former indicates that the measured data correspond to the four-vortex flow pattern while the latter admits to the possibility of a two-vortex flow pattern for part of the region.

In spite of failure to infer flow patterns, Fig. 6.13 does provide distinct evidence of wall temperature variations. For a given Re_m , the $(t_b - t_c)$ values increase with increasing Ra_m . For $Re_m \approx 1400$, the temperature difference is seen to become over 9 °C for high heating rates. Besides the effect of hot spots at the duct corners (as speculated earlier), wall temperature variations are mainly due to the influence of the secondary flow. Also, from Fig. 6.13, $(t_b - t_c)$ seems to show a Re_m dependence. In fact, this is likely an effect of fluid property variations. For a smaller Re_m , the average (t_m) of downstream bulk temperature and upstream bulk temperature is higher than for a larger Re_m . Thus, at the same heat input, the Ra_m (note, $Ra_m = q'' D_h^4 g(\beta \rho^2 / \mu^2 k)_m$) is larger for a higher t_m due to the larger value of $\beta \rho^2 / \mu^2 k$. Therefore, the curve for a lower Re_m moves to the right, and vice versa. Examining the experimental data in detail suggests that this is indeed the case. The appearance



Figure 6.13: Wall Temperature Differences $(t_b - t_c)$ at Station 16

of the Re_m dependence shown in Fig. 6.13 is thus mainly a matter of fluid properties effects.

6.4.3 Comparison of Friction Factors

A comparison is made in Fig. 6.14 between the measured friction factors and the predicted ones. It should be remarked here that two differences be noted. First, the average pressure drop across the entire heated section (including the thermal entrance region) was measured while the friction factor only in the fully developed region was predicted. Secondly, for the measured data (Gr_m was converted to Gr^+), all fluid properties were evaluated at the average (t_m) of the downstream bulk temperature and upstream bulk temperature. But, for the fully developed numerical results, fluid properties were evaluated at a temperature which was much higher than t_m .

Nevertheless, fair agreement can be seen from Fig. 6.14 for both high and low Gr^+ values. For low Gr^+ , buoyancy effects are insignificant and thus the thermal entry-region effect is small. Since the laboratory flow is hydrodynamically fully developed before the heating starts, the measured and predicted friction factor ratios are expected to be comparable. For high Gr^+ , on the other hand, buoyancy effects are significant and the thermal entry-region effect does exist. However, thermal entrance lengths shorten markedly with increasing Gr^+ . Consequently, the measured pressure drops are mainly contributed to by the fully developed region. This trend is apparent from Fig. 6.14 where differences between measurement and prediction reduce as Gr^+ becomes very large.

Figure 6.14 also shows that numerical curves for higher Pr (e.g., Pr > 5) tend to move closer to the correlated curve. Furthermore, by partitioning the data at $Pr_m = 5$ into two sets, most lower friction factor ratios correspond to higher Prandtl numbers, which is consistent with the predicted trend of the Pr dependence (see Fig. 5.27). However, the measured ratios are seen to be overall lower than predic-



Figure 6.14: Comparison of Friction Factor Ratios Using Gr^+

tions. Besides the differences noted above, the unmatched thermal boundary conditions between measurement and prediction (as discussed earlier) should account for part of the discrepancy. Fluid properties variations may also be partly responsible. In predictions, constant fluid properties (except for density) are assumed while, in measurements, fluid properties are all temperature-dependent especially for μ , β and ρ . For example, an average friction factor predicted in Chap. 5 is based on a constant cross-sectional viscosity that corresponds to the bulk mean temperature. But, in reality, a heating case always decreases the viscosity of the fluid close to the duct wall hence resulting in lower fluid-wall shear stresses. In other words, the numerical friction factors are over-estimated due to the neglect of viscosity variations. In addition, since the real secondary flow tends to attenuate its cross-sectional thermal source, the intensity of the secondary flow under the laboratory conditions is believed to be lower than the predicted intensity, thus leading to further higher predicted results.

Figure 6.15 compares the same friction factor ratios but uses the coordinate of $Gr^+/Pr^{1.8}$. As suggested in Chap. 5, this indeed reduces the Pr effect on the ratios. Better agreement is seen and now even the data points tend to be distributed more uniformly along the fitting curve.

6.4.4 Comparison of Fully Developed Nusselt Numbers

Concerning fully developed heat transfer, Fig. 6.16 shows Nusselt number ratios versus Ra'_M (that is based on the inside diameter of the duct) which facilitates several comparisons. Three comparisons are made in the plot. One is with the numerical two-vortex and four-vortex solutions in Chap. 5 for Pr = 5. Numerical results for other Pr values are not plotted because Fig. 5.28a indicates a weak effect of Pr when the Rayleigh number is used. As shown in Fig. 6.16, results obtained from equation (6.8) (converted to Ra'_M) agree well with the predicted values at low Ra'_M . But as Ra'_M increases, the predicted four-vortex values exceed the experimental







Figure 6.16: Comparison of Fully Developed Nusselt Number Ratios

correlation by up to about 1.4 times higher than the measured data at $Ra'_M \approx 10^9$. Besides the experimental uncertainties, the discrepancy is largely attributed to the difference between the theoretical condition H1 and the practical resistance-wiring heating condition as well as fluid properties variations. For high heating rates, large variations in circumferential wall temperatures were observed experimentally. Of course, they are mainly induced by the secondary flow regardless of the high thermal conductivity of the copper duct. However, using the H1 condition assumes a uniform peripheral wall temperature and hence cross-sectional temperature differences (e.g., $t_w - t_m$) or driving forces for the secondary flow are artificially much larger than the real situation. This is particularly true if the temperature differences near the duct bottom are concerned. Consequently, over-predictions result.

In view of this, the experiment should be better simulated by the H2 condition. Instead of imposing a uniform temperature over all duct surfaces, the H2 condition allows the wall temperature to vary with the secondary flow patterns inside the duct as well as with the nonuniform curvatures of the duct surfaces. This, in turn, will reduce the unrealistic high temperature differences $(t_w - t_m)$ (e.g., near the duct bottom) and hence yield an overall lower secondary flow intensity. As a result, a closer simulation of the experimental flow should be achieved by using the H2condition.

In Fig. 6.16, another comparison is made with the numerical two-vortex results of Nandakumar *at al.* [61] for a semicircular duct using the H1 condition. Note that under their fully developed conditions the duct seating position differs by 180° from the duct position in this investigation. Figure 6.16 shows excellent agreement between these two predictions at low Ra'_M . This outcome suggests a weak effect of duct orientation on heat transfer enhancement at low Ra'_M . Of course, the duct orientation has no influence at all in the limiting case of zero buoyant force ($Ra'_M =$ 0). For $Ra'_M > 3 \times 10^6$, the differences between these two numerical results and between each prediction curve and the empirical curve become appreciable. At $Ra'_{M} \approx 2 \times 10^{7}$, the predicted Nusselt ratio in [61] is about 11% lower than the present numerical two-vortex value but is about 17% higher than the correlated value. Although further studies on the duct orientation effects are required, the indicated trend of increasing deviations with increasing Ra'_{M} indicates that the semicircular duct with the flat surface on top (duct 1) may enhance the secondary flow more than the duct with the flat surface at the bottom (duct 2). This is because the curved surface of duct 1 assists the warmer fluid to rise up while the curved surface of duct 2 resists the ascending flow.

Comparison is also provided in Fig. 6.16 with the empirical correlation of Rustum and Soliman [115] for a uniform heated smooth tube (here, $(Nu_{fd,H1})_0 = 4.36$). At $Ra'_M = 4.9 \times 10^6$, their correlation gives a Nusselt ratio which is about 1.4 times higher than that obtained from equation (6.8). At the same Ra'_M , the predicted Nusselt ratio in [61] for the circular tube is about 1.5 times higher than their semicircular duct. In addition, an earlier climb in the Nusselt ratio for circular tube could be seen from Fig. 6.16 if all these curves were extrapolated back to very low Ra'_M . This indicates that the secondary flow in the semicircular duct begins to enhance heat transfer at a relatively larger Rayleigh number.

6.5 Remarks

Experiments were performed on mixed convection flow and heat transfer in the thermal entrance region of a horizontal semicircular duct with the flat surface at the top. Since only distilled water was used as the working fluid, the influence of Prandtl number on friction factors and Nusselt numbers was unclear from the experimental data. Even though the cross-stream viscosity ratio was employed to correlate the data and the influence of viscosity variation was discussed qualitatively in certain instance, no other special effort was made to reveal the effects of properties variation. During each run, all local Reynolds numbers were controlled not to exceed 2100.

However, thermal instability was not detected so that information on conditions under which the mixed convection flow commences to reach the transition region was not provided from this work.

Otherwise, the measured data showed consistent trends with predictions. The effects of Grashof, Rayleigh, and Reynolds numbers on friction factors, local and fully developed Nusselt numbers, and the onset points of the secondary flow were generally in agreement with numerical analyses and the existing measured data for other different ducts. Differences between the theoretical H1 condition and the resistance-wiring heating condition were discussed before detailed comparisons between measurement and prediction were made. Effort was also spent on examining the experimental flow patterns by using the measured wall temperature difference $(t_b - t_c)$ at a particular station.

Chapter 7

Conclusions and Recommendations

THIS research mainly comprises three parts, namely, analytical work, numerical analysis, and experimental investigation. Therefore, concluding remarks, together with recommendations, are given for these three aspects.

7.1 Analytical

The finite Fourier transform method was successfully used to develop exact velocity and temperature expressions for hydrodynamically and thermally developed laminar flow in circular sector ducts. The work contributes a complete set of practical results. The main conclusions can be drawn as follows:

- 1. New information on the maximum velocity and its location was provided. A series form of fRe was obtained and the values were calculated for the entire apex angle range. More complete and accurate computations were also made for fully developed incremental pressure drop number $K(\infty)$.
- 2. Four thermal boundary conditions were employed for studying the fully developed Nusselt numbers. A novel closed-form of Nu_{H1} was found. The Nu_{H2} variation within its full apex angle range revealed (for the first time) a maximum value at $\phi \approx 65^{\circ}$ (Fig. 4.8). For the $H1_{ad}$ and $H2_{ad}$ conditions, the use

of the overall average wall temperature for calculating Nusselt numbers caused a discontinuity in Nu at small ϕ . Hence the use of Nu^* was recommended.

3. Although Nu_{H1} is higher than Nu_{H2} , the differences between $Nu_{H1_{ad}}^*$ and $Nu_{H2_{ad}}^*$ are small (within about 6%) for all ϕ .

Parallel to the above work, further heat transfer analyses are recommended, for example, for the same conditions as the $H1_{ad}$ and the $H2_{ad}$ but with the curved surface (not the flat surfaces) insulated. It is realized that there exist some applications for these kinds of nonuniform heating, e.g., in [65] for laminar mixed convection in a semicircular duct. Therefore, analytical Nusselt numbers for these two conditions of circular sector ducts should be also of practical importance.

7.2 Numerical

Without Buoyancy Effects. In Sec. 4.1, the three-dimensional Navier-Stokes equations were numerically solved for steady, laminar, fluid flow in the hydrodynamic entrance region of circular sector ducts. Regarding this work, the following conclusions can be stated as:

- 1. The Patankar's SIMPLER algorithm was modified by noniteratively solving the pressure and its correction equations. Computation experiments showed that this modification provided more accurate overall results and accelerated convergence hence reducing the computing time.
- 2. The calculated presure drop data covered the entire apex angle range and were shown to agree well with the limited published results.
- 3. For each circular sector duct, hydrodynamic entrance lengths that were obtained using four definitions were found to be very sensitive to the criterion used. The use of the velocity criterion in this work is new for noncircular duct analyses.

4. The apex angle effects were also carefully examined. Results indicated that the use of duct radius, rather than the hydraulic diameter, gave a better picture of the apex angle dependence.

In Sec. 4.2, numerical solutions were presented for laminar, forced convection heat transfer in the thermal entrance region of circular sector ducts using the H1and H2 conditions. The concluding remarks on this study are summarized below:

- Detailed information on local Nusselt numbers and thermal entrance lengths was provided. Comparisons were made with other circular and noncircular ducts. Under the H1 condition, the circular sector ducts produce higher heat transfer coefficients than a circular tube.
- 2. For the H1 condition, decreasing apex angle (increasing the duct corner effects) was found to enhance local and fully developed Nusselt numbers and to shorten thermal entrance sections. But, for the H2 condition, maximum local and fully developed Nusselt numbers and the shortest thermal entrance length occur at the apex angle value of about 65°.
- 3. The H1 condition is thermally stronger than H2 hence resulting in higher heat transfer coefficients and shorter thermal entrance lengths.

Based on the above work and previous literature survey, the author recommends furthering the forced convection heat transfer study for laminar flow in circular sector ducts in the following three aspects. (a) For different boundary conditions, similar analyses can be carried out for isothermal (note, one study done for $2\phi = 180^{\circ}$) and nonuniform heating conditions. (b) For properties variations, it will be useful (e.g., for studying experimental data) to continue this work by introducing the temperature-dependent viscosity ratio into the governing equations. Also, it will be of practical interest to obtain heat transfer results for non-Newtonian (μ is the function of velocity gradients) fluids such as rubber, greases, paints and biological fluid. (c) For different flow conditions, the simultaneous development of the velocity and temperature profiles should be analyzed. A more complete study may also take into account both axial diffusion of momentum and heat. Obviously, these three can be combined to encourage various research efforts. It may be noted that the last one requires simultaneously solving the elliptic three-dimensional Navier-Stokes and energy equations.

<u>With Buoyancy Effects.</u> Fully developed mixed convection in a horizontal semicircular duct using the H1 condition was numerically studied and reported in Chap. 5. Results for pressure drop and heat transfer were obtained for Gr^+ up to 2×10^8 and Pr values of 0.7, 3, 5, and 20. The main conclusions are follows:

- 1. The modified SIMPLER algorithm (as stated before) and the under-relaxation techniques (for u^+ and v^+) were successfully used to obtain solutions with restricted convergence criteria. The solution was confirmed by comparing velocity and temperature profiles, friction factor, and Nusselt number with the corresponding exact values at zero buoyancy force.
- 2. While dual solution results were obtained, the phenomenon of cross-stream flow bifurcation was encountered at certain Grashof levels. For the two-vortex flow, the maximum axial momentum and coldest fluid are moved down along the symmetry plane. For the four-vortex flow, on the other hand, they are not only pushed down but also carried away from the symmetry plane.
- 3. Results showed that increasing Grashof number strengthens the secondary flow, hence pressing down isotherms and axial velocity contours and resulting in increases in the heat transfer coefficient and the flow resistance. In addition, it was observed that significant increases in friction factor ratios do not occur until much higher Grashof numbers are reached compared to the heat transfer enhancement.

- 4. For a given Gr^+ , reducing Prandtl number decreases the Nusselt number ratios but increases the friction factor ratios.
- 5. From Figs. 5.13, 5.15, 5.23, and 5.25, both the two- and four-vortex secondary flows were observed to modestly decrease shear stresses and heat fluxes along the top flat wall but to markedly increase them along the curved surface. Also, the four-vortex solution exhibited a sharp drop in these two quantities near the duct bottom. From Figs. 5.5a, 5.7a, 5.9a, and 5.11a, further observations on the size of the two lower vortices in the four-vortex flow revealed that it first enlarges and then subsides as the secondary flow is further strengthened. Therefore, the differences between two- and four-vortex results increase and then diminish with increasing the intensity of the secondary flow (see Fig. 5.26).
- 6. It was found that, when Nusselt number ratios are plotted against the Rayleigh number Ra^+ , the Prandtl number effects on the ratios become insignificant, indicating that Ra^+ is a good measure for mixed convection heat transfer data. However, friction factor data are better correlated to Gr^+ or Gr^+/Pr^n , where n was determined to be 1.8 for $3 \le Pr \le 5$.

The above work is worthy of extension and should spark further research interest. Accordingly, the author would like to give the following views for guiding future research.

- a) In order to provide more sound evidences (i.e., statistic numbers in terms of convergence speed, stability, and accuracy, etc.), special efforts should be made on further confirming the modified SIMPLER algorithm (which was used in this research) so that it will benefit future computations.
- b) Detailed studies on the bifurcation phenomenon are necessary. During this research, attempts were made to provide theoretical grounds for the development

of the flow bifurcation. But, no numerical experiments have been done for detecting the processes of the vortex pattern transition. It will be very interesting to develop a theory that can account for why and how the bifurcation takes place.

- c) It is of practical importance to examine numerically the effect of duct orientation.
- d) Concerning comparison with the experimental results, more research efforts are needed to simulate the laminar mixed convection in the semicircular duct using the H2 condition.
- e) Analyses in the thermal entrance region are particularly necessary. During such analyses, total pressure drop data can be obtained which may then be compared with the measured values. It will be also interesting to see if "undershoots" and "overshoots" in local Nusselt numbers and in the secondary flow intensities will be predicted when the laboratory flow conditions are numerically approximated.
- f) The completed and proposed work can be extended to horizontal or even inclined circular sector ducts.

7.3 Experimental

Mixed convection was experimentally investigated for laminar water flow in the thermal entrance region of a horizontal semicircular duct with a uniform heat input axially. The following conclusions and observations are directed to these experimental data.

1. Fully developed isothermal friction factors agreed within 8% with analytical values in the laminar region. The diabatic friction factor ratios increased with increasing buoyancy effects and reached a factor of over two at high

heating rates. Good correlations to Gr_m and $Gr_m/Pr_m^{1.8}$, rather than Ra_m , were provided.

- 2. At each station, two temperatures measured symmetrically at the top flat wall were approximately equal, indicating a symmetric three-dimensional mixed convection flow. But, wall temperatures at the duct bottom were increasingly lower than the top wall temperatures as the heating rate increased.
- 3. Experimental data showed that numerical analyses for pure forced convection heat transfer furnished excellent base-line references for mixed convection results. In a region not far from the beginning of heating, the local average Nusselt number first followed and then began to exceed its pure forced convection curves. In the fully developed region, it became up to about five times as high as the pure forced convection value when buoyancy effects were increasingly significant.
- 4. The onset of thermal instability was found to advance with increasing Rayleigh number and decreasing Reynolds number. Thus, the data for $(X/D_h)_{cr}$ were successfully correlated to the parameter of Gr/Re^2 .
- 5. Local and fully developed Nusselt numbers showed a certain degree of Reynolds number dependence. Hence, very good correlations of Nusselt number ratios were achieved by partitioning the data at $Ra_M = 5 \times 10^7$ into two sets. For $Ra_M < 5 \times 10^7$, the data were best fit against Ra_M only. For $Ra_M > 5 \times 10^7$, the Re_M dependent data were excellently correlated using the Re_MRa_M product.
- 6. The axial length-mean Nusselt numbers were found to be approximately equal to the fully developed Nusselt numbers. Also, differences between the H1 condition and the resistance-wiring heating condition were discussed. A special effort was spent on examining the experimental flow patterns by detecting the measured wall temperature difference $(t_b - t_c)$ with Ra_m .

7. The predicted fully developed Nusselt ratios agreed well with the measured results at low Rayleigh numbers. For high heating rates, the predicted values are up to 40% higher than the measured results.

With a view to improving the experimental procedure, the author puts forward two suggestions. (a) Since the fluid temperature difference between two pressure tap locations was observed to affect the pressure drop readings, it will be helpful to calibrate the pressure transducer for different temperatures at its two inlets. Results for a number of these calibrations should provide better calibration equations. (b) Instead of taking readings manually, a data acquisition system should be established to record temperature readings automatically and simultaneously.

Regarding further experimental investigation, the author gives the following recommendations.

- a) More experiments should be performed for different duct orientations.
- b) Different working fluids may be used to examine the Prandtl number effect.
- c) The above work can be extended to the inclined duct.
- d) Flow visualization and/or the measurements of fluid velocity and temperature should be conducted to confirm experimentally the phenomenon of flow bifurcation.

Bibliography

- Eckert, E. R. G., Irvine, Jr., T. F., and Yen, J. T., 1958, "Local Laminar Heat Transfer in Wedge-Shaped Passages," Trans. ASME, Vol. 80, pp.1433-1438.
- [2] Timoshenko, S., 1940, "Theory of Plates and Shells," McGraw-Hill Book Company, Inc., New York, N. Y., pp.272-274.
- [3] Sparrow, E. M., and Haji-Sheikh, A., 1965, "Laminar Heat Transfer and Pressure Drop in Isosceles Triangular, Right Triangular, and Circular Sector Ducts," ASME J. HEAT TRANSFER, Vol. 87, pp.426-427.
- [4] Hu, M. H., and Chang, Y. P., 1973, "Optimization of Finned Tubes for Heat Transfer in Laminar Flow," ASME J. HEAT TRANSFER, Vol. 95, pp.332-338.
- [5] Soliman, H. M., and Feingold, A., 1977, "Analysis of Fully Developed Laminar Flow in Longitudinal Internally Finned Tubes," *The Chemical Engineering Journal*, Vol. 14, pp.119-128.
- [6] Soliman, H. M., 1987, "Laminar Heat Transfer in Annular Sector Ducts," ASME J. HEAT TRANSFER, Vol. 109, pp. 247-249.
- [7] Sparrow, E. M. and Patankar, S. V., 1977, "Relationships Among Boundary Conditions and Nusselt Numbers for Thermally Developed Duct Flows", ASME J. HEAT TRANSFER, Vol. 99, pp. 483-485.
- [8] Lundgren, T. S., Sparrow, E. M., and Starr, J. B., 1964, "Pressure Drop Due to the Entrance Region in Ducts of Arbitrary Cross Section," ASME J. BASIC ENG., Vol. 86, pp.620-626.
- [9] McComas, S. T., 1967, "Hydrodynamic Entrance Lengths for Ducts of Arbitrary Cross Section," ASME J. BASIC ENG., Vol. 89, pp.847-850.

- [10] Fleming, D. P., and Sparrow, E. M., 1969, "Flow in the Hydrodynamic Entrance Region of Ducts of Arbitrary Cross Section," ASME J. HEAT TRANSFER , Vol.91, pp.345-354.
- [11] Soliman, H. M., Munis, A. A., and Trupp, A. C., 1982, "Laminar Flow in the Entrance Region of Circular Sector Ducts," ASME Journal of Applied Mechanics, Vol.49, pp.640-642.
- [12] Van Dyke, M., 1975, "Perturbation Method in Fluid Mechanics," Parabolic Press, Stanford, California.
- [13] Morton, B. R., 1959, "Laminar Convection in Uniformly Heated Horizontal Pipes at Low Rayleigh Numbers," Quarterly J. of Mechanics and Applied Mathematics, Vol. 12, pp.410-420.
- [14] Iqbal, M., and Stachiewicz, J. W., 1966, "Influence of Tube Orientation on Combined Free and Forced Laminar Convection Heat Transfer," ASME J. HEAT TRANSFER, Vol. 88, pp.109-116.
- [15] Yao, Lun-Shin, 1978, "Free-Forced Convection in the Entry Region of a Heated Straight Pipe," ASME J. HEAT TRANSFER, Vol. 100, pp.212-219.
- [16] Mori, Y., and Futagami, K., 1967, "Forced Convective Heat Transfer in Uniformly Heated Horizontal Tubes, 2nd Report – Theoretical Study," Int. J. Heat Mass Transfer, Vol. 10, pp.1801-1813.
- [17] Hong, S. W., and Bergles, A. E., 1976, "Theoretical Solutions for Combined Forced and Free Convection in Horizontal Tubes with Temperature-Dependent Viscosity," ASME J. HEAT TRANSFER, Vol. 98, pp.459-465.
- [18] Gill, W. N., and Casal, E. D., 1962, "A Theoretical Investigation of Natural Convection Effects in Forced Horizontal Flows," A.I. Ch. E. Journal, Vol. 8, pp.513-518.
- [19] Hieber, C. A., and Sreenivasan, S. K., 1974, "Mixed Convection in an Isothermally Heated Horizontal Pipe," Int. J. Heat Mass Transfer, Vol. 17, pp.1337-1348.
- [20] Wu, Ray-Shing, and Cheng, K. C., "Thermal Instability of Blasius Flow Along Horizontal Plates," Int. J. Heat Mass Transfer, Vol. 19, pp.907-913.

- [21] Hieber, C. A., 1981, "Mixed Convection in an Isothermal Horizontal Tube: Some Recent Theories," Int. J. Heat Mass Transfer, Vol. 24, pp.315-322.
- [22] Sparrow, E. M., and Haji-Sheikh, A., 1966, "Flow and Heat Transfer in Ducts of Arbitrary Shape With Arbitrary Thermal Boundary Conditions," ASME J. HEAT TRANSFER, Vol. 88, pp.351-358.
- [23] Shih, T. M., 1984, "Numerical Heat Transfer," Hemisphere Publishing Corporation, Washington.
- [24] Patankar, S. V., 1988, "Recent Development in Computational Heat Transfer," ASME J. HEAT TRANSFER, Vol. 110, pp.1037-1045.
- [25] Liggett, J. A., and Liu, P. L-F., 1983, "The Boundary Integral Equation Method for Porous Media Flow," Georg Allen & Unwin (Publishers) Ltd., London, UK.
- [26] Crouch, S. L, and Starfield, A. M., 1983, "Boundary Element Methods in Solid Mechanics," Allen & Unwin, London.
- [27] Patankar, S. V., and Spalding, D. B., 1972, "A Calculation Procedure for Heat, Mass and Momentum Transfer in Three-Dimensional Parabolic Flows," Int. J. Heat Mass Transfer, Vol.15, pp.1787-1806.
- [28] Patankar, S. V., 1980, "Numerical Heat Transfer and Fluid Flow," McGraw-Hill.
- [29] Gosman, A. D., Pun, W. M., Runchal, A. K., Spalding, D. B., Wolfshtein, M., 1969, "Heat and Mass Transfer in Recirculating Flows," Academic Press, London and New York.
- [30] de Vahl Davis, G., 1986, "Finite Difference Methods for Natural and Mixed Convection in Enclosures," Proceedings of the 8th International Heat Transfer Conference, August, 1986, San Francisco, Vol. 1, pp.101-109.
- [31] Mahaney, H. V., Incropera, F. P., and Ramadhyani, S., 1987, "Development of Laminar Mixed Convection Flow in a Horizontal Rectangular Duct with Uniform Bottom Heating," Num. Heat Transfer, Vol. 12, pp.137-155.

- [32] Mahaney, H. V., Incropera, F. P., and Ramadhyani, S., 1988, "Effect of Wall Heat Flux Distribution on Laminar Mixed Convection in the Entrance Region of a Horizontal Rectangular Duct," Num. Heat Transfer, Vol. 13, pp.427-450.
- [33] Collins, M. W., 1980, "Finite Difference Analyses for Developing Laminar Flow in Circular Tubes Applied to Forced and Combined Convection," Int. J. for Numerical Methods in Engineering, Vol. 15, pp.381-404.
- [34] Cheng, K. C., and Hwang, G. J., 1969, "Numerical Solution for Combined Free and Forced Laminar Convection in Horizontal Rectangular Channels," ASME J. HEAT TRANSFER, Vol. 91, pp.59-66.
- [35] Siegwarth, D. P., and Hanratty, T. J., 1970, "Computational and Experimental Study of the Effect of Secondary Flow on the Temperature Field and Primary Flow in a Heated Horizontal Tube," Int. J. Heat Mass Transfer, Vol. 13, pp.27-42.
- [36] Cheng, K. C., and Hong, S. W., 1972, "Combined Free and Forced Laminar Convection in Inclined Tubes," Appl. Sci. Res., Vol. 27. pp.19-38.
- [37] Date, A. W., 1974, "Prediction of Fully-Developed Flow in a Tube Containing a Twisted-Tape," Int. J. Heat Mass Transfer, Vol. 17, pp.845-859.
- [38] Chou, F. C., and Hwang, G. J., 1984, "Combined Free and Forced Laminar Convection in Horizontal Rectangular Channels for High ReRa," Can. J. Chem. Eng., Vol. 62, pp.830-836.
- [39] Chang, C. Y., Yang, Y. J., and Lin, C. F., 1985, "Mixed Convection and Diffusion of Reactants, Products, and Heat with Arbitrary-Order Heterogeneous and Homogeneous Reactions in a Rectangular Duct," Int. J. Heat Mass Transfer, Vol. 28, pp.1813-1821.
- [40] Kaviany, M., 1986, "Laminar Combined Convection in a Horizontal Annulus Subject to Constant Heat Flux Inner Wall and Adiabatic Outer Wall," ASME J. HEAT TRANSFER, Vol. 108, pp.392-397.
- [41] Chou, F. C., and Hwang, G. J., 1987, "Vorticity-Velocity Method for the Graetz Problem and the Effect of Natural Convection in a Horizontal Rectangular Channel With Uniform Wall Heat Flux," ASME J. HEAT TRANSFER , Vol. 109, pp.704-710.

- [42] Chou, F. C., and Lin, J. N., 1989, "Convective Instability in the Thermal Entrance Region of Horizontal Rectangular Channels," 1989 National Heat Transfer Conference, HTD-Vol. 107, pp.329-336.
- [43] Ku, H. C., and Hatziavramidis, D., 1985, "Solutions of the Two-Dimensional Navier-Stokes Equations by Chebyshev Expansion Methods," Computers & Fluids, Vol. 13, pp.99-113.
- [44] Raithby, G. D., and Torrance, K. E., 1974, "Upstream-Weighted Differencing Schemes and Their Application to Elliptic Problems Involving Fluid Flow," *Comput. Fluids*, Vol. 2, pp.191-206.
- [45] Spalding, D. B., 1972, "A Novel Finite-Difference Formulation for Differential Expressions Involving Both First and Second Derivatives," Int. J. Num. Methods Eng., Vol. 4, pp.557-559.
- [46] Leonard, B. P., 1979, "A Stable and Accurate Convective Modelling Procedure Based on Quadratic Upstream Interpolation," Computer Methods in Applied Mechanics and Engineering, Vol. 19, pp.59-98.
- [47] Runchal, A. K., 1986, "CONDIF: A Modified Central-Difference Scheme With Unconditional Stability and Very Low Numerical Diffusion," Proceeding of the 8th International Heat Transfer Conference, August, 1986, San Fancisco, Vol. 2, pp.403-408.
- [48] Lillington, J. N., 1981, "A Vector Upstream Differencing Scheme for Problems in Fluid Flow Involving Significant Source Terms in Steady-State Linear Systems," Int. J. for Num. Methods in Fluids, Vol. 1, pp.3-6.
- [49] Raithby, G. D., and Schneider, G. E., 1979, "Numerical Solution of Problems in Incompressible Fluid: Treatment of the Velocity-Pressure Coupling," Num. Heat Transfer, Vol. 2, pp.417-440.
- [50] Prakash, C., and Patankar, S. V., 1981, "Combined Free and Forced Convection in Vertical Tubes With Radial Internal Fins," ASME J. HEAT TRANSFER , Vol. 103, pp.566-572.
- [51] Settari, A., and Aziz, K., 1973, "A Generalization of the Additive Correction Methods for the Iterative Solution of Matrix Equations," SIAM J. Num. Analysis, Vol. 10, pp.506-521.

- [52] Connell, S. D., and Stow, P., 1986, "The Pressure Correction Method," Computers and Fluids, Vol. 14, pp.1-10.
- [53] Latimer, B. R., and Pollard, A., 1985, "Comparison of Pressure-Velocity Coupling Solution Algorithms," Num. Heat Transfer, Vol. 8, pp.635-652.
- [54] Issa, R. I., 1985, "Solution of the Implicity Discretized Fluid Flow Equations by Operator-Splitting," J. Comp. Physics, Vol. 62, pp.40-65.
- [55] Van Doormaal, J. P., and Raithby, G. D., 1984, "Enhancement of the SIMPLE Method for Predicting Incompressible Fluid Flows," Num. Heat Transfer, Vol. 67, pp.147-163.
- [56] Spalding, D. B., 1980, "Mathematical Modelling of Fluid Mechanics, Heat Transfer and Mass Transfer Processes," Imperial College, London, Mech. Eng. Dept., Report No. HTS/80/1.
- [57] Vanka, S. P., 1986, "Block-Implicit Multigrid Solution of Navier-Stokes Equations in Primitive Variables," J. Comp. Physics, Vol. 65, pp.138-158.
- [58] Fung, L., Nandakumar, K., and Masliyah, J. H., 1987, "Bifurcation Phenomena and Cellular-Pattern Evolution in Mixed-Convection Heat Transfer," J. Fluid Mech., Vol. 177, pp.339-357.
- [59] Braaten, M. E., and Patankar, S. V., 1985, "Analysis of Laminar Mixed Convection in Shrouded Arrays of Heated Rectangular Blocks," Int. J. Heat Mass Transfer, Vol. 28, pp.1699-1709.
- [60] Kotake, S., and Hattori, N., 1985, "Combined Forced and Free Convection Heat Transfer for Fully-Developed Laminar Flow in Horizontal Annuli," Int. J. Heat Mass Transfer, Vol. 28, pp.2113-2120.
- [61] Nandakumar, K., Masliyah, J. H., and Law, Hin-Sum, 1985, "Bifurcation in Steady Laminar Mixed Convection Flow in Horizontal Ducts," J. Fluid Mech., Vol. 152, pp.145-161.
- [62] Nakamura, H., Matsuura, A., Kiwaki, J., Hiraoka, S., and Yamada, I., 1977,
 "Combined Free and Forced Laminar Convection in Triangular Ducts," J. Chem. Eng. Japan, Vol. 10, pp.109-115.

- [63] Nakamura, H., Matsuura, A., Kiwaki, J., Hiraoka, S., and Yamada, I., 1978, "Numerical Solutions for Combined Free and Forced Laminar Convection in Horizontal Rectangular Ducts by Conjugate Gradient Method," J. Chem. Eng. Japan, Vol. 11, pp.354-360.
- [64] Nandakumar, K., and Masliyah, J. H., 1982, "Bifurcation in Steady Laminar Flow Through Curved Tubes," J. Fluid Mech., Vol. 119, pp.475-490.
- [65] Law, Hin-Sum, Masliyah, J. H., and Nandakumar, K., 1987, "Effect of Nonuniform Heating on Laminar Mixed Convection in Ducts," ASME J. HEAT TRANSFER, Vol. 109, pp.131-137.
- [66] Acharya, S., and Patankar, S. V., 1981, "Laminar Mixed Convection in a Shrouded Fin Array," ASME J. HEAT TRANSFER, Vol. 103, pp.559-565.
- [67] Patankar, S. V., Ramadhyani, S., and Sparrow, E. M., 1978, "Effect of Circumferentially Nonuniform Heating on Laminar Combined Convection in a Horizontal Tube," ASME J. HEAT TRANSFER, Vol. 100, pp.63-70.
- [68] Cheng, K. C., Hong, S. W., and Hwang, G. J., 1972, "Buoyancy Effects on Laminar Heat Transfer in the Thermal Entrance Region of Horizontal Rectangular Channels with Uniform Wall Heat Flux for Large Prandtl Number Fluid," Int. J. Heat Mass Transfer, Vol. 15, pp. 1819-1836.
- [69] Choudhury, D., Patankar, S. V., 1988, "Combined Forced and Free Laminar Convection in the Entrance Region of an Inclined Isothermal Tube," ASME J. HEAT TRANSFER, Vol. 110, pp.901-909.
- [70] Coutier, J. P., and Greif, R., 1985, "An Investigation of Laminar Mixed Convection Inside a Horizontal Tube with Isothermal Wall Conditions," Int. J. Heat Mass Transfer, Vol. 28, pp.1293-1305.
- [71] Coutier, J. P., and Greif, R., 1986, "Mixed Laminar Convection in a Horizontal Tube with Natural Convection Around its Boundaries," Int. J. Heat Mass Transfer, Vol. 29, pp.391-402.
- [72] Hishida, M., Nagano, Y., and Montesclaros, M. S., 1982, "Combined Forced and Free Convection in the Entrance Region of an Isothermally Heated Horizontal Pipe," ASME J. HEAT TRANSFER, Vol. 104, pp.153-159.

- [73] Incropera, F. P., and Schutt, J. A., 1985, "Numerical Simulation of Laminar Mixed Convection in the Entrance Region of Horizontal Rectangular Ducts," *Num. Heat Transfer*, Vol. 8, pp.707-729.
- [74] Nakamura, H., Matsuura, A., Kiwaki, J., Hiraoka, S., and Yamada, I., 1980,
 "Combined Free and Forced Laminar Convection in Thermal Entrance Region of Horizontal Triangular Ducts," J. Chem. Eng. Japan, Vol. 13, pp.110-116.
- [75] Ou, J. W., Cheng, K. C., 1977, "Natural Convection Effects on Graetz Problem in Horizontal Isothermal Tubes," Int. J. Heat Mass Transfer, Vol. 20, pp.953-960.
- [76] Ou, J. W., Cheng, K. C., and Lin, R. C., 1974, "Natural Convection Effects on Graetz Problem in Horizontal Rectangular Channels With Uniform Wall Temperature for Large Pr," Int. J. Heat Mass Transfer, Vol. 17, pp. 835-843.
- [77] Ede, A. J., 1961, "The Heat Transfer Coefficient for Flow in a Pipe," Int. J. Heat Mass Transfer, Vol. 4, pp.105-110.
- [78] Petukhov, B. S., and Polyakov, A. F., 1970, "Flow and Heat Transfer in Horizontal Tubes Under Combined Effect of Forced and Free Convection," *The 4th Int. Heat Tr. Conf.*, Heat Transfer 1970, Vol. 4, NC 3.7.
- [79] Yousef, W. W., and Tarasuk, J. D., 1981, "An Interferometric Study of Combined Free and Forced Convection in a Horizontal Isothermal Tube," ASME J. HEAT TRANSFER, Vol. 103, pp.249-256.
- [80] Hwang, G. J., and Liu, C. L., 1976, "An Experimental Study of Convective Instability in the Thermal Entrance Region of a Horizontal Parallel-Plate Channel Heated From Below," Can. J. Chem. Eng., Vol. 54, pp.521-525.
- [81] Gilpin, R. R., Imura, H., and Cheng, K. C., 1978, "Experiments on the Onset of Longitudinal Vortices in Horizontal Blasius Flow Heated From Below," ASME J. HEAT TRANSFER, Vol. 100, pp. 71-77.
- [82] Wang, G. S., Incropera, F. P., and Viskanta, R., 1983, "Mixed Convection Heat Transfer in a Horizontal Open-Channel Flow With Uniform Bottom Heat Flux," ASME J. HEAT TRANSFER, Vol. 105, pp.817-822.

- [83] Knox, A. L., and Incropera, F. P., 1986, "Mixed Convection Flow and Heat Transfer in the Entry Region of a Horizontal Rectangular Duct," Paper 86-HT-18, AIAA/ASME Thermophysics and Heat Transfer Conference, Boston, Massachusetts.
- [84] Osborne, D. G., and Incropera, F. P., 1985, "Laminar, Mixed Convection Heat Transfer for Flow Between Horizontal Parallel Plates With Asymmetric Heating," Int. J. Heat Mass Transfer, Vol. 28, pp.207-216.
- [85] Osborne, D. G., and Incropera, F. P., 1985, "Experimental Study of Mixed Convection Heat Transfer for Transitional and Turbulent Flow Between Horizontal, Parallel Plates," Int. J. Heat Mass Transfer, Vol. 28, pp.1337-1344.
- [86] Mori, Y., Futagami, K., Tokuda, S., and Nakamura, M., 1966, "Forced Convective Heat Transfer in Uniformly Heated Horizontal Tubes," Int. J. Heat Mass Transfer, Vol. 9, pp.453-463.
- [87] Kamotani, Y., and Ostrach, S., 1976, "Effect of Thermal Instability on Thermally Developing Laminar Channel Flow," ASME J. HEAT TRANSFER, Vol. 98, pp.62-66.
- [88] El-Hawary, M. A., 1980, "Effect of Combined Free and Forced Convection on the Stability of Flow in a Horizontal Tube," ASME J. HEAT TRANSFER, Vol. 102, pp. 273-278.
- [89] Jackson, T. W., Spurlock, J. M., and Pundp, 1961, "Combined Free and Forced Convection in a Constant Temperature Horizontal Tube," A. I. Ch. E. Journal, Vol.7, pp.38-41.
- [90] Brown, A. R., and Thomas, M. A., 1965, "Combined Free and Forced Convection Heat Transfer for Laminar Flow in Horizontal Tubes," J. Mech. Eng. Science, Vol. 7, pp.440-448.
- [91] Nakamura, H., Matsuura, A., Kiwaki, J., Hiraoka, S., and Yamada, I., 1978, "Experimental Study on Heat Transfer of Combined Free and Forced Laminar Convection in Thermal Entrance Region of Horizontal Rectangular Ducts," J. Chem. Eng. Japan, Vol. 11, pp.438-443.
- [92] McComas, S. T., and Eckert, E. R. G., 1966, "Combined Free and Forced Convection in a Horizontal Circular Tube," ASME J. HEAT TRANSFER, Vol. 88, pp.147-153.
- [93] Bergles, A. E., and Simonds, R. R., 1971, "Combined Forced and Free Convection for Laminar Flow in Horizontal Tubes With Uniform Heat Flux," Int. J. Heat Mass Transfer, Vol. 14, pp.1989-2000.
- [94] Shannon, R. L., and Depew, C. A., 1969, "Forced Laminar Flow Convection in a Horizontal Tube With Variable Viscosity and Free-Convection Effects," ASME J. HEAT TRANSFER, Vol. 91, pp.251-258.
- [95] Morcos, S. M., and Bergles, A. E., 1975, "Experimental Investigation of Combined Forced and Free Laminar Convection in Horizontal Tubes," ASME J. HEAT TRANSFER, Vol. 97, pp. 212-219.
- [96] Morcos, S. M., Hilal, M. M., Kamel, M. M., and Soliman, M. S., 1986, "Experimental Investigation of Mixed Laminar Convection in the Entrance Region of Inclined Rectangular Channels," ASME J. HEAT TRANSFER, Vol. 108, pp.574-579.
- [97] Maughan, J. R., and Incropera, F. P., 1987, "Experiments on Mixed Convection Heat Transfer for Airflow in a Horizontal and Inclined Channel," Int. J. Heat Mass Transfer, Vol. 30, pp.1307-1318.
- [98] Kakac, S., Shah, R. K., and Aung, W., 1987, "Handbook of Single-Phase Convective Heat Transfer," Chapter 15, John Widley & Sons.
- [99] Lei, Q. M., and Trupp, A. C., 1989, "Further Analyses of Laminar Flow Heat Transfer in Circular Sector Ducts," ASME J. HEAT TRANSFER, Vol. 111, pp.1088-1090.
- [100] Lei, Q. M., and Trupp, A. C., 1989, "Laminar Flow Heat Transfer in Circular Sector Ducts with Uniform Heat Flux," Trans. CSME, Vol. 13, pp.31-34.
- [101] Shah, R. K., and London, A. L., 1978, "Laminar Flow Forced Convection in Ducts," Advances in Heat Transfer, Supplement, Academic Press.
- [102] Hong, S. W., and Bergles, A. E., 1976, "Laminar Flow Heat Transfer in the Entrance Region of Semi-Circular Tubes With Uniform Heat Flux", Int. J. Heat Mass Transfer, Vol. 19, pp. 123-124.

- [103] Lei, Q. M., and Trupp, A. C., 1989, "Maximum Velocity Location and Pressure Drop of Fully Developed Laminar Flow in Circular Sector Ducts," ASME J. HEAT TRANSFER, Vol.111, pp.1085-1087.
- [104] Prakash, C., and Liu, Ye-Di, 1985, "Analysis of Laminar Flow and Heat Transfer in the Entrance Region of an Internally Finned Circular Duct," ASME J. HEAT TRANSFER, Vol.107, pp.84-91.
- [105] Sparrow, E. M., Lin, S. H., and Lundgren, T. S., 1964, "Flow Development in the Hydrodynamic Entrance Region of Tubes and Ducts," *Physics of Fluids*, Vol.7, pp.338-347.
- [106] Lei, Q. M., and Trupp, A. C., "Forced Convection of Thermally Developing Laminar Flow in Circular Sector Ducts," To appear in Int. J. Heat Mass Transfer.
- [107] Lei, Q. M., and Trupp, A. C., 1989, "Correlation of Laminar Mixed Convection for a Horizontal Semicircular Duct," 12th Canadian Congress of Applied Mechanics, Ottawa, May 28 to June 2, 1989, pp 704-705.
- [108] Chandrupatla, A. R. and Sastri, V. M. K., 1977, "Laminar Forced Convection Heat Transfer of a Non-Newtonian Fluid in a Square Duct, Int. J. Heat Mass Transfer, Vol. 20, pp. 1315-1324.
- [109] Manglik, R. M. and Bergles, A. E., 1988, "Laminar Flow Heat Transfer in a Semicircular Tube with Uniform Wall Temperature," Int. J. Heat Mass Transfer, Vol. 31, pp. 625-636.
- [110] Maughan, J. R. and Incropera, F. P., 1989, "Mixed Convection Heat Transfer with Longitudinal Fins in a Horizontal Parallel Plate Channel – I. Numerical Results," Private communication.
- [111] Walden, R. W., Kolodner, P., Passner, A., and Surko, C. M., 1987, "Heat Transport by Parallel-Roll Convection in a Rectangular Container," J. Fluid Mech., Vol. 185, pp.205-234.
- [112] Rustum, I. M., 1984, "Experimental Investigation of Laminar Heat Transfer in the Thermal Entrance Region of Internally Finned Tubes," M.Sc. Thesis, The University of Manitoba.

- [113] Incropera, F. P., and DeWitt, D. P., 1985, "Introduction to Heat Transfer," Table A.6, John Wiley & Sons.
- [114] Holman, J. P., 1978, "Experimental Methods for Engineers," McGraw-Hill, New York.
- [115] Rustum, I. M., and Soliman, H. M., 1988, "Experimental Investigation of Laminar Mixed Convection in Tubes With Longitudinal Internal Fins," ASME J. HEAT TRANSFER, Vol. 110, pp. 366-372.
- [116] Hwang, G. J., and Cheng, K. C., 1973, "Convective Instability in the Thermal Entrance Region of a Horizontal Parallel Plate Channel Heated from Below," ASME J. HEAT TRANSFER, Vol. 95, pp. 72-77.
- [117] Imura, H., Gilpin, R. R., and Cheng, K. C., 1978, "An Experimental Investigation of Heat Transfer and Buoyancy Induced Transition from Laminar Forced Convection to Turbulent Free Convection over a Horizontal Isothermally Heated Plate," ASME J. HEAT TRANSFER, Vol. 100, pp. 429-434.
- [118] Incropera, F. P., Knox, A. L., and Schutt, J. A., 1986, "Onset of Thermally Driven Secondary Flow in Horizontal Rectangular Ducts," Proceedings of the 8th International Heat Transfer Conference, San Francisco, Vol. 3. pp. 1395-1400.
- [119] Kays, W. M., and Crawford, M. E., 1980, "Convective Heat and Mass Transfer", McGraw-Hill, New York.

Appendix A Series Terms for Mathematical Solutions

This appendix serves as a supplement for Sec. 3.3. The following series terms or functions provide a complete representation of solutions for equation (3.3) associated with the described boundary conditions.

For the H1 condition:

$$\mathcal{H}(\chi_i, r) = \frac{(\chi_i - 2)(\chi_i + 6)r^{\chi_i} - 4(\chi_i + 1)r^4 - (\chi_i^2 - 16)r^{\chi_i + 2}}{\chi_i(\chi_i^2 - 4)(\chi_i^2 - 16)(\chi_i + 1)}$$
(A.1)

In the limit cases:

$$\mathcal{H}(\chi_i \to 2, r) = \frac{2r^4 - 3r^4 lnr - 2r^2}{72}$$
(A.2)

$$H(\chi_i \to 4, r) = \frac{2r^4 - 2r^6 + 5r^4 lnr}{480}$$
(A.3)

For the $H1_{ad}$ condition:

$$\mathcal{G}(\lambda_n, r) = \frac{(\lambda_n + 6)(2 - \lambda_n) + (\lambda_n + 2)^2 r^4 - 16r^{\lambda_n + 2}}{\lambda_n^2 (\lambda_n + 2)^2 (4 - \lambda_n^2)}$$
(A.4)

$$S(\beta_m, \lambda_n, r) = \frac{S(\beta_m, \lambda_n, r)}{(16 - \beta_m^2)((\lambda_n + 2)^2 - \beta_m^2)(\lambda_n^2 - \beta_m^2)(\lambda_n^2 - \beta_m^2)(\lambda_n^2 - \beta_m^2)}$$
(A.5)

In the limit cases:

$$\mathcal{G}(\lambda_n \to 2, r) = \frac{1 - r^4 + 2r^4 lnr}{32} \qquad (A.6)$$

$$S(\beta_m \to 4, \lambda_n \neq 2, r) = \sum_{n=1}^{\infty} \frac{(\lambda_n + 6)(2 - \lambda_n)r^4 lnr - 8r^4 + 8r^{\lambda_n + 2}}{8(\lambda_n^2 - 16)(4 - \lambda_n^2)(2 - \lambda_n)(\lambda_n + 6)}$$
(A.7)

$$\mathcal{S}(\beta_m \to 4, \lambda_n = 2, r) = \frac{r^4 lnr(1 - 4lnr)}{3072} \qquad (A.8)$$

$$S(\beta_m \neq 4, \lambda_n \to (\beta_m - 2), r) = \frac{2\beta_m r^4 - 2\beta_m r^{\beta_m} - (16 - \beta_m^2) r^{\beta_m} lnr}{8\beta_m^2 (16 - \beta_m^2)(1 - \beta_m)(4 - \beta_m)}$$
(A.9)

$$\mathcal{S}(\beta_m \neq 4, \lambda_n \to 2, r) = \frac{8r^{\beta_m} - 8r^4 + (16 - \beta_m^2)r^4 lnr}{4(16 - \beta_m^2)^2(4 - \beta_m^2)} \quad (A.10)$$

For the H2 condition:

The arbitrary constant A_2 can be determined by evaluating the average peripheral wall temperature which results in

$$A_{2} = \frac{-\phi^{2} + 6\phi + 3}{6\phi(\phi + 1)} + \frac{C}{4\phi^{2}}\mathcal{F}(\lambda_{n}) + \frac{C}{20\phi^{3}}\mathcal{P}(\lambda_{n}) + \frac{1}{\phi(\phi + 1)}\sum_{m=1}^{\infty}\frac{1}{\beta_{m}^{2}(\beta_{m} + 1)^{2}} + \frac{8C}{5\phi^{3}}\sum_{m=1}^{\infty}\sum_{n=1}^{\infty}\mathcal{L}(\beta_{m}, \lambda_{n})$$
(A.11)

where

$$\mathcal{F}(\lambda_n) = \sum_{n=1}^{\infty} \frac{\lambda_n + 6}{(\lambda_n + 2)^3 \lambda_n^2} \qquad (A.12)$$

$$\mathcal{P}(\lambda_n) = \sum_{n=1}^{\infty} \frac{\lambda_n^2 + 9\lambda_n + 34}{(\lambda_n + 3)(\lambda_n + 2)^3 \lambda_n^2} \qquad (A.13)$$
$$\mathcal{L}(\beta_m, \lambda_n) =$$

$$\frac{(\beta_m - 2)(\beta_m^2 + 7\beta_m + 15) - \lambda_n^2(\beta_m + 5) - \lambda_n(4\beta_m + 25)}{\beta_m(\beta_m + 1)(\lambda_n + 3)(\lambda_n + 2)(\beta_m + 4)((\lambda_n + 2)^2 - \beta_m^2)(\lambda_n^2 - \beta_m^2)}$$
(A.14)

Other functions in equations (3.11) and (3.12) are defined by

$$\mathcal{E}(\lambda_n, r) = \sum_{n=1}^{\infty} \frac{(\lambda_n + 2)^2 r^4 - 16r^{\lambda_n + 2}}{\lambda_n^2 (\lambda_n + 2)^2 (4 - \lambda_n^2)}$$
(A.15)
$$(\lambda_n + 2)r^{\beta_m} - \beta_m r^{\lambda_n + 2}$$

$$Q(\beta_m, \lambda_n, r) = \frac{(\lambda_n + 2)r^{\beta_m} - \beta_m r^{\lambda_n + 2}}{\beta_m ((\lambda_n + 2)^2 - \beta_m^2)(\lambda_n^2 - \beta_m^2)(4 - \lambda_n^2)} + \frac{\beta_m r^4 - 4r^{\beta_m}}{\beta_m (16 - \beta_m^2)(\lambda_n^2 - \beta_m^2)(4 - \lambda_n^2)}$$
(A.16)

It is noted that some special apex angles may cause the denominators of equations (A.14), (A.15), and (A.16) to be zero. But, like the above cases, all of their limits do exist.

For the $H2_{ad}$ condition:

Similarly, the arbitrary constant A_{2ad} is given by

$$A_{2ad} = \frac{C}{4\phi(\phi+1)} \mathcal{F}(\lambda_n) + \frac{C}{20\phi^2(\phi+1)} \mathcal{P}(\lambda_n) + \frac{8C}{5\phi^2(\phi+1)} \sum_{m=1}^{\infty} \sum_{n=1}^{\infty} \mathcal{L}(\beta_m, \lambda_n)$$
(A.17)

where $\mathcal{F}(\lambda_n)$, $\mathcal{P}(\lambda_n)$, and $\mathcal{L}(\beta_m, \lambda_n)$ are defined by the same as those for the H2 condition. Finally, the dimensionless average temperature over the curved surface, $T_{\bar{c},2}$, may be shown that

$$T_{\bar{c},2} = A_{2ad} - \frac{C}{4\phi^2} \mathcal{F}(\lambda_n) \tag{A.18}$$

Appendix B

List of the Computer Program for Mixed Convection Simulations

//QLEI JOB ',,,T=220,I=8,L=90,','QLEI',NOTIFY=QLEI // EXEC FORT7CLG, SIZE=1200K, P=D, PARM='LC(88)' //FORT.SYSIN DD * C THE ABOVE //-LINES ARE THE JOB CONTROL CARDS FOR THE MACHINE OF C AMDAHL 580 AT THE UNIVERSITY OF MANITOBA С C* THIS PROGRAM PREDICTS CHARACTERISTICS OF LAMINAR MIXED CONVECTION C* FOR FULLY DEVELOPED FLOW OF A HORIZONTAL SEMICIRCULAR DUCT USING C* H1 THERMAL BOUNDARY CONDITION (ALPHA=0 -- FLAT WALL IS UP) C* NOVEMBER, 1989 Cassessessesses C INTEGER TOTI/20/, TOTJ/25/, M, N, MM, NN, I, J, YES, NIT, TNIT INTEGER 1017/20/, 1013/25/, H, M, HA, HM, L, J, YES, MIT, NHI REAL+8 ALPHA/0.0D0/, R(20), DR, DF, GR/0.40D5/, PR/20.0D0/, * FRE, COEFA, INTEG, COETH, CFRE, * U(20,25), V(20,25), W(20,25), TH(20,25), P(20,25), APAP(20,25) REAL+8 DUP(20,25), DVP(20,25), FALSU(20,25), FALSU(20,25), MS(20,25) REAL+8 FCRUV/1.D-5/, FCRW/1.D-5/, FCRH/1.D-5/, CRM/1.D-5/ REAL+8 CRUV, CRW, CRTH, URFUV/0.80D0/, URFW/1.0D0/, URFTH/1.0D0/ CHARACTER CARD1+80 č --GENERATE COORDINATES AND INPUT/OUTPUT DATA WRITE(6,*) 'URFUV=', URFUV, 'URFW=', URFW, 'URFTH=', URFTH CALL GRID(TOTI, TOTJ, R, ALPHA, DR, DF, GR, PR) C -- INITIALIZATION OF VELOCITY AND TEMPERATURE M=TOTI-1 M=TOTJ-1 MH=H-1 DD 10 I=1,TOTI D0 10 J=1,TOTJ U(I,J)=0.DO V(I,J)=0.DO V(I,J)=0.D0

203

```
W(I,J)=0.D0
           TH(I,J)=0.DO
 10
 C--INPUT U, V, W, AND TH FROM DATASETS AND PRINT OUT
 C
           CALL DATAIN(TOTI, TOTJ, M, MM, N, NN, U, V, W, TH, 1, FRE)
CCC
CC
     -THIS IS THE MAIN LOOP
           THIT=200
HIT=0
20
          CRUV=FCRUV
CRW=FCRW
CRTH=FCRTH
NIT=NIT
                CALL PSEUDO (DUP, DVP, FALSU, FALSV, TOTI, TOTJ, R, DR, DF, U, V, W,
                                    TE, GR, ALPHA, M, MH, N, NN)
                CALL PRESS(P, DUP, DVP, FALSU, FALSV, TOTI, TOTJ, R, DR, DF,
                                    N,MM,D,ND)
               CALL UVMTUH(DUP,DVP,APAP,MS,TOTI,TOTJ,R,DR,DF,P,U,V,W,
TH,GR,ALPHA,YES,M,MM,N,NN,CRUV,CRM,URFUV)
CALL WHTUH(APAP,TOTI,TOTJ,R,DR,DF,U,V,W,FRE,CFRE,
M,MM,N,NN,CRW,URFW)
CALL ENERGY(TOTI,TOTJ,R,DR,DF,U,V,W,TH,PR,M,MH,NN,
CALL ENERGY(TOTI,TOTJ,R,DR,DF,U,V,W,TH,PR,M,MH,NN,
                                    CRTH, URFTE)
                IF (BIT .EQ. (MIT/50)*50 .OR. NIT .EQ. THIT) THEN
CALL DUTPUT(MIT,TOTI,TOTJ,U,V,W,TH,MS,CRUV,CRW,CRTH,CFRE,
                                    M.MM.N.NN.YES)
                END IF
          END IF
WRITE(25,100) NIT,U(10,18),V(10,18),W(10,18),TH(10,18)
IF ( ((CRUV*0.90D0 .GT. FCRUV) .OR. (CRW*0.90D0 .GT. FCRW)
* .OR. (YES .EQ. 0) .OR. (CRTH*0.90D0 .GT. FCRTH) .OR.
* (DABS(CFRE) .GT. 1.D-4)) .AND. (NIT .LT. TNIT)) GOTO 20
C--SAVE RESULTS TO DATASETS AND CALCULATE NUSSELT NUMBER
          CALL DSAVE(BIT, THIT, TOTI, TOTJ, M, MM, N, NN, U, V, W, TH, GR, PR, FRE, ALPHA)
          CALL NUSSLT(TOTI, TOTJ, M, E, W, TE, APAP, R, DR, DF)
C
100
          FORMAT(T2, I4, 1X, 4(D14.7, 1X))
          STOP
END
                                                                            C* "GRID" GENERATES THE UNIFORM GRID COORDINATES (HALF WEAR BOUNDARY) *
C* IF "ALPHA" IS NOT = 0 & 180 DEG, SOLUTION IS FOR THE ENTIRE AREA *
Consecutions
          SUBROUTINE GRID(TOTI,TOTJ,R,ALPHA,DR,DF,GR,PR)
          INTEGER TOTI, TOTJ,
                                             Í.J
          REAL*8 R(TOTI), ALPHA, DR, DF, FTOT, PI/3.1415926535898D0/, GR, PR
С
          R(TOTI)=1.0D0
         R(TOTI)=1.0D0

R(1)=0.D0

IF (ALPHA .LT. 0.01D0 .OR. ALPHA .GT. 3.1D0) GOTO 5

FTOT=PI

GOTO 7

FTOT=PI/2.0D0

DR=R(TOTI)/(TOTI-2.D0)

DF=FTOT/(TOTJ-2.D0)

R(2)=DR/2.D0

R(TOTI-1)=R(TOTI)-DR/2.D0

J=TOTI-2

D0 10 I=3,J

R(1)=R(2)+DR*(I-2.D0)
Б
10
C
               R(I)=R(2)+DR*(I-2.DO)
          WRITE(6,50) ALPHA, GR, PR, DR, DF
          DO 40 I=1,TOTI
WRITE(6,60) I,R(I)
FORMAT('1'/T2,'LAMINAR MIXED CONVECTION FLOW AND HEAT TRANSFER',
40
БΟ
        * 'FOR A HORIZONTAL SEMICIRCULAR DUCT WITH ALPHA =',F7.4//
* T2,'GRASHOF NO. = ',D8.2,2X,'PRAMDTL NO. = ',F7.3,2X,'DR = ',
* F9.7,2X,'DF = ',F9.7//T10,'==== R -- COORDINATES ===='/)
FORMAT(T10,I3,2X,F15.12)

60
          RETURN
END
SUBROUTINE DATAIN(TOTI,TOTJ,M,MM,U,NH,U,V,W,TH,ZEROUV,FRE)
INTEGER TOTI,TOTJ,M,MM,U,NU,I,J,ZEROUV
REAL*8 U(TOTI,TOTJ),V(TOTI,TOTJ),W(TOTI,TOTJ),TH(TOTI,TOTJ),FRE
CHARACTER CARD*80
С
          IF (ZEROUV .EQ. O) GOTO 30
               READ(10,99) CARD
WRITE(6,99) CARD
DD 10 I=2,MM
```

```
204
```

```
READ(10,*) (U(I,J),J=2,TOTJ)
WRITE(6,100) (U(I,J),J=2,TOTJ)
READ(11,99) CARD
WRITE(6,99) CARD
DO 20 I=2,M
  10
                         DU 20 1=2,M

READ(11,*) (V(I,J),J=2,NH)

WRITE(6,100) (V(I,J),J=2,NH)

WRITE(6,*) 'ZEROUV = ',ZEROUV

READ(12,99) CARD

WRITE(6,99) CARD

DU 40 I=2,M

DD 40 I=2,M
  20
  30
                                                  READ(12,*) (W(I,J),J=2,TOTJ)
                                      WRITE(6,200) (W(I,J),J=2,TOTJ)
READ(12,*) FRE
WRITE(6,*) '*----INPUT FRE=',FRE
  40
                                      READ(13,99) CARD
                                      WRITE(6,99) CARD
DO 50 I=2,M
                                      READ(13,*) (TH(I,J),J=2,TOTJ)
WRITE(6,100) (TH(I,J),J=2,TOTJ)
  50
                         FORMAT(A80)
FORMAT((T2,8(D14.7,1X)))
FORMAT((T2,12(F9.7,1X)))
  99
  100
  200
                          RETURN
END
  C+ "PSEUDO" CALCULATES FALSE VELOCITY BY SUBSTITUTING NEIGHBOR VALUES *
                         SUBROUTINE PSEUDO (DUP, DVP, FALSU, FALSV, TOTI, TOTJ, R, DR, DF, U, V, W,
                        SUBROUTINE PSEUDO(DOP,DVP,FALSU,FALSV,TOTI,TOTJ,R,DR,DF,U,V,W,

* TH,GR,ALPHA,M,MH,N,NH)

INTEGER TOTI,TOTJ,I,J,M,M,MH,NN

REAL*8 DUP(TOTI,TOTJ),DVP(TOTI,TOTJ),FALSU(TOTI,TOTJ),

* FALSV(TOTI,TOTJ),R(TOTI),DR,DF,U(TOTI,TOTJ),V(TOTI,TOTJ),

* W(TOTI,TOTJ),TH(TOTI,TOTJ),GR,ALPHA

REAL*8 SB,COEFA,AE,AW,AF,AS,XR,ASUM,Y
  C
C--CALCULATE THE PSEUDOVELOCITY OF U
DO 10 I=2,MH
                                    XR=R(I)+0.5D0*DR
D0 10 J=2.N
                                               10 J=2, M

AE=COEFA(1,1,I,J,TOTI,TOTJ,R,DR,DF,U,V,W)

AW=COEFA(1,2,I,J,TOTI,TOTJ,R,DR,DF,U,V,W)

AD=COEFA(1,3,I,J,TOTI,TOTJ,R,DR,DF,U,V,W)

AS=COEFA(1,4,I,J,TOTI,TOTJ,R,DR,DF,U,V,W)

ASUH=AE+AW+AN+AS+2.D0+DR*DF/XR

CALL SOURCE(1,SB,I,J,TOTI,TOTJ,R,DR,DF,U,V,TH,

GR,ALPHA)

V=1P=1V(T+1)+AS=1V(T, 1+1)+AS=1V(T, 1+1)+AS=1V(T, 1)+AS=1V(T, 1)+AS=
                                                  Y=AE+U(I+1,J)+AW+U(I-1,J)+AN+U(I,J+1)+AS+U(I,J-1)
                                                  FALSU(I, J)=(Y+SB)/ASUM
  10
                                    DUP(I,J)=DF+XR/ASUM
  C
C--CALCULATE THE PSEUDOVELOCITY OF V
DO 20 I=2,M
DO 20 J=2,MH
                                               AW=COEFA(2,1,I,J,TOTI,TOTJ,R,DR,DF,U,V,W)
AW=COEFA(2,2,I,J,TOTI,TOTJ,R,DR,DF,U,V,W)
AN=COEFA(2,3,I,J,TOTI,TOTJ,R,DR,DF,U,V,W)
AS=COEFA(2,4,I,J,TOTI,TOTJ,R,DR,DF,U,V,W)
AS=COEFA(2,4,I,J,TOTI,TOTJ,R,DR,DF,U,V,W)
                                                 CALL SOURCE(2,SB,I,J,TOTI,TOTJ,R,DR,DF,U,V,TH,
                                                                                               GR,ALPHA)
                                    Y=AE+V(I+1,J)+AW+V(I-1,J)+AW+V(I,J+1)+AS+V(I,J-1)

FALSV(I,J)=(Y+SB)/ASUM

DVP(I,J)=DR/ASUM
  20
                         RETURN
END
C** "COEFA" CALCULATES COEFFICIENTS OF A'S FOR U, V & W HOMENTUM EQ.S
C* "INDEX1" = 1, 2, 3 FOR U, V, W, RESPECTIVELY
C* "INDEX2" = 1, 2, 3, 4 FOR EAST, W, H, S, RESPECTIVELY (E-RADIAL)
C* THE POWER LAW IS USED
                        DOUBLE PRECISION FUNCTION
COEFA(INDEX1,INDEX2,I,J,TOTI,TOTJ,R,DR,DF,U,V,W)
INTEGER INDEX1,INDEX2,I,J,TOTI,TOTJ
REAL*8 R(TOTI),DR,DF,U(TOTI,TOTJ),V(TOTI,TOTJ),W(TOTI,TOTJ)
REAL*8 AP,XX,YY,FF,DD,XR
AP(XY,VY)-DWATIO DO (1 DO-0 1DO+DAPS(XX(YY))++=)
                         AP(XX,YY)=DMAX1(0.D0,(1.D0-0.1D0+DABS(XX/YY))**5)
 С
                         GOTO (10,20,30), INDEX1
WRITE(6,*) 'WRONG INDEX OF EQUATION NUMBER'
                         STOP
 10
                                    GOTO (12,14,16,18), INDEX2
```

	WRITE(6,*) 'WRONG INDEX OF U-I'
12	FF=DF*R(I+1)*(U(I,J)+U(I+1,J))/2.DO
	DD=2.DO*R(I+1)/DR*DF COFFA=DD*AP(FF_DD)+DWAY1(0_D0_FF)
	GDTD 40
14	FF=DF+R(I)+(U(I,J)+U(I-1,J))/2.DO DD=2.DO+R(I)/DB+DF
	CDEFA=DD+AP(FF,DD)+DHAX1(0.D0,FF)
6	GOTO 40 FF=DR*(V(T+1.1)+V(T.1))/2 DO
•	DD=DR/(R(I)+0.5DO+DR)/DF
	IF $(J .EQ. TOTJ-1)$ DD=2.DO*DD
	CUEFA=DD*AP(FF,DD)+DMAI1(0.DO,-FF) GDTD 40
8	FF=DR*(V(I,J-1)+V(I+1,J-1))/2.DO
	DD=DR/(R(1)+0.5DO+DR)/DF TF (J_R0, 2) DD=2 DO+DD
	COEFA=DD+AP(FF,DD)+DMAX1(0.DO,FF)
20	GOTO 40 CONTINUE
•	GOTO (22,24,26,28), INDEX2
	WRITE(6,*) 'WRONG INDEX OF V-I'
2	XR=R(I)+0.5DO+DR
	FF=IR+DF+(U(I,J)+U(I,J+1))/2.DO
	DD=XR*DF/DR IF (I .ED. TOTI-1) DD=2.DO*DD
	COEFA=DD+AP(FF,DD)+DMAX1(0.D0,-FF)
4	GOTD 40 CONTINUE
	IF (I.GT. 2) GOTO 25
_	GOTO 40
5	XR=R(I)=0.5DO*DR FE=YP*DF*(U(I=1)+U(I=1)+()(2) DO
	DD=XR+DF/DR
	COEFA=DD+AP(FF,DD)+DMAX1(0.D0,FF)
6	FF=DR*(V(I,J)+V(I,J+1))/2.DO
	DD=2.DO*DR/R(I)/DF
	CDEFA=DD+AP(FF,DD)+DMAX1(O.DO,-FF) GDTD 40
8	FF=DR*(V(I,J)+V(I,J-1))/2.DO
	DD=2.DO+DR/R(I)/DF COFFA=DD+AP(FF DD)+DNAX1(A DA FF)
~	GOTO 40
0	CUNTINUE GOTO (32.34.36.38). INDEX2
	WRITE(6,*) 'WRONG INDEX OF W-I'
12	STOP XR=R(T)+DR/2.DO
-	FF=XR*DF*U(I,J)
	DD=XR+DF/DR
	COEFA=DD+AP(FF,DD)+DMAX1(0,D0,-FF)
	GOTO 40
94	IF (I.GT. 2) GOTO 35
	CDEFA=0.DO
15	XR=R(I)-DR/2.DO
	FF=XR+DF+U(I-1,J)
	COEF4=DD+4P(FF.DD)+DMAX1(0,D0.FF)
a	GOTO 40
0	DD=DR/R(I)/DF
	IF (J .EQ. TOTJ-1) DD=2.DO*DD
	CDEFA=DD*AP(FF,DD)+DMAX1(0.DO,-FF)
18	FF=DR+V(I,J-1)
	DD=DR/R(I)/DF
	IF (J .EU. 2) DD=2.DO+DD COEFA=DD+AP(FF.DD)+DMAX1(O.DO.FF)
0	CONTINUE
	END
* "	OURCE" COMPUTES THE SOURCE TERMS FOR 11-AND-V MOMENTUM FOULATIONS
====	
	SUBROUTINE SOURCE(INDEX,SB,I,J,TOTI,TOTJ,R,DR,DF,U,V,TH,GR,ALPHA)
	REAL+8 SB,R(TOTI),DR,DF,U(TOTI,TOTJ).V(TOTI.TOTJ).
	* TH(TOTI,TOTJ),GR,ALPHA
	REALFO RR. SI. SZ. XX

ŵ

```
GOTO (10,20), INDEX
WRITE(6,*) 'WRONG INDEX FOR THE SOURCE TERM'
         STOP
RR=R(I)+0.5DO*DR
 10
              XX=DR*DF*RR
SB=-XX*GR*DSIN((J-1.5D0)*DF-&LPHA)*(TH(I,J)+TH(I+1,J))/2.D0
              SB=SB+V(I+1,J)-V(I,J)-V(I+1,J-1)+V(I,J-1)
S1=(V(I+1,J)+V(I,J)-V(I+1,J-1)-V(I,J-1))/2.D0
         S1=(V(I+1,J)+V(I,J)-V(I+1,J-1)-V(1,J-1))/2.D0
SB=SB-3.D0*DR/RR*S1
S2=(V(I+1,J)+V(I,J)+V(I+1,J-1)+V(I,J-1))/4.D0
SB=SB+DR*DF*S2*S2
GOTD 30
XX=DR*DF*R(I)
SB=U(I,J+1)-U(I,J)-U(I-1,J+1)+U(I-1,J)
SB=SB+3.D0*DR/R(I)*(U(I,J+1)+U(I-1,J+1)-U(I,J)-U(I-1,J))/2.D0
S1=(U(I,J+1)+U(I-1,J+1)+U(I,J)+U(I-1,J))/4.D0
SR=SR-DR*DF*V(T,J)*S1
20
             SB=SB-DR*DF*V(I,J)*S1
S2=(TH(I,J)+TH(I,J+1))/2.DO
              SB=SB-XX*GR*S2*DCOS((J-1)*DF-ALPHA)
         CONTINUE
RETURN
END
30
C+ "PRESS" SOLVES PRESSURE EQUATION OR PRESSURE CORRECTION EQUATION
                                                                                                      *
C* ------ DIRECT SOLVER ------ (BAND STORAGE) ------ *
NROW=MM+NN
NCOL=2*MM+1
DC=(1+NCOL)/2
C
C--INITIALIZATION OF A
DO 10 I=1, NROW
DO 10 J=1, NCOL
10
         A(I,J)=0.DO
C--CALCULATE COEFFICIENTS ALONG J=2
             I=2
J=2
K=1
XE=R(I)+0.5DO*DR
             A(K,DC+1)=DF+XE+DUP(I,J)
             A(K, DC+MM)=DR+DVP(I, J)
             A(K, DC) = -(A(K, DC+1) + A(K, DC+MM))
             Y=-DF*XE*FALSU(I,J)-DR*FALSV(I,J)
             X(K)=-Y
I=M
K=MM
             XW=R(I)-0.5DO*DR
A(K,DC-1)=DF*XW*DUP(I-1,J)
             A(K,DC+MM)=DR*DVP(I,J)

A(K,DC)=-(A(K,DC-1)+A(K,DC+MM))
             Y=DF+XW+FALSU(I-1,J)-DR+FALSV(I,J)
             X(K)=-Y
DD 30 I=3,MM
                 K=I-1
XE=R(I)+0.5DO+DR
                  XW=R(I)-0.5DO+DR
                  A(K,DC+1)=DF*XE*DUP(I,J)
                  A(K,DC-1)=DF*XW*DUP(I-1,J)
                  \begin{array}{l} A(R,DC+MH)=DR+DVP(I,J) \\ A(R,DC)=-(\Delta(R,DC+1)+\Delta(R,DC-1)+\Delta(R,DC+HH)) \\ Y=DF*(IW+FALSU(I-1,J)-XE+FALSU(I,J))-DR+FALSV(I,J) \end{array} 
30
             X(K) = -Y
Č--CALCULATE COEFFICIENTS ALONG J=3 AND J=TOTJ-2
             DO 70 J=3,NH
                 K=(J-2)*MH+1
                 I=2
XE=R(I)+0.5D0*DR
                 A(K,DC+1)=DF*XE*DUP(I,J)
                 A(K,DC+MM)=DR+DVP(I,J)
                 A(K,DC-MM)=DR*DVP(I,J-1)
                 A(K,DC)=-(A(K,DC+1)+A(K,DC+MM)+A(K,DC-MM))
```

С

```
Y=-DF*XE*FALSU(I,J)+DR*(FALSV(I,J-1)-FALSV(I,J))
                        X(K)=-Y
I=M
                        XW=R(I)-0.5DO*DR
                        K=(J-1)*MH
                        A(K,DC-1)=DF*XW*DUP(I-1,J)
                        A(K,DC+MM)=DR*DVP(I,J)
                        A(K, DC-HM)=DR+DVP(I,J-1)
A(K, DC)=-(A(K, DC-1)+A(K, DC+HM)+A(K, DC-MM))
Y=DF+XW+FALSU(I-1,J)+DR+(FALSV(I,J-1)-FALSV(I,J))
                         X(K)=->
                        D0 60 I=3,MM
                             b0 1=5, hH

K=(J-2)*HH+I-1

XE=R(I)+0.5D0*DR

XW=R(I)-0.5D0*DR

A(K,DC+1)=DF*XE*DUP(I,J)

A(K,DC-1)=DF*XE*DUP(I,J)

A(K,DC-1)=DF*XW*DUP(I-1,J)

A(K,DC-1)=DF*XW*DUP(I-1,J)
                              A(K,DC+MM)=DR+DVP(I,J)
                              A(K,DC-MM)=DR+DVP(I,J-1)
A(K,DC)=-(A(K,DC+1)+A(K,DC-1)+A(K,DC+HM)+A(K,DC-HH))
                              Y=DF*(XW*FALSU(I-1,J)-XE*FALSU(I,J))
                                 +DR*(FALSV(I,J-1)-FALSV(I,J))
80
70
C-
                 X(K)=-Y
CONTINUE
     -CALCULATE COEFFICIENTS ALONG J=TOTJ-1
                  I=2
J=N
                 XE=R(I)+0.5D0*DR
K=(DN-1)*MM+1
A(K,DC+1)=DF*XE*DUP(I,J)
                 A(K,DC-MM)=DR*DVP(I,J-1)
A(K,DC)=-(A(K,DC+1)+A(K,DC-MM))
                  Y=-DF*XE*FALSU(I,J)+DR*FALSV(I,J-1)
                 X(K)=-Y
I=M
XW=R(I)-0.5DO*DR
                 XW=R(1)-0.5D0+DK

K=HN+IN

A(K,DC-1)=DF+XW+DUP(I-1,J)

A(K,DC-HH)=DR+DVP(I,J-1)

A(K,DC)=-(A(K,DC-1)+A(K,DC-HH))
                  Y=DF*XW*FALSU(I-1,J)+DR*FALSV(I,J-1)
                 X(K)=-Y
DO 80 I=3,MM
                      80 I=3, MH

X=(IN-1)*MM+I-1

XE=R(I)+0.5D0*DR

XH=R(I)-0.5D0*DR

A(K,DC+1)=DF*XE*DUP(I,J)

A(K,DC-1)=DF*XE*DUP(I-1,J)

A(K,DC)=-(A(K,DC+1)+A(K,DC-1)+A(K,DC-MM))

A(K,DC)=-(A(K,DC+1)+A(K,DC-1)+A(K,DC-MM))
                        Y=DF*(XW*FALSU(I-1,J)-XE*FALSU(I,J))+DR*FALSV(I,J-1)
80
                 \chi(\chi) = -Y
C--SPECIFY & VALUE AT ONE POINT, CALL "LEQTIB" & SUBSTITUTE BACK TO P
           K=MM*NN
A(K,DC)=1.DO
           A(K,DC-1)=0.DO
A(K,DC-1)=0.DO
A(K,DC-HM)=0.DO
            X(X)=0.DO
           CALL LEQTIB(A, NROW, MM, MM, NROW, X, 1, NROW, O, XL, IER)
D0 95 I=2, M
D0 95 J=2, N
           P(I,J)=X((J-2)*HN+I-1)
RETURN
END
95
C=:
          SUBROUTINE UVMTUM(DUP,DVP,APAP,MS,TOTI,TOTJ,R,DR,DF,P,U,V,W,

TH,GR,ALPHA,YES,M,MM,M,MJ,CRUV,CRM,URFUV)

INTEGER TOTI,TOTJ,I,J,M,M,MM,NN,YES,MORE,NI,SI,SJ,IUV

REAL*8 DUP(TOTI,TOTJ),DVP(TOTI,TOTJ),APAP(TOTI,TOTJ),

* R(TOTI),DR,DF,P(TOTI,TOTJ),U(TOTI,TOTJ),V(TOTI,TOTJ),

* W(TOTI,TOTJ),TH(TOTI,TOTJ),U(TOTI,TOTJ),V(TOTI,TOTJ),

* W(TOTI,TOTJ),TH(TOTT,TOTJ),MS(TOTI,TOTJ)

REAL*8 GR,ALPHA,CRUV,CRM,URFUV

REAL*8 SB,COEFA,AE,AW,AM,AS,XE,XW,ADZ,Y,INTEG

REAL*8 (50), C(50), C(50).
           REAL*8 A(50),B(50),C(50),D(50),T(50)
C--SOLVE THE MOMENTUM EQUATION FOR U
           IUV=20
```

```
208
```

YES=1 MORE=1 NI=0 NI=NI+1 10 IF (NI .LE. 5) GOTO 12 CRUV=CRUV*3.0D0 CONTINUE 12 C DO 35 J=2,N A(1)=1.D0 B(1)=0.D0 C(1)=0.D0 D(1)=0.D0 A(H)=1.D0 B(M)=0.DO C(M)=0.DO D(M)=0.D0 D0 20 I=2,MM 20 1=2, MM XI=R(I)+0.5D0+DR B(I)=COEFA(1,1,I,J,TOTI,TOTJ,R,DR,DF,U,V,W) C(I)=COEFA(1,2,I,J,TOTI,TOTJ,R,DR,DF,U,V,W) AH = COEFA(1,4,I,J,TOTI,TOTJ,R,DR,DF,U,V,W) AS = COEFA(1,4,I,J,TOTI,TOTJ,R,DR,DF,U,V,W) A(I)=(B(I)+C(I)+AH+AS+2.D0+DR+DF/XE)/URFUV Y=(1.D0-URFUV)+A(I)+U(I,J) CALL SOURCE(4 SP. 1 TOTT TOTT P. DP. DP. U.V. CALL SOURCE(1,SB,I,J,TOTI,TOTJ,R,DR,DF,U,V,TH,GR,ALPHA) CALL SURVE('I,J)=DF*XE/A(I) DUP(I,J)=DF*XE/A(I) D(I)=AN*U(I,J+1)+AS*U(I,J-1)+SB+DF*XE*(P(I,J)-P(I+1,J))+Y CALL TDMA(1,H,A,B,C,D,T) DD 30 I=2,MM IF (DABS(U(I,J)-T(I)) .GT. CRUV) YES=0 20 U(I,J)=T(I) CONTINUE IF (ALPHA .GT. 0.01D0 .AND. ALPHA .LT. 3.14D0) GOTO 45 D0 40 I=2,MM 30 35 č U(I,TOTJ)=1.125DO+U(I,H)-0.125DO+U(I,HH) 40 CAS CONTINUE C--Solve for V; F-DIRECTION SWEEP ALONG THE RADIUS DO 90 J=2,NN A(1)=1.DO B(1)=0.D0 C(1)=0.D0 D(1)=0.D0 A(TOTI)=1.D0 B(TOTI)=0.D0 C(TOTI)=0.DO D(TOTI)=0.DO DD 70 I=2.M 70 I=2,M B(I)=COEFA(2,1,I,J,TOTI,TOTJ,R,DR,DF,U,V,W) C(I)=COEFA(2,2,I,J,TOTI,TOTJ,R,DR,DF,U,V,W) AN =COEFA(2,3,I,J,TOTI,TOTJ,R,DR,DF,U,V,W) AS =COEFA(2,4,I,J,TOTI,TOTJ,R,DR,DF,U,V,W) A(I)=(B(I)+C(I)+AM+AS+DR+DF/R(I))/URFUV Y=(1.DO-URFUV)*A(I)*V(I,J) CALL SOURCE(2,SE,I,TOTT,TOTI,R,DR,DF,U,V,W) CALL SOURCE(2,SB,I,J,TOTI,TOTJ,R,DR,DF,U,V,TH,GR,ALPHA) DVP(I,J)=DR/A(I) DVP(I,J)-DK/A(1) D(I)=AD#v(I,J+1)+AS*V(I,J-1)+SB+DR*(P(I,J)-P(I,J+1))+Y CALL TDHA(1,TOTI,A,B,C,D,T) D0 80 I=2,M IF (DABS(V(I,J)-T(I)) .GT. CRUV) YES=0 70 V(I,J)=T(I) CONTINUE 80 90 C IF (YES .EQ. 0) GOTO 95 MORE=0 YES=1 95 IF (MORE .EQ. 1 .AND. NI .LE. IUV) GOTO 10 C C C --CALCULATE THE MASS SOURCE B LCULAIL YES=1 AS=-10000.D0 DD 240 I=2.M XE=R(I)+0.5D0*DR XW=R(I)-0.5D0*DR D0 230 J=2.N Y=DF*(XW+U(I-1,J)-XE*U(I,J)) * +DR*(V(I,J-1)-V(I,J)) IF (I .EQ. M .AND. J .EQ. N) GOTO 225 IF (DABS(Y) .GT. CRM) YES=0 IF (DABS(Y) .LT. AS) GOTO 225 AS=DABS(Y)

209

```
225
230
               CONTINUE
MS(I,J)=Y
 240
C
          CONTINUÉ
            WRITE(6,300) HI, CRUV, MORE, AS, SI, SJ, YES
            FORMAT(T2,'II(UV)=',I3,', CRUV=',D14.6,', MORE=',I1,
', MAX MASS SOURCE=',F9.5,' AT I=',I2,' J=',I2,', YES=',I1)
300
    -CORRECT U AND V IF THE MASS SOURCES ARE NOT SMALL ENOUGH
          IF (YES .HE. 0) GOTO 400
CALL PRESS(APAP, DUP, DVP, U, V, TOTI, TOTJ, R, DR, DF,
         *
                                 M.MH.B.NN)
     -CORRECT THE VELOCITY FIELD
               DO 320 I=2,MH
DO 320 J=2,H
320
               U(I,J)=U(I,J)+DUP(I,J)*(APAP(I,J)-APAP(I+1,J))
IF (ALPHA .GT. 0.01D0 .AND. ALPHA .LT. 3.14D0) GOT0 340
D0 330 I=2,MM
С
               U(I,TOTJ)=1.125DO*U(I,N)-0.125DO*U(I,NN)
CONTINUE
DO 350 I=2,M
DO 350 J=2,NN
330
C340
350
               V(I,J)=V(I,J)+DVP(I,J)+(\Delta P \Delta P(I,J)-A P \Delta P(I,J+1))
          CONTINUE
400
          RET
END
C====
                                                                                                            ~ = = =
          SUBROUTINE TDMA(M,N,A,B,C,D,T)
          INTEGER M, N, I, J
REAL*8 &(50), B(50), C(50), D(50), T(50), P(50), Q(50)
С
          P(M)=B(M)/A(M)
          Q(M)=D(M)/A(M)
          J=M+1
D0 10 I=J,N
               P(I)=B(I)/(A(I)-C(I)*P(I-1))
Q(I)=(D(I)+C(I)*Q(I-1))/(A(I)-C(I)*P(I-1))
10
          T(N)=Q(N)
          I=N-1
T(I)=P(I)*T(I+1)+Q(I)
         I=I-1
IF (I .GE. M) GOTO 20
RETURN
END
20
C==
C* "WMTUM" SOLVES THE MOMENTUM EQUATION FOR W (F-DIRECTION SWEEP)
C=====
                                                         ****************************
                                                                                                          _____
                                                                                                                    ==
         SUBROUTINE WHTUM(APAP,TOTI,TOTJ,R,DR,DF,U,V,W,FRE,CFRE,
* H,MH,H,NH,CRW,URFW)
INTEGER TOTI,TOTJ,I,J,M,B,MH,NH,YES,MORE,HI,IW
REAL*8 APAP(TOTI,TOTJ),W(TOTI,TOTJ),
          REAL*8 APAP(IDII,IDIJ), w(IDII,IDIJ),

R (TOTI), DR, DF, U(TOTI, TOTJ), V(TOTI, TOTJ)

REAL*8 FRE, CRW, URFW, CFRE

REAL*8 COEFA, AE, AW, AN, AS, BPW, Y, INTEG

REAL*8 A(50), B(50), C(50), D(50), T(50)
         IW=20

WI=0

YES=1

MORE=1

NI=NI+1

IF (HI .LE. 5) GOTO 145

CRW=CRW+5.ODO

CONTINUE

DO 160 J=2.N

A(1)=1.DO
С
140
145
                    A(1)=1.D0
                    B(1)=0.D0
C(1)=0.D0
D(1)=0.D0
                    A(TOTI)=1.DO
                    B(TOTI)=0.DO
C(TOTI)=0.DO
                    D(TOTI)=0.DO
                    DO 150 I=2,H
                        B(I)=COEFA(3,1,I,J,TOTI,TOTJ,R,DR,DF,U,V,W)
C(I)=COEFA(3,2,I,J,TOTI,TOTJ,R,DR,DF,U,V,W)
AN =COEFA(3,3,I,J,TOTI,TOTJ,R,DR,DF,U,V,W)
AS =COEFA(3,4,I,J,TOTI,TOTJ,R,DR,DF,U,V,W)
                         Y=2.ODO*DR*DF*R(I)
                         A(I)=(B(I)+C(I)+AN+AS)/URFW
BPW=Y*FRE+(1.0D0-URFW)*A(I)*W(I,J)
                         APAP(I,J)=Y/A(I)
```

150 D(I)=AN*W(I,J+1)+AS*W(I,J-1)+BPWCALL TDMA(1,TOTI,A,B,C,D,T) DO 155 I=2,M IF (DABS(W(I,J)-T(I)) .GT. CRW) YES=0 W(I,J)=T(I)155 CONTINUE DD 170 I=2,N W(I,TOTJ)=1.125D0*W(I,N)-0.125D0*W(I,NN) 160 170 IF (YES .EQ. O) GOTO 190 MORE=0 YES=1 190 C IF ((MORE .EQ. 1) .AND. (NI .LT. IW)) GOTO 140 CCCC -CORRECTION OF W AND FRE BY USING MASS CONSERVATION AE=1.570796327D0-INTEG(TOTI,TOTJ,W,R,DR,DF) CFRE=AE/INTEG(TOTI,TOTJ,APAP,R,DR,DF) CFRE=AC/INIEG(IUI,IUIJ,APAP,H,DR,DF) Y=0.5D0 IF (DABS(CFRE/FRE) .GT. 0.1D0) Y=0.01D0 FRE=FRE+CFRE*Y D0 200 J=2,H D0 200 J=2,H W(I,J)=W(I,J)+APAP(I,J)*CFRE*Y D0 210 I=2,H 200 W(I,TOTJ)=1.125DO*W(I,N)-0.125DO*W(I,NN) IF ((MORE .EQ. 1) .AND. (NI .LT. IW)) GOTO 140 210 С WRITE(6,400) NI, CRW, MORE, CFRE, FRE FORMAT(T2,'NI(W)=',I3,', CRW=',D14.6,', MORE=',I1, * ', CORRECTED FRE=',F12.6,', FRE(RO)=',F12.6) RETURN END 400 ====== DOUBLE PRECISION FUNCTION INTEG(TOTI, TOTJ, X, R, DR, DF) INTEGER TOTI, TOTJ, I, J, M, N REAL*8 X(TOTI, TOTJ), R(TOTI), DR, DF, SUM С M=TOTI-1 N=TOTJ-1 INTEG=0.DO DO 10 I=2,M SUM=0.DO DO 20 J=2,B SUM=SUM+X(I,J) INTEG=INTEG+R(I)*SUM INTEG=2.DO*DR*DF*INTEG RETURN END_____ 20 10 C== C* "ENERGY" SOLVES THE ENERGY EQUATION FOR TH BY THE "TDMA" (F-SWEEP) * SUBROUTINE ENERGY (TOTI, TOTJ, R, DR, DF, U, V, W, TH, PR, N, MM, N, NN, SUBRUDTINE ENERGY (TOTI, TOTJ, R, DR, DF, U, V, W, TH, PR, M, MH, N, NN, * CRTH, URFTH) INTEGER TOTI, TOTJ, M, MM, M, NN, I, J, YES, MORE, NI, ITH REAL*8 R(TOTI), DR, DF, U(TOTI, TOTJ), V(TOTI, TOTJ), TH(TOTI, TOTJ), * PR, CRTH, URFTH, W(TOTI, TOTJ) REAL*8 COETH, AE, AW, AU, AS, XE, XW, BPTH, Y, INTEG, SUM REAL*8 A(50), B(50), C(50), D(50), T(50), PI/3.1415926535898D0/ С YES=1 MORE=1 ITH=20 NI=0 11H=20 NI=0 NI=1 IF (NI.LE. 5) GOTO 16 CRTH=CRTH+5.0D0 CONTINUE DD 35 J=2,N 4(1)=1.D0 15 16 B(1)=0.D0 C(1)=0.D0 D(1)=0.D0 A(TOTI)=1.DO B(TOTI)=0.DO C(TOTI)=0.DO D(TOTI)=0.DO DO 20 I=2.M 20 1=2,n B(1)=COETH(1,I,J,TOTI,TOTJ,R,DR,DF,U,V,PR) C(1)=COETH(2,I,J,TOTI,TOTJ,R,DR,DF,U,V,PR) AN =COETH(3,I,J,TOTI,TOTJ,R,DR,DF,U,V,PR) AS =COETH(4,I,J,TOTI,TOTJ,R,DR,DF,U,V,PR) A(I)=(B(1)+C(I)+A(I)+A(I) Y=(1.DO-URFTH)*A(I) BPTH=Y*TH(I,J)-2.DO*DR*DF*R(I)/(PR*PI)*W(I,J) D(I)=AN*TH(I,J+1)+AS*TH(I,J-1)+BPTH 20 CALL TDMA(1,TOTI,A,B,C,D,T)

211

DO 30 I=2,M IF (DABS(TH(I,J)-T(I)) .GT. CRTH) YES=0 30 TH(I,J)=T(I) 35 CONTINUE C--BOUNDARY CONDITION FOR THE SYMMETRIC LINE (DTH/DF=0) D0 50 I=2,M TH(I,TOTJ)=1.125D0*TH(I,N)-0.125D0*TH(I,NN) 50 IF (YES .EQ. O) GOTO 67 MORE=0 YES=1 67 IF (MORE .EQ. 1 .AND. WI .LE. ITH) GOTO 15 WRITE(6,100) NI,CRTH,MORE FORHAT(T2,'UI(TH)=',I3,', CRTH=',D14.6,', MORE=',I2) 100 RETURN END DOUBLE PRECISION FUNCTION COETH(INDEX,I,J,TOTI,TOTJ,R,DR,DF,U,V,PR) INTEGER INDEX,I,J,TOTI,TOTJ REAL*8 R(TOTI),DR,DF,U(TOTI,TOTJ),V(TOTI,TOTJ),PR REAL*8 XX,YY,FF,DD,XR,AP AP(XX, YY)=DHAX1(0.D0, (1.D0-0.1D0+DABS(XX/YY))**5) С GOTO (10,20,30,40), INDEX WRITE(6,*) 'WRONG INDEX OF A-S FOR TH-EQUATION' STOP XR=R(I)+DR/2.DO 10 FF=XR+DF+U(I,J) DD=XR+DF/DR/PR IF (I .EQ. TOTI-1) DD=2.DO*DD COETH=DD*AP(FF,DD)+DMAX1(0.D0,-FF) GOTO 50 CONTINUE IF (I .GT. 2) GOTO 25 COETH=0.DO GOTO 50 IR=R(I)-DR/2.DO 20 25 FF=XR*DF*U(I-1,J) DD=XR+DF/DR/PR COETH=DD+AP(FF,DD)+DMAX1(0.DO,FF) GDT0 50 FF=DR*V(1,J) DD=DR/(R(1)*DF*PR) IF (J .EQ. TOTJ-1) DD=2.D0*DD COETH=DD*AP(FF,DD)+DMAX1(0.D0,-FF) 30 GOTO 50 FF=DR+V(I,J-1) 40 DD=DR/(R(I)+DF+PR) IF (J .EQ. 2) DD=2.DO+DD COETH=DD+AP(FF,DD)+DMAX1(0.DO,FF) CONTINUE RETURN END 50 C* "OUTPUT" PRINTS OUT CURRENT RESULTS SUBROUTINE OUTPUT(NIT, TOTI, TOTJ, U, V, W, TH, MS, CRUV, CRW, CRTH, CFRE, С WRITE(6,*) '========> RESULTS FROM ITERATION ', NIT WRITE(6,*) ' ---- U VELOCITY ----' DO 10 I=2,MM WRITE(6,100) (U(I,J),J=2,TOTJ) WRITE(6,*) ' ---- V VELOCITY ----' DO 20 I=2,H 10 WRITE(6,100) (V(I,J),J=2,NN) WRITE(6,*) ' ---- MASS SOURCE ----' DD 45 I=2,M 20 С WRITE(6,150) (HS(I,J),J=2,N) WRITE(6,*) ' ---- W VELOCITY ----' DO 40 I=2,H C45 WRITE(6,*)'----TH = (T-TW)/(Q/K)----' 40 DO 50 I=2,M WRITE(6,100) (TH(I,J),J=2,T0TJ) WRITE(6,300) HIT,CRUV,CRW,CRTE,CFRE,YES 50 FORMAT((T2,8(D14.7,1X))) FORMAT((T2,12(F9.6,1X))) FORMAT((T2,12(F9.7,1X))) 100 150 200 FORMAT(T2,'===> NIT=', 14,', CRUV=', D13.6,', CRW=', D13.6,', CRTH=', 300

* D13.6,', CFRE=', D14.6,', YES (MASS SOURCE SMALL?)=', I2) RETURN END ------SUBROUTINE DSAVE(NIT, TNIT, TOTI, TOTJ, M, MM, N, NN, U, V, W, TH, GR, PR, FRE, * LPHA) INTEGER MIT,TNIT,TOTI,TOTJ,M,MH,W,NN,U,V,W,TH,GR,PR REAL*8 U(TOTI,TOTI,TOTJ,M,MH,W,NN,I,J REAL*8 U(TOTI,TOTJ),V(TOTI,TOTJ),W(TOTI,TOTJ),TH(TOTI,TOTJ), * FRE,GR,PR,ALPHA * С WRITE(20,400) NIT, TNIT, GR, PR, ALPHA DD 10 I=2, MM 10 WRITE(20,100) (U(I,J),J=2,T0TJ) WRITE(21,410) NIT,TNIT,GR,PR,ALPHA DO 20 I=2,M WRITE(21,100) (V(I,J),J=2,NN) WRITE(21,100) (V(I,J),J=2,NN) WRITE(22,420) NIT,TNIT,GR,PR,ALPHA DO 40 I=2,M 20 WRITE(22,200) (W(I,J),J=2,T0TJ) WRITE(22,*) FRE,' <=== FRE(R0)' WRITE(23,430) NIT,TNIT,GR,PR,ALPHA D0 50 1=2,M 40 WRITE(23,100) (TH(I,J),J=2,T0TJ) 50 FORMAT((T2,8(D14.7,1X))) FORMAT((T2,12(F9.7,1X))) 100 200 FORMAT((T2,12(F9.7,IX))) FORMAT(T2,'---- U VELOCITY HIT=',I4,' THIT=',I4, * 'GR=',D9.3,'PR=',F5.1,'AL=',F4.2) FORMAT(T2,'---- V VELOCITY HIT=',I4,'THIT=',I4, * 'GR=',D9.3,'PR=',F5.1,'AL=',F4.2) FORMAT(T2,'---- W VELOCITY HIT=',I4,'THIT=',I4, * 'GR=',D9.3,'PR=',F5.1,'AL=',F4.2) FORMAT(T2,'---- TH=(T-TC)/(Q/K) HIT=',I4,'THIT=',I4, * 'GR=',D9.3,'PR=',F5.1,'AL=',F4.2) RETURN 400 410 420 430 RETURN END C+ "BUSSLT" CALCULATES NUSSELT NUMBER NURO(H1) AND NU(DH,H1) C=== SUBROUTINE NUSSLT(TOTI,TOTJ,M,H,W,TH,APAP,R,DR,DF) INTEGER TOTI,TOTJ,M,H,I,J REAL*8 W(TOTI,TOTJ),TH(TOTI,TOTJ),R(TOTI),APAP(TOTI,TOTJ), DR, DF, INTEG, NURO, NUDH, PI/3.1415926535898D0/ DD 500 I=2,M DD 500 J=2,N APAP(1,J)=W(1,J)*TH(1,J) NURO=-PI/(2.DO*(PI+2.DO))/INTEG(TOTI,TOTJ,APAP,R,DR,DF) 500 NUDH=2.D0*PI/(PI+2.D0)*NURO WRITE(6,*) 'NUSSELT NO. (NURO,H1)=',NURO,'NU(DE,H1)=',NUDH WRITE(23,*) 'NUSSELT NO. (NURO,H1)=',NURO,'NU(DH,H1)=',NUDH RETURN END //GO.FT10F001 DD DSN=QLEI.RU,DISP=SHR //GO.FT11F001 DD DSN=QLEI.RV,DISP=SHR //GO.FT12F001 DD DSN=QLEI.RV,DISP=SHR //GO.FT13F001 DD DSN=QLEI.RT,DISP=SHR //GO.FT20F001 DD DSN=QLEI.WU,DISP=OLD //GO.FT21F001 DD DSN=QLEI.WV,DISP=OLD //GO.FT22F001 DD DSN=QLEI.WW, DISP=OLD //GO.FT23F001 DD DSN=QLEI.WT,DISP=OLD //GO.FT25F001 DD DSN=QLEI.SP, DISP=OLD //GD.SYSIN DD *

213

Appendix C

Estimating Effect of Axial Duct Heat Conduction on Inner Heat Flux

The analysis considers a piece of the solid duct (whose cross section is shown below) with an axial length ΔX , a thickness δ , and a perimeter P. If peripheral uniform conditions and no heat losses through the insulation are assumed, an energy balance for the duct results in

$$(q_o'' - q_i'')\Delta XP = A_s(q_{wo}'' - q_{wi}'')$$
(C.1)

where q''_o and q''_i are heat fluxes at the outer and inner surfaces of the duct, respectively; q_{wi} and q''_{wo} are heat fluxes into and from the duct area A_s , respectively.



214

If the temperature distribution at A_s is assumed to be uniform (e.g., represented by a peripherally-averaged wall temperature \bar{t}_w), q''_{wi} and q''_{wo} can be related to the axial wall temperature gradient, as

$$q_{wi}'' = -k_w (\frac{\partial \bar{t}_w}{\partial X})_i$$
 and $q_{wo}'' = -k_w (\frac{\partial \bar{t}_w}{\partial X})_o$ (C.2)

where k_w is the thermal conductivity of the duct. Thus, the difference of the heat fluxes relative to q''_o can be expressed by

$$\frac{q_o'' - q_i''}{q_o''} = \frac{A_s k_w}{\Delta X P q_o''} \left(\left(\frac{\partial \bar{t}_w}{\partial X} \right)_i - \left(\frac{\partial \bar{t}_w}{\partial X} \right)_o \right)$$
(C.3)

It is recognized that significant effects of axial heat conduction occur near the beginning of the heating where the change of axial wall temperature gradients is most marked. Therefore, the gradients around station 4 are examined.



Assume that \bar{t}_w can be approximated by

$$\bar{t}_w = AX^2 + BX + C$$
 hence $\frac{\partial \bar{t}_w}{\partial X} = 2AX + B$ (C.4)

For the shown locations of stations 3, 4, and 5, the constants A and B are given by

$$A = \frac{1}{10^4} \left(\frac{\bar{t}_{w3}}{2} - \bar{t}_{w4} + \frac{\bar{t}_{w5}}{2} \right) \quad \text{and} \quad B = \frac{1}{200} \left(4\bar{t}_{w4} - 3\bar{t}_{w3} - \bar{t}_{w5} \right)$$
(C.5)

If $\Delta X = 100$ mm,

$$\left(\frac{\partial \bar{t}_w}{\partial X}\right)_i = \left(\frac{\partial \bar{t}_w}{\partial X}\right)_{x=50mm}$$
 and $\left(\frac{\partial \bar{t}_w}{\partial X}\right)_o = \left(\frac{\partial \bar{t}_w}{\partial X}\right)_{x=150mm}$ (C.6)

For the lowest heating rate (experiment 0R20 in Appendix E), $q''_o = 213.28 \text{ W/m^2}$ and thus

$$\frac{A_s k_w}{\Delta X P q_o''} = \frac{0.34311 \times 10^{-3} (\text{m}^2) 110 (\text{W/m}^\circ\text{C})}{0.1 (\text{m}) 0.1279 (\text{m}) 213.28 (\text{W/m}^2)} = 0.013836 (\text{m/}^\circ\text{C})$$

For $\bar{t}_{w3} = 24.57$ °C, $\bar{t}_{w4} = 24.90$ °C, and $\bar{t}_{w5} = 25.02$ °C, $A = -1.05 \times 10^{-5}$ °C/mm² and $B = 4.35 \times 10^{-3}$ °C/mm. Then,

$$\left(\frac{\partial \bar{t}_w}{\partial X}\right)_i = 2(-1.05 \times 10^{-5})50 + 4.35 \times 10^{-3} = 3.3 \ (^{\circ}C/m)$$

 $\left(\frac{\partial \bar{t}_w}{\partial X}\right)_o = 2(-1.05 \times 10^{-5})150 + 4.35 \times 10^{-3} = 1.2 \ (^{\circ}C/m)$

Using equation (C.3) thus gives the relative difference of the heat fluxes:

$$rac{q_o''-q_i''}{q_o''}=0.013836(3.3-1.2)=0.029pprox 3\%$$

Similarly, using the data of experiment 0R84 for the highest heating rate, the heat flux ratio is about 0.5%.

In summary, the above one-dimensional analysis has demonstrated that, in this experiment, axial heat conduction through the duct wall influences inner heat fluxes or fluid-wall heat transfer coefficients within $\pm 3\%$. The effects diminish as the change in axial wall temperature gradients decreases.

Appendix D

List of the Computer Program for Experimental Data Reduction

```
//QLEI JOB ',,,T=15,I=10,L=10,','QLEI',NOTIFY=QLEI
// EXEC WATFIV,SIZE=568K
 //GO.FT10F001 DD DSN=QLEI.EXPIN,DISP=SHR
//GO.FT12F001 DD DSN=QLEI.EXPNUDA,DISP=OLD
 //GO.FT13F001 DD DSN=QLEI.EXPDS,DISP=OLD
 //SYSIN DD *
 $JOB WATFIV
                            QLEI,NOEXT
 C*===
C* THIS READS EXPERIMENTAL DATA, CORRECTS TEMPERATURES, CALCULATES
C* ALL LOCAL AND AVERAGE RESULTS. THE OUTPUT IS TABULATED
C* -- PRINT FORMAT FOR OUTPUTS = DDA1 OR BDA1 -- MAY 3, 1989
_____
            INTEGER I, J, N
           REAL Z(24),T(24,3),TC(2,24,3),DEN(385),CP(385),VIS(385),KF(385),
PR(385),EXPC(385),TIN,TOUT,MASS,OE,MMH20,TM(24),FP,
           FR(365), EAFC(365), FIN, FUUL, MASS, UE, MAE2U, FR(24), FP,
TBI, TBO, ER, QF
REAL REM, GRNP, RAMP, ZP(24), RE(24), GRP(24), RAP(24), NUM(24), NU(24,3),
TBZ(24), PRZ(24), PRM, FF, ITBZ(3), IRE(3), IPRZ(3), IZP(3), IGRP(3),
IRAP(3), INU(3,3), INUM(3), NUMH(24), NUMTH(24)
IRAP(3), INU(3,3), INUM(3), NUMH(24), NUMTH(24)
           CHARACTER TITLE+80
C====
C*
C* Z
C* DEB.CP,VIS,KF,FK,EAPC = FLUID PROPERTIES (1-D)

C* TIN, TOUT = INLET & OUTLET FLUID TEMPERATURES (F)

C* MASS = MASS FLOW RATE (KG/S)

C* QE = ELECTRIC POWER INPUT (WATT)

C* MMH20 = PRESSURE IN MM H20

C* TM = BULK MEAN TEMP

C* TF = FUNCTION FOR FLUID PROPERTIES

C* TBI,TBO= UPSTREAM & DOWNSTREAM BULK MEAN TEMPS

C* FB = FEORD PALANCE PALATO (N)
                  = ERROR BALANCE RATIO (%)
= HEAT GAIN BY THE FLUID
C*
     ER
C* DF
C* REN, GRMP, RAMP = REVNOLDS, GR, RA NUMBERS BASED ON (TBI+TBO)/2, 1-D
C* RE, GRP, RAP = LOCAL REYNOLDS, GR, RA NUMBERS (1-D)
C* NUM, NUME, NUMTH = MEAN NUSSELT NUMBERS (SEE DEFINITIONS) (1-D)
                  = LOCAL NU (2-D)
C* NU
č
   -- INPUT THE LOCATION OF THERMOCOUPLES AND FLUID PROPERTIES
           READ(10,*) (Z(I),I=1,12)
           READ(10,*) (Z(I),I=13,22)
D0 10 I=280.385.5
10
           READ(10,*) DEN(I), CP(I), VIS(I), KF(I), PR(I), EXPC(I)
č
     READ TEMPERATURE CORRECTION EQUATIONS (T=TC(1,I,J)*X+TC(2,I,J))
Ċ
           DD 20 I=1,23
                N=3; IF (I .LE. 2 .OR. I .GE. 22) N=2
DO 20 J=1,N
20
                 READ(10,*) TC(1,I,J),TC(2,I,J)
ĉ
N=1
C--N = NO. OF DATA REDUCTIONS (IF N=M, M SETS OF EXP DATA ARE WANTED)
           CALL DATAIN(Z,T,TC,DEN,CP,VIS,KF,PR,EXPC,TITLE,TIN,
           CALL TBCORR(TIU, TOUT, TM, MASS, QE, TBL, TBO, ER, QF, CP)
           CALL MAIN(TBI, TBO, TH, T, MASS, QF, MME2O, REN, GRHP, RAMP, Z, ZP, RE,
GRP, RAP, NUM, NU, TBZ, PRZ, PRM, FF, DEN, CP, VIS, KF, PR, EXPC,
ITBZ, IRE, IPRZ, IZP, IGRP, IRAP, INU, INUM, NUMH, NUMH)
           CALL OUTPUT(TITLE, OE, OF, ER, MHH2O, FF, REH, GRMP, RAMP, PRM, TIB, TOUT,
TBI, TBO, MASS, Z, ZP, T, TH, TBZ, RE, PRZ, RAP, NU, NUM,
ITBZ, IRE, IPRZ, IZP, IGRP, IRAP, INU, INUM, NUME, NUMTH)
          CONTINUE
100
           ĔŴĎ
C===:
         SUBROUTINE DATAIN(Z,T,TC,DEN,CP,VIS,KF,PR,EXPC,TITLE,TIN,

* TOUT,MASS,QE,MMH20,TM)

REAL Z(24),T(24,3),TC(2,24,3),DEN(385),CP(385),VIS(385),KF(385),

* PR(385),EXPC(385),TIN,TOUT,MASS,QE,MMH20,TM(24)

CHARACTER TITLE*80

INTEGER I,J,K,H,IT,WF/4/
С
           READ 30, TITLE
30
C
          FORMAT (A80)
```

```
218
```

```
DO 40 I=1,23
          READ, T(I,1),T(I,2),T(I,3)
READ, TIN,TOUT,MASS,QE,MMH20
 40
          TIN=(TIN-32.0)/1.8; TOUT=(TOUT-32.0)/1.8
С
          DO 50 I=1.23
               N=3; IF (I .LE. 2 .OR. I .GE. 22) N=2
DO 50 J=1,N
                    T(I,J) = (T(I,J)+TC(1,I,J)+T(I,J)+TC(2,I,J)-32)/1.8
          CONTINUE
Б0
С
          T(3,3)=0.5*(T(3,1)+T(3,2))
С
          DO 60 I=1,23
               IF (I .LE. 2 .OR. I .GE. 22) THEN DO
    TH(I)=(T(I,1)+T(I,2))/2.0
               ELSE DO
                    TH(I)=(T(I,1)+T(I,2)+(WF-2)*T(I,3))/WF
          END IF
CONTINUE
60
          RETÛRN
END
C* FUNCTION "FP" COMPUTES THE FLUID PROPERTIES FROM THE STORED
C* TABLE BY USING A LINEAR INTERPOLATION
          REAL FUNCTION FP(G,TEM)
          REAL G(385), TEM, T
INTEGER IT, I, XT
С
         T=TEM+273.15; I=T/10; XT=T
IT=I*10; IF (XT .GE. IT+5) IT=IT+5
FP=G(IT)+(G(IT+5)-G(IT))*(T-IT)/5.0
RETURN
END
C= "TBCORR" CORRECTS THE BULK TEMP & DOES AN ENERGY BALANCE
          SUBROUTINE TBCORR(TIN, TOUT, TM, MASS, QE, TBI, TBO, ER, QF, CP)
         INTEGER I,J
С
         X=MaSS+FP(CP,TIN)
DTDZI=((TM(3)-TM(2))+(TM(2)-TM(1))*3.0/5.0)/108.0*1000.0
DTDZ0=-((TM(22)-TM(23))+(TM(21)-TM(22))*22./9.0)/260.*1000.0
TBI=TIN+KP+DTDZI*AC/X ; X=MASS*FP(CP,TOUT)
TB0=TOUT+KP+DTDZ0*AC/X ; X=MASS*FP(CP,TOUT)
          TBM=(TBI+TB0)/2.0; X=MASS*FP(CP,TBM)
          QF=X*(TBO-TBI); ER=(QE-QF)/QE*100.
         RETURN
END
SUBROUTINE MAIN(TBI,TBO,TM,T,MASS,QF,MH2O,REM,GRMP,RAMP,Z,ZP,RE,

* GRP,RAP,NUM,NU,TBZ,PRZ,PRM,FF,DEH,CP,VIS,KF,PR,EXPC,

* ITBZ,IRE,IPRZ,IZP,IGRP,IRAP,INU,INUM,NUMH,NUMTH)

REAL REM,GRMP,RAMP,ZP(24),RE(24),GRP(24),RAP(24),RUM(24),NU(24,3),

* TBZ(24),PRZ(24),PRM,TBI,TBO,TM(24),T(24,3),MASS,QF,MH420,

* Z(24),FF,ITBZ(3),IRE(3),IPRZ(3),IZP(3),IGRP(3),INU(3,3),

* IRAP(3),INUM(3),NUMH(24),MUXTH(24)

FFAL DM(0 03004/AEI/072,2009E-64/DMI(39E),CD(28E)
         REAL DH/0.0304/,AFL/972.2908E-6/,DEN(385),CP(385),
PR(385),EXPC(385),VIS(385),KF(385),TBM,AWE/599.6853E-3/,
1,X2,X3,X4,U,R,TZ,ANU,AKF,ADEN,FP
         INTEGER I
С
         TBM=(TBI+TB0)/2.0; U=FP(VIS,TBM)
R=MASS*DH*1000000.0/AFL; REM=R/U; ADEH=FP(DEH,TBM)
          X1=(U**2)*FP(KF, TBM)*AWE
          GRMP=(ADEN**2)*FP(EXPC, TBM)*1000000.0*9.81*QF*(DH**4)/X1
         PRM=FP(PR,TBM)
RAMP=PRM+GRMP
          FF=MMH20+9.7891/2.0+DH+ADEN+(AFL++2)/(4.898+MASS++2)
С
          ANU=QF+DH/AWE
         DD 10 I=3,21
TBZ(I)=TBI+(TBO-TBI)*Z(I+1)/4688.0
               TZ=TBZ(I)
              RE(I)=R/FP(VIS,TZ)
              PRZ(1)=FP(PR,TZ); AKF=FP(KF,TZ)
ZP(1)=Z(1+1)/1000.0/DH/RE(1)/PRZ(1)
X1=(FP(VIS,TZ)**2)*AKF*AWE
              GRP(I)=(FP(DEH,TZ)**2)*1000000.*FP(EXPC,TZ)*9.81*QF*(DH**4)/X1
              RAP(I)=PRZ(I)+GRP(I)
              NU(I,1)=ANU/AKF/(T(I,1)-TBZ(I))
```

HU(1,2)=ANU/AKF/(T(1,2)-TBZ(1)) HU(1,3)=ANU/AKF/(T(1,3)-TBZ(1)) HUH(1)=ANU/AKF/(TM(1)-TBZ(1)) 10 -INTERPOLATED VALUES FOR STATION O TO 2 (NOT MEASURED) DO 20 I=1,3 ITBZ(I)=TBI+(TBO-TBI)*Z(I)/4688.0 TZ=ITBZ(I) IRE(I)=R/FP(VIS,TZ) IPRZ(I)=FP(PR,TZ); AKF=FP(KF,TZ) IZP(I)=Z(I)/1000.0/DH/IRE(I)/IPRZ(I) X1=(FP(VIS,TZ)**2)*AKF*AWE IGRP(I)=(FP(DEN,TZ)**2)*1000000.*FP(EXPC,TZ)*9.81*QF*(DH**4)/X1 IRAP(1) - (F(UKH, 12)**2)*100000.*FF(EAPC, 12)*9.81*UF*(UH**4)/AIRAP(1) = IPRZ(1)*IGRP(1)INU(1,1) = ANU/AKF/(T(2,1)+(T(3,1)-T(2,1))/90.*(35.+Z(1)) - ITBZ(1))INU(1,2) = ANU/AKF/(T(2,1)+(T(3,2)-T(2,1))/90.*(35.+Z(1)) - ITBZ(1))INU(1,3) = ANU/AKF/(T(2,2)+(T(3,3)-T(2,2))/90.*(35.+Z(1)) - ITBZ(1))INU(1,3) = ANU/AKF/(T(2,2)+(T(3,3)-T(2,2))/90.*(35.+Z(1)) - ITBZ(1))INUH(I)=ANU/AKF/(TH(2)+(TH(3)-TH(2))/90.*(35.+Z(I))-ITBZ(I)) CONTINUE 20 CCCC -CALCULATE NUMH BASED ON AVERAGE HEAT TRANSFER COEFFICIENT AND NUMTH DO 30 I=1,3 NUMH(I)=(INU(I,1)+INU(I,2)+2.0*INU(I,3))/4.0 NUMTH(I)=(INUM(I)+INUMH(I))/2.0 D0 40 I=4,22 NUMH(I)=(INU(I-1,1)+BUU(I-1,2)+2.0*NU(I-1,3))/4.0 NUMH(I)=(INU(I-1)+NUMH(I))/2.0 30 40 RETURN END SUBROUTINE OUTPUT(TITLE,QE,QF,ER,MMH2O,FF,REM,GRMP,RAMP,PRM,TIN, TOUT,TBI,TBO,MASS,Z,ZP,T,TM,TBZ,RE,PRZ,RAP,NU,BUM, ITBZ,IRE,IPRZ,IZP,IGRP,IRAP,INU,INUM,BUMH,BUMTH) REAL QE,QF,ER,MME2O,FF,REM,GRMP,RAMP,PRM,TIN,TOUT,TBI,TBO,MASS, Z(24),ZP(24),T(24,3),TM(24),TBZ(24),PRZ(24),RAP(24),RE(24), WW(24,2),WW(24,2),TDZ(24,3),TM(24),TBZ(24),PRZ(24),RAP(24),RE(24), * HU(24,3),HUH(24),ITBZ(3),IRE(3),IZP(3),IGRP(3),IRAP(3), IHU(3,3),IHUH(3),IPRZ(3),IT(3,3),ITM(3),AVEA,AVEB,AVEC,AVEH, HUMH(24),HUMTH(24) REAL AVEH, AVETH, AVEZP, AVERAP, AVEPR, AVERE, AVETBK, AVETM, AVETC, AVETB, AVETA, AVEZ CHARACTER TITLE*80 INTEGER 1,J С DO 5 T=1.3 ITM(I)=TM(2)+(TM(3)-TM(2))/90.*(35.+Z(I)) IT(I,1)=T(2,1)+(T(3,1)-T(2,1))/90.*(35.+Z(I)) IT(I,2)=T(2,1)+(T(3,2)-T(2,1))/90.*(35.+Z(I)) IT(I,3)=T(2,2)+(T(3,3)-T(2,2))/90.*(35.+Z(1))5 C WRITE(13,10) TITLE FORMAT(///T42,A80/) 10 WRITE(13,20) QE,QF,ER FORMAT(T9,'IMPUT ELECTRIC POWER = ',F6.1,' W',14X,'HEAT RATE ', * 'GAINED BY WATER = ',F6.1,' W',14X,'HEAT BALANCE ERROR = ',F5.2, 20 * 1%) С WRITE(13,30) MASS*1000,MMH20,FF,FF*REM FORMAT(T9, 'MASS FLOW RATE = ',F7.4,' G/S',8X,'PRESSURE DROP ', * '= ',F6.4,' MM H2O',8X,'FRICTION FACTOR = ', * F8.6,8X,'FREM = ',F8.4/) 30 С WRITE(13,40) REM,GRMP,TIN,TOUT FORMAT(T9,'REM = ',F6.1,4X,'GRM+ = ',E11.5,4X, * T47,'UPSTREAM BULK TEMPERATURE = ',F5.2,' DEG C',T90, * 'DOWNSTREAM BULK TEMPERATURE = ',F5.2,' DEG C') 40 С WRITE(13,50) PRM,RAMP,TBI,TBO FORMAT(T9,'PRH =',F6.3,4X,'RAM+ = ',E11.5,4X,T47, * 'IHLET BULK TEMPERATURE = ',F5.2,' DEG C',T90, * 'OUTLET BULK TEMPERATURE = ',F5.2,' DEG C'/) 50 С WRITE(13.54) FORMAT(T9, 54 ´-----WRITE(13,60) FORMAT (T9,'STA-',T14,' Z',T20,'-WALL TEMPERATURE (DEG C)-' *,T49,'TB',T57,' RE',T65,'PR',T73,'RA+',T84,'Z+',T91,'----' *,'----- NUSSELT NUMBER -----'/ * T9,'TION',T14,' CM',T21,' A B C AVER-',T49,'(60 A B C AVER-', T49, '(C)', ----- AVERAGE -----' * T91,' A B С

```
С
             WRITE(12,62) TITLE
   62
            FORMAT(T2,A28)
            WRITE(12,63) QF,ER,REM,GRMP,RAMP,FF*REM
FORMAT(T2,'QF=',F6.1,'W;',1X,'E=',F4.1,'%;',1X,'REM=',F6.1/
T2,'GRM=',E11.5,';',1X,'RAM=',E11.5,';',1X,'FREM=',F8.4)
   63
           DO 65 I=1,3
         WRITE(13,90) I-1,Z(I)/10,IT(I,1),IT(I,2),IT(I,3),ITM(I),ITBZ(I),
*IRE(I),IPRZ(I),IRAP(I),IZP(I),INU(I,1),IBU(I,2),INU(I,3),INUM(I),
          * NUME(I),NUMTE(I)
            WRITE(12,75) Z(1)/30.4,IZP(1),IT(1,1),IT(1,2),IT(1,3),
ITBZ(1),INU(1,1),INU(1,2),INU(1,3),INUM(1),
BUMH(1),NUMTH(1)
           CODTINUE
FORMAT(F6.2,1X,F8.6,1X,4(F4.1,1X),6(F5.2,1X))
 65
75
 r
           DO 80 I=3,21
            WRITE(13,90) I,Z(I+1)/10.,T(I,1),T(I,2),T(I,3),TH(I),TBZ(I),
RE(I),PRZ(I),RAP(I),ZP(I),BU(I,1),BU(I,2),BU(I,3),NUH(I),
            WUMH(I+1), BUMTH(I+1)
WRITE (12,75) Z(I+1)/30.4, ZP(I), T(I,1), T(I,2), T(I,3),
TBZ(I), BU(I,1), BU(I,2), BU(I,3), BUM(I), BUMH(I+1), BUMTH(I+1)
         *
           CONTINUE
 80
         FORMAT (T0,I2,T13,F5.1,T19,4(F6.2,1X),F6.2,T56,F6.1,T64,F4.2,
* T69,E10.3,T81,F7.5,T91,6(F5.2,2X)/)
 90
 -CALCULATE AVERAGE VALUES OVER STATIONS 15 TO 20
           AVEA=AVEB=AVEC=AVEH=0.0
AVEH=AVETH=0.0
D0 95 I=15,20
                AVEA=AVEA+NU(I,1)
                AVEB=AVEB+NU(1,2)
                AVEC=AVEC+NU(1,3)
                AVEH=AVEH+HUM(I)
AVEH=AVEH+HUMH(I+1)
95
                AVETH=AVETH+NUMTH(I+1)
          AVEA=AVEA/6.0; AVEB=AVEB/6.0
AVEC=AVEC/6.0; AVEM=AVEH/6.0
           AVEH=AVEH/6.0; AVETH=AVETH/6.0
С
          AVEZ=AVETA=AVETB=AVETC=AVETM=0.0
AVETBK=AVERE=AVEPR=AVERAP=AVEZP=0.0
DD 96 I=15,20
                AVEZ=AVEZ+Z(I+1)/10.0; AVETA=AVETA+T(I,1)
               AVETB-AVETB+T(I,2); AVETC=AVETC+T(I,3)
AVETM=AVETH+TH(I); AVETC=AVETC+T(I,3)
AVETM=AVETH+TH(I); AVETBK=AVETBK+TBZ(I)
AVERE=AVERE+RE(I); AVEPR=AVEPR+PRZ(I)
AVERAP=AVERAP+RAP(I); AVEZP=AVEZP+ZP(I)
          CONTINUE
AVEZ=AVEZ/6.0; AVETA=AVETA/6.0
96
          AVETB-AVETB/6.0; AVETC=AVETC/6.0
AVETB=AVETB/6.0; AVETC=AVETC/6.0
AVETM=AVETM/6.0; AVETBK=AVETBK/6.0
AVERE=AVERB/6.0; AVEPR=AVEPR/6.0
          AVERAP=AVERAP/6.0; AVEZP=AVEZP/6.0
С
          WRITE(13,100)
        WRITE(13,110) AVEZ, AVETA, AVETB, AVETC, AVETM, AVETBK, AVERE, AVEPR,
* AVERAP, AVEZP, AVEA, AVEB, AVEC, AVEM, AVEH, AVETH
WRITE(12,100)
         WRITE(12,76) AVEZ/3.1,AVEZP,AVETA,AVETB,AVETC,AVETBK,
* AVEA,AVEB,AVEC,AVEH,AVEH,AVETH
FORMAT(T9,'AVERAGE VALUES THROUGH STATIONS 15 TO 20:')
100
         FORMAT(T13,F5.1,T19,4(F6.2,1X),F6.2,T56,F6.1,T64,F4.2,
110
        * T69,E10.3,T81,F7.5,T91,6(F5.2,2X)/T9,
                             С
          RETURN
$ENTRY
EXPERIMENT OR81 --- DEC. 23, 1987 ========
            === EXPERIMENT OR81 --- DEC. 23, 1987 ====:

78.70 -10.00 <-- TEMP INPUT FOR EXP OR81

108.40 103.00

112.65 105.55

119.30 108.20

122.10 111.30

125.65 114.30

129.40 119.30

131.05 118.30

134.35 123.90

138.95 127.10
79.75
84.70
107.75
114.20
118.70
123.30
126.80
130.90
133.10
135.65
140.65
```

221

146.45	145.80	135.10				
150.10	147.90	135.70				
154 55	164 45	143 10				
158.10	158 50	143 30				
164 80	185 80	160.30				
165 40	144.00	163.10				
100.40	101.00	102.10				
100.40	107.70	153.00				
110.00	107.30	155.20				
175.75	176.20	160.40				
174.40	174.85	160.00				
159.20	145.40	-10.00				
154.80	143.25	-10.00 ((END OF	TEMP INPUT	FOR	OR81
75 08	141 20	0 027709	4580 19	O EEAR		

. ₹:

Appendix E List of the Experimental Data

The following experimental data were collected at the Heat Transfer Laboratory of Mechanical Engineering Department at the University of Manitoba. The flat surface of the horizontal semicircular duct was at the top (0R: zero rotation). Stations 0 to 2 give interpolated values and the measured data are listed from station 3. The symbols used in the tables are defined as follow:

= A and B: symmetrically at the top surface; C: at bottom A, B, C PR, RA+, RE = local Prandtl, Rayleigh (Ra), and Reynolds numbers (Re) FREM, GRM+= fRe, Gr, Pr, Ra, and Re, respectively, PRM, RAM+,based on the average of upstream bulk temperature REM and downstream bulk temperature Т, Н = indicating average Nusselt numbers based on average wall temperature (T) and average heat transfer coefficient (H)T+H= average of the above two Nusselt numbers TB= bulk temperature Z, Z+= axial length, $Z + = X/(D_h RePr)$

17 383.3 30.52 30.46 29.93 18 403.3 30.72 30.66 30.26 19 423.3 30.81 30.77 30.38 20 443.3 31.23 31.41 30.76 21 463.3 31.27 31.31 30.81 AVERAGE VALUES THROUGH STATIONS 391.6 30.57 30.56 30.08	30.21 28.2 30.48 28.4 30.59 28.7 31.04 28.9 31.05 29.1 15 TO 20: 30.32 28.3	6 415.9 5.65 9 417.8 5.62 4 19.8 5.59 4 421.8 5.57 7 423.8 5.54 6 416.7 5.64	0.131E 08 0.05364 0.132E 08 0.05546 0.134E 08 0.05928 0.135E 08 0.06211 0.137E 08 0.06493 0.132E 08 0.05482	8.96 9.21 9.06 9.31 9.67 9.83 8.84 8.20 9.63 9.42 9.18 9.21	12.12 10.3 11.42 10.1 12.15 10.8 11.11 9.6 12.36 10.7 11.78 10.3	38 10.60 10.49 18 10.30 10.24 32 10.95 10.88 54 9.81 9.72 76 10.94 10.85 32 10.49 10.41
INPUT ELECTRIC POWER = 613.6 W MASS FLOW RATE = 10.1100 G/S	PRESSUR	EXPERIMENT OR3 HEAT RATE GAINE E DROP = 0.0881 M	NOV. 15, 1987 D BY WATER = 593.6 M H2O FRICTIO	W DN FACTOR = 0.0	HEAT BALANCE 24635	ERROR = 3.30% FREM = 9.9993
PRM = 405.5 $GRM + = 0.59015EPRM = 5.272$ $RAM + = 0.36382ESTA = 2$ -WALL TEMPERATURE (DE	07 UPSTR 08 INLET	EAM BULK TEMPERATURE	URE = 24.23 DEG C = 24.26 DEG C 	DOWNSTREAM BUI OUTLET BULK TI	LK TEMPERATUR EMPERATURE NUSSELT NUME	IE = 38.32 DEG C = 38.31 DEG C
0 0.0 26.43 26.44 26.23	AVER- (C) AGE	6 347 8 6 24	0.2525.08.0.00001	A B	C T	H T+H
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	16 72 24 33 26.98 24.44 32 27.78 24.44 32 28.53 24.74 32 28.53 24.74 32 28.61 25.66 31.36 31.36 27.48 31.45 33.86 30.44 35.48 35.48 31.45 33.46 37.78 34.22 34.15 39.00 35.11 35.16 39.00 35.11 35.48 31.46 27.48 31.46 36.09 32.56 35.71 39.00 35.11 35.48 37.78 34.22 37.54 40.55 36.38 34.15 41.52 37.55 35.93 39.78 35.93 35.93	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	0.2512 0.00023 0.2552 0.00033 0.2552 0.00038 0.2552 0.00038 0.2552 0.00038 0.2552 0.00038 0.2552 0.00038 0.2552 0.00138 0.2552 0.00151 0.3042 0.00151 0.3172 0.0151 0.3042 0.02013 0.3160 0.02531 0.3502 0.03150 0.3562 0.03150 0.3626 0.04244 0.3362 0.05162 0.4326 0.05552 0.43326 0.05552 0.43326 0.05552 0.4422 0.06248 0.4522 0.06248 0.4522 0.06248 0.4522 0.06248 0.4522 0.06247 0.4522 0.06247 0.4522 0.06248 0.4522 0.06248 0.4522 0.06247 0.47267 0.07267	21.00 19.74 19.90 19.74 19.90 19.74 18.31 18.15 14.77 14.61 11.86 12.20 11.20 10.99 10.88 11.05 10.96 11.57 11.14 11.55 12.28 12.64 12.21 12.44 11.62 12.02 11.39 11.43 11.65 15.11 10.63 11.07 10.63 11.07 10.63 11.07 10.65 10.93 11.36 11.66 10.58 10.09 11.36 11.27 10.93 11.00	$\begin{array}{c} 24,05\\ 24,05\\ 21,05\\ 20,4\\ 18,99\\ 14,6\\ 14,06\\ 12,9\\ 13,86\\ 12,3\\ 14,12\\ 12,12\\ 13,92\\ 12,7\\ 13,92\\ 12,7\\ 13,92\\ 12,7\\ 13,92\\ 12,7\\ 13,92\\ 12,7\\ 13,92\\ 12,7\\ 13,92\\ 12,7\\ 13,92\\ 14,12\\$	$\begin{array}{cccccccccccccccccccccccccccccccccccc$

I NE MAS	INPUT ELECTRIC POWER = 250.0 W HEAT RATE GAINED BY WATER = 245.6 W HEAT BALANCE ERROR = 1.78% WASS FLOW RATE = 11.0490 G/S PRESSURE DROP = 0.0931 MM H20 FRICTION FACTOR = 0.021836 FREM = 8.7642															
REP PRP	= 40 = 5.8	1.4 (874 E	GRM+ = (RAM+ = (0.20546E	07 08	UPSTRE	AM BULK TE BULK TEMPE	MPERAT RATURE	URE = 23.91 = 23.92	DEG C DEG C	DOWNSTR OUTLET	EAM BU BULK T	LK TEMPE Emperatu	RATURE RE	= 29.24 = 29.23	DEG C DEG C
STA	- 2	-WALL	TEMPERA	TURE (D	EG C)-	ТВ	RE	PR	RA+	Z +			NUSSELT	NUMBER		
TIC	N CH	A	в	с	AVER-	(c)					A	в	с		AVERAGE	
NO.					AGE									7	н	ፕ+H
0	0.0	24.91	24.93	24.86	24.89	23.92	377.1	6.29	0.1045 08	0 00001	20 64	20 10	21 77	21 04	21 07	21 06
1	1.5	25.04	25.08	25.01	25.04	23.93	377.3	6.29	0.104E 08	0.00021	18.42	17.82	18.91	18 51	18 52	18 51
2	2.5	25.14	25.18	25.12	25.14	23.94	377.4	6.29	0.104E 08	0.00035	17.15	16.53	17 34	12 08	17 00	17 09
3	5.5	25.42	25,48	25.45	25,45	23.98	377.7	6.28	0.104E 08	0.00076	14.21	13.57	13.88	13.88	13.89	13.89
4	15.5	26.01	25,94	25,80	25.89	24.09	378.6	6.27	0.105E 08	0.00215	10.64	11.04	11.98	11.38	11 41	11 40
5	25.5	26.27	26.33	25.99	26.14	24.20	379.6	6.25	0.106E 08	0.00354	9,90	9.61	11.46	10.54	10.61	10.57
£	45.5	26.63	26.63	26,28	26.45	24.43	381.6	6.21	0.107E 08	0.00631	9.30	9.27	11.06	10.09	10.17	10.17
7	75.5	26.99	26.84	26,57	26.74	24.77	384.6	6.16	0.109E 08	0.01049	9,18	9.87	11.32	10.34	10.43	10.38
8	105.5	27.29	27.25	27.02	27.14	25.11	387.7	6.10	0.111E 08	0.01466	9.35	9.55	10.69	10.03	10.07	10.05
9	135.5	27.66	27.66	27.04	27.35	25.45	390.8	6.05	0.113E 08	0.01885	9.21	9.23	12.86	10.74	11.04	10.89
10	165.2	27.86	27.81	27.43	27.63	25.79	393.9	6.00	0.116E 08	0.02300	9.85	10.07	12.42	11.05	11.19	11.12
11	205.2	28.16	28.16	27.69	27.92	26.24	398.2	5.93	0.119E 08	0.02861	10.60	10.60	14.08	12.09	12.34	12.22
12	245.2	28.82	28,94	28.40	28.64	26.70	402.5	5.85	0.121E 08	0,03423	9.57	9,05	11,93	10.46	10,62	10.54
13	275.2	29,12	29.06	28.69	28,89	27.04	405.6	5.81	0.124E 08	0.03844	9,75	10,02	12,25	10.94	11.07	11.00
14	305.2	29.51	29.50	29.07	29.29	27.38	408.4	5.76	0.126E 08	0.04265	9.52	9.56	11,95	10.61	10.74	10.68
15	333.3	29.82	29.84	29,36	29.60	27.70	411.0	5.72	0.128E 08	0.04660	9.54	9.46	12.17	10,67	10.83	10.75
16	363.3	30.28	30.22	29.76	30.01	28.04	413.9	5,68	0.130E 08	0,05083	9.02	9.26	11,72	10.27	10.43	10,35
17	383.3	30.52	30.46	29.93	30.21	28.26	415.9	5.65	0.131E 08	0.05364	8,96	9.21	12.12	10.38	10,60	10,49
18	403,3	30,72	30.66	30,26	30.48	28.49	417.8	5.62	0.132E 08	0.05646	9,06	9.31	11.42	10.18	10,30	10,24
19	423.3	30.81	30.77	30.38	30.59	28.72	419.8	5.59	0.134E 08	0.05928	9.67	9.83	12.15	10.82	10,95	10.88
20	443.3	31.23	31.41	30.76	31.04	28.94	421.8	5.57	0.135E 08	0.06211	8.84	8,20	11.11	9.64	9.81	9,72
21	403.3	31.27	31,31	30.81	31.05	29.17	423.8	5.54	0.137E 08	0.06493	9,63	9.42	12.36	10.76	10.94	10.85
AVE	RAGE VA	LULS TH	ROUGHS	TATIONS	15 TO	20										

 EXPERIMENT	0R2	 NOV.	14,	1987	

$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	PRM =	OWNSTREAM BULK TEMPERATURE = 26.4 UTLET BULK TEMPERATURE = 26.4	IGC DOWN	URE = 23.71 = 23.71	MPERAT RATURE	AM BULK TE BULK TEMPE	UPSTRE. INLET 1	E 06 E 07	0.95353 0.58292	GRM+ = RAM+ =	1.5 (113 1	= 401 = 6.1	REM PRM
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	STA- TION NO.	A B C AVERAC T H	Z+	RA+	PR	RE	TB (C)	DEG C)- AVER- AGE	ATURE (C	TEMPER B	-WALL A	Z K CM	STA TIO NO.
16 403.3 27.22 27.21 27.00 27.11 26.03 410.8 5.96 0.615E 07 0.05418 6.94 9.00 11.00 9.88 9.99 19 423.3 27.32 27.41 27.11 27.24 26.14 411.9 5.94 0.619E 07 0.05689 9.06 8.40 11.06 5.75 9.90 20 443.3 27.56 27.73 27.31 27.42 26.26 413.1 5.92 0.623E 07 0.05959 8.17 7.26 10.14 8.75 8.93	0 1 2 3 4 5 6 7 8 9 0 1 2 2 2 3 3 3 3 4 4 9 1 1 1 2 2 2 3 3 3 3 4 4 9 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	00001 19 00020 17 00033 16 00073 14 000207 17 000207 10 00207 10 00207 10 00207 10 00207 10 00207 10 00207 10 00207 10 00109 6 01411 6 02212 6 002749 9 03286 8 02749 9 03286 8 02749 9 03286 8 04094 7 04473 7 04473 7 04473 8 05416 6 05418 6 05559 6	$\begin{array}{cccccccc} 0.540E & 0.7\\ 0.541E & 0.7\\ 0.541E & 0.7\\ 0.541E & 0.7\\ 0.541E & 0.7\\ 0.542E & 0.7\\ 0.554E & 0.7\\ 0.554E & 0.7\\ 0.554E & 0.7\\ 0.5570E & 0.7\\ 0.570E & 0.7\\ 0.570E & 0.7\\ 0.596E & 0.7\\ 0.602E & 0.7\\ 0.602E & 0.7\\ 0.611E & 0.7\\ 0.619E & 0.7\\ 0.618E & 0.7\\ 0$	$\begin{array}{c} 6.33\\ 6.32\\ 6.322\\ 6.322\\ 6.330\\ 6.223\\ 6.223\\ 6.14\\ 0.055\\ 6.005\\ 5.926\\ 5.926\\ 5.926\\ 5.926\\ 5.92\\ $	389,3 385,4 385,4 389,6 390,1 390,6 391,6 393,2 394,7 396,3 397,8 400,0 400,0 400,7 405,4 405,4 405,6 405,7 410,8 413,1	23.71 23.72 23.74 23.80 23.86 23.86 23.87 24.32 24.49 24.66 25.25 25.46 25.45 25.46 25.45 25.60 32 25.46 25.60 32 26.01 4 26.26	24.25 24.31 24.35 24.46 24.46 24.73 24.85 25.06 25.27 25.50 25.62 25.77 25.50 25.62 25.62 25.62 26.83 26.82 26.81 26.82 26.91 26.91 27.11 27.24 27.42	24.23 24.30 24.34 24.46 24.46 24.95 25.45 25.45 25.43 25.45 25.43 26.14 26.56 26.56 26.56 26.56 26.82 27.00 27.11 27.31	24.26 24.32 24.35 24.47 24.76 24.91 25.17 25.54 25.82 25.87 26.55 26.59 26.59 26.59 26.59 26.59 26.59 26.59 26.59 26.59 27.11 27.21 27.21 27.21 27.41 27.71	24.27 24.32 24.36 24.48 24.48 24.79 25.16 25.55 25.80 25.89 26.02 26.43 26.51 26.99 27.06 27.17 27.22 27.32	$\begin{array}{c} 0.0\\ 1.5\\ 2.5\\ 5.5\\ 5.5\\ 5.5\\ 75.5\\ 75.5\\ 105.5\\ 245.2\\ 245.2\\ 245.2\\ 2305.3\\ 333.3\\ 383.3\\ 3$	0123456789011234567890

===== EXPERIMENT OR1 --- NOV. 12, 1987 ========

12 245.2 51.90 51.61 13 275.2 53.59 53.28 14 305.2 56.09 56.11 15 333.3 56.71 56.81 16 363.3 61.45 61.54 17 383.3 62.82 62.32 18 403.3 64.26 4.10 19 423.3 65.50 65.03 20 443.3 67.71 67.95 21 463.3 67.97 68.73 AVERAGE VALUES THROUGH 1 391.6 63.44 63.29	49,55 50,65 51,11 52,27 53,90 55,00 55,97 57,37 58,61 60,05 59,88 61,22 61,40 62,83 62,89 64,08 65,02 66,40 65,83 67,09 STATIONS 15 TO 60,63 61,99	43.66 405. 46.07 423. 48.46 441. 50.71 459. 53.10 478. 54.70 490. 56.29 502. 57.89 515. 59.48 527. 61.08 540. 20: 55.36 495.	7 4.02 0.119E 6 3.83 0.128E 9 3.66 0.137E 9 3.50 0.146E 5 3.35 0.156E 3 3.27 0.162E 7 3.18 0.169E 0 3.09 0.175E 6 3.01 0.182E 9 2.92 0.188E 7 3.23 0.165E	09 0.04948 09 0.05578 0.06212 09 0.06811 09 0.07449 0.07873 09 0.08299 0.08738 09 0.08738 09 0.09189 09 0.09189 09 0.09645	$\begin{array}{ccccccc} 12.02 & 12.46\\ 13.08 & 13.65\\ 12.85 & 12.81\\ 12.19 & 12.04\\ 11.65 & 11.53\\ 11.94 & 12.73\\ 11.94 & 12.73\\ 11.91 & 12.39\\ 12.69 & 13.52\\ 11.70 & 11.37\\ 13.92 & 12.55\\ 12.01 & 12.27\\ \end{array}$	16.81 14 19.50 15 18.04 15 18.56 14 17.67 14 18.96 14 19.29 15 17.40 13 20.20 15 18.43 14	$\begin{array}{cccccccccccccccccccccccccccccccccccc$							
INPUT ELECTRIC POWER = 1599.4 W HEAT RATE GAINED BY WATER = 1487.5 W HEAT BALANCE ERROR = 6.5 MASS FLOW RATE = 7.1020 G/S PRESSURE DROP = 0.2083 MM H20 FRICTION FACTOR = 0.117205 FREM = 46.93 DFM = 400.4 CRMA = 0.465065 08 UDSTREAM BULK TEMPERATURE = 24.00 PEC C DOINGTREAM DUM TO THE 2.24 OPEC C														
REM = 400.4 GRM+ = (PRM = 3.609 RAM+ = (0.46506E 08 0.16786E 09	UPSTREAM BULK T INLET BULK TEM	TEMPERATURE = 24 PERATURE = 24	.00 DEG C .10 DEG C	DOWNSTREAM BU OUTLET BULK T	LK TEMPERATU EMPERATURE	JRE = 74.24 DEG C = 74.19 DEG C							
STA- Z -WALL TEMPERA TION CM A B NO.	ATURE (DEG C)- C AVER- AGE	TB RE (C)	PR RA+	2+	λ Β	NUSSELT NUN C	IBER AVERAGE H T+H							
0 0.0 30.31	29,63 29,98 30,85 31,10 31,68 31,87 34,19 34,19 33,32 34,69 34,35 35,96 35,92 37,56 38,85 40,42 42,30 43,66 44,25 45,95 48,45 49,91 52,07 53,67 57,33 56,83 59,48 6,04 63,32 64,88 66,13 66,09 69,35 71,22 73,21 75,01 75,15 76,72 77,84 79,63 76,85 80,43 76,85 80,43 76,85 80,43 77,104 75,75	24.10 243. 24.26 244. 24.36 244. 24.36 244. 24.68 246. 25.75 253. 26.82 259. 32.16 290. 35.37 309. 35.37 309. 38.58 330. 41.75 351. 46.02 379. 50.30 408.8 53.50 431. 56.71 453. 59.71 474. 62.92 497.5 65.95 522.5 65.95 522.5 523.5 524.5 525.5 524.5 524.5 524.5 524.5 524.5 524.5 524.5 524.5 524.5 525.5 524.5 525.5 524.5 525.5 524.5 525.5 524.5 525.5 524.5 525.5 524.5 525	$\begin{array}{rrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrr$	08 0.0001 08 0.00054 08 0.0019 08 0.0036 08 0.0036 08 0.0032 08 0.00354 08 0.00320 08 0.00320 09 0.02338 09 0.03218 09 0.04645 09 0.0592 09 0.06305 09 0.07121 09 0.08472 09 0.08473 09 0.09231 09 0.10422 09 0.10422 09 0.10511 09 0.09155	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$\begin{array}{cccccccccccccccccccccccccccccccccccc$							

REM = 399.6 GRM+ = 0.28318E 08 UPSTREAM BULK TEMPERATURE = 24.05 DEG C DOWNSTREAM BULK TEMPERATURE = 61.56 DEG C STA- Z -WALL TEMPERATURE (DEG C)- TB RE PR RA+ 2+ NUSSELT NUMBER AVERA C AVERA C AVERA C	с	= 1240. FRICT	ER =	WATER	ВУ 1 H2O	D B M H	INEC 3 MM	GAIN 1023	RATE	HEAT R DROP =	H D	SURE	RESS	P	ł	3 W	313.3 G/S	= 1 320	ER = 7.93	20%	CP TE =	TRI RAT	ELEC LOW	PUT SS I	INF MAS
STA- 2 -WALL TEMPERATURE (DEG C) TE RE PR RA+ 2+ NUSSELT NUMBER AVERAGE AVERAGE AVERAGE AVERAGE AVERAGE AVERAGE AVERAGE		DEG C DEG C	.05	24.0 24.1	RE =	URE	RATU	EMPER/ CRATU	(TE Empe	M BULK ULK TE	EAM BU	STRE LET	UPS' INLI	8 9	0	18E 67E	.2831 .1156	= 0 = 0	LM+ = .M+ =	GR RA	1	.6 85	399 4.0	4 =	REM PRM
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	-	Z +		A+	R		R	PR	2	RE		ТВ	T	c)-	EG	(D)	TURE	ERA	EMPE	, т	ALL	- W	Z	4 -	STA
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$												(c)	((VER- AGE	A,		с		в		¥		СМ	DN -	TIC NO.
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$		0.0000	08	2E 08	0.53	ō.	26	6.26	2.0	272		4.11	24	8,70	2	49	28.4	94	28.9)	. 90	28	0.0		0
$\begin{array}{cccccccccccccccccccccccccccccccccccc$		0.0002	08	5E 08	0.53	ō.	24	6.24	2.7	272	à.	4.23	24	9.57	2	42	29.4	76	29.7)	3,70	29	1.5		1
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$		0.0004	08	8E 08	0.53	Ο.	23	6.23	3.2	273		4.31	24	0.17	3	06	30.0	33	30.3	5	.26	30	2.5		2
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$		0.0010	08	5E 08	0.54	Ο.	19	6.19	.7	274	5	4.55	24	1,98	3	98	31.9	33	32.0	2	.92	31	5.5		3
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$		0.0030	08	0E 08	0.57	Ο.	07	6.01	9.8	279	5	5.35	25	2.76	3	79	31.7	56	33.5	5	1.85	33	5.5	1	4
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$		0.0049	08	5E 08	0.59	٥.	94	5.94	5.2	285	ł.	6.14	26.	3.80	3	57	32.5	11	35.1		.94	34	5.5	- 2	5
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$		0.0088	08	5E 08	0.64	Ο.	72	5.72	5.4	295		7.74	27.	5.23	3	00	34.0	39	36.3	3	.53	36	5.5	4	6
8 105.5 40.90 40.66 38.72 39.75 32.53 326.8 5.12 0.801E 08 0.02074 12.09 12.45 16.34 14.02 14.31 14. 9 135.5 42.86 42.60 39.98 41.36 34.92 342.8 4.84 0.876E 08 0.02263 12.65 13.10 19.90 15.63 16.39 16. 10 165.2 44.96 44.71 42.60 43.72 37.29 359.8 4.58 0.957E 08 0.03298 13.04 13.49 18.85 15.57 16.06 15. 12 205.2 48.10 47.96 45.58 46.81 40.46 382.4 4.29 0.107E 09 0.04118 13.06 13.30 19.49 15.72 16.04 15.12 12 245.2 51.90 51.61 49.55 50.65 43.66 40.57 4.02 0.107E 09 0.04118 12.02 12.46 16.81 14.16 14.52 14. 12 245.2 51.90		0.0147	08	1E 08	0.72	Ο.	42	5.42).6	310	3	0.13	30	7.33	3	18	36.1	34	38.3	5	.65	38	5.5	1	7
9 135.5 42.86 42.60 39.98 41.36 34.92 342.8 4.84 0.876E 08 0.02685 12.65 13.10 19.90 15.63 16.39 16. 10 165.2 44.96 44.71 42.60 43.72 37.29 359.8 4.58 0.957E 08 0.03298 13.04 13.49 18.65 15.57 16.06 15. 12 055.2 48.10 47.96 45.58 46.81 40.48 382.4 4.29 0.107E 09 0.04118 13.04 13.49 15.72 16.34 16. 12 245.2 51.90 51.61 49.55 50.65 43.66 405.7 4.02 0.119E 09 0.04948 12.02 12.46 16.81 14.16 14.52 14. 12 245.2 51.90 51.11 52.27 46.07 422.66 3.83 0.128E 09 0.05578 13.08 13.65 15.50 15.43 16.43 16. 14 305.2 56.09 56.11 53.90		0.0207	08 1	1E 08	0.80	Ο.	12	5,12	5.8	326	3	2.53	32.	9.75	3	72	38.7	56	40.6)	.90	40	5.5	10	8
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$		0.0268	08	6E 08	5.87	Ο.	84	4.8	2.8	342	?	4.92	34.	1.36	- 4	98	39.9	50	42.6	3	.88	42	5.5	13	9
11 205.2 48.10 47.96 45.58 46.81 40.46 382.4 4.29 0.107E 09 0.04118 13.06 13.30 19.49 15.72 16.34 16. 12 245.2 51.90 51.61 49.55 50.65 43.66 405.7 4.02 0.119E 09 0.04948 12.02 12.46 16.81 14.16 14.52 14. 13 275.2 53.59 53.28 51.11 52.27 46.07 422.6 3.83 0.128E 09 0.05578 13.08 13.65 13.65 15.86 16.43 16. 14 305.2 56.09 56.11 53.90 55.00 48.46 441.9 3.66 0.137E 09 0.06212 12.85 12.81 18.04 15.00 15.43 15. 15 333.3 56.71 58.61 56.97 57.37 50.71 459.9 3.50 0.146E 09 0.06212 12.85 12.81 18.04 15.00 15.43 15. 15 333.3 56.51		0.0329	D8 I	7E 08	9,95	0.	58	4.58	9.8	359	9	7.29	37.	3.72	4.	60	42.6	71	44.7	5	.96	- 44	5.2	16	10
12 245.2 51.90 51.61 49.55 50.65 43.66 405.7 4.02 0.119E 09 0.04948 12.02 12.46 16.81 14.16 14.52 14. 13 275.2 53.59 53.28 51.11 52.27 46.07 423.6 3.83 0.128E 09 0.05578 13.08 13.65 19.50 15.86 16.43 16. 14 305.2 56.09 56.11 53.90 55.00 48.46 441.9 3.66 0.137E 09 0.06212 12.85 12.81 18.04 15.00 15.43 15. 15 333.3 58.71 58.81 55.97 57.37 50.71 459.9 3.50 0.146E 09 0.06811 12.19 12.04 18.56 14.66 15.34 15. 16 363.3 61.45 61.54 58.61 60.05 53.10 478.5 3.35 0.146E 09 0.07449 11.65 11.53 17.67 14.00 14.63 14.		0,0411	29 H	7E 09	0.10	٥.	29	4.25	2.4	382	3	0.48	40	6.81	- 41	58	45.5	96	47.9	}	.10	48	5.2	20	11
13 275.2 53.59 53.28 51.11 52.27 46.07 423.6 3.83 0.128E 09 0.05578 13.08 13.65 19.50 15.86 16.43 16. 14 305.2 56.09 56.11 53.90 55.00 48.46 441.9 3.66 0.137E 09 0.06212 12.85 12.81 18.04 15.00 15.43 15. 15 333.3 58.71 58.81 55.97 57.37 50.71 459.9 3.50 0.146E 09 0.06811 12.19 12.04 18.56 14.66 15.34 15. 16 363.3 61.45 61.54 58.61 60.05 53.10 478.5 3.35 0.146E 09 0.07449 11.65 11.53 17.67 14.00 14.63 14.		0.0494	09 (9E 09	0.11	0.	02	4.02	5.7	405	\$	3.68	43	0.65	- 51	55	49.5	51	51.6	2	.90	51	5.2	24	12
14 305.2 56.09 56.11 53.90 55.00 48.46 441.9 3.66 0.137E 09 0.06212 12.85 12.81 18.04 15.00 15.43 15. 15 333.3 58.71 58.81 55.97 57.37 50.71 459.9 3.50 0.146E 09 0.06811 12.19 12.04 18.56 14.66 15.34 15. 16 363.3 61.45 61.54 58.61 60.05 53.10 478.5 3.35 0.166E 09 0.07449 11.65 11.53 17.67 14.00 14.63 14.		0.0557	09 (8E 09).12	ο.	83	3.83	3.6	423	Į.	6.07	46	2.27	5	11	51.1	28	53.2	3	.59	53	5.2	2	13
15 333.3 387.1 58.81 55.97 57.37 50.71 459.9 3.50 0.146E 09 0.06811 12.19 12.04 18.56 14.66 15.34 15. 16 363.3 61.45 61.54 58.61 60.05 53.10 478.5 3.35 0.156E 09 0.07449 11.65 11.53 17.67 14.00 14.63 14.		0.0621	09 1	7E 09	0.13	0.	66	3.66	1.9	441	5	8.46	48.	5.00	5	90	53.9	11	56.1		.09	56	5.2	30	14
16 363,3 61,45 61,54 58,61 60,05 53,10 478,5 3,35 0,156E 09 0,07449 11,65 11,53 17,67 14,00 14,63 14,		0.0681	09 1	6E 09	0.14	о.	50	3.50	3.9	459		0.71	50.	7.37	5	97	55.9	31	58.8		. 71	58	3.3	3.	15
		0.0744	19 (6E 09	0.15	ο,	35	3.35	3.5	478)	3.10	53.	0.05	6	61	58.6	24	61.5	2	.45	61	3.3	35	16
1/ 383.3 62.82 62.32 59.88 61.22 54.70 490.3 3.27 0.162E 09 0.07873 11.94 12.73 18.73 14.87 15.53 15.		0.0787	18 1	2E 09	1.16	ο.	27	3.27	3.3	490	2	4.70	54.	1.22	6	88	23.8	52	62.3		.82	62	3.3	عد ا	17
18 403.3 64.42 64.10 61.40 62.83 56.29 502.7 3.18 0.169E 09 0.08299 11.91 12.39 18.96 14.81 15.56 15.		0.0829	19 (9E 09	1.16	0 .	18	3,18	2.7	502		6.29	56.	2.83	6	40	61.4	0	64.1		.42	64	3.3	- 40	18
19 423.3 65.50 65.03 62.89 64.08 57.89 515.0 3.09 0.175E 09 0.08738 12.69 13.52 19.29 15.60 16.19 15.		0.0873	19 1	5E 09	1.17	U.	09	3.09	2.0	515	3	7.89	57.	4.08	64	89	62.8	13	65.0	,	1.50	65	3.3	42	19
20 443.3 67.71 67.95 65.02 65.42 59.48 527.6 3.01 0.182E 09 0.09189 11.70 11.37 17.40 13.87 14.47 14.		0.0918	19 1	ZE 09	1.18	v.	01	3.01		527	5	9.48	59.	0.12	6	02	65.0	20	61,9		- /]	67	3.3	49	20

*******	EXPERIMENT	0R5	NOV.	16.	1987	*********
			*****	,		

INPUT ELECTRIC POWER = 977.0 W MASS FLOW RATE = 9.0130 G/SHEAT RATE GAINED BY WATER = 927.7 W PRESSURE DROP = 0.1172 MM H20HEAT BALANCE ERROF FRICTION FACTOR = 0.041154HEAT BALANCE ERROF PRESSURE DROP = 0.1172 MM H20FRICTION FACTOR = 0.041154FRICTION	EXPERIMENT OR4 NOV. 16, 1987 EXPERIMENT OR4															
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	INPUT ELEC MASS FLOW	CTRIC PC RATE =	OWER = 9.0130	977.0 W 0 G/S	PI	RESSURE	HEAT RATE DROP = Ú.	GAINE 1172 M	D BY WATER M H2O	= 927.7 FRICTIO	W IN FACTOR	= 0.04	НЕАТ ВА 1154	LANCE F	ERROR = REM = 1	5.05% 6.4508
STA- 2 -WALL TEMPERATURE (DEG C)- TE RE PR RA+ 2+	REM = 399 PRM = 4.6	9.7 Q 595 F	GRM+ = (RAM+ = (0.14624E 0.68704E	08 08	UPSTREA INLET E	M BULK TE BULK TEMPE	MPERAT RATURE	URE = 23.8 = 23.8	2 DEG C 5 DEG C	DOWNSTR OUTLET	EAM BUI BULK TH	LK TEMPE Emperatu	RATURE RE	= 48.52 = 48.49	DEG C DEG C
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	STA- Z TION CM NO.	-WALL A	TEMPER/ B	C C	EG C)- AVER- AGE	ТВ (С)	RE	PR	RA+	Z +	Α	В	NUSSELT	NUMBE T	AVERAGE H	 T+K
21 463.3 53.62 54.11 51.91 52.89 48.20 499.9 3.68 0.102E 09 0.08295 13.53 12.41 19.77 15.65 16. AVERAGE VALUES THROUGH STATIONS 15 TO 20: 391.6 50.62 50.53 46 59 46 59 44 44 462 7 3 96 0.9115 08 0.06968 11 95 12 15 17 75 14 36 14	0 0.0 1 1.5 3 5.5 4 15.5 5 25.5 6 45.5 7 75.5 9 135.5 10 165.2 11 205.2 12 245.2 13 275.2 14 305.2 15 333.3 17 383.3 17 383.3 19 423.3 20 443.3 21 463.3 AVERGE VA	27.26 27.26 28.23 29.40 30.95 31.55 32.73 34.28 35.84 40.49 37.19 38.34 42.93 37.43 44.29 37.43 45.96 51.23 51.93 53.62 53.62 53.62 53.65 53.55 55 55 55 55 55 55 55 55 55 55 55 55	27.31 27.89 28.29 29.49 30.74 31.66 35.70 37.03 38.164 40.31 42.83 44.04 45.99 47.43 45.99 47.43 49.91 51.00 51.70 53.70 53.71 84.17 80.51 80.55 80.55 80.55 80.55 80.55 80.55 80.55 80.55 80.55 80.55	26.99 27.65 28.10 29.45 29.64 29.90 30.92 32.54 34.32 35.11 36.72 38.75 41.35 41.35 41.35 41.35 41.35 41.35 41.35 51.57 50.13 51.57 51.91 51.57 51.91 51.57	27.146 27.146 28.454 30.244 30.7806 35.041 35.041 35.129 45.129 45.129 45.129 45.129 45.129 45.129 45.119 50.956 50.956 50.957 50 155 50 155 155 155	23.86 23.99 24.57 25.20 26.25 27.83 30.98 32.54 34.64 36.74 36.74 38.32 39.90 41.37 42.95 44.00 47.15 44.00 20:	307.3 307.8 308.2 309.3 316.9 324.8 336.4 337.4 337.4 337.4 337.4 337.4 337.4 337.4 337.4 404.6 416.8 429.6 449.3 453.7 453.7 450.9 459.9 459.9 459.9	6.30 6.29 6.28 6.26 6.27 5.92 5.92 5.51 5.31 5.32 5.51 5.32 4.63 4.20 7.399 3.95 3.95 3.95 3.95 3.95 3.95 3.95	0.392E 08 0.395E 08 0.395E 08 0.425E 08 0.421E 08 0.421E 08 0.423E 08 0.448E 08 0.561E 08 0.561E 08 0.702E 08 0.702E 08 0.702E 08 0.742E 08 0.8645E 08 0.8645E 08 0.865E 08 0.957E 08 0.95	0.00001 0.00025 0.00042 0.0093 0.00264 0.00435 0.01813 0.02335 0.02858 0.03575 0.04843 0.05896 0.06844 0.05885 0.05885 0.05885 0.05885 0.05896 0.06644 0.07180 0.077551 0.07924 0.08295	22.61 19.78 18.20 14.69 12.33 12.10 11.85 13.05 13.05 13.06 12.11 12.57 12.23 12.26 11.49 11.74 11.94 12.61 11.64 13.53	22.36 19.53 17.95 14.44 12.72 12.02 12.02 12.25 13.41 13.26 12.30 13.06 12.22 12.26 13.41 13.26 12.30 13.06 12.22 12.26 11.36 12.51 11.23 12.51 12.51 12.51 12.51 12.51 12.51 12.51 12.51 12.51 12.51 12.51 12.51 12.51 12.51 12.51 12.55 12.51 12.55	24.65 20.62 14.56 15.51 16.35 16.46 16.23 15.52 18.13 18.55 18.13 18.55 18.14 16.55 18.01 18.65 18.05 18.75 19.75	23.53 20.22 18.43 14.56 13.86 13.86 13.83 13.83 13.52 14.81 15.41 15.41 15.41 15.41 14.480 13.71 14.480 13.71 14.481 15.54 15.54 12.26	23.57 20.23 16.44 14.56 14.02 14.19 14.20 14.20 15.68 15.87 15.68 15.87 15.68 15.46 15.46 15.46 15.46 15.46 15.50 15.07 15.10 15.57 14.03 16.57	23.55 20.23 18.43 14.56 13.99 13.64 15.10 15.48 15.48 15.49 15.25 14.25 14.25 14.25 14.25 14.25 14.25 14.27 14.83 13.79 14.83 13.79 14.83 13.79 14.83 14.07 14.83 14.07 14.83 14.07 14.83 14.07 14.83 14.07 14.83 14.57 14.83 14.57 14.57 14.57 15.10

STA	- Z	-WALL	TEMPERA	TURE (I	DEG C)-	TB	RE	PR	RA+	Z+			NUSSELT	NUMBER		
TIC NO.	№,СМ	A	в	C.	AVER-	(c)					A	в	с	 T	AVERAGE	 T+H
		24 65	24 66					· · · · ·								
1	1.5	24.79	24.85	24.02	24.63	23.74	472.5	6.32	0.105E 08	0.00017	19.92	19.80	20.30	20.08	20.08	20.08
2	2.5	24.89	24.90	24.88	24.89	23.75	472.6	6.32	0.105E 08	0.00028	18.34	18.22	18.56	18.42	18.42	18.42
4	15.5	25.19	25.20	25.20	25.20	23.78	473.9	6.32	0.106E 08	0.00061	14.82	14.70	14.76	14.76	14.76	14.76
5	25.5	25.96	26.02	25.71	25.85	23.96	474.6	6.29	0.107E 08	0.00281	10.47	10.16	11,99	11.09	11,15	11.12
5	45.5	26.35	26.27	25.94	26.12	24.15	476.9	6,26	0.108E 08	0.00502	9.50	9.85	11.67	10.58	10.67	10.62
é	105.5	26.84	26.80	26.53	26.68	24.70	482.9	6.17	0.111E 08	0.01165	9.74	9.94	11,38	10,56	10.61	10.58
9	135.5	27.10	27.09	26.53	26.81	24.98	486.1	6.13	0.113E 08	0.01497	9.83	9.85	13,43	11.36	11.63	11.50
11	205.2	27.51	27.54	27.07	27.30	25.62	493.4	6.02	0.117E 08	0.02271	10.99	10.43	14.37	12.40	12.64	12.52
12	245.2	28.00	28.16	27.66	27.87	25.99	497.8	5.97	0.119E 08	0.02716	10.36	9.59	12.47	11.07	11.22	11.15
14	305.2	28.33	28.33	27.95	28.14	26.27	501.1	5.92	0.121E 08 0.123E 08	0.03051	10,06	9.44	12.30	11.07	11.18	11.12
15	333.3	28,92	28.94	28.39	28.66	26.80	507.6	5.84	0.125E 08	0.03700	9.78	9.72	13.03	11.15	11.39	11.27
16	363.3	29.18	29.12	28.58	28,87	27.08	510.5	5.80	0.127E 08	0.04035	9.88	10.16	13.78	11.60	11.90	11.75
18	403.3	29.51	29.46	29.01	29.25	27.45	512.4	5.75	0.128E 08	0.04258	10.02	10.28	13.22	11.59	11.70	11.60
19	423.3	29.54	29.60	29.15	29.36	27.63	516.3	5.73	0.130E 08	0.04705	10.83	10.53	13.63	11.98	12.16	12.07
20	443.3	29.88	30.08	29.40	29,69	27.81	518.3	5.71	0.131E 08	0.04929	10.04	9.15	13.03	11.04	11.31	11.18
AVE	RAGE VA	LUES TI	IROUGH S	TATIONS	15 TO	20:	520.2	5.05	0.1522 00	0,03133	11.05	10.50	13.00	13.02	13.45	13.23
	391.6	29.39	29.41	28.89	29.15	27.34	513.2	5.77	0.128E 08	0,04352	10.10	10.02	13.34	11.47	11.70	11.59
							YOFDIMENT	0.009	NOV 2	0 1987 -		_				
							AFORINENI	UKJ	107, 2	0, 1907 -		-				
7 . 1 .		mn_{1} c n_{1}								~~~ ~						
MAS	OT ELEC S FLOW	RATE =	JWER = 13.0170	648.5 W	i pr	RESSURE	HEAT RATE	1903 N	D BY WATER	= 631.6 FRICTIO	W N FACTOR	= 0.0	HEAT BAI	LANCE E	RROR =	2.64%
MAS	S FLOW	RATE =	JWER = 13.0170	648.5 W G/S	PI	RESSURE	DROP = 0.	1903 M	D BY WATER M H2O	FRICTIO	N FACTOR	= 0,0	HEAT BAI 32123	LANCE E	RROR = IEM = 10	2.64%
REM PRM	= 502 = 5.5	RATE =	JWER = 13.0170 GRM+ = 0 RAM+ = 0	648.5 W G/S .64678E .35588E	07 08	RESSURE UPSTREA INLET B	HEAT RATE DROP = 0. M BULK TE ULK TEMPE	MPERAT	D BY WATER M H2O URE = 23.63 = 23.65	FRICTIO	N FACTOR DOWNSTR OUTLET	EAM BUI	HEAT BAI 32123 JK TEMPEI Emperatur	LANCE E FF RATURE RE	RROR = 14 = 35.27 = 35.26	2.64% 6.1354 DEG C DEG C
REM PRM	= 502 = 5.5	RATE =	JWER = 13.0170 GRM+ = 0 RAM+ = 0	648.5 W G/S .64678E .35588E	07 08	RESSURE UPSTREA INLET B	HEAT RATE DROP = 0. M BULK TE ULK TEMPE	MPERAT	D BY WATER M H2O URE = 23.63 = 23.65	FRICTIO DEG C DEG C	N FACTOR DOWNSTR OUTLET	E 0.0 EAM BUI BULK TI	HEAT BAI 32123 SK TEMPEI EMPERATU	LANCE E FF RATURE RE	RROR = 11 EM = 11 = 35.27 = 35.26	2.64% 6.1354 DEG C DEG C
REM PRM STA TIO	= 502 = 5.5 - 2 N CM	-WALL	JWER = 13.0170 GRM+ = 0 RAM+ = 0 TEMPERA B	648.5 W G/S .64678E .35588E .TURE (D C	2 07 2 08 DEG C)- AVER-	RESSURE UPSTREA INLET B TB (C)	HEAT RATE DROP = 0. M BULK TE ULK TEMPE RE	1903 M MPERAT RATURE	D BY WATER M H2O URE = 23.63 = 23.65 RA+	FRICTIO DEG C DEG C Z+	N FACTOR DOWNSTR OUTLET	EAM BUI BULK TH	HEAT BAI 32123 LK TEMPEI EMPERATUI NUSSELT C	LANCE E FF RATURE RE NUMBEF	RROR = 11 = 35.27 = 35.26	2.64% 6.1354 DEG C DEG C
REM PRM STA TIO NO.	= 502 = 5.5 - 2 N CM	-WALL	JWER = 13.0170 GRM+ = 0 RAM+ = 0 TEMPERA B	648.5 W G/S .64678E .35588E TURE (D C	PF 07 08 DEG C)- AVER- AGE	RESSURE UPSTREA INLET B TB (C)	HLAT RATE DROP = 0. M BULK TE ULK TEMPE RE	PR	D BY WATER M H2O URE = 23.63 = 23.65 RA+	E C DEG C DEG C Z+	N FACTOR DOWNSTR OUTLET	EAM BUI BULK THE	HEAT BAI 32123 SK TEMPEI EMPERATUI NUSSELT C	LANCE E FF RATURE RE NUMBEF	RROR = 11 = 35.27 = 35.26 AVERAGE H	2.64% 6.1354 DEG C DEG C T+H
REM PRM STA TIO NO.	0.0	-WALL 25.93	JWER = 13.0170 GRM+ = 0 TEMPERA B 25.94	648.5 W G/S .64678E .35588E TURE (D C 25.77	2 07 08 EG C)- AVER- AGE 25.85	RESSURE UPSTREA INLET B TB (C) 23.65	HLAT RATE DROP = 0. M BULK TE ULK TEMPE RE 441.6	PR	D BY WATER M H2O URE = 23.63 = 23.65 RA+ 0.264E 08	= 631.4 FRICTIO DEG C DEG C Z+	N FACTOR DOWNSTR OUTLET A 23.10	EAM BUI BULK TI BULK TI	HEAT BAI 32123 LK TEMPEI EMPERATUI NUSSELT C 24.83	LANCE E FF RATURE RE NUMBEF T 23.89	RROR = EM = 11 = 35.27 = 35.26 AVERAGE H 23.93	2.64% 5.1354 DEG C DEG C T+H 23.91
INP MAS REM PRM STA TIO NO.	- 2 N CM - 2 0.0 1.5 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2	-WALL 25.93 26.29 26.29	JWER = 13.0170 SRM+ = 0 TEMPERA B 25.94 26.31 26.57	648.5 W G/S .64678E .35588E TURE (D C 25.77 26.18 26.18	25.85 26.24 26.24	TB (C) 23.65 23.65 23.71	HLAT RATE DROP = 0. M BULK TE ULK TEMPE RE 441.6 442.0	6.34 6.33	D BY WATER M H2O URE = 23.63 = 23.65 RA+ 0.264E 08 0.264E 08	= 631.4 FRICTIO DEG C DEG C Z+ 0.00001 0.00018 0.0028	N FACTOR DOWNSTR OUTLET A 23.10 20.15 18.52	EAM BULK THE	HEAT DAI 32123 SK TEMPEI EMPERATUI NUSSELT C 24.83 21.05	LANCE E FR RATURE RE NUMBER T 23.89 20.55	RROR = 12M = 11 = 35.27 = 35.26 AVERAGE H 23.93 20.56 18 25	2.64% 5.1354 DEG C DEG C T+H 23.91 20.56
REM PRM STA TIO NO. 1 2 3	01 ELEC S FLOW = 502 = 5.5 - 2 N CM - 0.0 1.5 2.5 5.5	-WALL 25.93 26.29 26.55 27.31	JWER = 13.0170 SRM+ = 0 TEMPERA B 25.94 26.31 26.57 27.35	648.5 x G/S .64678E .35588E TURE (D C 25.77 26.18 26.47 27.33	Pr 2 07 2 08 DEG C) AVER- AGE 25.85 26.24 26.51 27.33	RESSURE UPSTREA INLET B (C) 23.65 23.66 23.71 23.78	HEAT RATE DROP = 0. M BULK TE ULK TEMPE RE 441.6 442.0 442.2 443.0	GAINE 1903 M MPERAT RATURE PR 6.34 6.33 6.33 6.31	D BY WATER M H2O URE = 23.63 = 23.65 RA+ 0.264E 08 0.264E 08 0.265E 08 0.266E 08	= 631.4 FRICTIO DEG C DEG C Z+ 0.00001 0.00018 0.00029 0.00065	W FACTOR DOWNSTR OUTLET A 23.10 20.15 18.52 14.91	EAM BUI BULK TH B 22.95 20.00 18.37 14.75	HEAT DAI 32123 LK TEMPEH EMPERATUI NUSSELT C 24.83 21.05 19.05 14.83	LANCE E FF RATURE RE 23.89 20.55 18.74 14.83	RROR = 12M = 11 = 35.27 = 35.26 AVERAGE H 23.93 20.56 18.75 14.83	2.64% 5.1354 DEG C DEG C T+H 23.91 20.56 18.75 14.83
REM PRM STA TIO NO. 1 2 3		-WALL 25.93 26.29 26.55 27.31 28.34	JWER = 13.0170 SRM+ = 0 TEMPERA B 25.94 26.31 26.57 27.35 28.25	648.5 x G/S 	PF 07 08 DEG C) AVER- AGE 25.85 26.24 26.24 26.51 27.33 28.01	RESSURE UPSTREA INLET B (C) 23.65 23.68 23.71 23.78 24.03	HEAT RATE DROP = 0. M BULK TEMPE RE 441.6 442.0 442.0 442.2 443.0 445.5	6.34 6.33 6.31 6.28	D BY WATER M H2O URE = 23.63 = 23.65 RA+ 0.264E 08 0.264E 08 0.265E 08 0.265E 08 0.269E 08	= 631.4 FRICTIO DEG C DEG C 2+ 0.00001 0.00018 0.00029 0.00065 0.00182	W FACTOR DOWNSTR OUTLET A 23.10 20.15 18.52 14.91 12.19	EAM BUI BULK TH B 22.95 20.00 18.37 14.75 12.44	HEAT DAI 32123 LK TEMPEH EMPERATUI NUSSELT C 24.83 21.05 19.05 14.83 14.24	LANCE E FF RATURE RE 23.89 20.55 18.74 14.83 13.21	RROR = 11 = 35.27 = 35.26 AVERAGE H 23.93 20.56 18.75 14.83 13.28	2.64% 5.1354 DEG C DEG C T+H 23.91 20.56 18.75 14.83 13.25
REM PRM STA TIO NO. 0 1 2 3 4 5 6	0.0 5.5 5.5 - 2 N CM 0.0 1.5 2.5 5.5 15.5 25.5 45.5	-WALL 25.93 26.29 26.55 27.31 28.34 28.89 29.61	JWER = 13.0170 SRM+ = 0 TEMPERA B 25.94 26.31 26.57 27.35 28.25 28.25 28.99 29.51	648.5 W G/S 64678E 35588E TURE (D C 25.77 26.18 26.47 27.33 27.72 28.04 28.66	PF 07 08 PEG C)- AVER- AGE 25.85 26.24 26.51 27.33 28.01 28.49 29.08	RESSURE UPSTREA INLET B TB (C) 23.65 23.68 23.71 23.78 24.03 24.28 24.28 24.28 24.27	HEAT RATE DROP = 0. M BULK TEMPE RE 441.6 442.0 442.2 442.2 442.3 445.5 448.0 445.5	6.34 6.33 6.33 6.33 6.31 6.28 6.24 6.16	D BY WATER M H2O URE = 23.65 RA+ 0.264£ 08 0.264£ 08 0.265£	E 631.4 FRICTIO DEG C DEG C Z+ 0.00001 0.00018 0.00029 0.00065 0.00182 0.0006536	W FACTOR DOWNSTR OUTLET A 23.10 20.15 18.52 14.91 12.19 11.39 10.85	EAM BULK THE	HEAT BAI 32123 LK TEMPEI EMPERATUI NUSSELT C 24.83 21.05 19.05 14.83 14.24 13.95 13.72	LANCE E FF RATURE RE T 23.89 20.55 18.74 14.83 13.21 12.47 12.19	RROR = 14 = 35.27 = 35.26 AVERAGE H 23.93 20.56 18.75 14.83 13.28 12.61 12.34	2.64% 6.1354 DEG C DEG C T+H 23.91 20.56 18.75 14.83 13.25 12.54 12.254
INP MAS REM PRM STA TIO. 0 1 2 3 4 5 6 7	01 ELEC 5 FLOW = 502 = 5.5 - 2 N CM 0.0 1.5 2.5 5.5 15.5 25.5 45.5 75.5	-WALL A 25.93 26.55 27.31 28.34 28.89 29.61 30.27	JWER = 13.0170 SRM+ = 0 TEMPERA B 25.94 26.31 26.57 27.35 28.25 28.25 28.99 29.51 30.04	648.5 w 6/8.5 w 64678e .35588e TURE (E C 25.77 26.18 26.47 27.33 27.72 28.04 28.60 29.16	25.85 26.24 27.33 28.01 28.49 29.66	TB (C) 23.65 23.65 23.68 23.71 23.78 24.03 24.28 24.28 24.77 25.52	HEAT RATE DROP = 0. M BULK TE ULK TEMPE RE 441.6 442.0 442.2 443.0 445.5 448.0 445.5 448.0 453.1 461.1	6.34 6.33 6.33 6.33 6.33 6.28 6.24 6.16 6.04	URE = 23.63 = 23.65 RA+ 0.264E 08 0.266E 08 0.266E 08 0.265E 08 0.265E 08 0.265E 08 0.263E 08 0.273E 08 0.231E 08	= 631.4 FRICTIO DEG C DEG C 2+ 0.000018 0.00029 0.00065 0.00182 0.00182	W FACTOR DOWNSTR OUTLET A 23.10 20.15 18.52 14.91 12.19 11.39 10.85 11.02	EAN BULK THE	HEAT BAI 32123 LK TEMPEI EMPERATUI NUSSELT C 24.83 21.05 19.05 14.83 14.24 13.95 14.24 13.95 14.36	LANCE E FF RATURE RE 23.89 20.55 18.74 14.83 13.21 12.47 12.19 12.65	RROR = 10 = 35.27 = 35.26 	2.64% 6.1354 DEG C DEG C T+H 23.91 20.56 18.75 14.83 13.25 12.54 12.26 12.74
INP MAS REM PRM STA TIO NO. 0 1 2 3 4 5 6 7 8	5 FLOW = 502 = 5.5 - 2 N CM 0.0 1.5 2.5 5.5 15.5 25.5 45.5 75.5 105.5	-WALL 25.93 26.29 26.55 27.31 28.34 28.89 29.61 30.27 30.95 31 50	JWER = 1 13.0170 GRM+ = 0 TEMPERA B 25.94 26.31 26.57 27.35 28.25 28.29 29.51 30.04 30.86	648.5 w G/S .64678E .35588E .35588E .35588E .35588E .25.77 26.18 26.47 27.33 27.72 28.04 28.04 28.16 29.16 29.97 20.13	PF 07 08 VEG C) AVER AGE 25.85 26.24 26.51 27.33 28.01 28.49 29.08 30.43 30.43	RESSURE UPSTREA INLET B (C) 23.65 23.65 23.68 23.71 23.78 24.03 24.28 24.03 24.28 24.77 25.52 26.26 27.00	HEAT RATE DROP = 0. M BULK TE ULK TEMPE RE 441.6 442.0 442.0 442.2 443.0 445.5 448.0 455.1 461.1 469.3 473.4	6.34 6.33 6.33 6.33 6.28 6.24 6.16 6.04 5.92	URE = 23.63 = 23.65 RA+ 0.264E 08 0.264E 08 0.265E 08 0.265E 08 0.265E 08 0.265E 08 0.265E 08 0.265E 08 0.265E 08 0.263E 08 0.263E 08 0.273E 08 0.293E 08 0.293E 08 0.305E 08	= 631.4 FRICTIO DEG C DEG C Z+ C.00001 0.00018 0.00029 0.00065 0.00182 0.000536 0.00892 0.01248	N FACTOR DOWNSTR OUTLET A 23.10 20.15 18.52 14.91 12.19 11.39 10.85 11.02 11.15	EAM BUI BULK TH BULK TH B 22.955 20.00 18.37 14.75 12.44 11.14 11.07 11.59 11.37	HEAT BAI 32123 SK TEMPEI EMPERATU NUSSELT C 24.83 21.05 14.83 14.83 14.83 14.24 13.95 13.72 14.36 14.10	LANCE E FF RATURE RE 23.89 20.55 18.74 14.83 13.21 12.47 12.19 12.65 12.52	RROR = 11 = 35.27 = 35.26 AVERAGE H 23.93 20.56 18.75 14.83 12.61 12.34 12.61 12.84	2.64% 6.1354 DEG C DEG C T+H 23.91 20.56 18.75 14.83 13.25 12.54 12.26 12.74
INP MAS REM PRM STA TIO NO. 0 1 2 3 4 5 6 7 8 9 10	= 502 = 5.5 - 2 N CM - 2 N CM - 2 0.0 1.5 2.5 5.5 15.5 15.5 105.5 135.5 165.2	RATE = .3 (0) -WALL A 25.93 26.29 26.29 26.55 27.31 28.34 28.89 29.61 30.27 30.95 31.59 31.59	JWER = 1 13.0170 GRM+ = 0 TEMPERA B 25.94 26.57 27.35 28.25 28.29 29.51 30.04 30.86 31.48 31.80	648.5 w 6/8.5 w 64678e 5588e 5588e TURE (E C 25.77 26.18 26.47 27.33 27.72 28.04 28.60 29.16 29.97 30.73 30.75	PF 207 08 VEG C) AVER AGE 25.85 26.24 26.24 26.51 27.33 28.49 29.66 30.43 30.83 30.83 31.31	RESSURE UPSTREA INLET B TB (C) 23.65 23.76 23.78 24.03 24.03 24.28 24.77 25.26 26.26 27.70 27.74	HEAT RATE DROP = 0. M BULK TE ULK TEMPE RE 441.6 442.0 442.0 442.0 442.2 443.0 442.4 443.0 445.5 448.0 453.1 465.3 477.5 484.7	MPERAT RATURE 6.34 6.33 6.33 6.31 6.24 6.16 6.04 5.92 5.81 5.72	D BY WATER M H2O URE = 23.63 = 23.65 RA+ 0.264E 08 0.264E 08 0.265E 08 0.265E 08 0.265E 08 0.281E 08 0.281E 08 0.305E 08 0.305E 08 0.317E 08 0.325E 08	E 631.4 FRICTIO DEG C DEG C 2+ 0.00001 0.00018 0.00029 0.00065 0.00182 0.000300 0.00536 0.00892 0.01248 0.01606 0.01961	W N FACTOR DOWNSTR OUTLET 23.10 20.15 18.52 14.91 12.19 11.39 10.65 11.05 11.05 11.15 11.27 12.45	EAM BUI BULK TH BULK TH 22.955 20.00 18.37 14.75 12.44 11.14 11.07 11.59 11.37 11.66 12.81	HEAT BAI 322123 CK TEMPEI EMPERATUD NUSSELT C 24.83 21.05 19.05 14.05 19.05 14.24 13.95 13.72 14.36 14.10 14.68 14.10 16.68	ELANCE E FF RATURE RE 7 23.89 20.55 18.74 14.83 13.21 12.47 12.19 12.65 12.52 13.62 14.60	RROR = 11 = 35.27 = 35.26 	2.64% 6.1354 DEG C DEG C T+H 23.91 20.95 18.75 14.83 13.25 12.54 12.26 12.74 12.60 13.86 14.78
INP MAS REM PRM STIO. 0 1 2 3 4 5 6 7 8 9 10 11	5 FLOW = 502 = 5.5 - 2 N CM 0.0 1.5 5.5 15.5 25.5 15.5 25.5 105.5 135.5 135.5 135.5 165.2 205.2	RATE = 25.93 26.93 26.55 27.31 28.84 29.61 30.95 31.59 31.59 31.92 32.87	JWER = 1 13.0170 GRM+ = 0 TEMPERA B 25.94 26.57 27.35 28.29 28.29 29.51 30.04 30.86 31.48 31.48 31.48	648.5 w G/S 	25.85 26.24 25.85 26.24 26.51 27.33 28.49 29.08 29.08 29.08 30.43 30.83 30.83 31.31 32.23	RESSURE UPSTREA INLET B (C) 23.65 23.66 23.71 23.76 24.72 24.72 24.72 24.72 24.72 24.73 24.73	HEAT KATE BROP = 0. M BULK TE ULK TEMPE RE 441.6 442.0 442.0 442.2 443.0 442.2 443.0 442.2 443.0 442.1 445.1 465.1	GAINE 1903 MPERAT RATURE PR 6.34 6.33 6.33 6.33 6.33 6.33 6.33 6.34 5.24 5.92 5.59	URE = 23.63 = 23.65 RA+ 0.264E 08 0.264E 08 0.265E 08 0.265E 08 0.265E 08 0.265E 08 0.265E 08 0.273E 08 0.293E 08 0.305E 08 0.317E 08 0.329E 08 0.329E 08	E 631.4 FRICTIO DEG C DEG C 2+ 0.00011 0.00018 0.00029 0.00065 0.00182 0.000852 0.00182 0.008536 0.008536 0.008536 0.01248 0.01606 0.01248	W N FACTOR DOWNSTR OUTLET 23.10 20.15 18.52 14.91 11.219 11.39 10.85 11.15 11.137 12.45 12.55	EAM BUL BULK TI BULK TI B 22.95 20.00 18.37 14.75 12.44 11.14 11.37 11.37 11.37 11.66 12.81	HEAT BAI 32123 K.K.TEMPEIA EMPERATUI NUSSELT C 24.83 21.05 19.05 14.83 14.24 13.72 14.30 14.24 13.72 14.36 14.36 17.29 17.80	LANCE E FF RATURE RE 7 23.89 20.55 18.74 14.83 13.21 12.47 12.19 12.65 12.52 13.62 14.60 14.85	RROR = 11 = 35.27 = 35.26 AVERAGE H 23.93 20.56 18.75 18.75 18.75 18.75 18.75 18.261 12.34 12.83 12.68 12.34 12.83 12.68 14.96 14.96	2.64% 5.1354 DEG C DEG C T+H 23.91 20.56 18.75 14.83 13.25 12.54 12.26 12.74 12.60 13.866 15.06
REM REM STAO 1 2 3 4 5 6 7 8 9 10 11 12 13	5 FLOW = 502 = 5.5 - 2 N CM 0.0 1.5 5.5 15.5 25.5 105.5 105.5 105.5 205.2 205.2 245.2 275.2	RATE = RATE = -WALL A 25.93 26.55 27.31 28.34 28.89 29.61 30.25 31.59 31.59 31.59 31.59 32.87 34.79 34.79	MWER = I 3.0170 RM+ = 0 RAM+ = 0 TEMPERA B 25.94 26.31 26.57 27.35 28.25 28.25 28.29 29.51 30.04 31.48 31.80 32.75 34.63	648.5 w 6/5 6.64678BE .355888E TURE (D 25.77 26.18 26.47 27.32 28.04 29.97 28.04 29.97 30.13 30.75 33.23 33.65	EG C) AVER- AVER- AGE 25.85 26.24 26.24 26.51 28.01 28.03 29.08 29.66 30.43 30.63 30.63 31.31 32.23 33.373 33.73	RESSURE UPSTREA INLET B (C) 23.65 23.71 23.78 24.03 24.03 24.28 24.77 25.52 26.26 27.00 27.74 28.73 29.72 30.46	HEAT KATE BROP = 0. M BULK TE ULK TEMPE RE 441.6 442.0 442.0 442.2 443.0 445.5 448.0 453.1 465.3 448.0 453.3 466.3 466.7 464.7 494.7 505.2 513.3	6.34 6.34 6.33 6.33 6.33 6.33 6.33 6.33	URE = 23.63 = 23.65 RA+ 0.264£ 08 0.265£ 08 0.265£ 08 0.265£ 08 0.265£ 08 0.265£ 08 0.265£ 08 0.265£ 08 0.281£ 08 0.293£ 08 0.317£ 08 0.317£ 08 0.317£ 08 0.317£ 08 0.329£ 08	E 631.4 FRICTIO DEG C DEG C Z+ 0.0001 0.00018 0.00029 0.00053 0.00182 0.00182 0.00182 0.01248 0.01606 0.01961 0.02920 0.02320	W N FACTOR DOWNSTR OUTLET 23.10 20.15 18.52 14.91 12.19 10.85 11.02 11.15 11.25 11.25 11.25 11.25 11.245 12.255 12.255 11.40	EAM BULK TI BULK TI BULK TI BULK TI B 22.95 20.00 18.37 14.75 12.44 11.14 11.14 11.15 11.37 11.66 12.81 11.29 11.27	HEAT BAI 32123 K TEMPEI EMPERATUI NUSSELT C 24.83 21.05 19.05 14.24 19.05 14.24 13.72 13.72 14.26 14.26 14.26 14.26 14.30 14.72 14.30 14.72 14.30 14.77 16.68	LANCE E FF RATURE RE 23.89 20.55 18.74 14.83 13.21 12.45 12.52 13.62 14.65 12.52 13.62 14.85 12.93 13.87	RROR = 11 EM = 11 = 35.27 = 35.26 AVERAGE H 20.56 18.75 14.83 13.28 12.61 12.34 12.61 12.34 12.61 12.34 12.61 12.34 12.61 12.34 12.61 12.33 13.28 14.10 14.96 15.27 13.13 14.19	2.64% 5.1354 DEG C DEG C T+H 23.91 20.56 18.75 14.83 13.25 12.54 12.26 13.48 12.60 13.48 15.06 13.03
REM REM STAO0 1 2 3 4 5 6 7 8 9 10 11 12 13 14	5 FLOW = 505 - 2 N CM - 2 - 2 N CM - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2	RATE = RATE = -WALLL A 25.93 26.29 26.55 27.31 30.92 28.34 28.34 28.34 28.34 29.61 30.27 31.59 31.59 31.59 31.59 31.427 34.27 34.27 35.63 35.63 35.63 35.63 35.63 35.63 35.65 35.75 35.65 35.75 35	JMER = 13.0170 GRM+ = 0 RM+ = 0 TEMPERA B 25.94 26.57 27.35 28.299 29.51 30.04 30.86 31.48 31.80 32.75 34.20 34.68 35.61	648.5 w 6/5 6.646788 	25.85 26.24 27.35 28.01 28.49 29.66 30.43 30.43 31.31 32.23 33.73 34.19 35.14	RESSURE UPSTREA INLET B (C) 23.65 23.66 23.71 23.78 24.28 24.20 24.27 25.52 26.26 27.00 27.74 28.73 30.46 31.20	HEAT KATE BROP = 0. M BULK TE ULK TEMPE RE 441.6 442.0 442.0 442.2 443.0 445.5 448.0 455.5 448.0 455.5 464.7 456.1 456.2 513.3 521.7	6.34 6.34 6.33 6.33 6.33 6.31 6.28 6.28 6.28 6.28 6.28 6.28 6.16 5.92 5.81 5.72 5.59 5.47 5.38 5.28	0.264E 08 0.264E 08 0.264E 08 0.264E 08 0.265E 08 0.265E 08 0.265E 08 0.265E 08 0.265E 08 0.265E 08 0.265E 08 0.273E 08 0.293E 08 0.305E 08 0.317E 08 0.317E 08 0.344E 08 0.365E 08 0.346E 08 0.346E 08 0.346E 08 0.346E 08 0.365E 08 0.375E 08 0.375E 08 0.365E 08 0.365E 08 0.375E 08 0.375E 08 0.365E 08 0.365E 08 0.375E 08 0.375E 08 0.365E 08 0.375E 08 0.365E 08 0.375E 08 0.375E 08 0.365E 08 0.375E 08 0.365E 08 0.375E 08 0.375E 08 0.365E 08 0.375E 08 0.365E 08	E 631.4 FRICTIO DEG C DEG C Z+ 0.00018 0.00029 0.000536 0.00182 0.00182 0.00182 0.01248 0.01606 0.01961 0.02439 0.022920 0.02281 0.03264	W N FACTOR DOWNSTR OUTLET 23.10 20.15 18.52 14.91 12.19 10.65 11.02 11.15 11.02 11.25 11.45 12.45 12.55 11.40 11.95 11.69	EAM BUILK TI BULK TI 22.95 20.000 18.37 14.75 12.44 11.14 11.59 11.37 11.66 12.81 11.59 11.59 12.27 11.73	HEAT BAI 32123 SK TEMPERATUI PMPERATUI NUSSELT C 24.83 21.05 19.05 14.83 14.24 13.95 13.72 14.36 14.10 16.68 14.29 17.80 14.77 16.27 15.00	LANCE E FF RATURE RE 23.89 20.55 18.74 14.83 13.21 12.47 12.65 12.52 13.62 14.60 14.60 13.88 13.15	RROR = 1 EEM = 17 = 35.26 AVERAGE H 23.93 20.56 18.75 14.83 12.68 14.83 12.68 14.28 12.68 14.96 15.27 13.13 14.19	2.64% 5.1354 DEG C DEG C T+H 23.91 20.56 18.75 14.83 13.25 12.54 12.26 12.74 12.26 13.86 14.78 15.06 13.03 14.04 13.25
INPS STAD MA REPR STAO 0 1 2 3 4 5 6 7 8 9 11 12 3 4 5 6 7 8 9 10 11 12 14 15	S FLOW = 5.5 - 2 N CM - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2	RATE = .3 (.02 E -WALLE A 25.93 26.55 27.31 28.34 28.89 29.61 30.95 31.592 30.95 31.92 32.87 30.95 31.92 32.87 33.528 34.27 34.27 34.27 35.63 36.28 36.28 36.28 36.28 37.34 36.28 36.28 36.28 37.34 36.28 36.28 37.34 36.28 37.34 36.28 37.34 36.28 37.34 36.28 37.34 36.28 37.34 36.28 37.34 37.	JWER = 13.0170 SRM+ = 0 RM+ = 0 TEMPERA B 25.94 26.31 27.35 28.29 29.51 30.04 30.86 31.48 31.4	648.5 w G/S 646788 355888 TURE (E C 25.77 26.18 26.47 27.33 27.72 28.04 28.60 29.16 29.97 30.13 30.75 31.65 33.23 33.65 34.65 34.65	EG C) AVER- AGE 25.85 26.24 26.51 27.33 28.49 29.66 30.43 30.83 30.83 31.31 32.23 33.73 34.19 35.14	RESSURE UPSTREA INLET B (C) 23.65 23.65 23.71 23.78 24.28 24.03 24.28 24.20 25.52 26.26 27.74 28.73 29.72 30.46 31.20 31.20	HEAT KAIL BROP = 0 M BULK TEMPE RE 441.6 442.0 442.2 443.0 445.5 448.0 445.5 448.0 445.5 448.0 453.1 465.3 445.5 448.0 453.1 465.3 477.5 484.7 505.2 513.3 521.7 522.8	GAINE 1903 M MPERATURE PR 6.34 6.33 6.331 6.331 6.24 5.04 5.72 5.81 5.47 5.48 5.19 5.28 5.19	D BY WATER M H2O URE = 23.63 = 23.65 RA+ 0.264E 08 0.264E 08 0.264E 08 0.265E 08 0.265E 08 0.265E 08 0.273E 08 0.293E 08 0.305E 08 0.305E 08 0.305E 08 0.365E 08	E 631.4 FRICTIO DEG C DEG C 2+ 0.00001 0.00045 0.00053 0.000536 0.00852 0.01248 0.01606 0.01961 0.02439 0.02249 0.02249 0.02249 0.02249 0.03261	W N FACTOR DOWNSTR OUTLET 23.10 20.15 18.52 14.91 12.19 10.85 11.02 11.15 11.02 11.25 11.45 12.45 11.49 10.85 11.69 11.95 11.69 11.95	EAM BUILE TI BULK TI BULK TI B 22.95 20.000 18.37 14.75 12.44 11.14 11.59 11.47 11.59 11.67 11.67	HEAT BAI 32123 K. TEMPERATUI PUPERATUI VUSSELT C 24.83 21.05 19.05 14.83 21.05 19.05 14.83 14.24 13.95 13.72 14.36 14.10 16.68 17.29 17.80 14.72 14.50 14.77 16.57	LANCE E FF RATURE RE 23.89 20.555 18.74 14.83 13.21 12.47 12.19 12.65 12.52 13.62 14.60 14.85 12.93 13.88 13.15 13.77	RROR = 1 EEM = 1 = 35.27 AVERAGE H 23.93 20.56 18.75 14.83 13.28 12.61 12.34 12.68 14.96 15.27 13.13 14.10 14.96 15.27 13.13 14.10 13.35 14.20	2.64% 6.1354 DEG C DEG C T+H 23.91 20.566 18.75 12.254 12.260 13.86 14.78 15.06 14.78 15.06 13.03 14.04 13.03 14.04 13.25 12.29
INAS RERM STIO 0 1 2 3 4 5 6 7 8 9 10 11 2 3 14 5 6 7 8 9 10 11 12 3 14 5 6 7 8 9 10 11 11 12 3 14 5 6 7 8 9 10 11 11 12 3 14 5 6 7 8 10 11 11 11 11 11 11 11 11 11 11 11 11	5 FLOW = 5.5 - 2 N CM - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2	RATE = .3 (.02 F -WALLL A 25.93 26.29 26.55 27.31 28.34 28.89 29.61 30.95 31.59 30.95 31.59 32.62 33.95 31.59 33.95 33.95 33.95 33.95 33.95 33.95 33.97 34.27 34.77 35.63 37.80 37.83 37.84	JWERE = 13.0170 RM+ = 0 RM+ = 0 TEMPERA B 25.94 26.31 26.57 28.25 28.25 28.25 28.25 28.25 28.25 28.25 30.06 31.48 30.86 31.48 30.86 31.48 35.61 36.32 37.39 37.61	648.5 w G/S 	EG C)- AVER- AVER- 25.85 26.24 26.51 27.33 28.01 29.08 29.08 29.08 30.43 30.83 30.83 30.83 30.41 32.23 33.73 34.19 35.14 35.65 36.69 37.07	RESSURE UPSTREA INLET B (C) 23.65 23.68 23.71 23.76 24.03 24.28 24.77 25.52 26.26 27.74 28.73 29.72 29.46 30.46 31.20 31.90 32.64 33.14	HEAT KATE HEAT KATE HEAT RE 441.6 442.0 442.0 442.0 442.2 443.0 442.2 443.0 442.2 443.0 442.2 443.0 442.4 443.0 442.7 542.7 505.2 513.3 521.7 529.8 537.4 542.7 553.7 542.7 542.7 542.7 542.7 542.7 542.7 542.7 542.7 542.7 542.7 542.7 543.8 547.7 543.7	GAINE 1903 M MPERATURE PR 6.34 6.33 6.33 6.331 6.331 6.24 5.016 5.81 5.72 5.38 5.292 5.47 5.38 5.11 5.05	URE = 23.63 = 23.65 RA+ 0.264E 08 0.264E 08 0.265E 08 0.265E 08 0.265E 08 0.265E 08 0.265E 08 0.265E 08 0.273E 08 0.305E 08 0.317E 08 0.329E 08 0.344E	= 631.4 FRICTIO DEG C DEG C 2+ 0.00001 0.00029 0.000536 0.00182 0.000832 0.000832 0.01248 0.01606 0.01961 0.02920 0.023281 0.023281 0.03644 0.03964 0.03964 0.04353 0.044553	W N FACTOR DOWNSTR OUTLET 23.10 20.15 18.52 14.91 12.19 10.85 11.02 11.15 11.37 12.45 11.25 11.40 11.99 11.09 11.09 11.09 10.99 11.05	EAM BULK TH BULK TH 22.95 20.000 18.37 14.75 12.44 11.15 11.59 11.37 11.66 12.81 12.94 11.59 12.27 11.73 11.67 10.84 11.51	HEAT BAI 32123 K. TEMPERATUI NUSSELT C 24.83 21.05 19.05 14.83 14.24 13.95 14.83 14.24 13.72 14.36 14.	EANCE E FF ATURE RE 7 23.89 20.55 18.74 14.83 13.21 12.45 12.52 13.62 14.60 14.85 13.88 13.15 13.77 12.74 13.07	RROR = 1 EEM = 1 = 35.27 AVERAGE H 23.93 13.28 14.83 12.61 12.34 12.68 12.61 12.34 12.68 14.10 14.96 15.27 13.13 13.28 14.19 13.35 14.19 13.35	2.64% 5.1354 DEG C DEG C C DEG C C 7+H 23.91 20.566 18.755 12.54 12.24 12.260 13.865 12.74 12.260 13.860 13.255 13
INAS RERM STIO 0 1 2 3 4 5 6 7 8 9 10 11 2 3 14 5 6 7 8 9 10 11 2 3 14 5 16 7 18	S FLOW = 505 - 2 N CM - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2	RATE =	JWER = 13.0170 GRM+ = 0 TEMPERA B 25.94 26.57 27.35 28.25 28.29 29.51 30.04 30.86 31.48 31.80 32.75 34.20 34.68 35.61 36.32 37.39 37.61 38.10	648.5 % G/S G/S 55888 TURE (E C 25.77 26.18 26.47 27.33 27.72 28.64 29.16 29.97 30.13 30.75 33.65 33.65 33.65 34.65 35.00 36.01 36.44	EGC)- AVER- AGE 25.85 26.24 26.51 27.33 28.01 28.04 30.43 30.43 30.43 31.31 32.23 33.373 33.373 33.373 34.19 35.14 35.669 37.07 37.57	RESSURE UPSTREA INLET B (C) 23.65 23.65 23.71 23.78 24.77 25.52 26.26 26.26 26.26 26.26 27.74 28.73 29.72 30.46 31.20 31.20 31.20 32.64 33.14 33.15	HEAT KATE BROP = 0. M BULK TEMPE RE 441.6 442.0 442.0 442.2 443.0 442.2 443.0 442.2 443.0 442.2 443.0 442.2 443.0 442.1 465.3 146.1 465.3 146.7 454.7 559.8 537.4 542.7 548.1	1903 M 1903 M IMPERATURE PR 6.34 6.33 6.33 6.33 6.34 6.28 6.16 6.28 5.24 5.72 5.59 5.47 5.38 5.28 5.11 5.095 4.95	URE = 23.63 = 23.65 RA+ 0.264£ 08 0.265£ 08 0.265£ 08 0.265£ 08 0.265£ 08 0.265£ 08 0.265£ 08 0.293£ 08 0.293£ 08 0.317£ 08 0.317£ 08 0.344£ 08 0.344£ 08 0.344£ 08 0.344£ 08 0.346£ 08 0.386£ 08 0.405£ 08 0.405£ 08	= 631.4 FRICTIO DEG C DEG C 2+ 0.00001 0.00029 0.00065 0.00182 0.000892 0.00180 0.001961 0.02920 0.01248 0.01606 0.01961 0.02439 0.02439 0.02439 0.03261 0.03464 0.04453 0.04450 0.04450 0.04450 0.046450 0.04666 0.046450 0.04666 0.04666 0.04666 0.03664 0.046666 0.046666 0.046666 0.046666 0.046666 0.046666 0.046666 0.046666 0.046666 0.046666 0.046666 0.0466666 0.046666666 0.046666666666	W N FACTOR DOWNSTR OUTLET 23.10 20.15 18.52 14.91 1.39 10.85 11.02 11.15 11.02 11.15 11.25 11.65 11.69 11.79 10.99 11.05	EAM BUILK TR BULK TR 22.95 20.000 18.37 14.75 12.44 11.14 11.59 11.65 12.281 11.59 11.65 12.281 11.59 11.67 11.59	HEAT BAI 32123 XK TEMPEI MPERATUI NUSSELT C 24.83 21.05 19.05 14.24 19.05 14.24 13.72 14.36 14.24 14.30 14.24 14.30 14.77 15.00 16.27 15.29 15.54	LANCE E FF FF RE FF 23.89 20.55 18.74 14.73 13.21 12.49 12.19 12.65 12.52 13.62 14.85 13.88 13.15 13.77 12.74 13.08	RROR = IEM = IEM = IEM = 35.26 AVERAGE H 20.56 13.28 12.61 12.84 12.84 12.84 12.83 12.84 13.13 14.96 15.27 13.13 13.35 14.19 13.11 13.43	2.64% 5.1354 DEG C T+H 23.91 20.56 18.75 12.56 12.74 12.26 13.25 13.03 13.03 14.04 13.29 12.92 13.25 13.26
INAS MM ISTIO-0123456789011123415671890	s FLOW = 505 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2	RATE =	JWERE = 13.0170 GRM+ = 0 TEMPERA B 25.94 26.57 27.35 28.29 29.51 30.04 30.86 31.48 31.80 34.20 34.20 34.63 34.63 34.63 34.63 34.63 34.63 34.63 34.63 35.61 36.32 37.35 37.35 37.35 38.10 38.10 38.10 38.39 37.61 38.10 38.39 37.61 38.10 38.39 37.61 38.10 38.39 37.61 38.10 38.39 37.61 38.10 38.39 37.61 38.10 38.39 37.61 38.10 38.39 37.61 38.10 38.39 37.61 38.39 37.61 38.39 37.61 38.39 37.61 38.39 37.61 38.39 37.61 38.39 37.61 38.39 37.61 38.39 37.61 38.39 37.61 38.39 37.61 38.39 37.61 38.39 37.61 38.39 38.39 37.61 38.39 38.39 38.39 38.39 38.39 38.30 38.50 39.50 39.50 39.50 30.50	648.5 w G/S . 64678E . 35588E TURE (C 25.77 26.18 26.47 27.33 27.73 26.18 26.47 27.33 37.75 31.65 31.65 35.00 36.01 36.04 36.94 36.97 36.03 31.65 35.00 36.01 36.01 36.01 36.91 36.93 37.32 37.32	EG C)- AVER- AVER- AVER- 25.85 26.24 27.33 28.49 29.66 30.43 30.43 33.73 34.19 35.14 35.65 37.57 37.57 37.57 37.57	RESSURE UPSTREA INLET B (C) 23.65 23.66 23.71 23.78 24.28 24.23 24.28 24.23 24.28 24.23 24.28 24.23 24.28 24.23 24.23 24.23 24.23 24.23 24.23 24.23 25.52 26.26 27.00 27.74 28.73 30.46 31.20 29.72 30.46 31.20 31.90 32.64 33.14 33.63 34.13 34.13	HEAT KATE BROP = 0. M BULK TEMPE RE 441.6 442.0 442.0 442.2 443.0 442.2 443.0 442.2 443.0 442.2 443.0 445.1 448.0 453.1 465.1 465.3 477.5 505.2 513.3 521.7 529.8 537.4 542.7 529.8 537.4 545.1 548.10	GAINE MPERAT PR 903 M PR 6.34 6.33 6.33 6.33 6.33 6.34 5.28 5.92 5.592 5.47 5.28 5.19 5.11 5.05 4.994	URE = 23.63 = 23.65 RA+ 0.264£ 08 0.264£ 08 0.265£ 08 0.265£ 08 0.265£ 08 0.265£ 08 0.265£ 08 0.265£ 08 0.265£ 08 0.265£ 08 0.273£ 08 0.305£ 08 0.317£ 08 0.305£ 08 0.3445 08 0.365£ 08 0.3465 08 0.3465 08 0.366£ 08 0.365£ 08 0.465£ 08 0.465£ 08 0.425£	= 631.4 FRICTIO DEG C DEG C Z+ 0.00011 0.00018 0.00029 0.000652 0.00182 0.00182 0.00182 0.00182 0.00182 0.00182 0.00182 0.001248 0.01606 0.01961 0.02281 0.02281 0.03284 0.03984 0.04680 0.04680 0.04680 0.03984 0.03984 0.03984 0.03984 0.04680 0.04680 0.04680 0.04680 0.03984 0.03984 0.046000 0.0460000000000	W N FACTOR DOWNSTR OUTLET 23.10 20.15 18.52 14.91 12.19 10.85 11.02 11.15 11.02 11.39 11.05 11.69 11.05 11.05 11.05 11.05	EAM BULK TH BULK TH B 22.955 20.000 18.37 14.75 12.44 11.14 11.14 11.59 11.29 11.29 11.59 12.27 11.73 11.67 11.51 11.51 11.51 12.94	HEAT BAI 32123 SK TEMPEI EMPERATUI NUSSELT C 24.83 21.05 19.05 19.05 14.83 14.24 13.95 13.72 14.36 14.10 14.39 17.80 14.77 16.27 15.29 15.59 15.59 15.44 16.08	LANCE E FF RATURE RE 23.89 20.55 18.74 14.83 13.21 12.47 12.65 12.52 13.62 14.60 14.85 12.93 13.88 13.15 13.77 12.74 13.08 13.05 13.65	RROR = 1 EM = 17 = 35.26 AVERAGE H 23.93 20.56 14.83 13.28 12.61 12.34 12.68 14.26 15.27 13.13 14.19 15.27 13.13 14.39 13.43 13.43 13.43 13.97 13.97	2.64% 5.1354 DEG C T+H 23.91 20.566 18.75 13.254 12.266 12.74 13.866 13.03 14.08 15.066 13.03 14.03 15.066 13.03 14.03 15.05 13.992 13.25 13.25 13.25 13.91 12.92 13.26 13.21 13.25 12.25 12.25 12.25 12.25
INAS MM ISTIO-01234567890111234156718901111221	s FLOW = 502 = 5.5 - 2 N CM 0.0 1.5 5.5 135.5 145.2 24	RATE =	JWER = 13.0170 RM+ = 0 RM+ = 0 TEMPERA B 25.94 26.57 27.35 28.25 28.25 28.25 28.25 28.25 30.04 30.86 31.48 30.86 31.48 34.20 34.69 34.20 34.69 35.61 36.32 37.37 37.61 38.10 39.36 39.51 39.51 39.51 39.51	648.5 w G/S .646788 .355888 TURE (C 25.77 26.18 26.47 27.33 27.72 28.04 28.04 29.16 29.97 30.13 30.75 31.65 35.00 33.25 35.00 36.01 36.44 36.92 38.08	EG C) AVER- AVER- 25.85 26.24 26.51 28.49 29.66 30.43 30.43 30.43 30.43 30.43 30.43 30.43 30.43 30.51 33.73 34.19 35.14 35.65 36.69 36.69 36.67 37.57 37.57 37.57 37.87 38.67	RESSURE UPSTREA INLET B (C) 23.65 23.65 23.71 23.78 24.28 24.28 24.28 24.28 24.26 27.74 25.52 26.26 27.74 28.73 29.72 29.72 30.46 31.20 31.90 32.64 33.14 33.61 33.46 33.45 35.12	HEAT KAIT BROP = 0. M BULK TEMPE RE 441.6 442.0 453.1 453.1 454.7 555.5 529.8 527.7 555.5 559.1 554.5 555.5 559.1 556.5 555.5	GAINE 1903 M IMPERAT PR 6.34 6.33 6.33 6.33 6.34 5.92 5.92 5.92 5.46 6.04 5.92 5.472 5.492 5.115 5.12 5.19 5.119 5.015 4.994 4.882	D BY WATER M H2O URE = 23.63 = 23.65 RA+ 0.264E 08 0.265E 08 0.265E 08 0.265E 08 0.265E 08 0.265E 08 0.265E 08 0.265E 08 0.265E 08 0.273E 08 0.293E 08 0.317E 08 0.305E 08 0.317E 08 0.36E 08 0.465E 08 0.441E 08 0.441E 08 0.441E 08	= 631.4 FRICTIO DEG C DEG C Z+ 0.00011 0.00018 0.00029 0.00053 0.00182 0.00182 0.00182 0.01248 0.01243 0.01261 0.02820 0.02820 0.02820 0.03844 0.03864 0.03864 0.03864 0.03864 0.03864 0.03864 0.03864 0.04848 0.05367 0.055577	W N FACTOR DOWNSTR OUTLET 23.10 20.15 18.52 14.91 12.19 10.85 11.02 11.37 12.45 12.45 12.45 11.37 11.95 11.69 11.69 11.69 11.69 11.69 11.69	E = 0.0: EAM BUILK TH BULK TH 22.955 20.000 18.37 14.75 12.44 11.44 11.47 11.59 12.94 11.59 12.27 11.67 10.84 11.51 12.94 11.51 12.04 11.51 12.04 11.251 12.04 11.251 12.04 11.251 12.04 11.251 12.04 11.251 12.04 11.251 12.04 12.05 12.0	HEAT BAI 32123 S.K TEMPEI EMPERATUI NUSSELT C 24.83 21.05 19.05 19.05 14.83 14.24 13.95 13.72 14.36 14.10 16.68 14.29 17.80 14.72 14.72 15.59 15.59 15.59 15.48 14.89 17.28	LANCE E FF RATURE RE 23.89 20.55 18.74 14.83 13.21 12.47 12.19 12.65 12.52 13.62 14.68 13.15 13.77 12.74 13.08 13.05 13.65 12.47 14.42	RROR = 1 EEM = 17 = 35.26 AVERAGE H 23.93 20.56 14.83 13.28 12.68 14.83 12.68 14.96 15.27 13.13 14.99 13.13 14.99 13.13 13.37 13.97 12.81	2.64% 5.1354 DEG C DEG C T+H 23.91 20.56 18.75 13.254 12.260 13.86 13.256 13.99 12.260 13.86 13.25 13.99 12.260 13.86 13.25 13.99 12.264 13.25 14.55 13.25 14.55 13.5
INAS MM ISTIO-01234567891011234156789201123456789201123456789201122124	5 FLOW = 5.5 - 2 N CM - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2	RATE = .3 (02 E -WALLL A 25.93 26.55 27.31 28.34 28.89 29.61 30.95 31.92 32.87 30.95 31.92 32.87 33.52 33.37 34.27 34.27 34.27 34.29 32.87 33.36 28.34 28.35 29.51 30.95 31.92 32.52 30.95 31.92 32.52 33.52 34.27 34.27 34.27 34.27 35.28 37.30 38.52 39.30 39.10 28.55 29.31 28.55 29.31 28.28 29.55	JMER = 13.0170 RM+ = 0 RM+ = 0 TEMPERA B 25.94 26.31 27.35 28.25 28.29 29.51 30.04 30.86 31.80 32.75 30.84 31.80 32.75 34.20 34.20 34.20 34.68 35.61 38.10 38.10 38.10 39.38 39.51 39.38 IROUGH \$ 5 20.004 SC 2005 SC	648.5 w G/S .646788 .355888 TURE (E C 25.77 26.18 26.47 27.33 27.72 28.04 28.60 29.16 29.97 30.13 30.75 31.65 33.23 33.65 34.6534.65 35.65 35.65 35.65 35.65 35.65 35.6	EG C) AVER- AGE C) AVER- AGE 25.85 26.24 26.24 26.24 27.33 28.019 29.66 30.43 30.43 30.43 30.43 31.31 32.23 33.419 35.14 35.65 36.69 37.07 37.57 37.57 37.57 37.87 38.67 38.67	ESSURE UPSTREA INLET B (C) 23.65 23.65 23.71 23.78 24.28 24.77 25.52 26.26 27.74 28.73 29.72 30.46 31.20 31.90 32.64 33.14 33.61 33.4.62 35.12 20	HEAT KATE BROP = 0. M BULK TEMPE RE RE 441.6 442.0 442.0 442.0 442.2 443.0 445.5 448.0 453.1 445.5 448.0 453.3 445.5 448.0 555.2 559.8 559.1 564.8	GAINE 1903 M MPERATURE PR 6.34 6.33 6.33 6.331 6.331 6.34 5.92 5.92 5.46 5.92 5.47 5.38 5.115 5.059 5.499 4.994 4.88 4.88 4.88	D BY WATER M H2O URE = 23.63 = 23.65 RA+ 0.264E 08 0.264E 08 0.265E 08 0.265E 08 0.265E 08 0.265E 08 0.265E 08 0.265E 08 0.293E 08 0.305E 08 0.305E 08 0.305E 08 0.365E 08 0.445E 08 0.417E 08 0.445E 08 0.441E 08 0.455E 08 0.441E 08 0.455E 08 0.441E 08 0.455E 08 0.441E 08 0.455E 08 0.441E 08 0.455E 08 0.455E 08 0.441E 08 0.455E 08 0.455E 08 0.441E 08 0.455E 08	= 631.4 FRICTIO DEG C DEG C 2+ 0.00001 0.00048 0.00029 0.00065 0.00182 0.00180 0.00892 0.01248 0.01961 0.02439 0.022820 0.03281 0.03284 0.03984 0.03984 0.04353 0.04600 0.04353 0.06597 0.05597	W N FACTOR DOWNSTR OUTLET 23.10 20.15 18.52 14.91 12.19 10.85 11.02 11.15 11.07 11.25 11.67 11.95 11.69 11.09 11.09 11.09 11.09 11.09 11.09 11.09	E = 0.0: EAM BULK TH BULK TH 22.95 20.000 18.375 12.44 11.14 11.57 12.94 11.57 12.294 11.57 11.73 11.67 10.84 11.51 11.51 11.204 10.49 12.01	HEAT BAI 32123 32123 32123 32123 32123 32123 2105 124.83 21.05 129.05 14.83 21.05 19.05 14.05 15	LANCE E FF ATURE RE 7 23.89 20.55 18.74 14.83 13.21 12.65 12.52 13.62 14.68 13.15 12.93 13.88 13.15 13.77 12.74 13.05 13.65 12.47 14.42	RROR = 1 EEM = 1 = 35.27 = 35.26 AVERAGE H 23.93 20.56 18.75 14.83 13.28 14.83 12.68 14.95 15.27 13.13 14.96 15.27 13.13 14.96 15.27 13.13 14.90 13.13 13.35 14.20 13.13 13.43 13.37 13.81 14.83	2.64% 5.1354 DEG C DEG C T+H 23.91 20.56 18.75 14.63 13.254 12.74 12.66 13.85 13.99 12.92 13.91 13.91 13.29 14.29 13.29 14.29 15

4.1	203.2	27.21	22.24	23.03	23.01	24,02	474.1	0.10	0.5/15 0/	0.0222/	3.15	2.40	12.15	10.15	10.00	10.00
12	245.2	26.26	26.45	26.06	26.21	25.00	494.8	6.12	0.577E 07	0.02663	8.41	7,32	10,08	8,81	8.97	8.89
13	275.2	26.45	26.45	26.25	26.35	25.14	496.4	6.10	0.581E 07	0.02989	8.11	8.11	9.59	8.79	8.85	8.82
14	305.2	26.70	26.70	26.39	26.54	25.28	498.0	6.08	0.586E 07	0.03316	7.46	7.49	9.59	8.40	8.53	8.47
15	333.3	26.79	26.80	26.43	26.61	25.41	499.6	6.06	0.590E 07	0.03623	7.69	7.65	10.38	6.82	9.03	8.92
16	363.3	26.88	26.82	26,50	26.68	25,55	501.2	6.04	0.594E 07	0.03950	7.93	8.31	11.12	9.38	9.62	9,50
17	383.3	26.94	26.86	26.54	26.72	25.64	502.3	6.02	0.597E 07	0.04169	8.13	8.71	11.76	5.81	10.09	9.95
18	403.3	26.94	26.93	26.71	26.83	25.73	503.4	6.01	0.601E 07	0.04387	8.78	8.83	10.79	9.70	9.80	9.75
19	423.3	26.95	27.02	26.74	26.87	25.82	504.5	5.99	0.604F 07	0.04606	5.38	8.86	11.63	10.18	10.32	10.25
20	443.3	27.14	27.30	26.94	27.08	25.92	505.6	5.98	0.607E 07	0.04825	8.67	7.65	10.34	9 10	9 25	9 18
21	463.3	27.23	27.20	26.85	27.03	26.01	506.7	5.96	0.610E 07	0.05044	8.71	8.93	12.60	10.38	10.71	10.55
AVE	RAGE VA	LUES TH	ROUGH S	TATIONS	15 TO	20:					••••					
	391.6	26.94	26.96	26.65	26.80	25.68	502.7	6.02	0.599E 07	0.04260	8.43	8.33	10.99	9.50	9.68	9.59
						E	XPERIMENT	OR8	NOV. 1	9, 1987 =		=				
INF	UT ELEC	TRIC PC	WER =	254.8 ₩			HEAT RATE	GAINE	D BY WATER	= 251.0	w		HEAT BA	LANCE E	RROR =	1.50%
MAS	S FLOW	RATE =	13,8970	G/S	P	RESSURE	DROP = 0.	1766 M	M H2O	FRICTIO	N FACTOR	= 0.02	6187	FR	EM = 1	3.0042
REM	= 496		GRM+=0	.19864E	07	UPSTREA	M BULK TE	MPERAT	URE = 23.72	DEG C	DOWNSTR	EAM BUL	к темре	RATURE	= 28.06	DEG C
PR	1 = 5.9	82 F	RAM+ = 0	.11882E	08	INLET B	ULK TEMPE	RATURE	= 23.73	DEG C	OUTLET	BULK TE	MPERATU	RE	= 28,05	DEG C

							EXPERIMENT	0R7	NOV. 18, 1	987 ====	*****					
1 NP MAS	UT ELEC S FLOW	TRIC PC RATE =	WER = 14,1400	133.5 G/S	W P	RESSURE	HEAT RATE DROP = 0.	GAINE 1833 M	D BY WATER M H2O	= 128.0 FRICTIO	W N FACTOR	8 = 0,00	НЕАТ ВА 26259	LANCE F	RROR = REM = 1	4.18% 2.9788
REM PRM	= 494 = 6.1	.3 0 30 F	RM+ = 0 RAM+ = 0	93824 57514	E 06 E 07	UPSTRE INLET	AM BULK TE BULK TEMPE	MPERAT RATURE	URE = 23.87 = 23.87	DEG C DEG C	DOWNSTE OUTLET	BULK TH	LK TEMPE Emperatu	RATURE	= 26.04 = 26.03	DEG C DEG C
STA	- Z	-WALL	TEMPER/	TURE (DEG CI-	ТВ	RE	PR	RA+	Z +			NUSSELT	NUMBER		
TIO	N CM	A	в	С	AVER-	(c)					A	В	с		AVERAGE	
NO.					AGE									3	н	T+H
0	0.0	24.40	24.40	24.33	24.37	23.87	487 1	6 30	0 5418 07	0 00001	10 90	20 23	22 94	21 43	21 53	21 48
ĩ	1.5	24.45	24.44	24.39	24.42	23.88	482.2	6 30	0 5415 07	0.00016	18 68	18 97	20 57	19 66	19 70	19 68
2	2.5	24.48	24.47	24.44	24.45	23.88	482.2	6.30	0.5418 07	0.00027	17.87	18.19	19.20	18.60	18.62	18.61
3	5.5	24.57	24.55	24.56	24.56	23.89	482.4	6.30	0.542E 07	0.00060	15.82	16.20	16.01	16.01	16.01	16.01
4	15.5	24.93	24.93	24.86	24,90	23.94	482.9	6.29	0.543E 07	0.00168	10.72	10.80	11.55	11.14	11.16	11.15
5	25.5	25.11	25,11	24.95	25.03	23.99	483.4	6.28	0.545E 07	0.00276	9.45	9.46	11.10	10.21	10.28	10.25
6	45.5	25,31	25.28	25.12	25.21	24.08	484.4	6.27	0.548E 07	0.00493	8.68	8.86	10.25	9.45	9.51	9.48
7	75.5	25.50	25.38	25.33	25.39	24.22	486.0	6.25	0.552E 07	0.00818	8.32	9.16	9.53	9.11	9.13	9.12
8	105.5	25.61	25.62	25.50	25.56	24.36	487.5	5.22	0.556E 07	0.01144	8.52	8.40	9.28	8.85	8.87	8.86
9	135.5	25.83	25.85	25.43	25.63	24.49	489.1	6,20	0.561E 07	0.01469	7,99	7.86	11.34	9,33	9.63	9.48
10	165.2	25.84	25.82	25,61	25.72	24.63	490.6	6.18	0.565E 07	0.01792	8.82	8,99	10.87	9.79	9.89	9.84
11	205.2	25.91	25.94	25.69	25.81	24,82	492.7	6.15	0.571E 07	0.02227	9.75	9.46	12.14	10.73	10.85	10.80
12	245.2	26.26	26.45	26.06	26.21	25.00	494.8	6.12	0,577E 07	0.02663	8.41	7,32	10,08	8,81	8.97	8.89
13	275.2	26.45	26.45	26.25	26.35	25.14	496.4	6.10	0.581E 07	0.02989	8.11	8.11	9.59	٤.79	8.85	8.82
14	305.2	26.70	26.70	26.39	26.54	25.28	498.0	6.08	0.586E 07	0.03316	7.46	7.49	9.59	8.40	8.53	8.47
15	333.3	26.79	26.80	26.43	26.61	25.41	499.6	6.06	0.590E 07	0.03623	7.69	7.65	10.38	6,82	9.03	8,92
16	363.3	26.88	26.82	26.50	26.68	25,55	501.2	6.04	0.594E 07	0.03950	7.93	8.31	11.12	9.38	9.62	9.50
17	383.3	26.94	26.86	26.54	26.72	25.64	502.3	6.02	0.597E 07	0.04169	8.13	8.71	11.76	5.81	10.09	9,95

						00100		02010	3.35		0.00554	12.30	(4,4)	20.90	10.70	17.47	
20	443	3.3	62.27	62.54	59.44	60,92	53,67	638.7	3.32	0.177E 09	0.06873	12.60	12.22	18.79	14.95	15.60	15.2
21	463	3.3	62.50	63.18	60.14	61.49	55.02	652.0	3 25	0 1836 09	0 07194	14 45	13 24	21 10	16 70	17 47	17 00
AVE	PAGE	- UA	LUES T	REQUER	STATIONS	15 70	201	00210	0100	0.1000 00	0.01134	13.35	13.24	21110	10.70	17.47	17.03
	201		60 60			5 13 10	- FO 20	607.7		· · · · · · · ·							
	35		30.33	30.47	32.00	57.10	50.20	603.2	3.54	0.161E 09	0.05043	12,99	13.22	19.97	15.82	16.54	16.18
								EXPERIMENT	r ûr12	NOV. 2	2, 1987 =		.=				
I NE MAS	PUT E SS FL	LEC	TRIC PO RATE =	OWER = 9.448	1804.7 4 0 G/S	P	RESSURE	HEAT RATE DROP = 0,	E GAINE 2159 M	ED BY WATER M H20	= 1712.4 FRICTIC	W DN FACTOF	R = 0.0	НЕАТ ВА 68736	LANCE I FI	RROR =	5.112
REP PRP	4 = 4 =	500 3.8	.1 (69 i	GRM+ = RAM+ =	0.44965E 0.17396E	08 09	UPSTRE INLET	AM BULK TE BULK TEMPE	EMPERAT	TURE = 23.83 E = 23.90	B DEG C DEG C	DOWNSTF OUTLET	REAM BU BULK T	LK TEMPE Emperatu	RATURE RE	= 67.31 = 67.27	DEG C
ST/	4- Z	5	-WALL	TEMPER	ATURE (I	DEG C)-	TB	RE	PR	RA+	Z+			NUSSELT	NUMBER		
TIC	ON C	CM .	A	в	с	AVER-	(C)					4	R			LUEDACE	
NO.	•					AGE						~	U	Ç	т	H	T+H
0		0.0	30.05	30.10	29.47	29.77	23.91	322.4	6.29	0.7265 08	0 00001	23 23	21 02	25 63	24 21	24 79	24 25
1	1	1.5	31.10	31.18	30.70	30.92	24.04	323.4	6 27	0 7318 08	0 00024	20 19	10 07	21 42	20 71	20 76	20 74
2	2	5	31.83	31.92	31 64	31 71	26 13	324 1	6 26	0 7265 09	0.00021	10 53	10 20	10 22	10.73	10.75	20.74
ĩ		5	34 01	34 15	34 09	34 00	24 41	226.2	6.20	0.7335 00	0.00041	10.52	10.30	15.25	10.01	10.02	10.02
7	1.5		36.20	36.03	21 62	34.00	29.91	320.2	0.22	0.7472.00	0.00089	19.03	14.62	19.73	14.73	14.73	14.7
-	25		27 72	33.52	33, 32	34.01	20.34	333.2	0.07	0.7662 08	0.00252	12.97	13.42	17.37	15.00	15.28	15.14
2	20		37.13	37.32	34.52	30.17	26.26	340.6	5.92	0.8278 08	0.00416	12.36	12.16	17.18	14.31	14.72	14.52
2	43		39.40	39,18	35.92	37.61	28.11	354.5	5.67	0.907E 08	0.00744	12.51	12.76	18.08	14.87	15.36	15,11
	/5		41.78	41.31	38,31	39.93	30.89	376.0	5,32	0.103E 09	0.01241	12.88	13.46	18.89	15.51	16.03	15,77
8	105	.5	44.27	43.93	41.24	42.67	33.66	398.0	4.99	0.115E 09	0.01747	13.14	13.57	18.39	15.47	15.87	15.67
9	135	.5	46.55	46.08	42.59	44.46	36.44	421.3	4.67	0.128E 09	0.02266	13,68	14.35	22.47	17.26	18.24	17.75
10	165	i.2	49.19	48.84	46.06	47.54	39.18	444.1	4.41	0.141E 09	0.02777	13.75	14.25	20.01	16.47	17.00	16.74
11	205	1.2	52.64	52,35	49.26	50,88	42.88	476.6	4.08	0.160E 09	0.03472	14.01	14.44	21.42	17.09	17.82	17.44
12	245	.2	57.01	56.64	53.81	55.32	46.58	509.4	3.79	0.179E 09	0.04177	13.02	11.49	18 77	15 54	16 01	16 77
13	275	.2	58.87	58.45	55.50	57.08	49.36	534 8	3 59	0 1945 09	0 04710	14 21	14 96	22 02	17 50	10 20	17 00
14	305	2	61.78	61 75	58 91	60 34	52 13	561.9	2 40	0 2105 00	0.05340	13.04	11.00	10 07	17.30	10.20	16.65
15	333	1.1	64 99	65 04	61 19	62 07	52.13	501.0	3.10	0.2105 09	0.05246	13.34	13.55	13.07	16.40	16.92	16.66
16	222		69 10	60.04	64 16	66.17	54.73	304.4	3.20	0.2252 09	0.05/48	13.19	13.00	20.80	16.07	16,95	16.51
10	202	• •	00.10	00.20	64,15	66.17	57.51	610.0	3.11	0.240E 09	0.06290	12.59	12.38	20.09	15.40	16.29	15.84
17	383		69.55	68.96	65.60	6/.43	59.36	627.3	3.01	0.250E 09	0.06668	13.04	13.84	21,30	16.47	17.37	16.92
18	403	.3	71.42	70,92	67.47	69.32	61.21	645.5	2.91	0.261E 09	0.07051	12,97	13.64	21.15	16.33	17.23	16,78
19	423	i.3	72.59	71,95	69.08	70.67	63.06	663.8	2.83	0.272E 09	0.07421	13.87	14.87	21,96	17.36	18.16	17.76
20	443	.3	75.28	75.51	71.61	73,50	64.91	682.5	2,75	0.284E 09	0.07782	12.72	12.44	19.67	15.34	16.12	15.73
21	463	.3	75.44	76,25	72.62	74.23	66.76	702.3	2.65	0.296E 09	0.08145	15.14	13.85	22.46	17.60	18.48	18.04
AVE	RAGE	VA :	LUES TH	IROUGH :	STATIONS	15 TO	20:										
	391	.6	70.30	70.11	66.51	68.36	60.13	635.6	2.98	0.255E 09	0.06827	13,06	13.36	20.83	16.16	17.02	16,59

REM PRM	= =	497	.6 65	GRM+ = RAM+ =	0.26520	5E 08 3E 09	UPSTRE INLET	EAM BULK BULK TEM	TEMPERA PERATUR	TURE = 23 E = 23	3.81 3.86	DEG C DEG C	DOWNSTF OUTLET	REAM BU BULK T	LK TEMPE Emperatu	RATURE RE	= 55.42 = 55.39	DEG C DEG C
STA	- 2	z	-WALL	TEMPE	RATURE	DEG C)-	TB	RE	PR	RA+		2+			NUSSELT	NUMBE	3	
NO.	N C	СМ	A	В	с	AVER- AGE	(c)						A	В	C.	т	AVERAGE H	т+н
0	c	0.0	28.69	28.7	3 28,29	28.50	23.81	7 357.	9 6.30	0.585E	08	0.00001	23.85	23.69	26.01	24.84	24.89	24.86
1	1	1.5	29.53	29.5	3 29,25	29.40	23.97	7 358,	7 6.29	0.588E	08	0,00022	20.68	20.51	21.79	21.17	21.19	21.18
2	2	2.5	30.11	30.10	5 29,91	30.02	24.03	3 359.	2 6.28	0.590E	80	0,00036	18.94	18,77	19.59	19.22	19,23	19.22
3	5	5.5	31.84	31.9	2 31.88	31.88	24.23	3 360.	9 6.24	0,597E	80	0.00080	15.13	14.96	15.05	15.05	15.05	15.05
4	15	5.5	33.71	33.4	31.68	32,63	24.91	366.	5 6.14	0.620E	80	0.00227	13.05	13.45	16,95	14.87	15.10	14,99
5	25	5.5	34.75	34.8	9 32.32	2 33.57	25,58	372.	3 6.03	0.643E	08	0.00374	12.51	12.32	17.01	14.35	14.71	14.53
6	45	5.5	36.05	35.8	5 33,21	34,58	26.92	2 384.	4 5.82	0.692E	80	0.00669	12.52	12.80	18.15	14.93	15.43	15,18
?	75	5.5	37.92	37,5	0 35.33	36.52	28,94	400.	7 5.57	0.761E	08	0.01113	12.68	13.30	17.81	15.02	15.40	15,21
8	105	5.5	39.80	39.5	1 37.52	38,59	30.96	5 418.	4 5.31	0.835E	08	0.01561	12.81	13.25	17.26	14.85	15.14	15.00
9	135	5.5	41.43	41.0	7 38.32	39.79	32.98	3 436.	2 5.07	0.908E	08	0.02016	13.32	13.92	21.10	16.55	17.36	16.96
10	165	5.2	43.05	42.7	7 40.67	41.79	34.97	454,	0 4.84	0.979E	80	0.02474	13,88	14.38	19.70	16,45	16.91	16.68
11	205	.2	45.70	45.49	9 43.08	44.34	37.66	5 479.	4 4.55	0.108E	09	0.03098	13.86	14.24	20.55	16,69	17.30	17.00
12	245		48.86	48.6	46.38	47.56	40.35	5 504.	7 4.30	0.119E	09	0.03718	13.03	13.41	18.38	15.38	15.80	15,59
13	275	2.2	50.39	50.08	47.64	48.94	42.37	7 524.	7 4.12	0.127E	09	0.04188	13.78	14.33	20.94	16.81	17.49	17.15
14	305	5.2	52.49	52.4	50.30	51.39	44.39	543.	7 3.96	0.135E	09	0.04660	13.57	13.61	18.60	15,70	16.09	15.90
15	333	5.3	54,39	54.5	51.61	53.04	46.28	562.	7 3.81	0.143E	09	0.05107	13.51	13.28	20.53	16,21	16.96	16,59
16	363	3.3	57.06	57.20	54.02	55.58	48.29	583.	0 3.67	0.152E	09	0.05587	12.46	12.26	19.08	15.00	15.72	15.36
17	383	5.5	58.05	57.6	2 55.06	56.44	49.64	597.	0 3.57	0,158E	09	0.05908	12.96	13.66	20.12	16.02	16.72	16.37
18	403	5.3	59.47	59.1	56.32	57.80	50.98	611.	7 3.48	0.165E	09	0.06231	12.81	13.39	20.39	15.95	16.74	16.35
19	423	5.3	60.32	59.8	2 57.52	58.80	52.33	625.	9 3.39	0.171E	09	0.06554	13.58	14.49	20.90	16.78	17.47	17.13
20	443	5.3	62.2/	62.54	59.44	60.92	53,67	638.	7 3.32	0.177E	09	0.06873	12.60	12.22	18,79	14.95	15.60	15.27
21	463	5.3	62.50	63,18	60.14	61.49	55.02	652.	0 3,25	0.183E	09	0.07194	14.45	13.24	21.10	16.70	17.47	17.09
AVE	RAGE	VA	LUES T	HROUGH	STATION	IS 15 TO	20:											

INPUT ELECTRIC POWER = 1456.2 W MASS FLOW RATE = 10,4960 G/S

INPU MASS	JT ELEC 5 FLOW	CTRIC PO RATE =	WER = 11.694	1065.7 W 0 G/S	P	RESSURE	HEAT RATE DROP = 0.	GAINE 1273 M	D BY WATER M H2O	= 1019.3 FRICTIC	W N FACTOR	R = 0.0	НЕАТ ВА 26576	LANCE E FI	RROR = EM = 1	4.355
REM PRM	= 496 = 4.9	5.7 (942 r	GRM+ = RAM+ =	0.14121E 0.69786E	08 08	UPSTREA INLET E	M BULK TE	MPERAT	URE = 23.61 = 23.64	DEG C DEG C	DOWNSTI OUTLET	REAM BU BULK TI	LK TEMPE EMPERATU	RATURE RE	= 44.53 = 44.51	DEG C DEG C
STA- TIONNO.	Z CM	-WALL A	TEMPER B	ATURE (D C	AVER-	ТВ (С)	RE	PR	RA+	2+	A	В	NUSSELT C	NUMBER	AVERAGE H	т+н
1 2 3 4 5 6 7 8 9 0 11 12 3 4 5 6 7 8 9 0 11 12 3 4 5 6 7 8 9 0 11 12 3 4 5 6 7 8 9 0	$\begin{array}{c} 1.5\\ 2.5\\ 5.5\\ 15.5\\ 25.5\\ 105.5\\ 105.5\\ 105.5\\ 205.2\\ 205.2\\ 245.2\\ 275.2\\ 305.2\\ 333.3\\ 3\\ 333.3\end{array}$	27.77 28.18 29.40 31.62 32.70 34.02 35.28 36.43 37.19 38.93 41.14 42.15 43.60 44.79 46.70	27.80 28.22 29.46 31.71 32.58 33.77 36.20 37.00 38.70 38.70 38.70 41.93 43.58 44.83 46.74	27.56 28.03 29.67 29.87 30.92 33.69 34.13 35.41 37.16 39.46 39.46 41.95 42.74 41.95	27.67 25.11 29.43 30.24 30.77 31.78 33.04 34.44 35.22 36.25 38.01 40.27 41.13 42.77 43.77 45.64	23.71 23.75 23.89 24.78 25.67 27.00 25.67 25.67 30.99 32.78 34.56 35.89 37.23 38.48 39.81	397.3 397.7 398.9 403.0 407.1 415.0 440.8 453.4 466.5 464.1 501.6 515.5 529.7 542.3 556.4	6.33 6.32 6.30 6.23 6.23 6.23 6.23 6.23 6.23 6.23 6.23	0.427E 08 0.422E 08 0.432E 08 0.432E 08 0.454E 08 0.454E 08 0.547E 08 0.546E 08 0.546E 08 0.654E 08 0.654E 08 0.654E 08 0.747E 08 0.747E 08 0.747E 08 0.747E 08 0.747E 08 0.859E 08	0.00020 0.00033 0.00072 0.00203 0.00598 0.00598 0.01395 0.01395 0.02738 0.02738 0.03291 0.03711 0.03711 0.04133 0.04522 0.045420	20.92 19.19 15.39 12.92 12.38 12.01 12.11 12.40 13.47 13.50 12.57 12.90 13.00 11.88	20.75 19.02 15.22 13.24 12.22 12.46 12.40 12.82 13.89 13.82 13.82 13.66 12.95 12.90 11.80	22.02 19.85 15.30 15.88 16.63 16.29 15.71 16.89 15.71 16.89 16.89 16.80 17.39 19.22 17.22	21.41 19.47 15.30 14.34 14.14 13.83 13.97 13.77 15.10 15.88 15.88 15.88 15.48 15.48 15.40 14.48 15.40	21.43 15.48 15.30 14.48 14.46 14.11 14.26 13.98 15.71 16.30 16.32 14.78 16.24 15.16 16.10	23.42 19.47 15.30 14.41 13.97 15.40 14.11 13.87 15.40 16.00 14.63 15.99 14.53 14.99 14.99 14.99 14.99 14.99 14.99 14.99 14.99
17 18 19 20 21 AVEF	383.3 403.3 423.3 443.3 463.3 AGE VA 391.6	47.42 48.26 48.81 50.16 50.14 LUES TH 47.69	47.07 48.03 48.48 50.41 50.54 IROUGH 47.59	45.16 45.99 46.78 48.00 48.30 STATIONS 45.54	46.20 47.07 47.71 49.15 49.32 15 TO 46.59	40.70 41.59 42.48 43.37 44.26 20: 41.07	566.2 576.4 585.8 594.9 604.4 570.4	4.27 4.18 4.11 4.04 3.97 4.24	0.886E 08 0.915E 08 0.941E 02 0.967E 08 0.994E 08 0.994E 08	0.05220 0.05501 0.05783 0.06065 0.06349 0.05338	12.15 12.22 12.85 11.97 13.80 12.34	12.83 12.67 13.56 11.54 12.93 12.55	18.33 18.55 18.95 17.55 20.07 18.31	14.85 14.89 15.57 14.07 16.04 14.82	15.41 15.50 16.08 14.65 16.72 15.38	15.13 15.20 15.83 14.36 16.38

======= EXPERIMENT OR10 --- NOV. 20, 1987 ========

19 15 16 17 18 4 19 4 20 4 21 4 21 4 AVERA	303.3 363.3 383.3 403.3 423.3 443.3 443.3 463.3 AGE VA 391.6	28.42 28.84 29.05 29.20 29.18 29.43 29.19 LUES TH 29.02	28.49 28.84 29.00 29.15 29.18 29.54 29.20 ROUGH 29.03	28.02 28.30 28.48 28.70 28.70 28.89 28.61 STATIONS 28.52	28.24 28.57 28.94 28.94 28.94 29.19 28.90 15 TO 28.77	26.09 26.50 26.65 26.80 26.94 27.09 27.23 20: 26.71	612.8 616.0 618.2 620.4 622.4 624.2 626.1 619.0	5.92 5.88 5.86 5.84 5.82 5.80 5.78 5.85	0.117E 08 0.119E 08 0.120E 08 0.121E 08 0.122E 08 0.122E 08 0.122E 08 0.123E 08 0.123E 08	0.0323 0.03297 0.03479 0.03662 0.03845 0.04028 0.04210 0.03556	9.73 9.42 8.60 8.38 8.35 8.97 8.58 10.24 8.72	9.98 9.13 8.61 8.55 8.52 8.97 8.18 10.20 8.66	12.29 11.55 11.17 10.99 10.53 11.39 11.09 14.55 11.12	10.95 10.29 9.72 9.56 9.37 10.04 9.54 12.01 9.75	11.08 10.41 9.89 9.73 9.48 10.18 9.74 12.38 9.91	11.02 10.39 9.81 9.65 9.43 10.11 9.64 12.19 9.83
INPUT MASS REM = PRM =	T ELEC FLOW 1 = 602 = 5.51	TRIC PC RATE = .4 C B3 F)WER = 15.824(GRM+ = (RM+ = (674.3 W 0 G/S 0.63902E 0.35679E	P1	ESSURE UPSTREA INLET E	EXPERIMENT HEAT RATE DROP = 0. M BULK TEMPE	OR15 GAINE 2495 M MPERAT RATURE	NOV. 2 D BY WATER M H20 URE = 23.86 = 23.88	4, 1987 = = 652.2 FRICTIO DEG C DEG C	W N FACTOR DOWNSTR OUTLET	■ 0.02 EAM BUL BULK TE	HEAT BA 28507 .K TEMPE MPERATU	LANCE F FI RATURE RE	ERROR = REM = 1 ⁻¹ = 33.75 = 33.74	3.28% 7.1721 DEG C DEG C
STA- TION NO.	Z CM	-WALL A	TEMPER/ B	ATURE (D C	EG C)- AVER- AGE	тв (с)	RE	PR	RA+	Z +	λ	B	NUSSELT C	T	AVERAGE H	т+н
0 1 2 3 4 5 6 7 8 1 1 1 2 2 4 5 6 7 8 1 1 1 2 2 2 4 5 6 7 8 1 1 1 2 2 2 1 4 5 6 7 8 1 1 1 2 2 2 2 1 4 5 6 7 8 9 1 1 1 2 2 2 2 1 4 5 6 6 7 8 9 1 1 1 2 2 2 2 1 1 1 2 2 2 1 1 1 2 2 2 2 1 1 1 1 1 2 2 2 1 1 1 1 2 2 1 1 1 1 1 2 2 1 1 1 2 1 2 1 2 1 1 2 1 1 1 1 2 2 1 2 1 2 1 2 1 2 1 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 1 2 1 1 1 2 1 2 1 2 1 2 1 2 1 1 2 1 2 1 2 1 2 1 2 1 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 1 2 1 2 1 2 1 1 2 2 1 2 2 1 2 1 2 1 2 1 1 2 1 2 2 2 1 2 1 2 1 2 1 2 1 2 2 2 1 2 1 2 1 2 2 2 2 2 2 2 1 2	0.0 1.5 5.5 25.5 25.5 15.5 25.5 105.5 105.5 205.2 2275.2 305.2 2275.2 303.3 303.3 303.3 423.3 443.3 443.3 443.3 463.4 391.6	26.17 26.53 28.54 29.11 29.75 30.38 30.95 31.51 31.51 31.51 34.15 34.95 35.44 95.35 34.495 35.44 95.35 36.31 36.31 36.37 37.92 38.00 37.90 UES TF 36.78	26.19 26.57 27.60 28.48 29.44 29.65 30.20 30.29 31.61 32.41 33.64 33.64 35.48 36.48 36.48 36.48 36.48 36.48 36.74 38.06 38.06 38.21 38.06 36.74	26.00 26.42 26.70 27.57 28.77 29.28 29.94 30.02 30.50 31.23 33.02 33.97 34.03 35.00 35.71 36.67 36.76 36.76 35.74TIONS 35.48	26.09 26.48 27.57 28.20 28.70 28.70 29.23 30.74 31.08 33.05 33.55 34.46 35.94 36.34 35.94 36.34 36.34 37.44 36.64 37.44 36.50 37.44 36.12 36.12	23.886 23.91 23.91 24.20 24.40 24.41 25.46 26.10 26.73 27.35 28.19 29.67 30.30 30.89 31.52 32.36 33.20 33.20 33.62 20: 32.12	539.6 540.0 541.3 541.3 551.6 559.2 568.2 568.2 568.4 559.4 594.7 605.3 613.4 621.8 622.8 638.7 645.8 645.8 645.8 645.6 645.6 646.4	6.30985222555805555555555555555555555555555	$\begin{array}{c} 0.276E & 0.8\\ 0.276E & 0.8\\ 0.277E & 0.8\\ 0.278E & 0.8\\ 0.281E & 0.8\\ 0.281E & 0.8\\ 0.291E & 0.8\\ 0.391E & 0.8\\ 0.332E & 0.8\\ 0.331E & 0.8\\ 0.331E & 0.8\\ 0.347E & 0.8\\ 0.347E & 0.8\\ 0.347E & 0.8\\ 0.412E & 0.8\\ 0.432E & $	0.00000 0.00015 0.00024 0.00150 0.00247 0.0053 0.00247 0.01321 0.01321 0.01321 0.02495 0.022992 0.022992 0.03271 0.033770 0.04374 0.044371 0.04581 0.03856	$\begin{array}{c} 23.70\\ 20.69\\ 19.02\\ 15.31\\ 12.51\\ 11.54\\ 11.02\\ 11.00\\ 11.14\\ 11.28\\ 12.32\\ 12.55\\ 11.75\\ 11.49\\ 11.75\\ 11.14\\ 11.30\\ 11.42\\ 11.96\\ 11.07\\ 12.42\\ 11.44\\ \end{array}$	23.45 20.41 18.74 15.04 12.68 11.48 11.48 11.48 11.56 12.66 12.75 11.65 11.65 11.65 11.65 11.65 11.65 11.65 11.65 11.95	$\begin{array}{c} 25,60\\ 21,64\\ 19,56\\ 15,17\\ 14,71\\ 14,07\\ 13,77\\ 14,19\\ 14,06\\ 16,39\\ 17,12\\ 15,54\\ 17,02\\ 15,54\\ 17,02\\ 15,34\\ 15,79\\ 16,22\\ 17,27\\ 15,86\\ \end{array}$	24.54 21.08 19.21 15.17 13.57 12.66 12.31 12.52 12.47 13.46 13.36 13.80 12.86 13.80 12.86 13.80 12.90 13.31 13.94 12.56 14.29 13.33	24.59 21.10 19.22 15.17 12.45 12.79 12.45 12.79 12.63 13.90 14.63 14.03 14.03 14.03 13.65 13.72 2.63 14.03 14.23 13.68	24.50 21.00 19.21 15.67 13.67 12.38 12.65 13.68 14.63 14.95 13.93 14.11 13.55 14.08 12.95 14.55 14.55 14.55 14.55 14.55 14.55 14.55

INPL MASS	T ELEC	TRIC P RATE =	OWER = 16,988	260.4 % 30 G/S	P	RESSURE	HEAT RATE DROP = 0	E GAINE .2527 M	D BY WATER M H2O	= 242.6 FRICTIO	W IN FACTOR	. = 0.0	НЕАТ ВА 25078	LANCE F	REN = 1	6.85% 5.1066
REM PRM	= 602 = 6.0	.4 33	GRM+ = RAM+ =	0.18699E 0.11281E	2 07 2 06	UPSTRE INLET	AM BULK TI BULK TEMPI	EMPERAT ERATURE	URE = 23.85 = 23.86	DEG C DEG C	DOWNSTR OUTLET	EAM BU BULK T	LK TEMPE Emperatu	RATURE	= 27.28 = 27.27	DEG C DEG C
STA-	2	-WALL	TEMPER	RATURE (E	DEG C)-	ТВ	RE	PR	RA+	Z +			NUSSELT	NUMBER	{	
TION NO.	CM	A	в	с	AVER- AGE	(c)					Å	В	с	т	AVERAGE H	т+н
	0.0	24.72	24.72	24.64	24.68	23.86	579.1	6.30	0.1035.08	0.00000	23.53	23.41	25.94	24.64	24.71	24.66
ĩ	1.5	24.84	24.85	24.78	24.81	23.87	579.2	6.30	0.103E 08	0.00014	20.74	20.60	22.03	21.33	21.35	21.34
2	2.5	24.93	24.94	24.89	24.91	23.87	579.3	6.30	0.103E 08	0.00023	19.17	19.03	19.95	19.51	19.52	19.52
3	5.5	25.19	25.20	25.20	25.20	23.90	579.6	6.30	0.103E 08	0.00050	15.62	15.48	15.55	15.55	15.55	15.55
4	15.5	25.76	25.77	25,63	25.70	23.97	580.5	6.29	0.103E 08	0.00140	11.30	11.20	12.19	11.70	11.72	11.71
5	25.5	26.01	26.05	25,79	25.91	24.04	581.5	6.27	0.104E 08	0.00230	10.24	10.07	11,55	10.81	10.85	10,83
6	45.5	26.40	26.38	26.08	26.24	24.19	583.4	6.25	0.104E 08	0.00410	9.11	9.20	10.67	9.86	9,92	9,89
7	75.5	26.77	26.59	26.38	26,53	24.41	586.4	6.22	0.106E 08	0.00681	8.55	9.26	10.24	9.52	9.57	9.54
8	105.5	26.95	26.91	26.62	26,78	24.63	589.3	6.18	0.107E 08	0.00953	8,66	8.82	10,11	9.38	9.43	9.40
9	135.5	27.16	27.12	26.53	26.83	24.84	592.3	6.15	0,108E 08	0.01224	8.72	8.85	11.96	10.13	10.37	10.25
10	165.2	27.18	27.11	26.75	26,95	25.06	595.3	6.11	0.110E 08	0.01493	9.49	9.84	11.95	10.68	10.81	10.74
11	205.2	27.34	27.29	26.79	27.05	25.35	599.4	6.07	0.111E 08	0.01856	10.10	10.39	14.02	11.84	12.13	11.99
12	245.2	27.71	27.82	27.23	27.50	25.64	603.5	6.02	0.113E 08	0.02220	9.73	9.23	12.70	10.85	11.09	10.97
13	275.2	27.85	27.80	27,39	27.61	25,86	606,6	5,99	0.115E 08	0.02493	10,10	10.39	13.20	11,53	11.72	11.63
14	305.2	28.13	28,10	27.72	27.92	26.08	609.8	5,95	0.116E 08	0.02766	9.79	9,96	12.29	10.95	11.08	11.02
15	333.3	28.42	28.49	28.02	28.24	26.29	612.8	5.92	0.117E 08	0.03023	9.42	9.13	11.55	10.29	10.41	10.35
16	363.3	28.84	28.84	28.30	28.57	26.50	616.0	5.88	0.119E 08	0.03297	8.60	8,61	11.17	9.72	9.89	9.81
17	383.3	29,05	29,00	28,48	28.75	26,65	618.2	5.86	0,120E 08	0.03479	8,38	8.55	10.99	9,56	9.73	9.65
18	403.3	29.20	29,15	28,70	28.94	26.80	620.4	5.84	0.121E 08	0.03662	8.35	8,52	10.53	9.37	9.48	9.43
19	423.3	29,18	29.18	28.70	28.94	26.94	622.4	5.82	0.122E 08	0.03845	8.97	8,97	11.39	10.04	10.18	10.11
20	443.3	29,43	29.54	28.89	29.19	27.09	624.2	5.80	0.122E 08	0.04028	8.58	8.18	11.09	9,54	9.74	9.64

 EXPERIMENT	0011	1011	ετ,	1307	

REM	599	5.4	GRM+ = 1	0,98465E	06	UPSTRE/	M BULK TE	MPERAT	URE = 23.9	B DEG C	DOWNSTR	EAM BU	LK TEMPE	RATURE	= 25,83	DEG C
PRM	6.	41	RAM+ = 1	J.60464E	0 -	INLET I	ULK TEMPE	RATURE	= 23.94	DEG C	OUTLET	BULK T	EMPERATU	RE	= 25.63	DEG C
STA-	2	-WALL	TEMPER.	ATURE (D	EG C)-	TB	RE	PR	RA+	2 +			NUSSELT	NUMBE	R	
TION	СМ	A	в	с	AVER-	(C)					h	в	С		AVERAGE	
NO.					AGE									т	н	T+H
0	0.0	24.45	24.47	24.41	24.44	23.94	582.6	6.29	0.573E 07	0.00000	21.83	21.17	23,68	22.53	22.59	22.56
1	1.5	24.51	24,53	24.48	24.50	23.94	582.7	€.29	0.573E 07	0.00013	19.99	19.22	20,88	20,22	20.24	20.23
2	2.5	24.54	24.57	24.53	24.54	23.95	582.7	6.29	0.574E 07	0.00022	18.89	18.07	19.31	18.88	18.90	18.89
3	5.5	24.65	24.69	24.67	24.67	23.96	582.9	6.29	0.574E 07	0.00045	16.22	15.32	15.76	15.76	15.76	15.76
4	15.5	25.02	25.04	24.95	24.99	24.00	583.4	6.28	0.575E 07	0.00139	11.03	10.81	11.86	11,37	11.39	11.38
5	25.5	25.20	25.23	25.09	25.15	24.04	583.9	6.27	0.577E 07	0.00229	9.71	9.47	10.74	10.13	10.17	10.15
6	45.5	25.39	25.37	25.23	25.30	24.12	585.0	6.26	0.579E 07	0.00409	8.86	9.02	10.13	9,50	9.53	9,51
7	75.5	25.64	25.49	25.45	25.51	24.24	586.6	6.24	0.563E 07	0.00678	8.05	8.99	9.32	8.89	8.92	8.90
8	105.5	25,72	25.73	25.62	25.67	24.36	588.3	6.22	0.587E 07	0.00948	8.29	8.19	8.95	8,58	8.60	8.59
- 9	35.5	25.91	25.93	25.55	25.73	24.48	589.9	6.20	0.591E 07	0.01218	7.87	7.75	10.59	8.99	9.20	9.09
10	65.2	25.95	25,90	25.72	25.82	24.60	591.5	6.18	0.595E 07	0.01485	8.34	8.67	10.03	9.20	9.27	9.23
11 3	205.2	25.96	26,00	25.75	25,86	24.77	593.8	6.16	0.601E 07	0.01846	9,38	9.12	11.42	10.22	10.34	10.28
12 2	245.2	26.18	26.37	25.97	26.12	24.93	596.0	6.13	0,606E 07	0.02206	8.96	7.78	10.76	9.39	9.57	9.48
13	275.2	26.31	26.36	26.13	26.24	25.05	597.7	6.11	0.610E 07	0.02477	8,90	8.52	10.33	9.45	9.52	9.49
14 :	305.2	26.53	26.53	26.22	26.37	25.17	599.4	6.10	0.614E 07	0.02748	8.22	8.26	10,72	9.32	9.48	9.40
15 .	333.3	26.59	26.57	26,29	26.43	25.28	601.0	6.08	0.618E 07	0.03002	8,56	8.71	11,15	9.73	9.89	9,81
16 3	863.3	26.69	26.60	26.36	26.50	25.40	602.7	6.06	0.622E 07	0.03273	8.74	9.39	11.72	10.22	10.39	10.31
17 :	383.3	26.72	26.69	26.40	26.55	25.49	603.8	6.05	0.625E 07	0.03454	9.10	9.31	12.23	10.50	10.72	10.61
18 -	03.3	26.77	26.77	26.57	26.67	25.57	605.0	6.03	0.628E 07	0.03635	9.30	9.34	11,13	10.15	10.23	10,19
19 4	23.3	26.76	26.88	26.60	26,71	25.65	606,1	6.02	0,631E 07	0,03816	10.08	9.07	11,70	10.52	10.64	10.58
20 4	43.3	26.97	27.10	26.71	26.88	25.73	607.3	6.01	0.634E 07	0.03997	9.01	8.14	11.34	9.75	9.96	9.85
21 4	63.3	26.94	26.91	26.62	26.77	25.81	608.4	5.99	0.636E 07	0.04178	9.85	10.17	13.81	11.61	11.91	11.76
AVER/	GE V	LUES T	HROUGH S	STATIONS	15 TO	20:										
	891.6	26.75	26.77	26,49	26,62	25.52	604.3	6.04	0.626E 07	0.03529	9,13	8.99	11.55	10.14	10.30	10.22

********* EXPERIMENT OR13 --- NOV. 23, 1987 ********

AVERAG 39	E VALUES T 1.6 55.83	HROUGH 55.68	STATIONS 52.72	15 TO 54.24	20: 47.02	713.8	3.77	0.161E 09	0.04803	13,64	13.92	21.10	16.67	17.44	17.05
					E	XPERIMENT	0R18	NOV. 2	6, 1987 =						
INPUT MASS F	ELECTRIC P LOW RATE =	OWER = 12.079	1964.4 W 0 G/S	PI	RESSURE	HEAT RATE DROP = 0.	GAINE 2382 M	D BY WATER M H2O	= 1874.3 FRICTIO	W N FACTOR	= 0.0	НЕАТ ВА 16451	LANCE I FI	ERROR = REM = 2	4.59%
REM = PRM =	605.8 4.105	GRM+ = 1 RAM+ = 1	0.42238E 0.17340E	08 09	UPSTREA INLET B	M BULK TE WLK TEMPE	MPERAT RATURE	URE = 23.93 = 23.99	DEG C DEG C	DOWNSTR OUTLET	EAM BUI BULK TI	LK TEMPE Emperatu	RATURE RE	= 61.15 = 61.11	DEG C DEG C
STA- TION NO.	Z -WALL CM A	TEMPER. B	ATURE (D C	AVER- AGE	ТВ (С)	RE	PR	RA+	2+	λ	В	NUSSELT	NUMBE	AVERAGE H	т+н
0 1 2 3 4 1 5 2 6 4 7 7 8 10 16 4 7 7 8 10 16 12 24 11 20 11 20 13 10 16 13 10 16 13 10 16 13 10 13 10 13 10 13 10 13 10 13 10 16 13 10 16 13 10 16 13 10 16 13 10 16 13 10 16 13 10 16 10 16 13 10 16 16 10 16 16 10 16 16 10 16 16 10 16 16 10 16 16 10 16 16 10 16 16 10 16 16 10 16 16 10 16 16 10 16 16 16 10 16 16 16 16 10 16 16 16 16 16 16 16 16 16 16	0.0 $30.201.5$ $31.282.5$ $32.025.5$ $34.245.5$ $36.435.5$ $33.315.5$ $41.395.5$ $41.395.5$ $45.535.2$ $47.545.2$ $50.445.2$ $55.455.2$ $55.455.2$ $55.465.2$ $55.8625.2$ 55.8	$\begin{array}{c} 30.25\\ 31.34\\ 32.09\\ 34.35\\ 36.043\\ 37.83\\ 39.04\\ 40.92\\ 43.20\\ 45.03\\ 47.21\\ 50.13\\ 53.82\\ 55.41\\ 58.38\\ 60.90\\ 64.00\\ 64.23\\ 66.01\\ 66.85\end{array}$	29.66 30.82 31.74 34.29 33.72 35.70 37.95 40.44 41.30 44.41 41.30 44.85 51.04 45.237 55.48 56.91 55.48 56.91 50.80 60.80 62.34 63.84	$\begin{array}{c} 29.94\\ 31.10\\ 31.90\\ 34.29\\ 34.98\\ 36.12\\ 439\\ 57.44\\ 39.55\\ 43.29\\ 45.87\\ 43.55\\ 54.00\\ 56.94\\ 56.94\\ 56.81\\ 61.81\\ 62.67\\ 64.29\\ 65.50\end{array}$	23.99 24.18 24.42 25.21 26.01 27.59 29.37 32.34 40.24 43.41 43.41 43.41 43.41 43.41 45.16 52.76 54.34 55.93 57.51	$\begin{array}{c} 413.0\\ 413.0\\ 414.1\\ 414.8\\ 417.1\\ 424.8\\ 432.8\\ 448.4\\ 471.2\\ 495.8\\ 519.8\\ 519.8\\ 5495.8\\ 519.6\\ 614.9\\ 661.3\\ 725.0\\ 742.6\\ 765.1\\ 779.9\end{array}$	$\begin{array}{c} 6.28\\ 6.26\\ 6.21\\ 6.09\\ 5.96\\ 5.94\\ 5.44\\ 4.60\\ 4.31\\ 3.68\\ 3.68\\ 3.327\\ 3.29\\ 3.21\\ 3.21\\ \end{array}$	$\begin{array}{c} 0.798 \\ 0.803 \\ 0.803 \\ 0.807 \\ 0.807 \\ 0.855 \\ 0.855 \\ 0.855 \\ 0.855 \\ 0.855 \\ 0.855 \\ 0.855 \\ 0.855 \\ 0.855 \\ 0.855 \\ 0.855 \\ 0.855 \\ 0.968 \\ 0.855 \\ 0.968 \\$	0.00001 0.00019 0.00070 0.00197 0.00325 0.00582 0.00582 0.01361 0.01762 0.02165 0.02703 0.03248 0.03661 0.04470 0.04470 0.04470 0.04476 0.05168 0.05168	25.11 21.75 19.91 15.87 13.24 13.20 13.47 13.60 14.44 14.74 13.85 14.44 14.22 13.98 14.44 14.22 13.98 13.87	24.94 21.56 19.72 15.70 14.37 13.13 13.51 14.05 14.75 14.91 15.20 14.49 14.49 14.49 14.44 14.49 14.08 14.84 13.08 14.84 14.52	27.53 22.99 15.79 18.25 19.08 19.28 18.90 23.11 22.74 19.57 22.74 19.57 22.63 22.63 22.63 22.61 22.84 22.84	26.22 22.30 20.22 15.79 15.94 15.31 16.05 15.98 17.74 17.19 18.05 16.05 16.67 17.62 17.62 17.62 17.50 18.25	26.28 22.32 20.22 15.79 16.22 16.52 16.52 16.37 18.76 17.71 18.85 16.83 17.35 18.38 17.35 18.39 17.35 18.50 18.50	26.25 22.31 20.22 15.75 16.07 15.51 15.55 16.18 18.25 16.18 18.45 16.61 18.47 17.15 17.85 16.72 18.05 16.72 18.05 18.05
20 44 21 46 AVERAG 39	3.3 69.94 3.3 70.02 E VALUES TI 1.6 65.55	70.21 70.85 HROUGH 5 65.37	66.15 66.87 STATIONS 61.62	68.11 68.65 15 TO 63.54	59.10 60.68 20: 55.00	798.7 818.5 750.6	3.03 2.94 3.25	0.272E 09 0.282E 09 0.248E 09	0.06028 0.06326 0.05289	13.42 15.53 13.91	13.09 14.28 14.20	20.64 23.45 22.18	16.14 18.20 17.20	16.95 19.18 18.12	16.55 18.69 17.66

REM	= 60 = 4.1	0.8 (537 F	GRM+ = (GAM+ = (0.26203E	08	UPSTREA	M BULK TE ULE TEMPE	MPERAT	URE = 23.89	DEG C	DOWNSTR	EAM BUE	K TEMPE	RATURE	= 51.59 = 51.57	DEG C
									- 25175	526 6	001201				- 01107	
STA-	2	-WALL	TEMPER/	ATURE (D	EG C)-	TB	RE	PR	RA+	Z +			NUSSELT	NUMBER	?	
TION	1 CM	A	в	с	AVER-	(C)					A	Б	с		AVERAGE	
NO.					AGE									T	н	T+H
0	0.0	28.87	28,90	28.45	28,67	23.93	448.5	6,29	0.644E 08	0.00001	25.58	25.41	27.94	26.66	26.71	26.69
1	1.5	29.72	29.77	29.42	25.58	24.02	449.4	6,28	0.647E 08	0.00017	22.15	21.96	23.35	22.69	22,70	22,69
2	2.5	30.30	30.36	30.09	30,21	24.08	450.0	6.27	0.649E 08	0.00029	20.27	20.09	20,96	20,57	20,58	20.57
3	5.5	32.06	32.15	32.10	32.10	24.25	451.8	6.24	0.656E 08	0.00064	16.16	15.99	16.07	16.07	16.07	16.07
4	15.5	33.99	33.64	31.94	32.88	24.84	458.0	6.15	0.678E 06	0.00181	13,78	14.32	17.76	15.69	15,91	15.80
5	25.5	34.89	35.03	32.43	33.70	25.43	464.3	6,05	0,700E 08	0.00298	13.31	13.11	17.97	15,23	15.59	15.41
6	45.5	36,28	36.08	33.49	34.83	26.61	477.6	5.87	0.747E 08	0,00534	12.98	13.25	18.24	15.26	15.68	15.47
7	75.5	37.86	37.47	35.11	36.38	28.38	495.6	5.64	0.813E 08	0.00889	13,18	13,75	18,59	15.61	16.03	15.82
8	105.5	39,52	39.26	37.23	38,31	30.15	514.5	5.41	0.883E 08	0.01246	13.28	13.67	17.57	15.25	15.52	15.39
9	135.5	40.98	40.62	37.61	39.21	31.92	534.7	5,19	0.956E 08	0.01605	13.68	14.25	21,76	17.01	17.86	17.44
10	165.2	42.27	42.04	39.81	40,98	33,67	553.4	4.99	0.102E 09	0.01968	14.35	14.75	20.09	16.87	17.32	17.10
11	205.2	44.57	44.28	41.73	43.08	36.03	580.7	4.72	0.112E 09	0.02465	14.36	14.87	21.49	17.39	18.05	17.72
12	245.2	47.33	47.11	44.84	46.03	38.38	608.1	4.48	0.122E 09	0,02961	13.65	13.99	18.52	15,97	16.37	16.17
13	275.2	48.73	48.33	45.91	47.22	40,15	629,2	4.32	0.129E 09	0.03334	14.19	14.87	21.14	17,22	17.84	17,53
14	305.2	50,67	50,64	48.24	49.45	41.92	651.6	4.15	0.138E 09	0.03708	13.86	13.90	19.20	16.11	16.54	16.33
15	333.3	52.17	52.25	49.05	50,63	43.56	670.7	4.03	0.145E 09	0,04061	14,07	13,94	22.05	17,14	18.04	17.59
16	363.3	54.51	54.65	51.37	52,98	45.35	692.3	3.89	0.153E 09	0.04441	13.14	12.95	19.99	15.79	16.52	16.15
17	383.3	55.35	54.89	52.25	53.69	46.53	707.5	3,80	0.159E 09	0.04696	13.62	14.37	20,99	16.79	17,50	17.14
18	403.3	56.57	56.14	53,28	54,82	47,70	722.2	3.71	0.164E 09	0.04951	13.54	14.23	21.52	16.87	17,70	17.29
19	423.3	57.25	56.77	54.28	55.64	48.88	737.2	3.63	0.170E 09	0.05207	14.31	15.19	22,21	17.72	18.48	18.10
20	443.3	59.14	59.39	56.10	57.68	50.06	752.8	3.55	0,176E 09	0.05464	13.17	12.81	19,80	15,69	16.40	16.05
21	463.3	59.13	59.75	56.56	58.00	51.24	769.1	3,46	0.182E 09	0,05723	15.13	14.03	22.43	17,66	18,51	18.08
AVER	AGE V	ALUES TH	ROUGH S	STATIONS	15 TO	20:										
	391.6	55.83	55,68	52.72	54.24	47.02	713.8	3.77	0.161E 09	0.04803	13.64	13.92	21.10	16.67	17.44	17.05

INPUT ELECTRIC POWER = 1578.9 W	HEAT RATE GAINED BY WATER PRESSURE DROP = 0.2192 MM H2C	= 1516.8 % HEAT BALANCE ER	ROR = 3.93%
MASS FLOW RATE = 13,1350 G/S		FRICTION FACTOR = 0.036219 FRE	M = 21.7617
REM = 600.8 GRM+ = 0.26203E 08	UPSTREAM BULK TEMPERATURE = 23.89	DEG C DOWNSTREAM BULK TEMPERATURE =	51.59 DEG C
PRM = 4.537 RAM+ = 0.11889E 09	INLET BULK TEMPERATURE = 23.93	DEG C OUTLET BULK TEMPERATURE =	51.57 DEG C

*********	EXPERIMENT	0R17	N	IOV. 25	. 1987	

INPU MASS	T ELEC FLOW	TRIC P RATE =	OWER = 14.5260	1130.8 ¥ 9 G/S	P	RESSURE	HEAT RAT DROP = 0	TE GAINE 0.1982 M	D BY WATER M H20	= 1082.0 FRICTIO	W N FACTOR	R = 0.0	НЕАТ ВА 26830	LANCE F	ERROR = REM = 1	4.31% 6.1522
REM	= 602	.0	GRM+ = (0.13897E	80	UPSTRE	AM BULK TEM	TEMPERAT:	URE = 23.8	9 DEG C	DOWNSTI	REAM BU	LK TEMPE	RATURE	= 41.77	DEG C
PRM	= 5.0	86	RAM+ = (0.70675É	80	INLET		PERATURE	= 23.9	2 DEG C	OUTLET	BULK T	Emperatu	RE	= 41.75	DEG C
STA- TION NO.	Z CM	-WALL A	TEMPER/ B	ATURE (D C	EG C)- AVER- AGE	Т5 (С)	RE	PR	RA+	Z +	Å	В	NUSSELT C	NUMBEI	AVERAGE H	 Т+Н
0 1 2	0.0	27.40 28.02 28.44	27.45 28.08 28.52	27.14 27.84 28.32	27.28 27.94 28.40	23.92 23.98 24.02	495. 496. 496.	9 6,29 5 6,28 9 6,28	0.459E 08 0.460E 08 0.461E 08	0,00001 0,00016 0,00026	25.91 22.31 20.36	25.57 21.96 20.00	28.00 23.32 20.91	26.82 22.71 20.54	26.87 22.73 20.54	26.85
345	5.5 15.5 25.5	29.71 31.26 31.93	29.83 31.02 32.05	29.77 30.07 30.24	29.77 30.60 31.11	24.13 24.51 24.89	498. 502. 507.	2 6.26 6 6.20 0 6.14	0.464E 08 0.474E 08 0.485E 08	0.00058 0.00164 0.00269	16.12 13.32 12.77	15.79 13.83 12.55	15.96 16.19 16.81	15.96 14.76 14.44	15.96 14.88 14.73	15.96
6	45.5	33.01	32.92	31.23	32.10	25.65	516.	1 6.02	0.506E 08	0.00482	12.19	12.34	16.09	13.92	14.18	14.05
7	75.5	34.11	33.79	32.12	33.04	26.79	530.	5 5.84	0.538E 08	0.00802	12.24	12.78	16.80	14.33	14.65	14.49
8	105.5	35.28	35.08	33.66	34.42	27.93	543.0	0 5.69	0.568E 08	0.01122	12.16	12.48	15.59	13.76	13.96	13.86
9	135.5	36.23	35.98	33.76	34.93	29.07	556.	1 5 55	0.599E 08	0.01444	12.44	12.90	19.00	15.20	15.83	15.51
10	165.2	36.72	36.50	34.87	35.74	30.20	569.8	6 5 4 1	0.631E 08	0.01764	13.63	14.11	19.03	16.04	16.45	
11	205.2	38.26	38.06	36.31	37.24	31.72	589.0	0 5 22	0.677E 08	0.02197	13.55	13.97	19.29	16.06	16.52	
12	245.2	40.09	39.98	38.41	39.22	33.25	606.9	9 5.04	0.718E 08	0.02638	12.88	13.09	17.09	14.76	15.04	14.90
13	275.2	40.95	40.66	38.94	39.87	34.39	620.9	9 4.91	0.750E 08	0.02972	13.40	14.00	19.32	16.03	16.51	
14	305.2	42.22	42.20	40.54	41.37	35.53	635.0	6 4.77	0.782E 08	0.03309	13.09	13.13	17.50	14.99	15.30	
15	333.3	43.22	43.28	41.09	42.17	36.60	650.0	0 4.65	0.814E 08	0.03628	13.21	13.07	19.47	15.69	16.30	16.00
16	363.3	45.03	45.07	42.79	43.92	37.74	664.0	3 4.54	0.848E 08	0.03964	11.96	11.89	17.25	14.10	14.59	14.34
17	383.3	45.63	45.29	43.28	44.37	38.50	673.9	8 4.47	0.871E 08	0.04187	12.20	12.82	18.21	14.82	15.36	15.09
18	403.3	46.40	46.09	44.06	45.15	39.26	683.8	8 4.40	0.895E 08	0.04411	12.18	12.72	18,12	14.76	15.29	15.02
19	423.3	46.79	46.43	44.65	45.63	40.02	694.0	0 4.33	0.919E 08	0.04635	12.83	13.54	16,75	15.47	15.97	15.72
20	443.3	47.93	48.20	45.65	46.86	40.78	704.9	5 4.26	0.944E 08	0.04861	12.12	11.68	17,79	14.26	14.84	14.55
21 AVER	463.3 AGE VA 391.6	47.78 LUES TI 45.83	48.19 HROUGH S 45.73	45.85 STATIONS 43.59	46.92 15 TO 44.68	41.54 20: 38,82	715.3 678.4	3 4.19 4 4.44	0.969E 08 0.882E 08	0.05087	13,87 12,41	13.02	20.09 18.26	16.10 14.85	16.77 15.39	16.43

EXPERIMENT OR16 --- NOV. 25, 1987 =======

20 21 AVE	443.3 463.3 RAGE VA	26.72 26.78 LUES TH	26.88 26.71 ROUGH S	26.52 26.42 STATIONS	26.66 26.58 15 TO	25.45 25.52 20:	714.4 715.5	6.05 6.04	0.591E 07 0.593E 07	0.03373 0.03526	8.39 8.43	7.45 8.90	9.97 11.79	8.81 9.99	8.95 10.23	8.8
	391.6	26.55	26.56	26.28	26.42	25.29	711.6	6.08	0.586E 07	0.02979	8.41	8.35	10,70	9.39	9.54	9.4
						E	XPERIMENT	0R21	NOV. 2	7, 1987 =		z				
I NE MAS	PUT ELEC	TRIC PC RATE =	WER = 19.7750	263.4 W G/S	P	RESSURE	HEAT RATE DROP = 0.	GAINE 2779 P	ED BY WATER M H2O	= 251.9 FRICTIO	W N FACTOR	. = 0.02	НЕАТ ВА 20353	LANCE E FF	RROR = NEM = 1	4.389 4.253
REM PRM	4 = 700 4 = 6.0	1.3 G	GRM+ = (RAM+ = ().193288).116788	07 08	UPSTREA Inlet B	M BULK TE ULK TEMPE	RATURE	TURE = 23.98 = 23.99	DEG C DEG C	DOWNSTF OUTLET	EAM BUI BULK TH	LK TEMPE Emperatu	RATURE RE	= 27.04 = 27.03	DEG DEG
STA	A- Z	-WALL A	TEMPERA B	TURE (I	DEG C)-	TB (C)	RE	PR	RA+	Z +		 B	NUSSELT	NUMBER	AVEDACE	
NO.			2	Ũ	AGE	,						D	ç	т	H	T+H
0	0.0	24.79	24.79	24.71	24.75	23.99	676.0	6.28	0.107E 08	0.00000	26.12	25,98	29.00	27.45	27.53	27.49
ż	2.5	24.99	25.00	24,95	24.98	24.00	676.3	6.28	0.107E 06	0.00019	21.12	20.96	22.04	21.53	21.54	21.54
3	5.5	25.25	25.26	25,25	25.25	24.02	676.6	6.28	0.107E 08	0.00043	17.11	16.96	17.03	17.03	17.03	17.03
- 9	25 5	25.81	25.77	25.68	25.91	24.09	677.6	6.27	0.1085 08	0.00120	12.13	11.05	13.13	12.69	12.70	12.70
6	45 5	26.01	26.00	25.99	26 17	24.75	680 6	6 24	0.1005 08	0.00158	10 15	10 25	12.75	11.31	11.22	11.39
7	75.5	26.65	26.50	26.26	26.42	24.48	683.7	6.21	0.110E 08	0.00585	9.62	10.34	11.72	10.77	10.85	10.8
8	105.5	26.84	26.80	26.56	26.69	24.67	686.7	6.17	0.111E 08	0.00818	9.64	9.84	11.07	10.37	10.41	10.39
9	135.5	27.04	27.04	26,50	26.77	24.87	689.9	6.14	0.113E 08	0,01052	9,62	9.64	12,80	10.99	11.21	\$1.10
10	165.2	27.13	27.11	26.75	26,93	25,06	693.0	6.11	0.114E 08	0.01283	10.12	10.21	12.40	11.17	11.28	11,22
11	205,2	27.32	27.35	26.87	27.10	25.32	697.2	6.07	0.116E 08	0,01595	10.47	10.32	13.46	11.73	11.93	11.83
12	245.2	27.71	27.82	27,26	27.51	25.58	701.5	6.03	0.117E 08	0,01907	9.80	9.32	12,46	10.81	11.01	10.9
13	275.2	27.88	27.83	27.41	27.63	25,77	704.7	6.00	0.118E 08	0.02141	9.91	10.18	12.74	11,23	11.39	11,3
14	305.2	28.22	28.21	27.69	27.95	25.97	708.0	5,97	0.120E 08	0,02376	9,29	9.32	12.15	10.54	10.72	10.63
15	333.3	28.33	28.32	27.77	28.05	26.15	711.1	5.94	0.121E 08	0.02596	9.57	9.64	12,91	11.01	11.26	11.13
16	363.3	28,44	28.38	27.82	28.12	26.35	714.4	5.91	0.122E 08	0.02831	9.96	10.25	14.13	11.78	12.11	11,95
17	383.3	28.59	28.52	28.03	28,29	26.48	716.6	5,89	0.123E 08	0.02988	9.86	10.22	13.45	11.49	11.74	11,62
18	403.3	28.69	28.67	28.22	28.45	26.61	718.9	5.87	0.124E 08	0.03145	10.00	10.09	12.93	11.31	11.49	11.40
19	423.3	28.76	28.76	28.31	28.53	26.74	721.2	5.85	0.125E 08	0.03302	10.33	10.31	13.24	11.60	11.78	11.69
20	443.3	29.09	29.26	28.55	28.86	26,87	723.4	5.83	U.126E 08	0.03459	9.39	8.72	12.34	10.44	10.70	10.53
21	463.3	29.05	29.05	28.47	28.76	27.00	725.3	5.81	0.127E 08	0,03616	10.14	10,12	14.17	11.82	12.15	11,98
AVE	391.6	28,65	28.65	28,12	28.38	26.53	717.6	5.88	0.124E 08	0.03053	9.85	9.87	13.17	11.27	11.51	11.39

REM = 703.3 GRM+ = 0.92457E 06 PRM = 6.157 RAM+ = 0.56930E 07						E 06 E 07	UPSTRE INLET	AM BULK T BULK TEMP	EMPERAT ERATURE	URE = 24.02 = 24.02	DOWNSTF OUTLET	= 25.54 = 25.53	DEG C DEG C				
STA		Z	-WALL	TEMPER	ATURE (DEG C)-	ТВ	RE	PR	RA+	Z +			NUSSELT	NUMBEI	3	
TIO	N	СМ	A	в	с	AVER-	(c)					Å	в	с		AVERAGE	
NO.						AGE									т	н	T+H
0		0.0	24.42	24.42	24.36	24,39	24.02	691.1	6.28	0.546E 07	0.00000	26.71	26.38	31.71	28,90	29,13	29.01
1		1.5	24.46	24.47	24.41	24.44	24.03	691,2	6.28	0.546E 07	0,00011	24.56	24.17	27.37	25.78	25.87	25.82
2		2.5	24.49	24.49	24.45	24.47	24.03	691.3	6.28	0.546E 07	0.00019	23.27	22.85	25,00	23.99	24.03	24.01
3		5,5	24.57	24.58	24.57	24.57	24.04	691.4	6.27	0.546E 07	0,00042	20.09	19.63	19.86	19.86	19.86	19.86
4	1	5.5	24.91	24.93	24.89	24.90	24.07	691.9	6.27	0.547E 07	0.00118	12.75	12.42	12.97	12.77	12.78	12.78
5	2	5.5	25.06	25.09	24.97	25.02	24.10	692.4	6.26	0.548E 07	0,00193	11.15	10.84	12.21	11.57	11.60	11.59
6	4	5.5	25.25	25.25	25.15	25.20	24.17	693.5	6.25	0.550E 07	0.00345	9.84	9.80	10.87	10.32	10.35	10.33
7	- 7	5.5	25.47	25.32	25.31	25.35	24.26	695.0	6.24	0.553E 07	0.00573	8.83	10.04	10,21	9.79	9.82	9.80
8	10	15.5	25.58	25.62	25.47	25.54	24.36	696.6	6.22	0.556E 07	0,00801	8.75	8.43	9.55	9.04	9.07	9,06
9	13	5.5	25.74	25.79	25.43	25.60	24.46	698.1	6.21	0.559E 07	0,01028	8.28	7.97	10.91	9.32	9.52	9.42
10	16	5.2	25.84	25.76	25.55	25,68	24.55	699.6	6.19	0.562E 07	0.01254	8.28	8.82	10.64	9.48	9,60	9.54
11	20	5.2	25.85	25.86	25.61	25.74	24.68	701.7	6.17	0.566E 07	0.01558	9.11	8.86	11,50	10,09	10.24	10.16
12	- 24	5.2	26.04	26.20	25.80	25,96	24.81	703.8	6,15	0.570E 07	0.01863	8.68	7.65	10.78	9.27	9.47	9.37
13	27	5,2	26.20	26.14	25.91	26.04	24.91	705.4	6,14	0.574E 07	0.02091	8.26	8.63	10.66	9.42	9.55	9.48
14	30	5.2	26.31	26.33	26.02	26,17	25.01	707.0	6.12	0.577E 07	0.02320	8.15	8.02	10.50	9.14	9.29	9.21
15	33	3.3	26.45	26.40	26.12	26.27	25.10	708.5	6.11	0.580E 07	0.02534	7.84	8.15	10.40	9.04	9.20	9.12
16	36	3.3	26.52	26.46	26.16	26.32	25.19	710.1	6.09	0.583E 07	0.02763	8.03	8.41	10.95	9.39	9.59	9.49
17	38	3.3	26.55	26.46	26.23	26.37	25.26	711.2	6.08	0.585E 07	0,02915	8.24	8,81	10,90	9.56	9.71	9.64
18	40	3.3	26.54	26.54	26,29	26.42	25.32	712.3	6.07	0.587E 07	0.03068	8.69	8.72	10.99	9.72	9.85	9.78
19	42	3.3	26.53	26.63	26.35	26.47	25.39	713.4	6.06	0.589E 07	0.03221	9.27	8.55	11.01	9.84	9.96	9,90
20	-44	3.3	26.72	26.88	26.52	26.66	25.45	714.4	6.05	0.591E 07	0.03373	8.39	7.45	9.97	8.81	8.95	8.88
21	46	3,3	26.78	26.71	26.42	26.58	25.52	715.5	6,04	0.593E 07	0.03526	8.43	8,90	11.79	9.99	10.23	10.11
AVE	RAG	E VA	LUES T	HROUGH	STATION	S 15 TO	20:										
	- 39	1.6	26.55	26.56	26.28	26.42	25.29	711.6	6.08	0.586£ 07	0.02979	8.41	8.35	10.70	9.39	9.54	9.47

	EXPERIMENT	OR20 NOV, 27, 198	7 =========	
INPUT ELECTRIC POWER = 138.0 W	HEAT RATE	GAINED BY WATER = 127	.9 W HEAT	BALANCE ERROR = 7.32%
MASS FLOW RATE = 20.2010 G/S	PRESSURE DROP = 0.	3063 MM H2O FRIC	TION FACTOR = 0.021500	FREM = 15.1202

						-										
INP MAS	UT ELEC 5 FLOW	CTRIC PO RATE =	OWER = 2 10.9310	2277.5 W G/S	PI	RESSURE	HEAT RATE DROP = 0,	GAINE 2959 M	D BY WATER M H2O	R = 2167.4 FRICTIO	W DN FACTOR	t = 0.0	HEAT BA1 70321	LANCE E FI	RROR = REM = 4	4.83% 2.2465
REM PRM	= 60 = 3.	0.8 0 712 1	GRM+ = (RAM+ = ().63155E).23444E	08 09	UPSTREA INLET B	M BULK TE Ulk Tempe	MPERAT RATURE	URE = 23.8 = 23.9	89 DEG C 96 DEG C	DOWNSTR OUTLET	EAM BUI BULK TI	LK TEMPEI EMPERATUI	RATURE RE	= 71.43 = 71.39	DEG C DEG C
STA TIO NO.	- 2 N CM	-WALL A	TEMPERA B	TURE (D C	EG C)- AVER- AGE	ТВ (С)	RE	PR	RA+	Z +	Ŀ.	В	NUSSELT C	NUMBEI	AVERAGE H	 Т+Н
0 1 2 3 4 5 6 7 8 9 0 11 12 13 14 5 6 7 8 9 0 11 12 13 14 5 16 7 8 9 0 11 12 3 4 5 6 7 8 9 0 11 12 3 4 5 6 7 8 9 0 11 12 13 14 5 6 7 8 9 0 11 12 13 14 5 6 6 7 8 9 0 11 11 12 13 14 5 6 7 8 9 0 11 11 12 13 14 5 6 7 8 9 0 11 11 12 11 12 11 11 12 11 11 11 11 11	0.555555555555555555555555555555555555	$\begin{array}{c} 31.40\\ 32.67\\ 33.54\\ 46.16\\ 38.67\\ 40.29\\ 42.02\\ 44.69\\ 52.70\\ 65.39\\ 61.32\\ 63.17\\ 66.36\\ 69.78\\ 69.78\\ 73.20\\ 74.64\\ 76.70\\ 74.64\\ 81.29\\ 81.29\\ 81.29\\ 81.29\\ 120\\ 81.29\\ 81.2$	31.44 32.73 36.27 36.27 40.44 41.69 44.12 52.33 55.98 62.63 55.98 62.63 55.98 62.63 55.98 62.63 55.98 62.63 55.98 63.95 73.41 73.92 76.11 73.52 76.11 81.48 81.48 81.48 82.32 82.33 82.43 82.33 82.43 82.43 83.44 83.55 84.55 85.555	30.65 32.16 33.17 36.22 35.25 36.26 37.55 40.37 40.36 44.95 57.19 59.00 62.84 44.95 57.19 59.00 65.16 66.43 65.16 65.67 71.76 73.64 71.76 73.64 71.76 73.64 71.76 73.64 71.76 73.64 71.76 73.64 71.76 73.64 71.76 73.64 71.76 73.64 71.76 73.64 71.76 73.64 71.76 73.64 71.76 73.64 71.76 73.64 71.76 73.64 73.65 73.65 73.65 73.65 73.65 73.65 75.95 75.90	31.06 32.43 33.37 36.22 36.84 38.31 39.72 42.39 47.24 50.72 55.12 60.95 54.13 59.12 60.95 64.66 70.86 67.51 76.06 77.10 85 77.10 85 77.10 78.95 79.72 75.70	23.97 24.11 24.52 25.55 26.54 28.56 31.60 34.64 37.67 40.66 44.72 40.65 44.72 51.81 57.68 60.72 62.74 64.77 68.81 77.68 60.72 68.81 70.84 20:	373.5 374.6 375.6 376.3 387.3 396.7 414.0 442.0 469.6 499.3 529.0 569.6 612.3 646.6 6741.1 764.4 787.9 813.0 838.0 864.6	$\begin{array}{c} 6 & . & . & . \\ 2 & . & . \\ 2 & . & . \\ 2 & . & . \\ 2 & . & . \\ 2 & . & . \\ 2 & . & . \\ 2 & . & . \\ 2 & . & . \\ 2 & . & . \\ 2 & . & . \\ 2 & . & . \\ 2 & . & . \\ 2 & . & . \\ 2 & . & . \\ 2 & . & . \\ 2 & . & . \\ 2 & . \\$	0.922E 08 0.935E 07 0.935E 07 0.935E 07 0.101E 05 0.101E 05 0.117E 05 0.135E 05 0.152E 05 0.152E 05 0.152E 05 0.152E 05 0.242E 05 0.242E 05 0.264E 05 0.305E 05 0.358E 05 0.358E 05 0.375E 05 0.375E 05 0.391E 05	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	24.26 21.08 315.47 31.64 33.04 43.27 44.40 14.45 14.46 14.45 13.64 14.45 14.78 13.64 14.45 13.64 14.45 13.64 14.57 13.98 14.97 13.98 14.97 13.98 14.57 13.98 14.57	$\begin{array}{c} 24.13\\ 20.94\\ 19.19\\ 15.34\\ 14.18\\ 12.90\\ 13.60\\ 14.78\\ 15.09\\ 14.28\\ 15.09\\ 14.28\\ 15.73\\ 14.74\\ 13.76\\ 15.73\\ 14.74\\ 13.76\\ 14.72\\ 14.96\\ 14.72\\ 13.08\\ 14.30\\ 14$	26.85 22.42 20.13 15.40 18.50 18.45 19.78 20.22 19.60 23.57 21.04 23.45 20.32 21.25 21.25 21.25 21.28 21.28 23.23 23.87 24.32 21.37 24.24	$\begin{array}{c} 25.45\\ 21.69\\ 19.68\\ 15.40\\ 15.89\\ 15.23\\ 16.00\\ 16.44\\ 16.37\\ 17.29\\ 18.25\\ 17.18\\ 16.54\\ 17.38\\ 17.18\\ 16.54\\ 17.86\\ 17.92\\ 18.85\\ 16.34\\ 18.56\\ 18$	25.52 21.71 19.69 15.40 15.40 15.21 15.71 16.61 17.04 19.36 17.86 19.25 17.53 17.96 16.22 17.53 17.96 16.22 17.53 17.96 18.88 19.11 19.89 19.30 19.66	25.480 19.69 15.405 15.405 15.47 16.374 16.60 18.809 17.67 18.79 16.81 17.05 16.37 17.05 18.57 18.57 18.57 18.57 18.57 18.57 18.57 19.18 19.19.18 19.1
	391.6	75.58	75.34	70,91	73,19	63.59	775.3	2.81	C.350E 09	0.05930	13,96	14.30	22.8€	17.45	18.49	17.97

======= EXPERIMENT OR19 --- NOV. 26, 1987 ========

12 245.2 39.38 39.28 37.66 13 275.2 40.13 33.85 36.06 14 305.2 41.32 41.31 39.57 15 333.3 42.04 42.10 39.75 16 363.3 43.73 43.83 41.36 17 383.3 44.21 43.94 41.85 18 403.3 44.90 44.63 42.52 19 422.3 45.18 44.86 42.97 20 443.3 46.13 46.34 46.86 43.98 21 463.3 46.13 46.54 43.98 21 463.3 46.13 46.54 43.98 21 463.3 46.13 46.54 43.98 21 463.3 46.13 46.57 20 443.3 46.13 46.57 20 443.3 46.13 46.57 20 443.3 46.13 46.57 20 443.3 46.13 46.57 21 463.3 46.15 46.59 21 463.57 21 463.57	38.50 32.12 706. 39.02 33.19 721. 40.44 34.19 735. 40.91 35.13 749. 42.57 36.14 765. 42.96 36.81 776. 43.65 37.48 786. 44.00 38.15 796. 45.23 38.82 806. 45.30 39.49 817. 15 70 20: 43.22 37.09 780.	5 5.12 6.7215 08 0 5.05 0.7515 08 6 4.93 0.7805 08 8 4.62 0.8085 08 6 4.93 0.8395 08 6 4.70 0.8395 08 4 450 0.80815 08 3 4.50 0.9022 08 5 4.44 0.9245 08 0 4.36 0.9465 08 2 4.61 0.8695 08	0.02211 12.86 13.0 0.02211 12.86 13.0 0.02469 13.31 13.6 0.03034 13.33 13.2 0.03034 13.33 13.3 0.03511 12.9 11.9 0.03511 12.37 12.6 0.03686 12.99 13.6 0.04074 12.16 11.6 0.04262 13.68 12.49 0.03587 12.55 12.6	55 16.91 14.66 14.94 14.81 37 18.99 15.84 16.29 16.61 37 18.99 15.84 16.29 16.61 37 18.99 15.84 16.29 16.61 61 17.13 14.75 15.04 14.82 21 19.94 15.93 16.60 16.22 41 17.59 14.28 14.80 14.53 15 16.18 14.89 15.39 15.14 15 18.18 14.89 15.39 15.14 15 18.18 14.89 15.39 15.14 15 18.66 15.63 16.13 15.66 17 17.68 14.25 14.81 14.53 18 19.23 15.69 16.25 15.24 19.23 15.69 16.25 15.24 18 14.97 15.52 15.24										
Image: State of the state														
PRM = 4.698 RAM+ = 0.11881E STA- 2 -WALL TEMPERATURE (D D C TION CM A B C	09 INLET BULK TEM EG C)- TB RE AVER- (C)	PERATURE = 24.02 PR RA+	DEG C OUTLET BULK	TEMPERATURE = 48.33 DEG C NUSSELT NUMBER C AVERAGE										
NO. 0 0.0 29.02 29.07 28.66 1 1.5 29.92 30.00 29.68 2 2.5 30.54 30.63 30.38 3 5.5 32.40 32.54 32.47 4 15.5 34.44 34.12 32.47 5 22.5 36.37 35.57 32.86 6 45.5 36.73 36.57 32.86 8 105.5 39.46 39.12 37.06 9 135.5 40.67 40.28 37.02 10 165.2 40.67 40.28 37.02 11 205.2 43.75 43.46 40.84 12 245.2 46.16 45.91 43.58 13 275.2 47.35 46.93 44.34 14 305.2 48.99 46.97 70.65 15 33.3 50.29 50.42 47.06 16 16 <td< td=""><td>AGE 28.86 24.02 540. 29.82 24.10 541. 30.48 24.15 542. 32.47 24.31 544. 33.38 24.82 550. 34.16 25.34 557. 36.18 29.49 610. 38.18 29.49 610. 38.13 259.69 651. 44.81 36.74 706. 45.74 38.29 730. 47.67 39.85 752. 46.71 41.30 774. 51.61 43.90 811. 52.66 44.93 826. 53.23 45.97 842. 55.05 47.01 858. 55.05 47.01 858. 55.05 47.01 858. 55.05 47.01 858. 55.07 44.33 818.</td><td>$\begin{array}{cccccccccccccccccccccccccccccccccccc$</td><td>$\begin{array}{cccccccccccccccccccccccccccccccccccc$</td><td>$\begin{array}{c ccccccccccccccccccccccccccccccccccc$</td></td<>	AGE 28.86 24.02 540. 29.82 24.10 541. 30.48 24.15 542. 32.47 24.31 544. 33.38 24.82 550. 34.16 25.34 557. 36.18 29.49 610. 38.18 29.49 610. 38.13 259.69 651. 44.81 36.74 706. 45.74 38.29 730. 47.67 39.85 752. 46.71 41.30 774. 51.61 43.90 811. 52.66 44.93 826. 53.23 45.97 842. 55.05 47.01 858. 55.05 47.01 858. 55.05 47.01 858. 55.05 47.01 858. 55.07 44.33 818.	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$										

MASS FLOW RATE = 17.2760 G/S				P	RESSURE	DROP = 0	.2585 M	м н20	FRICTIC	ON FACTOR	FI	FREM = 17.371				
REM PRM	= 701 = 5.2	701.9 GRM+ = 0.13693E 08 5.204 RAM+ = 0.71260E 08			BE 08 DE 08	UPSTRE INLET	REAM BULK TEMPERATURE = 23.93 T BULK TEMPERATURE = 23.96			DEG C DEG C	DOWNSTR OUTLET	EAM BUI BULK TH	LK TEMPE MPERATU	RATURE RE	DEG C DEG C	
STA- TION NO.	Z CM	-WALL A	TEMPER/ B	C C	DEG C)- AVER- AGE	TB (C)	RE	PR	RA+	Z +	λ	В	NUSSELT C	NUMBER T	AVERAGE H	т+н
0	0,0	27.54	27,57	27.27	27.42	23.96	590.3	6.29	0.4825 08	0.00000	26.38	26,13	28.49	27.33	27.37	27.35
1	1.5	28.18	28.23	28,00	28,10	24.01	590.9	6.28	0.484E 08	0.00013	22.65	22,38	23.68	23.08	23.10	23.09
2	2.5	28.62	28,68	28.45	28.57	24.04	591.4	6.27	0.485E 08	0.00022	20.63	20.37	21.22	20.85	20.86	20.85
3	5.5	29.94	30.03	29.98	29.98	24.14	592.7	6.26	0.487E 08	0,00049	16.28	16.04	16.16	16.16	16.16	16.16
4	15.5	31,55	31.30	30.35	30.89	24.48	597.3	6.20	0.497E 08	0.00138	13.34	13.83	16.06	14.72	14.82	14.77
5	25.5	32.27	32.39	30,58	31.45	24.81	601.9	6.15	0.506E 08	0.00227	12.65	12.43	16.36	14.20	14.45	14.32
6	45.5	33.18	33.04	31.28	32,20	25.48	611.4	6.05	0.525E 08	0.00405	12.23	12.46	16.23	14.02	14.29	14.15
7	75.5	34.22	33.91	32.32	2 33.19	26.49	626.3	5.89	0.555E 08	0.00674	12.15	12.66	16.11	14.02	14.26	14.14
8	105.5	35.19	35.00	33.57	34.33	27.50	640.1	5,75	0.584E 08	0.00943	12.18	12.48	15.42	13.70	13.88	13.79
9	135.5	36.01	35.75	33.51	34.69	28.50	653.5	5.62	0.612E 08	0.01213	12.46	12.89	18.68	15,10	15.68	15.39
10	165.2	36.35	36.22	34.42	35.35	29,50	667.3	5.50	0.641E 08	0.01482	13.61	13.88	18.96	15.94	16.35	16.14
11	205.2	37.78	37.64	35.81	36.76	30.84	686.9	5.33	0.682E 08	0,01845	13.40	13.67	18.72	15.71	16.13	15.92
12	245.2	39.38	39.28	37.66	38.50	32.18	706.9	5.16	0.723E 08	0.02211	12.88	13.05	16.91	14.68	14.94	14.81

	======= EXPERIMENT OR23 NOV. 28, 1987 ========	
INPUT ELECTRIC POWER = 1182.6 W MASS FLOW RATE = 17.2760 G/S	HEAT RATE GAINED BY WATER = 1134.7 W HEAT BALANCE ERROR = 4.0 PRESSURE DROP = 0.2585 MM H20 FRICTION FACTOR = 0.024749 FREM = 17.37	5% 17
REM = 701.9 $GRM + = 0.13693E$ $GRM + = 0.71260E$	08 UPSTREAM BULK TEMPERATURE = 23.93 DEG C DOWNSTREAM BULK TEMPERATURE = 39.69 DEG	C

INPUT ELECTRIC POWER = 692.6 W HEAT RATE GAINED BY WATER = 665.9 W . HEAT BALANCE ERROR = 3.86 MASS FLOW RATE = 18.7350 G/S PRESSURE DROP = 0.2752 MM H20 FRICTION FACTOR = 0.022436 FREM = 15.621															3.86% 5.8218	
REM PRN	= 709 = 5.6	52 R	GRM+ = RAM+ =	0.62845E 0.35518E	07 08	UPSTRE INLET	AM BULK TE BULK TEMPE	MPERAT	CURE = 24.00 = 24.01	DEG C DEG C	DOWNSTR OUTLET	EAM BUI BULK TH	LK TEMPE Emperatu	RATURE RE	= 32.53 = 32.52	DEG C DEG C
STA	- Z	-WALL	TEMPER	ATURE (D	EG C)-	ŤΒ	RE	PR	RA+	Z +			NUSSELT	NUMBE	3	
T10	N CM	A	Б	с	AVER-	(C)					A	Б	с		AVERAGE	
NO.					AGE									т	H	T+H
	0 0	26 12	26.13	25.98	26.05	24.01	640.9	6.28	0 2845 08	0 00000	26 35	26 18	28.25	27.22	27.26	27.24
ĭ	1.5	26.49	26.51	26.40	26.45	24.04	641.3	6.27	0.284E 08	0.00012	22.58	22.40	23.52	22.99	23.01	23.00
2	2.5	26.76	26.78	26.69	26.73	24.06	641.5	6.27	0.285E 08	0.00020	20.55	20.37	21.09	20.77	20.77	20.77
3	5.5	27.54	27.57	27.55	27.55	24.11	642.3	6.26	0.286E 08	0.00045	16.18	16.01	16.10	16.10	16.10	16.10
4	15.5	28.65	28.51	28,06	28.32	24.29	645.0	6.23	0.288E 08	0.00127	12.71	13.14	14.71	13.76	13.82	13.79
5	25.5	29.17	29.28	28.38	28,80	24.48	647.7	6.21	0.291E 08	0.00209	11.79	11.53	14.18	12.80	12.92	12.86
6	45.5	29.86	29.76	26,88	29.35	24.84	653.1	6.15	0.297E 08	0,00373	11.01	11.23	13.69	12.27	12.40	12.34
7	75.5	30.44	30.20	29.33	29.83	25.38	661.5	6.06	0.307E 08	0.00619	10.93	11.46	13.99	12.43	12.55	12.51
8	105.5	30.95	30.77	29,97	30.41	25,93	670.1	5,98	0.316E 08	0.00867	10.99	11.38	13.66	12,30	12.42	12,36
9	135.5	31.37	31.25	29.88	30.59	26.47	678.9	5.89	0.325E 08	0,01115	11.25	11.53	16.18	13.37	13.78	13.58
10	165.2	31.53	31.41	30.27	30.87	27.01	687.3	5.81	0.335E 08	0.01361	12.18	12.51	16.89	14.26	14.62	14.44
11	205.2	32.19	32.07	30,95	31.54	27.74	697.5	5.72	0.346E 05	0.01692	12.33	12.68	17.12	14.45	14.81	14.63
12	245.2	33.25	33.27	32,23	32.75	28.46	708.1	5.63	0.358E 08	0.02024	11.46	11.40	14.56	12.81	12.99	12.90
13	275.2	33.61	33.44	32.36	32.95	29.01	716.2	5.56	0.368E 08	0.02274	11.89	12.34	16.31	13.90	14.22	14.06
14	305.2	34.31	34.30	33.24	33.77	29.55	724.5	5.49	0.377E 08	0.02524	11.50	11.53	14.85	12,97	13.18	13.08
15	333,3	34.71	34.74	33.32	34.02	30.06	732.4	5.43	0.386E 08	0.02759	11.76	11.67	16,78	13,80	14.25	14.02
15	363.3	35.58	35.64	34.21	34.91	30.60	741.1	5.36	0.396E 08	0.03010	10.98	10.85	15.14	12.68	13.03	12.86
17	383.3	35.89	35.72	34.50	35.16	30.97	747.0	5.31	0.402E 08	0.03178	11.08	11.47	15,42	13.02	13.35	13.19
18	403.3	36.23	36.08	34.86	35.51	31.33	753.0	5.27	0.409E 08	0.03346	11.12	11.48	15.44	13.05	13,37	13.21
15	423.3	36.32	36.18	35.08	35.67	31,69	759.1	5,22	G.416E 08	0.03514	11.76	12.14	16,07	13,71	14.01	13.86
20	443.3	37.07	37.30	35.83	36.51	32.06	764.8	5.18	0.422E 08	0.03684	10.85	10.38	14.42	12.22	12.51	12.37
21	463.3	36.91	37.09	35.74	36.37	32.42	770.2	5.13	0.428E 08	0.03854	12.05	11.63	16.35	13.75	14.11	13.93
AVE	RAGE VA	LUES TH	IROUGH	STATIONS	15 TO	20:										
	391.6	35.97	35.94	34.63	35.29	31.12	749.5	5.29	0.405E 08	0.03249	11.26	11.33	15.55	13.08	13.42	13.25
														12		

EXPERIMENT OR22 --- NOV. 28, 1987 =======
849.8 855.8 862.0	5.33 5.29 5.25	0.408E 0.415E 0.421E	08 08 08	0.0
840.5	5.40	0.399E	08	0.0

16	363.	3 28.	22 2	8.16	27.57	27.8	8 26.03	3 815.1	5.96	0.122E	08	0.02460	9.70	9.97	13.75	11.47	11.79	11.63
17	383.	3 28.	28 2	8.26	27.72	28.0	0 25.14	a 817.4	5.94	0.123E	08	0.02596	9,92	9.99	13.46	11.45	11.71	11.58
18	403.	3 28.	91 2	8.36	27.86	28.1	3 26.20	6 819.6	5.92	0.124E	08	0.02/33	9.86	10.06	13.08	11.31	11.52	11.41
19	423.	20.	33 2	0.92	27.95	20.1	8 20.3	821.9	5.91	U. 124E	08	0.02869	10.51	10.34	13.46	11.75	11.94	11.85
20	443.	20.	12 2 CD 2	0.85	28.22	20.5	1 20.43	9 824.2	5.89	0.125E	08	0.03006	9.49	8.82	12.25	10.48	10.71	10.59
2115	403.	20.	- Tuno	0.00	20.03	20.3	0 20.00	0 020.9	5.6/	0.1266	08	0.03142	10.17	10.32	19.23	11.91	12.23	12.07
AVE	201 I	C 28	36 2	00H 5 9 16	27 81	12 1	0 20:		6 0 2	0 1335	0.0	0 03653	0 00	0 70	12 10	11 20	11.44	11 22
										0.1235			5.00		13.10		111111	
						===	******	EXPERIMEN	T OR27	DEC	. 1,	1987 ===		-				
INP MAS	UT ELI S FLOV	ECTRIC RATE	POWE: = 21	R = .3920	706.8 W G/S		PRESSURI	HEAT RAT	E GAINE .3071 M	ED BY WA	TER	= 681.1 FRICTIO	W N FACTOF	R = 0.0	НЕАТ ВА 19208	LANCE I	ERROR = REM = 1	3.63% 5.2959
REM PRM	= 79 = 5	96.3 .719	GRM RAM	+ = 0 + = 0	.61937E .35424E	07 08	UPSTRI INLET	EAM BULK TH BULK TEMP	EMPERAT ERATURE	TURE = 2 5 = 2	3.91 3.92	DEG C DEG C	DOWNSTR OUTLET	REAM BUI BULK TI	LK TEMPE Emperatu	RATURE	= 31.55 = 31.54	DEG C DEG C
CTA	- 7	- 123		HOFDA	TUDE (D)	FC ()	- 70	DE				7.		· · · · · · · · ·	NUCCELT	AUDIORI		
31A T10	N CM			R	C C	AVED	- (C)	RE	PR	RAT		2+		B	NUSSELI	NUMBER	AVEDACE	
NO.				2	Ċ.	AG	E						~		C	т	H	T+H
0	0.0	25.	96 2	6.00	25.83	25.9	1 23.92	730.2	6.29	0.289E	08	0.00000	27.72	27.23	29.60	28.50	28.54	28.52
1	1.5	5 26.	34 2	6.39	26.25	26.3	1 23.94	730.6	6.29	0.289E	08	0.00011	23.67	23.17	24.52	23.96	23.97	23.97
2	2.5	5 26.	60 2	6.66	26.54	26.5	9 23.96	5 730.9	6.29	0.290E	08	0.00018	21.50	21.01	21.93	21.59	21.59	21.59
3	5.9	5 27.	37 2	7.46	27.41	27.4	1 24.01	1 731,7	6.28	0.290E	08	0.00039	16.87	16.42	16.64	16,64	16.65	16.64
4	15.5	5 28.	45 24	8.34	27.89	28.1	4 24.17	734.4	6.25	0.293E	08	0.00111	13.23	13,59	15.23	14.26	14.32	14.29
5	25.9	5 29.	00 2	9.05	28.24	28.6	3 24.33	3 737.1	6.23	0.296E	08	0.00183	12.14	12.01	14.50	13.17	13.29	13.23
6	45.5	5 29.	67 2	9.54	28.71	29.1	6 24.66	5 742.7	6.18	0.301E	08	0.00326	11.30	11,60	13.97	12.58	12.71	12.65
7	75.9	5 30.	27 3	0,04	29,19	29.6	7 25.14	551.1	6.10	0.309E	08	0.00542	11.04	11.56	13.97	12.49	12.64	12.56
8	105.5	5 30.	75 31	0.63	29.74	30.2	1 25.63	3 759.8	6.02	0.318E	08	0,00758	11.04	11.29	13.76	12.33	12,46	12,40
9	135.9	5 31.	14 3	1.00	29.65	30,3	6 26.12	2 768.6	5.95	0.327E	08	0.00975	11.23	11.57	15.97	13,30	13.69	13.49
10	165.2	2 31.	28 3	1,19	30,04	30.6	4 26.60) 777.6	5,87	0.335E	08	0.01191	12.06	12.30	16.39	13.97	14.28	14.13
11	205.2	2 31.	77 3	1.71	30,55	31.1	5 27.25	5 788.7	5.78	0.346E	68	0.01481	12.46	12.64	17.06	14,46	14.80	14.63
12	245.2	2 32.	58 31	2.74	31,63	32.1	7 27.90	799.2	5.70	0.357E	08	0.01771	11.76	11.61	15.08	13.17	13.38	13,28
13	275.2	2 33.	22 3	3.05	31,97	32.5	5 28.39	9 807.3	5.64	0.365E	80	0.01990	11.62	12.04	15,70	13.49	13.77	13.63
14	305.2	2 33.	83 3.	3.82	32.78	33.3	0 28.88	815.6	5.57	0.374E	80	0.02208	11.32	11.35	14.36	12,67	12.85	12.76
15	333.3	3 34.	17 3-	4.21	32,72	33.4	6 29.34	823.4	5.52	0.382E	08	0.02413	11.58	11.49	16.55	13.59	14.04	13.82
16	363.3	3 34.	57 34	4.73	33,20	33.9	5 29.82	832.0	5.46	0.391E	80	0.02633	11.54	11.40	16.58	13.56	14.02	13.79
17	383.3	3 35.	01 34	4.85	33.61	34.2	7 30.15	5 837.9	5.41	0.396E	08	0,02779	11.50	11.89	16.16	13.57	13.93	13.75
18	403.3	335.	38 39	5.21	33.95	34.6	2 30.47	843.8	5.37	0.402E	08	0.02926	11.37	11.80	16.06	13.46	13.82	13.64
19	423.3	3 35.	54 3!	5.37	34.30	34.8	7 30.80) 849.8	5.33	0.408E	08	0,03073	11.78	12.22	15,95	13.69	13,97	13.83
20	443.3	36.	25 30	5.45	34.95	35.6	5 31.12	855.8	5.29	0.415E	08	0.03220	10.87	10.47	14.57	12.32	12.62	12.47
21	463.3	3 36.	07 30	5.21	34.73	35.4	4 31.45	6 862.0	5.25	0.421E	08	0.03367	12.06	11.72	16.97	13.98	14.43	14,20
AVE	RAGE V	ALUES	THROU	JGH S	TATIONS	15 T	0 20:											
	391.6	5 35.	17 3!	5.14	33.79	34.4	7 30,28	840.5	5.40	0.399E	08	0.02841	11.44	11,54	15,98	13.36	13.73	13,55

INP MAS	UT ELE S FLOW	CTRIC RATE	POWER = = 22.73	267.8 50 G/S	₩ P	RESSURE	HEAT RATE DROP = 0.	E GAINE 3199 M	D BY WATER M H2O	= 255.8 FRICTIC	W N FACTOR	= 0.0	НЕАТ ВА 17726	LANCE E	RROR = REM = 1	4.51% 4.1984
REM PRM	= 80 = 6.	1.0 077	GRM+ = RAM+ =	0.1927 0.1171	7E 07 4E 08	UPSTRE INLET	AM BULK TE BULK TEMPE	EMPERAT	URE = 23.94 = 23.94	DEG C DEG C	DOWNSTR OUTLET	EAM BU BULK T	LK TEMPE Emperatu	RATURE	= 26.64 = 26.64	DEG C DEG C
STA TIO NO.	- Z N CM	-WALI A	L TEMPER B	RATURE C	(DEG C)- AVER- AGE	ТВ (С)	RE	PR	RA+	2+	A	В	NUSSELT C	T	AVERAĢE H	т+н
0	0.0	24.7	5 24.76	24.6	8 24.72	23.94	776.5	6.29	0,109E 08	0.00000	26.45	25.94	29.13	27.58	27.66	27.62
1	1.5	24.8	7 24.89	24.8	2 24.85	23.95	776.6	6.29	0.109E 08	0.00010	23.29	22.75	24.62	23.79	23.82	23.81
2	2.5	24.9	5 24.91	24.9	2 24.94	23,96	776.7	6.29	0.109E 08	0.00017	21.53	20,97	22.24	21.73	21.74	21.74
3	5.5	25.1	9 25.2	25.2	1 25.21	23.98	777.0	6.28	0.109E 08	0.00037	17.53	16.98	17.25	17,25	17.25	17.25
4	15.5	25.7	6 25.7	25.6	0 25.67	24.03	778.1	6.28	0,109E 08	0,00104	12,35	12.64	13,60	13.02	13.05	13.03
5	25.5	25.9	9 26.02	25.7	3 25.87	24.09	779.1	6.27	0.110E 08	0.00172	11.22	11.03	12.95	11.97	12.04	12.00
6	45.5	26.2	9 26.2	25.9	9 26.14	24.21	781.1	6.25	0.110E 08	0.00307	10.21	10.31	11.89	11.02	11,08	11.05
7	75.5	26.6	0 26.4	26.2	4 26.38	24.38	784.2	6.22	0.111E 08	0.00509	9.58	10.28	11.45	10.63	10.69	10,66
8	105.5	26.7	6 26.74	26.4	8 26.61	24,55	787.3	6.19	0.112E 08	0,00712	9,63	9,70	11.04	10.30	10.35	10.33
	135.5	26.9	5 26,95	26.4	2 26.69	24.72	790.5	6.17	0.113E 08	0.00914	9,39	9.53	12.54	10.78	11.00	10.85
10	165.2	27.0	4 27.04	26.6	3 26.83	24.89	793.6	6.14	0.115E 08	0.01115	9.88	9,97	12.21	10.95	11.06	11.01
11	205.2	27.2	27.2	26.7	6 26.98	25.12	797.8	6.10	0.116E 08	0.01386	10.20	10.19	12.97	11.42	11.58	11.50
12	245.2	27.5	/ 2/./	2/.1	1 27.38	25.35	802.1	6.07	0.118E 08	0.01657	9.57	9.00	12,05	10,48	10.67	10.57
13	215.2	2/./	1 27.65	27.2	2 2/.46	25.52	805.4	6.04	0.119E 08	0.01861	9.69	9.82	12.54	10.97	11.15	11.06
14	305.2	27.9	5 27.98	27.5	2 21.14	25.70	808.7	6.01	0.120E 08	0.02065	9.35	9.38	11.64	10.38	10.50	10.44
15	333.3	28.14	28.0	27.5	4 27.83	25.86	811.8	5.99	0.121E 08	0.02256	9.30	9.49	12.60	10.76	10.99	10.88
16	363.3	28.2	2 28.16	27.5	7 27,88	26.03	815.1	5.96	0.122E 08	0.02460	9.70	9.97	13.75	11.47	11.79	11.63
17	383.3	28.21	8 28.26	27.7	2 28.00	26.14	817.4	5.94	0.123E 08	0.02596	9,92	9,99	13.46	11.45	11.71	11.58
18	403.3	28.4	1 28.36	27.8	8 28,13	26.26	819.6	5.92	0.124E 08	0.02733	9.86	10.06	13.08	11.31	11.52	11.41
19	423.3	28.3	9 28.42	27.9	5 28.18	26.37	821.9	5.91	0.124E 08	0.02869	10.51	10.34	13.46	11.75	11.94	11.85
20	443.3	28.7	2 28.89	28.2	2 28,51	26,49	824.2	5.89	0.125E 08	0.03006	9.49	8,82	12.26	10,48	10,71	10.59
21	463.3	28.69	9 28.65	28.0	9 28.38	26.60	826.4	5.87	0.126E 08	0.03142	10.17	10.32	14.23	11,91	12.23	12.07

 EXPERIMENT	0R26	NOV.	30,	1987	*********
	****		•••,		

INPU7 MASS	ELEC	TRIC PC RATE =	OWER = 23.2110	139.1 V D G/S	r Id	RESSURE	HEAT RATE DROP = 0.	E GAINE 3461 M	D BY WATER M H2O	= 128.1 FRICTIO	W N FACTOR	= 0.0	HEAT BA 18402	LANCE I FI	ERROR = REM = 1	7.87% 4.8236
REM = PRM =	805 6.1	.6 G 79 F	GRM+ = (RAM+ = (0.916129 0.566049	E 06 E 07	UPSTRE INLET	AM BULK TE BULK TEMPE	EMPERAT ERATURE	URE = 23.98 = 23.98	DEG C DEG C	DOWNSTR CUTLET	EAM BUI BULK TH	LK TEMPE Emperatu	RATURE RE	= 25.31 = 25.30	DEG C DEG C
STA- TION NO.	2 CM	-WALL A	TEMPER/ B	ATURE (1 C	DEG C)- AVER- AGE	ТВ (С)	RE	PR	RA+	Z +	λ	Б	NUSSELT	NUMBEI T	AVERAGE H	т+н
012345678901123223333	0.0 1.5555555555555555555555555555555555	24.33 24.47 24.48 24.48 25.00 25.49 25.49 25.73 25.73 25.97 26.20 26.20 26.20 26.29 26.32	24.35 24.40 24.45 24.52 24.81 25.00 25.27 25.51 25.67 25.67 25.73 26.19 26.23 26.23 26.23 26.23	$\begin{array}{c} 24.26\\ 24.34\\ 24.34\\ 24.50\\ 24.78\\ 24.50\\ 25.25\\ 25.39\\ 25.25\\ 25.44\\ 25.50\\ 25.44\\ 25.50\\ 25.95\\ 25.95\\ 25.95\\ 25.95\\ 26.01\\ 25.95\\ 26.01\\ 25.95\\ 26.01\\ 25.95\\ 26.01\\ 25.95\\ 26.01\\ 25.95\\ 26.01\\ 25.95\\ 26.01\\ 25.95\\ 26.01\\ 25.95\\ 26.01\\ 25.95\\ 26.01\\ 25.95\\ 26.01\\ 25.95\\ 26.01\\ 25.95\\ 26.01\\ 25.95\\ 26.01\\ 25.95\\ 26.01\\ 25.95\\ 26.01\\ 25.95\\ 26.01\\ 25.95\\ 26.01\\ 25.95\\ 25.95\\ 26.01\\ 25.95\\ 25$	$\begin{array}{c} 24.31\\ 24.36\\ 24.40\\ 24.50\\ 24.80\\ 25.11\\ 25.30\\ 25.45\\ 25.57\\ 25.61\\ 25.82\\ 25.86\\ 26.02\\ 26.10\\ 26.13\\ 26.16\\ 26.16\\ \end{array}$	$\begin{array}{c} 23.96\\ 23.99\\ 23.99\\ 24.00\\ 24.03\\ 24.10\\ 24.10\\ 24.26\\ 24.46\\ 24.46\\ 24.46\\ 24.46\\ 24.46\\ 24.46\\ 24.46\\ 24.46\\ 24.46\\ 24.84\\ 24.92\\ 25.01\\ 25.06\\ 25.06\\ \end{array}$	793.5 793.6 793.7 794.2 795.8 795.8 795.8 801.9 804.0 804.0 806.4 807.7 809.3 810.8 810.8 813.4 813.4		$\begin{array}{c} 0.545 \pm 0.7\\ 0.545 \pm 0.7\\ 0.546 \pm 0.7\\ 0.546 \pm 0.7\\ 0.547 \pm 0.7\\ 0.555 \pm 0.7\\ 0.555 \pm 0.7\\ 0.555 \pm 0.7\\ 0.556 \pm 0.7\\ 0.567 \pm 0.7\\ 0.570 \pm 0.7\\ 0.577 \pm 0.7\\ 0.575 \pm 0.7$	$\begin{array}{c} 0.00000\\ 0.00016\\ 0.00016\\ 0.00036\\ 0.00102\\ 0.00498\\ 0.00697\\ 0.00895\\ 0.01621\\ 0.01819\\ 0.01819\\ 0.02018\\ 0.02204\\ 0.022018\\ 0.02204\\ 0.02203\\ 0.02536\end{array}$	30.34 27.57 25.93 22.02 13.44 11.27 9.86 8.76 8.76 8.77 8.34 9.28 8.07 8.34 9.28 8.52 7.98 6.52 7.98 8.47	29.01 26.04 24.32 20.30 13.54 11.29 9.94 8.66 8.19 9.94 8.66 8.69 9.01 7.83 8.77 7.95 8.64	36.28 30.46 27.43 21.12 14.20 11.57 10.11 11.16 10.75 11.40 10.85 10.29 10.55 10.38 10.77 11.25	32.64 28.51 26.22 21.12 13.83 11.98 10.63 9.15 9.38 9.50 10.15 9.38 9.50 10.15 9.38 9.50 9.72 9.02 9.72	32.98 28.63 26.28 21.14 13.84 12.03 10.70 9.73 9.73 9.63 10.27 9.63 10.27 9.63 10.27 9.63 10.27 9.63 10.27 9.63 10.27 9.63 9.63 9.63 9.63	32.81 28.57 26.23 13.84 12.000 10.67 9.50 9.50 9.52 10.21 9.50 9.52 10.51 9.50 9.55 9.55 9.55 9.55 9.55 9.55 9.55
18 4 19 4 20 4 21 4 AVERA 3	03.3 23.3 43.3 63.3 GE VA 91.6	26.32 26.31 26.49 26.55 LUES TH 26.33	26.32 26.40 26.65 26.51 IROUGH S 26.36	26.12 26.13 26.29 26.13 5TATIONS 26.08	26.22 26.24 26.43 26.33 5 15 TO 26.21	25.12 25.18 25.23 25.29 20: 25.09	814.5 815.6 816.6 817.7 813.9	6.10 6.09 6.09 6.08 6.11	0.581E 07 0.553E 07 0.585E 07 0.587E 07 0.580E 07	0.02669 0.02801 0.02934 0.03067 0.02591	8.87 9.40 8.45 8.42 8.57	8.89 8.65 7.50 8.71 8.39	10.64 11.16 10.05 12.66 10.71	9.68 9.97 8.87 10.22 9.46	9.76 10.09 9.01 10.61 9.59	9.72 10.03 8.94 10.41 9.53

EXPERIMENT OR25 --- NOV. 30, 1987 =======

16 17	363.3 383.3	50.83 51.26	50,94 50,95	47.38 47.96	49.13 49.53	40.65	898.0 914.6	4.27 4.19	0.145E 09 0.149E 09	0.03117 0.03294	13.12 13.76	12.98 14.21	19.86 20.86	15.75 16.74	16.45 17.42	16.10
18	403.3	52.27	51.87	48.82	50.45	42.49	929.9	4.11	0.154E 09	0.03471	13.60	14.18	21.00	16.71	17.44	17.08
20	443.3	54.37	54.66	50.98	52.75	44.32	960.4	3.97	0.163E 09	0.03827	13.20	12.82	19.93	15.74	16.47	16.11
21	463.3	54.10	54.63	51.31	52.84	45.24	976.4	3.90	0.167E 09	0.04007	14.94	14.10	21.81	17,42	18.16	17.79
AVE	RAGE VA	LUES T	HROUGH	STATIONS	5 15 TO	20:										
	391.6	51.69	51.56	48.31	49.97	41,95	920.3	4.16	0.151E 09	0.03368	13.70	13,91	20,99	16.65	17.40	17.02
							EXPERIMEN	r 0r30	DEC. 1,	1987 ===						
INP MAS	UT ELEC S FLOW	RATE =	OWER = 25.652	138.2 ¥ 0 G/S	ł P	RESSURE	HEAT RATE DROP = 0	E GAINE 3710 M	D BY WATER M H20	= 128.5 FRICTIO	W DN FACTOR	2 = 0.0	HEAT BA	LANCE E	RROR = REM = 1	7.01% 4.3950
REM PRM	= 891 = 6.1	.3 71	GRM+ = RAM+ =	0.922788 0.569408	E 06 E 07	UPSTRE INLET	AM BULK TI BULK TEMPI	EMPERAT ERATURE	URE = 24.09 = 24.10	DEG C DEG C	DOWNSTF OUTLET	BULK T	LK TEMPE Emperatu	RATURE RE	= 25.30 = 25.29	DEG C DEG C
STA	- 2	-WALL	TEMPER	ATURE (I	DEG C)-	ТВ	RE	PR	RA+	2+			NUSSELT	NUMBER		
TIO	N CM	A	в	с	AVER-	(c)					A	в	ç		AVERAGE	
NO.					AGE									Ť	н	T+H
0	0.0	24.46	24.46	24.43	24.45	24.10	879.2	6.27	0.551E 07	0.00000	29.50	29.11	32.04	30.61	30.67	30.64
1	1.5	24.50	24.51	24.48	24.49	24.10	879.2	6.26	0.551E 07	0.00009	26.54	26.10	27.88	27.08	27.10	27.09
2	2.5	24.53	24.54	24.52	24.53	24.10	879.3	6.26	0.551E 07	0.00015	24.82	24.35	25,59	25.08	25.09	25.09
3	5.5	24.62	24.04	24.63	24.63	24.11	879.4	6.26	0.551E 07	0.00033	20.78	20.29	20.53	20.53	20.54	20.54
5	25.5	25.14	25.17	25.09	25.12	24.16	880.5	6.25	0.5526 07	0.00152	10.90	10.60	11.55	11.13	11 15	11 14
ě	45.5	25.39	25.37	25.23	25.30	24.21	881.5	6.25	0.554E 07	0.00272	9.08	9.26	10.50	9.79	9.83	9.81
7	75.5	25.53	25.38	25.39	25.42	24.29	883.0	6.23	0.557E 07	0.00451	8,64	9,80	9,70	9.43	9.46	9.45
8	105.5	25,61	25.62	25,56	25.59	24.37	884.6	6.22	0.559E 07	0.00630	8.62	8.50	8,94	8.75	8.75	8,75
9	135.5	25.80	25.82	25,49	25.65	24.44	886.2	6.21	0.561E 07	0.00810	7.88	7.76	10.21	8.85	9.01	8,93
10	165.2	25.81	25,79	25.61	25.70	24.52	887.7	6.20	0.564E 07	0.00988	8.27	8.42	9.78	9.01	9.06	9,04
11	205.2	25,85	25.88	25.64	25.75	24.62	889.8	6.18	0.567E 07	0.01227	8.69	8.46	10,52	9.44	9.55	9.49
12	245.2	25.98	26.15	25.71	25.89	24.72	891.9	6.17	0.570E 07	0,01467	8.49	7,51	10.79	9.17	9.39	9.28
13	2/5.2	26.03	26.03	25.82	25.92	24.80	893.5	6.15	0.5/32 0/	0.01696	8.65	8.59	10.45	9.49	9.57	9.53
15	111 1	26 26	26.10	25.02	25.55	24.00	896 6	6 17	0.5755 07	0.01020	8 16	8 1/	10 39	0 12	9.79	9.68
16	363.3	26.38	26.31	26.05	26.20	25.02	898.2	6.12	0.5805 07	0.02175	7.90	8.28	10.40	9 10	9 24	9 17
17	383.3	26.43	26.41	26.09	26.26	25.08	899.2	6.11	0.582E 07	0.02295	7.86	8.01	10.49	9.04	9.21	9.13
18	403.3	26.43	26,40	26,20	26.31	25.13	900.3	6.10	0.583E 07	0.02415	8.18	8.38	9.91	9.02	9.09	9.06
19	423.3	26.36	26.46	26.16	26.28	25.18	901.4	6,09	0.585E 07	0.02535	9.00	8.31	10,90	9.64	9.78	9.71
20	443.3	26.52	26.71	26.32	26.47	25.23	902.5	6.09	0.587E 07	0.02655	8.27	7.22	9.79	8.62	8.77	8,70
21	463.3	26.58	26.57	26.30	26.44	25,28	903.6	6.08	0.588E 07	0.02775	8.21	8.30	10,45	9.22	9.35	9.28
AVE	RAGE VA	LUES TI	HROUGH	STATIONS	5 15 TO	20:										
	391.6	26.40	26,42	26,13	26,27	25.10	899.7	6.11	0.582E 07	0.02345	8.23	8,06	10,31	9.09	9.23	9.16

INP MAS	UT ELEC S FLOW	TRIC P RATE =	OWER = 18.562	1750.5 ¥ 0 G/S	P	RESSURE	HEAT RATE DROP = 0.	GAINE 2702 M	D BY WATER M H2O	= 1666.3 FRICTIO	W N FACTOR	= 0.02	НЕАТ ВА 22383	LANCE F	ERROR = REM = 1	4.81% 7.8893
REM PRM	= 799 ≃ 4.8	9.2 864	GRM+ = (RAM+ = (0.24053E 0.11700E	5 08 5 09	UPSTREA INLET B	M BULK TE ULK TEMPE	MPERAT RATURE	URE = 23.97 = 24.00	DEG C DEG C	DOWNSTR OUTLET	EAM BUI BULK TE	SK TEMPE Emperatu	RATURE RE	= 45.51 = 45.49	DEG C DEG C
STA TIO NO.	- Z N CM	-WALL A	TEMPER/ B	ATURE (I C	DEG C)- AVER- AGE	ТВ (С)	RE	PR	RA+	Z +	A	ъ	NUSSELT	NUMBER	AVERAGE H	 T+H
0 1 2 3 4 5 6 7 8 9 10 11 2 2	0.0 1.5 5.5 15.5 45.5 105.5 135.5 165.2 205.2 245.2	28.98 29.90 30.53 32.43 34.44 35.37 36.64 37.89 39.18 40.22 41.01 42.80 45.03	29.04 29.04 30.62 32.57 34.09 35.51 36.39 37.50 38.86 39.83 40.77 42.48 44.82	28.62 29.66 30.37 32.50 32.83 33.97 35.08 36.75 36.69 38.42 39.82 42.47	28.82 29.80 30.47 32.50 33.41 34.13 35.24 36.38 37.89 36.35 39.66 41.23 43.69	24.00 24.07 24.12 24.25 24.71 25.17 25.09 27.46 28.84 30.21 31.57 33.41 35.24	634.8 635.8 636.5 645.2 652.2 666.4 687.3 707.1 728.0 750.1 778.0 807.4	6.28 6.27 6.26 6.17 6.10 5.95 5.55 5.55 5.54 5.23 5.02 4.81	6.710E 08 0.713E 08 0.713E 08 0.720E 08 0.739E 08 0.758E 08 0.797E 08 0.913E 08 0.913E 08 0.913E 08 0.913E 08 0.104E 09 0.111E 09 0.1112E 09	0.00000 0.00012 0.00041 0.00045 0.00128 0.00211 0.00377 0.00628 0.00880 0.01132 0.01384 0.01384 0.01728	27.88 23.80 21.62 16.96 14.23 13.57 13.08 13.20 13.26 13.67 14.45 14.45 13.80	27.57 23.49 21.31 16.67 14.77 13.38 13.40 13.71 13.68 14.22 14.82 14.96 14.10	30.02 24.83 22.19 16.81 17.65 18.07 17.34 21.13 19.91 21.15 18.70	28.83 24.22 21.82 15.92 15.44 15.98 15.42 15.42 15.46 16.87 17.35 15.98	28.87 24.24 21.83 16.81 16.07 15.77 15.76 15.41 17.54 17.54 17.93 16.32	28.85 24.23 21.82 16.81 16.00 15.60 15.23 15.59 15.28 17.17 17.07 17.64
14 15 16 17	305.2 333.3 363.3 383.3	47.67 48.66 50.83 51.26	47.61 48.75 50,94 50,95	42.52 44.98 45.21 47.38 47.96	46.31 46.96 49.13 49.53	30.02 37.99 39.28 40.65 41.57	853.0 874.2 898.0 914.6	4.52 4.40 4.27 4.19	0.125E 09 0.132E 09 0.138E 09 0.145E 09 0.149E 09	0.02344 0.02607 0.02853 0.03117 0.03294	14.25 13.87 14.27 13.12 13.76	13.95 14.13 12.98 14.21	21.35 19.20 22.57 19.86 20.86	16.13 17.43 15.75	16,55 18,38 16,45 17,42	17.63 16.34 17.91 16.10
18 19 20	403.3 423.3 443.3	52.27 52.72 54.37	51.87 52.17 54.66	48.82 49.52 50.98	50.45 50.98 52.75	42.49 43.40 44.32	929.9 944.9 960.4	4.11 4.04 3.97	0.154E 09 0.158E 09 0.163E 09	0.03471 0.03649 0.03827	13.60 14.25 13.20	14.18 15,15 12.82	21.00 21,72 19,93	16.71 17.53 15.74	17.44 18.21 16.47	17.08 17.87 16.11

 EXPERIMENT	0R29	 DEC.	1,	1987	

REM PRM	= 79 = 5.	9.7 313	GRM+ = (RAM+ = (0.13326E	08 08	UPSTRE INLET	AM BULK TH BULK TEMPI	EMPERAT ERATURE	URE = 23.94 = 23.96	DEG C DEG C	DOWNSTR OUTLET	EAM BUI BULK TI	LK TEMPE Emperatu	RATURE RE	= 37.96 = 37.95	DEG C DEG C
STA- TION NG.	2 CM	-WALL A	TEMPER/ B	TURE (D C	EG C)- AVER- AGE	TB (C)	RE	PR	RA+	2+	A	в	NUSSELT C	NUMBE	AVERAGE H	т+н
0123456789011123456789011123456789011123456789011123456789011112345678901111234567890111111111111111111111111111111111111	0.0 1.5 5.5 5.5 5.5 5.5 5.5 5.5 5.5 5.5 5.5	27.44 28.08 28.53 25.86 31.41 32.18 33.07 34.05 34.94 35.69 37.18 36.73 35.99 37.18 36.73 36.43 40.43 41.05 42.43 42.82 43.52	$\begin{array}{c} 27.47\\ 26.13\\ 28.58\\ 29.94\\ 31.19\\ 32.92\\ 33.28\\ 32.92\\ 33.74\\ 35.44\\ 35.85\\ 36.99\\ 38.64\\ 39.09\\ 40.41.11\\ 42.55\\ 42.55\\ 43.20\\ \end{array}$	$\begin{array}{c} 27,21\\ 27,92\\ 29,90\\ 30,24\\ 30,52\\ 31,20\\ 32,18\\ 33,314\\ 34,02\\ 35,08\\ 33,14\\ 34,02\\ 37,26\\ 35,58\\ 40,12\\ 40,55\\ 40,12\\ 40,55\\ 41,05\\ \end{array}$	27.33 28.49 29.90 30.77 31.36 32.10 33.04 34.07 34.35 35.08 37.80 35.49 39.49 39.49 39.63 41.30 41.41 42.20	23.97 24.01 24.04 24.13 24.43 24.43 25.32 26.22 27.11 28.01 28.89 30.05 31.28 32.17 33.01 34.80 35.40 35.40	685.6.27 6866.7 6882.6.8 6977.1 7257.1 765.1 805.6 825.2 705.1 785.6 825.2 825.2 825.2 825.2 825.5 855.5 855	6.29 6.26 6.261 6.217 6.217 5.930 5.568 5.572 5.27 5.930 5.572 5.27 5.930 5.572 5.27 5.968 5.27 5.2	$\begin{array}{c} 0.498 \pm 0.6\\ 0.500 \pm 0.6\\ 0.501 \pm 0.8\\ 0.501 \pm 0.8\\ 0.502 \pm 0.8\\ 0.512 \pm 0.8\\ 0.520 \pm 0.6\\ 0.552 \pm 0.8\\ 0.552 \pm 0.8\\ 0.618 \pm 0.8\\ 0.747 \pm 0.8\\ 0.747 \pm 0.8\\ 0.747 \pm 0.8\\ 0.727 \pm 0.8\\ 0.825 \pm 0.8\\ 0.842 \pm 0.8\\ 0.844 \pm 0.844 \pm 0.8\\ 0.844 \pm 0.8\\ 0.844 \pm 0.844 \pm 0.8\\ 0.844 \pm 0.8\\ 0.844 \pm 0.844 \pm 0.8\\ 0.844 \pm 0.844 \pm 0.844 \pm 0.8\\ 0.844 \pm 0.844 \pm 0.8\\ 0.844 \pm 0.844 \pm$	0.00000 0.00011 0.00019 0.00042 0.00118 0.00195 0.00346 0.00586 0.00586 0.01586 0.01586 0.01586 0.01590 0.02136 0.02376 0.022602 0.02602 0.02662 0.02662 0.03008 0.03171	28.10 23.96 21.75 17.03 13.97 12.56 12.39 12.38 12.56 13.55 12.38 12.58 12.38 12.38 12.38 12.38 12.38 12.35 12.39 12.48 12.75	27.82 23.67 21.46 16.77 14.42 12.89 12.89 12.91 12.73 13.01 13.86 13.93 13.04 13.82 13.23 12.26 13.21 13.16	30.10 24.92 22.28 16.90 16.77 16.81 16.55 16.29 15.62 18.83 18.82 19.28 17.01 18.83 17.01 18.83 17.01 18.83 17.01 18.83 17.01 18.83 17.01 18.83 17.01 18.83 17.01 18.83 17.01 18.83 17.01 18.83 18.70 18.70 18.70 18.70 19.700	$\begin{array}{c} 2 \&, 9 \\ 9 \\ 2 4, 3 \\ 4 \\ 1 \\ 6, 9 \\ 1 \\ 5, 3 \\ 7 \\ 1 \\ 4, 3 \\ 6 \\ 5 \\ 1 \\ 4, 2 \\ 4 \\ 1 \\ 5, 2 \\ 3 \\ 1 \\ 5, 0 \\ 1 \\ 1 \\ 5, 0 \\ 1 \\ 1 \\ 5, 0 \\ 1 \\ 1 \\ 5, 2 \\ 1 \\ 1 \\ 5, 2 \\ 7 \\ 1 \\ 5, 2 \\ 7 \\ 1 \\ 5, 2 \\ 7 \\ 1 \\ 5, 2 \\ 7 \\ 1 \\ 5, 2 \\ 7 \\ 1 \\ 5, 2 \\ 7 \\ 1 \\ 5, 2 \\ 7 \\ 1 \\ 5, 2 \\ 7 \\ 1 \\ 5, 2 \\ 7 \\ 1 \\ 5, 2 \\ 7 \\ 1 \\ 5, 2 \\ 7 \\ 1 \\ 5, 2 \\ 7 \\ 1 \\ 5, 2 \\ 7 \\ 1 \\ 5, 2 \\ 7 \\ 1 \\ 5, 2 \\ 7 \\ 1 \\ 5, 2 \\ 7 \\ 1 \\ 5, 2 \\ 7 \\ 1 \\ 5, 2 \\ 7 \\ 1 \\ 1 \\ 5, 2 \\ 7 \\ 1 \\ 1 \\ 5, 2 \\ 7 \\ 1 \\ 1 \\ 5, 2 \\ 7 \\ 1 \\ 1 \\ 5, 2 \\ 7 \\ 1 \\ 1 \\ 5, 2 \\ 7 \\ 1 \\ 1 \\ 5, 2 \\ 7 \\ 1 \\ 1 \\ 5, 2 \\ 1 \\ 1 \\ 1 \\ 5, 2 \\ 1 \\ 1 \\ 1 \\ 5, 2 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\$	29.037 24.37 16.908 14.617 14.617 14.637 14.637 14.631 14.631 14.631 14.221 15.284 15.284 15.882	$\begin{array}{c} 29.01\\ 24.36\\ 21.94\\ 16.90\\ 15.43\\ 14.77\\ 14.48\\ 14.35\\ 14.52\\ 16.08\\ 16.85\\ 14.85\\ 16.485\\ 16.485\\ 15.55\\ 15.55\\ 15.55\end{array}$
20 21 AVER	43.3 63.3 GE V 191.6	43.72 44.89 44.58 LUES T 43.07	43.35 45.17 44.93 HROUGH S 43.00	42.43 42.43 42.41 STATIONS 40.69	43.73 43.58 15 TO 41.86	37.19 37.78 20: 35.65	997.6 908.2 918.4 880.3	4.65 4.59 4.53 4.76	0.882E 08 0.901E 08 0.920E 08 0.852E 08	0.03336 0.03499 0.03660 0.03077	13.25 12.28 13.90 12.80	11.84 13.22 12.95	19.56 18.05 20.41 18.86	16.07 14.46 16.29 15.30	15.06 15.06 16.98 15.86	16.33 14.76 16.63 15.59

======== EXPERIMENT OR28 --- DEC. 1, 1987 ========

NU.	•				AGE									1	н	1+H
0 1 2 3 4 5 6 7 8 9 10 1 12 3 4 4 5 6 7 8 9 10 1 12 13 14 15 6 17 18 19 20 21 VE	0.0 1.5 2.5 5.5 15.5 25.5 15.5 25.5 105.5 205.2 275.2 275.2 305.3 363.3 363.3 363.3 363.3 363.3 363.3 363.3 363.3 375.5 205.2 275.2	24.79 24.98 25.22 25.73 25.95 26.60 26.60 27.16 27.10 27.10 27.54 27.00 27.54 27.94 28.05 28.05 28.15 28.13 28.13	24.80 24.91 24.95 25.22 26.32 26.50 26.50 26.77 27.04 27.54 28.04 27.54 28.565 28.5655 28.5555 28.55555555555555555555555555	24.73 24.86 24.95 25.22 25.63 25.79 26.02 26.56 26.56 26.56 26.56 26.56 26.56 26.59 26.70 27.07 27.37 27.37 27.37 27.47 27.45 27.76 27.93 27.93 57.471085 57.471085	24.76 24.89 24.97 25.67 25.92 25.67 26.44 26.67 26.97 26.44 26.67 27.21 27.54 27.68 27.76 27.71 27.54 27.69 27.76 27.791 27.95 27.91 27.95	24.03 24.04 24.06 24.16 24.16 24.4 24.50 24.47 25.26 25.96 25.96 25.96 25.96 26.08 25.96 26.08 26.28 26.28 26.28 26.28 26.28 26.28 26.28 26.28	879.3 879.5 879.9 887.9 881.9 884.0 887.0 884.0 887.2 890.2 893.3 896.5 900.7 905.0 906.3 911.5 914.6 917.9 922.4 922.4 922.4 922.9 922.2		0.109E 08 0.109E 08 0.109E 08 0.109E 08 0.110E 08 0.110E 08 0.111E 08 0.111E 08 0.112E 08 0.112E 08 0.114E 08 0.115E 08 0.113E 08 0.113E 08 0.113E 08 0.122E 08 0.122E 08 0.125E 08 0.125E 08	0.00000 0.00009 0.00015 0.00015 0.00052 0.00152 0.0052 0.0052 0.00530 0.00630 0.00630 0.00630 0.01646 0.01226 0.01646 0.01646 0.01826 0.0229 0.02237 0.02537	27.91 24.62 22.63 16.38 13.16 10.66 9.75 9.59 9.54 10.01 10.05 9.59 9.58 9.54 10.01 10.05 9.59 9.58 10.10 11.02 9.85 10.36	27.74 24.35 22.455 16.200 13.26 10.33 10.11 9.36 9.63 10.11 9.36 9.63 10.21 10.44 10.31 10.41 9.25 10.55 10.07	30.40 25.84 23.42 16.29 14.04 13.07 12.10 11.17 10.67 11.99 12.61 12.77 12.93 12.43 12.93 12.91 14.19 14.29	29.06 25.12 22.97 18.29 13.61 12.27 11.15 10.54 10.53 11.02 11.31 10.64 11.03 11.73 11.04 11.63 11.94 11.63 12.31	29.11 25.14 22.98 18.29 13.63 12.31 1.22 10.57 10.15 10.64 11.36 11.49 11.06 11.27 11.27 11.86 12.40 11.21 12.71	29.08 25.13 22.98 18.29 13.62 12.29 11.18 10.56 10.13 10.59 11.12 11.12 11.12 11.12 11.12 11.12 11.25
							EXPERIMENT	r 0r32	DEC. 2	, 1987 ==						
I NF MAS	OT ELEC	RATE =	OWER = 24,533	720.1 W 0 G/S	₽	RESSURE	HEAT RATE DROP = 0.	E GAINE 3650 M	D BY WATER M H2O	= 681.8 FRICTIO	W DN FACTOR	2 = 0.0	НЕАТ ВА 17361	LANCE F	ARROR = REM = 1	5.32% 5.7105
REM PRM	= 904 = 5.1	.9 76	GRM+ = RAM+ =	0.60095E 0.34711E	07 08	UPSTRE	AM BULK TE BULK TEMPE	EMPERAT ERATURE	URE = 23.94 = 23.95	DEG C DEG C	DOWNSTR OUTLET	BULK TI	LK TEMPE EMPERATU	RATURE	= 30.61 = 30.60	DEG C DEG C
STA TIC NO.	N CM	-WALL A	TEMPER B	ATURE (D C	AVER- AVER-	TB (C)	RE	PR	RA+	2 +	A	в	NUSSELT C	NUMBEI T	AVERAGE H	т+н
0 1 2 3 4 5 6 7 8 9 10 11 12 3 4 5 6 7 8 9 10 11 12 13 14 15 6 7 8 9 10 11 12 13 14 15 6 7 8 9 10 11 12 14 15 6 7 8 9 10 11 12 14 15 6 7 8 9 10 11 12 14 15 6 7 8 9 10 11 12 14 15 6 17 17 18 19 21 A VE NP NP NP NP NP NP NP NP NP NP	0.0 1.5 2.5 5.5 25.5 25.5 15.5 25.5 165.2 245.2	25.85 26.21 26.45 27.20 28.37 28.94 29.53 30.61 30.94 31.49 32.28 30.61 31.49 32.28 33.01 31.49 32.28 33.44 34.73 33.47 33.52 35.26 35.26 LUES TI 34.53 35.52 55.52 35.52 55.55 55.5	25.88 26.26 26.52 27.29 28.25 28.97 25.45 29.92 30.49 30.86 31.40 32.29 31.40 32.29 31.40 32.29 31.40 32.41 33.56 34.28 34.57 34.55 35.55 34.55 34.55 34.55 34.55 34.55 35.55 34.55 35.55 34.55 35.55	25.73 26.14 26.41 27.24 27.83 28.15 29.68 29.51 29.51 29.51 29.51 30.19 31.17 31.31 32.19 32.26 32.280 33.21 33.51 34.19 33.98 STATIONS 33.15	25.80 26.18 26.45 27.24 28.57 29.07 29.57 30.12 30.82 31.70 30.82 31.90 33.53 33.59 33.59 33.99 34.90 34.90 34.90 33.84	23.95 23.97 23.99 24.03 24.17 24.60 25.65 25.82 25.45 25.82 25.45 25.82 25.45 25.82 26.86 27.43 27.86 28.28 28.68 29.11 29.59 29.67 29.967 29.967 29.967 30.53 20.24 30.53 20.24 30.53 20.24 30.53 20.24 20.51 20.	838.1 838.5 838.8 839.6 842.3 845.0 859.0 867.6 876.4 885.2 897.4 907.8 915.7 923.8 931.5 939.8 945.5 951.2 955.2 951.2 955.2 955.2 955.2 955.2 952.8 948.6 948.6 EXPERIMENT HEAT RATE DROP = 0.	6.29 6.28 6.28 6.28 6.23 6.23 6.12 6.05 5.98 5.98 5.98 5.98 5.98 5.98 5.98 5.9	0.290E 08 0.290E 08 0.290E 08 0.291E 08 0.291E 08 0.293E 08 0.306E 08 0.315E 08 0.315E 08 0.342E 08 0.335E 08 0.357E 08 0.357E 08 0.371E 08 0.371E 08 0.371E 08 0.385E 08	0.00000 0.00016 0.00016 0.00034 0.00059 0.00254 0.00284 0.02243 0.02243 0.02243 0.02243 0.02243 0.02243 0.02243 0.02243 0.02243 0.02244 0.022673 0.02247 0.0247 0.00000000000000000000000000000000000	29.99 25.43 23.02 17.92 13.52 12.25 11.50 11.04 10.96 11.15 11.66 12.19 11.61 11.93 11.27 11.58 10.99 11.09 11.09 11.09 11.09 11.62 11.17 11.58 11.97 11.58 11.97 11.58 11.97 11.58 11.97 11.58 11.97 11.57	29,42 24.86 22.46 17.41 13.90 11.67 11.51 11.21 11.34 11.24 11.58 11.45	31.99 26.27 23.42 17.66 15.50 14.77 15.55 16.97 15.55 16.71 15.55 16.28 14.39 16.59 15.17 15.33 15.74 14.18 16.18 15.41 HEAT BA	30.76 25.69 23.07 17.66 14.55 13.38 12.67 12.12 13.05 13.42 14.27 13.10 13.91 14.27 13.10 13.91 12.65 13.62 12.99 13.56 12.00 13.56 12.99 13.56 12.99 13.56	30.80 25.71 23.06 17.66 14.60 13.50 12.78 12.58 12.23 13.39 13.68 14.64 13.32 14.64 13.32 14.64 13.32 14.64 13.30 13.78 13.04 13.30 13.92 13.92 13.91 13.92 13.31	30.78 25.70 23.07 17.66 14.58 13.44 12.73 12.51 13.22 13.55 14.46 13.21 14.46 13.21 14.46 13.21 14.46 13.14 13.64 12.74 13.14 13.14 13.14
STA	- Z N CM	-WALL	TEMPER	ATURE (D	EG C)-	TB (C)	RE	PR	RA+	2+		 R	NUSSELT	NUMBER	AVERAGE	
NO.		27 20	27	27 14	AGE	22 07	707 1	6 20	0 5125 00	A 00000				T 	H 30.05	T+R
0 1 2 3 4 5 6 7 8 9 10 11 2 3 4 5 6 7 8 9 10 11 2 13 4 15 6 7 8 9 20 1 12 2 1 2 A VE	0.0 1.5 5.5 25.5 25.5 25.5 105.5 105.5 105.5 205.2 205.2 205.2 275.2 303.3 363.3 375.5 575.	27.38 28.03 28.48 29.89 31.49 32.35 33.35 34.30 35.58 36.82 38.19 38.73 39.67 40.24 41.66 42.07 42.67 42.67 42.67 42.67 42.55 10 40.24 41.66 42.67 42.55 10 40.25	27,44 28,12 28,59 30,000 31,27 32,48 33,191 34,86 35,30 35,60 36,60 35,50 38,45 39,65 40,30 41,83 42,33 42,37 44,07 43,81 IROUGH 1 42,111	27.88 28.39 29.91 30.38 30.86 31.48 32.32 33.37 33.03 33.68 34.65 36.32 36.32 37.91 37.79 39.58 40.17 40.43 41.37 STATIONS STATIONS	27.98 28.46 29.918 31.64 32.31 34.18 33.21 34.18 34.68 35.68 237.57 38.37.57 39.045 40.75 40.45 41.349 42.62 40.57 40.55 40.95	23.93 23.97 24.00 24.08 24.34 24.61 25.14 25.14 25.95 26.755 28.34 29.41 30.48 32.08 33.64 34.17 35.74 35.77 36.31 20: 34.39	787.8 788.2 789.4 794.5 799.4 809.4 809.4 840.9 855.0 865.1 888.8 909.4 925.5 941.5 941.5 955.3 970.6 951.0 991.7 1002.6 1013.8 1025.2 985.9	b.299 c.2273 c.2273<	0.5122 UB 0.5132 0B 0.5142 0B 0.5142 0B 0.5242 0B 0.5242 0B 0.5222 0B 0.5732 0B 0.5732 0B 0.6445 0B 0.6445 0B 0.7132 0B 0.7135 0B 0.7135 0B 0.7365 0B 0.8252 0B 0.8252 0B 0.8452 0B 0.8452 0B 0.8452 0B 0.8535 0B 0.8555 0B	0.00010 0.00017 0.00037 0.00103 0.00504 0.00504 0.00504 0.00504 0.00504 0.00504 0.00504 0.00504 0.00504 0.00504 0.00504 0.00504 0.0266 0.02245 0.02245 0.02245 0.02247 0.02313 0.03174 0.02266	29.14 24.74 22.40 17.45 14.04 12.95 11.96 11.96 11.96 13.40 13.40 13.40 13.30 12.84 13.00 13.29 12.23 12.48 13.00 13.53 12.57	28.586 24.695 24.84 16.955 14.48 12.74 12.56 12.300 12.856 13.70 13.80 13.03 13.79 13.03 13.18 12.09 12.83 13.71 11.77 12.99 12.73	31.24 25.67 22.85 17.20 16.62 16.05 15.69 15.69 15.66 18.18 18.64 18.69 16.95 18.95 18.95 18.95 18.95 18.95 18.95 18.55 17.67 18.13 19.85 17.67 19.25	30.004 22.048 17.20 15.35 14.27 13.76 13.76 13.43 14.90 15.69 15.82 14.69 15.82 14.69 15.82 14.41 15.89 14.77 15.64 14.77 15.64 14.27 15.70	30.05 22.06 22.49 17.20 15.44 14.45 14.09 13.97 13.59 15.40 16.25 14.95 14.95 14.92 15.38 14.92 15.38 14.92 15.38 14.92 15.38 14.92 15.38 14.95 15.24	30.03 22.05 22.48 17.20 15.39 14.36 13.99 16.04 15.15 15.89 16.04 15.15 15.89 16.04 15.16 4.66 15.14 6.60 15.60 15.85 15.98 15.59

903 6.04	.8 37	GRM+ = (RAM+ = (0.1919 0.1168	4E 07 4E 08	UPSTRE INLET	AM BULK TE BULK TEMPE	MPERAT RATURE	URE = 24.03 = 24.03	DEG C DEG C	DOWNSTR OUTLET	EAM BUD BULK TE	.K TEMPE MPERATU	RATURE RE	= 26.42 = 26.41	DEG C DEG C
м	-WALL A	. TEMPER/ B	ATURE C	(DEG C)- AVER- AGE	TB (C)	RE	PS	RA+	2 +	Å	в	NUSSELT C	NUMBER	AVERAGE H	 Т+Н
.0	24.79	24.80	24.7	3 24.76	24.03	879.3	6.28	0.109E 08	0.00000	27.91	27.74	30.40	29,06	29.11	29.08
.5	24.91	24.91	24.8	6 24.89	24.04	879.5	6.27	0.109E 08	0.00009	24.52	24.35	25.84	25.12	25.14	25.13
.5	24.98	24.99	24.9	5 24.97	24.04	879.6	6.27	0.109E 08	0,00015	22.63	22.45	23.42	22.97	22.98	22,98
.5	25.22	25.23	25.22	2 25.22	24.06	879.9	6.27	0.109E 06	0,00033	18.38	18,20	18,29	18,29	18.29	18,29
.5	25.73	25.72	25.6	3 25.67	24.11	880.9	6.26	0.110E 08	0,00092	13,16	13,26	14,04	13.61	13.63	13.62
.5	25.99	26,02	25.75	9 25,90	24.16	881.9	6.26	0,110E 08	0.00152	11.66	11.46	13.07	12.27	12.31	12.29
.5	26.32	26.32	26.02	2 26.17	24.26	884.0	6.24	0.111E 08	0.00271	10.36	10.33	12.10	11.15	11.22	11.18
, 5	26.60	26.50	26.3	2 26.44	24.41	887.1	6.21	0.112E 05	0.00450	9.75	10.20	11.17	10.54	10.57	10.56
.5	26.79	26.77	26.56	6 26.67	24.57	890.2	6.19	0.113E 08	0.00630	9.59	9.66	10.67	10,12	10,15	10.13
.5	27.04	27.04	26,50	0 26.77	24.72	893.3	6.17	0.114E 08	0.00809	9.16	9.18	11,94	10.37	10.56	10.47
. 2	27.10	27.08	26.65	9 26.89	24.87	896.5	6.14	0.115E 08	0.00987	9.54	9.63	11.69	10.53	10.64	10.59
.2	27.18	27.18	26.76	5 26.97	25.07	900.7	6.11	0.116E 08	0.01226	10.12	10.11	12.61	11.23	11.36	11.29
. 2	27.40	27.54	26,94	4 27.21	25,28	905.0	6.08	0.117E 08	0.01466	10.01	9.38	12.77	11.02	11.23	11.12

REM = 903.8 PRM = 6.087

STA- Z TION CM TION NO.

====== EXPERIMENT OR31 --- DEC. 2, 1987 ======== INPUT ELECTRIC POWER = 268.5 W HEAT RATE GAINED BY WATER = 256.0 W HEAT BALANCE ERROR = 4.63% MASS FLOW RATE = 25.6956 G/S PRESSURE DROP = 0.3827 MM H2O FRICTION FACTOR = 0.016602 FREM = 15.0056

- 234 -

17 383.3 26.09 26.07 25.78 18 403.3 26.09 26.06 25.83 19 423.3 26.03 26.10 25.79 20 443.3 26.18 26.31 25.92 21 463.3 26.19 26.14 25.84 AVERAGE VALUES THROUGH STATIONS 391.6 26.09 26.10 25.80	25.93 24.79 25.96 24.83 25.93 24.88 26.08 24.92 26.00 24.97 15 TO 20; 25.95 24.81	1007.6 6.16 1008.7 6.15 1009.8 6.14 1010.8 6.13 1011.9 6.13 1008.1 6.15	0.573E 07 0.02033 0.575E 07 0.0233 0.576E 07 0.0235 0.576E 07 0.02352 0.578E 07 0.02352 0.579E 07 0.02458 0.574E 07 0.02077	8.20 8. 8.49 8. 9.32 8. 8.51 7. 8.78 9. 8.39 8.	34 10.73 69 10.68 78 11.70 71 10.71 16 12.29 28 10.74	9.34 9.50 9.52 9.63 10.20 10.37 9.22 9.41 10.37 10.63 9.38 9.54	9.42 9.58 10.28 9.31 10.50 9.46
	====== E	XPERIMENT OR36	DEC. 3, 1987 =				
INPUT ELECTRIC POWER = 272.6 W MASS FLOW RATE = 28.5400 G/S	PRESSURE	HEAT RATE GAINED DROP = 0.4110 MM	D BY WATER = 262.2 M H2O FRICTI	ON FACTOR = 0	HEAT BA 014453	LANCE ERROR = FREM =	3.82% 14.4342
REM = 998.7 GRM+ = 0.19300E PRM = 6.122 RAM+ = 0.11816E	07 UPSTREA 08 INLET B	M BULK TEMPERATU ULK TEMPERATURE	URE = 23.90 DEG C = 23.90 DEG C	DOWNSTREAM I OUTLET BULK	BULK TEMPE TEMPERATU	RATURE = 26.10 RE = 26.10	D DEG C D DEG C
STA- Z -WALL TEMPERATURE (DI TION CM A B C NO.	EG C)- TB AVER- (C) AGE	RE PR	RA+ Z+	A B	NUSSELT C	NUMBER AVERAGE T H	е т+н
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	$\begin{array}{ccccc} 2&23.90\\ 24.76&23.91\\ 25.13&23.91\\ 25.13&23.93\\ 25.60&23.97\\ 25.85&24.02\\ 26.10&24.11\\ 26.55&24.26\\ 26.57&24.40\\ 26.57&24.54\\ 26.73&24.56\\ 27.05&25.19\\ 27.05&25.19\\ 27.25&25.33\\ 27.42&25.46\\ 27.51&25.60\\ 27.55&25.70\\ 27.57&25.59\\ 27.73&25.89\\ 26.07&25.89$	$\begin{array}{ccccccc} 973.8 & 6.30\\ 974.0 & 6.29\\ 974.1 & 6.29\\ 974.4 & 6.28\\ 975.5 & 6.28\\ 976.5 & 6.28\\ 978.5 & 6.24\\ 984.9 & 6.22\\ 988.1 & 6.20\\ 991.2 & 6.17\\ 995.9 & 6.19\\ 1006.5 & 6.07\\ 1009.6 & 6.05\\ 1013.0 & 6.03\\ 1015.2 & 6.01\\ 1015.7 & 5.98\\ 1022.0 & 5.97\\ 1024.3 & 5.95\end{array}$	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	63 31.67 70 26.47 71 23.78 92 18.22 92 13.67 92 12.74 92 12.74 92 11.01 52 11.61 52 11.64 92 12.60 24 12.13 99 11.64 92 12.60 26 12.60 26 12.60 26 12.78 86 12.74 91 13.59 92 12.60 26 12.78 92 12.60 26 12.78 91 13.59 92 12.88 42.287 13.46 713.46 713.95	$\begin{array}{rrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrr$	30.27 25.73 23.33 18.22 13.39 11.93 11.02 10.43 10.04 10.58 10.66 11.24 10.58 11.24 11.56 11.61 11.24 11.56 11.61 11.24 11.85 10.20

INPU MASS	JT ELEC 5 FLOW	TRIC PC RATE =	WER = 28.9370	138.6 G/S	N P:	RESSURE	HEAT RATE DROP = 0.	GAINE 4112 M	D BY WATER M H2O	= 128.7 FRICTIO	W N FACTOR	t = 0.0	HEAT BA 14067	LANCE F	ERROR = REM = 1	7.14% 4.0646
REM PRM	= 999 = 6.2	.8 0 09 F	RM+ = 0 AM+ = 0	.905921 .562511	E 06 E 07	UPSTREA INLET	AM BULK TE BULK TEMPE	MPERAT	URE = 23.92 = 23.92	DEG C DEG C	DOWNSTF OUTLET	BULK TI	LK TEMPE Emperatu	RATURE RE	= 24.98 = 24.98	DEG C DEG C
STA	Z	-WALL	TEMPERA	TURE (I	DEG C)-	TB	RE	PR	RA+	Z +			NUSSELT	NUMBER	?	
TION NO.	N CM	Y	В	с	AVER- AGE	(c)					k	В	c	 Т	AVERAGE H	 Т+Н
0	0.0	24.28	24.28	24.25	24.27	23,92	987.7	6.29	0.546E 07	0.00000	29.71	29.31	32.32	30,85	30.91	30.88
1	1.5	24.32	24.32	24,30	24.31	23,92	987.8	6.29	0.546E 07	0.00008	27.01	26.54	28.42	27.57	27.60	27.58
2	2.5	24.34	24.35	24.33	24.34	23.92	987.9	6.29	0.546E 07	0.00013	25.42	24.91	26.23	25.69	25.70	25.69
3	5.5	24.43	29.99	24.43	24.43	23.93	988.0	6.29	0.546E 07	0.00029	21.59	21.05	21.32	21.32	21.32	21.32
2	15.5	24.76	24.76	24.75	25.70	23,95	988.5	6.29	0.547E 07	0.00082	13.22	13.31	13.45	13.35	13.36	13.30
5	20.0	29.94	29.57	24.89	29,92	23.98	989.0	6.28	0.548E 0/	0.00135	11.06	10.76	11.72	10.00	11.31	11.31
5	40.0	20.14	25.14	25.03	25.05	24,02	590.0	0.20	0.5452 07	0.00241	9.60	9.57	10.59	10.06	10.09	10.07
	106 6	25.30	25,21	25,22	20.29	24.05	991.0	6.21	0.5515 07	0.00400	0.00	5.54	9.40	9.32	9.32	9.32
ŝ	105.5	20.41	25.40	20.33	20.37	24.10	553.1	6.20	0.5555 07	0.00339	0,00	2,02	3,12	0.00	0.00	0.00
10	135.5	20.04	23.35	20.20	23.42	24.23	224.7	6.24	0.5555 07	0.00716	0.12	1.03	10.31	0.93	5.14	9.07
11	205.2	25.55	25.50	25.35	20.90	24.23	556.2	6 22	0.5562 07	0.00075	6.20	0.43	10.00	3, 14 0 E /	5.22	0 60
12	200.2	25.02	25,65	25,30	25.31	24.30	1000 /	6.22	0.5602 07	0.01007	0.03	7 12	10.71	2.34	5.00	0.00
12	245.2	20.01	23.90	25.51	25.70	29.91	1000.4	6.21	0.5632 07	0.01255	5.01	7.12	10.31	8./1	6.54	8.82
13	2/5.2	25.00	25.66	23.62	20,74	24.04	1001.5	6.15	0.5655 07	0.01409	0.13	0.13	3.31	0.33	9.02	0.3/
14	305.2	20.34	25.54	23.63	23.60	23.01	1003.5	6.10	0.5562 07	0.01010	8.02	8.05	10.29	9.03	9.17	9.10
16	333.3	26.00	26.01	25.72	25.00	24.07	1005.0	6.10	0.5705 07	0.01936	2.05	0.03	10.23	9.01	5.14	0.00
12	363.3	20.12	20.00	25.77	23.33	24.74	1007 0	6.10	0.5722.07	0.01528	1.76	0.12	10.91	9.01	5,10	3.03
10	303.3	26.09	20.07	23.70	20.00	24.75	1007.0	6,10	0.5735 07	0.02033	0.20	0.34	10.73	9,34	9.50	7,92
10	403.3	20.03	20.00	20.00	25.56	24.03	1000.7	6.15	0.5752 07	0.02139	0,45	0.03	11.20	9.52	9.63	2.30
15	423.3	26.03	26.10	25,75	23,93	29.00	1010 9	6,19	0.5705 07	0.02245	9.32	2.70	10.71	10.20	10.37	10.20
20	443.3	20.10	20.31	23.32	26.00	24.52	1011 0	6,13	0.5762 07	0.02352	0.31	0.10	12.20	10 27	10 (3	3,31
21	403.3 NCE UN	20.15	14 03 9 40000	23.09 	20.00	24.57	1011.9	0.13	0.5/98 0/	0.02458	0.78	3.16	12.29	10.37	10.63	10.50
AVE:	101 C	26 09	26 10	25 80	25 95	24 81	1008 1	6 15	0 5748 07	0 02077	8 29	0 20	10 74	0 20	0 54	0 46
	22110	£0,05	20.10	23.00	22,23	41.01	1000.1	0.10	0.0/#6 0/	0.02077	0.37	0.20	10.74	2.30	2.09	

======= EXPERIMENT	0R35		DEC.	З,	1987	
--------------------	------	--	------	----	------	--

INPU7 MASS	ELEC	TRIC P RATE =	OWER = 2 21.3190	1828.0 W) G/S	P	RESSURE	HEAT RATE DROP = 0.	GAINE 3083 M	D BY WATER M H2O	= 1758.7 FRICTIC	W IN FACTOR	. = 0.01	HEAT BA 9367	LANCE FI	ERROR = REM = 1	3.79% 7.4637
REM = PRM =	901 4.9	.7 67	GRM+ = (RAM+ = (0.24048E 0.11944E	08 09	UPSTRE INLET	AM BULK TE BULK TEMPE	MPERAT RATURE	URE = 23.9 = 23.9	6 DEG C 9 DEG C	DOWNSTF OUTLET	REAM BUL BULK TE	.K TEMPE MPERATU	RATURE RE	= 43.75 = 43.73	DEG C DEG C
STA- TION NO.	Z CM	-WALL A	TEMPER/ B	C C	EG C)- AVER- AGE	TB (C)	RE	PR	RA+	2 +	Å	Б	NUSSELT C	NUMBEI T	AVERAGE H	 T+H
0 1 2 3 4 5 6 7 8 9 0 1 1 2 3 4 5 6 7 8 9 0 1 1 2 3 4 5 6 7 8 9 0 1 1 2 3 4 5 6 7 8 9 0 1 1 2 3 4 5 6 7 8 9 0 1 1 2 3 4 5 6 7 8 9 0 1 1 2 3 4 5 6 7 8 9 0 1 1 2 3 4 5 6 7 8 9 0 1 1 2 3 4 5 6 7 8 9 0 1 1 2 3 4 5 6 7 8 9 0 1 1 2 3 4 5 6 7 8 9 0 1 1 2 3 4 5 6 7 8 9 0 1 1 2 3 4 5 7 8 9 0 1 1 2 3 4 5 8 9 0 1 1 2 3 4 5 1 1 2 3 4 5 1 2 3 4 5 1 1 1 2 3 4 5 1 1 1 2 3 4 5 1 1 1 2 3 1 1 1 2 3 4 5 1 1 1 1 1 1 2 3 2 3 1 1 1 1 2 3 1 1 1 1	0125555555122222222333333555555555555555	$\begin{array}{c} 29.07\\ 30.00\\ 30.67\\ 32.57\\ 35.51\\ 36.70\\ 40.81\\ 42.55\\ 40.81\\ 42.55\\ 45.47\\ 45.47\\ 45.47\\ 45.47\\ 50.35\\ 51.51\\ 51$	29,12 30,08 30,74 32,71 34,20 35,65 36,47 37,61 38,92 39,80 42,37 44,31 45,06 44,31 45,06 46,916 45,06 45,06 45,06 45,06 50,81 50,94 50,34 50,34	28.70 29.75 30.47 32.64 33.00 33.57 35.08 85.08 36.87 38.17 39.29 41.27 44.16 46.37 44.16 46.37 44.63 45.56	28.99 99830.54 33.55 33.55 33.52 33.52 33.52 33.52 33.52 33.52 33.52 33.52 33.52 33.52 33.52 33.52 40.33 40.37 45.017 75.00 46.177 46.177 45.0177 46.42 51.40 51.50 51.5	23.99 24.05 24.05 24.22 24.64 25.91 27.17 26.43 29.70 30.95 32.63 34.32 35.56 36.84 36.84 36.03 39.29 40.13 40.98 41.82 42.66	728.9 729.9 730.7 739.9 747.1 784.6 805.2 827.0 849.6 880.0 910.0 933.8 959.0 959.0 980.3 1004.2 10207.9 1037.9 1055.7	$\begin{array}{c} \textbf{6.27}\\ \textbf{6.27}\\ \textbf{6.27}\\ \textbf{6.27}\\ \textbf{6.5.27}\\ \textbf{6.5.5.5.47}\\ \textbf{118}\\ \textbf{5.763}\\ \textbf{5.5.5.47}\\ \textbf{1.917}\\ \textbf{4.6510}\\ \textbf{4.424}\\ \textbf{4.424}\\ \textbf{4.444}\\ \textbf{4.10}\\ \textbf{1.017}\\ 1.01$	$\begin{array}{c} 0.749 \pm 08\\ 0.752 \pm 08\\ 0.752 \pm 08\\ 0.757 \pm 08\\ 0.777 \pm 08\\ 0.777 \pm 08\\ 0.777 \pm 08\\ 0.831 \pm 08\\ 0.891 \pm 08\\ 0.891 \pm 08\\ 0.100 \pm 09\\ 0.104 \pm 09\\ 0.114 \pm 09\\ 0.122 \pm 09\\ 0.134 \pm 09\\ 0.134 \pm 09\\ 0.134 \pm 09\\ 0.159 \pm 00\\ 0.159 \pm 00\\$	$\begin{array}{c} 0.00000\\ 0.00010\\ 0.00018\\ 0.00018\\ 0.00040\\ 0.00112\\ 0.00182\\ 0.00547\\ 0.00765\\ 0.0076\\ 0.00765\\ 0.00765\\ 0.00765\\ 0.00765\\ 0.0075$	28.83 24.61 22.35 17.52 13.98 13.47 13.42 13.41 14.52 13.97 14.60 14.03 14.40 15.35 13.81 13.74 14.52 13.97 14.40 14.40 15.35 13.41 13.74 14.55	28.52 24.29 22.03 15.29 13.79 13.79 13.89 14.30 14.92 15.00 14.10 14.16 14.32 14.35 14.35 14.35 14.35 14.35 14.35 14.35 14.35 14.35	31.11 25.71 22.96 17.38 18.14 18.07 18.38 17.31 21.01 19.96 21.55 18.75 21.55 18.75 21.30 19.40 23.10 19.97 23.10 19.97 21.21 21.71 22.51 20.35	29.84 25.06 22.57 17.38 15.63 15.64 15.63 15.54 16.97 17.51 16.31 17.59 16.31 17.76 16.92 17.96 17.94 16.92 17.94 16.92	29.89 25.08 22.57 17.38 16.57 15.85 15.46 17.35 15.46 17.36 18.17 16.45 18.00 16.73 18.73 18.76 18.60 16.73 18.74 18.64 17.87 18.78	29.87 225.07 17.38 16.49 15.65 15.35 15.35 17.17 17.826 17.17 16.526 17.52 18.26 17.28 16.28 17.28 16.28 17.46 17.46 16.44
21 4 AVERA	63.3 GE VA 191.6	52.75 LUES TI 50.65	53.23 HROUGH 5 50.51	49.80 STATIONS 47.07	51.40 15 TO 48.82	43.50 20: 40.48	1087.1 1028.4	4.03 4.29	0.168E 09 0.152E 09	0.03478 0.02925	15,15 13,89	14.42 14.11	22.24 21.48	17.76 16.94	18.51 17.74	18.13

EXPERIMENT OR34 --- DEC. 3, 1987 EXPERIMENT

- 235 -

19 20 21 AVE	403.3 423.3 443.3 463.3 RAGE VA 391.6	41.00 41.75 42.74 42.31 ALUES TH 41.26	41.36 43.02 42.70 HROUGH S 41.19	39.39 40.30 40.22 STATIONS 38.80	40.33 40.47 41.59 41.36 15 TO 40.01	34.16 34.64 35.12 20: 33.39	1099.1 1109.9 1120.9 1082.7	4.93 4.88 4.82 5.02	0.840E 08 0.856E 08 0.871E 08 0.816E 08	0.02569 0.02694 0.02821 0.02371	13.09 12.26 13.81 12.67	13.80 11.85 13.09 12.80	19.00 17.54 19.47 18.48	15.74 14.28 15.90 15.07	16.22 14.80 16.46 15.61	15.98 14.54 16.18 15.34
I NP 4AS	UT ELEC S FLOW	TRIC PO RATE =	OWER = 1 24.0780	1879.0 W) G/S	====; PI	RESSURE	EXPERIMENT HEAT RATE DROP = 0.	0R39 GAINE 3239 M	DEC. 5 D BY WATER M H2O	, 1987 == = 1763.7 FRICTIC	W N FACTOR	= 0.0	HEAT BA	LANCE F	RROR = REM = 1	6.13% 5.8883
REM	= 995 = 5.0	i.6 (99 i	GRM+ = (RAM+ = (0.22489E 0.11468E	08 09 ·	UPSTREA INLET I	AM BULK TE BULK TEMPE	MPERAT RATURE	URE = 23.93 = 23.95	DEG C DEG C	DOWNSTR OUTLET	EAM BUI BULK TI	LK TEMPE EMPERATU	RATURE RE	= 41.50 = 41.48	DEG C DEG C
5TA FIO NO.	- Z N CM	-WALL A	TEMPER/ B	ATURE (D C	EG C)- AVER- AGE	ТВ {С)	RE	PR	RA+	Z+	A	в	NUSSELT C	NUMBER	AVERAGE H	т+н
0123456789011234567890112345678901234	0.0 2.5 5.5 25.5 25.5 105.5 105.5 105.5 105.5 2245.2 245.2 245.2 333.3 305.2 245.2 333.3 383.3 393.3 3	28.80 29.76 30.42 32.40 34.556 36.78 38.06 38.06 40.39 41.84 43.59 41.84 44.45.67 46.40 45.67 46.40 48.99 45.05 51	28.85 29.84 30.51 32.54 35.79 36.53 37.64 39.54 40.15 41.46 43.36 43.92 45.65 46.58 48.81 48.67 49.43 51.51 81.80 51.51 81.80	28.49 29.55 30.28 32.47 32.76 33.22 34.73 35.25 36.80 36.24 37.71 35.25 36.80 36.24 37.71 36.24 40.84 41.10 40.84 41.10 42.83 45.52 45.52 45.52 45.52 46.19 47.92 46.39 47.92 48.01 574710NS	28.66 29.67 30.37 33.53 34.45 35.41 35.41 36.55 37.91 38.99 40.18 42.63 54.26 44.25 44.25 44.25 44.25 44.25 44.25 44.88 45.885 45.885 45.885 45.855 45.885 45.8555 45.8555 45.85555 45.85555555555	23.95 24.01 24.04 24.16 24.53 24.90 25.65 26.77 27.90 29.02 30.13 31.62 33.12 34.24 35.36 36.42 37.54 38.29 39.03 39.78 40.53 41.28 20:	822.5 823.5 824.2 826.8 840.7 855.6 878.9 899.9 899.9 942.7 942.7 974.1 1003.2 1026.2 1050.3 1097.1 1112.6 1128.6 1145.0 1161.9 1179.4	$\begin{array}{c} 6.29\\ 6.287\\ 6.260\\ 6.14\\ 6.024\\ 5.706\\ 5.705\\ 5.423\\ 5.952\\ 4.797\\ 4.566\\ 4.492\\ 4.358\\ 4.281\\ 4.28$	0.749E 08 0.753E 08 0.753E 08 0.753E 08 0.774E 08 0.791E 08 0.8242 08 0.8242 08 0.8242 08 0.876E 08 0.925E 08 0.974E 08 0.103E 09 0.110E 09 0.122E 09 0.122E 09 0.122E 09 0.132E 09 0.132E 09 0.132E 09 0.141E 09 0.145E 09 0.152E 09	0.00000 0.00010 0.00015 0.00035 0.00193 0.00193 0.00291 0.00647 0.00677 0.00871 0.01325 0.01325 0.01351 0.01351 0.01355 0.02187 0.02351 0.02235 0.02295 0.02395 0.02391 0.0367	30.29 25.53 27.80 14.71 13.75 13.14 12.83 12.86 14.11 14.13 13.75 14.11 14.13 13.75 14.14 14.13 13.23 14.14 14.13 13.28 14.16 13.27 13.05 13.78 12.83 14.46	29.95 25.19 22.70 17.50 13.45 13.44 13.43 13.30 13.79 14.44 14.66 13.89 14.46 13.89 14.389 14.68 12.61 13.67 13.67 13.67 13.67 13.67 13.68 12.61 13.67 13.67 13.67 13.67 13.67 13.67 13.67 13.67 13.67 13.67 13.67 14.68	32, 33 26, 47 23, 53 17, 65 17, 65 17, 61 17, 17 17, 17 17, 17 17, 17 20, 11 19, 09 20, 39 20, 39 20, 30 19, 14 21, 58 19, 04 19, 14 21, 58 19, 04 19, 14 20, 58 20, 44 21, 44 21, 58 20, 44 21, 44 21, 58 20, 44 20, 44 20	31.99 25.919 17.659 16.29 14.98 14.98 14.98 14.98 16.15 16.35 16.91 17.09 16.09 17.059 17.05 15.97 16.02 17.10 15.26 16.21	31.22 25.91 17.65 16.41 15.61 15.23 15.20 14.71 16.68 17.39 16.26 17.68 16.51 17.84 16.54 16.54 16.54 16.54 16.59 17.83 15.91 17.84	31.20 25.91 23.199 17.65 16.35 15.48 15.11 15.06 14.62 16.51 17.13 16.30 17.45 16.30 17.38 16.30 17.45 16.26 16.26 16.26 16.26 17.47
	331.0	43.20	42.12	40.00	47,43	50.00	1113.0	4.40	0.1432 03	0.02002	12.33	12,33	20.14		.0.70	10.40

mas	5 100	NATE -	23,032	0 0/5		12000112	- DROF -	0.0000 1	11 1120	1.010110	M TACIO	- 0.0	/1033/			0.0020
REM PRM	= 99 = 5,	485	GRM+ = RAM+ =	0.12653 0.69398	BE 08 BE 08	UPSTRE INLET	AM BULK BULK TEI	TEMPERAT MPERATURE	URE = 23.91 = 23.92	DEG C DEG C	DOWNSTI OUTLET	BULK 1	JLK TEMPE FEMPERATU	RATURE RE	= 35.27 = 35.26	DEG C DEG C
STA TIO NO.	Z N CM	-WALL A	TEMPER B	ATURE (C	DEG C)- AVER- AGE	ТВ (с)	RE	PR	RA+	Z +	Å	в	- NUSSELT C	NUMBEI	AVERAGE H	 т+н
0 1 2	0.0	27.36	27.42 28.10 28.57	27.16 27.89 28.39	27.27 27.97 28.45	23.92 23.96 23.98	881 882 883	.9 6.29 .6 6.29 .1 6.28	0.519E 08 0.520E 08 0.521E 08	0.00000 0.00009 0.00015	29.65 25.10 22.70	29.10 24.6 22.22	5 31.51 25.93 2 23.11	30.42 25.38 22.78	30.46 25.40 22.79	30.44 25.39 22.78
345	5.9 15.9 25.9	29.83 31.55 32.35	29.97	29.90 30.44 30.86	29.90 30.93 31.64	24.06 24.30 24.54	884 889 894	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	0.523E 06 0.530E 08 0.537E 08	0.00033 0.00092 0.00151	17.64 14.03 13.02	17.21	17.42 3 16.58 5 16.10	17.42 15.34 14.32	17.42	17.42 15.39 14.41
6 7 8 9	45.5 75.5 105.5	33.35 34.28 35.05	33.96	32.37	33.25 33.25 34.18 34.14	25.02 25.75 26.47 27.20	920 936 951	0 6.00 1 5.89	0.575E 08 0.598E 08 0.620E 08	0.00450	11.89	12.35	5 15,31 7 14,62 1 17,68	13.13	13.30 13.71 13.28 15.03	13.62
10 11 12	165.2 205.2 245.2	35.54 36.45 37.62	35.37 36.26 37.55	33.48 34.21 35.80	34.47 35.28 36.69	27.92 28.88 29.85	965 984 1005	4 5.70 9 5.57 3 5.45	0.642E 08 0.672E 08 0.702E 08	0.00988 0.01230 0.01472	13.24 13.31 12.93	13.51 13.69 13.09	18.15 18.92 16.88	15.41 15.74 14.68	15.77 16.20 14.94	15.59 15.97 14.81
13 14 15	275.2 305.2 333.3	38.14 38.99 39.45	37.83 38.98 39.54	35.92 37.14 36.93	36.95 38.06 38.21	30.58 31.30 31.98	1021 1037 1052	.2 5.36 .6 5.27 .9 5.18	0.726E 08 0.751E 08 0.773E 08	0.01654 0.01836 0.02008	13.27 13.02 13.38	13.83 13.09 13.24	18.77 17.15 20.20	15.73 14.81 16.05	16.16 15.09 16.75	15.95 14.95 16.40
17	383.3	41.18	40.91	38,71	39.88	33.19	1078	1 5.04 5 4.99	0.810E 08 0.825E 08	0.02318	12.48	12.88	18.06 18.29	14.90	15.37	15.13

	EXPERIMENT	0838 -	DEC. 5,	1987 ========			
PRESSUR	HEAT RATE	GAINED	BY WATER =	1223.4 W	HEAT	BALANCE ERROR	= 5.35%
	DROP = 0.	3863 MM	H2O	FRICTION FACTOR =	0.016557	FREM =	16.5529

INPUT ELECTRIC POWER = 1292.5 W MASS FLOW RATE = 25,8320 G/S

							ENFORTEN.	OND?	DEC	, 1507						
I N PI MASS	JT ELEC 5 FLOW	CTRIC PO RATE =	OWER = 27.2400	732.6 W D G/S	P	RESSURE	HEAT RATE DROP = 0.	GAINE 3950 M	D BY WATER M H2O	= 689.5 FRICTIC	K N FACTOR	= 0.0	НЕАТ ВА 15242	LANCE E FI	RROR = REM = 1	5.89% 5.1839
REM PRM	= 99 = 5.4	6.2 (830 1	GRM+ = (RAM+ = (0.59010E 0.34400E	07 05	UPSTRE. INLET	AM BULK TE BULK TEMPE	EMPERAT RATURE	URE = 23.82 = 23.83	DEG C DEG C	DOWNSTR OUTLET	EAM BUI BULK TI	LK TEMPE Emperatu	RATURE RE	= 29.89 = 29.88	DEG C DEG C
STA- TIONNO.	- 2 N CM	-WALL A	TEMPER/ B	C C	AVER- AGE	TB (C)	RE	PR	RA+	2 +	 A	В	NUSSELT C	T	AVERAGE	т+н
0 1234567890112314567890112314567189021	0.55555222255 155555222455 135555222455 2455522455 245552 245552 24553 33633 36733 36733 3773 37733 37753 37753 37753 37753 37753 37753 37753 37753 37753 37753 37753 37753 37753 37753 37753 37753 37753 37753 377753 37753 377753 37753 37753 37753 377757	25.81 26.18 26.44 27.20 28.94 29.53 30.61 31.09 31.29 31.27 33.76 33.76 33.76 34.40 34.97 34.40 34.24 34.90 34.61	25.85 26.23 27.29 28.25 29.48 29.92 30.47 30.83 31.23 31.99 32.04 32.75 33.85 33.85 33.85 33.85 33.45 33.41 435.12 34.76	25.66 26.10 27.24 27.89 28.65 29.14 29.93 30.83 31.65 31.65 32.36 32.97 32.96 33.55 33.55	25.76 26.15 26.43 27.24 28.11 28.56 29.08 29.59 30.11 30.45 30.45 31.53 32.17 32.34 33.362 33.362 33.62 33.57 34.27	23.83 23.84 23.86 23.90 24.03 24.45 25.96 25.58 26.48 26.48 26.99 27.37 28.52 27.77 28.13 28.52 28.52 29.04 25.99 29.55	927.9 928.3 928.3 928.3 932.1 934.6 940.4 957.4 957.4 957.0 957.0 995.0 1006.9 1014.9 1022.5 1036.3 1041.6 1053.4 1053.4	$\begin{array}{c} \textbf{6.31} \\ \textbf{6.30} \\ \textbf{6.30} \\ \textbf{6.28} \\ \textbf{6.262} \\ \textbf{6.262} \\ \textbf{6.093} \\ \textbf{5.97} \\ \textbf{5.891} \\ \textbf{5.76} \\ \textbf{5.876} \\ \textbf{5.575} \\ \textbf{5.575} \\ \textbf{5.552} \\ \textbf{5.545} \\ \textbf{5.446} \end{array}$	0.291E 08 0.291E 06 0.291E 06 0.292E 08 0.294E 08 0.294E 08 0.307E 08 0.307E 08 0.324E 08 0.324E 08 0.324E 08 0.324E 08 0.337E 08 0.3465 08 0.3535 08 0.377E 08 0.377E 08 0.381E 08 0.386E 08 0.390E 08	0.00000 0.00008 0.00014 0.00031 0.00143 0.00256 0.00765 0.00765 0.00765 0.00765 0.00765 0.00765 0.00765 0.00161 0.01385 0.01560 0.01731 0.01892 0.02292 0.02292 0.02407 0.02522 0.02637	28.85 24.57 22.27 17.39 13.13 11.98 11.22 10.70 10.55 11.42 11.45 11.45 11.45 10.58 11.45 10.58 11.45 10.58 11.46 10.660 11.660	28.37 24.04 21.751 13.57 11.85 11.31 11.18 10.84 11.55 12.01 11.41 12.22 11.41 11.49 10.65 10.57 10.93 11.71 10.15 10.41	$\begin{array}{c} 30, 93\\ 25, 48\\ 22, 72\\ 17, 15\\ 14, 25\\ 13, 52\\ 13, 21\\ 12, 74\\ 14, 74\\ 14, 40\\ 16, 50\\ 14, 86\\ 16, 12\\ 14, 86\\ 16, 12\\ 14, 86\\ 16, 12\\ 14, 86\\ 16, 12\\ 14, 87\\ 16, 34\\ 14, 54\\ 14, 54\\ 15, 49\\ 15, 49\\ 14, 22\\ 16, 28\\ 15, 49\\ 14, 22\\ 16, 28\\ 15, 49\\ 14, 22\\ 16, 28\\ 15, 49\\ 14, 22\\ 16, 28\\$	29,73 24,88 22,36 17,15 14,06 12,97 11,63 12,29 11,97 11,63 12,44 12,71 13,85 12,92 13,52 12,53 13,52 12,33 13,55	29.78 24.89 22.36 17.15 14.10 13.08 11.72 12.39 14.22 13.14 14.15 13.93 14.22 12.64 12.64 12.64 12.54 13.54 13.54 13.54 13.54	29.76 24.88 22.36 17.16 13.03 12.34 12.68 12.68 12.68 12.68 12.68 13.03 13.03 13.03 13.04 13.02 12.57 12.52 13.40 12.12 12.57 12.52 13.40
AVE	RAGE VI 391.6	ALUES TH 34.07	HROUGH 9 34.06	32.69	15 TO 33.38	20: 28.85	1036.7	5.57	0,379E 08	0.02226	10,96	10.99	14,96	12.66	12.97	12.81

EXPERIMENT OR37 DEC. 5. 1987 =======

14 15 16 17 18 19 20 21 AVER	305.2 333.3 363.3 383.3 403.3 423.3 443.3 463.3 463.3 AGE VA 391.6	27.132 27.466 27.59 27.68 27.73 27.66 27.96 27.96 27.90 LUES T 27.68	27.34 27.47 27.59 27.59 27.72 27.72 27.72 27.88 HROUGH 27.70	26.84 26.97 26.98 27.02 27.23 27.19 27.42 27.28 STATIONS 27.13	27.08 27.22 27.29 27.33 27.48 27.44 27.73 27.59 15 TO 27.41	25.06 25.28 25.36 25.43 25.51 25.59 25.66 20: 25.39	1203.0 1209.3 1212.5 1214.7 1216.9 1219.1 1221.3 1223.5 1215.6	6.13 6.10 6.08 6.05 6.05 6.04 6.03 6.02 6.02	0.117E 08 0.117E 08 0.117E 08 0.118E 08 0.119E 08 0.120E 08 0.120E 08 0.121E 08 0.121E 08	0.01261 0.01487 0.01622 0.01711 0.01801 0.01890 0.01980 0.02070 0.01749	9.46 9.46 9.31 9.25 9.39 9.31 9.95 9.01 9.55 9.34	9.37 9.28 9.26 9.58 9.35 9.66 8.42 9.63 9.26	12.02 11.85 12.59 12.87 11.93 12.71 11.64 13.18	10.87 10.56 10.42 10.67 10.85 10.47 11.07 9.96 11.10 10.57	10.72 10.72 10.57 10.92 11.13 10.63 11.26 10.18 11.39	10.53 10.64 10.79 10.99 10.55 11.16 10.07 11.25 10.68
					====		EXPERIMENT	r 0R42	DEC. 6	5, 1987 ==						
INPU MASS	T ELEC	TRIC P RATE =	OWER = 33.016	750.5 W 0 G/S	Pi	RESSURE	HEAT RATH DROP = 0.	GAINE	D BY WATER M H2O	= 715.0 FRICTIO	W DN FACTOR	t = 0.01	HEAT BA	LANCE I FI	SRROR = REM = 1	4.73% 6.1840
REM PRM	= 1196 = 5.8	.8 87	GRM+ = RAM+ =	0.59397E 0.34970E	07 08	UPSTRE INLET	AM BULK TE BULK TEMPE	EMPERAT	URE = 23.89 = 23.90	DEG C DEG C	DOWNSTR OUTLET	BULK TH	K TEMPE MPERATU	RATURE RE	= 29.08 = 29.08	DEG C DEG C
STA- TION NO.	Z CM	-WALL A	TEMPER B	ATURE (D C	EG C)- AVER- AGE	тв (с)	RE	PR	RA+	Z +	λ	В	NUSSELT C	T	AVERAGE H	т+н
0 1 2 3 4 5 6 7 8 9 10 11 12 3 4 5 6 7 8 9 10 11 2 3 4 5 6 7 8 9 10 11 2 3 4 5 6 7 8 9 10 11 2 3 4 5 6 7 8 9 10 11 2 3 4 5 6 7 8 9 10 11 2 3 4 5 6 7 8 9 10 11 2 3 4 5 6 7 8 9 10 11 2 3 4 5 6 7 8 9 10 11 2 3 4 5 6 7 8 9 10 11 2 3 4 5 6 7 8 9 10 11 12 3 4 5 6 7 8 9 10 11 12 3 4 5 6 7 8 9 10 11 12 3 4 5 6 7 8 9 10 11 12 3 14 5 6 7 8 9 10 11 12 3 14 5 6 7 8 9 10 11 12 3 14 5 6 7 8 9 10 11 12 13 11 12 11 12 11 12 11 12 11 11 11 11 11	0.0 1.55 5.55 125.55 45.55 105.55 105.52 2245.22 2305.3 3380.3 34023.3	25.85 26.45 27.20 28.94 29.53 30.10 31.12 31.71 31.91 31.22 33.42 33.43 33.43 33.43 34.02 LUES T	25,88 26,26 26,22 27,29 29,05 29,05 29,07 30,44 30,77 30,88 31,76 31,76 31,76 32,36 32,71 33,48 33,44 33,48 33,44 33,48 33,44 33,58	25.73 26.14 26.41 27.29 28.21 28.21 29.46 29.71 30.60 30.67 31.25 31.35 31.96 32.31 32.26 32.26 32.45 32.15	25.80 26.45 27.24 28.60 29.56 29.56 30.10 30.14 30.39 31.21 31.81 32.03 33.03 32.71 33.030	$\begin{array}{c} 23,90\\ 23,91\\ 23,92\\ 23,96\\ 24,07\\ 24,18\\ 24,40\\ 24,73\\ 25,06\\ 25,79\\ 25,72\\ 26,16\\ 25,39\\ 25,72\\ 26,16\\ 27,91\\ 28,13\\ 28,35\\ 28,57\\ 28,80\\ 29,02\\ 20;\\ 28,22\\ \end{array}$	1126.4 1126.4 1127.1 1128.0 1130.8 1133.6 1133.6 1139.4 1148.1 1157.0 1166.0 1175.1 1187.5 1200.2 1207.6 1225.3 1233.7 1239.7 1235.0 1256.5 1262.4 1241.8	$\begin{array}{c} 6.30\\ 6.29\\ 6.29\\ 6.29\\ 6.27\\ 6.22\\ 6.11\\ 6.06\\ 6.11\\ 6.06\\ 5.94\\ 5.87\\ 5.78\\ 5.78\\ 5.78\\ 5.67\\ 5.64\\ 5.58\\ 5.56\\ 5.56\\ 5.66\\ 5.66\\ \end{array}$	$\begin{array}{c} 0.303 \pm 08\\ 0.303 \pm 08\\ 0.303 \pm 08\\ 0.304 \pm 08\\ 0.306 \pm 08\\ 0.306 \pm 08\\ 0.312 \pm 08\\ 0.312 \pm 08\\ 0.322 \pm 08\\ 0.322 \pm 08\\ 0.322 \pm 08\\ 0.335 \pm 08\\ 0.344 \pm 08\\ 0.352 \pm 08\\ 0.344 \pm 08\\ 0.352 \pm 08\\ 0.375 \pm 08\\ 0.383 \pm 08\\ 0.395 \pm 08\\ 0.395 \pm 08\\ 0.395 \pm 08\\ 0.395 \pm 08\\ 0.381 \pm 08\\$	0.00000 0.00072 0.00012 0.00026 0.00072 0.00118 0.00211 0.00351 0.00451 0.00457 0.01455 0.01425 0.01455 0.014559 0.014559 0.01559 0.01559 0.01568 0.01983 0.02078 0.02172 0.01834	30.52 25.95 23.52 18.36 13.74 12.48 11.60 11.07 10.81 11.97 11.58 11.55 11.55 11.58 11.55 10.70 10.70 10.76 11.41 10.63 11.76	29.96 25.38 22.96 17.85 14.21 11.83 11.56 11.04 11.03 11.50 12.24 11.63 11.50 12.24 11.65 11.50 10.59 11.109 11.78 10.17 11.41	32.40 26.78 23.91 18.10 15.56 14.75 14.75 14.60 14.06 14.60 14.81 16.26 14.81 16.26 14.82 15.64 14.91 15.53 14.91 15.53 14.49 16.18	31.28 26.21 23.57 18.10 14.73 12.48 12.30 11.78 12.55 14.03 12.95 13.84 13.91 12.95 13.84 13.07 12.30 12.61 13.27 12.31 13.50 12.71	31.32 26.22 3.58 18.11 14.77 13.55 12.40 11.85 12.76 12.61 13.21 13.21 13.21 13.21 13.25 12.61 13.25 12.45 13.88 13.02	31.30 26.21 23.57 18.10 14.75 13.49 12.84 12.85 11.81 12.62 14.21 13.06 14.00 13.11 13.43 12.45 12.85 12.85 12.85 13.42 13.69 12.86

INP MAS	UT ELEC S FLOW	TRIC PO RATE =	WER = 34.4240	273.9 W G/S	P	RESSURE	HEAT RATE DROP = 0.	GAINE 5332 M	D BY WATER M H20	= 257.8 FRICTIO	W DN FACTOR	2 = 0.01	HEAT BA 2888	LANCE E	RROR = REM = 1	5.88% 5.4491
REM	= 1198	.7 0	GRM+ = (0.18650	07	UPSTREA	M BULK TE	MPERAT	URE = 23.89	DEG C	DOWNSTR	EAM BUD	К ТЕМРЕ	RATURE	= 25.68	DEG C
PRM	= 6,1	56 F	RAM+ = (0.114818	C 08	INLET E	ULK TEMPE	RATURE	= 23.89	DEG C	OUTLET	BULK TE	IMPERATU	RE	= 25.68	DEG C
STA	- 2	-WALL	TEMPERA	ATURE (I	DEG C)-	TB	RE	PR	RA+	2+			NUSSELT	NUMBER		
TIO	N CM	A	в	с	AVER-	(c)					A	в	с		AVERAGE	
NO.					. AGE									т	н	Т+Н
	0.0	24.51	24.52	24.45	24.48	23.89	1174.3	6.30	0.1095 08	0.00000	34.51	34.25	38.41	36.28	36.39	36.34
1	1.5	24.63	24.63	24.58	24.60	23,90	1174.5	6.30	0.109E 08	0.00007	29.45	29.19	31.38	30.31	30.35	30.33
2	2.5	24.70	24.71	24.67	24.69	23,90	1174.6	6.30	0.109E 08	0.00011	26.75	26.48	27.86	27.22	27.24	27.23
3	5.5	24.94	24.95	24,94	24.94	23.91	1174.9	6.29	0.109E 08	0.00024	20.97	20.73	20.85	20.85	20.85	20.85
4	15.5	25.50	25.46	25.43	25.46	23,95	1175.9	6.29	0.110E 08	0,00069	13,83	14.19	14.52	14.26	14.26	14.26
5	25.5	25.79	25.82	25.62	25.71	23.99	1176.9	6.28	0.110E 08	0.00113	11.91	11.71	13.14	12.44	12.48	12.46
6	45.5	26.15	26,10	25.82	25.97	24.06	1179.0	6.27	0.110E 08	0.00202	10.29	10.55	12.19	11.23	11.30	11.27
7	75.5	26.43	26.28	26.09	26.22	24.18	1182.0	6.25	0.111E 08	0,00336	9.54	10.22	11,20	10.49	10,54	10,52
8	105.5	26.62	26.57	26.39	26.49	24.29	1185.1	6.23	0.112E 08	0.00470	9.23	9.40	10.23	9.75	9.77	9.76
9	135.5	26.82	26,81	2£.30	26.56	24.41	1188.3	6.22	0.112E 08	0.00603	8.90	8.93	11.31	5.97	10.11	10.04
10	165.2	26.85	26.80	26.52	26.67	24.52	1191.4	6.20	0.113E 08	0.00736	9.22	9.41	10.73	9.97	10.02	10.00
11	205.2	26.92	26.92	26.53	26.73	24.68	1195.6	6.17	0.114E 08	0.00914	9.54	9.53	11.52	10.43	10.53	10,48
12	245.2	27.09	27.21	26.68	26.92	24.83	1199.8	6.15	Ú.115E 08	0,01093	9.48	9.00	11.54	10.26	10.39	10.32
13	275.2	27.15	27,10	26,70	26,91	24.94	1203.0	6.13	0.116E 08	0.01227	9.69	9.95	12.16	10.87	10.99	10.93
14	305.2	27.32	27.34	26.84	27.08	25.06	1206.2	6.11	0.117E 08	0.01361	9.46	9.37	12,02	10.56	10.72	10.64
15	333.3	27.46	27.47	26,97	27.22	25.16	1209.3	6.10	0.117E 08	0.01487	9.31	9,28	11,85	10.42	10,57	10,49
16	363.3	27.59	27.59	26.98	27.29	25.28	1212.5	6.08	0.118E 08	0.01622	9.25	9.26	12.59	10.67	10.92	10.79
17	383.3	27.68	27.59	27.02	27.33	25.36	1214.7	6.07	0.119E 08	0.01711	9.19	9.58	12.87	10.85	11.13	10.99

====== EXPE	RIMENT OR	₹41·	DEC.	6,	1987	
-------------	-----------	------	------	----	------	--

							CAPERS MENT	01140	DLC. (, 1967						
I NE MAS	INPUT ELECTRIC POWER = 139.3 W HEAT RATE GAINED BY WATER = 133.8 W HEAT BALANCE ERROR = 3.89% VASS FLOW RATE = 34.6770 G/S PRESSURE DROP = 0.5398 MM H20 FRICTION FACTOR = 0.012860 FREM = 15.3564 REM = 1194.2 GRM+ = 0.93101E 06 UPSTREAM BULK TEMPERATURE = 23.84 DEG C DOWNSTREAM BULK TEMPERATURE = 24.77 DEG C															
REI PRI	1 = 1194 1 = 6.2	.2 0 32 1	GRM+ = (RAM+ = (0.93101 0.58021	E 06 E 07	UPSTREA	AM BULK TE BULK TEMPE	MPERAT	URE = 23.84 = 23.84	DEG C DEG C	DOWNSTR OUTLET	EAM BUI BULK TI	LK TEMPE Emperatu	RATURE RE	= 24.77 = 24.77	DEG C DEG C
ST/ TIC NO	- 2 IN CM	-WALL A	TEMPER/ B	ATURE (I C	DEG C)- AVER- AGE	ТВ (С)	RE	PR	RA+	Z +	 A	в	NUSSELT C	NUMBEI	AVERAGE H	 Т+Н
012345678910111234456789101112314516718920111221	0.0 1.5 5.5 15.5 45.5 105.5 105.5 105.5 2245.2 245.2 205.2 333.3 363.3 463.3 3443.3 443.3 3443.3 88865 VA	24.22 24.22 24.22 24.37 24.37 25.34 25.44 25.44 25.44 25.44 25.44 25.44 25.66 25.57 25.66 25.57 25.66 25.99	24.23 24.27 24.38 24.38 24.91 25.14 25.15 25.62 25.62 25.62 25.62 25.62 25.63 25.78 25.64 25.64 25.92	24.19 24.24 24.26 24.26 24.38 24.38 24.39 25.22 25.33 25.34 25.32 25.35 25.34 25.35 25.34 25.42 25.55 25.62 25.62 25.67 25.77 25.67 25.67 25.67 25.67 25.67 25.67 25.67 25.67 25.67 25.67 25.67 25.77 25.67 25.67 25.77 25.67 25.67 25.77 25.67 25.67 25.77 25.67 25.77 25.67 25.777	24.21 24.25 24.28 24.38 24.38 24.36 25.07 25.25 25.39 25.44 25.49 25.49 25.49 25.53 25.53 25.53 25.53 25.53 25.53 25.53 25.53 25.53 25.53 25.54 25.53 25.53 25.54 25.53 25.54 25.53 25.54 25.57 25.58 25.57 25.78 25.78 25.77 25.78 25.77 25.78 25.77 25.78 25.777 25.777 25.777 25.7777 25.7777777777	$\begin{array}{c} 23.84\\ 23.85\\ 23.85\\ 23.85\\ 23.87\\ 23.89\\ 23.93\\ 23.99\\ 24.02\\ 24.11\\ 24.17\\ 24.25\\ 24.39\\ 24.42\\ 24.56\\ 24.56\\ 24.64\\ 24.64\\ 24.66\\ 24.64\\ 24.62\\ 24.72\\ 24.76\\ 24$	1181.7 1181.7 1181.8 1182.6 1182.5 1183.0 1185.7 1187.3 1185.9 1190.4 1192.6 1194.7 1194.7 1194.7 1194.5 1201.2 1201.2 1203.3 1204.1 1205.5 1205.5		0.565207 0.565507 0.565507 0.566507 0.566507 0.566507 0.566507 0.570507 0.572507 0.574507 0.574507 0.574507 0.574507 0.574507 0.574507 0.574507 0.584507 0.584507 0.584507 0.591507 0.591507	$\begin{array}{c} 0.00000\\ 0.0007\\ 0.00011\\ 0.00024\\ 0.00068\\ 0.00113\\ 0.00241\\ 0.00333\\ 0.00466\\ 0.00599\\ 0.00730\\ 0.00599\\ 0.00730\\ 0.00597\\ 0.01084\\ 0.01217\\ 0.01084\\ 0.01217\\ 0.01084\\ 0.01217\\ 0.01695\\ 0.01784\\ 0.01695\\ 0.01784\\ 0.01891\\ 0.01961\\ 0.02050\\ \end{array}$	$\begin{array}{c} 29.45\\ 26.86\\ 25.33\\ 21.62\\ 13.68\\ 11.53\\ 9.26\\ 8.926\\ 7.48\\ 7.71\\ 8.43\\ 8.543\\ 8.591\\ 8.543\\ 8.591\\ 8.543\\ 8.78\\ 8.663\\ 9.78\\ 8.663\\ 9.78\\ 8.663\\ 9.78\\ 8.663\\ 9.78\\ 8.662\\ 9.663\\ 9.78\\ 8.663\\ 9.78\\ 8.663\\ 9.78\\ 8.663\\ 9.78\\ 8.663\\ 9.78\\ 8.663\\ 9.78\\ 8.663\\ 9.78\\ 9.663\\ 9.663\\ 9.78\\ 9.663\\ 9.78\\ 9.663\\ 9.78\\ 9.663\\ 9.78\\ 9.663\\ 9.78\\ 9.663\\ 9.78\\ 9.663\\ 9.78\\ 9.663\\ 9.78\\ 9.663\\ 9.78\\ 9.663\\ 9.78\\ 9.663\\ 9.78\\ 9.663\\ 9.78\\ 9.663\\ 9.78\\ 9.663\\ 9.78\\ 9.663\\ 9.78\\ 9.663\\ 9.78\\ 9.663\\ 9.78\\ 9.663\\ 9.662$	29.064 26.45 21.10 13.47 7.99 7.94 7.99 7.92 7.99 8.58 8.39 8.39 8.39 8.39 8.39 8.39 8.39 8.3	31,91 28,20 26,20 26,20 26,20 26,20 21,36 10,40 9,66 8,70 9,66 8,70 9,66 8,70 9,17 10,32 10,32 10,32 10,73 10,73 10,73 10,61 10,40,40 10,4	30.52 27.59 21.36	$\begin{array}{c} 30,56\\ 27,42\\ 25,60\\ 21,36\\ 13,52\\ 11,54\\ 9,82\\ 8,35\\ 8,54\\ 8,51\\ 9,32\\ 9,82\\ 9,65\\ 9,43\\ 9,32\\ 9,65\\ 9,43\\ 9,57\\ 9,46\\ 10,57\\ 10,51\\ \end{array}$	30.55 27.41 25.36 13.52 11.54 9.85 8.85 8.34 8.45 9.27 9.55 9.32 9.46 9.55 10.3 10.3
				20,04	23,73	64.01	1202.7	0.10	0.3302 07	0.01732	0.00	0.34	10.03	5.50	2.05	5,30

20 21	443.3 463.3	26.07 26.13	26.23 26.08	25.84 25.72	25.99 25.91	24.73 24.77	1414.4 1415.5	6.16 6.16	0.582E 07 0.583E 07	0.01672 0.01748	8.17 7.99	7.30 8.30	9.87 11.38	8.66 9.49	8.80 9.76	8.73 9.63
AVE	RAGE VA 391.6	LUES TH	1ROUGH 1 26.03	25.76	25.89	20: 24.65	1411.7	6.18	0.579E 07	0.01477	7.97	7,90	9,81	8.77	8.87	8.82
							EXPERIMENT	r 0R45	DEC, 8	, 1987 ===						
INP MAS	UT ELEC S FLOW	TRIC PC RATE =	WER = 40,3080	275.5 % 0 G/S	ł P	RESSURE	HEAT RATE DROP = 0.	GAINE	D BY WATER M H20	= 257,7 FRICTIO	W DN FACTOR	R = 0.0	HEAT BA 11328	LANCE E	SRROR = REM = 1	6.46%
REM PRM	= 1398 = 6.1	.6 0 80 F	GRM+ = (AM+ = (D.18414E D.11380E	2 07 2 08	UPSTRE INLET	AM BULK TE Bulk Tempe	EMPERAT ERATURE	URE = 23.8 = 23.8	7 DEG C 7 DEG C	DOWNSTI OUTLET	REAM BU BULK T	LK TEMPE Emperatu	RATURE RE	= 25.40 = 25.40	DEG C
STA	- Z	-WALL	TEMPER	ATURE (D	DEG C)-	TB	RE	PR	RA+	Z +			NUSSELT	NUMBER	·	
TIO NO.	N CM	A	В	с	AVER- AGE	(c)					A	В	с	т	AVERAGE H	т+н
0	0.0	24.46	24.47	24.42	24.44	23.87	1374.3	6.30	0.109E 08	0.00000	36.11	35.83	39.16	37,50	37.56	37.53
2	2,5	24.64	24.65	24.61	24.63	23.88	1374.6	6.30	0.109E 08	0.00009	28,21	27,92	29,08	28,56	28.57	28.57
3	5,5	24.85	24.86	24.86	24.86	23.89	1374.9	6.30	0.109E 08	0.00021	22.25	21.98	22.11	22.11	22.11	22.11
4	15.5	25.33	25,32	25.32	25.32	23.92	1375.9	6.29	0.109E 08	0.00059	15.19	15.29	15.36	15.30	15.30	15.30
5	25.5	25.68	25.76	25.57	25.64	23.95	13/6.9	6.29	0.110E 08	0.00097	12.43	11.83	13,30	12.68	12.72	12.70
2	40.0	26.07	26.07	25.62	25.95	24.02	139.0	6.20	0.1115 08	0.001/3	10.4/	10.44	11.8/	11.12	11.16	10 22
é	105 5	26.57	26.52	26.36	26.20	24.11	1385 1	6 25	0.1116 08	0.00287	9.30	9 30	9 98	9 61	9 62	9 62
ğ	135.5	26.76	26.75	26.22	26.49	24.31	1388.2	6.23	0.112E 08	0.00515	8.75	8.77	11.22	9.84	9,99	9.92
10	165.2	26.76	26.69	26.41	26.57	24.41	1391.3	6.22	0.112E 08	0.00628	9,10	9.40	10.73	9.93	9.99	9.96
11	205.2	26.81	26.81	26.42	26.62	24.54	1395.5	6.20	0.113E 08	0,00781	9.44	9.42	11.37	10.31	10.40	10.35
12	245.2	27.06	27.15	26.66	26.88	24.67	1399.7	6.17	0.114E 08	0,00933	8.96	8.63	10.78	9.68	9.79	9.73
13	275.2	27.04	26.98	26.65	26.83	24.77	1402.9	6,16	0.115E 08	0.01048	9.42	9,66	11.39	10.38	10.47	10.43
14	305.2	27.21	27,20	26.78	26.99	24.86	1406.1	6.14	0.115E 08	0.01162	9.14	9.16	11.16	10.06	10.16	10.11
15	333.3	27.35	27,36	26.89	27.12	24.96	1409.1	6.13	0.116E 08	0.01269	8.94	8.91	11.09	9.89	10.01	9,95
16	363.3	27.48	27.42	26.89	27.17	25.05	1412.3	6.11	0.117E 08	0.01384	8.82	9.05	11.62	10.10	10.28	10.19
17	383.3	27.46	27.42	26.85	27.14	25.12	1414.4	6.10	0.117E 08	0.01460	9.16	9.30	12.36	10.57	10.80	10.68
18	403.3	27.56	27.55	27.00	27,28	25.18	1416.6	6.09	0.117E 08	0.01537	9.00	9.04	11.79	10.22	10.41	10.32
19	423.3	27.55	2/,53	27.00	21.21	25.25	1418.8	6.08	0.1185 08	0.01613	9.32	9.40	12.25	10.61	10.81	10.71
20	443.3	27.79	27.92	27.20	27.53	25.31	1420.9	6.07	0.1185 08	0.010690	8.65	8.19	11.37	9.6/	9.89	9.78
21	463.3	21.01	21.65	27,11	27.39	20.38	1423.1	0.05	0.1198 08	0.01/66	9.32	9.41	12,36	10,66	10.86	10.76
AVE	391.6	27.53	27.53	26.97	27.25	25.15	1415.4	6.10	0.117E 08	0,01492	8.98	8.98	11,75	10,18	10.36	10.27

REM PRM	= 1403 = 6.2	1.3 C	GRM+ = C RAM+ = C).91753E).57057E	06 07	UPSTREAM	M BULK TE ULK TEMPE	MPERAT	TURE = 24.01 = 24.01	DEG C DEG C	DOWNSTR OUTLET	EAM BUI BULK TH	LK TEMPE EMPERATU	RATURE RE	= 24.78 = 24.78	DEG C DEG C
STA-	Z	-WALL	TEMPERA	TURE (D	EG C)-	TB	RE	PR	RA+	2 +			NUSSELT	NUMBER		
TION NO.	СМ	A	В	с	AVER- AGE	(C)					A	В	с	T	AVERAGE H	т+н
0	0.0	24.34	24,35	24.31	24.33	24.01	1391.0	6,28	0.558E 07	0.00000	32.61	32.13	35.70	33.95	34.03	33.99
1	1.5	24.37	24.38	24.35	24.36	24.01	1391.1	6.28	0.558E 07	0.00006	30.09	29.52	31.80	30.77	30.81	30.79
2	2.5	24.39	24.40	24.38	24.39	24.01	1391.1	6.28	0.558E 07	0.00009	28.57	27.95	29,58	28.90	28.92	28.91
3	5.5	24.45	24.47	24.46	24.46	24.02	1391.3	6.28	0.559E 07	0.00021	24.80	24.11	24.45	24.45	24.45	24.45
4	15.5	24.71	24.70	24.72	24.71	24.03	1391.8	6.28	0.559E 07	0.00056	16.15	16.27	15.81	16.01	16.01	16.01
5	25.5	24.89	24.86	24.83	24.85	24.05	1392.3	6.27	0.560E 07	0,00096	12.97	13.46	13.88	13.54	13.55	13,54
6	45.5	25.14	25.14	25.03	25.09	24.08	1393.3	6.27	0.561E 07	0.00171	10.32	10.29	11.45	10.85	10.86	10.86
7	75.5	25.33	25.18	25.22	25.24	24.13	1394.9	6.26	0.562E 07	0.00284	9.10	10.35	9.98	9.83	9.85	9,84
8	105.5	25.38	25.40	25.33	25.36	24.18	1396.5	6.25	0.564E 07	0.00397	9.07	8.94	9.46	9.23	9.23	9.23
	135.5	25.5/	25.59	25,32	25.45	24.23	1398.1	6.24	0.565E 07	0.00511	8.11	7.98	9,99	8.91	9.02	8.97
10	165.2	25.61	25.56	25.38	25.49	24.28	1399.6	6.29	0.5572 07	0.00623	8,16	8.48	9.85	9.02	9.09	9.06
11	205.2	25.62	25.66	20,99	25.54	24.34	1401.7	6.23	0.5692 07	0.00773	8.50	8.28	9.94	9.10	9.17	9.13
12	245.2	25.70	25.92	20.46	25.63	24.41	1403.0	6.22	0.5715 07	0.00924	6.46	1.20	10.41	8,91	9.12	9.01
13	2/5.2	23.00	20.70	20,00	25,67	24.40	1403.4	6.21	0.5732 07	0.01038	0.10	0.90	9.05	8,99	5.06	9.02
16	222 2	25.00	25.05	25.33	25.02	24.51	1407.0	6 19	0.5746 07	0.01257	2 62	7 80	0.03	0, 24	5.05	0 5/
16	363.3	26.06	26.00	25 77	25.90	24.55	1410 1	6 19	0 5778 07	0.01237	7.45	7 78	9.34	9.20	8 48	0.04
17	181 1	26.09	26.00	25 73	25 89	24 64	1411 2	6 18	0.578F 07	0 01446	7 48	7 91	9 97	8 68	8 83	8 75
18	103.3	26 01	25 98	25.78	25 89	24 67	1412 3	6 17	0 580F 07	0 01521	A 13	8 31	9.82	8 95	9.02	8 98
19 .	121.1	25.94	26.01	25.74	25.86	24.70	1413.3	6.17	0.581E 07	0.01597	8.78	8.30	10 52	9 42	9 51	9 48
20 4	43.3	26.07	26.23	25.84	25.99	24.73	1414.4	6.16	0.5828 07	0.01672	8.17	7.30	9.87	8.66	8.80	8.73
21	463.3	26.13	26.08	25.72	25.91	24.77	1415.5	6.16	0.583E 07	0.01748	7,99	8.30	11.38	9.49	9.76	9.63
AVER	AGE VA	LUES TH	ROUGH S	TATIONS	15 TO	20:										

	EXPERIMENT	0R44		DEC.	8,	1987	
--	------------	------	--	------	----	------	--

INP4 MASS	JT ELEC 5 FLOW	CTRIC PO RATE =	OWER = 7 31.4490	1345.5 W 0 G/S	р Р	RESSURE	HEAT RATE DROP = 0.	GAINE 5204 M	D BY WATER M H20	= 1278.3 FRICTIC	W IN FACTOR	= 0.0	НЕАТ ВА 15053	LANCE I FI	ERROR = REM = 1	4.99% 8.0716
REM PRM	= 1200 = 5.9	0.6 (667 I	GRM+ = (RAM+ = (0.12642E 0.70371E	08 08	UPSTRE INLET	AM BULK TE BULK TEMPE	MPERAT RATURE	URE = 24.06 = 24.08	DEG C DEG C	DOWNSTF OUTLET	BULK T	LK TEMPE EMPERATU	RATURE RE	= 33.81 = 33.81	DEG C DEG C
STA- TIO NO.	- Z K CM	-WALL A	TEMPER/ B	C C	AVER-	TB (C)	RE	PR	RA+	2 +	A	В	NUSSELT C	NUMBEI T	AVERAGE H	 т+н
0	0.0	27.37 28.01 28.46	27.41 28.08 28.54	27.17 27.89 28.38	27.28 27.97 28.44	24.08 24.11 24.13	1077.4 1078.1 1078.7	6.27 6.26 6.26	0.547E 08 0.548E 08 0.549E 08	0.00000 0.00007 0.00012	32.37 27.25 24 57	31.92 26.80 24.13	34.37 28.15 25.02	33.22 27.57 24 68	33.26 27.59 24 69	33.24 27.58 24 68
345	5.5 15.5 25.5	29.80 31.49 32.27	29,92 31,24 32,39	29.86 30.44 30.86	29.86 30.90 31.59	24.19 24.40 24.61	1080.2 1085.3 1090.5	6.25 6.22 6.18	0.551E 08 0.557E 08 0.564E 08	0.00027 0.00076 0.00124	18.97 14.99 13.87	18.58 15.53 13.64	18.77 17.61 17.00	18.77 16.35 15.21	18.77 16.43 15.38	18.77 16.39 15.29
6 7 8	45.5 75.5 105.5	33.24 34.25 35.05	33.09 33.96 34.83	31.60 32.40 33.46	32.38 33.25 34.20	25.02 25.64 26.27	1101.1 1117.3 1134.0	6.12 6.02 5.92	0.577E 08 0.597E 08 0.618E 08	0.00222 0.00369 0.00517	12.92 12.32 12.05	13.15 12.74 12.36	16,15 15,69 14,72	14.43 13.93 13.34	14.59 14.11 13.46	14.51 14.02 13.40
9 10 11	135.5 165.2 205.2	35.52 35.45 36.20	35.21 35.29 36.01	33.00 33.34 33.96	34.19 34.35 35.04	26.89 27.51 28.34	1151.0 1165.4 1185.5	5.83 5.75 5.64	0.639E 08 0.658E 08 0.684E 08	0.00665 0.00811 0.01009	12.24 13.28 13.40	12.70 13.56 13.73	17.30 18.10 18.66	14.49 15.41 15.71	14.88 15.76 16.11	14.69 15.59 15.91
12 13 14	245.2 275.2 305.2	37.36 37.80 38.55	37.27 37.43 38.50	35.49 35.47 36.57	36.40	29.17 29.79 30.41	1206.2 1222.3 1238.8	5.54 5.46 5.38	0.711E 08 0.732E 08 0.753E 08	0.01207 0.01357 0.01506	12.83 13.11 12.89	12.98 13.73 12.96	16.63 18.49 17.01	14.53 15.55 14.69	14.76 15.96 14.97	14.65
16 17 18	363.3 383.3 403.3	39.99 40.27 40.83	40.14 40.06 40.51	37.47 37.78 38.21	38.77 38.97 39.44	30.99 31.62 32.03 32.45	1272.0 1283.1 1293.5	5.23 5.18 5.13	0.796E 08 0.810E 08 0.823E 08	0.01797 0.01897 0.01999	12.49	12.27	17.85 18.16 18.11	14.62	15.11 15.50 15.40	14.86
19 20 21	423.3 443.3 463.3	40.82 41.81 41.32	40.41 42.09 41.67	38.38 39.20 39.06	39.50 40.57 40.28	32.86 33.28 33.69	1304.0 1314.7 1325.6	5.08 5.03 4.99	0.836E 08 0.849E 08 0.863E 08	0.02101 0.02203 0.02306	13.09 12.20 13.63	13.81 11.82 13.04	18.88 17.58 19.36	15.70 14.27 15.79	16.16 14.80 16.35	15.93 14.53 16.07
AVEI	RAGE V/ 391.6	AUES TH	40.35	37.89	39,14	20: 32,20	1287.0	5.16	0.814E 08	0.01940	12.72	12.85	18.38	15.08	15,58	15.33

EFFERENCE EXPERIMENT OR43 --- DEC. 7, 1987

INPU MASS	T ELECT	TRIC P	OWER =	1381.9 60 G/S	R	PRESSURE	HEAT RATE DROP = 0.	GAINE 6259 M	D BY WATER	= 1332.6	W IN FACTOR	= 0.0	HEAT BA	LANCE F	ERROR =	3.57
REM PRM	= 1400 = 5.6	.5 63	GRM+ = RAM+ =	0,12500	DE 08 5E 08	UPSTRE	AM BULK TE	MPERAT	TURE = 23.89 = 23.90	DEG C DEG C	DOWNSTR	EAM BU BULK T	LK TEMPE Emperatu	RATURE	= 32.46 = 32.45	DEG
STA- TION NO.	Z CM	-WALL A	TEMPE B	RATURE C	(DEG C) AVER AG	- TB - (C) E	RE	PR	RA+	2+	A	в	NUSSELT	T	AVERAGE H	 T+
0 1 2 3 4 5 6 7 8 9 10 1 12 3 4 5 6 7 8 9 10 1 12 3 4 5 6 7 8 9 10 11 2 3 4 5 6 7 8 9 10 11 2 3 4 5 6 7 8 9 10 11 12 3 4 5 6 7 8 9 10 11 12 3 4 5 6 7 8 9 10 11 12 3 4 5 6 7 8 9 10 11 12 3 4 5 6 7 8 9 10 11 12 11 12 10 11 12 10 10 11 12 10 10 10 10 10 10 10 10 10 10 10 10 10	0.0 1.5 5.5 25.5 15.5 105.5 105.5 105.5 105.5 2245.2 205.2 2245.2 305.3 305.3 305.3 305.3 305.3 403.3 305.3 403.3 443.3 443.3 443.3 443.3 443.3 443.3 443.3 443.3 443.3 445.5 455.5 4	27.19 228.662 323.307 33.99 34.307 35.83 35.33 36.85 37.98 36.33 37.98 39.13 39.13 39.13 39.13 39.13 39.13 39.13 39.28 20.13 39.13 3	27.2 27.2 28.3 29.7 32.8 32.8 32.3 32.3 34.5 35.7 35.5 36.9 37.9 339.5 35.5 39.2 39.5 39.5 39.5 39.5 39.5 39.5 39.5 39.5	1 27.04 8 27.74 4 28.2 5 30.3 5 30.3 5 30.3 5 33.4 5 33.4 5 33.4 5 33.4 5 33.4 5 33.4 5 33.4 5 35.6 5 35.6 5 35.6 5 35.6 5 35.6 5 35.7 5 35.7	27.1 27.8 28.2 28.2 29.6 30.7 32.1 29.7 32.1 232.9 33.9 33.9 34.5 5.9 35.9 35.9 35.9 35.9 35.9 38.4 38.0 38.4 38.4 39.5 39.5 15.7	2 23.90 2 23.91 2 23.94 9 24.00 5 24.18 5 24.72 7 22.82 9 25.82 9 2	1271.9 1272.6 1273.2 1273.2 1273.2 1273.2 1273.2 1273.2 1280.1 1285.1 1285.3 1312.9 1364.9 1385.3 1406.3 1422.4 1422.4 1425.4 1472.1 1485.3 1519.6 1519.6	$\begin{array}{c} 6.30\\ 6.29\\ 6.29\\ 6.28\\ 5.99\\ 5.91\\ 5.99\\ 5.91\\ 5.50\\ 5.50\\ 5.50\\ 5.47\\ 5.32\\ 5.27\\ 5.18\\ 5.14\\ 5.14\\ \end{array}$	0.565E 08 0.565E 08 0.566E 08 0.566E 08 0.568E 08 0.580E 08 0.629E 08 0.629E 08 0.629E 08 0.629E 08 0.667E 08 0.675E 08 0.776E 08 0.776E 08 0.776E 08 0.776E 08 0.789E 08 0.803E 08 0.803E 08 0.843E 08 0.843E 08 0.843E 08	0,00000 0,0000 0,0003 0,0004 0,0010 0,0010 0,0010 0,00187 0,00187 0,00187 0,00560 0,00650 0,00650 0,00650 0,00143 0,01269 0,013513 0,015513 0,015513 0,01562 0,01766 0,01765	33.72 28.30 15.53 14.38 13.37 12.69 12.29 13.03 13.44 12.95 13.19 12.86 13.31 12.69 12.26 13.33 12.69 12.26 13.33 12.69 12.25 12.37 13.36	33.48 28.06 25.24 19.40 16.15 13.61 13.20 12.261 13.261 13.75 13.90 13.04 13.91 13.25 12.51 13.26 13.19 13.25 13.26 13.19 14.07 11.96 13.32	35.35 25.07 25.89 19.500 18.063 16.668 16.16 14.81 17.08 18.87 16.38 18.18 16.61 18.40 18.25 18.40 19.425 18.40 19.425 19.4555 19.4555 19.4555 19.4555 19.4555 19.4555 19.45555 19.4555555555555555555555555555555555555	34.45 28.62 25.62 19.687 15.75 14.91 14.91 14.491 14.491 14.491 14.481 15.77 14.47 14.451 15.77 14.457 14.457 15.361 15.361 15.361 15.361	$\begin{array}{c} 34.462\\ 28.62\\ 19.502\\ 16.955\\ 15.955\\ 15.955\\ 15.965\\ 14.562\\ 14.562\\ 14.562\\ 14.562\\ 14.562\\ 14.562\\ 14.562\\ 15.482\\ 15.482\\ 15.482\\ 15.482\\ 15.657\\ 15.663\\ 15.663\\ 14.88\\ 16.569\\ 14.88\\ 16.49\\ 16$	34. 28. 25. 16. 15. 14. 15. 14. 15. 14. 15. 14. 15. 15. 15. 15. 15. 15. 15. 15. 15. 15
AVER.	AGE VAI 391.6	JUES T 39.51	HROUGH 39.4	STATION 4 36.92	25 15 T 2 38.2	0 20: 0 31.05	1489.0	5.30	0.808E 08	0.01633	12.91	13.04	18.61	15,28	15.79	15
INPU	r elect	TRIC P	OWER =	140.2	w		HEAT RATE	GAINE	D BY WATER	= 136.1	w		HEAT BA	LANCE	ERROR =	2.
REM PRM	FLOW = 1594 = 6.24	RATE = .6 12	46.37 GRM+ = RAM+ =	30 G/S 0.94197 0.58801	E 06 E 07	PRESSURE UPSTRE INLET	DROP = 0. AM BULK TE BULK TEMPE	7384 M MPERAT RATURE	M H2O URE = 23.89 = 23.89	DEG C DEG C	DOWNSTR OUTLET	= 0.0 EAM BUI BULK TI	09837 LK TEMPE Emperatu	FI RATURE RE	= 24.59 = 24.59	5.61 DEC DEC
REM PRM STA- TION NO.	FLOW I = 1594 = 6.20 Z CM	RATE =	46.37 GRM+ = RAM+ = TEMPE B	30 G/S 0.94197 0.58801 RATURE (C	E 06 E 07 DEG C) AVER AG	PRESSURE UPSTRE INLET - TB - (C) E	DROP = 0. AM BULK TE BULK TEMPE RE	7384 M MPERAT RATURE PR	M H20 URE = 23.89 = 23.89 RA+	DEG C DEG C Z+	DOWNSTR DOWNSTR OUTLET	EAM BUI BULK TI	09837 LK TEMPE EMPERATU NUSSELT C	RATURE RE NUMBER	<pre>*EM = 1 = 24.59 = 24.59 ? AVERAGE H</pre>	5.68 DEG DEG
MASS REM STA- TION 0 1 2 3 4 5 6 7 8 9 10 11 12 3 4 5 6 7 8 9 10 11 12 13 4 5 6 7 8 9 10 112 13 4 5 6 7 8 9 10 110 112 3 4 5 6 7 8 9 10 110 110 112 3 4 5 6 7 8 9 10 110 112 110 112 110 112 112 112 112	FLOW 1 = 1594 = 6.2 CM CM CM 0.0 1.5 2.5 5.5 15.5 15.5 15.5 15.5 15.5 135.5 245.5 245.2 245.2 245.2 245.2 245.2 245.3 333.3 363.3 363.3 463.3 463.3 463.4 454.5 245.2 245.2 25.5 25.5 25.5 2	-WALL -WALL A -WALL A -WALL A -WALL A -WALL A -WALL A 24, 22 24, 22 24, 22 24, 22 24, 22 24, 22 24, 22 25, 24 25, 24 25, 24 25, 24 25, 24 25, 25 50, 75 25,	46.37 GRMH = TEMPE -24.12 24.2 24.2 24.2 24.2 24.2 24.3 24.3 24.	30 G/S 0,94197 0,58801 RATURE (C 24.111 1 24.16 3 24.12 2 4.25 9 24.25 9 24.25 9 24.25 9 24.25 9 24.25 9 24.25 9 24.25 9 24.25 9 25.11 6 25.22 2 55.12 9 25.42 8 25.42 8 25.42 8 25.42 8 25.45 8	E 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	PRESSURE UNLET INLET TB - (C) E 4 23.89 8 23.89 8 23.89 9 23.90 6 23.91 2 23.95 2 23.95 3 24.00 3 24.05 8 24.40 9 24.20 0 24.26 6 24.30 3 24.35 4 4.35 4 24.35 2 24.49 9 24.46 5 24.43 9 24.45 5 24.55 7 24.55	DROP = 0. AM BULK TEMPE BULK TEMPE RE 1581.9 1581.9 1582.0 1582.2 1582.2 1583.2 1583.2 1583.2 1583.2 1583.2 1583.2 1583.2 1583.2 1583.8 1593.0 1595.2 1596.8 1598.5 1600.0 1601.7 1602.8 1603.9 1605.0 1606.1 1607.2 1607	7384 M MPERATE PR 6.30 6.30 6.30 6.30 6.29 6.29 6.29 6.29 6.229 6.229 6.227 6.227 6.227 6.227 6.225 6.223 6.223 6.223 6.221 6.221 6.21 6.21 6.20 6.21 9.21 6.21 9.21 9.22 9.22 9.22 9.22 9.22 9.22 9	M H2O URE = 23.89 = 23.89 RA+ 0.576E 07 0.576E 07 0.577E 07 0.577E 07 0.577E 07 0.577E 07 0.577E 07 0.577E 07 0.577E 07 0.5785 07 0.580E 07 0.583E 07 0.580E 07 0.593E 07 0.593E 07 0.593E 07 0.593E 07 0.593E 07 0.593E 07 0.593E 07 0.593E 07 0.595E 07	FRICTIC DEG C DEG C 2+ 2+ 0.00005 0.00018 0.00018 0.00018 0.000150 0.000249 0.00150 0.00249 0.00150 0.00249 0.00516 0.00516 0.00510 0.00510 0.00510 0.00510 0.00510 0.00100 0.01009 0.011009 0.011009 0.01201 0.01201 0.01201 0.01201 0.01332	N FACTOR OUTLET A 40.17 36.55 34.41 29.26 17.38 14.32 9.35 9.35 9.35 9.35 9.35 8.65 8.65 8.65 8.65 8.65 8.65 8.65 8.6	= 0.00 EAM BUIL BULLK TT 	COBB37 LK TEMPE EMPERATU NUSSELT C 51.80 42.71 38.10 28.78 17.74 14.29 10.27 12.52 10.24 9.61 9.99 10.27 11.03 11.50 10.71 11.03 11.51 12.74	RATURE RE NUMBEF 39.15.35.91 28.788 17.40 14.19.26.78 10.08 9.52 9.53 9.52 9.53 9.02 8.85 9.67 10.01 9.77 10.02 9.77 10.04 9.45	AVERAGE + 24.59 - 24.59 AVERAGE H 39.42 36.04 28.79 17.41 10.11 9.54 9.64 9.37 9.53 9.20 9.82 10.18 9.82 10.68 9.84 10.69	5.68 DEC DEC 45.395. 28.17. 14. 10. 9. 9. 9. 9. 9. 9. 9. 9. 9. 9. 10. 9. 9. 10.
REM STA- TION 0 1 2 3 4 5 6 7 7 8 9 10 11 12 13 14 15 16 17 11 11 11 12 12 3 4 4 5 6 7 7 8 9 10 11 11 12 13 14 12 12 13 14 10 11 11	FLOW 1 = 1594 = 6.2 CM CM CM 1.5 2.5 5.5 13.5 2.5 5.5 13.5 2.5 5.5 13.5 2.5 5.5 13.5 2.5 5.5 13.5 2.5 5.5 13.5 2.5 5.5 13.5 2.5 5.5 13.5 2.5 5.5 13.5 2.5 5.5 13.5 2.5 5.5 13.5 2.5 5.5 13.5 2.5 5.5 13.5 2.5 5.5 13.5 2.5 5.5 13.5 2.5 5.5 13.5 2.5 5.5 13.5 2.5 5.5 2.5 5.5 2.5 5.5 2.5 5.5 2.5 5.5 2.5 5.5 2.5 5.5 2.5 5.5 2.5 5.5 2.5 5.5 2.5 5.5 2.5 5.5 2.5 5.5 2.5 5.5 2.5 5.5 2.5 5.5 2.5 5.5 3.3 3.3 3.3 3.3 3.5 3.5 3	ATE = 6 -WALL A -WALL A 24.17 24.20 24.22 24.20 24.22 24.22 25.24 25.24 25.40 25.25 425.78 25.78	46.37 TEMPE RAM+ = B 24.1 24.2 24.2 24.2 24.2 24.2 24.2 24.2 25.4 25.2 25.7 25.7 25.7 25.7 25.7 25.7 25.7 25.8 26.0 25.8 26.0 25.8 25.9 25.9 25.9 25.9 25.9 25.7 25.7 25.7 25.7 25.7 25.7 25.7 25.7 25.7 25.7 25.7 25.7 25.7 25.7 25.8 25.8 25.7 25.8 25.8 25.8 25.8 25.8 25.8 25.8 25.8 25.8 25.8 25.8 25.8 25.8 25.8 25.8 25.9 25.8 25.9 25.9 25.9 25.9 25.9 25.9 25.9 25.9 25.8 25.9 25.9 25.8 25.9 25.9 25.9 25.9 25.9 25.9 25.9 25.9 25.9 25.9 25.9 25.9 25.9 25.9 25.8 25.9 25.9 25.8 25.9 25.9 25.8 25.9 25.8 25.9 25.8 25.9 25.8 25.9 25.8	30 G/S 0,94197 0,58801 RATURE (C C 24.11 1 24.16 3 24.15 2 4.25 9 24.55 4 24.72 7 24.66 2 5.51 2 5.55 2 25.42 3 25.48 3 25.48 2 25.48 3 25.45 2 25.49 2 25.40 1 25.55 2 25.40 1 25.55 1	E 06 E 07 AVER 24.1 24.2 24.1 24.2 24.2 24.2 24.5 24.5 24.5 25.2 25.5 25.6 25.6 25.6 25.6 25.6 25	PRESSURE UPSTRE INLET TB - (C) E 4 23.89 8 23.89 8 23.89 9 23.90 6 23.91 2 23.96 2 23.96 6 23.91 3 23.93 2 23.96 2 23.96 3 24.00 3 24.00 3 24.05 5 24.14 9 24.43 9 24.46 5 24.43 9 24.45 5 24.55 5 24.55 5 24.58 0 20: 5 24.48	RE BULK TEMPE BULK TEMPE RE 1581.9 1581.9 1582.0 1582.2 1583.2 1582.2 1584.3 1585.9 1587.6 1589.2 1590.8 1593.0 1595.2 1596.8 1598.5 1600.0 1605.0 1605.0 1605.2 1603.2	7384 M MPERATE PR 6.30 6.30 6.30 6.29 6.29 6.29 6.29 6.20 6.20 6.20 6.20 6.20 6.22 6.22 6.22	M H2O URE = 23.89 = 23.89 RA+ 0.576E 07 0.576E 07 0.577E 07 0.577E 07 0.577E 07 0.577E 07 0.577E 07 0.577E 07 0.5785 07 0.580E 07 0.583E 07 0.580E 07 0.593E 07 0.595E 07	FRICTIC DEG C DEG C 2+ 2+ 0.00005 0.00018 0.00018 0.00018 0.00018 0.00051 0.000249 0.00054 0.00054 0.00054 0.00054 0.00054 0.00054 0.00051 0.00051 0.000249 0.000510000000000	N FACTOR OUTLET A 40.17 36.55 34.41 29.26 17.38 14.32 14.32 11.22 9.35 9.35 9.35 9.35 8.65 8.65 8.65 8.65 8.80 9.13 8.50 7.92 8.98 8.98 9.57 8.70 8.75 8.70	= 0.00 EAM BUIL BULLK TTI 	COBB37 LK TEMPE EMPERATU NUSSELT C 51.80 42.71 38.10 28.78 17.74 14.29 10.24 9.10.24 9.29 10.27 11.03 11.50 10.71 11.03 11.51 12.52 9.61 9.99 10.27 11.03 11.51 12.45 11.10	RATURE RE NUMBEF 39.15.02 39.15.35.91 28.788 17.40 14.182 10.08 9.52 9.53 9.02 8.85 9.02 8.85 9.02 8.967 10.01 9.77 10.20 9.77 10.40 9.77	AVERAGE + 24.59 - 24.59 AVERAGE H 39.42 39.42 39.42 39.42 39.42 10.11 9.51 9.64 9.37 9.51 9.64 9.82 10.18 9.82 10.69 9.84 10.69 9.86	5.68 DEG DEG 45. 39. 35. 28. 17. 14. 11. 10. 9. 9. 9. 9. 9. 9. 9. 10. 9. 9. 9. 9. 9. 9. 9. 9. 9. 9. 9. 9. 9.
MASS REM STA- TION NO. 2 3 4 5 6 7 7 8 9 10 11 2 3 4 5 6 7 7 8 9 10 11 11 12 13 11 14 15 16 17 2 1 2 4 5 6 7 7 8 9 9 10 1 12 8 9 10 110 110 110 110 110 110 110 110 11	FLOW 1 = 1594 = 6.2 CM CM CM 	ATE = 6 -WALL A -WALL A 24.17 24.20 24.20 24.22 24.56 25.24 25.40 25.25 425.50 25.78 825.78 825.78 25.78	46.37 TEMPE RAM+ = B 24.1 24.2 24.2 24.2 24.2 24.2 25.4 25.2 25.7 25.7 25.7 25.7 25.7 25.7 25.8 25.8 25.8 25.8	30 G/S 0,94197 0,58801 RATURE (C 8 24.11 1 24.16 3 24.15 9 24.55 9 24.55 9 24.55 9 24.55 9 25.11 6 25.22 2 25.27 9 25.30 0 25.42 8 25.45 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	E 06 E 07 AVER 24.1 24.2 24.1 24.2 24.2 24.5 24.5 24.5 25.2 25.5 25.6 25.6 25.6 25.6 25.6 25	PRESSURE UPSTRE INLET TB - (C) E 4 23.89 8 23.89 8 23.89 9 23.90 6 23.91 2 23.96 6 23.91 3 23.95 2 23.96 3 24.00 3 24.05 3 24.00 3 24.05 8 24.40 9 24.20 0 24.26 6 24.30 3 24.35 4 24.35 2 24.55 5 24.58 5 24.58 5 24.58 5 24.58 5 24.58	DROP = 0. AM BULK TE BULK TEMPE RE 1581.9 1581.9 1582.0 1582.2 1582.2 1583.2 1582.2 1583.2 1583.2 1583.2 1587.2 1590.8 1593.0 1596.8 1598.5 1600.0 1601.7 1602.8 1603.2 1603.2	7 384 M MPERATE RATURE PR 6.30 6.30 6.30 6.30 6.29 6.29 6.29 6.29 6.22 6.22 6.22 6.22	M H2O URE = 23.89 = 23.89 RA+ 0.576E 07 0.577E 07 0.577E 07 0.577E 07 0.577E 07 0.577E 07 0.577E 07 0.577E 07 0.5795 07 0.580E 07 0.583E 07 0.583E 07 0.580E 07 0.593E 07 0.595E 07	FRICTIC DEG C DEG C 2+ 2+ 0.00005 0.00018 0.00018 0.00018 0.00018 0.00051 0.000249 0.00054 0.00054 0.00054 0.00054 0.00054 0.00054 0.00054 0.00054 0.000510000000000	N FACTOR OUTLET 	= 0.00 EAM BUIL BULLK TTI 	09837 LK TEMPE EMPERATU NUSSELT C 51.80 42.71 38.10 28.78 17.74 14.29 10.28 12.52 10.24 9.99 10.70 10.00 10.28 9.99 10.27 11.03 11.50 10.71 11.73 11.51 11.31 12.45 11.10	RATURE RE NUMBEF 39.15.35.91 28.788 17.40 14.19 11.82 10.08 9.52 9.33 9.47 9.13 9.02 8.85 9.67 10.01 9.77 10.27 10.40 9.77	AVERAGE + 24.59 45.80 39.42 36.04 28.79 11.86 10.11 9.64 9.37 9.63 9.64 9.87 9.06 8.96 9.82 10.18 9.82 10.69 9.84 10.69 9.86	5.6 DE: DE: 4539 355 288 17 14 10 99 99 99 99 99 99 99 99 99 9

INPUT ELECTRIC MASS FLOW RATE	POWER = 765 = 38.9800 G/	5.0 W 'S PI	H RESSURE D	EAT RATE ROP = 0.0	GAINE 6764 M	D BY WATER M H2O	= 739.8 FRICTIO	W N FACTOR	= 0.01	НЕАТ ВА 2748	LANCE E	RROR = REM = 1	3.29% 7.8358
REM = 1399.1 PRM = 5.952	GRM+ = 0.59 RAM+ = 0.35	446E 07 384E 08	UPSTREAM INLET BU	BULK TEN LK TEMPEI	MPERATI RATURE	URE = 23.80 = 23.81	DEG C DEG C	DOWNSTR OUTLET	EAM BUL BULK TE	K TEMPE MPERATU	RATURE RE	= 28.35 = 28.35	DEG C DEG C
STA- Z -WAI TION CM A NO.	L TEMPERATUR B	E (DEG C)- C AVER- AGE	тв (с)	RE	PR	RA+	Z +	λ	В	NUSSELT C	NUMBER T	AVERAGE H	т+н
$ \begin{array}{c} 0 & 0.0 & 25 \\ 1 & 1.5 & 26.6 \\ 2 & 2.5 & 26.5 \\ 3 & 5.5 & 27.6 \\ 4 & 15.5 & 28.5 \\ 5 & 25.5 & 28.6 \\ 6 & 55 & 25.5 \\ 7 & 75.5 & 29.6 \\ 8 & 105.5 & 30.6 \\ 9 & 135.5 & 30.6 \\ 10 & 165.2 & 30.6 \\ 11 & 205.2 & 30.6 \\ 12 & 245.2 & 31.4 \\ 13 & 275.2 & 31.4 \\ 13 & 275.2 & 31.2 \\ 14 & 305.2 & 32.6 \\ 15 & 333.3 & 32.5 \\ 16 & 463.3 & 33.2 \\ 19 & 423.3 & 33.5 \\ 20 & 443.3 & 33.5 \\ 20 & 443.3 & 33.5 \\ \end{array} $	0 25.73 25 15 26.08 26 15 26.08 26 16 27.06 27 17 28.03 26 10 27.06 27 17 28.03 27 10 29.64 28 13 30.21 29 13 30.65 29 13 30.65 29 13 31.42 30 13 32.77 31 12 32.96 31 17 33.96 31		$\begin{array}{c} 23.81\\ 23.82\\ 23.83\\ 23.86\\ 24.95\\ 24.54\\ 24.54\\ 24.54\\ 25.41\\ 25.41\\ 25.41\\ 25.41\\ 26.18\\ 26.76\\ 27.32\\ 27.52\\ 27.52\\ 27.51\\ 27.91\\ 26.10\end{array}$	$\begin{array}{c} 1327.2\\ 1327.6\\ 1327.9\\ 1328.8\\ 1331.7\\ 1334.6\\ 1349.5\\ 1349.5\\ 1349.5\\ 1358.6\\ 1367.1\\ 1389.7\\ 1452.6\\ 1412.4\\ 1422.4\\ 1422.4\\ 1422.4\\ 1422.4\\ 1422.4\\ 1422.5\\ 14450.6\\ 1450.6\\ 1450.6\\ 1452.4\\ 1450.6\\ 1452.4\\ 1450.6\\ 1452.4\\ 1450.6\\ 1452.4\\ 1450.6\\ 1452.4\\ 1450.6\\ 1452.4\\ 1450.6\\ 1452.4\\ 1450.6\\ 1452.4\\ 1450.6\\ 1452.4\\ 1450.6\\ 1452.4\\ 1450.6\\ 1452.4$	$\begin{array}{c} 6.31\\ 6.31\\ 6.31\\ 6.30\\ 6.29\\ 6.27\\ 6.20\\ 6.15\\ 6.106\\ 6.90\\ 5.89\\ 5.84\\ 5.81\\ 5.75\\ 5.72\\ 5.72\\ 5.72\\ 5.67\end{array}$	$\begin{array}{c} 0.3122 & 08\\ 0.3122 & 08\\ 0.3122 & 08\\ 0.3122 & 08\\ 0.3142 & 08\\ 0.3142 & 08\\ 0.3145 & 08\\ 0.3255 & 08\\ 0.3255 & 08\\ 0.3365 & 08\\ 0.3365 & 08\\ 0.3465 & 08\\ 0.3465 & 08\\ 0.3465 & 08\\ 0.3425 & 08\\ 0.345 & 08\\$	$\begin{array}{c} 0.00000\\ 0.00006\\ 0.00010\\ 0.00022\\ 0.00061\\ 0.00179\\ 0.002179\\ 0.002179\\ 0.002179\\ 0.002179\\ 0.002179\\ 0.002179\\ 0.0051\\ 0.0051\\ 0.0051\\ 0.0051\\ 0.0051\\ 0.0051\\ 0.0051\\ 0.0051\\ 0.01208\\ 0.01208\\ 0.01208\\ 0.01208\\ 0.01519\\ 0.01598\\ 0.01598\\ 0.01598\\ 0.01578\\ 0.0057\\ 0.0058\\ 0.$	32.51 27.67 25.09 19.61 14.61 13.12 12.18 11.17 11.02 11.44 12.22 11.67 11.96 11.67 11.82 11.28	32.08 27.23 24.66 19.21 15.12 12.42 12.42 12.42 11.32 11.77 11.62 11.62 11.64 11.64 11.64 11.64 11.64 11.64	34.37 28.52 25.53 15.41 16.24 15.43 14.72 13.97 13.13 14.83 14.11 16.74 14.83 14.11 16.74 14.83 14.11 15.43 15.55	33.30 27.27.27 19.41 15.52 14.12.74 12.74 12.74 12.74 12.74 13.04 13.84 13.84 13.84 13.45 12.99 13.21 12.84 13.62 12.25	33, 33 27, 98 25, 20 19, 41 15, 55 14, 22 13, 51 14, 22 13, 51 14, 22 13, 51 12, 85 14, 55 13, 23 14, 10 13, 33 14, 10 13, 32 13, 51 13, 10 13, 10 12, 57	33.31 27.98 25.20 15.41 15.54 14.17 13.46 12.83 12.18 12.83 12.87 13.44 13.57 13.99 13.14 13.59 13.59 13.36 12.97 13.36 12.97 13.46 12.97 13.46
21 463.3 33.3 AVERAGE VALUES 391.6 33.0	15 33.43 32 THROUGH STAT 00 32.96 31	02 32.70 10NS 15 TO .58 32.28	28.29 20: 27.60	1468.1 1447.3	5.65	0,395E 08 0,382E 08	0.01838	12.07	11.87	16.37	13.83	14.17	14.00

======= EXPERIMENT OR46 --- DEC. 8, 1987 ========

4567890111213145167189201	15.5 25.5 75.5 105.5 165.5 265.2 275.2 305.2 275.2 305.2 305.2 305.2 275.2 305.2 305.3 403.3 443.3 443.3 443.3 443.3 443.3 391.6	28.20 28.83 29.30 29.82 30.27 30.66 30.72 31.48 31.81 32.01 32.52 32.60 32.90 32.90 33.38 33.38 33.07 15.025 32.71	28.03 28.94 29.17 29.59 30.16 30.49 30.62 31.34 31.25 31.80 32.09 32.28 32.25 32.27 32.27 33.14 HROUGH : 32.68	27.83 28.43 28.43 29.26 29.26 29.26 29.46 30.27 30.69 30.73 30.95 31.11 31.45 31.45 31.45 31.3 TATIONS 31.27	27.97 28.52 29.82 29.92 29.92 30.11 30.71 31.25 31.39 31.75 31.39 32.14 32.07 32.72 32.42 32.42 32.42 31.98	23.98 24.07 24.24 25.50 25.01 25.26 25.60 25.94 26.45 26.69 26.45 27.12 27.29 27.46 27.63 27.80 20:27.19	1532.2 1535.2 1541.2 1550.4 1550.4 1568.7 1578.6 1578.6 1579.6 1613.4 1632.4 1632.4 1642.3 1647.3 1647.3 1653.6 1659.4 1655.2 1671.0	6.28 6.27 6.20 6.16 6.08 6.03 5.93 5.89 5.89 5.89 5.89 5.80 5.75 5.73 5.71 5.79	0.319£ 08 0.3226 08 0.3236 08 0.3286 08 0.3336 08 0.3376 08 0.3376 08 0.3426 08 0.3425 08 0.3425 08 0.3655 08 0.3755 08 0.3756 08 0.3756 08 0.3756 08 0.3845 08 0.3845 08 0.3845 08 0.3845 08 0.3916 08 0.3916 08 0.3795 08	0.00053 0.00087 0.00156 0.00258 0.00361 0.00464 0.00566 0.00704 0.00842 0.00946 0.01049 0.01147 0.01251 0.01320 0.01389 0.01459 0.01528 0.01528 0.01528 0.01528	14.78 13.08 12.30 11.70 11.26 10.99 11.36 11.91 11.54 11.74 11.74 11.75 11.64 11.11 11.25 11.65 11.67 11.73	15.40 12.79 12.62 12.22 11.50 11.34 11.58 12.12 11.48 12.12 11.48 12.59 11.59 11.59 11.52 11.28 12.12 11.55 11.28	16.18 15.25 14.87 14.00 12.92 14.62 13.61 16.10 14.37 15.59 14.63 15.34 15.34 15.34 15.51 14.84 15.51 14.84 15.51 15.72 15.72	15.62 14.00 13.56 12.90 12.66 12.54 13.76 12.78 13.76 12.78 13.78 12.92 13.18 12.92 13.14 12.73 13.40 12.13 13.37	15.64 14.09 13.67 12.98 12.18 12.89 12.65 14.06 12.94 13.79 13.45 13.45 13.45 13.45 13.45 13.45 13.45 13.65 13.68 13.20	15.63 14.04 13.61 12.94 12.77 12.59 13.91 12.867 13.01 13.01 13.08 13.29 12.87 13.53 12.27 13.53 12.27 13.53
							EXPERIMENT	0851	DEC. 10	, 1987 ==	*******					
I NF MAS	OT ELEC	TRIC PO RATE =	OWER = 1 42,8350	416,9 W G/S	PI	RESSURE	HEAT RATE DROP = 0.	GAINE 6994 M	D BY WATER M H2O	= 1379.3 FRICTIO	W N FACTOR	= 0.01	HEAT BA 10910	LANCE E FR	RROR = EM = 1	2.65% 7.4017
REM PRM	s = 1595 s = 5.7	18 I	GRM+ = 0 RAM+ = 0	1.12554E 1.71781E	08 08	UPSTRE. INLET	AM BULK TE BULK TEMPE	MPERAT	CURE = 23.88 = 23.89	DEG C DEG C	DOWNSTR OUTLET	EAM BUI BULK TE	LK TEMPE Emperatu	RATURE RE	= 31.60 = 31.59	DEG C DEG C
STA TIC NO.	- Z N CM	-WALL A	TEMPERA B	TURE (D C	EG C)- AVER- AGE	ТВ (С)	RE	PR	RA+	Z +	Α	в	NUSSELT C	NUMBER	AVERAGE H	 Т+н
0 1 2 3 4 5 6 7 8 9 0 1 1 2 3 4 5 6 7 8 9 0 1 1 2 3 4 5 6 7 8 9 0 1 1 2 3 4 5 6 7 8 9 0 1 1 2 3 4 5 6 7 8 9 0 1 1 2 3 4 5 6 7 8 9 0 1 1 2 3 4 5 6 7 8 9 0 1 1 1 2 3 4 5 6 7 8 9 0 1 1 2 3 4 5 6 7 8 9 0 1 1 1 2 3 4 5 6 7 8 9 0 1 1 1 2 3 4 5 6 7 8 9 0 1 1 1 2 3 4 5 6 7 8 9 0 1 1 1 2 3 4 5 7 8 9 0 1 1 1 2 3 4 5 7 8 9 0 1 1 1 1 2 3 4 5 7 8 9 0 1 1 1 1 2 3 4 5 7 8 9 0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	0.0 1.5 2.5 5.5 25.5 25.5 105.5 105.5 165.2 205.2 275.2 333.3 362.3 363.3 363.3 363.3 363.3 403.3 443.3 443.3 443.3	27.14 27.29 28.23 31.35 32.15 33.01 33.99 34.80 35.24 35.23 35.66 35.24 35.26 36.71 36.96 37.59 37.80 37.59 37.80 38.76 39.20 39.15 39.15 39.5 TI	27.20 27.87 28.33 29.72 31.10 32.87 33.63 34.98 34.96 34.96 34.96 34.96 34.98 35.42 36.60 36.59 37.58 37.58 37.87 38.78 37.58 38.78 38.79 38.78 38.78 38.78 38.78 38.79 38.78 38.79 38.78 39.78 39.79 39.78 39.78 39.79 30.79	26.94 27.66 28.15 29.65 30.44 30.80 31.37 32.09 33.23 33.23 33.28 35.28 35.28 37.26 37.20	27.054 28.229.653 30.852 32.955 33.952 33.952 34.487 35.764 35.77 35.64 36.556 37.27 37.77 37.775 38.929 38.490 38.490	23.89 23.91 23.93 23.98 24.14 24.64 25.13 25.62 26.12 26.12 26.60 27.26 27.92 28.41 29.37 29.86 30.19 30.52 30.85 31.18 31.50 20:	1461.2 1462.0 1464.2 1469.7 1475.2 1486.4 1503.5 1521.5 1500.5 1579.5 1600.8 1617.2 1654.0 1657.4 1671.2 1691.2 1703.4 1715.7 1728.2	6.309 6.229 6.228 6.223 8.223 8.223 8.223 8.223 8.223 8.223 8.223 8.223 8.223 8.223 8.223 8.223 8.223 8.253 8.555 5.555 5.555 5.555 5.555 5.555 5.5555 5.5555 5.55555 5.555555 5.55555555555555555555555555555555555	$\begin{array}{c} 0.5842\ 0.8\\ 0.5852\ 0.8\\ 0.5852\ 0.8\\ 0.5852\ 0.8\\ 0.5872\ 0.8\\ 0.5972\ 0.8\\ 0.5972\ 0.8\\ 0.6092\ 0.8\\ 0.6092\ 0.8\\ 0.6432\ 0.8\\ 0.6432\ 0.8\\ 0.66722\ 0.8\\ 0.7022\ 0.8\\ 0.7022\ 0.8\\ 0.7742\ 0.8\\ 0.7922\ 0.8\\ 0.7922\ 0.8\\ 0.7922\ 0.8\\ 0.8172\ 0.8\\ 0.8172\ 0.8\\ 0.8142\ 0.8\\ 0.8542\ 0.8541\ 0.8\\ 0.8541\ 0.8\\ 0.8541\ 0.8\\ 0.8541\ 0.8\\ 0.8541\ 0.8\\ 0.$	$\begin{array}{c} 0.00000\\ 0.00005\\ 0.0009\\ 0.00020\\ 0.00055\\ 0.00091\\ 0.00163\\ 0.0021\\ 0.00379\\ 0.00379\\ 0.00487\\ 0.00595\\ 0.00740\\ 0.00885\\ 0.00595\\ 0.00740\\ 0.00885\\ 0.00994\\ 0.01103\\ 0.01205\\ 0.01315\\ 0.01315\\ 0.01315\\ 0.01535\\ 0.01535\\ 0.01608\\ 0.01608\\ 0.01608\\ \end{array}$	35, 33 29, 64 26, 68 20, 52 15, 93 14, 62 15, 93 12, 92 12, 92 12, 52 13, 57 12, 92 13, 57 12, 94 13, 07 13, 07 13, 07 13, 29 13, 29 13, 21 13, 21 14, 21 14	34.71 29.04 26.09 20.01 14.34 13.48 12.82 13.48 12.92 13.97 13.97 13.97 13.97 13.97 13.97 13.99 13.33 12.70 13.61 13.52 14.35 12.55	37.69 30.67 27.18 20.24 18.24 17.67 17.03 16.45 15.04 15.04 15.04 15.04 15.04 15.05 16.32 16.93 19.14 18.85 19.14 18.85 19.14 19.56	$\begin{array}{c} 36.30\\ 29.99\\ 20.26.78\\ 20.26\\ 17.16\\ 15.92\\ 15.25\\ 15.25\\ 15.64\\ 13.73\\ 14.63\\ 15.79\\ 15.77\\ 15.25\\ 15.77\\ 15.25\\ 15.77\\ 15.59\\ 16.38\\ 14.58\\ 16.15\\ \end{array}$	36.36 30.07 20.26 17.22 16.07 15.42 13.82 14.82 13.84 14.93 15.26 16.14 15.20 15.83 16.29 15.83 16.20 15.83 16.08 15.07 16.66	36.33 30.000 20.26 17.100 15.33 14.79 14.80 15.96 14.59 14.59 14.58 15.02 15.62 15.62 15.62 15.62 16.63 16.63 16.41
	391.6	38.94	38.87	36.31	37.61	30.33	1684.5	5.39	0.810E 08	0.01419	13.15	13.28	18,92	15.56	16.07	15.81

INPU	IT ELEC	TRIC PO	WER =	778.1 4	2		HEAT RAT	E GAINE	D BY WATER	= 748.4	×		HEAT BA	LANCE B	ERROR =	3.825
MASS	5 FLOW	RATE =	44.821	0 G/S	P	RESSURE	DROP = 0	.7572 M	M H2O	FRICTIO	N FACTOR	1 = 0.0	10794	FF	REM = 1	7.2717
REM PRM	= 1600 = 5.9	1.1 (188 I	GRM+ = RAM+ =	D.59039E D.35353E	07 08	UPSTRE INLET	AM BULK T BULK TEMP	EMPERATI ERATURE	URE = 23.85 = 23.85	DEG C DEG C	DOWNSTF OUTLET	IEAM BUI BULK TI	LK TEMPE Emperatu	RATURE RE	= 27.85 = 27.85	DEG (DEG (
STA	- Z	-WALL	TEMPER	ATURE (I	DEG C)-	TB	RE	PR	RA+	Z +			NUSSELT	NUMBER	<u></u>	
TION NO.	см	A	В	с	AVER- AGE	(c)					A	В	с	т	AVERAGE H	т+н
0	0.0	25.66	25.71	25.60	25.64	23.85	1527.6	6.30	0.316E 08	0.00000	34.56	33.46	35.57	34.77	34.79	34.78
2	1.5	26.01	26.09	25.99	26.02	23.86	1528.1	6.30	0.316E 08	0.00005	29.10	28.02	29.35	28.95	28,96	28.95
3	5.5	26.97	27.12	27.05	27.05	23.90	1529.3	6,30	0.317E 08	0,00019	20.28	19.34	19.80	19.80	19.80	19.80
4	15,5	28.20	28.03	27.83	27.97	23.98	1532.2	6,28	0.319E 08	0.00053	14.78	15.40	16.18	15.62	15.64	15.63
5	25.5	28.83	28,94	28,15	28.52	24.07	1535.2	6.27	0.320E 08	0.00087	13.08	12.79	15.25	14.00	14.09	14.04
6	45.5	29.30	29.17	28.43	28.83	24.24	1541.2	6.24	0.323E 08	0.00156	12.30	12.62	14.87	13.56	13.67	13.61
7	75.5	29.82	29.59	28.94	29.32	24.50	1550.2	6.20	0.328E 08	0.00258	11,70	12.22	14.00	12,90	12.98	12.94
8	105.5	30.27	30.16	29.57	29.89	24.75	1559.4	6.16	0.333E 08	0.00361	11.26	11.50	12,92	12.10	12.15	12.12
9	135.5	30,66	30.49	29,26	29,92	25.01	1568.7	6.12	0.337E 08	0.00464	10.99	11.34	14.62	12,66	12.89	12.77
10	165.2	30.72	30,62	29.76	30,21	25.26	1578.0	6.08	0.342E 08	0.00566	11.38	11.58	13.81	12.54	12.65	12.59
11	205.2	30.81	30.72	29.46	30.11	25.60	1590.7	6.03	0.349E 08	0.00704	11.91	12.12	16.10	13.76	14.06	13.91
12	245.2	31.32	31.34	30.26	30.79	25.94	1603.6	5.97	0.355E 08	0.00842	11.54	11.48	14.37	12.78	12.94	12.86

====== EXPERIMENT 0R50 --- DEC. 9, 1987 ========

REM	= 1591	5.2 (GRM+ = ().19066E	07	UPSTRE	AM BULK TE	MPERAT	'URE = 23,81	2 DEG C	DOWNSTR	EAM BUL	.K TEMPE	RATURE	= 25.22	DEG C
PRM	= 6.	198 F	RAM+ = (0.11817E	08	INLET	BULK TEMPE	RATURE	= 23.8	2 DEG C	OUTLET	BULK TE	IMPERATU	RE	= 25,22	DEG C
STA	- 2	-WALL	TEMPER/	TURE (D	EG C)-	TB	RE	PR	RA+	Z +			NUSSELT	NUMBER	3	
TIO	N CM	A	Б	с	AVER-	(c)					A	в	C		AVERAGE	
NC.					AGE									т	н	ፕ+ዘ
0	0.0	24.48	24.51	24.46	24.48	23.82	1570.9	6.31	0.114E 08	0.00000	34,19	32,84	35.15	34.31	34.33	34.32
1	1.5	24.58	24.62	24.57	24.59	23.83	1571.1	6.31	0.114E 08	0.00005	29.89	28.45	30.05	29.59	29.61	29.60
2	2.5	24.65	24.69	24.65	24.66	23.83	1571.2	6.31	0.114E 08	0.00005	27.50	26.05	27.32	27.03	27.05	27.04
3	5.5	24.85	24.92	24.88	24.88	23.84	1571.5	6.31	0.114E 08	0.00018	22.19	20.78	21.46	21.46	21.47	21.47
4	15.5	25.33	25.32	25.32	25,32	23.87	1572.5	6.30	0.114E 08	0.00051	15.34	15.44	15.51	15.45	15.45	15.45
5	25.5	25.65	25.68	25.57	25.61	23.90	1573.6	6.30	0.114E 08	0.00085	12.82	12.60	13.46	13.07	13.08	13.08
6	45.5	25.98	25.93	25.71	25.83	23.96	1575.7	6.29	0.114E 08	0.00151	11.09	11.37	12.79	11,96	12.01	11.99
7	75.5	26.26	26.08	25.93	26.05	24.05	1578.9	6.27	0.115E 08	0.00251	10,14	11.03	11.94	11.21	11.26	11.24
8	105.5	26.39	26.29	26.13	26.24	24.14	- 1582.2	6.26	0.116E 08	0.00350	9.94	10.39	11.23	10.67	10.70	10,68
9	135.5	26.53	26.50	26.05	26.28	24.23	1585.4	6.24	0.116E 08	0.00450	9.71	9.86	12.28	10.89	11.04	10,96
10	165.2	26.62	26.57	26.29	26.45	24.32	1588.6	6.23	0.117E 08	0.00549	9.71	9,92	11.33	10.52	10.57	10.55
11	205.2	26.70	26.70	26.28	26.49	24.44	1593.0	6.21	0.118E 08	0.00682	9.90	9.89	12.12	10.90	11.01	10.95
12	245.2	26.95	27.10	26.60	26.81	24.55	1597.3	6.19	0.118E 08	0.00815	9.36	8.81	10.95	9.93	10.02	9,97
13	275.2	27.01	26.98	26.65	26.82	24.64	1600.6	6,18	0.119E 08	0,00915	9.45	9.57	11.18	10.28	10.34	10.31
14	305.2	27.21	27.20	26.73	26.96	24.73	1603.9	6.16	0.120E 08	0.01015	9.05	9.07	11.23	10.03	10.14	10.09
15	333.3	27.24	27.25	26.69	26.96	24.82	1607.1	6.15	0.120E 08	0.01109	9.24	9.21	11.96	10.42	10.59	10.51
16	363.3	27.25	27,19	26.64	26.93	24.91	1610.4	6.14	0.121E 08	0,01209	9.53	9.78	12.89	11.04	11.27	11.16
17	383.3	27.17	27.14	26.57	26.86	24.97	1612.6	6.13	0.121E 08	0.01276	10.14	10.29	13.95	11.79	12.08	11.94
18	403.3	27.19	27.19	26.69	26.94	25.03	1614.9	6.12	0.122E 08	0.01343	10.31	10.35	13.47	11.69	11.90	11.80
19	423.3	27.15	27.15	26.72	26.94	25.08	1617.1	6.11	0.122E 08	0.01410	10.82	10.63	13.71	12.03	12.22	12.12
20	443.3	27.45	27.61	26.88	27.21	25.14	1619.4	6.10	0.122E 08	0.01476	9.70	9.06	12.85	10.83	11.11	10,97
21	463.3	27.37	27.34	26.82	27.09	25.20	1621.6	6.09	0.123E 08	0.01543	10.34	10.48	13.83	11.88	12.12	12.00
AVE	RAGE V	LUES TH	IROUGH S	TATIONS	15 TO	20:										
	391.6	27.24	27.26	26,70	26.97	24.99	1613.6	6.12	0.121E 08	0.01304	9.96	9.89	13.14	11,30	11.53	11.42

EXPERIMENT OR49 --- DEC. 9, 1987 ----

INPUT ELECTRIC POWER = 276.7 W MASS FLOW RATE = 46.1200 G/S . HEAT RATE GAINED BY WATER = 269.3 W HEAT BALANCE ERROP = 2.67% PRESSURE DROP = 0.7563 MM H2O FRICTION FACTOR = 0.010185 FREM = 16.2573

15 16 17 18 19 20 21 AVE	333.3 363.3 383.3 403.3 423.3 443.3 463.3 XAGE VA 391.6	50.32 52.56 52.65 53.69 53.57 55.36 54.47 LUES TH 53.02	50.53 52.87 52.33 52.97 52.51 55.77 55.17 ROUGH 52.83	45.16 47.27 47.60 48.09 48.23 50.01 50.09 STATIONS 47.73	47.80 49.99 50.04 50.71 50.64 52.79 52.46 15 TO 50.33	35.75 36.88 37.60 38.32 39.04 39.76 40.48 20: 37.90	1719.0 1759.0 1782.7 1807.0 1832.0 1857.7 1884.2 1793.0	4.62 4.55 4.48 4.42 4.35 4.29 4.53	0.211E 09 0.215E 09 0.221E 09 0.226E 09 0.232E 09 0.238E 09 0.218E 09	0.01344 0.01471 0.01554 0.01637 0.01720 0.01804 0.01887 0.01588	14.20 14.78 14.45 15.27 14.20 15.82 14.71	13.93 15.10 15.16 16.47 13.84 15.06 14.94	23.79 21.44 22.24 22.74 24.13 21.61 23.01 22.66	16.99 17.87 17.93 19.13 17.00 18.47 17.92	19.53 17.75 18.59 18.77 20.00 17.81 19.23 18.74	17.37 18.23 18.35 19.56 17.41 18.85
INPU MASS REM PRM	IT ELEC FLOW = 1599 = 4.8	TRIC PC RATE = .1 C 74 F)WER = 37,203 GRM+ = RM+ =	3495.8 W 0 G/S 0.48181E 0.23483E	 P 08 09	RESSURE UPSTRE INLET	EXPERIMEN HEAT RAT DROP = 0 AM BULK T BULK TEMP	T OR54 E GAINE 5974 M EMPERAT ERATURE	DEC, 1 D BY WATER M H2O URE = 23.84 = 23.87	1, 1987 = = 3355.2 FRICTIC DEG C DEG C	W DN FACTOF DOWNSTF OUTLET	EAM BULK T	HEAT BA 12320 JK TEMPE Emperatu	LANCE I FI RATURE RE	ERROR = REM = 1 = 45.47 = 45.45	4.02% 9.7008 DEG C DEG C
STA- TION NO.	Z CM	-WALL A	TEMPER. B	ATURE (D	EG C)- AVER- AGE	ТВ (С)	RE	PR	RA+	2+	Α	в	NUSSELT C	NUMBER	AVERAGE	т+н
0 1 2 3 4 5 6 7 8 9 0 1 1 2 3 4 5 6 7 8 9 0 1 1 2 3 4 5 6 7 8 9 0 1 1 2 3 4 5 6 7 8 9 0 1 1 2 3 4 5 6 7 8 9 0 112 3 4 5 6 7 8 9 0 112 3 4 5 6 7 8 9 0 112 1 12 5 16 7 8 9 0 112 1 12 1 12 1 12 1 1 12 1 1 1 1 1 1	0.0 1.55 5.55 25.55 105.55 125.55 105.55 1265.22 245.22 305.3 3803.5 3803.5 3803.3 3803.5 3 3803.3 3	31.751 33.31 37.649 40.49 42.18 44.10 45.966 45.966 52.55 53.862 55.8862 55.8862 55.8862 55.8862 55.8862 60.04 62.18 60.04 62.18 60.04 62.18 59.25	31.85 33.4657 37.91 39.76 42.54 43.64 45.18 46.87 47.47 47.47 47.47 47.47 47.47 51.97 52.41 49.66 59.16 58.32 59.16 58.62 59.16 62.71 62.71 62.04 59.01	31.23 32.97 34.17 37.34 38.15 37.34 38.15 38.15 43.36 41.02 43.36 41.75 43.36 41.75 43.36 41.75 43.35 50.27 43.35 50.27 52.33 55.50 55.87 57 41.05 52.88	$\begin{array}{c} 31.52\\ 33.18\\ 34.33\\ 37.77\\ 340.25\\ 41.69\\ 441.69\\ 443.29\\ 45.29\\ 45.29\\ 45.29\\ 50.21\\ 55.61\\ 55.66\\ 56.46\\ 758.97\\ 58.97\\ 58.70\\ 15\\ 56.01\\ 5$	23.87 23.94 23.98 24.58 25.96 27.34 25.96 27.34 28.73 30.11 31.47 33.31 35.16 36.54 37.92 39.21 40.60 41.52 42.44.28 44.28 45.20 20: 41.90	1268.2 1271.8 1275.4 1275.8 1289.3 1303.2 1331.7 1374.1 1413.8 1455.9 1500.5 1566.5 1662.7 1707.3 1749.9 1797.7 1831.1 1862.2 1892.3 1923.4 1955.6	6.20 6.28 6.28 6.26 6.12 5.97 5.77 5.59 5.42 5.25 5.25 5.25 4.82 4.66 4.52 4.62 4.40 4.28 4.11 4.04 4.11 3.97 3.90	$\begin{array}{ccccc} 0.142E & 09\\ 0.142E & 05\\ 0.144E & 09\\ 0.144E & 09\\ 0.152E & 09\\ 0.152E & 09\\ 0.155E & 09\\ 0.155E & 09\\ 0.163E & 09\\ 0.207E & 09\\ 0.207E & 09\\ 0.223E & 09\\ 0.237E & 09\\ 0.252E & 09\\ 0.304E $	0.00000 0.00006 0.00016 0.00023 0.00064 0.00105 0.0018 0.0018 0.00439 0.00555 0.00862 0.01855 0.01855 0.01555 0.01555 0.01555 0.01555 0.01555 0.01555 0.01659 0.01309 0.01999 0.01680	35.46 29.80 21.66 17.53 16.26 17.53 14.89 15.99 15.99 15.99 15.99 15.99 15.99 16.23 14.92 15.22 15.22 15.22 16.66 15.48	35.00 29.32 26.37 20.26.38 15.93 15.75 15.54 15.54 15.57 16.51 16.70 16.18 17.08 16.01 14.49 15.97 16.02 17.50 14.49 15.83 15.75	37.95 30.92 27.42 20.46 21.86 21.26 20.27 120.27 13.65 22.19 23.65 23.98 21.31 20.27 23.98 21.31 20.27 23.98 21.31 23.65 22.92 23.88 24.65 25.49 22.92 23.88 24.65 26.79 24.99 24.47	36.54 30.22 27.00 20.46 19.71 18.32 17.68 18.75 18.21 18.21 18.21 18.21 18.51 18.55 19.55 17.59 18.98 19.75 17.59 19.12 20.40 18.17 19.68	36.59 30.24 27.01 20.46 19.91 18.68 18.02 17.74 16.68 18.02 19.57 19.52 20.15 18.61 20.61 20.61 19.88 18.81 19.86 20.14 21.44 19.25 20.62 20.04	36.57 30.23 27.01 120.461 18.50 17.56 16.80 19.13 18.78 19.78 18.41 20.23 18.78 19.40 19.60 19.60 19.60 19.60 19.60 19.60 19.55

INPU MASS	T ELEC	TRIC PO RATE =	OWER = 39,081	2875.8 ¥ 0 G/S	PI	RESSURE	HEAT RATE DROP = 0.	GAINE 6367 M	D BY WATER M H2O	= 2759.4 FRICTIC	W N FACTOR	= 0.0	НЕАТ ВА 11910	LANCE E	RROR = REM = 1	4.05% 9.0642
REM PRM	= 1600 = 5.1	.7 (56 1	GRM+ = RAM+ =	0.34155E 0.17610E	80 2 8 0 9	UPSTRE INLET	AM BULK TE Bulk tempe	MPERAT RATURE	URE = 23.76 = 23.78	DEG C DEG C	DOWNSTR OUTLET	EAM BU BULK T	LK TEMPE Emperatu	RATURE RE	= 40.69 = 40.68	DEG C DEG C
STA- TION NO.	2 CM	-WALL A	TEMPER. B	ATURE (E C	DEG C)- AVER- AGE	TB (C)	RE	PR	RA+	2+	Å	в	NUSSELT C	NUMBER T	AVERAGE H	 т+н
0 1 2 3 4 5 6 7 8 9 10 11 2 3 4 5 6 7 8 9 10 11 2 3 4 5 6 7 8 9 10 11 2 3 4 5 6 7 8 9 10 11 2 3 4 5 6 7 10 10 10 10 10 10 10 10 10 10 10 10 10	0.0 1.5 2.5 15.5 25.5 105.5 105.5 105.5 105.5 205.2 205.2 205.2 205.2 205.2 333.3 363.3	30.38 31.68 32.56 35.29 37.85 39.14 40.72 42.32 43.82 44.35 44.51 46.04 47.90 48.56 49.72 50.32 52.56	30.48 31.82 32.75 35.53 37.28 39.42 40.37 41.62 43.20 43.65 44.12 45.46 47.50 47.77 49.63 50.53 50.53 52.87	29.98 31.42 32.42 35.41 35.39 36.04 37.20 40.44 39.11 40.44 39.11 40.45 41.34 44.09 45.83 45.83 45.18	30.20 31.59 32.54 35.41 36.48 37.66 36.87 40.18 41.55 42.43 43.55 42.43 43.55 45.93 47.75 47.80 43.91	23.78 23.83 23.87 23.98 24.34 24.70 25.42 26.50 27.58 28.66 29.73 31.18 32.62 33.70 34.78 35.79 36.88	1329.9 1331.4 1332.5 1335.8 1346.8 1358.1 1417.1 1450.5 1483.3 1517.2 1565.4 1612.8 1647.6 1684.0 1719.5 1759.0	6.31 6.30 6.28 6.23 6.06 5.89 5.74 6.06 5.47 5.28 5.47 5.21 4.99 4.86 4.76	C.116E 09 C.116E 09 C.117E 09 C.117E 09 C.120E 09 C.122E 05 C.122E 05 C.122E 05 C.135E 09 C.158E 09	0.0000 0.00016 0.00010 0.00022 0.00061 0.00129 0.00179 0.00298 0.00417 0.00536 0.00457 0.00856 0.00856 0.00879 0.01102 0.01227 0.01344 0.01471	34.84 29.27 26.37 20.31 16.98 15.88 14.96 14.44 14.03 14.44 15.34 15.20 14.74 15.31 14.99 15.38	34.33 28.77 19.88 17.74 15.58 15.32 15.11 14.58 15.77 15.76 15.82 15.15.96 15.96 15.96 15.96 15.96 15.96	37.09 30.26 26.87 20.09 20.77 20.23 19.44 19.19 17.72 21.76 22.23 19.62 22.23 19.62 22.48 20.27 23.79 21.44	35.79 29.63 26.49 20.09 18.91 17.70 16.69 15.83 17.63 17.85 18.27 16.96 18.36 17.26 18.36 17.26 18.36 18.60	35.84 29.65 26.50 205.07 17.98 16.01 18.30 18.30 18.30 18.87 17.29 18.87 17.25	35.81 29.64 26.49 20.09 17.84 15.92 17.16 16.84 15.92 17.97 18.05 18.05 18.05 18.05 17.16 18.09 17.40 17.40 19.06
17 18 19 20	383.3 403.3 423.3 443.3	52.65 53.69 53.57 55.36	52.33 52.97 52.51 55.77	47.60 48.09 48.23 50.01	50.04 50.71 50.64 52.79	37.60 38.32 39.04 39.76	1782.7 1807.0 1832.0 1857.7	4.55 4.48 4.42 4.35	0.215E 09 0.221E 09 0.226E 09 0.232E 09	0.01554 0.01637 0.01720 0.01804	14.78 14.45 15.27 14.20	15.10 15.16 16.47 13.84	22.24 22.74 24.13 21.61	17.87 17.93 19.13 17.00	18.59 18.77 20.00 17.81	18.23 18.35 19.56 17.41

 EXPERIMENT	0R53	 DEC.	10.	1987	
5/11 5/11/15/17	01100	DLC.	,	1007	

INFU MASS	T ELEC FLOW	RATE =	OWER = 2 41.0300	2133.8 M 0 G/S	e Pi	RESSURE	HEAT RATE DROP = 0.	GAINE 6942 M	D BY WATER M H2O	= 2056.1 FRICTIO	W N FACTOR	= 0.0	НЕАТ ВА 11793	LANCE F	RROR = REM = 1	3.64% 8.8099
REM PRM	= 1595 = 5.4	.0 59	GRM+ = (RAM+ = (0.215741 0.117761	E 08 E 09	UPSTRE INLET	AM BULK TE BULK TEMPE	IMPERAT CRATURE	URE = 23.79 = 23.80	DEG C DEG C	DOWNSTR OUTLET	EAM BUI BULK TI	LK TEMPE Emperatu	RATURE RE	= 35.81 = 35.79	DEG C DEG C
STA-	Z	-WALL	TEMPER/	ATURE ()	DEG C)-	ТБ	RE	PP	RA+	Z +			NUSSELT	NUMBER		
TION NO.	СМ	A	в	с	AVER- AGE	(c)					A	в	с	Ť	AVERAGE H	т+н
0	0.0	28.79	28.89	28.50	28.67	23.80	1396.9	6.31	0.866E 08	0.00000	34.35	33.68	36.42	35.17	35.22	35.19
1	1.5	29.76	29,90	29,59	29,71	23.84	1398.0	6.31	0.868E 08	0.00006	28.90	28.23	29.78	29.16	29.17	29.16
2	2.5	30.44	30.61	30,34	30.43	23.87	1398.9	6.30	0.869E 08	0.00009	26.05	25.40	26.45	26.08	26.09	26.08
3	5,5	32.46	32.71	32.58	32.58	23.94	1401.3	6.29	0.873E 08	0.00021	20.10	19.52	19.81	19.81	19.81	19.81
4	15,5	34.73	34.34	33.15	33.84	24.20	1409.5	6.25	0.886E 08	0.00058	16.25	16,86	19.10	17.73	17.83	17.78
5	25.5	35.76	35,96	33,56	34.71	24.45	1417.8	6.21	0,899E 08	0,00095	15.12	14.85	18,78	16.67	16.88	16.78
6	45.5	36.98	36.67	34.42	35.63	24.97	1434.6	6.13	0.925E 08	0.00170	14.21	14.59	18.05	16.02	16.23	16.12
7	75.5	38.20	37.72	35.41	36.69	25.73	1460.7	6.01	0.965E 08	0.00283	13.67	14.22	17.61	15.56	15.78	15.67
8	105.5	39.30	38,89	36,95	38.02	26.50	1487.8	5,89	0.101E 09	0,00396	13.30	13.73	16,29	14,77	14,90	14.84
9	135.5	39.79	39.29	35,95	37.75	27.27	1513.1	5.78	0.105E 09	0.00510	13.56	14.13	19,55	16.21	16.70	16.45
10	165.2	39.80	39.39	36,86	38.23	28.03	1536.8	5.68	0.108E 09	0,00622	14.40	14.92	19,20	16.62	16.93	16.78
11	205.2	40.79	40.34	37.35	38.96	29.05	1569.9	5.55	0.114E 09	0.00774	14.41	14.99	20,38	17.07	17.54	17.31
12	245.2	42.16	41.97	39,46	40,76	30.07	1604.5	5.42	0.119E 09	0,00927	13,96	14,19	17,98	15,79	16.03	15,91
13	275.2	42.55	41.99	38.94	40.60	30.84	1631.4	5,33	0.124E 09	0.01042	14.39	15.12	20.81	17.26	17.79	17.53
14	305.2	43,51	43.44	40.57	42.02	31.61	1659.3	5.23	0.128E 09	0.01157	14.13	14.22	18.78	16.16	16.48	16.32
15	333.3	43,86	43.93	39.78	41.84	32.33	1683.7	5.14	0.132E 09	0.01266	14.56	14.47	22.54	17.66	18.53	18,09
16	363.3	45.37	45.64	41.36	43.43	33.10	1709.2	5,06	0.136E 09	0.01383	13.65	13.36	20,28	16.21	16.89	16.55
17	383.3	45.58	45.26	41,65	43.54	33.61	1726.6	5.00	0.138E 09	0.01462	13.98	14.36	20.80	16.85	17.48	17.17
18	403.3	46.26	45.73	41.98	43.99	34.12	1744.4	4.94	0.141E 09	0.01541	13.77	14.40	21.25	16.93	17.67	17.30
19	423.3	46.11	45.42	42.24	44.01	34.63	1762.5	4.86	0.144E 09	0.01620	14,54	15.47	21.92	17.80	18.46	18.13
20	443.3	47.54	47.89	43.50	45.61	35.14	1781.1	4.82	0.147E 09	0.01699	13.45	13.07	19.94	15.93	16.60	16.26
21	463.3	46.72	47.16	43.28	45,11	35.65	1800.0	4.76	0.149E 09	0.01779	15.05	14.47	21.83	17,61	18.30	17.95
AVER	AGE VA	LUES T	HROUGH S	STATIONS	S 15 TO	20:										
	391.6	45.79	45.65	41.75	43.73	33.82	1734.6	4.97	0.139E 09	0.01495	13,99	14.19	21,12	16.90	17.61	17.25

EXPERIMENT OR52 --- DEC. 10, 1987 EXPERIMENT

3 133.5 44.25 44.452 10 165.2 44.62 44 11 205.2 48.24 47 12 245.2 48.24 47 13 275.2 48.98 46 14 305.2 50.33 50 15 333.3 51.13 51 16 363.3 53.90 53 17 363.3 54.87 54 19 423.3 54.83 53 20 443.3 55.87 56 AVERAGE VALUES THROU 391.6 54.16 53	.36 35.02 41.4 17 40.81 42.61 .54 41.62 43.7 .78 44.52 45.2 .22 44.23 46.4 .22 46.34 48.3 .35 46.21 48.7 .94 48.50 51.14 .45 48.92 51.31 .17 49.56 52.04 .80 49.74 52.00 .10 51.46 54.14 .49 51.65 53.97 .97 49.06 51.55	2 2.2.0 12.0 3 3.1.99 136 3 3.1.99 136 2 34.80 1433 3 3.6.00 1477 2 34.80 1433 3 36.00 1477 2 37.13 1507 4 39.33 1547 3 40.74 1617 5 41.54 1647 2 42.34 1667 202: 5 39.47 1576	.0 5.53 0.15 .1 5.38 0.16 .8 5.18 0.16 .2 5.00 0.17 .7 4.86 0.18 .9 4.72 0.19 .3 4.59 0.20 .6 4.48 0.21 .4 4.41 0.21 .0 4.34 0.22 .5 4.19 0.23 .8 4.12 0.24 .9 4.38 0.21	bit 05 0.0062 bit 05 0.0076i 6E 09 0.0014j 6E 09 0.0129j 3E 09 0.014j 1E 09 0.0156j 05 09 0.01756j 05 09 0.01752j 2E 09 0.0182j 2E 09 0.01202j 5E 09 0.0221j 9E 09 0.0184j 9E 09 0.0221j 9E 09 0.0184j 9E 09 0.0184j 9E 09 0.0221j 9E 09 0.0184j 9E 09 0.0184j 9E 09 0.0184j 9E 09 0.0184j 9E 09 0.0184j	14.23 15.0 15.13 15.6 15.13 15.8 14.57 15.00 5 15.10 14.79 14.90 15.10 14.64 15.10 14.91 15.10 14.92 14.27 14.91 14.27 14.72 14.08 14.72 14.09 16.06 3 13.90 13.46 15.48 14.86 15.43 14.75	21.35 17 22.65 17 22.25 16 22.55 16 22.55 16 22.55 18 20.51 17 23.29 18 20.74 16 21.53 17 21.85 17 223.32 18 3 21.14 16 22.49 18	56 18.30 17.93 61 17.95 17.84 24 18.86 18.55 84 17.17 17.00 31 18.99 18.65 23 17.68 17.44 41 19.14 18.65 23 17.60 17.43 42 19.14 18.65 21 18.10 17.67 32 18.01 17.67 34 18.02 18.01 42 19.14 18.65 32 18.01 17.67 31 18.42 17.02 16.14 17.72 18.14 17.72 19.14 18.45 10.17.67 19.01 18.81 18.45 .44 16.22 16.22 17.83
INPUT ELECTRIC POWER MASS FLOW RATE = 31.	= 3340.2 W 7160 G/S E	HEAT F	ATE GAINED BY 0.5199 MM H20	WATER = 3191. FRICT	W ON FACTOR = 0.0	HEAT BALANG	E ERROR = 4.47% FREM = 20.6295
PRM = 4.728 RAM+	= 0.495152 08 = 0.23410E 09	INLET BULK TH	MPERATURE =	23.85 DEG C 23.88 DEG C	OUTLET BULK T	EMPERATURE	47.98 DEG C = 47.96 DEG C
STA- Z -WALL TEM TION CM A NO.	PERATURE (DEG C)- B C AVER- AGE	ТВ RE (C)	PR R	A+ 2+	A B	NUSSELT NUN C	IBER AVERAGE H T+H
0 0.0 31.84 31 1	$\begin{array}{rrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrr$	$\begin{array}{c} 23.88 & 108 \\ 0 & 23.96 & 108 \\ 0 & 24.01 & 108 \\ 24.16 & 108 \\ 5 & 24.68 & 110 \\ 25.19 & 1114 \\ 26.22 & 1142 \\ 27.76 & 118 \\ 30.84 & 126 \\ 32.37 & 1302 \\ 5 & 34.42 & 1356 \\ 38.02 & 1458 \\ 39.56 & 1501 \\ 41.00 & 1544 \\ 42.54 & 1550 \\ 43.57 & 1619 \\ 44.60 & 1649 \\ 45.62 & 1646 \\ 45.65 & 1712 \\ 47.68 & 1728 \\ 20. \end{array}$	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	i 36.01 34.5 28. i 29.45 28. 26.16 25. i 9.59 19.59 19. 20.13 17. i 20.90 17. 20.13 17. 18.82 16. i 20.29 17. 18.82 16. 23.37 18. i 21.42 18. 16. 23.37 18. 19. i 24.00 19. 20.455 17. 23.75 19. i 24.253 17. 23.75 19. 24.42 18. i 24.42 18. 19. 22.53 17. i 24.54 19. 22.58 18. 24.54 19. i 24.54 19. 23.56 18. 24.86 15. i 24.64 19. 23.56 18. 24.86 15.	$\begin{array}{cccccccccccccccccccccccccccccccccccc$

I NI MAS	PUT ELEG	CTRIC PO RATE =	OWER = 33.377	2767.8 W D G/S	r Pi	RESSURE	HEAT RATE DROP = 0.	GAINE 5087 M	D BY WATER M H2O	= 2621.2 FRICTIO	W N FACTOR	. = 0.0	НЕАТ ВА 13041	LANCE I FI	RROR = REM = 1	5,30% 8,1563
REI PRI	1 = 139: 1 = 5.0	2.2 (048 I	GRM+ = RAM+ =	0.34343E 0.17336E	80 3 09	UPSTRE	AM BULK TE BULK TEMPE	MPERAT	URE = 23.74 = 23.76	DEG C DEG C	DOWNSTF OUTLET	BULK TI	LK TEMPE Emperatu	RATURE RE	= 42.58 = 42.56	DEG C DEG C
ST TIC NO	- Z ON CM	-WALL A	TEMPER. B	ATURE (D C	DEG C)- AVER- AGE	ТВ (С)	RE	PR	RA+	Z +	A	В	NUSSELT C	NUMBEI T	AVERAGE H	 Т+К
0 1 2 3 4 5 6 7 8 9 10 11 12 13	0.0 1.5 5.5 15.5 25.5 75.5 105.5 135.5 205.2 245.2 245.2 245.2 245.2 245.2 245.2	30.30 31.60 32.49 35.17 37.74 39.08 40.81 42.32 43.74 44.29 44.62 46.15 48.24 48.98	30.40 31.73 32.66 35.42 37.16 39.42 40.37 41.65 43.20 43.56 43.54 43.54 47.78 46.22	29.88 31.32 35.30 35.27 36.06 37.14 38.29 40.44 39.02 40.81 41.62 44.52 44.52 44.33	30.11 31.49 32.44 35.30 36.36 38.86 40.14 41.95 41.47 42.60 43.73 46.27 46.42	23.77 23.82 23.86 23.98 24.79 25.59 26.79 27.99 29.20 30.39 31.99 33.60 34.80 36.00	1135.4 1136.9 1137.9 1141.0 1151.5 1162.2 1184.2 1218.8 1281.0 1314.1 1360.8 1404.2 1438.7 1474.9	6.32 6.31 6.20 6.22 6.16 6.03 5.84 5.63 5.38 5.38 5.38 5.18 5.00 4.72	0,110E 09 0,111E 09 0,111E 09 0,112E 09 0,112E 09 0,112E 09 0,112E 09 0,122E 09 0,130E 09 0,130E 09 0,136E 09 0,146E 09 0,154E 09 0,154E 09 0,166E 09 0,176E 09 0,184E 09	0.00000 0.00007 0.00011 0.00025 0.00071 0.00117 0.00210 0.00489 0.00489 0.00489 0.00489 0.00489 0.00489 0.00489 0.00489 0.00489 0.00489 0.00489 0.00489 0.00489 0.00557 0.01149	33.41 28.09 25.30 19.50 16.33 15.23 14.29 13.73 14.29 15.10 15.13 14.57 15.00 15.73	32.92 27.60 24.83 19.08 17.06 14.88 14.71 14.59 14.22 15.01 15.60 15.81 15.04 15.85	35.70 29.11 25.82 19.29 20.02 19.31 18.82 18.86 17.37 21.95 20.64 22.55 19.52 22.55	34.38 28.46 25.44 19.29 16.38 16.92 16.38 16.25 15.49 17.56 17.56 18.24 16.84 16.84 16.84	34.43 28.48 25.44 19.29 18.36 17.18 16.66 16.57 15.67 15.67 15.67 18.30 17.99 18.86 17.17 18.99	34.41 28.47 25.44 19.29 18.28 17.05 16.52 16.41 15.58 17.80 18.55 17.80 18.55 17.00 18.55
15 16 17 18	333,3 363,3 383,3 403,3 423,3	51.13 53.61 53.90 54.87 54.83	51.35 53.94 53.45 54.17 53 80	46.21 48.50 48.92 49.56 49.74	48.72 51.14 51.30 52.04 52.03	37.13 38.33 39.13 39.93 40 74	1509.3 1543.6 1567.4 1592.0 1617 3	4.59 4.48 4.41 4.34 4.26	0.201E 09 0.210E 09 0.216E 09 0.222E 09 0.228E 09	0.01581 0.01727 0.01824 0.01922 0.02020	15.10 13.81 14.27 14.08	14.87 13.52 14.71 14.77	23.29 20.74 21.53 21.85 23.32	18,24 16,47 17,32 17,37	19.14 17.20 18.01 18.14	18.69 16.84 17.67 17.76

===========	EXPERIMENT	0R56		DEC.	11,	1987	
-------------	------------	------	--	------	-----	------	--

						DAT DIGT FIGHT	UNC J	<i>µµµµµµµµµµµµµ</i>	1, 1907 -		-				
UT ELEC S FLOW	CTRIC PO RATE =	OWER = 2 35.3260	2062.5 W G/S	P	RESSURE	HEAT RATE DROF = 0.	GAINE 5351 M	D BY WATER M H2C	= 1981.5 FRICTIO	W N FACTOF	= 0.0	HEAT BA 12259	LANCE F	RROR = REM = 1	3.93% 7.1415
= 1398 = 5.3	1.3 (153 I	GRM+ = (RAM+ = (0.22032E	80 90	UPSTRE. INLET	AM BULK TE BULK TEMPE	MPERAT RATURE	URE = 23.91 = 23.92	DEG C DEG C	DOWNSTF OUTLET	EAM BUI BULK TH	LK TEMPE EMPERATU	RATURE RE	= 37.36 = 37.35	DEG C DEG C
- Z	-WALL	TEMPERA	TURE (D	EG C)-	TB	RE	PR	RA+	Z +			NUSSELT	NUMBER		
X LM	A	В	ر د	AVER-						A	. 5	ι	т	H	т+н
0.0	28.80	28.87	28.52	28.68	23.93	1206.0	6.29	0.841E 08	0.00000	33.81	33.36	35.89	34,70	34.74	34.72
1.5	29.78	29.87	29.59	29.71	23.97	1207.1	6.29	0.843E 08	0.00007	28.39	27.94	29.33	28.73	28.75	28.74
2.5	30.45	30.56	30.33	30.42	24.00	1207.9	6.28	0.844E 08	0.00011	25.57	25.13	26.04	25.69	25.69	25.69
5.5	32.46	32,63	32,54	32.54	24.08	1210.3	6.27	0.848E 08	0.00024	19.69	19,30	19,49	19,49	15.49	19.49
15.5	34.59	34.20	32.87	33.63	24.37	1218.3	6.22	0.862E 08	0.00067	16.13	16.75	19.38	17.79	17.91	17.85
25.5	35.65	35.91	33.45	34.61	24.65	1226.3	6.18	0.876E 08	0.00111	14.98	14.63	18.73	16.54	16.77	16.65
45.5	36.98	36.70	34.42	35.63	25.23	1242.7	6.09	0.904E 08	0.00198	13.99	14.34	17.88	15.81	16.02	15.92
75.5	38.28	37.78	35.41	36.72	26.09	1268.2	5.95	0.948E 08	0.00329	13.46	14.04	17.60	15.43	15.67	15.55
105.5	39.44	39.06	37.09	38.17	26.94	1294.3	5.82	0.993E 08	0.00461	13.12	13.52	16.15	14.60	14.73	14.66
135.5	40.02	39.52	36.18	37.97	27.80	1317.1	5.71	0.103E 09	0.00593	13.38	13.96	19.52	16,08	16.60	16.34
165.2	40.05	39.73	36.97	35.43	28,65	1340.5	5.60	0.108E 09	0.00724	14.32	14.73	15.62	16.69	17.07	16.88
205.2	41.16	40.73	37.69	39.32	29.80	1373.3	5.46	0.113E 09	0.00900	14.33	14.89	20.63	17.10	17.62	17.36
245.2	42.56	42.27	39.78	41.10	30.95	1407.8	5.31	0.120E 09	0.01078	13.98	14.33	18.38	15.99	16.27	16.13
275.2	43.05	42.49	39.56	41.17	31.80	1434.8	5.21	0.124E 09	0.01212	14.40	15.16	20.88	17.31	17.83	17.57
305.2	44.13	44.03	41.22	42.65	32.66	1459.1	5.11	0.129E 09	0.01348	14.10	14.23	18,90	16.19	16.53	16.36
333.3	44.53	44.69	40.66	42.64	33.47	1482.5	5.01	0.133E 09	0.01476	14.58	14.37	22.44	17.60	18.46	18.03
363.3	46.30	46.52	42.43	44.42	34.33	1508.2	4.91	C.137E 09	0.01613	13.44	13.21	19.88	15,95	16.60	16.28
383.3	46.57	46.28	42.83	44.63	34,90	1525.9	4.85	0,140E 09	0.01705	13.77	14.13	26.27	16,52	17.11	16.82
403.3	47.33	46.85	43,15	45.12	35.47	1543.9	4.78	0.143E 09	0.01798	13.54	14.11	20,91	16.64	17.37	17.00
423.3	47.35	46,57	43,53	45.25	36.05	1562.5	4.71	0.146E 09	0.01891	14.18	15.23	21.41	17.42	18.06	17.74
443.3	48.72	49.08	44.75	46.83	36.62	1581.4	4.65	0.149E 09	0.01984	13.22	12.84	19.69	15.68	16.36	16.02
463.3	48.01	48.42	44.64	46.42	37.19	1599.3	4.59	0.152E 09	0.02077	14.78	14.24	21.47	17.31	17.99	17.65
RAGE VA	LUES TH	ROUGH S	TATIONS	15 TO	20:										
391.6	46.80	46.67	42.89	44.81	35.14	1534.1	4.82	U.141E 09	0.01744	13,79	13,98	20.77	16.64	17.33	16.95
	UT ELEC S FLOX = 1398 = 5.3 - 2 M 0.0 1.5 25.5 25.5 25.5 105.5 165.2 245.2 25.3 33.3 342.3 342.3 342.3 342.3 345.3 35.5 55.5	UT ELECTRIC P(S FLOW RATE = = 1398.3 (= 5.353 F - 2 -WALL N CM A - 2 -WALL N CM A - 2 -WALL - 2 -WA	UT ELECTRIC POWER = 3 S FLOW RATE = 35.326 = 1398.3 GRM+ = (= 5.353 RAM+ = (- 2WALL TEMPERJ N CM A B - 2WALL TEMPERJ N CM A B - 2WALL TEMPERJ 0.0 28.80 28.87 1.5 29.78 29.87 2.5 30.45 30.56 5.5 32.46 32.63 15.5 34.45 34.20 25.5 35.65 35.91 45.5 36.28 30.78 105.5 39.44 39.06 135.5 40.02 39.52 165.2 40.05 39.73 245.2 42.56 42.27 25.2 3.05 42.47 333.3 44.53 44.69 363.3 46.57 46.28 423.3 47.33 46.57 443.3 48.71 45.40 43.3 48.72 45.06 46.33 48.01 46.47 391.6 46.80 46.67 391.6 46.80 46.67	UT ELECTRIC POWER = 2062.5 w S FLOW RATE = 35.3260 G/S = 1398.3 GRM+ = $0.22032E$ = 5.353 RAM + = $0.11794E$ C - C - C - C - C - C - C - C - C - C -	UT ELECTRIC POWER = 2062.5 W S FLOW RATE = 35.3260 G/S P = $1398.3 \text{ GRM} + = 0.22032E 08$ = $5.353 \text{ RAM} + = 0.11794E 09$ - 2	UT ELECTRIC POWER = 2062.5 W S FLOW RATE = 35.3260 G/S PRESSURE = $1398.3 \text{ GRM} + = 0.22032E 08 \text{ UPSTRE}$ = $5.353 \text{ RAM} + = 0.11794E 09 \text{ INLET}$ - $2 $	$ \begin{array}{c} \mbox{UT ELECTRIC POWER = 2062.5 W} \\ \mbox{S FLOW RATE = 35.3260 G/S} \\ \mbox{PRESSURE DOF = 0.} \\ \mbox{S FLOW RATE = 35.3260 G/S} \\ \mbox{PRESSURE DOF = 0.} \\ \mbox{S FLOW RATE = 35.3260 G/S} \\ \mbox{PRESSURE DOF = 0.} \\ \mbox{PRESSURE DUFSTREAM BULK TEMPE } \\ \mbox{S FLOW RATE = 0.11794E 09} \\ \mbox{INLET BULK TEMPE } \\ \mbox{ILL TEMPERATURE (DEG C) - T5 RE } \\ \mbox{Res} \\ \mbox{CM A B C AVER - (C) } \\ \mbox{A B C AVER - (C) } \\ \mbox{A C C} \\ A C C A C C C C C C C C C C C C C C C C$	$ \begin{array}{c} \mbox{tr} tr$	$ \begin{array}{c} HEAT RATE GAINED BY WATER S FLOW RATE = 35.3260 G/S \\ \text{FLOW RATE = 35.3260 G/S \\ \text{FLOW RATE = 35.3260 G/S \\ \text{FRESURE DOFP = 0.5351 MM H2C \\ \text{FLOW RATE = 35.3260 G/S \\ \text{FRESURE DOFP = 0.5351 MM H2C \\ \text{FLOW RATE = 35.3260 G/S \\ \text{FRESURE DUFT EAU REPEATURE = 23.91 \\ \text{FLOW RATE = 0.11794E 09 \\ \text{INLET BULK TEMPERATURE = 23.92 \\ \text{FLOW RATE = 0.11794E 09 \\ \text{INLET BULK TEMPERATURE = 23.92 \\ \text{FLOW RATE = 0.11794E 09 \\ \text{INLET BULK TEMPERATURE = 23.92 \\ \text{FLOW RATE = 0.11794E 09 \\ \text{INLET BULK TEMPERATURE = 23.92 \\ \text{FLOW RATE = 0.11794E 09 \\ \text{INLET BULK TEMPERATURE = 23.92 \\ \text{FLOW RATE = 0.11794E 09 \\ \text{INLET BULK TEMPERATURE = 23.92 \\ \text{FLOW RATE = 0.11794E 09 \\ \text{INLET BULK TEMPERATURE = 23.92 \\ \text{FLOW RATE = 0.11794E 09 \\ \text{INLET BULK TEMPERATURE = 23.92 \\ \text{FLOW RATE = 0.11794E 09 \\ \text{INLET BULK TEMPERATURE = 23.92 \\ \text{FLOW RATE = 0.11794E 09 \\ \text{INLET BULK TEMPERATURE = 23.92 \\ \text{FLOW RATE = 0.11794E 09 \\ \text{INLET BULK TEMPERATURE = 23.92 \\ \text{FLOW RATE = 0.11794E 09 \\ \text{INLET BULK TEMPERATURE = 23.92 \\ \text{FLOW RATE = 0.11794E 09 \\ \text{INLET BULK TEMPERATURE = 23.92 \\ \text{FLOW RATE = 0.11794E 09 \\ \text{INLET BULK TEMPERATURE = 23.92 \\ \text{FLOW RATE = 0.11794E 09 \\ \text{INLET BULK TEMPERATURE = 23.91 \\ \text{FLOW RATE = 0.11794E 09 \\ \text{INLET BULK TEMPERATURE = 23.91 \\ \text{FLOW RATE = 0.11794E 09 \\ \text{INLET BULK TEMPERATURE = 23.91 \\ \text{FLOW RATE = 0.11794E 09 \\ \text{INLET BULK TEMPERATURE = 23.91 \\ \text{FLOW RATE = 0.11794E 09 \\ \text{INLET BULK TEMPERATURE = 23.91 \\ \text{FLOW RATE = 0.11794E 09 \\ \text{INLET BULK TEMPERATURE = 23.91 \\ \text{FLOW RATE = 0.11794E 09 \\ \text{INLET BULK TEMPERATURE = 23.91 \\ \text{INTER INTERMERATURE = 0.11794E 09 \\ \text{INTER INTERMERATURE = 0.11794E 09 \\ \text{INTER INTERMERATURE = 0.11794E 09 \\ \text{INTER INTERMERATURE = 0.1110 \\ \text{INTER INTER INTERMERATURE = 0.1110 \\ \text{INTER INTER INTER INTER INTER INTER INTER INTER INTER IN$	UT ELECTRIC POWER = 2062.5 W S FLOW RATE = 35.3260 G/S HEAT RATE GAINED BY WATER = 1961.5 PRESSURE DROP = 0.5351 MM H2C FRICTIO = 1398.3 GRM+ = 0.22032E 08 E = 5.353 UPSTREAM BULK TEMPERATURE = 23.91 DEG C INLET BULK TEMPERATURE = 23.92 DEG C - Z N CM -WALL TEMPERATURE (DEG C) - TE N CM RAM+ = 0.11794E 09 UPSTREAM BULK TEMPERATURE = 23.91 DEG C - Z N CM -WALL TEMPERATURE (DEG C) - TE N CM RE PR RA+ 2+ - C A B C AVER- (C) C 0.841E 0.6 0.000000 1.5 29.76 28.67 28.52 28.68 23.93 1206.0 6.29 0.841E 0.6 0.000000 1.5 29.78 29.79 29.71 23.97 1207.1 6.29 0.843E 0.8 0.00000 1.5 29.78 29.73 33.042 24.00 1207.9 6.28 0.844E 0.8 0.00001 5.5 32.64 32.64 32.64 24.00 120.3 6.27 0.848E 0.8 0.00178 75.5 35.65 35.91 33.45 34.61 24.65 1226.3 6.18 0.876E 08 0.00118 75.5 35.64	UT ELECTRIC POWER = 2062.5 W HEAT RATE GAINED BY WATER = 1961.5 W S FLOW RATE = 35.3260 G/S PRESSURE DOFP = 0.5351 MM H2C FRICTION FACTOR = 1398.3 GRM+ = 0.22032E 08 UPSTREAM BULK TEMPERATURE = 23.91 DEG C DOWNSTR = 5.353 RAM+ = 0.11794E 09 INLET BULK TEMPERATURE = 23.92 DEG C OUTLET - A B C AVER- (C) A - A B C AVER- (C) A A - A B C AVER- (C) A A - AGE C 1207.1 6.29 0.841E 06 0.00000 33.81 1.5 29.78 29.57 29.57 29.71 23.97 1207.1 6.29 0.844E 08 0.00001 25.57 5.5 32.46 32.54 32.54 24.00 1201.3 6.27 0.848E 08 0.00021 125.57 5.5 35.68 35.70 34.42 35.63 24.37 126.53 0.934E 08 0.00111 14.92 25.5 35.68 37.78 35.41 36.72 26.94 </td <td>$\begin{array}{c c c c c c c c c c c c c c c c c c c$</td> <td>$\begin{array}{c} \text{HEAT RATE GAINED BY WATER = 1961.5 W} \\ \text{HEAT RATE GAINED BY WATER = 1961.5 W} \\ \text{FRICTION FACTOR = 0.012269} \\ \text{FRICTION FACTOR = 0.0122609} \\ \text{FRICTION FACTOR = 0.0132609} \\ \text{FRICTION FACTOR = 0.0132609} \\ \text{FRICTION FACTOR = 0.0122609} \\ FRICTION FACTOR = 0.0122$</td> <td>$\begin{array}{c} Definition for the first f$</td> <td>T ELECTRIC POWER = 2062.5 W HEAT RATE GAINED BY WATER = 1961.5 W HEAT BALANCE ERROR = 1 FRICTION FACTOR = 0.012255 T ELECTRIC POWER = 35.3260 G/S PRESSURE DROP = 0.5351 MM H2C FRICTION FACTOR = 0.012255 FREM = 1 = 1396.3 GRM+ = 0.22032E 08 S FLOW RATE = 0.11794E 09 UPSTREAM BULK TEMPERATURE = 23.91 DEG C INLET BULK TEMPERATURE = 23.92 DEG C DOWNSTREAM BULK TEMPERATURE = 37.36 - Z -WALL TEMPERATURE (DEG C)- N TE RE PR A+ C </td>	$\begin{array}{c c c c c c c c c c c c c c c c c c c $	$\begin{array}{c} \text{HEAT RATE GAINED BY WATER = 1961.5 W} \\ \text{HEAT RATE GAINED BY WATER = 1961.5 W} \\ \text{FRICTION FACTOR = 0.012269} \\ \text{FRICTION FACTOR = 0.0122609} \\ \text{FRICTION FACTOR = 0.0132609} \\ \text{FRICTION FACTOR = 0.0132609} \\ \text{FRICTION FACTOR = 0.0122609} \\ FRICTION FACTOR = 0.0122$	$ \begin{array}{c} Definition for the first f$	T ELECTRIC POWER = 2062.5 W HEAT RATE GAINED BY WATER = 1961.5 W HEAT BALANCE ERROR = 1 FRICTION FACTOR = 0.012255 T ELECTRIC POWER = 35.3260 G/S PRESSURE DROP = 0.5351 MM H2C FRICTION FACTOR = 0.012255 FREM = 1 = 1396.3 GRM+ = 0.22032E 08 S FLOW RATE = 0.11794E 09 UPSTREAM BULK TEMPERATURE = 23.91 DEG C INLET BULK TEMPERATURE = 23.92 DEG C DOWNSTREAM BULK TEMPERATURE = 37.36 - Z -WALL TEMPERATURE (DEG C)- N TE RE PR A+ C

EXPERIMENT OR55 --- DEC. 11, 1987 EXPERIMENT

15 16 17 18 19 20 21 AVE	333. 363. 383. 403. 423. 443. 463. RAGE 391.	3 5 3 5 3 5 3 5 3 5 3 5 3 5 VALU 6 5	2.28 4.71 4.95 6.06 6.27 8.15 7.44 ES T 5.40	52.42 54.96 54.52 55.43 55.34 58.57 58.09 HROUGH 55.21	47.49 49.85 50.23 51.01 51.42 53.21 53.33 STATIONS 50.54	49.92 52.35 52.49 53.61 55.79 55.55 15 TO 52.92	39.04 40.41 41.32 42.22 43.13 44.04 44.95 20: 41.69	1304.1 1339.2 1363.6 1387.3 1409.4 1432.2 1455.7 1372.6	4.42 4.29 4.21 4.13 4.06 3.99 3.92 4.18	0.203E 09 0.213E 09 0.220E 09 0.227E 09 0.23E 09 0.240E 09 0.247E 09 0.223E 09	0.01903 0.02079 0.02197 0.02315 0.02434 0.02553 0.02672 0.02247	15.04 13.89 14.54 14.31 15.05 13.99 15.77 14.47	14.89 13.69 15.01 14.99 16.20 13.58 15.00	23.58 21.02 22.24 22.53 23.85 21.52 23.52 23.52 23.52	18.31 16.64 17.75 17.75 18.86 16.80 18.59	19.27 17.40 18.51 18.59 19.73 17.65 19.45 18.53	18.79 17.02 18.13 18.17 19.30 17.23 19.02 18.11
INP	UT EL	ECTR	IC P	OWER =	3145.7 W		==== E	XPERIMEN	T OR60 E GAINE	DEC. D BY WATER	15, 1987 = = 2969.4	W	==	HEAT BA	LANCE	ERROR =	5.60%
REM	= 11 = 4	89.0		GRM+ = RAM+ =	0.50263E 0.22976E	08 09	UPSTREA INLET B	M BULK T	EMPERAT ERATURE	URE = 23.7 = 23.8	7 DEG C 0 DEG C	DOWNSTI OUTLET	REAM BU BULK T	ILK TEMPE TEMPERATU	RATURE RE	= 50.98 = 50.96	DEG C
STA TIO	- 2 N CM	-	A A	TEMPER. B	ATURE (Di C	EG C)- AVER- AGE	ТВ (С)	RE	PR	RA+	Z+	Å	В	NUSSELT C	NUMBEI	AVERAGE H	т+н
0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 5 6 7 8 9 10 11 12 13 14 5 6 7 8 9 10 11 12 13 14 5 6 7 8 9 10 11 12 13 4 5 6 7 8 9 10 11 11 12 14 5 6 7 8 9 10 11 11 12 14 5 16 7 8 9 10 11 11 11 11 11 11 11 11 11 11 11 11	0. 1. 2. 5. 15. 25. 45. 105. 105. 105. 105. 245. 275. 305. 245. 275. 303. 383. 403. 383. 403. 383. 403. 391.	0 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	1.44 2.93 3.96 1.62 5.34 1.62 5.34 1.62 5.34 1.62 5.34 1.33 5.34 1.33 5.34 5.33 5.33 5.33 5.33 5.33 5.33 5	31.56 33.10 34.16 37.34 39.28 42.00 43.19 44.62 46.48 47.35 50.46 53.20 54.09 56.70 58.50 61.82 61.33 62.47 62.26 65.70 HROUGH (62.10	30.94 32.60 33.75 37.19 36.86 37.58 39.06 40.31 41.98 44.36 45.56 49.53 52.57 52.92 55.59 56.04 57.06 57.06 57.06 57.76 60.08 STATIONS 56.50	$\begin{array}{c} 31.22\\ 32.81\\ 33.90\\ 37.12\\ 39.70\\ 41.24\\ 42.65\\ 44.92\\ 44.92\\ 44.87\\ 46.52\\ 48.51\\ 52.66\\ 55.60\\ 58.60\\ 58.60\\ 58.60\\ 58.60\\ 59.97\\ 59.76\\ 62.85\\ 59.97\\ 59.76\\ 62.65\\ 15.76\\ 62.65\\ 15.76\\ 62.65\\ 15.76\\ 62.65\\ 15.76\\ 62.65\\ 15.76\\ 62.65\\ 15.76\\ 62.65\\ 15.76\\ 15$	23.81 23.95 24.70 25.28 24.70 25.28 26.18 31.65 33.37 35.69 38.01 41.48 43.11 44.85 43.11 44.85 43.11 45.65 49.48 50.64 20:	891.1 892.8 894.0 897.5 909.5 921.9 983.3 1059.4 1059.4 1149.0 1203.0 1203.0 1243.7 1325.4 1325.8 1455.8 1455.8 1484.5 1515.8	6.31 6.29 6.26 6.17 6.08 5.66 5.44 5.62 4.55 4.55 4.55 4.35 4.06 3.93 3.84 3.75 3.67 3.59 3.50 3.80	$\begin{array}{c} 0.125E \ 09\\ 0.126E \ 09\\ 0.126E \ 09\\ 0.127E \ 09\\ 0.127E \ 09\\ 0.132E \ 09\\ 0.132E \ 09\\ 0.135E \ 09\\ 0.145E \ 09\\ 0.171E \ 09\\ 0.198E \ 09\\ 0.216E \ 09\\ 0.235E \ 09\\ 0.225E \ 09\\ 0.265E \ 09\\ 0.295E \ 09\\ 0.306E \ 09\\ 0.336E \ 00$	$\begin{array}{c} 0.00000\\ 0.00009\\ 0.00015\\ 0.00032\\ 0.00031\\ 0.00268\\ 0.00446\\ 0.00625\\ 0.00805\\ 0.00805\\ 0.01236\\ 0.01236\\ 0.01485\\ 0.01672\\ 0.01236\\ 0.02037\\ 0.02227\\ 0.022037\\ 0.02227\\ 0.02248\\ 0.02483\\ 0.02611\\ 0.02739\\ 0.02869\\ 0.02408\\ \end{array}$	32.38 27.369 19.13 16.16 15.08 14.28 14.28 14.26 15.56 15.57 15.66 15.57 15.66 15.49 15.57 14.27 14.27 14.27 14.88	$\begin{array}{c} 31.88\\ 26.84\\ 24.21\\ 18.69\\ 14.72\\ 15.47\\ 14.68\\ 14.68\\ 14.72\\ 15.74\\ 16.27\\ 15.74\\ 16.51\\ 15.37\\ 15.35\\ 16.84\\ 14.02\\ 15.53\\ 15.15\\ \end{array}$	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	33.36 27.72 24.83 18.91 17.09 16.61 17.09 16.62 18.38 18.40 19.25 18.33 18.91 17.72 19.32 18.33 18.91 17.75 19.40 18.33	33.41 27.74 48.91 18.91 17.47 17.37 16.52 19.31 18.91 18.91 18.49 19.01 18.49 19.37 20.67 18.52 20.36 19.29	33.38 27.73 24.83 18.91 17.28 16.79 17.15 16.39 18.84 17.91 19.72 18.26 19.38 17.91 19.72 18.26 19.38 17.91 19.72 18.26 19.38 17.91 18.86 20.16 18.86 20.16 18.86 18.86 18.85

INP MAS	UT ELEC S FLOW	TRIC PO RATE =	27.8180	2623.2 W G/S	P	RESSURE	HEAT RATE DROP = 0.	3909 M	D BY WATER M H2O	= 2477.8 FRICTIO	W IN FACTOR	R = 0.0	HEAT BA	LANCE F	CRROR = NEM = 1	5.54% 7.1996
REM PRM	= 1192 = 4.8	.9 (88 F	GRM+ = (RAM+ = ().35326E).17266E	80 80	UPSTRE. INLET	AM BULK TE BULK TEMPE	MPERAT RATURE	URE = 23.86 = 23.88	DEG C DEG C	DOWNSTF OUTLET	REAM BUI BULK TH	LK TEMPE Emperatu	RATURE RE	= 45.22 = 45.20	DEG C DEG C
STA TIO	- 2 N CM	-WALL A	TEMPER/ B	TURE (I C	AVER-	ТВ (С)	RE	PR	RA+	Z +	 k	в	NUSSELT	NUMBER	AVERAGE	
					20.05									ч 	н	T+R
1	1.5	31.72	31.80	31.40	30.25	23.85	990.9	6.29	0.1056 09	0.00000	31,34	31.09	33.67	32.40	32.44	32.42
2	2.5	32.58	32.67	32.36	32.50	24.00	951.3	6.28	0.106E 09	0.00014	24.02	23.77	24.66	24.27	24.28	24.27
3	5.5	35.17	35.31	35,24	35.24	24.13	954.2	6.26	0.106E 09	0.00030	18,68	18.45	18.56	18.56	18.57	18.56
4	15.5	37.51	36.94	35.08	36.15	24.59	964.2	6.19	0.109E 09	0.00085	15,94	16.68	19.64	17.82	17.97	17.89
5	25.5	38.83	39,11	35,70	37.33	25.04	974.4	6.12	0.112E 09	0.00141	14.93	14.63	19.31	16.74	17.04	16.89
6	45.5	40.52	40.17	36.83	36.59	25.95	995.5	5.97	0.118E 09	0.00252	14.09	14.44	18.88	16.25	16.57	16.41
- 7	75.5	42.04	41.42	38.20	39,97	27.32	1026.9	5.77	0.126E 09	0.00419	13.90	14.51	18.80	16,18	16.51	16.34
8	105.5	43.57	43.06	40.32	41.82	28.68	1056.2	5.60	0.135E 09	0.00587	13.71	14.19	17.53	15.53	15.74	15.63
9	135.5	44.35	43.67	39.39	41.70	30.05	1087.2	5.43	0.144E 09	0.00755	14.22	14.93	21.78	17.46	18.16	17.82
10	165.2	44.96	44.60	41.18	42.98	31.40	1115.7	5.26	0,153E 09	0.00923	14.95	15.36	20.74	17.51	17.95	17.73
11	205.2	46.69	46.13	42.18	44.30	33.22	1161.6	5.04	0.164E 09	0.01153	14.99	15.63	22,51	18.22	18.91	18.56
12	245.2	46.75	48.37	45.07	46.81	35.03	1204.9	4.83	0.176E 09	0.01386	14.65	15.07	20.03	17.06	17.45	17.25
13	275.2	49.80	49.18	45.45	47.47	36.40	1239.6	4.67	0.185E 09	0.01563	14.95	15,67	22,12	18.09	18.71	18.40
14	305.2	51.32	51.23	47.56	49.42	37.76	1272.9	4.54	0.194E 09	0.01739	14.73	14.82	20.39	17.14	17.58	17.36

 EXPERIMENT	0R59	 DEC.	15.	1987	*********

							DAT BRITISHI	01.50	DLC.	5, 1507 -		-				
INP MAS	UT ELEC S FLOW	TRIC PO RATE =	OWER = 7 29.8750	1972.5 ម 0 G/S	P	RESSURE	HEAT RATE DROP = 0.	GAINE 4424 M	D BY WATER M H2O	= 1873.9 FRICTIC	W IN FACTOR	t ≃ Ú.O	НЕАТ ВА 14167	LANCE E	RROR = EM = 1	5.00% 7.0277
REM PRM	= 1202 = 5.2	2.0 (260 1	GRM+ = (RAM+ = (0.21934E 0.11536E	30 90	UPSTRE INLET	AM BULK TE BULK TEMPE	MPERAT RATURE	URE = 23.85 = 23.87	DEG C DEG C	DOWNSTF OUTLET	BULK T	LK TEMPE EMPERATU	RATURE RE	= 38.90 = 38.88	DEG C DEG C
STA	- 2	-WALL	TEMPERA	ATURE (D	EG C)-	TB	RE	PR	RA+	2 +			NUSSELT	NUMBER	?	
TIO NO.	N CM	Å	В	с	AVER- AGE	(C)					¥	В	с	 T	AVERAGE H	 Т+н
0	0.0	28.93	28.98	28,61	28,78	23,87	1018.7	6.30	0.793E 08	0.00000	30,86	30.53	32.96	31.78	31.83	31.80
1	1.5	29,88	29.96	29.67	29,79	23.92	1019.8	6.29	0.795E 08	0.00008	26.16	25.82	27.15	26.56	26.57	26.57
2	2.5	30.54	30.63	30.39	30,49	23.95	1020.5	6.29	0.796E 06	0.00013	23,67	23.34	24.21	23.85	23.86	23.86
د	5.5	32.51	32.65	32.58	32,58	24.05	1022.7	6.27	0.801E 08	0.00028	18,42	18.12	18,27	18,27	18.27	18.27
2	15.5	34.50	39.12	32.87	33,60	24.3/	1030.3	6.22	0.815E 08	0.00080	15,29	15.98	18.33	16.87	16.98	16.93
2	20.0	35.62	35.82	33,45	34.38	24.05	1037.9	6.17	0.8302 08	0.00131	14.25	13.99	17.78	15.74	15.95	15.84
2	75.5	38 14	37 72	35.30	36 66	26 29	1033.3	6 92	0.0002 00	0.00234	13.49	13.74	17.31	10.23	15.45	15,34
8	105.5	39.27	38,92	36.86	37.98	27.25	1101.3	5.78	0.9538 08	0.00545	12.88	13.37	16 11	14.20	14 59	14 51
9	135.5	40.02	39.54	36,29	38.04	28.21	1123.2	5.66	0.997E 08	0.00701	13.08	13.63	19.11	15.72	16.24	15.98
10	165.2	40.19	39,90	37,14	38.60	29.16	1145.8	5,54	0.104E 09	0.00856	13.97	14.35	19.31	16.34	16.74	16.54
11	205.2	41.36	41.01	38.00	39.59	30.44	1177.6	5.38	0.111E 09	0.01066	14.08	14.54	20.34	16.80	17.33	17.06
12	245.2	42.79	42.58	40.12	41.40	31.72	1211.2	5.22	0.117E 09	0.01277	13.85	14.12	18.25	15.84	16.12	15,98
13	275.2	43.59	43.05	40.13	41.73	32.68	1234.5	5.10	0.122E 09	0.01437	14.02	14.75	20.53	16.91	17.46	17,18
14	305.2	44.80	44.70	41.81	43.28	33.64	1258.1	4.99	0.126E 09	0.01599	13.67	13.80	18.68	15.83	16.20	16.02
15	333.3	45.24	45.37	41.37	43.34	34.54	1281.1	4.89	0.131E 09	0.01751	14.23	14.06	22.29	17.31	18.22	17.76
16	363.3	47.01	47.20	43.24	45.17	35.51	1306.6	4.78	0.135E 09	0.01915	13.15	12.98	19.62	15,70	16.35	16.03
10	383.3	47.28	46.98	43.62	45.3/	36.15	1324.1	4.70	0.139E 09	0.02025	13.61	13.99	20.29	16,42	17.04	16.73
10	403.3	48.12	47.69	44.1/	46.04	36.79	1392.2	4.63	0.142E 09	0.02136	13.35	13.87	20.49	16.35	17.05	16.70
20	423.3	40.14 10 CO	9/.9/ AG CC	99.04	46.17	37.43	1335.9	4.57	0.1455 09	0.02244	14.11	15.05	21.25	17.28	17.91	17.60
21	443.3	43.00	49.35	15 50	47.70	38 71	1301 6	4.51	0 1525 00	0.02353	13.09	12.66	15.60	15.59	10.29	15.89
AVE	RAGE VA	THES TH	RUICH S	43.33 STATIONS	15 TO	20.	1371.0	4.40	0.1325 09	0.02401	14,00	14.03	21.90	17.35	10.13	11.73
	391.6	47.57	47.45	43.78	45.65	36.41	1331.2	4.68	0.140E 09	0.02071	13.60	13.77	20.59	16.43	17.14	16,78

====== EXPERIMENT 0R58 --- DEC. 15, 1987 ========

	74.			57.00		30.02	10.20		2.02	0.2406 02	0,03035	14.31	10.00	23.13	10.74	12.04	12.12
20	443	3.3	60.46	60.8	55.67	58.15	47.26	1222.4	3.74	0.248E 09	0.03188	13.92	13.56	21.83	16.87	17.79	17.33
21	46	1.3	59.86	60.6	56.16	58.19	48.31	1244.9	3.67	0.2565 09	0 03338	15 90	14 93	23 40	18 57	19 41	18 99
1.05	DACE		VUEC T	UDOUCU	CTATIONS	16 70	20.		5107	012302 07	0.03330		14125	23.40	.0.07	12141	10,00
AVE	10471				21411002	55 10	20.1		3 96								
	39	1.5	57.38	5/.13	52.75	55.02	99.52	1164.3	3.95	0.2298 09	0.02804	14.38	14.64	22.50	17.64	18,50	18.07
								EXPERIMENT	r OR63	DEC. 1	6, 1987 -	******					
INP MAS	UT E S FI	LOW	RATE =	OWER = 20.959	2897.6 W 90 G/S	P	RESSURE	HEAT RATI DROP = 0.	E GAINE 2718 M	D BY WATER D4 H2O	= 2749.3 FRICTIO	W IN FACTOR	2 = 0.0	НЕАТ ВА 17626	LANCE I FI	ERROR = REM = 1	5.12% 7.4588
REM PRM	=	99(4.:	0.5 380	GRM+ = RAM+ =	0.52263E 0.22891E	08 09	UPSTRE INLET	AM BULK TH BULK TEMPI	EMPERAT	CURE = 23.72 = 23.76	DEG C DEG C	DOWNSTF OUTLET	EAM BU BULK T	LK TEMPE Emperatu	RATURE RE	= 55.18 = 55.16	DEG C DEG C
STA	- 2	2	-WALL	TEMPER	RATURE (D	EG C)-	TB	RE	PR	RA+	Z +			NUSSELT	NUMBE	R	
T10	N C	СМ	A	в	с	AVER-	(c)					A	в	с		AVERAGE	:
NO.						AGE									т	н	ጉ+ዘ
			31 40	21 80	30 85	31 14		713 0	6 32	0 1160 00	0 00000	30 00	20 75	11 24	21 06		21 00
1		1 6	32 82	32 01	1 32 44	32 46	23.17	714 5	6 30	0 1165 00	0.00000	30.00	25.75	32.34	31.06	31.11	31.08
2	-		32.02	32.5	32.44	32.03	23.00	715 6	6.30	0 1178 09	0.00011	23.55	20.29	20.03	20.04	20.00	20.05
		2.5	33.01	33.5	33,34	33.70	23.93	710.0	6.25	0.1100.09	0.00018	23.17	22,92	23.82	23.43	23.44	23.43
3		2.2	36.76	30.92	30.09	35.0%	29.13	710.9	6.26	0.1186.03	0.00040	18.12	17.89	18.01	18.01	18.01	18.01
2	10	2.5	39.55	36.9	30.30	37.82	29.80	730.1	6.15	0.1238 09	0.00113	15.48	16.12	19.73	17.55	37.77	17.66
5	23	2•2	41.05	91.90	37,13	39.16	25.4/	741.6	6.05	0.1276 09	0.00187	14.64	14.32	19.55	16.63	17.02	16.82
6	9:	2.5	43.03	42.5	38.4/	40.64	26.81	/65./	5.84	0.137E 09	0.00335	14.02	14.41	19.50	16.44	16.86	16.65
		5.5	44.85	44.1	40,12	42.32	28.82	798.1	5.58	0,150E 09	0.00558	14.11	14.74	20.03	16.77	17.23	17.00
8	105	2.5	46.74	46.14	42.78	44.61	30.83	833.1	5.33	0.165E 09	0.00782	14.16	14.71	18.84	16.34	16.64	16.49
9	135	5.5	48.16	47.38	42.20	44.99	32.84	868.7	5.09	0.180E 09	0.01009	14.63	15.42	23,95	18.46	19.48	18,97
10	165	.2	49.33	48,93	3 45,13	47.13	34.83	903.9	4.85	0.194E 09	0.01238	15.38	15.82	21,66	18.13	18.63	18,38
11	205	5,2	51.73	51,08	46.71	49.06	37.50	954.4	4.56	0.214E 09	0.01551	15.58	16.32	24.08	19.18	20.02	19.60
12	245	5.2	54.82	54.26	5 50.73	52.64	40.18	1004.6	4.31	0.235E 09	0,01861	15.06	15.66	20,91	17.71	18.14	17,92
13	275	5.2	56.26	55,53	51,40	53.65	42.19	1044.6	4.13	0.252E 09	0.02097	15.62	16,47	23,86	19,18	19,95	19,57
14	305	i.2	58.36	58.21	54.29	56.29	44.20	1082.1	3.98	0.268E 09	0,02333	15.46	15,62	21,69	18.10	18.61	18.36
15	333	3.3	60.03	60.28	54.97	57.56	46.08	1119.6	3.83	0.284E 09	0.02557	15.63	15.36	24.53	18.99	20.01	19.50
16	363	3.3	63.32	63.63	57.73	60.60	48.09	1160.2	3.68	0.301E 09	0.02797	14.27	13.98	22.54	17.37	18.34	17.85
17	383	1.3	63.90	63.39	58.56	61.10	49.43	1187.8	3.59	0.313E 09	0.02957	14.99	15.54	23.76	18 58	19 51	19 05
18	403	1.3	65.49	64.72	59.67	62.39	50.77	1216.7	3.50	0.325E 09	0.03119	14.70	15.52	24 33	18.63	19 72	19 18
19	427	1 1	65 98	64 86	60 65	63 04	52 11	1245 9	3 4 1	0 3386 09	0 03281	15 58	16 94	25 20	10 77	20 72	20 27
20	447	1 2	68 31	68 68	62.86	65 68	53 45	1271 1	1 11	0 3495 09	0.03441	14 51	14 16	23.20	17 62	10 61	10.127
21	463		67 83	68.64	63 39	65 81	52 79	1297 4	3 26	0.3416 09	0.03441	16 40	16 63	22.05	10 62	20.51	20.02
110	101	,,,,	1122 1	100104	CU1.30	15 00	201	162/14	3.20	0.3012 05	0.03002	10,45	10,02	23,05	12.32	20,53	20,02
AVE	391	1.6	64.50	64.26	59,08	61.73	49,99	1200.2	3.56	0.318E 09	0.03025	14.95	15,25	23.89	18.49	19.49	18,99

REM PRM	= 994 = 4.6	1.1 (195 I	GRM+ = RAM+ =	0.36662E 0.17214E	08 09	UPSTREA INLET B	M BULK TE Ulk Tempe	MPERAT	TURE = 23.76 = 23.80	DEG C DEG C	DOWNSTR OUTLET	EAM BUI BULK TI	LK TEMPE Emperatu	RATURE RE	= 48.63 = 48.61	DEG C DEG C
STA	- 2	-WALL	TEMPER	ATURE (D	EG C)-	ТВ	RE	PR	RA+	Z+			NUSSELT	NUMBER		
TIO	N CM	A	в	с	AVER-	(c)					A	В	c		AVERAGE	
NO.					AGE									т	н	ፕ+ዘ
- 0	0.0	30.15	30.21	29.71	29.95	23.80	762.7	6.31	0.978E 08	0.00000	30.46	30.15	32.69	31.45	31.50	31 47
1	1.5	31.37	31.46	31.08	31.25	23.88	764.0	6.30	0.9825 08	0.00010	25.79	25.48	26 85	26 23	26 25	26 24
2	2.5	32.22	32.33	32.01	32.14	23.93	764.9	6.29	0.985E 08	0.00017	23.33	23.02	23,91	23.54	23.54	23.54
3	5.5	34.75	34.91	34.83	34.83	24.09	767.7	6.27	0.994E 08	0.00038	18,13	17.85	17.99	17.99	17.99	17.99
4	15.5	37.23	36.71	34.77	35.87	24.62	777.0	6.18	0.102E 09	0.00106	15.31	15,96	19.02	17,16	17.33	17.24
5	25.5	38.52	38.77	35.36	37.00	25.15	786.6	6.10	0.106E 09	0,00175	14.42	14.15	18.87	16.26	16.58	16.42
6	45.5	40.16	39,83	36,38	38.19	26,20	806.6	5,93	0.112E 09	0.00313	13.78	14,11	18.91	16.05	16,43	16.24
7	75.5	41.67	41.14	37.84	39.62	27.79	835.1	5.71	0.121E 09	0.00521	13.81	14.35	19.08	16.20	16.58	16.39
8	105.5	43.34	42.84	40,12	41.61	29.38	863.2	5.51	0.130E 09	0.00730	13.67	14.19	17.77	15.61	15.85	15.73
9	135.5	44.40	43.76	39.44	41.76	30.97	893.2	5.31	0.140E 09	C.00940	14.16	14.87	22.44	17.62	18.48	18,05
10	165.2	45.18	44.85	41.57	43.30	32.54	923,1	5.12	0.150E 09	0.01150	14.99	15.40	20.98	17.62	18.08	17.85
11	205.2	47.17	46.61	42.94	44.92	34.66	962.9	4.87	0.162E 09	0.01438	15.07	15.77	22.75	18.37	19.08	18.73
12	245.2	49.66	49.23	46.10	47.77	36.77	1006.2	4.63	C.176E 09	0.01732	14.55	15.05	20.11	17.05	17.45	17.25
13	275.2	50.75	50.13	46.51	48.47	38.36	1036.7	4.48	0.186E 09	0.01949	15.08	15.88	22.95	18.48	19.21	18.85
14	305.2	52.52	52.44	49.08	50.78	39.95	1068.8	4.34	0.197E 09	0,02167	14.82	14.92	20,39	17.20	17.63	17.41
15	333.3	53.69	53.91	49.34	51.57	41.43	1100.8	4.20	0.207E 09	0.02372	15.16	14.89	23.51	18.34	19.27	18.80
16	363,3	56.47	56.72	51.94	54.26	43.02	1132.8	4.07	0.218E 09	0.02593	13.78	13.53	20.78	16.48	17.22	16.85
17	383.3	56.94	56.52	52.36	54.55	44.08	1154.1	3.99	0.225E 09	0.02741	14.38	14.86	22.32	17.66	18.47	18.07
18	403.3	58,18	57.51	53.25	55.55	45.14	1176.3	3.90	0.233E 09	0.02889	14.15	14.92	22.74	17.73	18.64	18.18
19	423.3	58.55	57.66	53.94	56.02	46.20	1199.3	3.82	0.240E 09	0.03039	14.91	16.06	23.79	18.74	19.64	19,19
20	443.3	50.45	60.81	55.6/	58,15	97.26	1222.4	3.74	U.248E 09	0.03188	13.92	13.56	21.83	16.87	17.79	17.33
21	403.3	39.86	60.61	55.15	30.19	90.31	1244.9	3.6/	0.256E 09	0.03338	15.90	14.93	23.40	18.57	19,41	18,99
AVE	RAGE VA	LULS IF	SKOUGH S	STATIONS	15 10	20:										

 ======= EXPERIMENT 0R62
 --- DEC. 16, 1987

 INPUT ELECTRIC POWER = 2457.7 W
 HEAT RATE GAINED BY WATER = 2322.1 W

 MASS FLOW RATE = 22.4030 G/S
 PRESSURE DROP = 0.3290 MM H20

INPI MAS	UT ELEC S FLOW	TRIC PO RATE =	WER = 3 25.0450	609.0 W G/S	Р	RESSURE	HEAT RATE DROP = 0.	GAINE 3744 M	D BY WATER M H2O	= 3387.4 FRICTIO	W N FACTOR	= 0.0	HEAT BA	LANCE E	RROR = REM = 2	6.14% 0.3349
REM PRM	= 1196 = 4.3	.2 (30 I	GRM+ = 0 RAM+ = 0	.66389E .28746E	08 05	UPSTRE. INLET	AM BULK TE BULK TEMPE	MPERAT	URE = 23.78 = 23.82	DEG C DEG C	DOWNSTR OUTLET	EAM BUI BULK TE	IK TEMPE Imperatu	RATURE RE	= 56.21 = 56.19	DEG C DEG C
STA	- Z	-WALL	TEMPERA	TURE (D	EG C)-	TE	RE	PR	RA+	2 +			NUSSELT	NUMBER	?	
TIO	N CM	A	в	С	AVER-	(c)					A	в	с		AVERAGE	
NO.					AGE									Т	н	T+H
0	0.0	32.66	32.75	32.02	32.36	23.82	853.0	6.31	0.143E 09	0.00000	31.92	31.58	34.40	33.02	33.08	33.05
ĩ	1.5	34.36	34.49	33.92	34.17	23.92	855.0	6.29	0.144E 09	0.00009	27.02	26.68	28.20	27.51	27.52	27.52
2	2.5	35.53	35.69	35.23	35.42	23.99	856.3	6.28	0.144E 09	0.00015	24.44	24.10	25.08	24.67	24.67	24.67
3	5.5	39.05	39,29	39.17	39.17	24.20	860.4	6.25	0.146E 09	0,00034	18.98	18,68	18.83	18.83	18.83	18.83
4	15.5	42.25	41.51	38.44	40.16	24.89	874.2	6,14	0.152E 09	0,00095	16.21	1€.93	20.76	18.43	18.67	18.55
5	25.5	44.15	44.55	39.33	41.84	25.58	888.4	6.03	0.158E 09	0.00157	15.13	14.81	20.43	17,28	17,70	17.49
6	45.5	46.26	45,81	40,93	43,48	26.96	917.9	5.82	0.170E 09	0.00280	14.51	14.86	20.05	16.95	17.37	17.16
?	75.5	48.22	47.43	42.59	45.21	29.03	957.9	5.56	0.187E 09	0,00467	14.53	15.15	20.55	17.23	17,70	17.46
8	105.5	50.17	49.39	45.24	47.51	31.10	1001.6	5.29	0.206E 09	0.00654	14.55	15.17	19.62	16.91	17.24	17.07
9	135.5	51.50	50.61	44,40	47.72	33.17	1044.9	5.05	0.224E 09	0.00845	15.06	15.83	24.60	18,97	20.02	19,50
10	165.2	52.45	51.93	47.40	49.79	35.22	1089.0	4.81	0.242E 09	0.01038	15.94	16.43	22.56	18.85	19.37	19,11
11	205.2	55.06	54.26	49.04	51.85	37.99	1150.8	4.52	0.268E 09	0.01299	15.98	16.76	24.68	19.68	20.53	20.10
12	245.2	58.43	57.73	53.41	55.75	40.75	1213.9	4.26	0.295E 09	0.01559	15.35	15.98	21.43	15.10	18.55	18,32
13	275.2	59,80	58.84	53.76	56.54	42.82	1261.9	4.08	0.316E 09	0.01756	15.92	16.87	24.71	19,70	20.55	20,13
14	305.2	61.93	61.83	57.07	59.47	44.89	1309.1	3.92	0.337E 09	0.01955	15.81	15,90	22.12	18.47	18.99	18.73
15	333.3	63.71	64.00	57.50	60.68	46.83	1356.6	3.77	0.358E 09	0.02143	15.89	15.63	25.14	19.37	20.45	19,91
16	363.3	67.28	67.73	60.52	64.01	48.90	1406.1	3.63	0.380E 09	0.02344	14.55	14.22	23.02	17.71	18.70	18.20
17	383.3	67.71	67.10	61.11	64.26	50.28	1441.2	3.53	0.395E 09	0.02479	15.32	15,87	24.64	19.10	20.12	19.61
18	403.3	69.33	68.39	62.31	65.58	51.66	1478.0	3.43	0.411E 09	0.02615	15.07	15,92	25.02	19.13	20.26	19.69
19	423.3	69.75	68.36	63.23	66.14	53.04	1505.7	3.36	0.426E 09	0.02749	15,91	17.35	26.09	20.29	21.36	20.83
20	443.3	72.31	72.82	65.70	69.13	54.43	1541.7	3.28	0.441E 09	0.02883	14.82	14.42	23,53	18,03	19.08	18,55
21	463.3	71.79	72.68	66.26	69.25	55.81	1575.1	3.21	0.456E 09	0.03018	16,55	15.68	25.31	19.65	20.71	20.20
AVE	RAGE VA	LUES TH	ROUGH S	TATIONS	15 TO	20:										
	391.6	68.35	68.07	61,73	64.97	50.86	1455.6	3.50	0.402E 09	0.02535	15.26	15.57	24.58	18.94	15.99	19.47

====== EXPERIMENT OR61 --- DEC. 15, 1987 ========

19	423.3	/9.09	//.00	12.52	/5.45	63.06	1330.5	2,03	0.5992.09	0.03/02	16.50	10,11	27.95	21.39	22.63	21.99
20	443.3	82.41	82.84	75.43	79.03	64.91	1368.0	2.75	0,568E 09	0.03883	15,07	14.71	25.06	18,67	19.97	19.32
21	463.3	82.04	83.09	76.48	79.53	66.75	1407.6	2.66	0,592E 09	0.04064	17,21	16.11	27.04	20.61	21.85	21.23
AVE	RAGE VA	LUES TH	ROUGH S	STATIONS	15 TO	20:										
	391.6	77.14	76.80	70.31	73.64	60.14	1274.0	2.98	0.511E 09	0.03406	15.65	16.04	26.16	19.73	21.00	20.36
					=====		EXPERIMENT	0R66	DEC. 1	7, 1987 =		** (CHE	CK 0R34)		
TND	UT FIEC	TRIC D					USAT DATE	CATNE	O BY ULTED	- 1718 2	w		-	LANCE P	- 0000	6 229
MAS	S FLOW	RATE =	21,3630	G/S	, bi	RESSURE	DROP = 0.	2756 1	M H2O	FRICTIC	N FACTOR	R = 0.0	17244	FF	EM = 1	5.4847
REM	= 898		SPM+ = ().23052F	08	UPSTRE	AM BULK TE	MPERAT	URE = 23.90	DEG C	DOWNSTE	REAM BUT	LK TEMPE	RATURE	= 43.19	DEG C
PRM	= 5.0	03 8	RAM+ = (115328	09	INLET	BULK TEMPE	RATURE	= 23.92	DEG C	OUTLET	BULK T	EMPERATU	RE	= 43.18	DEG C
STA	- Z	-WALL	TEMPER/	TURE (D	EG C)-	TB	RE	PR	RA+	Z +			NUSSELT	NUMBER		
TIO	N ČM	A	В	с	AVER-	(c)					A	в	с		AVERAGE	
NO.			-	-	AGE								-	т.	н	T+H
	0.0	28.96	29.01	28.64	28.81	23.93	729.4	6.29	0.7296 08	0.00000	28.44	28.13	30.38	29.29	29.33	29.31
1	1.5	29.89	29.97	29.67	29.80	23.99	730.3	6.28	0.732E 08	0.00011	24.23	23.92	25.16	24.61	24.62	24.61
2	2 5	30 53	30 62	30 39	30 48	24 03	731 0	6.28	0.733E 08	0.00018	21.99	21.68	22.49	22 16	22 16	22 16
ĩ	5.5	32.46	32.60	12.53	32.53	24.15	733.1	6.26	0.738E 08	0.00039	17.21	16.93	17.07	17.07	12.07	17.07
ž	15.5	34.50	34.12	32.70	33.50	24.56	740.0	6.19	0.756E 08	0.00111	14.37	14.95	17.55	15.97	16.10	16.04
- <u>6</u> -	25 5	35 51	35 68	33 11	34 35	24.97	747.1	6.13	0.773E 08	0.00183	13 55	11.33	17.54	15.21	15.49	15 15
ě	45 5	16 73	36 53	34 06	35 34	25 79	761.6	6 00	0 809F 08	0 00328	13 03	13 26	17 24	14 92	15 19	15 05
ž	75 5	17 97	37 61	35 27	36 53	27 03	784 0	5 81	0 8648 08	0 00545	12 97	13 42	17 22	14 94	15 21	15 07
ć	105 5	20 25	39 00	36 99	20.00	27.03	804.0	5 25	0.0041 00	0.00345	12 22	13.42	16 24	14 42	14 61	14 52
õ	116 6	40 12	39.00	36,30	20.00	20.20	626.0	5.00	0.9705 00	0.00704	12 27	13.10	20 10	16 20	16 06	16 51
10	166 2	40.13	33.77	30.45	30.21	20.12	847 0	6 34	0.1025.00	0.00303	14 06	13.01	10 50	16.20	10.00	16.00
10	105.2	40.73	40.45	37.51	33,20	30.71	047.0	5.34	0.1105.00	0.01201	14.08	14,40	20 47	16 97	12.03	12.00
15	205.2	42.23	41.07	33.21	40.67	32.35	0//.0	3,14	0.1170.09	0.01497	13 64	14.00	20.47	15.07	16 10	16 03
12	245.2	44.23	44.03	41.58	42.86	33.99	906.0	4,95	0.1172 09	0.01/98	13.64	13.92	18.42	15.76	16.10	15.93
13	2/5.2	45.16	44.77	42.12	43.54	35.23	928.9	4.81	0.1236 09	0.02027	14.02	14.60	20.19	16.74	17.25	17.00
14	305.2	46.63	46.61	43.93	45.28	36.46	953.1	4.67	0.129E 09	0.02258	13.65	13.68	18.57	15.75	16.12	15.93
15	333.3	47.48	47.57	43.82	45.67	37.61	974.7	4.55	0.134E 09	0.02472	14.03	13.91	22.32	17.18	18.14	17.66
16	363.3	49.50	49.69	46,00	47,80	38.84	997.7	4.44	0.140E 09	0.02700	12.96	12,74	19.31	15.43	16.08	15.75
17	383.3	49.95	49.60	46.48	48.13	39.66	1013.6	4.36	0.144E 09	0.02852	13.41	13.89	20.25	16.31	16.95	16.63
18	403.3	50.89	50.47	47.35	49.01	40,49	1030.0	4,29	0.148E 09	0.03005	13.24	13.80	20.07	16.15	16.80	16.47
19	423.3	51.18	50.58	47.78	49.33	41.31	1047.0	4.21	0.153E 09	0.03159	13.93	14.84	21.23	17.14	17.81	17.48
20	443.3	52.65	52,99	49.22	51.02	42.13	1063.6	4.14	0.157E 09	0.03313	13.06	12.64	19.36	15.44	16.11	15.78
21	463.3	52.33	52.77	49.23	50.89	42.95	1078.9	4.07	0,161E 09	0,03467	14.61	13,96	21.84	17,27	18.06	17.67
AVE	RAGE VA	LUES TH	ROUGH 9	TATIONS	15 TO	20:										
	391.6	50.28	50,15	46.77	48.49	40.01	1021.1	4.33	0.146E 09	0.02917	13.44	13.64	20.42	16.28	16,98	16.63

REM PRM	= 1(003.0 3.866	GR RA	M+ = M+ =	0.90114 0.34840	E 08 E 09	UPSTREA INLET B	M BULK Ulk tem	TEMPERAT IPERATURE	URE = 23 = 23	.92 .97	DEG C DEG C	DOWNSTI OUTLET	REAM BU BULK T	LK TEMPE EMPERATU	RATURE RE	= 67.30 = 67.26	DEG C DEG C
STA TIO NO.	- 2 N CI	-14 M	ALL T	EMPER B	ATURE (C	DEG C)- AVER- AGE	ТВ (С)	RE	PR	RA+		Z+	λ	В	NUSSELT C	NUMBER	AVERAGE H	 т+н
						22.16			2 6 20	0.3465								21 00
U.	U.	.0 33	. 56	33.69	32.73	33.10	23.98	647.	3 5.20	0.1405	19	0.00000	29.77	25.52	32.39	31.05	31.12	31.08
-		.0 30	.35	35.44	34.75	35.07	24.11	642.	5 6.20	0.1472	12	0.00012	23.92	23.10	20.01	20.03	20.00	20.04
2	2	.0 30	. 55	40.02	20.14	36,30	24.20	650.	0 0.20 9 6 20	0.1405	19	0.00020	19 12	17 00	18.00	18 00	19 00	19 00
2	15	- D 40		40.42	30.31	40.31	24.40	604.	0 6 06	0.1505	10	0.00045	16 60	16 20	20.64	17 00	10.00	10.00
2	26	.0 43 E 45	.09	42.00	35.10	17 04	20,91	605.	0 0.00	0.1565	19	0.00120	14 60	10.25	20.04	16 00	17 45	12 21
c c	20	.0 40 E 40	00	43.34	40.25	43.04	26.33	711	6 6 6 6	0 1925	19	0.00207	14.05	14.47	20.32	10,90	17.45	17.21
2	25	.0 4/ 5 50	. 20	47.30	42.01	44.07	20.10	164	7 6 31	0.2075		0.00571	14.20	14.02	21.45	17 66	10 16	17 96
6	106	.5 50	61	61 00	44.03	40.75	22,22	700	C / 00	0.2215	10	0.00073	14.97	15 42	20.34	17.30	17 74	17 64
č	125	5 52	12	51.60	47.92	40./J	35.12	845	A 4.50	0.2578	19	0.00872	15 30	15.92	20.34	10 10	20 66	20 08
10	165	2 60		55.05	61 22	63 33	30.10	800	9 4 40	0.2975	ň	0.01786	15 99	16 46	22.22	19 00	10 59	10 20
11	205	2 50		59.93	51,23	56 37	12 92	050.	S 4.40	0.2035	ng l	0.01732	16 17	16 99	26 12	20 34	21 45	20.89
12	245	2 60	0.05	62 22	59.30	61 20	46 61	1021	6 1 79	0 3695	ne -	0 02084	15 65	16 25	22 46	18 61	19 19	19 90
13	275	2 69	98	65 08	59.82	62 67	40.01	1072	2 2 5 9	0.3895	19	0 02350	16 29	17 22	25 90	20 34	21 33	20 84
14	305	2 69	80	68 70	67.69	66 22	52 15	1126	5 3 40	0 4215	ň	0 02619	16 17	16 27	23 34	19 14	19 78	19 46
15	333	3 71	41	71 70	64 99	68.27	54.75	1171	6 3.26	0.4495	ňé	0.02868	16.09	15.82	26.18	19.83	21.07	20.45
16	363	3 75	44	25 82	68 51	72 10	57 52	1222	9 3 11	0.4815	í Á	0 03138	14.85	14 54	24 28	18 31	19 49	18 90
17	383	1 26	14	76 43	69 61	72 60	59 17	1257	4 3 01	0 5015	ňé	0 03327	15 85	16 55	26 48	20 10	21 34	20 72
18	403	3 78	28	77 29	71 02	74 40	61.21	1293.	9 2.91	0.5225	ñ9	0.03518	15.53	16.49	27.03	20.10	21.52	20.81
19	423	3 79	. 09	77.66	72.52	75.45	63.06	1330.	5 2.83	0.544E	ñ9	0.03702	16.50	18.11	27.95	21.34	22.63	21.99
20	443	3 82	41	82.84	75.47	79.03	64.91	1368.	0 2.75	0.5686	19	0.03883	15.07	14.71	25.06	18.67	19.97	19.32
21	463	- i a2	04	87 09	76 49	79 53	66 75	1407	6 2 66	0 5928	19	0 04064	17 21	16 11	27 04	20 61	21 85	21 23

	EXPERIMENT	NT OR65 DEC. 17	, 1987 ========	
INPUT ELECTRIC POWER = 3624.1 W	HEAT RAT	TE GAINED BY WATER =	3426.2 W HEAT	BALANCE ERROR = 5.46%
MASS FLOW RATE = 18.9370 G/S	PRESSURE DROP = 0	0,3183 MM H2O	FRICTION FACTOR = 0.025224	FREM = 25.3002

INP(MASS	JT ELE(5 FLOW	CTRIC P RATE =	OWER = 19.919	3315.5 W 0 G/S	P	RESSURE	HEAT RATE DROP = 0.	GAINE 2895 M	D BY WATER M H2O	= 3123.7 FRICTIO	W N FACTOF	. = 0.02	НЕАТ ВА 20759	LANCE I FI	ERROR = REM = 2	5.79% 0.7683
REM PRM	= 1000 = 4.0).4)99	GRM+ = RAM+ =	0.70690E 0.28975E	08 09	UPSTRE INLET	AM BULK TE BULK TEMPE	EMPERATI RATURE	URE = 23.82 = 23.87	DEG C DEG C	DOWNSTF OUTLET	EAM BUI BULK TH	LK TEMPE Emperatu	RATURE RE	= 61.43 = 61.40	DEG C DEG C
STA- TION NO.	Z CM	-WALL A	TEMPER. B	ATURE (D C	EG C)- AVER- AGE	TB (C)	RE	PR	RA+	2 +	λ	В	NUSSELT C	NUMBEI T	AVERAGE H	т+н
$\begin{array}{c} - & - \\ 0 \\ 1 \\ 2 \\ 3 \\ 4 \\ 5 \\ 6 \\ 7 \\ 8 \\ 9 \\ 10 \\ 11 \\ 12 \\ 14 \\ 15 \\ 6 \\ 7 \\ 11 \\ 12 \\ 14 \\ 15 \\ 16 \\ 7 \\ 18 \\ 9 \\ 21 \\ 1 \\ 12 \\ 21 \\ 1 \\ 12 \\ 21 \\ 1 \\ $	0.055 5.555 15.55 135.55 135.55 135.55 135.55 2245.22 2333.3 3403	$\begin{array}{c} 32.59\\ 34.22\\ 35.34\\ 38.71\\ 41.91\\ 43.76\\ 45.84\\ 47.91\\ 50.06\\ 51.70\\ 51.70\\ 51.70\\ 51.70\\ 61.60\\ 64.11\\ 66.32\\ 70.69\\ 70.69\\ 72.47\\ 73.15\\ 75.92\\ 75.58\end{array}$	32.69 34.35 35.50 38.95 41.07 44.04 45.44 47.15 49.36 50.85 52.78 63.99 66.59 70.41 70.09 71.89 71.89 71.89 76.51	$\begin{array}{c} 31,92\\ 33,76\\ 33,863\\ 38,63\\ 38,96\\ 40,48\\ 42,40\\ 45,19\\ 45,01\\ 48,563\\ 55,10\\ 55,55\\ 55,17\\ 60,52\\ 65,55\\ 55,47\\ 60,52\\ 65,55\\ 55,47\\ 70,55\end{array}$	$\begin{array}{c} 32.28\\ 34.02\\ 35.23\\ 39.78\\ 41.43\\ 43.06\\ 44.945\\ 50.79\\ 53.03\\ 58.57\\ 53.57\\ 51.76\\ 61.76\\ 63.49\\ 65.89\\ 66.89\\ 63.89\\ 67.33\\ 72.32\\ 73.32\\ \end{array}$	$\begin{array}{c} 23.88\\ 23.99\\ 24.07\\ 24.31\\ 25.11\\ 25.91\\ 27.51\\ 29.92\\ 32.32\\ 37.10\\ 40.30\\ 45.90\\ 43.50\\ 55.55\\ 52.95\\ 55.55\\ 55.55\\ 57.75\\ 59.36\\ 60.96\\ \end{array}$	679.3 681.1 682.3 788.3 776.3 778.3 817.2 950.2 950.2 950.2 1015.7 1060.5 1106.6 1151.7 1228.6 1229.6 1229.6 1229.6 1322.4	$\begin{array}{c} 6.30\\ 6.28\\ 6.23\\ 6.10\\ 5.75\\ 5.44\\ 5.15\\ 4.87\\ 4.30\\ 3.67\\ 3.67\\ 3.67\\ 3.67\\ 3.219\\ 3.10\\ 3.01$	$\begin{array}{c} 0.132E 09\\ 0.133E 09\\ 0.134E 09\\ 0.134E 09\\ 0.134E 09\\ 0.142E 09\\ 0.142E 09\\ 0.146E 09\\ 0.160E 09\\ 0.219E 09\\ 0.239E 09\\ 0.239E 09\\ 0.239E 09\\ 0.239E 09\\ 0.320E 09\\ 0.320E 09\\ 0.342E 09\\ 0.342E 09\\ 0.392E 09\\ 0.424E 09\\ 0.424E 09\\ 0.421E 09\\ 0.457E 09\\ 0.45$	$\begin{array}{c} 0.00000\\ 0.00012\\ 0.00019\\ 0.00042\\ 0.00120\\ 0.00120\\ 0.00120\\ 0.00353\\ 0.00588\\ 0.00825\\ 0.01068\\ 0.01313\\ 0.01639\\ 0.01639\\ 0.01570\\ 0.02221\\ 0.022711\\ 0.022711\\ 0.022713\\ 0.02711\\ 0.02266\\ 0.03304\\ 0.03304\\ 0.03478\\ 0.03478\\ 0.03439 \end{array}$	$\begin{array}{c} 29.84\\ 25.42\\ 23.07\\ 18.05\\ 15.44\\ 14.51\\ 14.07\\ 15.59\\ 15.59\\ 15.59\\ 15.59\\ 15.60\\ 15.79\\ 15.61\\ 15.60\\ 15.15\\ 15.95\\ 15.40\\ 15.46\\ 15.46\\ 15.46\\ 15.86\\ 14.65\\ 16.53\\ 16$	$\begin{array}{c} 29.51\\ 25.09\\ 22.74\\ 17.75\\ 16.15\\ 14.26\\ 14.39\\ 14.97\\ 15.68\\ 14.97\\ 15.68\\ 14.97\\ 15.82\\ 16.57\\ 15.82\\ 16.57\\ 15.82\\ 16.57\\ 15.74\\ 15.82\\ 17.20\\ 14.35\\ 15.54\\ 15.54\\ 15.54\\ 15.54\\ 15.54\\ 15.54\\ 15.54\\ 15.54\\ 15.54\\ 15.54\\ 15.54\\ 15.55\\ 15$	32.32 26.62 23.73 17.90 20.10 19.90 20.55 19.82 24.62 21.98 24.62 21.98 24.62 21.98 24.62 21.98 24.62 21.98 24.62 21.93 24.51 24.36 25.10 23.28 25.90	30.94 25.92 23.31 17.90 17.68 16.69 17.05 16.69 17.05 18.87 18.40 19.56 18.34 19.06 18.34 19.07 19.07 19.07 20.14 19.07 20.14 19.55	$\begin{array}{c} 31.00\\ 25.94\\ 23.32\\ 17.90\\ 17.95\\ 17.12\\ 17.06\\ 17.25\\ 17.25\\ 17.25\\ 18.91\\ 20.48\\ 18.91\\ 20.44\\ 18.89\\ 20.07\\ 18.49\\ 20.44\\ 18.89\\ 20.07\\ 18.68\\ 19.90\\ 20.22\\ 21.20\\ 18.88\\ 20.55\end{array}$	30.97 25.93 23.31 17.90 17.81 16.83 17.30 17.30 19.42 18.65 20.15 18.24 20.00 18.65 20.16 18.24 19.54 18.40 19.56 19.40 19.56 20.07 18.67 19.67 20.06
AVE	391.6	LUES T 71.43	HROUGH 71.14	STATIONS 65.24	68,26	20: 55.22	1242.0	3.24	0.415E 09	0.03209	15.08	15.40	24.42	18.76	19.83	19,30

======= EXPERIMENT OR64 --- DEC. 16, 1987 ========

20 21	443.3 463.3 FRACE VA	71.16 70.87	71.54 71.76	65.87 66.32	68.61 68.82	56.54 58.00 20.	1172.7	3.17 3.09	0.363E 09 0.375E 09	0.03927 0.04117	14.12	13.76 14.97	22.13 24.76	17.11	18.04 20.12	17.57 19.58
	391.6	66.96	66.70	61.57	64.20	52.75	1105.1	3.38	0.330E 09	0.03454	14.63	14.95	23,59	18.17	19.19	18,68
							EXPERIMENT	0R69	DEC. 1	8, 1987 =						
I NI MAS	PUT ELEC	TRIC PO RATE =	WER = 3 17,3490	3133.0 W G/S	r Pl	RESSURE	HEAT RATE DROP = 0.	GAINE 3057 M	D BY WATER M H2O	= 2959.7 FRICTIO	W DN FACTOR	2 = 0.03	НЕАТ ВА 28876	LANCE F	CRROR = REM = 2	5.53% 5.9947
RE) PR)	4 = 900 4 = 3.9	1.2 (155 F	GRM+ = C RAM+ = C).73492E).29064E	08 09	UPSTREA INLET	AM BULK TE BULK TEMPE	MPERA1 RATURE	URE = 24.02 = 24.07	DEG C DEG C	DOWNSTR OUTLET	EAM BUI BULK TI	LK TEMPE Emperatu	RATURE RE	= 64.93 = 64.89	DEG C DEG C
ST	4- Z	-WALL	TEMPERA	TURE (E	DEG C)-	TB	RE	PR	RA+	Z +			NUSSELT	NUMBER	1	
TIC NO.	ON CM	A	В	с	AVER- AGE	(c)					Α	B	с	т	AVERAGE H	т+н
0	0.0	32,77	32,83	32,03	32.42	24.08	594.3	6.27	0.127E 09	0.00000	28.32	28.16	30.97	29,54	29.61	29.57
1	1,5	34.34	34.41	33.81	34.09	24.20	596.1	6.25	0.128E 09	0.00013	24.30	24.13	25.64	24.90	24.92	24.91
2	2.5	35.42	35.50	35.04	35.25	24.29	597.3	6.23	0.128E 09	0.00022	22.13	21.96	22.91	22.47	22.48	22.47
3	5.5	38.65	38.78	38.72	38.72	24.55	600.8	6.19	0.130E 09	0.00049	17.45	17,29	17.37	17.37	17.37	17.37
9 5	25 5	41.00	40.97	37.19	39.54	25.42	613.1	5 92	0.1372.09	0.00137	14 20	15.79	19,85	16 47	16 91	16 69
6	45.5	45.64	45.19	40.31	42.86	28.04	649.9	5.68	0.1566.09	0.00228	13 86	14 23	19.00	16 46	16 97	16.03
7	75.5	47.66	47.03	42.34	44.84	30.65	686.9	5.35	0.176E 09	0.00676	14.27	14.81	20.75	17.09	17.64	17.37
8	105.5	50.09	49.36	45.42	47.57	33.26	725.0	5,04	0.196E 09	0,00950	14.33	14.97	19.83	16.85	17.24	17.04
9	135.5	51,98	51.23	45.72	48.65	35.87	764.6	4.73	0.217E 09	0.01232	14.87	15,60	24.33	18.73	19.78	19,25
10	165.2	53,93	53.48	49,39	51.55	38.46	804.3	4.47	0.238E 09	0,01511	15.39	15.86	21,79	18.20	18.71	18.45
11	205.2	57.01	56.34	51.51	54.09	41.94	861.0	4.15	0.269E 09	0.01888	15.70	16.43	24.72	19.47	20.39	19.93
12	245.2	60.87	60.27	56.24	58.41	45.42	915.6	3.88	0.299E 09	0.02270	15,22	15.83	21,72	18.10	18.62	18.36
13	275.2	62.72	61,96	57,40	59.87	48.03	959.4	3.69	0.323E 09	0,02559	15.94	16.80	24.98	19.77	20.68	20.22
14	305.2	65.57	65.48	61.06	63.29	50.65	1004.9	3.50	0.349E 09	0.02851	15.61	15.71	22.39	18,43	19.03	18.73
15	333.3	68.01	68.20	62.20	65.15	53.09	1046.6	3.35	0.373E 09	0.03124	15.57	15.37	25.50	19.25	20.48	19.87
10	363.3	/1./8	72.05	65.56	68,74	55./1	1089.4	3.21	0.398E 09	0.03416	14.38	14.15	23.48	17.75	18.87	18.31
10	383.3	74 47	71.89	66,69 C0 10	71 13	57.45	1149.9	3.12	0.4156 05	0.03614	15.28	15.97	29.99	19.23	20.28	19.75
10	403.3	76 34	74 16	60.10	72 15	60 93	1190.0	2 93	0.4312.05	0.03015	10.04	17 32	23,30	20 42	20.50	21 00
20	423.3	78.44	78 82	72 18	75.50	62.67	1211.9	2.84	0.4665 09	0 04231	14 49	14 15	23 54	17 81	18 93	18 17
21	463.3	78.11	79.08	73.19	75.90	64.41	1243.9	2.77	0.4858 09	0.04428	16.64	15.54	25.97	19.86	21.03	20.44
ĀVE	RAGE VA	LUES TH	ROUGH	TATIONS	15 TO	20:							22121		2.105	
	391.6	73.43	73.14	67.43	70.35	58.17	1132.7	3.08	0.422E 09	0.03705	15.11	15.47	24.93	18.95	20.11	19,53

REM	= 901	.9	GRM+ = (0.55584	E 08	UPSTRE#	AM BULK TE	EMPERAT	URE = 24.00	DEG C	DOWNSTF	BULK TH	LK TEMPE	RATURE	= 58.44	DEG C
PRM	= 4.2	17	RAM+ = (0.23442	E 09	INLET E	BULK TEMPE	RATURE	= 24.05	DEG C	OUTLET		Emperatu	RE	= 58.41	DEG C
STA- TION NO.	Z CM	-WALL A	TEMPER/ B	C C	DEG C)- AVER- AGE	ТВ (С)	RE	PR	RA+	Z *	λ	В	NUSSELT C	NUMBEI	AVERAGE H	т+н
0 1 2 3 4 5 6 7 8 9 0 11 2 3 4 5 6 7 8 9 0 11 2 3 4 5 6 7 8 9 0 11 2 3 4 5 6 7 8 9 0 11 2 3 4 5 6 7 8 9 0 11 2 3 4 5 6 7 8 9 0 11 2 3 4 5 6 7 8 9 0 11 2 3 4 5 6 7 8 9 0 11 2 3 4 5 6 7 8 9 0 11 2 3 4 5 6 7 8 9 0 1 1 2 3 4 5 6 7 8 9 0 1 1 2 3 4 5 6 7 8 9 0 1 1 1 2 3 4 5 6 7 8 9 0 1 1 1 2 3 4 5 6 7 8 9 0 1 1 1 2 3 4 5 7 8 9 0 1 1 1 2 3 4 5 7 8 9 1 1 1 1 2 3 4 5 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	0.0 1.5 2.5 5.5 15.5 75.5 105.5 105.5 205.2 205.2 275.2 205.2 275.2 305.2 333.3 363.3	31.80 33.19 34.15 37.04 39.78 41.34 43.39 45.23 45.23 47.25 48.87 50.46 53.03 56.21 57.91 60.35 62.28 65.55	31.86 33.28 34.26 37.20 39.14 41.57 43.02 44.68 46.70 48.20 48.20 50.08 52.43 55.7.30 60.29 62.42 65.81	$\begin{array}{c} 31.13\\ 32.72\\ 33.82\\ 37.12\\ 36.49\\ 36.49\\ 37.33\\ 38.75\\ 40.71\\ 43.21\\ 43.19\\ 46.35\\ 48.00\\ 52.24\\ 53.16\\ 56.33\\ 57.16\\ 60.04\\ \end{array}$	31.48 32.98 34.02 37.12 37.98 39.39 40.96 42.83 45.10 45.86 48.31 50.37 54.11 55.38 58.33 59.76 62.86	24.05 24.16 24.23 24.45 25.92 27.38 31.78 36.15 39.09 42.02 44.22 46.41 48.47 50.67	631.1 632.6 633.6 659.6 659.0 681.3 713.2 748.2 748.2 748.2 781.4 817.1 864.8 915.9 951.9 951.9 950.7 1027.1	$\begin{array}{c} 6.27\\ 6.26\\ 6.24\\ 6.21\\ 5.98\\ 5.76\\ 5.49\\ 5.21\\ 4.95\\ 4.70\\ 4.41\\ 4.15\\ 3.98\\ 3.80\\ 3.60\\ 3.50\end{array}$	$\begin{array}{c} 0.113 {\tt E} \ 09\\ 0.114 {\tt E} \ 09\\ 0.114 {\tt E} \ 09\\ 0.116 {\tt E} \ 09\\ 0.125 {\tt E} \ 09\\ 0.125 {\tt E} \ 09\\ 0.125 {\tt E} \ 09\\ 0.155 {\tt E} \ 09\\ 0.155 {\tt E} \ 09\\ 0.155 {\tt E} \ 09\\ 0.161 {\tt E} \ 09\\ 0.196 {\tt E} \ 09\\ 0.217 {\tt E} \ 09\\ 0.241 {\tt E} \ 09\\ 0.254 {\tt E} \ 09\\ 0.254 {\tt E} \ 09\\ 0.276 {\tt E} \ 09\\ 0.231 {\tt Z} \ 03\end{array}$	0.00000 0.00012 0.00021 0.00023 0.0023 0.0023 0.00381 0.00635 0.00850 0.01152 0.01152 0.01152 0.01158 0.02123 0.022132 0.02664 0.02919 0.03194	28.42 24.37 22.18 15.05 14.22 13.65 13.99 14.45 14.90 15.25 14.90 15.38 15.05 15.14	28.19 24.13 21.95 17.26 15.74 14.01 13.98 14.41 15.13 15.37 15.97 15.41 15.41 15.12 14.90 13.76	31.12 25.71 22.95 17.37 19.43 19.21 19.54 18.93 23.86 20.69 23.85 21.16 24.07 22.24	29.65 24.96 22.50 17.37 16.27 16.08 16.41 16.25 18.11 17.61 17.49 18.86 17.61 18.53 17.09	29.71 24.96 22.51 17.41 16.66 16.52 16.85 16.59 15.08 18.08 19.73 17.92 19.64 18.12 19.57 18.06	29.68 24.97 22.50 17.37 17.29 16.47 16.30 16.63 16.42 18.59 17.85 17.85 17.85 17.71 19.25 17.87 17.58
17	383.3	66.29	65.70	60.86	63.43	52.14	1096.2	3.40	0.325E 09	0.03379	14.70	15.33	23.84	18.42	19.43	18.92
18	403.3	67.92	67.22	62.11	64.84	53.60	1120.5	3.33	0.337E 09	0.03560	14.49	15.24	24.39	18.47	19.63	19.05
19	423.3	68.59	67.52	63.40	65.73	55.07	1146.0	3.25	0.350E 09	0.03743	15.31	16.62	24.86	19.42	20.41	19.92
20	443.3	71.16	71.54	65.87	68.61	56.54	1172.7	3.17	0.363E 09	0.03927	14.12	13.76	22.13	17.11	18.04	17.57
21	463.3	70.87	71.76	66.32	68.82	58.00	1198.9	3.09	0.375E 09	0.04117	16.01	14.97	24.76	19.04	20.12	19.58

		EXPERIMENT	OR68 -	DEC.	18, 1987 ==			
INPUT ELECTRIC POWER = 2805.6 W	PRESSUR	HEAT RATE	GAINED	BY WATER	= 2646.5 W	HEAT	BALANCE ERROR	= 5.67%
MASS FLOW RATE = 18.4320 G/S		E DROP = 0.1	2845 MM	H2O	FRICTION	FACTOR = 0.023839	FREM =	21.4997

INPU MASS	T ELEC	TRIC PC RATE =	WER = 2 19.7670	375,5 W G/S	PI	RESSURE	HEAT RATE DROP = 0.	GAINE 2397 M	D BY WATER M H2O	= 2260.8 FRICTIC	W N FACTOR	= 0.0	HEAT BA 17489	LANCE E FF	RROR = REM = 1	4.83% 5.7764
REM PRM	= 902 = 4.5	.1 G 49 R	RM+ = 0 AM+ = 0	.38783E .17643E	08 09	UPSTRE	AM BULK TE BULK TEMPE	MPERAT RATURE	URE = 23.90 = 23.94	DEG C DEG C	DOWNSTR OUTLET	EAM BUI BULK TH	SK TEMPE Emperatu	RATURE RE	= 51.33 = 51.31	DEG C DEG C
STA-	7	-WALL	TEMPERA	TURE (D	EG C)-	TB	RE	PR	RA+	2 +			NUSSELT	NUMBER	{	
TION NO.	СМ	Å	В	с	AVER- AGE	(c)					K	В	с	т	AVERAGE H	т+н
0	0.0	30.57	30.63	30.03	30.31	23.94	675.0	6.29	0.960E 08	0.00000	28.40	28.12	30.89	29.52	29.57	29.54
1	1.5	31.75	31.85	31,38	31.59	24.02	676.3	6.28	0.964E 08	0.00012	24.34	24.05	25.57	24,86	24.88	24.87
2	2.5	32.57	32,68	32.32	32.47	24.08	677.2	6.27	0.968E 08	0.00019	22,16	21.87	22.85	22.42	22.43	22.43
3	5.5	35.03	35.20	35.11	35.11	24,26	679.9	6.24	0.977E 08	0.00043	17.45	17.19	17,32	17.32	17.32	17.32
4	15.5	37.43	36.88	34.79	35.97	24.84	689.2	6.15	0.101E 09	0.00120	14.92	15.60	18.87	16.87	17.07	16,97
5	25.5	38.72	38.88	35.39	37.09	25.42	698.6	6.06	0.104E 09	0.00198	14.11	13.94	18.82	16.07	16.42	16.25
6	45.5	40.33	40.03	36.63	38,40	26.59	718.3	5.87	0.111E 09	0.00355	13.62	13.92	18.63	15.84	16.20	16.02
7	75.5	42.01	41.48	38.23	39.99	28.34	745.2	5.64	0.121E 09	0.00591	13.63	14.18	18.85	16.00	16.38	16.19
8	105.5	43.76	43.32	40.52	42.03	30,10	773.3	5.42	0.131E 09	0.00828	13.58	14.04	17.80	15,55	15.80	15.67
9	135.5	45.05	44.47	40.29	42.52	31.85	803.6	5.20	0.142E 09	0.01067	14.00	14.65	21.90	17.31	18.11	17.71
10	165.2	46.08	45.75	42.57	44.24	33.58	831.4	5.00	0.152E 09	0.01307	14.72	15.12	20.48	17,26	17.70	17.48
11	205.2	48.12	47.65	44.04	45.96	35.92	8/1.9	4.73	0.166E 09	0.01637	14.98	15.59	22.52	18.21	18.90	18.56
12	245.2	50.73	50.35	47.30	48.92	38.25	912.8	4.49	0.180E 09	0.01967	14.58	15.04	20,12	17.06	17.47	17.27
13	275.2	52.04	51.54	48.07	49.93	40.00	944.1	4.33	0.192E 09	0.02215	15.07	15,73	22.49	18.28	15.94	18.61
14	305.2	54.07	54.04	50.73	52.39	41.76	9//.6	4.1/	0.204E 09	0.02464	14.69	14,72	20,15	17.00	17.43	17,22
15	333.5	55.51	55.63	51,13	53.35	43.40	1006.1	4.04	0.215E 09	0.02698	14.87	14.73	23.31	18.11	19.06	18.58
16	363.3	58.08	58.36	53.57	55.90	45.15	1038.1	3.90	0.227E 09	0.02950	13.89	13.60	21.33	16.72	17.54	17,13
17	363.3	58.76	58.2/	54.38	56.45	46.32	1060.5	3.81	U.235E 09	0.03119	14.41	15.00	22.22	17.69	18.46	18.05
18	403.3	60.01	59.42	55.30	57.51	4/.46	1082.8	3.13	0.243E 09	0.03289	14.28	14.99	22,90	17,85	18.77	18,31
19	423.3	60.57	59.71	56.18	58.16	48,65	1104.9	3.64	0.252E 09	0.03458	14.98	16.15	23.73	16.78	19.65	19.21
20	443.3	62.69	63.05	58,05	60.46	49.82	1128.0	3.56	0.2502 09	0.03629	13.85	13.48	21.65	16.75	17.66	17.20
21	403.3	62.2/	63.01	35.52	100,58	20.99	1152.1	3.90	0.2095 09	0.03801	15.76	14.80	23.60	18.54	15.44	10.99
AVER	AGE VA 391.6	59.27	59.07	54,77	56.97	46.80	1070.1	3.78	0.238E 09	0.03190	14.38	14.66	22.52	17.65	18.52	18.09

======= EXPERIMENT OR67 --- DEC. 17, 1987 ========

AVE	RAGE V. 391.6	ALUES TI 60,82	HROUGH 5 60,61	STATIONS 56.48	15 TO 58.60	20: 48.80	955,1	3.64	0.237E 09	0.03718	13.96	14.25	21,86	17.14	17.98	17.56
						F	EXPERIMENT	0R72	DEC, 1	9, 1987 :		=				
I N P MA S	UT ELEO S FLOW	CTRIC PO RATE =	OWER = 2 16.0130	2640.0 W) G/S	PI	RESSURE	HEAT RATE DROP = 0.	GAINE 2665 M	D BY WATER M H2O	= 2498.2 FRICTIO	W N FACTOR	= 0.02	НЕАТ ВА 29571	LANCE E FF	RROR = REM = 2	5.37% 3.7596
REM PRM	= 80 = 4.	3.5 (103 1	GRM+ = (RAM+ = ().56381E).23134E	08 09	UPSTREA Inlet e	M BULK TE BULK TEMPE	MPERAT	URE = 23.86 = 23.91	DEG C DEG C	DOWNSTR OUTLET	EAM BUI Buik te	.K TEMPE MPERATU	RATURE RE	= 61.28 = 61.24	DEG C DEG C
STA TIO NO.	- Z N CM	-WALL A	TEMPER/ B	TURE (D C	EG C)- AVER- AGE	TB (C)	RE	PR	RA+	Z +	A	В	NUSSELT C	NUMBER	AVERAGE H	 т+н
0 1 2 3 4 5 6 7 8 9 0 11 2 3 4 5 6 7 8 9 0 11 2 3 4 5 6 7 8 9 0 11 2 3 4 5 6 7 8 9 0 11 2 3 4 5 6 7 8 9 0 11 12 3 4 5 6 7 8 9 0 11 12 3 4 5 6 7 8 9 0 11 12 13 14 5 16 7 10 10 10 10 10 10 10 10 10 10 10 10 10	0.0 1.5 2.55 5.5 45.5 105.5 245.2 245.2 245.2 245.2 245.2 2305.2 245.2 333.3 363.3 340	$\begin{array}{c} 31.42\\ 32.81\\ 33.77\\ 36.64\\ 40.97\\ 42.83\\ 44.83\\ 46.97\\ 53.45\\ 57.68\\ 57.53.45\\ 57.68\\ 58.73\\ 61.22\\ 63.49\\ 67.96\\ 67.96\\ 70.59\\ 73.46\\ 70.59\\ 73.92\\ 92.92\end{array}$	$\begin{array}{c} 31.48\\ 32.89\\ 33.86\\ 83.8\\ 36.78\\ 38.83\\ 38.83\\ 41.18\\ 42.43\\ 44.23\\ 46.45\\ 75.252.51\\ 56.53\\ 58.08\\ 61.16\\ 67.26\\ 67.33\\ 68.95\\ 69.59\\ 73.762\\ 73.62\\ \end{array}$	30.85 32.41 33.48 36.71 36.97 38.27 43.16 43.41 43.16 43.41 45.57 48.65 53.01 61.67 62.82 64.27 65.63 68.19	$\begin{array}{c} 31.163\\ 32.63\\ 33.65\\ 33.67\\ 40.42\\ 42.42\\ 44.995\\ 40.42\\ 44.995\\ 48.48\\ 50.91\\ 54.24\\ 65.28\\ 67.89\\ 67.86\\ 97.1.09\\ 71.09\end{array}$	$\begin{array}{c} 23.92\\ 24.01\\ 24.11\\ 24.35\\ 25.94\\ 27.94\\ 32.32\\ 34.707\\ 40.25\\ 43.48\\ 27.95\\ 32.37\\ 37.07\\ 40.25\\ 43.48\\ 25.98\\ 45.48\\ 25.98\\ 55.28\\ 45.44\\ 56.03\\ 57.62\\ 59.81\\ 59.81\\ \end{array}$	546.6 548.0 552.0 552.3 573.0 593.8 624.2 656.9 723.3 686.9 723.3 768.6 851.4 888.3 924.3 962.4 985.9 1010.6 1035.6 1060.8 1067.2	$\begin{array}{c} 6.29\\ 6.28\\ 6.22\\ 6.107\\ 5.74\\ 4.601\\ 4.04\\ 3.857\\ 3.52\\ 3.52\\ 3.37\\ 3.19\\ 3.112\\ 2.94 \end{array}$	$\begin{array}{c} 0.106\pm 09\\ 0.107\pm 09\\ 0.107\pm 09\\ 0.108\pm 09\\ 0.108\pm 09\\ 0.114\pm 09\\ 0.119\pm 09\\ 0.119\pm 09\\ 0.119\pm 09\\ 0.129\pm 09\\ 0.144\pm 09\\ 0.160\pm 09\\ 0.160\pm 09\\ 0.234\pm 09\\ 0.234\pm 09\\ 0.234\pm 09\\ 0.332\pm 09\\ 0.332\pm 09\\ 0.332\pm 09\\ 0.335\pm 09\\ 0.351\pm 09\\ 0.371\pm 09\\ \end{array}$	$\begin{array}{c} 0.00000\\ 0.00014\\ 0.00053\\ 0.00149\\ 0.00245\\ 0.00245\\ 0.00139\\ 0.00731\\ 0.01329\\ 0.01329\\ 0.02450\\ 0.0239\\ 0.02450\\ 0.03076\\ 0.03076\\ 0.03076\\ 0.03076\\ 0.03076\\ 0.03089\\ 0.03899\\ 0.04326\\ 0.04548\\ 0.04774\\ \end{array}$	$\begin{array}{c} 27.71\\ 23.69\\ 12.53\\ 16.90\\ 14.54\\ 13.78\\ 13.78\\ 13.76\\ 13.76\\ 14.40\\ 14.93\\ 15.18\\ 14.62\\ 15.18\\ 15.10\\ 13.85\\ 14.46\\ 14.35\\ 15.00\\ 13.63\\ 15.07\\ 15.64\\ 15.00\\ 13.63\\ 15.97\\ 15.98\\ 15.97\\ 15.98\\ 15.97\\ 15.98\\ 15.97\\ 15.98\\ 15.97\\ 15.98\\ 15.97\\ 15.98\\ 15.97\\ 15.98\\ 15.97\\ 15.98\\ 15.97\\ 15.98\\ 15.97\\ 15.98\\ 15.97\\ 15.98\\ 15.97\\ 15.98\\ 15.97\\ 15.98\\ 15.97\\ 15.98\\ 15.97\\ 15.98\\ 15.97\\ 15.98\\ 15.97\\ 15.98\\ 15$	27.52 23.49 21.33 16.72 15.16 13.59 13.80 14.44 15.33 15.83 15.83 15.83 15.26 16.18 15.26 16.18 15.26 16.25 13.486	30.01 24.83 22.19 16.81 18.85 19.22 19.22 19.22 19.22 23.29 21.21 23.87 20.80 24.05 24.05 24.05 24.22 22.20 23.369 24.28 21.69 24.28 21.69 24.28 21.69 24.28	28.77 24.19 21.80 16.61 15.83 15.96 16.17 18.04 17.69 17.39 17.39 17.39 18.14 19.04 17.89 18.11 18.14 19.00 16.61 18.82	28.82 24.21 16.81 16.85 16.23 16.90 16.50 19.01 18.17 19.69 17.86 19.55 17.55 19.55 17.95 19.55 19.55 19.55 19.55	28.79 24.20 21.81 16.81 16.73 16.19 16.63 18.52 17.91 19.48 18.02 17.61 19.48 18.02 17.46 18.67 19.47 19.47 19.47 19.31
	391.6	68.69	68.43	63.53	66.05	55.10	996.6	3.25	0.331E 09	0.03990	14.40	14.72	23.20	17.88	18.88	18.38

PRM	= 4.4	141	RAM+ = l	J.1/260E	09	INLET B	ULK TEMPE	RATURE	= 23.89	DEG C	OUTLET	BULK TE	IMPERATU	RE	= 53.71	DEG (
STA	- 2	-WALL	TEMPER/	TURE (D	EG C)-	ТВ	RE	PR	RA+	Z +			NUSSELT	NUMBER	2	
TIO	N CM	A	Б	с	AVER-	(c)					A	Б	с		AVERAGE	
NO.					AGE									т	н	T+H
0	0.0	30.27	30.36	29.79	30.05	23.89	580.7	6.30	0.898E 08	0.00000	27.69	27.32	29.91	28.66	28.71	28.6
1	1.5	31.44	31.56	31.12	31.31	23,98	581.9	6.28	0.903E 08	0.00013	23.68	23.30	24.74	24.10	24.12	24.1
2	2.5	32,24	32,39	32,03	32,18	24.04	582.8	6.27	0.906E 08	0.00022	21.54	21,16	22,11	21.72	21.73	21.7
3	5.5	34.66	34.88	34.77	34.77	24.24	585.3	6.24	0.916E 08	0.00050	16.93	16,57	16,75	16.75	16,75	16.75
4	15.5	37.17	36.74	34.57	35,76	24.87	594.0	6.14	0.949E 08	0,00140	14.33	14.85	18,18	16.19	16.38	16.2
5	25.5	38.46	38.66	35,19	36.88	25.51	602.9	6.04	0.984E 08	0.00230	13,58	13.39	18,17	15,48	15.83	15,66
6	45,5	40.13	39.83	36.43	38,21	26,78	621.5	5.84	0.105E 09	0.00412	13.15	13.45	18.18	15.36	15.74	15.5
7	75.5	41.78	41.26	37,98	39.75	28,69	646.5	5,60	0.115E 09	0,00686	13.34	13,90	18.81	15.80	16.22	16.0
8	105.5	43.60	43.12	40.30	41.83	30.60	673.3	5.36	0.126E 09	0.00962	13.38	13.89	17.94	15.49	15.79	15.64
9	135.5	45.00	44.41	40 23	42.47	32.51	701.0	5.12	0.137E 09	0.01241	13.87	14.55	22,42	17.39	18.31	17.85
10	165.2	46,25	45.86	42.85	44.45	34.40	727.8	4.90	0.147E 09	0.01522	14.54	15.03	20.38	17.14	17.58	17.30
11	205.2	48,55	48,10	44.60	46.46	36.94	767.2	4.61	0.162E 09	0.01908	14.75	15.34	22.36	17.98	18.70	18.3
12	245.2	51,53	51.16	48.15	49.75	39.49	805.0	4.38	0.177E 09	0.02289	14.15	14.60	19.66	16.60	17.02	16.8
13	275.2	52.89	52.32	48.98	50.79	41.40	835.8	4.20	0.189E 09	0.02578	14.78	15.54	22.38	18.07	18.77	18.42
34	305.2	54,91	54.88	51,69	53,29	43.30	865.1	4.05	0.201E 09	0.02868	14.58	14.62	20.18	16.94	17.39	17.16
15	333.3	56.58	56.73	52,50	54.58	45.09	893.1	3.91	0.212E 09	0.03142	14.68	14.49	22.77	17.78	18.68	18.2
16	363.3	59.50	59.67	55,12	57.35	47.00	924.9	3.76	0.225E 09	0.03437	13.45	13.27	20.70	16.24	17.03	16.63
17	383.3	60.26	59.73	55.95	57.97	48.27	945.3	3.67	0.233E 09	0,03634	13,98	14.64	21.83	17.28	18,07	17.68
18	403.3	61.62	61.04	57,00	59.17	49.55	966.7	3.58	0.242E 09	0.03832	13.86	14.55	22.45	17.40	18.33	17.86
19	423.3	62.32	61.50	58.14	60.02	50.82	989.2	3.49	0.251E 09	0.04031	14.52	15.64	22.82	18.15	18.95	18.55
20	443.3	64.64	64.97	60.20	62.50	52.09	1011.7	3.41	0.260E 09	0.04231	13.28	12.94	20.55	16.01	16.83	16.43
21	463.3	64.18	64.90	60,55	62.54	53.36	1031.1	3.34	0.269E 09	0.04427	15,38	14,42	23.16	18,12	19.03	18.58
YANEI	RAGE VA	LUES T	HROUGH S	STATIONS	15 TO	20:										

 EXPERIMENT	0R71	 DEC.	19,	1987	

HEAT RATE GAINED BY WATER = 2121.7 W HEAT BALANCE ERROR = 6.04% PRESSURE DROP = 0.2412 MM H2O FRICTION FACTOR = 0.023715 FREM = 18.8387

UPSTREAM BULK TEMPERATURE = 23.84 DEG C DOWNSTREAM BULK TEMPERATURE = 53.74 DEG C

INPUT ELECTRIC POWER = 2258.2 W MASS FLOW RATE = 17.0240 G/S

REM = 794.4 GRM+ = 0.38868E 08

						-				-,						
INF MAS	UT ELE(S FLOW	CTRIC PO RATE =	OWER = 3 16.4460	3430.5 W) G/S	P	RESSURE	HEAT RATE DROP = 0.	GAINE 3109 M	D BY WATER M H2O	= 3215.1 FRICTIC	W DN FACTOR	= 0.0	неат ва 32645	LANCE E FI	RROR = REM = 2	6.28% 9.3437
REM PRM	= 89 = 3.	8.9 C 735 F	GRM+ = (AM+ = (.92252E .34453E	80 90	UPSTRE/ INLET I	AM BULK TE BULK TEMPE	MPERAT RATURE	URE = 23.91 = 23.97	DEG C DEG C	DOWNSTR OUTLET	EAM BUI BULK TI	LK TEMPE Emperatu	RATURE RE	= 70.78 = 70.74	DEG C DEG C
STA	- 2	-WALL	TEMPERA	TURE (D	EG C)-	TB	RE	PR	RA+	Z +			NUSSELT	NUMBER	2	
TIC	N CM	A	в	с	AVER-	(c)					Y	в	с		AVERAGE	~~~~
NO.					AGE									т	н	T+H
0	0.0	33.72	33.76	32.85	33.29	23,98	562.1	6,28	0.137E 09	0.00000	27.48	27.37	30.16	28,73	28.79	28.76
1	1.5	35.44	35.49	34.81	35.14	24.12	564.0	6.26	0.138E 09	0.00014	23.65	23.53	25.02	24.29	24.31	24.30
2	2.5	36.62	36,69	36.17	36.41	24.22	565.3	6,25	0.139E 09	0.00023	21.57	21,46	22.39	21.94	21,95	21,95
3	5.5	40.18	40.28	40.23	40.23	24.52	569.1	6.20	0,141E 09	0.00051	17.07	16.96	17.02	17.02	17.02	17.02
4	15.5	43.47	42,66	38.95	41.01	25.52	582.5	6.04	0.149E 09	0.00145	14.85	15.56	19.85	17,21	17.53	17.37
5	25,5	45.42	45.74	40.09	42.83	26.52	596.6	5.88	0.157E 09	0.00239	14.07	13.84	19.60	16,30	16.78	16.54
6	45.5	47.64	47.19	41.61	44.51	28.51	622,2	5.62	0.173E 09	0.00428	13.85	14.18	20.22	16.55	17.12	16.83
7	75.5	50.08	49.31	44.09	46.89	31.50	663.5	5.24	0.199E 09	0.00714	14.16	14.78	20.91	17.10	17.69	17.39
8	105.5	52.54	51.88	47.62	49.91	34.50	704.5	4.89	0.224E 09	0.01007	14.47	15.02	19,89	16.93	17.32	17.13
9	135.5	54.78	54,00	47.94	51.17	37.49	748,7	4.56	0.250E 09	0.01305	14.99	15,70	24.80	18.95	20.07	19.51
10	165.2	57.13	56,60	52.06	54.46	40.45	792.4	4.29	0.277E 09	0.01599	15.45	15.96	22.21	18.40	18.96	18.68
11	205.2	60.76	59.97	54.41	57.39	44.44	852.7	3.96	0.315E 09	0,02000	15.68	16.47	25,67	19,76	20.87	20.32
12	245.2	65.44	64.72	60.19	62.63	48.43	915.8	3.66	0.355E 09	0.02407	14.94	15,60	21,61	17.89	18.44	18.16
13	275.2	67.38	66,48	61.41	64.17	51.42	966.2	3.45	0.388E 09	0.02716	15.85	16.79	25.31	19.83	20.82	20.32
14	305.2	70.34	70.27	65.56	67.93	54.42	1012.3	3.28	0.418E 09	0.03022	15.80	15,87	22.59	18.62	19.22	18,92
15	333,3	73.43	73.72	67.35	70.46	57.22	1057.3	3.13	0.448E 09	0.03313	15.46	15.18	24.74	18.92	20.03	19.48
16	363.3	77.67	77.97	70.85	74.33	60.21	1106.3	2,97	0.479E 09	0.03639	14.28	14.03	23.44	17.65	18.80	18.22
17	383.3	78.59	77.83	71.99	75.10	62.21	1141.1	2.86	0.501E 05	0.03858	15.16	15.90	25.39	19.27	20.46	19.86
18	403.3	80.74	79.87	73.72	77.01	64.20	1175.4	2.78	0.524E 09	0,04065	14.98	15.82	26,04	19.34	20.72	20,03
19	423.3	81.75	80.43	75.34	78.23	66.20	1211.9	2.69	0.549E 09	0.04273	15.86	17.36	27,03	20.55	21.82	21.18
20	443.3	85.29	85.70	78.55	82.02	68.19	1249.1	2.60	0.573E 09	0.04484	14.40	14.06	23.77	17.80	19.00	18.40
21	463.3	85.02	86.12	79.72	82.64	70.19	1287.8	2.52	0.597E 09	0,04697	16.52	15.38	25.71	19.67	20.83	20.25
AVE	RAGE V	ALUES TH	ROUGH S	STATIONS	15 TO	20:										
	391.6	79.58	79.25	72.97	76.19	63.04	1156.9	2.84	0.512E 09	0.01939	15.02	15.39	25.07	18.92	20.14	19.53

EXPERIMENT OR70 --- DEC. 18, 1987 ----

$ \begin{array}{c} \mbox{Inverse} \mbox{Experiment 0R75} & Dec. 20, 1987 ====================================$	HEAT PRESSURE DROP 08 UPSTREAM BUI 09 INLET BULK ' G C)- TB AVER- (C) AGE 31.07 23.91 4/ 32.50 24.04 4/ 33.49 2/4.13	RIMENT 0R75 r RATE GAINED P = 0.2585 MM JLK TEMPERATUR TEMPERATURE RE PR 159.5 6.29 (160.8 6.27 (DEC. 20, 1987) BY WATER = 2359, H20 FRICT IRE = 23.85 DEG C = 23.91 DEG C RA+ 2+ 0.100E 09 0.0000 0.101E 09 0.0000	7 5 W PION FACTOR = 0. DOWNSTREAM B OUTLET BULK A B D1 26.33 26.1	HEAT BALANCE 040548 1 BULK TEMPERATURE NUSSELT NUMBI C T 15 28.81 27.4	ERROR = 4,555 REM = 28,524 = 65,88 DEG (= 65,84 DEG (R AVERAGE
PRM = 3.924 RAM + 0.23451E O INLET BULK TEMPERATURE = 23.91 DEG C OUTLET BULK TEMPERATURE STA- Z -WALL TEMPERATURE (Deg C) - TB RE PR RA+ 2+ NUSSELT NO. A B C AVER- (C) A B C 0 0.0 31.37 31.43 30.73 31.07 23.91 459.5 6.29 0.100E 09 0.00001 26.33 26.15 28.81 1 1.5 32.71 32.76 32.25 32.50 24.04 460.8 6.27 0.101E 09 0.00028 20.66 20.48 21.41 3 5.5 36.33 37.2 33.30 33.49 24.13 461.8 6.26 0.101E 09 0.00028 20.66 20.48 21.41 3 5.5 36.39 36.52 36.46 24.40 464.6 6.22 0.103E 0 0.00027 14.18 14.72 18.62	G C) - TB I AVER- (C) AGE 31.07 23.91 44 32.50 24.04 44 33.49 24.13 41	TEMPERATURE RE PR 159.5 6.29 (160.8 6.27 (160.8 6.27 (= 23.91 DEG C RA+ 2+ 0.100E 09 0.0000 0.101E 09 0.0001	A B	TEMPERATURE - NUSSELT NUMBI C T 5 28.81 27.44	= 65.84 DEG (R AVERAGE
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	31.07 23.91 4 32.50 24.04 4 33.49 24.13 4	59.5 6.29 60.8 6.27	0.100E 09 0.0000 0.101E 09 0.0001	1 26.33 26.1	5 28.81 27.4	27.53 27.50
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	64.6 6.22 674.3 6.08 633.7 5.63 503.7 5.63 533.2 5.35 555.2 4.72 571.8 4.13 716.0 3.65 7150.8 3.65 716.7 3.465 193.8 3.65 193.8 3.65 193.8 3.65 193.8 3.65 193.8 3.65 193.8 3.65 193.8 3.65 193.8 3.65 193.8 3.65 193.8 3.65 193.8 3.65 193.8 3.65 193.8 3.65 193.8 3.62 193.8 3.62 193.8 3.62 193.8 3.17 192.8 2.280 192.8 2.88	0. ioi E 09 0.0002 0. ioi E 09 0.0006 0. ioi E 09 0.0017 0. ii E 09 0.0029 0. ii E 09 0.0029 0. ii E 09 0.0029 0. ii E 09 0.0042 0. ii E 09 0.0158 0. ii E 09 0.0158 0. ii E 09 0.0158 0. 242E 09 0.0243 0. 242E 09 0.0243 0. 242E 09 0.0343 0. 242E 09 0.0345 0. 302E 09 0.0440 0. 332E 09 0.0440 0. 350E 09 0.0450 0. 350E 09 0.0450 0. 362E 09 0.0520 0. 379E 09 0.0520	$\begin{array}{rrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrr$	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	20.99 20.99 16.28 16.24 16.53 16.44 15.95 15.75 16.57 16.33 16.678 16.45 19.12 18.66 19.13 17.86 19.39 17.86 19.49 19.4 19.44 19.41 19.44 19.41 19.03 18.55 19.03 18.55 19.80 19.31 17.60 17.25 19.80 19.31 17.50 17.05

REM PRM	= 702 = 4.2	.1 70	GRM+ = (RAM+ = (0,41193 0,17589	E 08 E 09	UPSTRE INLET	AM BULK TE BULK TEMPE	EMPERAT CRATURE	URE = 23.91 = 23.96	DEG C DEG C	DOWNSTR OUTLET	BULK TI	LK TEMPE Emperatu	RATURE RE	= 57.39 = 57.36	DEG C DEG C
STA- TION NO.	Z CM	-WALL A	TEMPER B	ATURE (C	DEG C)- AVER- AGE	ТВ (С)	RE	PR	RA+	2+	A	В	NUSSELT C	NUMBER	AVERAGE H	 Т+Н
0	0.0	30.25	30.30 31.46	29.74	30.01	23.96	495.8	6.29	0.861E 08 0.866E 08	0.00001	26.82 23.03	26.59	29.17 24.20	27.88	27.94	27.91
3	5.5 15.5	34.52	34.66	34.59	34.59 35.50	24.35	500.2 508.5	6.23	0.880E 08 0.916E 08	0.00058	16.56	16.34	16.45	16,45	16.45	16.45
5 6 7	25.5 45.5 75.5	38.27 39.91 41.76	38.49 39.66 41.28	35.08 36.23 38.06	36.73 38.01 39.79	25.77 27.20 29.34	517.1 534.4 558.6	6.00 5.79 5.52	0.953E 08 0.103E 09 0.114E 09	0.00270 0.00484 0.00806	13.44 13.17 13.41	13.21 13.43 13.94	18.04 18.52 19.09	15.33 15.48 15.93	15.68 15.91 16.38	15.51 15.70 16.16
8	105.5	43.76	43.37	40.61	42.09	31.47	585.1 610.7	5.25	0.125E 09 0.136E 09	0.01130	13.49	13.93	18.14	15.61	15.92	15.77
11	205.2	49.70	49.31	45.84	47.67	35.73 38.58 41.43	674.3 712.9	4.46	0.148E 09 0.163E 09 0.181E 09	0.02244	14.65	15.18	22.45	17.92	18.68	18.30
13 14 15	275.2	54.49 56.79 58.77	54.01 56.76 58.96	50.77 53.70 54.86	52.51 55.24 56.86	43.56	740.8 769.8 797.9	4.03 3.86 3.71	0.193E 09 0.207E 09 0.219E 09	0.03035 0.03379 0.03703	14.78 14.50 14.48	15.46	22,39 20,11 22,40	18.04 16.86 17.50	18.76 17.32	18.40
16 17	363.3 383.3	61.87 62.88	62.02	57.56 58.56	59.76 60.57	49.84 51.27	828.5 850.1	3.56 3.46	0.233E 09 0.243E 09	0.04051 0.04285	13.27	13.12 14.45	20.68	16.11	16.94	16.52

======== EXPERIMENT	0R74		DEC.	20,	1987	
---------------------	------	--	------	-----	------	--

1NPUT ELECTRIC POWER = 2131.8 W MASS FLOW RATE = 14.5120 G/S HEAT RATE GAINED BY WATER = 2025.6 W HEAT BALANCE ERROR = 4.98% PRESSURE DROP = 0.2482 MM H20 FRICTION FACTOR = 0.033557 FREM = 23.5601

										-,						
INP MAS	UT ELEC 5 FLOW	CTRIC P RATE =	OWER = 14.936	2957.1 W 0 G/S	e P	RESSURE	HEAT RATE DROP = Û.	GAINE 2736 M	D BY WATER M H2C	= 2811.1 FRICTIC	W N FACTOR	= 0.0	НЕАТ ВА 34843	LANCE H	IRROR = REM = 2	4.94% 7.9751
REM PRM	= 80 = 3.1	2.9 804	GRM+ = RAM+ =	0.77029E 0.29298E	08 05	UPSTRE. INLET	AM BULK TE BULK TEMPE	MPERAT RATURE	URE = 23.84 = 23.91	DEG C DEG C	DOWNSTF OUTLET	EAM BUI BULE TI	LK TEMPE Emperatu	RATURE RE	= 68.97 = 68.93	DEG C DEG C
STA	- Z	-WALL	TEMPER	ATURE (E	DEG C)-	ТБ	RE	PR	RA+	Z +			NUSSELT	NUMBER		
710 NO.	н См	A	Б	с	AVER- AGE	(c)					k	В	с	т	AVERAGE H	 Т+Н
0	0.0	32.39	32.47	31.63	32.03	23.91	509.7	6.29	0.119E 09	0.00001	27,60	27.36	30.34	28.84	28.91	28.87
1	1.5	33.94	34.04	33.40	33,69	24.05	511.4	6.27	0.120E 09	0.00015	23.66	23.42	25.03	24.26	24.28	24.27
2	2.5	35.00	35.13	34.62	34.84	24.15	512.5	6.26	0.121E 09	0.00026	21.55	21.30	22.33	21.87	21.88	21.87
3	5.5	38.20	38.39	38,29	38,29	24.44	515.9	6.21	0.123E 09	0.00056	16.98	16.76	16.87	16.87	16.87	16.87
4	15.5	41.29	40.66	37.37	39.17	25,40	527.5	6.06	0.130E 09	0.00159	14.68	15.28	19.48	16.93	17.23	17.08
5	25.5	43.14	43,42	38,51	40,90	26.36	539.7	5.91	0.137E 09	0.00263	13.87	13.64	19.14	16.01	16.45	16.23
6	45.5	45,19	44.85	40.00	42.51	28.28	562.3	5.65	0.150E 09	0.00471	13,70	13.98	19.77	16,28	16.81	16.54
7	75.5	47.63	46,92	42.29	44.78	31.16	598.0	5.29	0.171E 09	0.00785	13,98	14.60	20,69	16,90	17.49	17.20
8	105.5	50,09	49.45	45.62	47.69	34.04	634.0	4.95	0.192E 09	0.01107	14.24	14.83	19.74	16.74	17.14	16.94
9	135.5	52.24	51,51	46.22	49.05	36.92	672.8	4.61	0.214E 09	0.01436	14.82	15.55	24.39	18.71	19.79	19.25
10	165.2	54.61	54.13	50.15	52.26	39.77	710.2	4.35	0.237E 09	0.01759	15.21	15,72	21.74	18.07	18.60	18.34
11	205.2	58.02	57,50	52.69	55.23	43.62	763.1	4.02	0.269E 09	0.02199	15.55	16,14	24.68	19.30	20,26	19.78
12	245.2	62.57	61,95	57,96	60.11	47.46	817,8	3.73	0.302E 09	0.02646	14.72	15.35	21.18	17,58	18.11	17.84
13	275.2	64.40	63.67	59.31	61.67	50.34	860.3	3.53	0.328E 09	0.02984	15.74	16.61	24.69	19.54	20.43	19.98
14	305.2	67.40	67.36	62,95	65.17	53.22	902.7	3.35	0.355E 09	0.03324	15.55	15.60	22.65	18.46	19.11	18.78
15	333.3	70.45	70.65	64.93	67.74	55.92	941,0	3.20	0.380E 09	0.03641	15.11	14,90	24.36	18.57	19.68	19.13
16	363.3	74.33	74.60	68.40	71.43	58,80	983.2	3.04	0.406E 09	0.03992	14.07	13.83	22.76	17,30	18.35	17.83
17	383.3	75.46	74.70	69.64	72.36	60.72	1012.7	2.94	0.423E 09	0.04233	14.77	15.57	24.42	16.71	19.79	19.25
18	403.3	77.49	76.67	71.42	74.25	62,64	1042.9	2.85	0.442E 09	0.04471	14.61	15.47	24.73	18,70	19.89	19.29
19	423.3	78.58	77.49	72.97	75.50	64.56	1073.3	2.76	0.462E 09	0.04699	15.45	16.75	25.77	19.80	20.93	20.36
20	443.3	82.05	82.33	75.94	79.07	66.48	1105.5	2.68	0.483E 09	0.04929	13.88	13.63	22.84	17,17	18.30	17.73
21	463.3	81.51	82.52	77.00	79,51	68.41	1138.0	2.55	0.503E 09	0.05161	16.41	15.24	25.01	19.37	20.42	15.90
AVE	RAGE V	ALUES TH	HROUGH :	STATIONS	15 TO	20:										
	391.6	76.39	76.07	70.55	73.39	61.52	1026.5	2.91	0.433E 09	0.04328	14.65	15.02	24.15	18.37	19.49	18.93

====== EXPERIMENT 0R73 --- DEC. 19, 1987 ========

10	333.3	60.90	61.27	54.23	57.66	92.37	162.0	2 00	0.3346 05	0.01504	16.59	16.28	25.93	20.12	21.18	20.65
17	183.3	64 . 58	63.90	57.21	60.00	49.04	1859 0	3.95	0.3736 09	0.01044	15.21	16.03	23.31	10.40	20 66	20 16
18	403 3	66 94	61.97	59 12	61 80	46 26	1297 2	3 92	0.3005 00	0.01932	15.51	16.32	25,35	10 66	20.05	20.10
19	423 3	66 00	64 47	58 81	62 02	47 37	1935 2	1 7 1	0 4135 09	0.01927	16 35	17 82	26 64	20.20	21 86	20.23
20	443 3	68 48	69 02	60 94	64 94	48 48	1972 8	3 66	0 4265 09	0.02022	15 21	14 81	20.04	10 50	10 71	10 16
21	443.3	67 18	68 27	61 12	64.04	40.40	2011 8	3.68	0.4202 09	0.02022	13.21	16 26	24,41	20 40	21 40	20 05
AVE	NOJ.J	0C./D	100.27	CT.TZ	15 70	20.	2017.0	3.50	0.4406 03	0.02117	17.08	16.25	20.33	20.40	21.49	20.95
AVE.	391.6	65.02	64.72	57.70	61.28	45.61	1876.0	3.87	0.392E 09	0.01778	15.77	16.06	25.32	19.54	20.62	20.08
					====		EXPERIMEN	T 0R78	'DEC. 2	1, 1987 =						
INP	UT ELEC	TRIC P	OWER =	4499.4 W	-	DECOURE	HEAT RAT	E GAINE	D BY WATER	= 4300.2	W		HEAT BA	LANCE	RROR =	4.43%
MAS	5 FLOW	RATE =	34.133	0 6/5	٢	KESSUKE	DROP = 0	. 65/6 M	M H20	FRICTIC	IN FACTOR	t = 0.0	16085	21	(EM = 2	5.7526
REM PRM	= 1601 = 4.4	.1 16	GRM+ = RAM+ =	0.79970E 0.35314E	08 09	UPSTRE Inlet	AM BULK T BULK TEMPI	EMPERAT ERATURE	URE = 23.96 = 23.99	DEG C DEG C	DOWNSTR OUTLET	BULK T	LK TEMPE Emperatu	RATURE RE	= 54.17 = 54.14	DEG C DEG C
STA	- Z	-WALL	TEMPER	ATURE (D	EG C)-	TB	RE	PR	RA+	Z +			NUSSELT	NUMBER		
TIO	N CM	Å	В	c	AVER-	(C)					A	в	c		AVERAGE	
NO.					AGE									т	н	T+H
	0.0	34 14	34 26	11 41	33 82	24 00	1167.3	6 28	0 1835 09	0 00000	35 28	34 88	37 93	36 45	36 60	36 48
ĭ	1.5	36.14	36.30	35.66	35.94	24.09	1169.7	6.27	0.1845.09	0.00007	29.70	29.30	30 94	10 20	30.22	30.21
2	2.5	37.52	37.71	37.19	37.40	24.15	1171.5	6.26	0.185E 09	0.00011	26.78	26.39	27.44	27.01	27.01	27.01
3	5.5	41.65	41.94	41.80	41.80	24.35	1176.6	6.23	0.187E 09	0.00025	20.67	20.33	20.50	20.50	20.50	20.50
4	15.5	45.12	44.10	40.73	42.67	24.99	1194.2	6.12	0.194E 09	0.00070	17.74	18.69	22.68	20.20	20.45	20.32
5	25.5	47.31	47.75	41.78	44.65	25.63	1212.4	6.02	0.201E 09	0.00115	16.45	16.12	22.09	18.75	19,19	18.97
6	45.5	49.78	49.16	43.59	46.53	26.92	1250.0	5.82	0.215E 09	0.00206	15.55	15.99	21.33	18.13	18.55	18.34
7	75.5	51.75	50.74	45.10	48.17	28.85	1300.6	5.58	0.236E 09	0.00342	15.46	16.17	21.78	18.32	18.80	18.56
8	105.5	53.80	52.83	48.28	50.80	30.78	1355.4	5.34	0.258E 09	0.00480	15.31	15.98	20.14	17.61	17.89	17.75
9	135.5	54.84	53.72	46.65	50.46	32.71	1411.2	5.10	0.280E 09	0.00619	15.85	16.70	25.17	19.76	20.72	20.24
10	165.2	55,50	54.91	49,70	52.45	34,62	1466.0	4.88	0.300E 09	0.00760	16.72	17.20	23.15	19.57	20.05	19.81
11	205,2	57.94	56.85	50.61	54.00	37,19	1545.3	4.59	0.330E 09	0.00952	16.72	17.65	25.84	20.63	21.51	21.07
12	245.2	60,90	60.22	55.24	57.90	39.76	1622.7	4.35	0.362E 09	0.01142	16.33	16.88	22.30	19.03	19.45	19.24
13	275.2	62.33	61.06	54.90	58.30	41.69	1686.0	4.17	0.387E 09	0.01286	16.67	17.76	26.04	20.71	21.63	21.17
14	305.2	64.37	64.22	58.45	61.37	43.62	1744.3	4.02	0.411E 09	0.01431	16.52	16.64	23.11	19.31	19.84	19.57
15	333.3	65.90	66.20	58.10	62.08	45.43	1801.8	3.88	0.4355 09	0.01568	16.68	16.44	26.95	20.51	21.75	21.13
16	363.3	69.55	70.01	61.11	65.44	47.36	1865.8	3.73	0.4615.09	0.01715	15.34	15.03	24.75	18.82	19.97	19.39
17	383.3	69.75	69.07	61.50	65.46	48.64	1907.8	3.64	0.478E 09	0.01813	16.09	16.63	26 41	20 20	21 39	20 79
18	403.3	71.34	70.25	62.56	66.68	49.93	1951.8	3.55	0.496E 09	0.01912	15.84	16.69	26.84	20.24	21 55	20 90
19	423.3	71.43	69.62	63.45	66.99	51.22	1997.9	3.46	0.515E 09	0.02012	16.73	18.38	27.65	21.45	22.60	22 03
20	443.3	74.15	74.72	65.92	70.18	52.50	2041.0	3, 38	0.5336 09	0.02111	15 60	15.20	25 16	19 10	20 28	19 69
21	463.3	73.14	74.11	66.38	70.00	53.79	2081.0	3.32	0.551E 09	0.02209	17.41	16.58	26.76	20 78	21 88	21 33
AVE	RAGE VA	LUES T	HROUGH	STATIONS	15 10	20.	220110						20170	20170	21.00	51133
	391.6	70.35	69.98	62.11	66.14	49.18	1927.7	3.61	0.486E 09	0.01855	16.05	16.39	26.29	20.05	21.26	20,66

REM PRM	= 1593 = 4.6	8.4 C	GRM+ = (AM+ = (.63382E .29265E	80 09	UPSTREA INLET B	M BULK TE ULK TEMPE	MPERAT RATURE	URE = 23.83 = 23.86	DEG C DEG C	DOWNSTR OUTLET	EAM BUI BULK TI	LK TEMPE EMPERATU	RATURE RE	= 49.92 = 49.90	DEG C DEG C
STA-	- 2	-WALL	TEMPER/	TURE (D	EG C)-	TB	RE	PR	RA+	Z+			NUSSELT	NUMBER	?	
TION NO.	к см	A	Б	c	AVER- AGE	(c)					A	В	с	 Т	AVERAGE H	т+н
0	0.0	32.99	33.10	32.36	32.70	23.87	1206.9	6.30	0.163E 09	0.00000	35.14	34,74	37.76	36.29	36.35	36.32
1	1.5	34.79	34.94	34.36	34.61	23,95	1209.1	6.29	0.164E 09	0.00006	29,56	29.16	30.78	30.05	30.07	30.06
2	2.5	36.03	36.21	35.74	35.93	24.00	1210.6	6.28	0.164E 09	0.00011	26.65	26.25	27.30	26.87	26.87	26.87
3	5.5	35.75	40.02	39,89	39,89	24.17	1215.2	6.25	0.166E 09	0.00024	20.56	20.21	20.38	20.38	20.35	20.38
4	15.5	42.88	42.07	39.18	40.83	24.72	1230.9	6.17	0.171E 09	0.00067	17.63	18.45	22.13	19.87	20.09	19.98
5	25.5	44.80	45.23	39.84	42.43	25.28	1246.9	6.08	0.176E 09	0.00111	16.37	16.02	21.95	18.64	19.07	18.85
e	45.5	47.02	46.46	41.58	44.16	26.35	1260.2	5.90	0.187E 09	0.00198	15,45	15.88	20.98	17.94	16.32	18.13
- 7	75.5	48.84	47,99	42.96	45.69	28.06	1326.7	5.68	0.203E 09	0.00330	15.28	15.93	21.30	18.01	18.45	18,23
8	105.5	50.74	49,98	45,90	48.13	29.72	1373.9	5.47	0.220E 09	0.00462	15.05	15.62	19.55	17,18	17.44	17,31
5	135.5	51.67	50.75	44.28	47,75	31.39	1424.5	5.26	0.237E 09	0.00595	15.54	16.28	24.44	19.26	20.17	19.72
10	165.2	52.14	51.54	46.74	49.29	33.04	1472.9	5.06	0.253E 09	0.00729	16.43	16.96	22.90	19.31	19,80	19,55
11	205.2	54.24	53.31	47.72	50.75	35.26	1540.3	4.80	0.276E 09	0.00912	16.44	17.29	25.04	20.15	20,95	20.55
12	245.2	56.84	56.14	51.61	54.05	37.48	1611.2	4,56	0.299E 09	0.01097	16.04	16.64	21.96	18,73	19,15	18.94
13	275.2	57.89	56.85	51.37	54.37	39.15	1662.8	4.41	0.317E 09	0.01235	16.51	17.48	25.31	20.33	21.15	20.74
14	305.2	59.68	59.59	54.35	56.99	40.81	1717.8	4.26	0.336E 09	0.01373	16.35	16.43	22.78	19.06	19.59	19.32
15	333.3	60.90	61,27	54.23	57.66	42.37	1769.8	4.12	0.354E 09	0.01504	16.59	16.28	25.93	20.12	21.18	20.65
16	363.3	64.20	64.71	56.86	60.66	44.04	1822.3	3,99	0.373E 09	0.01644	15,21	14.83	23.91	18.45	19.46	18.95
17	383.3	64.58	63,90	57,21	60,73	45.15	1859.0	3.90	0.386E 09	0.01738	15.74	16.32	25.35	19.64	20.69	20.16
18	403.3	65,94	64.97	58.13	61.80	46.26	1897.2	3.82	0.399E 09	0.01832	15.51	16.31	25.71	19.65	20.81	20.23
19	423.3	66,00	64.47	58.81	62.02	47.37	1935.2	3.73	0.413E 09	0.01927	16.35	17.82	26.64	20.79	21.86	21.33
20	443.3	68.48	69.02	60,94	64.84	48.48	1972.8	3,66	0.426E 09	0.02022	15.21	14.81	24.41	18,59	19.71	19,15
21	463.3	67.38	68.27	61.12	64.48	49.59	2011.8	3.58	0.440E 09	0.02117	17.06	16.25	26,33	20,40	21.49	20,95
AVEF	AGE VA	LUES TH	ROUGH S	TATIONS	15 TO	20:										
	391.6	65.02	64.72	57.70	61.28	45.61	1876.0	3.87	0.392E 09	0.01778	15.77	16.06	25.32	19.54	20.62	20.08

=	******** EXF	PERIMENT OR77	DEC. 21, 1987 =		
INPUT ELECTRIC POWER = 4019.4 W	HE	AT RATE GAINED	BY WATER = 3850.0	W HEAT BALANCE ERROR =	4.229
MASS FLOW RATE = 35,3990 G/S	PRESSURE DR	NOP = 0.6986 MM	H2O FRICTIO	N FACTOR = 0.015898 FREM = 2	
REM = 1593.4 GRM+ = 0.63382E 08	UPSTREAM	BULK TEMPERATU	IRE = 23.83 DEG C	DOWNSTREAM BULK TEMPERATURE = 49.92	DEG C
PRM = 4.617 RAM+ = 0.29265E 09		K TEMPERATURE	= 23.86 DEG C	OUTLET BULK TEMPERATURE = 49.90	DEG C
STA- Z -WALL TEMPERATURE (DEG	C)- TB	RE PR	RA+ Z+	NUSSELT NUMBER	

INP MAS	UT ELEC S FLOW	CTRIC PO RATE =	WER = 2 12.5480	2753.2 W D G/S	PI	RESSURE	HEAT RATE DROP = 0.	GAINE 3094 M	D BY WATER M H2C	= 2599.8 FRICTIC	W N FACTOR	= 0.0	НЕАТ ВА 55777	LANCE E FF	RROR = REM = 3	5.57% 9.1786
REM PRM	= 70; = 3.	2.4 C 538 r	GRM+ = (RAM+ = (0.79686E 0.28991E	30 90	UPSTRE/ INLET H	AM BULK TE BULK TEMPE	MPERAT RATURE	URE = 23.88 = 23.95	DEG C DEG C	DOWNSTR OUTLET	EAM BUI BULK TI	LK TEMPE Emperatu	RATURE RE	= 73.56 = 73.51	DEG C DEG C
STA	- Z	-WALL	TEMPER	ATURE (D	EG C)-	T 5	RE.	PR	RA+	2+			NUSSELT	NUMBER		
т10	N CM	A	Б	с	AVER-	(C)					А	в	с		AVERAGE	
NO.					AGE									т	н	T+H
	0.0	32.43	32.50	31.66	32.06	23.96	428.7	6.29	0.111E 09	0.00001	25.54	25.35	28 10	26 71	26 78	26 74
1	1.5	33.94	34.03	33.39	33.69	24,11	430.2	6.26	0.111E 09	0.00018	22.02	21.83	23.32	22.60	22.62	22.61
2	2.5	34.97	35.08	34,58	34.81	24.22	431.3	6.25	0.112E 09	0.00031	20.11	19.91	20.87	20.43	20.44	20.43
3	5.5	38.09	38.24	38.16	38.16	24.54	434.4	6.20	0.114E 09	0.00067	15.95	15.77	15.86	15.86	15.86	15.86
4	15.5	41,12	40,55	37.14	38,99	25,59	445,2	6.03	0.121E 09	0.00190	13.89	14.42	18,67	16,10	16.41	16.25
5	25.5	42.94	43.19	38.32	40.69	26.65	456.6	5.86	0.128E 09	0.00313	13.20	13.01	18.44	15.32	15.77	15.54
6	45.5	44.80	44.43	39.57	42.09	28.76	477.2	5.59	0.142E 09	0.00561	13.35	13.67	19.80	16.06	16.66	16.36
7	75.5	47.57	46.92	42.54	44.89	31.94	511.0	5.19	0.164E 09	0.00936	13.59	14.18	20.04	16,40	16.97	16.68
8	105.5	50.26	49.70	45.99	47.98	35.11	544.3	4.82	0.185E 09	0.01322	13.91	14.45	19.37	16.37	16.78	16.57
9	135.5	52.69	52.02	46,98	49.67	38.28	579.8	4.49	0.208E 09	0.01713	14.52	15.23	24.04	18.37	19.46	18.92
10	165.2	55,61	55.14	51.29	53.33	41.42	616.4	4.20	0.232E 09	0.02099	14.65	15.16	21.08	17.46	17.99	17.73
11	205.2	59.43	58,93	54.27	56,72	45,65	665.0	3.86	0,265E 09	0.02627	14.97	15.54	23.95	18.63	19.60	19.12
12	245.2	64.59	63.94	59.88	62.07	49.87	716.8	3.56	0.300E 09	0.03162	13.93	14.58	20.50	16.81	17.37	17.09
13	275.2	66.46	65.75	61.44	63.77	53.05	756.4	3.36	0.327E 09	0.03567	15.21	16.05	24.29	19.01	19.96	19.49
14	305.2	69.64	69,60	65.59	67,60	56.22	794.3	3.18	0.354E 09	0.03969	15.12	15.17	21.67	17.83	18.40	18.12
15	333.3	73.26	73.44	67.92	70,64	59.19	830.9	3,02	0.379E 09	0.04364	14.35	14.16	23.12	17.64	18.69	18.16
16	363.3	77.13	77.38	71.44	74.35	62.36	872.5	2.86	0.406E 09	0.04793	13,59	13.37	22.12	16.75	17.80	17.28
17	383.3	78.67	77.91	73.06	75.67	64.47	900.5	2,76	0.426E 09	0.05065	14.11	14.90	23.34	17.88	18.92	18.40
18	403.3	80,91	80.12	75.02	77.77	66.59	930.3	2.67	0.448E 09	0.05338	13.95	14.76	23.68	17.87	19.02	18.44
19	423.3	82.41	81.39	76.91	79.40	68.70	960.4	2,58	0.468E 09	0.05615	14.51	15.6?	24.22	18.58	19.66	19,12
20	443.3	85.77	86.04	80.05	82.98	70.82	992.2	2.49	0.489E 09	0.05894	13.23	12.99	21.43	16.26	17.27	16.77
21	463.3	85.25	86.35	81.05	83.42	72.93	1022.2	2.42	0.511E 09	0.06173	16.02	14.70	24.31	18.81	19.84	19.32
AVE	RAGE VA	LUES TH	ROUGH S	STATIONS	15 TO	20:										
	391.6	79.69	79.38	74.07	76.80	65.35	914.5	Z.73	0.436E 09	0.05178	13.95	14.31	22.99	17.50	18,56	18.03

====== EXPERIMENT OR76 --- DEC. 20, 1987 =======

12 13 14 15 16 17 18 19 20 21 AVER	245.2 305.2 333.3 363.3 383.3 403.3 403.3 423.3 443.3 443.3 463.3 XAGE VA 391.6	61.21 62.63 64.87 66.69 70.45 71.03 72.64 72.95 75.70 74.97 KLUES TH 71.58	60.44 61.48 64.78 67.02 70.92 70.26 71.51 71.51 71.16 76.27 76.00 ROUGH \$ 71.19	55.47 55.55 59.16 59.30 62.40 63.30 64.38 65.24 67.90 68.63 STATIONS 63.75	58.15 58.81 61.99 63.07 66.54 66.54 66.97 68.23 68.65 71.94 72.06 15 TO 67.57	41.22 43.34 45.45 50.97 52.38 53.79 55.20 56.61 20: 51.55	1405.1 1460.2 1516.6 1571.9 1631.2 1673.2 1714.0 1750.8 1789.3 1829.4 1688.4	4.22 4.04 3.88 3.73 3.58 3.48 3.39 3.32 3.24 3.16 3.46	0.352£ 09 0.402£ 09 0.427£ 09 0.453£ 09 0.453£ 09 0.472£ 09 0.509£ 09 0.509£ 09 0.527£ 09 0.546£ 09	0.01361 0.01533 0.01707 0.01870 0.02046 0.02164 0.02282 0.02239 0.02516 0.02634 0.02263	16.41 16.24 16.32 14.99 15.58 15.39 16.24 15.15 16.88 15.61	16.54 17.45 16.32 16.05 14.66 16.20 16.30 17.91 14.73 15.98	25.92 23.01 26.50 24.37 25.34 25.98 27.17 24.44 25.78 25.63	18.78 20.47 19.07 20.09 18.44 19.53 19.68 20.94 18.54 20.06 19.54	15.26 21.42 19.64 21.34 19.60 20.61 20.92 22.12 19.69 21.10 20.71	19.02 20.94 19.36 20.72 19.02 20.07 20.30 21.53 19.12 20.58 20.12
INPU MASS REM PRM	IT ELEC FLOW = 1383 = 4.1	TRIC PO RATE = 1.8 G 24 R	WER = 4 27.7090 RM+ = (AM+ = (1580.2 W) G/S).94511E).38979E	==== P. 08 09	RESSURE UPSTRE INLET	EXPERIMENT HEAT RATE DROP = 0. AM BULK TE BULK TEMPE	OR81 GAINE 5546 M MPERAT RATURE	DEC. 2 D BY WATER M H2O URE = 23.92 = 23.98	23, 1987 = = 4244.8 FRICTIO B DEG C B DEG C	W N FACTOR DOWNSTR OUTLET	= 0.02 EAM BUI BULK TI	HEAT BA 20554 JK TEMPE Emperatu	LANCE E FF RATURE RE	RROR = REM = 21 = 60.67 = 60.64	7.32% 8.4432 DEG C DEG C
STA- TION NO.	Z CM	-WALL A	TEMPER# B	ATURE (D C	EG C)- AVER- AGE	тв (с)	RE	PR	RA+	Z +	A	в	NUSSELT C	NUMBEF	AVERAGE H	т+н
0 1 2 3 4 5 6 7 8 9 10 11 13 14 15 17 18 9 20 21 AVER	0.0 1.5 5.5 25.5 25.5 25.5 25.5 25.5 25.5 25.5 25.5 205.5 205.2 205.2 205.2 205.2 205.2 333.3 340.5 340.5 34	34.57 36.65 38.08 42.38 51.02 53.13 55.29 56.84 57.94 60.95 64.50 64.50 66.55 70.59 74.81 75.35 77.27 74.81 75.35 77.62 80.81 79.97 79.97 2.UES TH 76.07	34.703 36.830 42.714 48.94 52.14 48.94 52.15 55.76 55.76 55.76 55.76 63.66 64.85 70.96 68.45 75.97 81.17 57.70 81.17 57.75 81.17 57.75 81.17 57.75 81.17 57.75 81.17 57.75 81.17 57.75 81.17 57.75 81.75 75.75 75.75 81.17 57.75 757	33,73 36,07 37,69 42,54 42,54 42,54 44,38 44,38 44,38 45,28 51,74 48,28 51,74 53,20 58,42 58,45 62,83 66,29 66,29 66,29 66,29 66,29 67,17 68,30 66,31 69,38 72,32 73,19 57 47 109 57 47 109 57 47 109 57 47 109 57 47 109 57 47 109 57 71	34.18 36.418 37.94 42.54 43.44 45.60 47.55 52.029 52.029 52.029 52.61 54.68 61.96 65.44 66.81 971.07 72.462 73.022 76.88 15.70 71.79	23.98 24.10 24.17 24.41 25.19 25.97 27.54 29.88 32.23 34.57 36.90 40.02 43.15 45.50 40.02 43.15 55.51 57.08 58.64 60.21 20: 54.60	947.2 949.7 951.4 956.5 957.6 1079.1 1027.5 1079.1 1134.9 1247.6 1324.0 1404.4 1527.3 1587.5 1653.9 1693.4 1734.7 1774.7 1774.7 1819.7 1863.8 1711.2	$\begin{array}{c} 6.28\\ 6.25\\ 6.25\\ 5.97\\ 5.745\\ 5.745\\ 5.16\\ 4.882\\ 3.705\\ 3.39\\ 3.312\\ 3.14\\ 3.057\\ 3.28\\ 3.28\\ \end{array}$	$\begin{array}{c} 0.181E \ 09\\ 0.182E \ 03\\ 0.183E \ 03\\ 0.183E \ 05\\ 0.185E \ 05\\ 0.193E \ 09\\ 0.202E \ 05\\ 0.219E \ 09\\ 0.221E \ 09\\ 0.221E \ 09\\ 0.323E \ 03\\ 0.323E \ 03\\ 0.361E \ 05\\ 0.430E \ 09\\ 0.430E \ 09\\ 0.430E \ 09\\ 0.430E \ 09\\ 0.546E \ 09\\ 0.556E \ 09\\ 0.632E \ 09\\ 0.632E \ 09\\ 0.632E \ 09\\ 0.632E \ 09\\ 0.555E \ 09\\ 0.555E \ 09\\ \end{array}$	$\begin{array}{c} 0.00000\\ 0.00008\\ 0.00014\\ 0.00030\\ 0.00086\\ 0.00142\\ 0.00254\\ 0.00422\\ 0.00593\\ 0.00768\\ 0.00768\\ 0.00768\\ 0.01178\\ 0.01595\\ 0.01178\\ 0.01595\\ 0.01176\\ 0.01595\\ 0.01776\\ 0.01595\\ 0.01776\\ 0.01595\\ 0.01776\\ 0.01595\\ 0.01776\\ 0.02131\\ 0.02252\\ 0.02373\\ 0.02496\\ 0.02252\\ 0.02754\\ 0.02304\end{array}$	33.38 28.38 25.640 16.77 15.66 14.93 15.00 15.04 15.04 15.48 16.27 15.848 16.27 15.848 16.27 15.25 16.37 16.28 14.87 15.25 16.55 15.49	32.985 27.75 25.01 19.29 17.66 15.32 15.33 15.64 15.64 15.68 16.27 16.79 17.10 16.51 17.41 16.41 16.29 15.97 14.51 16.11 16.51 17.77 14.48 15.69	36.26 29.49 26.13 11.69 21.27 21.99 21.27 20.81 21.55 20.81 23.08 25.15 23.08 25.45 22.47 26.02 23.08 25.98 26.17 23.98 25.98 25.98 24.12 25.33 25.38	34,65 28,70 25,66 19,47 19,31 17,92 17,52 17,90 17,46 19,26 20,47 18,81 20,47 18,81 20,47 18,81 20,75 18,25 19,73 19,36	34,72 28,72 25,67 19,47 19,60 18,38 17,97 18,44 17,80 20,51 19,65 19,65 19,65 19,65 19,45 21,15 19,45 21,15 21,15 21,45 21,92 21,92 21,92 21,92 21,92 21,95 21,95 21,95 21,95 21,95 20,55	34.67 28.76 19.45 18.16 17.45 18.15 17.74 18.15 17.69 320.77 19.98 19.37 20.96 19.37 20.96 19.37 20.21 18.83 20.21 19.94

I NPU MASS	T ELEC FLOW	TRIC P RATE =	OWER = 28.720	4252.3 W 0 G/S	P	RESSURE	HEAT RATE DROP = 0.	GAINEI 5615 MB	D BY WATER 1 H2O	= 3971.0 FRICTIO	W N FACTOF	. = 0.01	НЕАТ ВА 19385	LANCE E FI	RROR = REM = 2	6.62% 6.8274
REM PRM	= 1383 = 4,2	.9 88	GRM+ = 1 RAM+ = 1	0.79844E 0.34239E	08 09	UPSTRE. INLET	AM BULK TE BULK TEMPE	MPERATU RATURE	JRE = 23.87 = 23.91	DEG C DEG C	DOWNSTF OUTLET	BULK TE	LK TEMPE Emperatu	RATURE RE	= 57.03 = 57.00	DEG C DEG C
STA-	Z	-WALL	TEMPER	ATURE (E	EG C)-	ТВ	RE	PR	RA+	Z +			NUSSELT	NUMBER		
TION NO.	СМ	Å	В	с	AVER- AGE	(c)					A	В	с	 Т	AVERAGE H	т+н
0	0.0	33.72	33.83	33.01	33.39	23.92	980.3	6.29	0.168E 09	0.00000	33.71	33.35	36.37	34.89	34.95	34,92
1	1.5	35,67	35.82	35.18	35.47	24.02	982.6	6.28	0.169E 09	0.00008	28.36	28,00	29.60	28.87	28,89	28.88
2	2.5	37.02	37.20	36,68	36,90	24.09	984.1	6.27	0.170E 09	0.00013	25,56	25.21	26.24	25.80	25.81	25.81
3	5.5	41.05	41.32	41,19	41.19	24.30	988.9	6.23	0.172E 09	0.00029	19.71	19.41	19.56	19.56	19.56	19.56
4	15.5	44.52	43,56	40.14	42.09	25.01	1005.2	6.12	0.179E 09	0.00083	16.90	17,77	21.79	19.30	19.56	19.43
5	25.5	46.63	47.10	41.22	44.04	25.71	1021.9	6.01	0.186E 09	0.00137	15.74	15.40	21.24	17,96	18.40	18.18
6	45.5	49.05	48,46	42.77	45,76	27.12	1056.1	5.80	0.201E 09	0.00245	14.97	15.38	20,98	17.61	18.08	17.84
7	75,5	51.04	50.12	44.42	47.50	29.24	1103.3	5,53	0.222E 09	0.00407	14.98	15.64	21.51	17.88	18.41	18.15
8	105.5	53.10	52.22	47,73	50.20	31.36	1155.0	5.26	0.244E 09	0.00571	14.95	15.58	19.85	17.25	17.56	17.41
9	135,5	54.41	53.41	46.42	50.17	33.48	1205.4	5.01	0.266E 09	0.00738	15.44	16.22	24.98	19,37	20.40	19.89
10	165.2	55.31	54.72	49,53	52,27	35.57	1257.8	4.77	0.288E 09	0.00906	16.30	16.80	23.04	19,26	19.79	19,53
11	205,2	58.02	57.02	50,95	54.24	38.40	1329.9	4.48	0.318E 09	0.01133	16.28	17.16	25.46	20.18	21.09	20.63
13	245 2	61 21	60 44	65 47	66 16	A1 22	140E 1	1 22	0 3525 09	0 01361	15 96	16 54	22 30	18 78	19 26	19 02

********	EXPERIMENT	0R80	 DEC.	23,	1987	

	NPUT ELECTRIC POWER = 3855.9 W HEAT RATE GAINED BY WATER = 3641.8 W HEAT BALANCE ERROR = 5.55%														
INPUT ELECTI MASS FLOW R	NPUT ELECTRIC POWER = 3855.9 W HEAT RATE GAINED BY WATER = 3641.8 W HEAT BALANCE ERROR = 5.55% MASS FLOW RATE = 30.3450 G/S PRESSURE DROP = 0.5923 MM H20 FRICTION FACTOR = 0.018333 FREM = 25.6647 MASS FLOW RATE = 30.3450 G/S PRESSURE DROP = 0.5923 MM H20 FRICTION FACTOR = 0.018333 FREM = 25.6647														
REM = 1399. PRM = 4.49	9 GRM+ = 6 RAM+ =	0.64510E 0.29004E	08 09	UPSTRE/ INLET 1	AM BULK TE BULK TEMPE	MPERAT RATURE	URE = 23.80 = 23.84	DEG C DEG C	DOWNSTR OUTLET	EAM BUI BULK TE	.K TEMPE Mperatu	RATURE RE	= 52.58 = 52.56	DEG C DEG C	
STA- 2 TION CM NO.	-WALL TEMPE A B	RATURE (D C	EG C)- AVER- AGE	ТБ (С)	RE	PR	RA+	2 +	λ	в	NUSSELT C	NUMBER	AVERAGE H	т+н	
0 0.0 1 1.5 2 2.5 3 5.5 5 25.5 6 45.5 7 75.5 8 105.5 9 135.5 10 165.2 11 205.2 12 245.2 14 305.3 16 363.3 17 363.3 19 422.3 20 443.3 21 463.3 AVERAGE VALL 391.6	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	9 32.14 0 34.12 6 35.48 1 39.56 2 38.87 0 42.38 9 42.82 9 42.82 9 42.82 9 42.82 5 44.45 5 44.15 5 47.05 6 52.33 3 52.28 6 52.33 3 55.71 6 55.21 5 56.06 5 56.06 5 66.65 2 62.92 8 57.7105 3 55.5105 5 55.51055	$\begin{array}{c} 32.49\\ 34.37\\ 35.67\\ 39.557\\ 42.27\\ 43.54\\ 45.54\\ 45.54\\ 45.54\\ 45.55\\ 55.200\\ 63.65\\ 63.65\\ 66.753\\ 00\\ 65.53\\ 00\\ 65.53\\ 00\\ 63.00\\ 6$	$\begin{array}{c} 23.84\\ 23.93\\ 23.99\\ 24.17\\ 24.79\\ 25.40\\ 25.40\\ 30.30\\ 32.14\\ 33.96\\ 40.70\\ 42.25\\ 44.26\\ 46.10\\ 42.25\\ 44.26\\ 46.10\\ 57.22\\ 28.85\\ 59.77\\ 51.00\\ 52.22\\ 20:\\ 47.83\\ 2$	1034.0 1036.0 1037.5 1041.8 1056.6 1071.8 1146.9 1146.9 1240.7 1286.0 13524.0 1457.6 1521.5 1568.2 1627.6 1657.6 1673.2	$\begin{array}{c} 6.31\\ 6.29\\ 6.25\\ 6.25\\ 6.16\\ 5.67\\ 5.407\\ 4.67\\ 4.47\\ 1.383\\ 3.657\\ 3.83\\ 3.657\\ 3.40\\ 3.71 \end{array}$	$\begin{array}{c} 0,154\pm 03\\ 0,155\pm 03\\ 0,155\pm 05\\ 0,155\pm 05\\ 0,155\pm 05\\ 0,155\pm 05\\ 0,162\pm 05\\ 0,162\pm 05\\ 0,179\pm 09\\ 0,179\pm 09\\ 0,212\pm 09\\ 0,212\pm 09\\ 0,232\pm 09\\ 0,242\pm 09\\ 0,232\pm 09\\ 0,237\pm 09\\ 0,375\pm 0,375\pm 09\\ 0,375\pm 0,375\pm 0,375\pm 0$	$\begin{array}{c} 0.00000\\ 0.00003\\ 0.00013\\ 0.00028\\ 0.00078\\ 0.00028\\ 0.00385\\ 0.00385\\ 0.00535\\ 0.00535\\ 0.00655\\ 0.00655\\ 0.00655\\ 0.00655\\ 0.00655\\ 0.01285\\ 0.01285\\ 0.01285\\ 0.01285\\ 0.02359\\ 0.02481\\ 0.02082\\ \end{array}$	$\begin{array}{c} 33.95\\ 28.56\\ 25.76\\ 19.88\\ 16.94\\ 15.76\\ 14.98\\ 14.61\\ 14.61\\ 15.76\\ 15.65\\ 15.65\\ 15.65\\ 15.65\\ 15.65\\ 15.61\\ 16.07\\ 15.71\\ 16.73\\ 15.36\\ 14.72\\ 15.34\\ \end{array}$	$\begin{array}{c} 33.51\\ 28.14\\ 25.33\\ 19.50\\ 17.57\\ 15.41\\ 15.35\\ 16.94\\ 16.94\\ 16.94\\ 16.94\\ 16.94\\ 16.94\\ 16.94\\ 16.94\\ 16.94\\ 16.94\\ 16.94\\ 16.94\\ 15.89\\ 17.43\\ 15.89\\ 17.45\\ 15.89\\ 17.45\\ 15.90\\ 15.64\\ \end{array}$	$\begin{array}{c} 36.52\\ 29.75\\ 29.75\\ 20.75\\ 21.49\\ 21.05\\ 20.90\\ 19.33\\ 24.16\\ 22.56\\ 24.85\\ 21.74\\ 22.56\\ 24.85\\ 23.04\\ 24.85\\ 23.04\\ 24.85\\ 23.04\\ 24.85\\ 24.67\\ 24.67\\ 24.85\\ 24.67\\ 24.67\\ 25.85\\ 24.67\\ 24.67\\ 25.85\\ 24.67\\ 25.85\\ 24.67\\ 25.85\\ 24.67\\ 25.85\\ 24.67\\ 25.85\\ 24.67\\ 25.85\\ 24.67\\ 25.85\\ 24.67\\ 25.85\\ 24.67\\ 25.85\\ 24.67\\ 25.85\\ 24.67\\ 25.85\\ 24.67\\ 25.85\\ 24.67\\ 25.85\\ 24.67\\ 25.85\\ 25.85\\ 24.67\\ 25.85\\ 25$	36.07 29.04 25.96 19.69 17.91 17.39 16.895 18.84 19.84 19.84 19.84 19.84 19.84 19.84 19.84 19.84 19.63 19.10 20.40 19.10 20.40 19.10 20.40 19.10 20.40 19.10 20.40 19.10 20.20 19.02	$\begin{array}{c} 35.13\\ 29.06\\ 25.97\\ 19.69\\ 19.42\\ 18.32\\ 17.78\\ 19.44\\ 20.68\\ 19.34\\ 20.68\\ 19.34\\ 20.68\\ 19.34\\ 20.68\\ 19.34\\ 20.62\\ 19.34\\ 20.23\\ 21.52\\ 19.38\\ 21.08\\ 21.08\\ 20.08\\ \end{array}$	35.10 29.05 25.96 19.65 19.31 18.11 17.56 17.56 17.57 20.26 18.31 19.15 20.26 18.31 19.41 20.52 19.07 20.16 18.33 19.41 19.45 19.45 19.45 19.45 19.55	

EXPERIMENT OR79 --- DEC. 23, 1987 EXPERIMENT

19 20 21 AVE	423.3 443.3 463.3 RAGE V 391.6	80.69 84.28 83.36 ALUES T 78.88	78.92 84.71 84.58 HROUGH 3 78.49	72.80 75.86 76.72 STATIONS 70.81	76.30 80.18 80.34 5 15 TO 74.75	61.64 63.42 65.21 20: 58.81	1583.2 1625.9 1670.4	2.89 2.81 2.73	0.620E 09 0.645E 09 0.673E 09	0.03042 0.03191 0.03339	16.36 14.91 17.09	18.03 14.60 16.02	27.92 25.01 26.97 26.14	21.25 18.56 20.50	22.56 19.88 21.76	21.90 19.22 21.13 20.34
		70.00	/0.43		====	===== 8	EXPERIMENT	0R84	JAN.	5, 1988 =		=	20.14	13.70	20,55	20,34
I NE MAS	OUT ELEC	CTRIC P RATE =	OWER = -	4578.3 W D G/S	PI	RESSURE	HEAT RATE DROP = 0.	GAINE 4526 M	D BY WATER M H2O	= 4295.9 FRICTIO	W IN FACTOR	= 0.03	НЕАТ ВА 26459	LANCE E	RROR = EM = 3	6.17% 1.7444
REN PRN	4 = 1199 4 = 3.1	9.8 752	GRM+ = RAM+ =	0.121868 0.457168	09 5 09	UPSTRE	AM BULK TE BULK TEMPE	MPERAT	URE = 23.74 = 23.80	DEG C DEG C	DOWNSTR OUTLET	EAM BUI BULK TI	LK TEMPE Emperatu	RATURE RE	= 70.46 = 70.43	DEG C DEG C
ST/ TIC NO.	A-Z DN CM	-WALL A	TEMPER B	ATURE (I C	DEG C)- AVER- AGE	ТВ (с)	RE	PR	RA+	Z +	 A	В	NUSSELT C	NUMBER	AVERAGE H	 Т+н
0 1 2 3 4 5 6 7 8 9 0 1 1 2 3 4 5 6 7 8 9 0 1 1 2 3 4 1 5 6 7 8 9 0 1 1 2 3 4 1 5 6 7 8 9 0 1 1 1 2 0 1 1 1 1 1 1 1 1 1 1 1 1 1 1	0.0 1.55 5.55 45.55 105.55 105.55 2245.22 245.22 245.22 2305.2 245.23 333.3 363.3 373.3 375.5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	35.12 37.29 38.78 43.26 47.33 49.79 52.34 54.71 57.17 59.28 61.11 64.90 69.61 71.48 74.36 77.39 82.48 83.30 85.49 86.48 90.43	35,25 37,46 38,99 43,58 46,38 50,27 51,76 53,71 56,25 58,11 56,25 58,11 56,25 58,11 56,25 58,11 56,25 58,11 56,25 58,11 56,25 58,11 60,45 70,14 74,25 77,87 82,96 82,58 84,33 84,61 90,77	34.19 36.65 38.34 43.87 44.87 43.21 45.06 47.10 50.82 50.32 54.73 56.85 63.63 63.63 63.63 63.63 63.63 63.63 63.63 74.71 73.60 77.72 81.21	34,69 37.01 38.61 43.42 44.36 46.62 48.55 50.66 53.77 54.50 57.75 60.61 66.08 67.22 71.26 73.57 78.16 73.57 78.16 80.60 81.63 85.90	23.81 23.95 24.05 25.34 26.35 26.35 26.35 26.35 26.35 26.35 26.35 26.35 26.35 26.35 26.35 26.35 26.35 26.35 26.35 26.35 26.35 26.35 26.35 26.35 27.35 26.35 27.35 26.35 26.35 27.35	750.5 752.9 754.6 759.8 777.5 796.1 830.7 885.5 940.4 999.5 1057.5 1057.5 1138.1 1222.2 1289.0 1351.3 14176.4 1568.5 1616.8 1666.5	$\begin{array}{c} 6.31\\ 6.29\\ 7.59\\ 6.23\\ 6.07\\ 5.96\\ 4.58\\ 4.31\\ 3.68\\ 3.47\\ 3.14\\ 2.98\\ 2.79\\ 2.62\\$	0.181E 09 0.183E 09 0.187E 09 0.187E 09 0.208E 09 0.208E 09 0.208E 09 0.220E 09 0.297E 09 0.331E 05 0.367E 09 0.416E 09 0.514E 09 0.555E 09 0.636E 09 0.636E 09 0.636E 09 0.696E 09 0.728E 09	C.0000C C.0001C C.00017 C.00038 C.00108 C.00178 C.00319 C.00532 C.00751 C.00974 C.007974 C.01193 C.01795 C.02254 C.02254 C.02257 C.02254 C.022713 C.02878 C.03032 C.03188 C.03345	$\begin{array}{c} 31.62\\ 26.82\\ 24.27\\ 18.89\\ 15.17\\ 14.74\\ 15.03\\ 15.26\\ 15.76\\ 16.50\\ 16.53\\ 15.86\\ 16.69\\ 14.77\\ 15.53\\ 15.35\\ 16.05\\ 14.60\\ \end{array}$	31.27 26.47 23.93 18.58 16.94 14.86 15.11 15.70 16.64 17.04 17.04 17.63 16.56 17.82 16.01 14.47 16.02 17.66 17.66	34.44 28.16 25.02 18.73 21.57 21.16 22.27 21.12 26.60 23.77 27.05 23.92 23.92 23.92 24.37 25.96 24.37 25.96 26.73 27.94 24.71	32,87 27,36 24,55 18,73 18,74 17,53 17,50 18,18 17,52 20,12 19,66 20,85 18,97 20,15 18,28 19,64 20,15 18,28 19,64 19,84 21,00 18,28	32.94 27.40 24.56 18.73 19.08 18.04 18.04 18.04 18.82 18.35 21.40 20.27 22.02 19.55 22.18 20.31 21.43 19.50 20.88 21.26	32.91 27.39 24.57 18.73 18.73 18.73 18.71 17.77 18.50 18.13 20.76 19.97 21.44 19.26 21.62 21.99 20.79 20.25 20.55 21.70
AVE	391.6	LUES TI 84.26	HROUGH 8 83.85	57ATIONS 75.51	5 15 TO 79.78	20: 62.75	1543.7	2.85	0.680E 09	0.02938	15.45	15.80	26.06	19.53	20.84	20.19

REM PRM	= 1200 = 3.9	0.0 (934 F	GRM+ = RAM+ =	0.10147E 0.39914E	09 09	UPSTREA INLET B	M BULK TE ULK TEMPE	MPERAT	URE = 23.75 = 23.80	DEG C DEG C	DOWNSTR OUTLET	EAM BUI BULK TE	JK TEMPE Emperatu	RATURE RE	= 65.74 = 65.70	DEG C DEG C
STA	- Z	-WALL	TEMPER/	ATURE (D	EG C)-	TB	RE	PR	ŘA+	Z +			NUSSELT	NUMBER		
TIO NC.	N CM	A	В	с	AVER- AGE	(c)					A	В	с	т	AVERAGE H	т+н
0	0.0	34.46	34.56	33.61	34.06	23.80	783.6	6.31	0,170E 09	0.00000	31,51	31.20	34.24	32.73	32.80	32.77
1	1.5	36.47	36.62	35.88	36,21	23.93	785.9	6.29	0.171E 09	0.00010	26.77	26.46	28.09	27.33	27.35	27.34
2	2.5	37.86	38.03	37.45	37.70	24.02	787.5	6.28	0.172E 09	0.00017	24.25	23.95	24.99	24.54	24.55	24.54
3	5.5	42.02	42.28	42.15	42.15	24.29	792.3	6.23	0.175E 09	0.00037	18.92	18.64	18.78	18.78	18.78	18.78
4	15.5	45.77	44.86	40,82	43,07	25.18	808.9	6.09	0.184E 09	0.00103	16,25	17.01	21,40	18,71	19.02	18.86
5	25,5	47.95	48.37	41,98	45.07	26,08	826.2	5,95	0.193E 09	0.00171	15.27	14.98	21.01	17.58	18.06	17.82
6	45.5	50.43	49.90	43.79	46.97	27.87	859.2	5.70	0.211E 09	0.00305	14.74	15.10	20.89	17.41	17.91	17.66
7	75.5	52.68	51.72	45.61	48,90	30.55	909.3	5.36	0.239E 09	0.00509	14.94	15.62	21.95	18.01	18.61	18.31
8	105.5	54.92	54.04	49.25	51.87	33.23	961.3	5.04	0.267E 09	0.00716	15.14	15,78	20.50	17.62	17.98	17.80
9	135.5	56.82	55.79	48.73	52.51	35.91	1015.1	4.73	0.296E 09	0.00928	15.60	16.41	25.45	19.65	20.73	20.19
10	165.2	58.33	57.70	52.31	55.16	38.57	1069.2	4.46	0.325E 09	0.01139	16.41	16.95	23.60	19.54	20.14	19.84
11	205.2	61.63	60.67	54.18	57.67	42.14	1146.2	4.14	0.368E 09	0.01423	16.53	17.38	26.76	20.75	21.86	21.30
12	245.2	65.78	64.94	59.68	62,52	45.72	1221.3	3.86	0.411E 09	0.01712	15.95	16.64	22.92	19,05	19.61	19.33
13	275.2	67.61	66.43	60.22	63.62	48.40	1280.9	3.66	0.445E 09	0.01930	16.58	17.67	26.95	20.93	22.04	21.48
14	305.2	70.26	70.16	64.51	67.36	51,08	1343,7	3.47	0.481E 09	0.02151	16.54	16.62	23,62	19,48	20.10	19.79
15	333.3	72.75	73.22	65.50	69.24	53.59	1398.9	3.33	0.514E 09	0.02356	16.49	16.10	26.53	20.19	21.41	20.80
16	363.3	77.30	77.77	69.04	73.29	56,27	1458.2	3.18	0.549E 09	0.02576	14.96	14.64	24.64	18.49	19.72	19,11
17	383.3	78.22	77.40	70.25	74.03	58.06	1498.4	3.08	0.573E 09	0.02728	15.56	16.22	25.73	19.64	20.81	20.23
18	403.3	80.06	78.89	71.42	75.45	59.85	1539.6	2,99	0.596E 09	0.02884	15.47	16.42	27.03	20,05	21.49	20.77
19	423.3	80.69	78.92	72.80	76.30	61.64	1583.2	2.89	0.620E 09	0.03042	16.36	18.03	27.92	21.25	22.56	21.90
20	443.3	84.28	84.71	75.86	80.18	63,42	1625.9	2.81	0.645E 09	0,03191	14.91	14,60	25,01	18.56	19.88	19.22
21	463.3	83.36	84.58	76.72	80.34	65.21	1670.4	2.73	0.673E 09	0.03339	17.09	16.02	26.97	20.50	21.76	21.13
AVE	RAGE VA	LUES TH	IROUGH S	STATIONS	15 TO	20:										

*********	EXPERIM	IENT (0R83		JAN.	4,	1988						
PRESSURI	HEAT R DROP =	ATE C	GAINED 785 MM	ВУ H20	WATER	=	4031.2 FR1CTI	W ON FACT	DR =	HEAT 0.025679	BALANCE ERRO)R =	= 6.13% 30.8156

INPUT ELECTRIC POWER = 4294.2 W MASS FLOW RATE = 23,0160 G/S

		********	EXPERIMENT	0R62	JAN.	4, 1988 =		=				
INPUT ELECTRIC POW MASS FLOW RATE = 2	√ER =-3954.2 w 23.8470 G/S	PRESSUR	HEAT RATE E DROP = 0.	GAINE 4858 M	D BY WATER IM H2O	= 3711.9 FRICTIO	W N FACTOR	= 0.02	HEAT BA 4306	LANCE H FI	RROR = REM = 2	6.13% 9.0501
REM = 1195.2 GF PRM = 4.108 RA	RM+ = 0.83494E AM+ = 0.34302E	08 UPSTR 09 INLET	EAM BULK TE BULK TEMPE	MPERAT RATURE	URE = 23.84 = 23.89	DEG C DEG C	DOWNSTR OUTLET	EAM BUL BULK TE	K TEMPE MPERATU	RATURE RE	= 61.17 = 61.14	DEG C DEG C
STA- 2 -WALL T TION CM A NO.	EMPERATURE (D B C	EG C)- TB AVER- (C) AGE	RE	PR	RA+	2 +	λ	В	NUSSELT C	NUMBE	AVERAGE H	т+н
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	33.88 33.00 35.75 35.08 40.93 40.82 43.14 39.66 46.39 40.85 47.92 42.43 45.67 44.17 51.94 47.39 53.38 46.73 55.08 50.15 57.61 51.77 61.36 56.56 62.77 57.09 68.82 61.63 68.26 61.63 72.73 64.74 72.40 65.79 73.63 66.15 76.74 70.88 76.74 71.52 200GH STATIONS 20.34	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	9 813.5 1 815.7 9 817.2 3 821.6 2 836.9 9 2852.7 0 883.7 9 928.8 7 977.5 6 1024.9 1 1076.1 1 143.2 7 1213.2 5 1266.2 1 143.2 5 1431.2 4 1521.1 7 1374.4 1 502.7 2 1540.0 1 616.4 0 1481.9	6.30 6.28 6.27 6.23 6.10 5.98 5.45 5.45 5.45 5.45 4.60 4.31 4.04 3.866 3.52 3.37 3.20 3.11 3.94 3.25	0.1572 09 0.1572 09 0.1582 09 0.1612 09 0.1612 09 0.1762 09 0.2132 09 0.2202 09 0.2202 09 0.2202 09 0.2202 09 0.3522 09 0.4027 09 0.4027 09 0.4027 09 0.5022 09 0.5022 09 0.5025 09 0.5555 09 0.4905 09 0.5555 09	$\begin{array}{c} 0.00000\\ 0.00010\\ 0.00016\\ 0.00035\\ 0.00165\\ 0.00255\\ 0.00491\\ 0.00689\\ 0.00692\\ 0.01097\\ 0.01369\\ 0.01854\\ 0.02265\\ 0.02265\\ 0.02264\\ 0.02265\\ 0.02264\\ 0.022759\\ 0.02904\\ 0.02305\\ 0.02904\\ 0.03053\\ 0.02265\\ 0.02265\\ 0.02259\\ 0.02904\\ 0.02305\\ 0.02265\\ 0.02265\\ 0.02259\\ 0.02904\\ 0.02305\\ 0.02205\\ 0.02679\\ \end{array}$	31.22 26.56 24.10 18.84 16.31 15.29 14.61 15.29 14.63 16.23 16.23 16.24 15.79 16.03 16.12 15.44 15.79 16.03 16.12 14.89 15.44 15.30 15.44 15.30 15.53	30.96 26.31 23.84 18.60 17.10 15.01 15.41 15.42 16.56 16.56 17.10 16.45 17.10 16.45 17.30 16.56 14.58 16.59 17.95 15.93 15.93	33.95 27.91 24.86 24.86 20.87 20.54 21.32 24.95 22.80 25.73 22.495 22.495 22.40 25.73 22.49 22.74 25.99 22.73 22.40 25.95 22.7.19 24.56 26.57 24.57 26.57 26.57 26.57	32.46 24.41 18.68 17.56 17.21 17.68 19.01 20.22 18.76 19.01 20.40 18.35 19.45 19.45 19.45 19.45 19.45 19.45 19.45 20.99 18.35 20.99 18.35 20.99 18.35 20.32 19.47	32,52 27,18 24,42 18,95 18,01 17,67 18,22 19,55 21,20 19,26 21,20 19,25 21,20 19,24 20,57 19,24 20,57 21,06 22,16 19,72 21,52 20,67	32.49 327.17 24.41 18.72 17.79 17.42 17.42 19.28 20.71 19.02 20.90 19.16 20.36 18.93 20.01 19.16 20.41 20.41 20.92 20.92 20.92 20.07

2110	DACE V	THEC TL	Jonicu o	27171049	15 70	20.			0.0201 05	0.01520		10101		10.00		211.50
A V L	391.6	87.99	87.58	79.96	83.87	68.69	1315.1	2.59	0.694E 09	0.03799	15.28	15.68	26.21	19,46	20.85	20.15
						E	XPERIMENT	0R87	JAN.	6, 1988 =		:=				
I NE Mas	UT ELEC	TRIC PO RATE =	OWER = 3 15.6650	9673.8 W G/S	P	RESSURE	HEAT RATE DROP = 0.	GAINE 4056 M	D BY WATER M H2O	= 3479.3 FRICTIO	W IN FACTOR	t = 0.04	НЕАТ ВА 46886	LANCE I	ERROR = REM = 4	5.29% 2.3509
REM PRM	1 = 903 1 = 3.5	3.3 (522 f	GRM+ = (RAM+ = ().11559E).40709E	09 09	UPSTREA INLET B	M BULK TE Ulk Tempe	MPERAT RATURE	URE = 23.76 = 23.84	DEG C DEG C	DOWNSTR OUTLET	EAM BUI BULK TI	LK TEMPE Emperatu	RATURE	= 77.00 = 76.96	DEG C
STA	- Z	-WALL	TEMPER/	TURE (D	EG C)-	TB	RE	PR	RA+	2+			NUSSELT	NUMBE	3	
TIC	N CM	A	в	с	AVER-	(c)					Å	Э	с	 m	AVERAGE	
					AGE										n 	
0	0.0	34,19	34.24	33,20	33.71	23.84	533.8	6.31	0.147E 09	0.00000	28.01	27.88	30.95	29.37	29.45	29.41
1	1.5	36.07	36.14	35.37	35.74	24.01	535.8	6.28	0.148E 09	0.00015	24.00	23.87	25.49	24.69	24.71	24.70
2	2.5	37.38	37.46	36.86	37.14	24.12	537.2	6.26	0.149E 09	0.00024	21.85	21.71	22.72	22.24	22.25	22.25
3	5.5	41.28	41.41	41.34	41.34	24.46	541.4	6.21	0.152E 09	0.00054	17.20	17.07	17.14	17.14	17.14	17.14
4	15.5	44.86	44.07	39.86	42.16	25.59	555.9	6.03	0.1525 09	0.00152	14.98	15.62	20.23	17.42	17.76	17.59
5	25.5	4/.11	47.38	41.19	49.22	26./3	5/1.1	5,85	0.1725.09	0.00251	14.12	14 44	19.90	16,96	10.97	12 21
2	40.0	51 97	51 13	42.03	45.65	32 39	643 6	5 14	0 2235 09	0.00450	14.00	15 16	21.00	17 64	18 31	17 97
é	105 5	54 76	54 01	49 31	51 85	35 79	689.2	4.74	0.2545 09	0.01062	14.85	15.46	20.84	17.54	18.00	17.77
ğ	135.5	57.24	56.41	49.91	53.37	39.19	736.5	4.40	0.287E 09	0.01374	15.49	16.24	26.09	19.72	20.98	20.35
10	165.2	60.21	59.55	54.64	57.26	42.56	785.7	4.10	0.322E 09	0.01685	15.73	16.35	22.99	18.89	19.52	19.20
11	205.2	64.37	63,60	57.69	60.84	47.09	852.3	3.75	0.370E 09	0,02110	15.95	16.69	25,98	20.04	21.15	20,59
12	245.2	69.84	69.05	64.05	66,75	51.62	923.7	3.44	0.422E 09	0.02541	15.02	15.69	22,01	18.09	18.68	18.38
13	275.2	71.82	70.87	65.31	68.33	55.02	973.2	3.25	0.460E 09	0.02863	16.20	17.17	26.44	20.45	21.56	21.01
14	305.2	75.14	75.04	69,80	72.45	58.42	1025.3	3.07	0.498E 09	0.03194	16.18	16.28	23.77	19,29	20.00	19.64
15	333.3	79.13	79.42	72.22	75.74	61.60	1077.0	2.89	0.534E 09	0.03518	15.35	15.10	25.35	19.02	20.29	19.65
16	363.3	83.76	83.98	76.22	80.04	65.00	1133.3	2.74	0.578E 09	0.03847	14.28	14.11	23.88	17.81	19.04	18.42
17	383.3	85.03	84.22	77.65	81.14	67.27	1173.4	2.64	0.608E 09	0.04066	15.03	15.75	25.71	19.25	20.55	19,90
18	403.3	87.43	86.46	79.65	83.30	69.53	1214.3	2.55	0.637E 09	0.04289	14.83	15.69	26.25	19,29	20.76	20.02
19	423.3	88.57	87.13	81.64	84.74	71.80	1258.1	2.45	0.668E 09	0.04514	15.75	17.23	26.84	20,40	21.67	21.03
20	443.3	92.52	92.87	85.17	88.93	/4.0/	1299.5	2.38	0.700E 09	0.04/35	14.31	14.04	23.78	17.76	18,98	18.37
21	403.3	31.99	93.16	00.19	09.38	78.33	1332.8	2.31	0.133E 09	0.0495/	10.87	10.69	20,80	20.24	21,59	20.89
AVE	391.6	86.07	85.68	78.76	82.32	68.21	1191.8	2.61	0.621E 09	0.04162	14.93	15.32	25,30	18,92	20,21	19.57

STA	- z	-WALL	TEMPER/	ATURE (E	EG C)-	тв	RE	PR	RA+	2+			NUSSELT	NUMBE		
TIO	N CM	A	В	с	AVER-	(c)					A	Б	с		AVERAGE	
NO.					AGE	•								т	н	Т+ Н
0	0.0	35.27	35.34	34.21	34.76	23.89	585.7	6.30	0.163E 09	0.00000	28.18	28.01	31.06	29,51	29.58	29.5
1	1.5	37.31	37.41	36,56	36,96	24.06	587.9	6.27	0.165E 09	0.00013	24.18	24.00	25.63	24.84	24.86	24.8
2	2.5	38.72	38.84	38,18	38,48	24.17	589.4	6.25	0.166E 09	0.00022	22.02	21.84	22.87	22.39	22.40	22.4
3	5.5	42.95	43.13	43.04	43.04	24.52	594.1	6.20	0.169E 09	0.00049	17.37	17.20	17.28	17,28	17.28	17.2
4	15.5	46.71	45.82	41.22	43.74	25.66	610.2	6.02	0.180E 09	0.00139	15.17	15.84	20.53	17.66	18.02	17.8
5	25.5	49.11	49.39	42.57	45,91	26.81	627.1	5.84	0.192E 09	0.00229	14.28	14,10	20.20	16.67	17.20	16.9
6	45.5	51.30	50.74	44.07	47.54	29.09	657.5	5.55	0.213E 09	0.00410	14.27	14.63	21.15	17.17	17.80	17.4
7	75.5	53,98	53.09	46.71	50.12	32.53	707.2	5.12	0.249E 09	0.00686	14.65	15.28	22.16	17.86	18.56	18.2
8	105.5	56.81	55.94	50.88	53.63	35,96	757.9	4.72	0.283E 09	0.00969	14.94	15.59	20.87	17.63	18.07	17.8
9	135.5	59.30	58.33	51.15	54.98	39.39	810.3	4.39	0.320E 09	0.01254	15,53	16.33	26.31	19.84	21.12	20.4
10	165.2	62.20	61.49	55.89	58.87	42.79	864.6	4.09	0.359E 09	0.01538	15.83	16.43	23.45	19.11	19.79	19.4
11	205.2	66.31	65.40	58.82	62.34	47.36	938.5	3.73	0.413E 09	0.01926	16.08	16.90	26.61	20,35	21,55	20.9
12	245.2	71.80	70.90	65.48	68.41	51.94	1018.0	3.42	0.471E 09	0.02320	15.24	15.96	22.35	18.37	18,97	18.6
13	275.2	73.79	72.72	66.59	69.92	55.37	1072.4	3.23	0.513E 09	0,02614	16.34	17.35	26.83	20,68	21.84	21.2
14	305.2	77.22	77.11	71.33	74.25	58,80	1130.2	3.04	0.556E 09	0.02918	16.25	16.34	23.89	19.37	20.09	19.7
15	333.3	81.07	81.42	73.41	77.33	62.02	1187.9	2,87	0.597E 09	0.03213	15,62	15.33	26,11	19,43	20,80	20.1
16	363.3	85.82	86.13	77.63	81.80	65.45	1250.6	2.72	0.646E 09	0.03511	14.54	14.32	24.33	18,12	19.38	18.7
17	383.3	86.62	85.82	78.78	82,50	67.74	1295.1	2.62	0.680E 09	0.03712	15.63	16.32	26.74	19,99	21.36	20.6
18	403.3	89.44	88.31	80,78	84.83	70.03	1341.0	2.53	0.713E 09	0.03916	15.12	16.05	27.28	19.83	21.43	20.6
19	423.3	90.42	88.78	82.70	86.15	72.32	1387.9	2.44	0.747E 09	0.04120	16,14	17.75	28,13	21,12	22.54	21.8
20	443.3	94.58	94.99	86.45	90.62	74.60	1428.4	2.36	0.783E 09	0.04322	14.63	14.33	24.68	18,25	19.58	18.9
21	463.3	93,78	95.10	87.63	91.04	76.89	1471.4	2.29	0.820E 09	0.04526	17.30	16.04	27.21	20.66	21,94	21.3
AVE	RAGE V.	ALUES T	ROUGH S	STATIONS	15 TO	20:										
	391.6	87.99	87.58	79.96	83.87	68.69	1315.1	2.59	0.694E 09	0.03799	15.28	15.68	26.21	19.46	20.85	20.1

	EXPERIMENT OR80	5 JAN. !	5, 1988	********			
PRESSUR	HEAT RATE GAIN	NED BY WATER S	= 3850.	3 W	HEAT	BALANCE ERROR	= 6.69%
	E DROP = 0.4023	MM H20	FRICT	ION FACTOR	= 0.038714	FREM =	38.5385

UPSTREAM BULK TEMPERATURE = 23.81 DEG C INLET BULK TEMPERATURE = 23.89 DEG C

DOWNSTREAM BULK TEMPERATURE = 77.56 DEG C OUTLET BULK TEMPERATURE = 77.52 DEG C

INPUT ELECTRIC POWER = 4126.3 W MASS FLOW RATE = 17.1680 G/S

GRM+ = 0.12985E 09 RAM+ = 0.45451E 09

REM = 995.5 PRM = 3.500

REM = 996.5 GRM+ = 0.10769E 0.9 UPSTREAM BULK TEMPERATURE = 23.81 DEC C DOWNSTREAM BULK TEMPERATURE = 72.13 DEG C STA- 2 -WALL TEMPERATURE (DEG C)- TE RE PR RA+ 2+ A B C	INP MAS	NT ELE S FLOW	CTRIC P RATE =	OWER = 18.071	3900.1 W 0 G/S	P	RESSURE	HEAT RATE DROP = 0.	E GAINE 4258 M	D BY WATER M H2O	= 3641.9 FRICTIO	W N FACTOR	= 0.03	HEAT BA	LANCE I FI	ERROR = REM = 3	6.62% 6.9647
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	REM PRM	= 99 = 3.	8.5 691	GRM+ = RAM+ =	0.10769E 0.39744E	09 09	UPSTRE INLET	AM BULK TE BULK TEMPE	EMPERAT ERATURE	URE = 23.81 = 23.88	DEG C DEG C	DOWNSTR OUTLET	EAM BUL BULK TE	K TEMPE MPERATU	RATURE RE	= 72.13 = 72.09	DEG C DEG C
$ \begin{array}{c} 0 & 0.0 & 34.37 & 34.41 & 33.42 & 33.90 & 23.89 & 616.4 & 6.30 & 0.154E & 09 & 0.00000 & 28.92 & 28.82 & 31.81 & 30.27 & 30.34 & 30. \\ 1 & 1.5 & 36.30 & 36.35 & 35.61 & 35.97 & 24.03 & 618.5 & 6.27 & 0.155E & 09 & 0.00013 & 24.72 & 24.61 & 26.18 & 25.40 & 25.42 & 25. \\ 2 & 2.5 & 37.63 & 37.69 & 37.13 & 37.13 & 37.13 & 24.1 & 619.9 & 6.26 & 0.155E & 09 & 0.00013 & 24.72 & 24.61 & 26.18 & 25.40 & 25.42 & 25. \\ 3 & 5.5 & 41.62 & 41.72 & 41.67 & 41.67 & 24.45 & 624.3 & 6.21 & 0.155E & 09 & 0.00047 & 17.63 & 17.53 & 17.58 & 17.58 & 17.58 & 17.58 & 17.58 & 17.55 & 17.55 & 45.20 & 44.36 & 40.23 & 42.51 & 25.47 & 639.4 & 6.05 & 0.169E & 09 & 0.0013 & 15.31 & 15.98 & 20.48 & 17.74 & 18.06 & 17. \\ 5 & 45.5 & 47.69 & 41.44 & 44.48 & 26.50 & 655.3 & 5.86 & 0.176E & 09 & 0.00216 & 14.45 & 14.22 & 20.18 & 16.76 & 17.26 & 17. \\ 7 & 75.5 & 52.06 & 51.24 & 45.38 & 48.52 & 31.64 & 731.4 & 5.23 & 0.227E & 09 & 0.00650 & 14.59 & 15.20 & 21.69 & 17.66 & 18.29 & 17. \\ 8 & 105.5 & 54.64 & 53.84 & 48.91 & 51.57 & 34.73 & 777.8 & 4.87 & 0.256E & 09 & 0.00137 & 14.84 & 15.47 & 20.85 & 17.55 & 18.00 & 17. \\ 10 & 165.2 & 55.92 & 058.65 & 53.50 & 56.22 & 40.87 & 877.9 & 4.25 & 0.3126 & 09 & 0.01456 & 15.91 & 16.40 & 23.09 & 15.01 & 19.62 & 19. \\ 12 & 205.2 & 62.98 & 62.11 & 56.12 & 59.33 & 44.98 & 946.1 & 3.92 & 0.363E & 09 & 0.01456 & 15.91 & 16.40 & 23.09 & 15.01 & 19.62 & 19. \\ 12 & 245.2 & 67.96 & 67.16 & 61.99 & 64.76 & 49.10 & 1018.1 & 3.61 & 0.448E & 09 & 0.0273 & 16.10 & 16.29 & 25.99 & 20.17 & 21.24 & 20. \\ 13 & 235.2 & 69.83 & 68.84 & 63.04 & 66.19 & 52.71 & 117.0 & 3.24 & 0.484E & 09 & 0.02753 & 16.10 & 16.29 & 23.39 & 18.93 & 18. \\ 13 & 33.3 & 76.16 & 76.52 & 69.14 & 72.73 & 65.18 & 1075.4 & 3.40 & 0.448E & 09 & 0.02753 & 16.10 & 16.22 & 23.31 & 15.08 & 15.73 & 15. \\ 13 & 33.3 & 76.16 & 76.52 & 69.14 & 72.74 & 55.1 & 1177.0 & 3.24 & 0.484E & 09 & 0.02753 & 16.10 & 16.22 & 23.31 & 15.08 & 15.73 & 15. \\ 15 & 33.33 & 76.16 & 76.52 & 69.14 & 72.74 & 55.1 & 131.44 & 2.73 & 0.638E & 09 & 0.0322 & 15.77 & 15.43 & 25.79 & 19.42$	STA TIO NO.	- Z N CM	-WALL A	TEMPER B	ATURE (D C	EG C)- AVER- AGE	ТБ (С)	RE	PR	RA+	2 +	λ	Б	NUSSELT C	NUMBEI T	AVERAGE H	т+н
	0 1 2 3 4 5 6 7 8 9 10 11 2 3 4 5 6 7 8 9 10 11 2 13 4 5 6 7 8 9 10 11 2 3 4 5 6 7 8 9 10 11 2 13 4 5 6 7 8 9 10 11 12 13 4 5 6 7 8 9 10 11 12 13 4 5 6 7 8 9 10 11 12 13 14 5 16 7 8 9 10 11 12 13 14 5 16 7 8 9 10 11 11 11 11 11 11 11 11 11 11 11 11	0.0555555222 255555522230333333 1035522455222303333333 3683333333 42233333333 4463EV	34.37 36.30 37.63 41.62 45.20 47.36 54.64 56.82 59.20 67.96 62.98 67.96 69.83 72.96 67.80 80.70 81.60 83.90 85.05 88.54 87.94 ALUES T	34.41 36.35 37.69 41.72 44.69 47.69 49.22 51.24 53.84 55.93 58.65 62.11 67.16 62.11 67.16 62.11 67.16 62.12 82.92 81.03 80.84 82.92 83.54 83.93 88.91 85.910	33.42 35.61 37.13 41.67 40.23 41.44 42.97 44.297 49.23 53.50 56.12 63.04 67.46 67.46 67.46 67.46 69.14 72.93 74.16 80.93 82.09 STATIONS	$\begin{array}{c} 33.90\\ 35.97\\ 37.39\\ 37.39\\ 37.59\\ 42.51\\ 44.48\\ 46.21\\ 51.57\\ 52.80\\ 56.33\\ 64.78\\ 70.19\\ 72.70\\ 77.70\\ 72.70\\ 77.70\\ 80.94\\ 84.83\\ 85.30\\ 85$	23.89 24.03 24.14 24.45 25.47 26.500 28.56 31.64 34.73 37.81 40.87 44.98 45.27 55.27 55.16 61.24 63.30 65.35 67.41 65.47 71.52 20	616.4 618.5 619.9 624.3 655.3 684.4 731.4 777.4 877.9 946.1 1075.4 1127.0 1176.1 1275.3 1274.3 1314.4 1359.3 1445.0	$\begin{array}{c} 6.30\\ 6.27\\ 6.26\\ 6.21\\ 6.05\\ 5.61\\ 5.61\\ 5.61\\ 5.61\\ 4.53\\ 4.25\\ 3.61\\ 3.24\\ 3.081\\ 2.82\\ 2.73\\ 2.64\\ 2.55\\ 2.46\\ 2.55\\ 2.55\\ 2.56\\ 2.55\\ 2.56$	$\begin{array}{c} 0, 154E & 09\\ 0, 155E & 09\\ 0, 155E & 09\\ 0, 155E & 09\\ 0, 155E & 09\\ 0, 159E & 09\\ 0, 157E & 09\\ 0, 256E & 09\\ 0, 256E & 09\\ 0, 256E & 09\\ 0, 256E & 09\\ 0, 319E & 09\\ 0, 316E & 09\\ 0, 36E & 09\\ 0, 36E & 09\\ 0, 58E & 09\\ 0, 58E & 09\\ 0, 58E & 09\\ 0, 68E & 09\\ 0, 68E & 09\\ 0, 666E & 00\\ 0,$	0.00000 0.00013 0.00047 0.00021 0.000218 0.00320 0.00650 0.00917 0.01188 0.01456 0.0182 0.02474 0.02753 0.022753 0.022753 0.03293 0.03293 0.03293 0.03293 0.03293 0.03293 0.03893 0.03930 0.03930 0.03290 0.02474 0.02290 0.03290 0.03290 0.03290 0.03290 0.03290 0.03290 0.03290 0.03290 0.03290 0.03290 0.03290 0.03290 0.03290 0.03290 0.03290 0.03200 0.03200 0.03200 0.03200 0.03200 0.03200 0.03200 0.03200 0.03200 0.030000000000	$\begin{array}{c} 28.92\\ 24.72\\ 22.46\\ 17.63\\ 15.31\\ 14.45\\ 14.19\\ 14.59\\ 14.59\\ 14.54\\ 15.91\\ 16.08\\ 15.23\\ 16.21\\ 15.72\\ 14.46\\ 15.35\\ 15.35\\ 15.11\\ 15.84\\ 14.58\\ 14.58\\ 16.85\\ 25.11\\ 15.84\\ 14.58\\ 16.85\\ 25.11\\ 15.84\\ 14.58\\ 16.85\\ 25.11\\ 15.84\\ 14.58\\ 16.85\\ 25.11\\ 15.84\\ 14.58\\ 16.85\\ 25.11\\ 15.84\\ 14.58\\ 16.85\\ 25.11\\ 15.84\\ 14.58\\ 16.85\\ 25.11\\ 15.84\\ 14.58\\ 16.85\\ 25.11\\ 15.84\\ 14.58\\ 16.85\\ 25.11\\ 15.84\\ 14.58\\ 16.85\\ 25.11\\ 15.84\\ 14.58\\ 16.85\\ 25.11\\ 15.84\\ 14.58\\ 16.85\\ 16$	28.82 24.61 22.36 17.53 15.98 14.52 14.52 15.20 15.40 15.40 15.40 15.40 15.40 15.40 15.40 15.40 16.20 15.90 17.17 16.22 15.43 14.24 16.02 15.95 17.32 14.28 15.75 17.55 17.55 17.55 17.55 17.55 17.55 17.55 15.98 15.99 15.47 16.20 16.20 17.15 15.98 15.98 15.98 15.98 15.98 15.98 15.98 15.98 15.98 15.98 15.98 15.98 15.98 15.99 15.47 16.20 17.15 17.15 17.15 17.17 16.20 17.17 16.22 15.43 14.22 15.43 14.22 15.43 14.22 15.43 14.22 15.43 14.22 15.43 14.22 15.43 14.22 15.43 14.22 15.43 14.22 15.43 14.22 17.25	31.81 26.18 23.33 17.58 20.48 20.18 20.48 20.18 20.85 25.70 25.99 26.36 22.29 26.36 23.09 25.99 26.36 23.09 25.99 26.36 25.75 22.29 26.36 23.31 25.79 24.11 25.82 26.78 27.46 24.26 26.27 26.27 26.27 26.27 26.27 26.36 27.46 26.27 26.36 26.27 26.36 26.27 26.27 26.36 26.27 26.36 26.27 26.36 27.46 26.36 26.27 26.36 27.46 27.57 27.577 27.577 27.577 27.577 27.577 27.577 27.5777 27.57777 27.57777777777	30.27 25.40 22.86 17.58 17.75 17.74 17.66 17.66 17.65 19.01 17.65 19.01 17.65 19.08 19.08 19.42 18.00 19.51 19.65 18.09 20.07	30.34 25.42 22.87 17.58 18.06 17.26 17.25 18.00 20.76 19.62 21.24 19.73 20.68 19.73 20.68 19.73 20.76 19.73 20.75 19.73 20.68 19.73 20.75 21.16 22.02 19.34 21.52	30.30 25.41 22.87 17.58 17.90 17.01 17.99 17.97 20.77 19.32 20.71 18.61 20.95 18.61 20.13 20.40 21.33 18.72 20.66

EXPERIMENT OR85 --- JAN. 5, 1988 =======

19 20 21 AV	423.3 443.3 463.3 ERAGE V	92.14 96.41 95.75 ALUES TI	90.88 96.72 97.11 HROUGH	85.44 89.19 90.52 STATIONS	92.88 93.47 15 TO	78.73 81.21 20:	1142.9 1178.5 1215.6	2.23 2.23 2.16	0,585E 09 0,717E 09 0,750E 09	0.05540 0.05806	13.97 16.94	15.92 13.72 15.49	26.93 23.61 26.46	20,25 17,45 20,08	21,59 18,73 21,34	20.92 18.09 20.71
	391.6	89.43	89.03	82.29	85.76	72.35	1084.3	2.45	0.634E 09	0.04867	14.55	14.96	25.02	18,55	19.88	19.22
							EXPERIMENT	0R90	JAN.	7, 1988 =		. =				
IN MA:	PUT ELE SS FLOW	CTRIC PO RATE =	OWER = 11,777	2964.8 W 0 G/S	PI	RESSURE	HEAT RATE DROP = 0.	GAINE 2650 M	D BY WATER M H2O	= 2797.9 FRICTIO	W N FACTO	3 = 0.0	HEAT BA 54152	LANCE E FF	RROR = EM = 3	5.63% 8.0531
REI PRI	M = 70 M = 3.	2.7 (392 i	GRM+ = RAM+ =	0.10194E 0.34582E	09 09	UPSTRE. INLET	AM BULK TE BULK TEMPE	MPERAT RATURE	URE = 23.87 = 23.96	DEG C DEG C	DOWNST	REAM BUI BULK TI	LK TEMPE Emperatu	RATURE RE	= 80.81 = 80.77	DEG C DEG C
ST. TIC NO	A-Z ONCM	-WALL A	TEMPER B	ATURE (D C	EG C)- AVER- AGE	ТВ (С)	RE	PR	RA+	2+	۸	В	NUSSELT C	NUMBEF	AVERAGE H	т+н
0 1 2 3 4 5 6 7	0.0 1.5 2.5 5.5 15.5 25.5 45.5 75.5	33.48 35.13 36.27 39.70 42.76 44.77 46.63 49.66	33.53 35.20 36.36 39.83 42.13 44.97 46.17 49.00	32.53 34.45 35.78 39.76 38.19 39.53 40.93	33.02 34.81 36.05 39.76 40.32 42.20 43.67 46.67	23.97 24.14 24.26 24.63 25.84 27.05 29.47	402.4 404.0 405.2 408.6 420.3 432.4 454.7 490.7	6.29 6.26 6.24 6.18 5.99 5.80 5.50 5.05	0.119E 09 0.120E 09 0.121E 09 0.123E 09 0.132E 09 0.132E 09 0.141E 09 0.158E 09	0.00001 0.00020 0.00033 0.00072 0.00203 0.00334 0.00599 0.01001	24.49 21.19 19.38 15.43 13.70 13.05 13.41 13.78	24.36 21.05 19.24 15.30 14.24 12.90 13.77 14.35	27.20 22.58 20.21 15.37 18.78 18.54 20.07 20.93	25.74 21.82 19.75 15.37 16.02 15.27 16.21 16.82	25.81 21.85 19.76 15.37 16.37 15.76 16.83 17.50	25.78 21.84 19.75 15.37 16.20 15.51 16.52 17.16
8 9 10 11 12 13	105.5 135.5 165.2 205.2 245.2 275.2 305.2	52.76 55.49 59.23 63.58 69.64 71.65 75.40	52.16 54.79 58.71 63.04 68.97 70.98 75.32	48.05 49.43 54.30 57.86 64.51 66.17 70.82	50.25 52.29 56,64 60,58 66,90 68,74 73,09	36.74 40.38 43.98 48.82 53.67 57.31	528.6 566.6 605.6 660.3 716.7 758.1 801.3	4.63 4.30 3.99 3.63 3.32 3.13 2.91	0.212E 09 0.241E 09 0.271E 09 0.313E 09 0.357E 09 0.391E 09 0.424E 09	0.01417 0.01831 0.02247 0.02815 0.03388 0.03821 0.04278	14.11 14.85 14.61 14.98 13.73 15.20 14.98	14.65 15.56 15.13 15.55 14.34 15.95 15.06	19.98 24.78 21.59 24.45 20.24 24.61 21.92	16.72 18.84 17.60 18.79 16.57 19.07	17.18 19.99 18.23 19.85 17.14 20.09 18.47	16.95 19.42 17.91 19.32 16.85 19.58 18.15
15 16 17 18 19 20 21	333.3 363.3 383.3 403.3 423.3 443.3 463.3	79.80 84.35 85.77 88.34 89.75 93.70 93.11	80.01 84.35 84.95 87.52 88.64 93.92 94.30	73.64 77.65 79.56 81.75 83.91 87.38 88.50	76.77 81.00 82.46 84.84 86.55 90.59 91.10	64.35 67.98 70.41 72.83 75.25 77.68 80.10	843.5 891.6 925.3 958.2 988.1 1019.0 1050.0	2.77 2.61 2.51 2.42 2.34 2.27 2.19	0.458E 09 0.496E 09 0.522E 09 0.549E 09 0.576E 09 0.604E 09 0.631E 09	0.04692 0.05131 0.05427 0.05724 0.06020 0.06318 0.06620	13.95 13.09 13.87 13.69 14.65 13.24 16.27	13.76 13.10 14.65 14.45 15.86 13.06 14.91	23.20 22.16 23.27 23.80 24.54 21.87 25.21	17.35 16.46 17.68 17.68 18.80 16.42 19.24	18.53 17.63 18.77 18.94 19.90 17.51 20.40	17.94 17.04 18.22 18.31 19.35 16.97 19.82
	391.6	86.95	86.56	80.65	83.70	71.42	937.6	2.49	0.534E 09	0.05552	13.75	14.15	23.14	17.40	18,54	17.97

INP MAS	UT ELEC S FLOW	TRIC P RATE =	OWER = 13.445	3430.6 W D G/S	P	RESSURE	HEAT RATE DROP = 0.	GAINE 3256 M	D BY WATER M H2O	= 3258.7 FRICTIC	W N FACTOR	= 0,05	HEAT BA	LANCE E FR	RROR = EM = 4	5.01% 1.2786
REM PRM	= 808 = 3,3	.9 63	GRM+ = RAM+ =	D.12143E D.40832E	09 09	UPSTRE/ INLET 1	AM BULK TE BULK TEMPE	MPERAT RATURE	URE = 23.85 = 23.94	DEG C DEG C	DOWNSTR OUTLET	EAM BUI BULK TE	K TEMPE MPERATU	RATURE RE	= 81.93 = 81.89	DEG C DEG C
STA	- 2	-WALL	TEMPER	ATURE (D	EG C)-	TB	RE	PR	RA+	2+			NUSSELT	NUMBER		
TIO	N CM	A	В	с	AVER-	(c)					A	Б	с		AVERAGE	
NO.					AGE									T	н	T+H
0	0.0	34.46	34.51	33.38	33.93	23.94	459.2	6.29	0.138E 09	0.00001	25.79	25.67	28.75	27,15	27.24	27.20
1	1.5	36.29	36.36	35.51	35.92	24.12	461.1	6.26	0.140E 09	0.00017	22.28	22.16	23.80	22.98	23.01	23.00
2	2.5	37.55	37.64	36,99	37,29	24.25	462.4	6.24	0.141E 09	0.00028	20.37	20.24	21.28	20.78	20.79	20.79
3	5.5	41.34	41.46	41.40	41.40	24.62	466.3	6.18	0,144E 09	0,00063	16.20	16.08	16.14	16.14	16.14	16.14
4	15.5	44.75	43.99	39,60	41.99	25.85	480.0	5.99	0.154E 09	0.00177	14.29	14.89	19.64	16.74	17.12	16.93
5	25.5	46.88	47.15	40.96	43.99	27.09	494.0	5.80	0.164E 09	0.00293	13.61	13.42	19.41	15.93	16.46	16.20
6	45.5	48.88	48.37	42.29	45.46	29.56	520.0	5.49	0.185E 09	0.00524	13.86	14.24	21.04	16.85	17.55	17.20
7	75.5	51.89	51.10	45.64	48.57	33.27	562.0	5.04	0.216E 09	0.00878	14.26	14.89	21.47	17.36	18.02	17.69
8	105.5	54.87	54.21	49.68	52.11	36.98	606.3	4.61	0.249E 09	0.01242	14.70	15.27	20.70	17.38	17.84	17.61
9	135.5	57.69	56.86	50.84	54.06	40.69	650.8	4.27	0.283E 09	0.01605	15.36	16.15	25.72	19.53	20.74	20.13
10	165.2	61.39	60.73	55.72	58,39	44.36	696.1	3.96	0.319E 09	0.01969	15,22	15.84	22.82	18.48	19.18	18.83
11	205.2	65.69	64.98	59.18	62.26	49.30	760.2	3,60	0.369E 09	0.02468	15.69	16,40	26.02	19.85	21.04	20.44
12	245.2	71.83	71.12	66.11	68.79	54.25	825.4	3.29	0.422E 09	0.02970	14.52	15.12	21.51	17,55	18.17	17.86
13	275.2	73.82	73.03	67.67	70.55	57.96	873.9	3.09	0.462E 09	0.03352	15,99	16.83	26.10	20,14	21.25	20,70
14	305.2	77.61	77.51	72.41	74,98	61,66	925.2	2.89	0.501E 09	0.03754	15.79	15.90	23.45	18.91	19.65	19.28
15	333,3	82.19	82.41	75.18	78.74	65.14	974.7	2.74	0.543E 09	0.04112	14.71	14.52	24,99	18,44	19.80	19.12
16	363.3	86,62	86.73	79.34	83.01	68.85	1031.3	2,58	0.589E 09	0.04498	14.02	13,93	23.73	17.59	18.85	18.22
17	383.3	88.27	87.42	81.19	84.52	71.32	1071.6	2.47	0.620E 09	0.04759	14.61	15.37	25.09	18,76	20.04	19,40
18	403.3	90,94	89.99	83,40	86.93	73.79	1107.2	2.39	0.652E 09	0.05018	14.42	15.26	25.75	18.82	20.29	19.56
19	423.3	92.14	90.88	85.44	88.48	76,26	1142.9	2.31	0.685E 09	0.05277	15.58	16.92	26,93	20,25	21.59	20.92
20	443.3	96.41	96.72	89.19	92.88	78.73	1178.5	2.23	0.717E 09	0,05540	13.97	13.72	23.61	17.45	18,73	18.09
21	463.3	95.75	97.11	90.52	93.47	81.21	1215.6	2.16	0.750E 09	0.05806	16,94	15.49	26,46	20,08	21.34	20.71
AVE	RAGE VA	LUES T	HROUGH :	STATIONS	15 TO	20:										

*********	EXPERIMENT	0R89	JAN.	6,	1988	********
-----------	------------	------	------	----	------	----------

					****		EXPERIMENT	0R88	JAN.	6, 1988 =		z				
INF MAS	UT EL S FLO	ECTRIC PO W RATE =	OWER = 14,140	3202.5 W 0 G/S	P:	RESSURE	HEAT RATE DROF = 0.	GAINE 3539 M	D BY WATER M H20	= 3042.4 FRICTIO	W N FACTOR	= 0.05	НЕАТ ВА 0224	LANCE I FI	ERROR = REM = 4	5,00% 0,4252
REM PRM	1 = 8 1 = 3	04.9 .572	GRM+ = RAM+ =	0.97614E C.34867E	08 09	UPSTRE/ INLET I	AM BULK TE BULK TEMPE	MPERAT RATURE	URE = 23.88 = 23.99	B DEG C 5 DEG C	DOWNSTR OUTLET	EAM BUL BULK TE	K TEMPE MPERATU	RATURE RE	= 75.45 = 75.41	DEG C DEG C
STA TIC NO.	I- Z IN CM	-WALL A	TEMPER B	ATURE (D C	EG C)- AVER- AGE	TB (C)	RE	PR	RA+	2+	λ	В	NUSSELT C	NUMBER	AVERAGE H	т+н
0 1 2 3 4 5 6 7 8 9 0 11 2 3 4 5 6 7 8 9 0 11 2 3 4 5 6 7 8 9 0 11 2 3 4 5 6 7 8 9 0 11 2 3 4 5 6 7 8 9 0 11 2 3 4 5 6 7 8 9 0 11 12 3 4 5 6 7 8 9 0 11 12 3 4 5 6 7 8 9 0 11 12 3 4 5 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	0. 25. 155. 1055. 1055. 2455. 3333. 3633. 3633. 4033. 4453. 4453. 3635. 3635. 3655. 3655. 3655. 3755. 3	$\begin{array}{c} 0 & 33.54\\ 5 & 56.29\\ 5 & 45.00\\ 5 & 45.00\\ 5 & 45.00\\ 5 & 45.00\\ 5 & 45.00\\ 5 & 45.00\\ 5 & 45.00\\ 5 & 55.03\\ 2 & 51.97\\ 2 & 67.34\\ 2 & 67.34\\ 2 & 67.34\\ 2 & 67.34\\ 3 & 80.59\\ 3 & 80.59\\ 3 & 80.48\\ 3 & 85.61\\ 3 & $	$\begin{array}{c} 33.59\\ 35.30\\ 36.47\\ 39.99\\ 42.30\\ 45.23\\ 51.86\\ 54.29\\ 57.42\\ 61.24\\ 66.65\\ 68.48\\ 72.52\\ 80.72\\ 80.72\\ 80.72\\ 80.95\\ 80.95\\ 80.95\\ 81.66\\ 83.60\\ 83$	$\begin{array}{c} 32.63\\ 34.57\\ 35.91\\ 39.93\\ 39.73\\ 40.999\\ 43.97\\ 47.73\\ 48.50\\ 55.95\\ 67.93\\ 70.17\\ 74.00\\ 75.36\\ 77.53\\ 79.34\\ 82.74\\ 82.74\\ 83.76\end{array}$	33.10 34.92 36.17 39.93 40.59 42.43 43.89 46.67 51.58.57 55.31 58.77 64.55 66.21 70.24 77.32 78.41 80.80 82.15 80.80 82.55	$\begin{array}{c} 23.96\\ 24.11\\ 24.22\\ 24.55\\ 25.65\\ 26.75\\ 28.94\\ 35.53\\ 36.82\\ 42.08\\ 46.47\\ 50.87\\ 54.16\\ 57.45\\ 60.54\\ 63.63\\ 66.02\\ 68.22\\ 68.22\\ 70.42\\ 72.61\\ 74.81\end{array}$	483.1 484.8 486.0 489.7 502.4 515.8 575.2 618.7 703.5 760.9 822.3 866.9 912.2 956.0 1004.9 1039.2 1074.4 111.1 1147.3	$\begin{array}{c} \textbf{6.29} \\ \textbf{6.6.1025} \\ \textbf{5.5516} \\ \textbf{4.4809} \\ \textbf{3.4902} \\ \textbf{22.7700} \\ \textbf{3.4902} \\ \textbf{22.7700} \\ \textbf{22.7700} \\ \textbf{22.22.436} \\ \textbf{22.22.2.436} \\ \textbf{3.4999} \\ \textbf{22.22.2.436} \\ \textbf{3.4999} \\ 3.499$	$\begin{array}{c} 0,129E 0,0\\ 0,130E 0,0\\ 0,131E 0,0\\ 0,131E 0,0\\ 0,131E 0,0\\ 0,134E 0,0\\ 0,151E 0,0\\ 0,151E 0,0\\ 0,151E 0,0\\ 0,246E 0,0\\ 0,246E 0,0\\ 0,318E 0,0\\ 0,361E 0,0\\ 0,361E 0,0\\ 0,456E 0,0\\ 0,456E 0,0\\ 0,456E 0,0\\ 0,456E 0,0\\ 0,562E 0,0\\$	$\begin{array}{c} 0.00001\\ 0.00016\\ 0.00027\\ 0.00060\\ 0.00169\\ 0.00276\\ 0.00276\\ 0.00498\\ 0.00832\\ 0.01175\\ 0.01521\\ 0.01865\\ 0.02335\\ 0.02811\\ 0.03169\\ 0.03530\\ 0.03530\\ 0.03886\\ 0.04258\\ 0.04258\\ 0.04258\\ 0.04258\\ 0.04258\\ 0.04258\\ 0.04258\\ 0.04500\\ 0.04745\\ 0.05240\\ 0.05240\\ 0.05248\\ 0.05248\\ 0.05248\\ 0.05485\\ 0.056\\ 0.$	$\begin{array}{c} 26.42\\ 22.79\\ 20.81\\ 16.52\\ 14.53\\ 13.79\\ 13.85\\ 14.22\\ 14.49\\ 15.31\\ 15.59\\ 15.31\\ 15.59\\ 14.54\\ 14.54\\ 15.77\\ 15.66\\ 14.85\\ 14.92\\ 14.78\\ 14.31\\ 15.25\\ 13.91\\ 16.65\end{array}$	26.28 22.64 20.67 16.38 15.16 13.62 14.807 15.82 15.82 15.84 15.17 15.84 15.57 16.634 15.55 16.55 15.55 16.567 13.667 15.367	29,20 24,21 21,64 16,45 19,59 19,35 20,79 21,17 20,19 25,28 22,40 25,45 21,31 25,36 22,61 24,97 25,07 25,07 25,95 22,80 25,78	27.70 23.44 21.19.45 16.45 16.89 16.72 17.22 17.06 19.18 18.53 19.51 17.53 17.38 18.540 17.389 18.540 17.389 18.52 19.66 17.18 19.67 18.540 18.530 18.530 18.540 18.540 18.540 18.540 18.540 18.540 18.540 18.540 18.540 19.77 18.540 18.540 18.540 18.540 18.540 19.77 18.540	$\begin{array}{c} 27.77\\ 23.46\\ 21.20\\ 16.45\\ 17.41\\ 17.41\\ 17.84\\ 20.37\\ 18.99\\ 20.71\\ 18.08\\ 20.75\\ 19.61\\ 18.08\\ 20.75\\ 19.61\\ 18.08\\ 20.75\\ 19.61\\ 18.08\\ 20.75\\ 19.61\\ 18.20\\ 18.20\\ 19.00\\ 18.20\\ 0.0$	27.73 23.45 21.45 16.45 17.055 17.053 17.53 17.53 19.62 17.53 19.62 17.75 20.16 17.28 19.62 17.28 19.62 17.28 19.62 17.28 19.62 17.28 19.62 17.29 10.19
AVE	RAGE 391.	VALUES TI 6 83.03	HROUGH 82.66	STATIONS 76.52	15 TO 79,68	20: 66.94	1055.5	2.66	0.528E 09	0.04604	14.51	14.90	24,39	18.34	19.55	18.95

~	- 7	-WALL	TEMPERA	TURE (E	EG CI-	тв	RE	PR	RA+	Ž+			NUSSELT	NUMBER	2	
T10	N ČM	A	В	c	AVER-	(c)					A	в	c		AVERAGE	
NO.					AGE										n 	
0	0.0	32.55	32,58	31.66	32.11	23.96	346.2	6.29	0.997E 08	0.00001	22.72	22.64	25.35	23.94	24.01	23.98
2	1.5	34.00	35.05	33,36	33.69	24.13	348.5	6.25	0.1018 09	0.00023	18.15	19.69	21,15	18.53	20.66	20.43
3	5.5	38,00	38.07	38.04	38.04	24,60	351.4	6,19	0.103E 09	0.00083	14.55	14.47	14.51	14.51	14.51	14.51
4	15.5	40.75	40.27	36.75	35.63	25.78	361.2	6,00	0.110E 09	0.00235	12,99	13.43	17.74	15.14	15.47	15.31
5	25.5	42.52	42.71	37.95	40.28	26,96	371.5	5.82	0.118E 09	0.00388	12.47	12.32	16 30	16.55	15.02	14.79
7	75.5	47.43	46.87	42.62	44.89	32.86	420.3	5,08	0.153E 09	0.01163	13.14	13.66	19.61	15.92	16.50	16.21
8	105.5	50.54	50.06	46.42	48.36	36.41	451.7	4.67	0.175E 09	0.01645	13.41	13.88	18.94	15.86	16,29	16.08
.9	135.5	53.31	52.70	48.02	50.51	39.95	483.5	4.33	0.199E 09	0.02126	14.09	14.76	23.31	17.82	18,87	18.34
11	205.2	57.07	56.57	52.68	54.75	45.46	561.9	3.68	0.223E 09	0.032608	13.73	14.26	20.27	17.72	18.69	18.21
12	245.2	67.08	66.51	62.56	64.68	52.90	609.6	3.36	0.294E 09	0.03934	12,98	13.53	19.05	15.63	16.15	15.89
13	275.2	69.21	68.65	64.46	66.69	56.44	643.8	3.17	0.321E 09	0.04433	14.34	15,00	22.84	17.86	18.76	18.31
14	305.2	73.01	72.94	68.87	70,92	59.99	679.4	2.98	0.348E 09	0.04958	13.97	14.05	20.48	16.63	17.09	16.94
16	363.3	81.18	81.20	75.63	78.41	66.85	754.4	2,66	0.407E 09	0.05955	12.57	12.55	20.51	15.58	16.54	16.06
17	383.3	83.04	82.25	77.43	80.04	69.21	781.7	2.56	0.427E 09	0.06298	12,95	13.74	21,79	16.54	17.57	17.05
18	403.3	85.32	84.61	79.62	82.29	71.57	811.0	2.46	0.448E 09	0.06645	12.96	13.66	22.12	16.61	17.72	17.17
20	423.3	90.40	85.84 90.60	81.72	87 82	76 29	861 8	2.38	0.470E 09	0.05988	12 62	12.44	22.84	15 44	16.63	15.15
21	463.3	89.94	91.07	86.19	88.34	78.65	887.5	2.24	0.516E 09	0.07680	15.75	14.31	23,59	18.34	19,31	18.83
AVE	RAGE VA	LUES TH	IROUGH S'	TATIONS	15 TO	20:										
	391.6	83.97	83.63	78.57	81.18	70.19	793.3	2.53	0.437E 09	0.06444	13.01	13,38	21.43	16,33	17.31	16,82
						E	XPERIMENT	0R92	JAN.	7, 1988 =		7				
INP	UT ELEC															
		ARIC PU)WER = 24	034.5 W		1	HEAT RATE	GAINE GAINE	D BY WATER	= 1862.9	W		HEAT BA	LANCE E	RROR =	8.43%
MAS	S FLOW	RATE =	0WER = 21 8,6190	034.5 W G/S	PF	RESSURE	HEAT RATE DROP = 0.	3 GAINE 1800 M	D BY WATER M H2O	= 1852.9 FRICTIO	W N FACTOR	= 0.06	HEAT BA	LANCE E FF	RROR = REM = 3	8.43% 3.7249
MAS	S FLOW	RATE =	OWER = 24 8.6190	034.5 W G/S	7 PF	RESSURE I	HEAT RATE DROP = 0. M BULK TE	GAINE 1800 M MPERAT	D BY WATER M H2O URE = 23.73	= 1862.9 FRICTIO	W FACTOR	= 0.00	HEAT BA 58752 .E TEMPE	LANCE E FF	RROR = REM = 3 = 75.57	8.43% 3.7249
MAS REM PRM	S FLOW = 490 = 3.5	RATE =	DWER = 24 8.6190 GRM+ = 0 RAM+ = 0	034.5 W G/S .59739E .21343E	7 08 09	RESSURE I UPSTREAD INLET B	HEAT RATE DROP = 0. M BULK TE ULK TEMPE	: GAINE 1800 M MPERAT RATURE	D BY WATER M H2O URE = 23.73 = 23.82	= 1862.9 FRICTIO DEG C DEG C	W N FACTOR DOWNSTR OUTLET	= 0.00 EAM BUI BULK TH	HEAT BA 58752 JK TEMPE EMPERATU	LANCE E FF RATURE RE	ERROR = 3 = 75.57 = 75.52	8.43% 3.7249 DEG C DEG C
MAS REM PRM	= 490 = 3.5	RATE =	DWER = 24 8.6190 GRM+ = 0 RAM+ = 0	034.5 W G/S .59739E .21343E	PF 08 09	UPSTREAD INLET B	HEAT RATE DROP = 0. M BULK TE ULK TEMPE	CAINE 1800 M MPERAT RATURE	D BY WATER M H2O URE = 23.73 = 23.82	= 1862.9 FRICTIO DEG C DEG C	W FACTOR DOWNSTR OUTLET	= 0.00 EAM BUI BULK TI	HEAT BA 58752 LK TEMPE MPERATU	LANCE E FF RATURE RE	ERROR = REM = 3 = 75.57 = 75.52	8.43% 3.7249 DEG C DEG C
MAS REM PRM STA TIO	= 490 = 3.5 - 2 N CM	RATE = 0.5 (173 1 -WALL A	DWER = 24 8.6190 GRM+ = 0 RAM+ = 0 TEMPERA' B	034.5 W G/S .59739E .21343E TURE (D C	PF 08 09 DEG C)- AVER-	UPSTREAD INLET B	HEAT RATE DROP = 0. M BULK TE ULK TEMPE RE	BAINE 1800 M PERAT RATURE	D BY WATER M H2O URE = 23.73 = 23.82 RA+	= 1862.9 FRICTIO DEG C DEG C 2+	W FACTOR DOWNSTR OUTLET	= 0.00 EAM BUI BULK TI B	HEAT BA 58752 LK TEMPE MPERATU NUSSELT C	LANCE E FF RATURE RE NUMBEF	RROR = REM = 3 = 75.57 = 75.52 AVERAGE	8.43% 3.7249 DEG C DEG C
MAS REM PRM STA TIO NO.	= 490 = 3.5 - z N CM	RATE =	DWER = 24 8.6190 GRM+ = 0 RAM+ = 0 TEMPERA' B	034.5 % G/S .59739E .21343E TURE (D C	PF 08 09 DEG C)- AVER- AGE	UPSTREAD INLET BI TB (C)	HEAT RATE DROP = 0. M BULK TE ULK TEMPE RE	GAINE 1800 M MPERAT RATURE PR	D BY WATER M H2O URE = 23.73 = 23.82 RA+	= 1862.9 FRICTIO DEG C DEG C Z+	W FACTOR DOWNSTR OUTLET	= 0.00 EAM BUI BULK TI B	HEAT BA 58752 LK TEMPE EMPERATU NUSSELT C	LANCE E FF RATURE RE NUMBEF	ERROR = REM = 3 = 75.57 = 75.52 AVERAGE H	8.43% 3.7249 DEG C DEG C T+H
MAS REM PRM STA TIO NO.	= 490 = 3.5 - 2 N CM	-WALL A 31.16	DWER = 24 8.6190 GRM+ = 0 RAM+ = 0 TEMPERA' B 31.19	034.5 W G/S .59739E .21343E TURE (D C 30.40	PF 08 09 DEG C)- AVER- AGE 30,79	UPSTREAD INLET BI TB (C) 23.83	HEAT RATE DROP = 0. M BULK TE ULK TEMPE RE 293.6	PR	D BY WATER M H2O URE = 23.73 = 23.82 RA+	= 1862.9 FRICTIO DEG C DEG C 2+	W FACTOR DOWNSTR OUTLET A 21.17	= 0.00 EAM BUI BULK TI B 21.08	HEAT BA 58752 LK TEMPE MPERATU NUSSELT C 23,60	LANCE E FF RATURE RE NUMBEF T 22.29	ERROR = REM = 3 = 75.57 = 75.52 AVERAGE H 	8.43% 3.7249 DEG C DEG C T+H
MAS REM PRM STA TIO NO.	= 490 = 3.5 - 2 N CM 0.0 1.5	-WALL A 31.16 32.39	DWER = 24 8.6190 GRM+ = 0 TEMPERA' B 31.19 32.43	034.5 W G/S .59739E .21343E TURE (E C 30.40 31.85	PF 08 09 DEG C) AVER- AGE 30.79 32.13	UPSTREAN INLET BI TB (C) 23.83 23.99	HEAT RATE DROP = 0. M BULK TE ULK TEMPE RE 293.6 294.7	GAINE 1800 M MPERAT RATURE PR 6.31 6.28	D BY WATER M H2O URE = 23.73 = 23.82 RA+ 0.786E 08 0.793E 08	= 1862.9 FRICTIO DEG C DEG C 2+ 0.00001 0.00027	W FACTOR DOWNSTR OUTLET A 21.17 18.45	= 0.06 EAM BUI BULK TI B 21.08 18.36	HEAT BA 58752 LK TEMPE EMPERATU NUSSELT C 23.60 19.73	LANCE E FF RATURE RE NUMBEF T 22.29 19.05	ERROR = NEM = 3 = 75.57 = 75.52 AVERAGE H 22.36 19.07	8.43% 3.7249 DEG C DEG C T+H 22.33 19.06
MAS REM PRM STA TIO NO.	= 490 = 3.5 - 2 N CM 0.0 1.5 2.5	-WALE 31.16 32.39 33.24	DWER = 24 8.6190 GRM+ = 0 TEMPERA' B 31.19 32.43 33.29	034.5 W G/S .59739E .21343E TURE (D C 30.40 31.85 32.84	PF 08 09 DEG C) AVER- AGE 30.79 32.13 33.06	UPSTREAD INLET BI (C) 23.83 23.99 24.10	HEAT RATE DROP = 0. M BULK TE ULK TEMPE RE 293.6 294.7 295.4	GAINE 1800 M MPERAT RATURE PR 6.31 6.28 6.27	D BY WATER M H2O URE = 23.73 = 23.82 RA+ 0.786E 08 0.793E 08 0.793E 08	= 1862.9 FRICTIO DEG C DEG C 2+ 0.00001 0.00027 0.00044	W FACTOR DOWNSTR OUTLET A 21.17 18.45 16.95	= 0.00 EAM BUI BULK TI B 21.08 18.36 16.86	HEAT BA 58752 LK TEMPE EMPERATU NUSSELT C 23.60 19.73 17.73	LANCE E FF RATURE RE 10005 17.31	ERROR = NEM = 3 = 75.57 = 75.52 AVERAGE H 22.36 19.07 17.32	8.43% 3.7249 DEG C DEG C T+H 22.33 19.06 17.31
MAS REM PRM STA TIO NO.	= 490 = 3.5 - 2 N CM 0.0 1.5 2.5 5.5	-WALL A 31.16 32.39 33.24 35.79	DWER = 24 8.6190 GRM+ = 0 TEMPERA' B 31.19 32.43 33.29 35.87 37.90	034.5 W G/S .59739E .21343E TURE (D C 30.40 31.85 32.84 35.83 35.02	PF 08 09 DEG C) AVER- AGE 30.79 32.13 33.06 35.83 36.55	UPSTREAD INLET BI TB (C) 23.83 23.99 24.10 24.43 25.53	HEAT RATE DROP = 0. M BULK TE ULK TEMPE RE 293.6 294.7 295.4 295.4 295.4	GAINE 1800 M MPERAT RATURE PR 6.31 6.28 6.27 6.21 6.04	D BY WATER M H2O URE = 23.73 = 23.82 RA+ 0.786E 08 0.793E 08 0.793E 08 0.813E 08 0.8615E 08	= 1862.9 FRICTIO DEG C DEG C 2+ 0.00001 6.00027 0.00044 0.00095	W FACTOR DOWNSTR OUTLET 21.17 18.45 16.95 13.63 12 12	= 0.00 EAM BUI BULK TI B 21.08 18.36 16.86 13.54 12.50	HEAT BA 56752 K. TEMPE EMPERATU NUSSELT C 23.60 19.73 17.73 13.58 16.28	LANCE E FF RATURE RE 22.29 19.05 17.31 13.58 14.02	RROR = REM = 3 = 75.57 = 75.52 AVERAGE H 22.36 19.07 17.32 13.58 14 30	8.43% 3.7249 DEG C DEG C T+H 22.33 19.06 17.31 13.58
MAS REM PRM STA TIO NO. 0 1 2 3 4 5	= 490 = 3.5 - 2 N CM 0.0 1.5 2.5 5.5 15.5 25.5	-WALL A 31.16 32.39 33.24 35.79 38.28 39.93	DWER = 24 8.6190 SRM+ = 0 TEMPERA' B 31.19 32.43 33.29 35.87 37.90 40.07	034.5 k G/S .59739E .21343E TURE (E 30.40 31.85 32.84 35.83 35.02 36.15	PF 2 08 2 09 DEG C) AVER- AGE 30.79 32.13 33.06 35.83 36.55 38.07	UPSTREAN INLET BI (C) 23.83 23.83 23.83 24.10 24.43 25.53 26.63	HEAT RATE DROP = 0. M BULK TE ULK TEMPE RE 293.6 294.7 295.4 297.6 305.4 313.5	6.31 6.28 6.27 6.21 6.86	D BY WATER M H2O URE = 23.73 = 23.82 RA+ 0.786E 08 0.796E 08 0.796E 08 0.813E 08 0.865E 08 0.813E 06 0.813E 06	= 1862.9 FRICTIO DEG C 2+ 0.00027 0.00044 0.00256	W FACTOR DOWNSTR OUTLET A 21.17 18.45 16.95 13.63 12.12 11.59	= 0.06 EAM BUI BULK TI B 21.08 18.36 16.86 13.54 12.50 11.47	HEAT BA 58752 LK TEMPE EMPERATU NUSSELT C 23.60 19.73 17.73 13.58 16.28 16.20	LANCE E FF RATURE RE 10.05 17.31 13.58 14.02 13.47	RROR = REM = 3 = 75.57 = 75.52 AVERAGE H 22.36 19.07 17.32 13.58 14.30 13.86	8.435 3.7249 DEG C DEG C T+H 22.33 19.06 17.31 13.58 14.16 13.67
MAS REM PRM STA TIO NO. 0 1 2 3 4 5 6	- 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2	-WALL 31.16 32.39 33.24 35.79 38.28 39.93 41.76	DWER = 24 8.6190 SRM+ = 0 TEMPERA' B 31.19 32.43 33.29 35.87 37.90 40.07 41.49	034.5 k G/S .59739E .21343E TURE (E C 30.40 31.85 32.84 35.83 35.02 36.15 37.85	PF 2 08 2 09 DEG C) AVER- AGE 30.79 32.13 33.06 35.83 36.55 38.07 39.74	23.83 23.99 24.10 24.43 26.63 28.84	HEAT RATE DROP = 0. M BULK TEMPE RE 293.6 294.7 295.4 297.6 305.4 315.4 3128.3	CAINE 1800 F PR PR 6.31 6.28 6.27 6.21 6.24 5.86 5.58	D BY WATER M H2O URE = 23.73 = 23.82 RA+ 0.786E 08 0.793E 08 0.793E 08 0.813E 08 0.813E 08 0.813E 08 0.918E 08 0.1022 03	= 1862.9 FRICTIO DEG C 2+ 0.00001 0.00027 0.000456 0.00276 0.00276 0.00028	W FACTOR DOWNSTR OUTLET 	= 0.00 EAM BUI BULK TI B 21.08 18.36 16.86 13.54 12.50 11.47 12.12	HEAT BA 58752 LK TEMPE EMPERATU NUSSELT C 23.60 19.73 17.73 13.58 16.28 16.20 17.02	LANCE E FF RATURE RE 7 22.29 19.05 17.31 13.58 14.02 13.47 13.47	REM = 3 = 75.57 = 75.52 AVERAGE H 22.36 19.07 17.32 13.58 14.30 13.86 14.51	8.43% 3.7249 DEG C DEG C T+H 22.33 19.06 17.31 13.58 14.16 13.67 14.29
MAS REM PRM STA TIO NO. 0 1 2 3 4 5 6 7	<pre>S FLOW = 490 = 3.5 - Z N CM 0.0 1.5 5.5 5.5 15.5 25.5 45.5 75.5 105.5</pre>	RATE = 0.5 (173 1 -WALL A 31.16 32.39 33.24 35.79 38.28 39.38.28 39.38.28 39.41.76 44.69 47.70	DWER = 2/ 8.6190 GRM+ = 0 TEMPERA B 31.19 32.43 33.29 35.87 37.90 40.07 41.49 44.20	034.5 k G/S .597392 .21343E TURE {E C 30.40 31.85 32.84 35.83 35.02 36.15 37.85 40.65	PF 08 09 DEG C) AVER- AGE 30.79 32.13 33.06 35.83 36.55 38.07 39.74 42.55 45.65	UPSTREAD INLET BI (C) 23.83 23.99 24.10 24.43 25.53 26.63 28.84 322.15	HEAT RATE DROP = 0. M BULK TEMPE RE 293.6 294.7 295.4 297.6 305.4 313.5 328.3 352.4 726	CAINE 1800 F PR PR 6.31 6.28 6.27 6.21 6.22 6.21 6.24 5.86 5.58 5.17 4.28	D BY WATER M H2O URE = 23.73 = 23.82 RA+ 0.786E 08 0.798E 08 0.798E 08 0.865E 08 0.865E 08 0.865E 08 0.918E 06 0.102E 09 0.119E 09	= 1862.9 FRICTIO DEG C DEG C 2+ 2+ 0.00027 0.00276 0.00276 0.00456 0.00456 0.00817 0.01364	W FACTOR DOWNSTR OUTLET 	= 0.00 EAM BUI BULK TI B 21.08 18.36 16.86 16.86 16.86 11.47 12.12 12.63	HEAT BA 56752 EX TEMPE EMPERATU NUSSELT C 23.60 19.73 17.73 13.58 16.28 16.20 17.02 17.90 17.90	LANCE E FF RATURE RE T 22.29 19.05 17.31 13.58 14.02 13.47 14.07 14.63	REM = 3 = 75.57 = 75.52 AVERAGE + 	8.43% 3.7249 DEG C DEG C T+H 22.33 19.06 17.31 13.58 14.16 13.67 14.29 14.88
MAS REM PRM STAO NO. 1 2 3 4 5 6 7 8 9	S FLOW = 490 = 3.5 - 2 N CM 0.0 1.5 2.5 5.5 15.5 25.5 25.5 75.5 105.5 135.5	-WALL -WALL 31.16 32.39 33.24 35.79 38.28 39.93 41.76 44.69 47.70 50.28	DWER = 2/ 8.6190 GRM+ = 0 TEMPERA' B 32.43 33.29 35.87 37.90 40.07 41.49 44.20 47.29 45.81	034.5 k G/S .59739E .21343E TURE {E C 30.40 31.85 32.84 35.83 35.02 36.15 37.85 40.65 44.33	PF 2 08 09 209 200 200 200 200 200 200	UPSTREA INLET B TB (C) 23.83 23.83 23.83 24.10 24.43 25.53 26.63 28.84 32.15 35.45 35.45 36.45 36.45 36.76	HEAT RATE DROP = 0. M BULK TE ULK TEMPE RE 293.66 293.6 293.6 293.6 293.6 293.6 305.4 305.4 313.5 328.3 352.4 3128.3	CAINE 1800 P MPERAT RATURE PR 6.31 6.31 6.28 6.27 6.21 6.04 5.58 5.17 4.78 4.44	D BY WATER M H2O URE = 23.73 = 23.82 RA+ 0.7986 08 0.7986 08 0.813E 08 0.8655 08 0.918E 06 0.119E 09 0.119E 09 0.134E 09 0.151E 09	E 1862.9 FRICTIO DEG C 2+ 0.00001 0.00027 0.00044 0.00095 0.00456 0.00817 0.01364 0.01927 0.02496	WN FACTOR DOWNSTR OUTLET 21.17 18.45 16.95 13.63 12.12 11.69 11.87 12.13 12.32 13.01	= 0.00 EAM BUI BULK TH B 21.08 18.36 16.86 13.54 12.50 11.47 12.12 12.63 12.75 13.56	HEAT BA 56752 XMPERATU NUSSELT 23.60 19.73 17.73 13.58 16.28 16.20 17.90 17.01 21.12	LANCE E FF RATURE RE T 22.29 19.05 17.31 13.58 14.02 13.407 14.63 14.43 16.30	RROR = REM = 3 = 75.57 = 75.52 AVERAGE H 22.36 19.07 17.32 13.58 14.30 13.86 14.30 13.86 14.31 15.14 15.14	8.43% 3.7249 DEG C DEG C T+H 22.33 19.06 17.31 13.58 14.16 13.67 14.29 14.88 14.60 16.75
MAS REM PRM STATIO NO. 0 1 2 3 4 5 6 7 8 5 10	S FLOW = 4900 = 3.5 - 2 N CM 0.0 1.5 2.5 5.5 15.5 25.5 15.5 15.5 105.5 135.5 165.2	-WALL -WALL -WALL A 31.16 32.39 33.24 35.79 38.28 39.93 34.26 39.93 44.69 44.69 44.69 50.28 53.79	bker 2 8.6190 3RM+ = 0 kM+ = 0 0 7EMPERA' B 31.19 32.43 33.29 35.87 37.90 40.07 40.07 41.49 44.20 47.29 53.45 53.45	034.5 k G/S .59739E .21343E TURE (D C 30.40 31.85 32.84 35.03 35.02 36.15 37.85 40.65 44.33 45.86 50.27	PF 2 08 2 09 2 09 2 09 2 09 3 0.7 3 0.7 3 3.06 3 5.85 3 8.07 3 3.65 3 6.55 3 8.07 3 9.74 4 2.55 4 5.91 4 7.95 5 1.94	RESSURE 1 UPSTREA1 INLET B (C) 23.83 23.99 24.10 24.10 24.43 25.53 26.63 26.63 26.63 28.84 32.15 35.45 35.45 38.76 42.04	HEAT RATE DROP = 0. M BULK TE ULK TEMPE RE 293.6 294.7 295.4 295.4 295.4 305.4 313.5 328.3 352.4 375.6 401.9 428.5	CAINE 1800 M MPERAT RATURE PR 6.31 6.28 6.27 6.21 6.04 5.86 5.58 5.17 4.78 4.45	D BY WATER M H2O URE = 23.73 = 23.82 RA+ 0.786E 08 0.793E 08 0.793E 08 0.8135 08 0.8135 08 0.8135 08 0.102E 09 0.113E 09 0.134E 09 0.134E 09 0.134E 09 0.151E 09	= 1862.9 FRICTIO DEG C 2+ 	WN FACTOR DOWNSTR OUTLET 21.17 18.45 16.95 13.63 12.12 11.59 11.87 12.13 12.13 12.32 13.01	= 0.00 EAM BUI BULK TI B 21.08 18.36 16.86 13.54 12.50 11.47 12.12 12.63 12.75 13.56	HEAT BA 56752 CK TEMPE MPERATU NUSSELT C 23,60 19,73 13,56 16,28 16,28 16,20 17,02 17,02 17,01 21,12 18,10	LANCE E FF RATURE T 22.29 19.05 17.31 13.58 14.02 13.47 14.63 14.43 16.30 15.03	RROR = REM = 3 = 75.57 = 75.52 	8.43% 3.7249 DEG C DEG C T+H 22.333 19.06 17.31 13.58 14.16 13.67 14.29 14.88 14.60 16.75 15.25
MAS REM PRM STA TIO NO. 0 1 2 3 4 5 6 7 8 9 10 11	S FLOW = 490 = 3.5 - 2 N CM - 0.0 1.5 5.5 5.5 25.5 135.5 135.5 135.5 135.5 205.2	RATE = 0.5 (1) -WALL A 31.16 32.39 33.24 35.79 38.28 39.93 41.76 44.69 50.28 53.79 57.68	WER = 21 8.6190 RKH = 0 0 RKH = 0 0 TEMPERA' 8 31.19 32.43 32.43 33.29 35.27 37.90 40.07 41.49 41.49 43.81 53.45 57.36	034.5 k G/S .59739E .21343E TURE (E C 30.40 31.85 32.84 35.83 37.85 40.65 44.33 45.86 50.27 53.76	PF 08 09 09 09 00 00 00 00 00 00 00	UPSTREAL INLET BI (C) 23.83 23.99 24.10 24.43 25.53 26.63 28.84 32.15 38.76 42.04 42.04	HEAT RATE DROP = 0. M BULK TEMPE RE 293.6 294.7 295.4 297.6 305.4 313.5 328.3 313.5 328.3 313.5 328.3 313.5 328.3 313.5 328.3 313.5 328.3 313.5 328.3 313.5 328.3 313.5 328.3 313.5 328.3 313.5 328.3 313.5 328.3 313.5 328.3 313.5 328.5 229.5 229.5 229.5 229.5 229.5 328.5 229.5 328.5	CAINE 1800 P MPERAT RATURE PR 6.31 6.28 6.27 6.21 6.04 5.86 5.86 5.17 4.78 4.44 4.15 3.80	D BY WATER M H2O URE = 23.73 = 23.82 RA+ 0.786E 08 0.793E 08 0.793E 08 0.813E 08 0.813E 08 0.813E 08 0.102E 09 0.119E 09 0.134E 09 0.134E 09 0.134E 09 0.134E 09 0.194E 09	= 1862.9 FRICTIO DEG C DEG C 2+ 0.00001 0.00027 0.000456 0.00276 0.00456 0.0025 0.002456 0.01364 0.01362 0.02496 0.03831	W N FACTOR DOWNSTR OUTLET A 21.17 18.45 16.95 13.63 12.12 11.69 11.87 12.13 12.13 12.13 12.31 12.67 13.01 12.67 13.01	= 0.06 EAM BULK TI BULK TI B 21.08 18.36 16.86 13.54 12.50 11.47 12.63 12.75 13.55 13.55 13.55	HEAT BA 56752 X: TEMPE IMPERATU NUSSELT C 23.60 19.73 17.73 13.58 16.28 16.28 16.28 16.28 16.28 17.02 17.02 17.01 21.12 18.10 20.20 20.20	LANCE E FF RATURE RE 19.05 17.31 13.58 14.02 13.47 14.63 14.63 14.63 14.43 16.30	RROR = REM = 3 = 75.57 = 75.52 = 75.52	8.43% 3.7249 DEG C DEG C T+H 22.33 19.06 17.31 13.58 14.16 13.67 14.29 14.88 14.60 16.75 15.25 15.25 16.42
MAS REM PRM STA TIO NO. 0 1 2 3 4 5 6 7 8 5 10 11 12	S FLOW = 490 = 3.5 - 2 N CM 0.0 1.5 25.5 15.5 15.5 15.5 15.5 15.5 25.5 105.5 135.5 135.5 205.2 205.2 245.2 245.2	RATE = ,55 (i) -WALL A 31.16 32.39 33.24 35.79 38.28 39.93 341.76 44.69 44.69 44.69 45.79 57.68 62.97 65.02	WER = 21 21 8.6190 3RM+ = 0 TEMPERA' B 31.19 32.43 32.43 33.29 35.87 37.90 40.07 41.49 41.49 53.45 57.36 57.36 62.51 64.57	034.5 k G/S .59739E .21343E TURE (E C 30.40 31.85 32.84 35.83 35.02 36.15 37.85 40.65 44.33 45.86 50.27 53.76 59.19 61 07	08 09 100 100 100 100 100 100 100	TB (C) 23.83 23.99 24.10 24.10 24.53 25.53 26.63 28.84 32.15 35.45 38.76 38.76 42.04 46.45 50.86 54.17	HEAT RATE DROP = 0. M BULK TEMPE RE 293.6 294.7 295.4 297.6 305.4 297.6 305.4 297.6 305.4 297.6 305.4 297.6 305.4 298.3 352.4 313.5 328.3 352.4 315.5 288.3 352.4 528.5 463.0 528.5 528.5 528.5	CAINE CAINE CANERAT CRATURE PR 6.31 6.28 6.21 6.21 6.24 6.21 6.24 6.21 6.25 86 5.58 5.58 5.17 4.78 4.44 4.15 3.80 0.3,49 3.29	D BY WATER M H2O UURE = 23.73 = 23.82 RA+ 0.7385 08 0.7385 08 0.7393 06 0.8655 08 0.8655 08 0.8655 08 0.1135 09 0.1345 09 0.1345 09 0.1346 09 0.1346 09 0.1346 09 0.1216 09 0.2216 09	2 1862.9 FRICTIO DEG C DEG C 2 + 0.00001 0.00044 0.00095 0.00045 0.00456 0.00456 0.00456 0.001927 0.01364 0.01927 0.02496 0.03651 0.03651 0.03651 0.03651	W N FACTOR DOWNSTR OUTLET 21.17 18.45 16.95 13.63 12.12 11.59 -11.87 12.13 12.32 13.01 12.67 13.14 12.21 13.14	= 0.00 EAM BULK TH BULK TH B 21.08 18.36 13.54 12.50 11.47 12.12 12.63 13.55 15.55 1	HEAT BA 56752 XK TEMPE EMPERATU TUSSELT C 23,60 19,73 17,73 13,56 16,28 16,28 16,28 16,28 17,90 17,01 21,12 18,10 20,26 17,61 21,11 21,12 21,	LANCE E FF RATURE RE 22.29 19.05 17.31 13.58 14.02 13.47 14.63 14.43 16.30 15.03 16.07 14.51	RROR = REM = 3 = 75.57 = 75.52 AVERAGE H -22.36 19.07 17.32 13.58 14.30 13.86 14.51 15.14 15.14 14.51 17.20 15.48 16.77 14.98 17.4	8.43% 3.7249 DEG C DEG C T+H T+H -22.33 19.06 17.31 13.58 14.16 13.67 14.29 14.88 14.60 16.75 15.25 16.42 14.74
MAS REM PRM STAO NO 1 2 3 4 5 6 7 8 9 10 11 12 13 14	S FLOW = 49(= 3.5 - 2 N CM 0.0 1.5 2.5 5.5 15.5 15.5 15.5 15.5 15.5 105.5 135.5 135.5 135.5 2245.2 245.2 245.2 275.2 305.2	RATE = .55 (1) -WALL A 31.16 32.39 33.24 35.79 33.24 41.76 44.69 47.70 50.28 53.79 57.68 53.79 57.68 65.02 68.63	WER = 21 8.6190 RM+ = 0 RM+ = 0 TEMPERA' B 31.19 32.43 33.29 35.87 37.90 40.07 41.49 44.20 53.45 57.36 62.51 64.57 64.57 64.57	034.5 k G/S .597395 .21343E TURE {E C 30.40 31.85 32.84 35.83 37.85 37.85 37.85 53.76 53.76 53.76 53.76 53.76 53.76 55.10 61.07 65.16	08 09 09 09 00 00 00 00 00 00 00	TB (C) 23.63 23.99 24.10 24.43 25.53 26.63 28.84 32.15 35.45 35.45 35.45 36.76 42.04 42.04 45.45 50.86 54.17 57.48	HEAT RATE DROP = 0. M BULK TEMPE RE 293.6 294.7 295.4 297.6 305.4 313.5 328.3 3152.4 3176.6 401.9 428.5 463.6 501.2 528.5 556.2	CAINE BADERAT RATURE PR 6.31 6.28 6.27 6.21 6.26 5.58 5.58 5.58 5.58 5.58 5.58 5.58 5.5	D BY WATER M H2O URE = 23.73 = 23.82 RA+ 0.786E 08 0.793E 08 0.793E 08 0.813E 08 0.813E 08 0.813E 09 0.113E 09 0.1134E 09 0.1134E 09 0.151E 09 0.151E 05 0.221E 05 0.221E 05 0.221E 05 0.221E 09 0.221E 09	= 1862.9 FRICTIO DEG C DEG C 2+ 0.00001 0.00027 0.000456 0.00456 0.00456 0.00456 0.00456 0.00456 0.00456 0.01927 0.01364 0.01927 0.02496 0.03831 0.04612 0.05199	W N FACTOR DOWNSTR OUTLET 21.17 18.45 13.63 12.12 11.59 11.87 12.13 12.32 13.01 12.67 13.14 12.11 13.14 13.01	= 0.00 EAM BULK TI BULK TI 	HEAT BA 56752 X. TEMPE MPERATU NUSSELT C 23.60 19.73 17.73 13.58 16.28 16.28 16.28 16.28 17.01 21.10 20.20 17.61 21.13 18.88	LANCE E FF RATURE RE 22,29 19,055 13,58 14,02 13,47 14,63 14,63 14,63 14,63 16,30 15,03 16,51 15,42	RROR = REM = 3 = 75.52 AVERAGE H 13.58 14.30 13.86 14.51 15.14 15.14 15.72 15.48 16.77 14.98 17.43 15.92 15.9	8.43% 3.7249 DEG C DEG C T+H T+H 13.68 14.66 13.67 14.29 14.88 14.60 16.75 15.25 16.42 14.74 17.04 15.69
MAS REMM PRM STAO. 0 1234567789 10011234567789 101121314155	S FLOW = 490 = 3.5 Z N CM 0.0 1.5 2.5 5.5 15.5 15.5 165.2 245	RATE = .5 (1) -WALLL -WALL -WALL -WALL	WER = 21 8.6190 RMH = 0 RMH = 0 TEMPERA' B 31.19 32.43 33.29 35.87 35.87 40.07 41.49 44.20 53.45 57.36 62.51 64.57 68.59 72.68	034.5 k G/S .597395 .21343E TURE (E C 30.40 31.85 32.84 35.83 35.02 36.15 37.85 40.65 50.27 53.76 59.19 61.07 65.16	PF 2 08 2 09 2 0 2 0 2 0 2 0 2 0 2 0 2 0 2 0	TB (C) TB (C) TB (C) TB (C) TB (C) TB (C) 23.83 23.99 24.10 24.43 25.53 26.63 28.84 32.15 35.45 35.45 38.76 42.04 46.45 50.86 54.17 57.48 50.87	HEAT RATE DROP = 0. M BULK TEMPE RE 293.6 294.7 295.4 297.6 305.4 313.5 328.3 352.4 316.6 401.9 428.5 463.6 501.2 528.5 556.2 563.1	CALINE BADEAT RATURE PR 6.31 6.28 6.27 6.21 6.04 5.86 5.86 5.17 4.78 4.44 4.15 3.80 3.49 3.22 3.12 2.95	D BY WATER M H2O URE = 23.73 = 23.82 RA+ 0.786E 08 0.793E 08 0.793E 08 0.8135 08 0.8135 08 0.8135 08 0.8135 08 0.113E 09 0.113E 09 0.113E 09 0.113E 09 0.113E 09 0.113E 09 0.113E 09 0.113E 09 0.212E 09 0.221E 09 0.221E 09 0.2261E 09 0.2261E 09	= 1862.9 FRICTIO DEG C 2+ 	W N FACTOR DOWNSTR OUTLET 21.17 18.45 16.95 13.63 12.12 11.59 11.87 12.32 13.01 12.67 13.14 12.12 13.14 12.12 13.14 12.11 13.44 13.01 12.10	= 0.00 EAM BULK TI BULK TI B 21.08 18.36 16.86 13.54 12.50 11.47 12.12 13.56 13.55 13.55 13.55 13.55 13.55 13.55 13.54 12.59 14.02 13.06	HEAT B 56752 X, TEMPE 3000 23,60 19,73 17,73 13,56 16,28 16,28 16,20 17,00 17,01 17,10 17,01 17,10 17,01 17,10 17,01 17,10 17,01 17,10 17,01 17,10 17,01 17,10 17,10 17,01 17,10 17,01 17,10 17,01 17,10 17,01 17,10 17,01 17,10 17,01 17,10 17,01 17,10 17,01 17,10 17,01 17,10 17,01 17,10 17,01 17,10 17,01 17,100 17,10000000000	LANCE E FF RATURE RE 22.29 19.055 17.31 13.56 14.02 13.47 14.63 14.43 16.30 15.03 16.07 14.51 16.64 15.42 15.73	RROR = 3 NEM = 75, 57 75, 57 75, 52 AVERAGE 19, 07 17, 32 13, 56 14, 30 13, 86 14, 51 14, 45 15, 14 15, 14 14, 77 17, 20 15, 46 16, 77 14, 98 17, 43 15, 53 15, 53	8.43& 3.7249 DEG C DEG C C T+H 22.33 19.06 17.31 13.58 14.16 13.67 14.29 14.88 14.60 16.752 16.42 14.74 15.69 15.13
MAS REM STAO NO 0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 7 10 10 10 10 10 10 10 10 10 10	S FLOW = 490 = 3.5 - 2 N CM 0.0 1.5 2.5 5.5 15.5 15.5 165.2 205.2 205.2 275.2 275.2 305.2 333.3 363.3 362.3 205.2 275.2	RATE = .55 (i) -WALLL -WALL -WALLL -WALLL -WALLL -WALLL -WALLL -WALLL -WALLL -WALLL -WALLL -WALLL -WALLL -WALLL -WALLL -WALLL -WALL	WER = 21 8.6190 RM+ = 0 TEMPERA' B 31.19 32.43 33.29 35.87 37.90 40.07 41.49 53.45 57.36 62.51 64.57 64.57 72.68 72.66	034.5 w G/S .59739E .21343E TURE {E C 30.40 31.85 32.84 35.02 36.15 37.85 40.65 44.33 45.86 50.27 55.76 55.76 55.16 68.15 71.66	PF 2 08 2 09 DEG C)	TB UPSTREAN INLET BI TB (C) 23.83 23.99 24.10 24.10 24.43 25.45 36.63 32.15 35.45 38.76 42.04 42.04 44.43 25.45 38.76 50.86 50.86 50.86 50.86 50.86 50.86 50.88 64 64 50.88 50.	HEAT RATE DROP = 0. M BULK TEMPE RE 293.6 294.7 295.4 295.4 295.4 295.4 295.4 297.6 305.4 297.6 305.4 305.4 305.4 305.2 401.9 428.5 463.6 501.2 528.5 5566.2 528.5 5566.2 528.5 556.2 528.3 555.5 556.2 528.3 555.5 556.2 563.1 613.0 613.0	CALINE BADENA RATURE PR 6.31 6.28 6.28 6.28 6.28 6.28 6.28 6.28 6.28	D BY WATER M H2O URE = 23.73 = 23.82 RA+ 0.786E 08 0.798E 08 0.798E 08 0.865E 08 0.865E 08 0.865E 08 0.865E 08 0.102E 09 0.134E 09 0.134E 09 0.134E 09 0.214E 09 0.221E 05 0.221E 05 0.221E 05 0.221E 09 0.261E 09 0.261	= 1862.9 FRICTIO DEG C DEG C 2+ 0.00001 0.00027 0.00044 0.000276 0.00456 0.00276 0.00456 0.00817 0.01364 0.01927 0.02496 0.03831 0.036199 0.05792 0.065792 0.065795 0.065795	W FACTOR DOWNSTR OUTLET 21.17 18.45 16.95 13.63 12.12 11.87 11.87 12.13 12.12 13.01 12.67 13.14 13.01 13.44 13.01 12.10 1.160	= 0.00 EAM BULK TI BULK TI B 21.08 18.36 16.86 13.54 13.54 13.55 13.55 13.55 13.55 13.55 13.05 13.05 11.92 11.70 12.63 11.92 11.70	HEAT B 5755 X. TEMPE MPERATU NUSSELT C 23.60 19.73 13.58 16.28 17.73 17.73 17.75 16.28 16.20 17.61 21.13 18.88 19.06 18.46 19.46	LANCE E FF RATURE RE 22.29 19.05 17.31 13.58 14.02 13.47 14.63 14.63 16.07 14.51 16.64 15.42 14.73 14.36	RROR = REM = 75.52	8.432 3.7249 DEG C DEG C 7.+H 22.33 19.06 17.31 13.588 14.66 13.675 14.29 14.88 14.66 16.75 16.422 14.74 15.563 15.653 15.7555 15.7555 15.7555 15.7555 15.7555 15.7555
MAS REM STAO 0 1 2 3 4 5 6 7 8 9 10 112 13 145 167 18 18 18 18 18 18 18 18 18 18	S FLOW = 490 = 3.5 - 2 N CM 0.0 1.5 5.5 5.5 105.5 105.5 105.5 105.5 105.5 105.5 205.2 205.2 205.2 205.2 305.2 333.3 383.3 383.3 340.3 3.8 3.8 3.8 3.8 3.8 3.8 3.8 3	RATE = (,5 (,73 1 -WALL (,74 1 -WALL (WER = 21 8.6190 RM+ = 0 TEMPERA' B 31.19 32.43 33.29 35.87 37.907 40.07 41.49 44.20 47.29 57.36 62.51 64.57 68.59 72.68 76.16 77.40 79.61	034.5 k G/S .597395 21343E TURE {C C 30.40 31.85 32.84 35.02 36.15 37.85 44.33 40.65 59.19 61.07 65.16 68.15 73.45 75,55	PF 2 08 2 09 2 0 2 0 2 0 2 0 2 0 2 0 2 0 2 0	TB (C) 23.83 23.99 24.10 24.10 24.43 25.53 26.63 28.84 32.15 35.45	HEAT RATE DROP = 0. M BULK TEMPE RE 293.6 294.7 295.4 297.6 305.4 313.5 328.3 3152.4 313.5 328.3 3152.4 313.5 528.5 556.2 558.5 556.2 558.1 613.0 633.4 0 655.6 613.0	CALINE 1800 M IMPERATURE PR 6.21 6.22 6.23 6.27 6.21 6.04 5.58 5.58 5.57 6.21 6.04 5.58 5.51 7 4.78 4.44 4.15 3.80 3.49 3.29 5.279 5.295 2.69 2.69	D BY WATER M H2O URE = 23.73 = 23.82 RA+ 0.796E 08 0.796E 08 0.796E 08 0.813E 08 0.813E 08 0.813E 08 0.115E 09 0.134E 09 0.151E 09 0.151E 09 0.221E 09 0.221E 09 0.221E 09 0.221E 09 0.221E 09 0.221E 09 0.221E 09 0.2317E 09 0.3317E 09 0.3317E 09	= 1862.9 FRICTIO DEG C 2+ 0.00001 0.00027 0.00044 0.00096 0.00456 0.00456 0.00456 0.00456 0.00817 0.01364 0.01927 0.02496 0.03060 0.03631 0.04612 0.05199 0.05792 0.06377 0.06386 0.07383 0.07385	W N FACTOR DOWNSTR OUTLET 21.17 18.45 16.95 11.69 11.69 11.69 12.13 12.12 13.01 12.67 13.14 12.11 12.67 13.14 12.11 13.44 13.01 1.84 13.01 1.84 13.01 1.192 11.92	= 0.00 EAM BUILK TI BULK TI B 21.08 A 18.36 16.86 16.86 16.86 13.54 12.50 11.47 12.12 13.56 13.55 13.55 13.55 13.259 14.02 13.06 11.92 11.70 12.66	HEAT B 56752 X. TEMPE MPERATU NUSSELT C 23.60 19.73 13.58 16.28 16.28 16.28 17.73 13.58 16.28 17.70 17.01 21.12 18.10 20.20 17.61 21.13 18.86 19.06 19.46 19.76	LANCE E FF RATURE RE 22.29 19.05 17.31 13.58 14.02 13.47 14.63 14.43 16.30 15.03 16.07 14.51 16.64 15.42 14.73 14.36 15.06 15.10	RROR = REM = 3 = 75.52 AVERAGE H 22.36 19.07 17.32 13.58 14.30 13.86 14.51 13.86 14.51 15.14 14.77 17.20 15.48 16.77 14.98 17.43 15.53 15.53 15.51 15.87 15.87 15.98	8.43, 3.7249 DEG C DEG C DEG C T+H
MAS REMR. STIO 0 1 2 3 4 5 6 7 8 9 10 11 2 13 14 5 16 17 8 19 10 11 12 13 14 15 17 18 19 10 10 10 10 10 10 10 10 10 10 10 10 10	S FLOW = 490 = 3.5 - 2 N CM 0.0 1.5 25.5 105.5 105.5 105.5 105.5 205.2 245.2 275.2 3363.3 363.3 363.3 403.3 423.3	-WALLL -WALL -WALLL	WER = 21 8.6190 RM+ = 0 TEMPERA' B 31.19 32.43 33.29 35.87 35.87 40.07 41.49 44.20 45.45 57.36 62.51 64.57 68.59 72.68 76.16 76.16 80.94	034.5 w G/S .59739E .21343E TURE { C C 30.40 31.85 32.84 35.02 36.15 37.85 44.33 45.86 36.15 50.27 53.76 59.19 61.07 65.16 68.15 71.45 73.45 73.45 73.553 77.53	PF 2 08 2 09 2 09 2 09 3 0.79 3 2.13 3 3.63 3 3.63 3 3.63 3 3.63 3 3.65 3 3.63 3 3.65 3 7.75 4 4 7.38 6 0.77 7.3.860 7.75 7.74 7.74 7.74 7.55 7.74 7.74 7.55 7.74 7.74 7.74 7.75 7.74 7.	TB (C) TB (C) 23.63 23.99 24.10 24.43 25.53 24.43 25.53 24.43 25.53 35.45 35.45 35.45 35.45 35.45 35.45 35.45 50.86 54.17 57.46 60.57 63.88 66.09 68.29 70.29	HEAT RATE DROP = 0. MR BULK TEMPE RE 293.6 294.7 295.4 297.6 305.4 313.5 328.3 315.2 4 313.5 288.3 315.4 317.6 6 401.9 401.9 428.5 512.2 528.5 556.2 528.5 556.2 528.3 1 613.0 6134.0 655.6 678.2	CAINE 1800 P 1800 P RATURE PR PR 6.31 6.28 6.27 6.27 6.27 6.26 5.58 5.17 3.80 3.29 3.29 3.29 3.29 3.29 3.29 2.65 2.65 2.65 2.75 2.65 2.65 2.75 2.65 2.65 2.75 2.65 2.75 2.65 2.65 2.75 2.65 2.75 2.65 2.75 2.65 2.75 2.65 2.75 2.65 2.75 2.65 2.75 2.65 2.75 2.75 2.65 2.75 2.75 2.65 2.75 2.75 2.65 2.55 2.75 2.65 2.55 2.75 2.65 2.55 2.75 2.65 2.5	D BY WATER M H2O URE = 23.73 = 23.82 RA+ 0.786E 08 0.793E 08 0.793E 08 0.793E 08 0.793E 08 0.793E 08 0.793E 08 0.134E 09 0.134E 09 0.134E 09 0.134E 09 0.134E 09 0.221E 09 0.231E 09 0.333E 09 0.334E 09	= 1862.9 FRICTIO DEG C 2+ 0.00001 0.00027 0.000456 0.00456 0.00456 0.00456 0.00456 0.00456 0.00456 0.00456 0.00456 0.00456 0.00383 0.01927 0.05199 0.05792 0.06377 0.06377 0.06383 0.07785 0.07785	W N FACTOR DOWNSTR OUTLET 21.17 18.45 16.95 13.63 12.12 11.59 11.87 12.13 12.32 13.01 12.67 13.14 12.11 13.14 12.10 11.89 12.10 11.92 11.91 12.65	= 0.00 EAM BUILK TI BULK TI B 21.08 18.36 13.54 12.50 11.47 12.63 13.54 13.55 13.55 13.55 13.55 13.54 12.59 14.02 13.66 11.92 11.70 12.66 12.66	HEAT BASE 752 BASE 75	LANCE E FF RATURE RE 7 22.29 19.05 17.31 13.58 14.02 13.47 14.63 14.43 15.03 16.07 14.51 15.64 15.06 15.10 15.89	RROR = REM = 3 = 75.52 AVERAGE H 22.36 H 22.36 H 13.58 14.30 13.86 14.51 15.14 14.77 17.20 15.48 16.55 315.11 15.87 15.98 16.65	8.432 3.7249 DEG C T+H 22.33 19.066 17.31 13.58 14.60 16.25 16.42 14.704 15.69 15.13 15.46 15.54 16.25 16.54 16.54 16.54 16.25 16.54 16.54 16.55 15.55 1
MAS RERM. STIO0 1 2 3 4 5 6 7 8 9 10 1 1 2 3 4 5 6 7 8 9 10 1 1 2 1 3 1 4 5 16 7 18 9 10 1 1 2 0 .	S FLOW = 490 = 3.5 Z N C M 0.05 1.55 5.55 135.5 105.5 135.5 225.5 135.5 225.5 135.5 225.5 135.5 225.5 135.5 225.5 135.5 225.5 135.5 225.5 135.5 235.2 245.2 245.2 245.2 245.2 245.2 305.2 3363.3 3403.3 3403.3 34423.3 245.3 245.2 245	ARATE RATE (173 -WALL 31.16 32.39 33.24 35.79 38.28 39.936 57.68 57.69 57.68 65.02 68.63 76.10 80.26 84.63 76.10 80.26 84.63 76.10 80.26 84.64	WER = 21 8.6190 RM+ = 0 TEMPERA' B 31.19 32.43 33.29 35.87 37.90 40.07 41.49 53.45 57.36 64.57 76.65 76.16 77.40 79.61 80.94	034.5 G/S 597395 21343E TURE {E C 30.40 31.85 32.84 36.83 37.85 37.85 59.16 55.176 55.16 65.16 65.16 65.16 65.16 65.16 65.16 81.07 71.65 7	PF 2 08 2 09 2 0 2 09 2 0 2 0 2 0 2 0 2 0 2 0 2 0 2 0	TB TB (C) TB (C) TB (C) TB (C) TB TB (C) TB TB (C) TB TB (C) TB TB (C) TB TB (C) TB TB (C) (C) (C) (C) (C) (C) (C) (C)	HEAT RATE BROP = 0. M BULK TEMPE 293.6 293.6 294.7 295.4 297.6 305.4 297.6 305.4 297.6 305.4 313.5 328.3 3352.4 313.5 328.3 3352.4 313.5 528.5 556.2 558.1 613.0 634.0 655.6 634.0 635.6 635.6 635.6 635.6 636.0 635.6 636.0 635.6 636.0 635.6 636.0 635.6 700.6	CALINE 1800 P 1800 P PR 6.311 6.28 6.27 6.31 6.28 6.27 6.28 6.27 6.04 5.58 5.58 5.58 5.17 4.78 4.44 4.15 3.80 3.29 3.12 2.95 2.79 2.60 2.51 2.52 2.51 2.52 2.52 2.52 2.52 2.52	D BY WATER M H2O UURE = 23.73 = 23.82 RA+ 0.786E 08 0.798E 08 0.798E 08 0.798E 08 0.865E 08 0.865E 08 0.102E 09 0.131E 09 0.131E 09 0.241E 09 0.221E 09 0.231E 09 0.331E 09 0.331E 09 0.333E 09 0.334E 09 0.334E 09	= 1862.9 FRICTIO DEG C DEG C 2+ 0.00027 0.00044 0.000276 0.00045 0.00276 0.00456 0.00817 0.01364 0.01362 0.03060 0.03060 0.03061 0.05792 0.065792 0.065792 0.065785 0.06586 0.077853 0.077853	W FACTOR DOWNSTR OUTLET 21.17 18.45 16.95 13.63 12.12 11.67 13.61 12.67 13.01 12.67 13.01 12.67 13.01 12.67 13.01 12.67 13.01 12.67 13.01 12.67 13.01 12.16 13.01 12.16 1.59 1.50 1.50 1.50 1.50 1.50 1.50 1.50 1.50	= 0.00 EAM BUILK TH BULK TH B 21.088 A 18.36 16.866 13.54 12.50 11.47 12.75 13.56 13.55 13.55 13.55 13.55 13.55 13.55 13.55 13.55 13.55 13.55 13.55 13.55 13.55 13.55 13.55 13.55 13.55 13.55 13.55 14.02 11.70 11	HEAT B 5752 X. TEMPE MPERATU NUSSELT C 23.60 19.73 13.58 16.28 17.73 13.58 16.20 17.61 21.12 18.10 20.20 17.61 19.76 19.76 19.76 19.76 19.76 19.76 19.70 20.88 19.70 20.70 19.70 20.70 19.70 20.70 19.70 20.70 19.70 20.70 19.70 20.70 19.70 20.70 19.70 20.70 19.70 20.70	LANCE E FF RATURE RE 7 22.29 19.05 17.31 13.58 14.63 14.63 14.43 16.30 15.03 16.07 14.51 16.64 15.42 15.44 15.42 15.44 1	RROR = RROR = 37 12EM = 37 75.52 AVERAGE H 121 13.58 14.30 13.86 14.51 14.51 14.51 15.48 16.77 15.48 15.596 15.51 15.51 15.87 15.98 16.67 16.88 16.68 14.88	8.43, 3.7249 CC DEG CC T+H 22.33 19.066 17.31 13.588 14.16 13.67 14.29 14.880 16.75 16.42 14.74 15.642 15.15 16.42 14.73 14.73 15.46 15.54 15.54 16.27 16.54 15.54 16.55 17.55 17.55 16.55 15.55 16.55
MAS MAS MASS MASS MASS MASS MASS MASS M	S FLOW = 490 = 3.5 - 2 N CM 0.0 1.5 5.5 5.5 105 5 45 5 225 225 225 2245 225 22	RATE =	WER = 21 8.6190 RM+ = 0 TEMPERA' B 31.19 32.43 33.29 35.87 37.90 41.49 44.20 45.73 62.51 64.57 76.68 77.40 79.61 85.02 85.49 Bould	034.5 k G/S .597395 .21343E TURE { [C 30.40 31.85 32.84 35.83 37.85 44.33 45.86 50.27 53.76 53.76 59.19 61.07 71.66 68.15 71.45 77.53 80.47 81.39	PF 08 09 05 09 05 05 05 05 05 05 05 05 05 05	TB UPSTREAN INLET BU TB (C) 23.83 23.99 24.10 24.10 24.43 25.53 26.63 28.84 32.15 35.45 35.45 35.45 35.45 50.86 55.45 50.86 55.45 50.86 63.88 66.09 66.29 72.70 74.91 20.	HEAT RATE DROP = 0. M BULK TEMPE RE 293.6 294.7 295.4 297.6 305.4 297.6 50.4 297.6 50.4 297.6 50.4 297.6 50.4 297.6 50.4 297.6 50.4 297.6 50.4 297.6 50.4 297.6 50.4 297.6 50.4 297.6 50.4 297.6 50.4 297.6 50.4 297.6 50.4 297.6 50.4 297.6 50.4 297.6 50.4 297.6 50.4 297.6 50.2 297.6 50.2 297.6 50.2 297.6 50.2 50.2 50.2 50.2 50.2 50.2 50.2 50.2	GAINE IMPERATURE PR 6.31 6.28 6.27 6.21 6.28 6.27 6.21 6.28 5.58 5.17 4.78 5.79 5	D BY WATER M H2O URE = 23.73 = 23.82 RA+ 0.786E 08 0.798E 08 0.798E 08 0.865E 08 0.865E 08 0.865E 08 0.865E 08 0.119E 09 0.131E 09 0.131E 09 0.134E 09 0.221E 09 0.221E 09 0.221E 09 0.221E 09 0.221E 09 0.221E 09 0.338E 09 0.338E 09	= 1862.9 FRICTIO DEG C 2+ 0.00001 C.00027 0.00044 0.00956 0.00456 0.00456 0.00456 0.00456 0.004612 0.01927 0.02496 0.03650 0.03651 0.05792 0.05792 0.05792 0.05792 0.05792 0.05792 0.05792 0.05792 0.05792 0.05792 0.05792 0.05792 0.05792 0.05792 0.05792 0.05785 0.07785 0.07785 0.07785	W FACTOR DOWNSTR OUTLET 21.17 18.45 16.95 13.63 12.12 11.59 -11.87 12.13 12.32 13.01 12.67 13.14 13.01 12.67 13.14 13.01 13.44 13.01 13.267 13.14 13.01 13.267 13.14 13.01 13.267 13.14 13.01 13.267 13.14 13.01 13.267 13.14 13.27 13.14 14.27 13.14 14.27 14.72	= 0.00 EAM BUILE TH BULK TH B 21.08 A 54 13.54 13.54 13.54 13.54 13.54 13.54 13.54 13.54 13.54 13.54 13.55 13.54 13.55 13.54 13.55 15.55 1	HEAT B 57752 X TEMPE MPERATU NUSSELT C 23.60 19.73 13.58 16.20 17.73 13.58 16.20 17.70 17.01 21.12 18.10 20.20 17.61 21.61 8.88 19.46 19.46 19.46 19.70 20.81 19.46 19.70 21.81	LANCE E FF RATURE RE 7 222.29 19.05 17.31 13.58 14.02 15.03 14.43 16.30 15.03 16.07 14.51 16.64 15.06 15.10 15.89 14.14 17.06	RROR = REM = 375.52 75.52 AVERAGE H 22.36 13.58 14.51 15.14 15.14 16.77 17.32 13.58 14.51 15.14 16.77 14.98 17.4.98 15.96 15.53 15.11 15.87 15.98 16.65 14.88 17.92	8.432 3.7249 DEG C DEG C T+H 22.33 19.06 17.31 13.58 14.16 13.67 14.29 14.88 14.60 13.67 14.29 14.88 14.60 15.54 16.25 15.44 15.69 15.13 14.73 15.46 15.54 15.555 15.5555555555

 INPUT ELECTRIC POWER = 2506.4 W
 HEAT RATE GAINED BY WATER = 2346.0 W
 HEAT BALANCE ERROR = 6.40%

 MASS FLOW RATE = 10.1350 G/S
 PRESSURE DROP = 0.2123 MM H20
 FRICTION FACTOR = 0.058601
 FREM = 35.0242

 REM = 597.7
 GRM+ = 0.82784E 06
 UPSTREAM BULK TEMPERATURE = 23.86 DEG C
 DOWNSTREAM BULK TEMPERATURE = 79.35 DEG C

 PRM = 3.436
 RAM+ = 0.28442E 09
 INLET BULK TEMPERATURE = 23.95 DEG C
 OUTLET BULK TEMPERATURE = 79.30 DEG C

Figure 6.13: Wall Temperature Differences $(t_b - t_c)$ at Station 16