

An Iterative Procedure for Planning Manipulator Movements

by

Michael J. Procca

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MICHAEL J. PROCCA

A thesis submitted to the Faculty of Graduate Studies of
the University of Manitoba in partial fulfillment of the requirements
of the degree of

MASTER OF SCIENCE

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ABSTRACT

An iterative procedure for planning manipulator movements in the presence of obstacles is proposed. An algorithm for the detection of geometrical intersections in three dimensions as well as a novel approach to sampling were conceived and incorporated into this procedure. A computer program simulating a hypothetical manipulator was written to demonstrate the efficacy of the procedure in solving for complicated motions within reasonable time limits.

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CHAPTER 1

Introduction

The purpose of this thesis is to devise an iterative procedure for planning manipulator movements and to verify the efficacy of such a procedure by a computer simulation.

1.1 Problem

The problem of planning manipulator movements in the presence of obstacles is referred to as the find-path problem. The find-path problem may be defined as:

Given start and goal configurations of an n-degree of freedom manipulator, neither of which are in collision with any obstacle, find a sequence of configurations such that there be no collisions between the manipulator and the obstacles. In addition, the change in all n degrees of freedom from one configuration to the next should be within reasonable limits. These limits depend on the changes in the degrees of freedom with respect to one another.

The above sequence of configurations constitute the path sought, which is classified as a safe path.

1.2 Current Solutions

The solution of Lozano-Perez [6,7] employs a configuration space approach. In this approach all obstacles are transformed into configuration space obstacles. A configuration space obstacle corresponds to all configurations of the manipulator which collide with the obstacle. This may be visualized for the very simple two dimensional problem of figure 1.1. This figure shows a moveable polygon A, with fixed orientation, and an obstacle B.



Figure 1.1 Physical space representation

If all possible locations of point P of polygon A are considered such that polygons A and B intersect, then A and B are represented in configuration space as the point P' and the configuration space obstacle B', respectively. This is shown in figure 1.2.

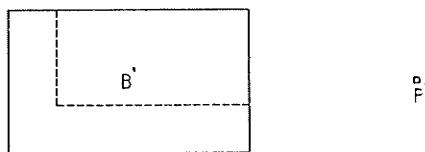


Figure 1.2 Configuration space representation

Any trajectory in configuration space which does not intersect the configuration space obstacle B' corresponds to a safe path for polygon A in physical space with respect to obstacle B.

For a three dimensional problem the configuration space obstacle would be three dimensional as well if the orientation of the moveable polyhedron is fixed, otherwise an additional dimension would have to be added for each rotation allowed. For a manipulator consisting of m different polyhedrons, m different configuration space obstacles would be required for each obstacle.

Once the configuration space obstacles have been found, all configuration space not occupied by such obstacles is broken up into convex polyhedral cells. A free space graph is constructed from these cells and searched for a connected set of cells joining cells which contain the start and goal configurations.

The solution by Gouzenes [5] builds a graph consisting of subsets of empty space, where empty space is a subset of configuration space that does not contain any part of a configuration space obstacle. This graph is then searched for a safe path using a standard graph-search technique.

The solution by Brooks [3] represents free space as a set of possibly overlapping cones. A graph is built from these

cones and searched for an ordered set of nodes between the start and goal nodes.

The two solutions by Sawatzky [10] employ a collision detector which consists of bounding polyhedrons by spheres and determining whether or not the spheres intersect. If the spheres do not intersect then the two polyhedrons cannot possibly collide, otherwise more spheres would have to be used to represent the polyhedrons.

The first solution, namely generate and test, appears at the outset to be the same as an iterative approach. In this solution a path is postulated and each configuration, beginning with the start configuration, is tested with the collision detector. If a collision is detected, then the manipulator's payload is raised until it clears the obstacle and another path is postulated from the present configuration to the goal configuration. Thus this solution is still a sequential search of configurations and not a sequential search of paths.

The second solution employs the collision detector to generate a representation of free space and then uses a graph-search technique to find a safe path.

1.3 Scope

In Chapter 2 an algorithm for the detection of geometrical intersections in three dimensions is presented. The

algorithm is applied to two convex polyhedrons and consists of seven steps. During any of the first six steps the relative positioning of the two polyhedrons may be determined to be safe or unsafe. If the seventh step is completed, then the relative positioning of the two polyhedrons may be determined to be safe or it may be indeterminant. For the latter case the relative positioning of the two polyhedrons must be taken as unsafe. Figure 1.3 consists of a flow chart for this algorithm.

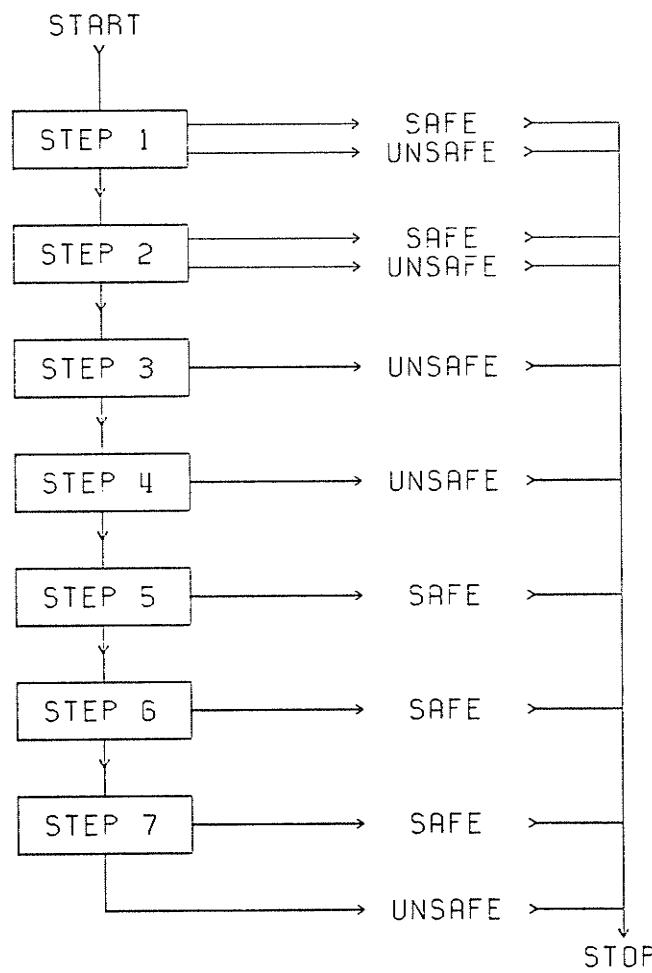


Figure 1.3 Flow chart for the algorithm of Chapter 2

In Chapter 3 a description is given of the data structures required for all convex polyhedrons which make up the manipulator, obstacles and workpieces.

In Chapter 4 a technique for selecting sample configurations, which is dependent on the location of obstacles, is described along with the iterative procedure. The iterative procedure starts with a linear path, that is one in which all the degrees of freedom vary linearly from the start to goal configurations, and determines whether or not all sample configurations are safe. Whether or not a sample configuration is safe can be ascertained by applying the algorithm of Chapter 2 to all polyhedron pairs, formed from polyhedrons of the manipulator and polyhedrons representing the obstacles and workpieces. If not all configurations are safe, then the unsafe configurations are modified and some or all of the safe configurations may be modified to preserve continuity of the path. The aforementioned procedure is repeated until a safe path is found or until the maximum number of iterations is reached. Figure 1.4 consists of a flow chart for the iterative procedure.

A Pascal computer program, namely FINDPATH in Appendix A, was written to illustrate the efficacy of the previously mentioned ideas in solving the find-path problem. The output of this program is contained in Appendix B.

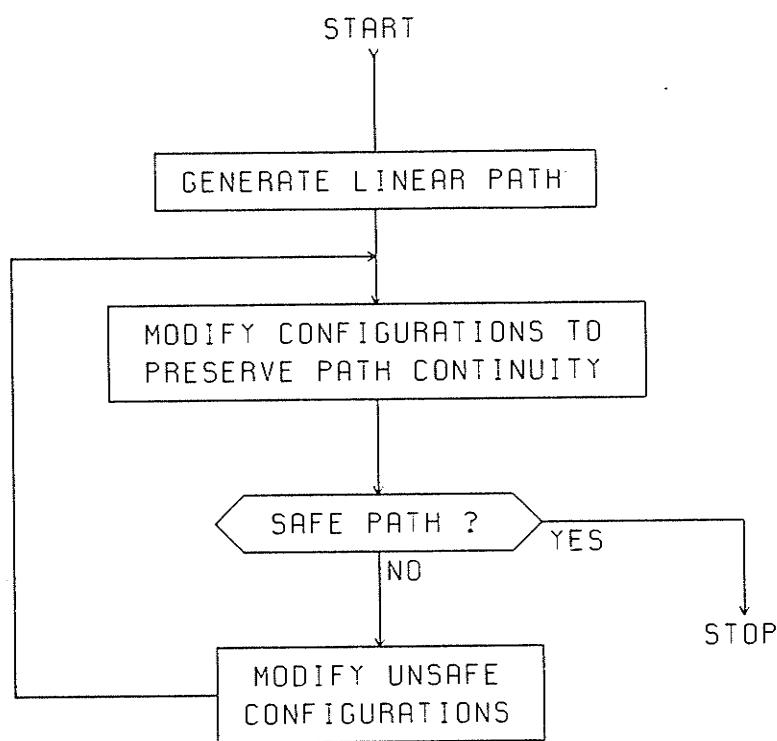


Figure 1.4 Flow chart for the iterative procedure

This thesis is concerned purely with the geometrical aspects of the find-path problem and not with the dynamics required of the manipulator to execute any path found. The manipulator simulated by the program FINDPATH is a hypothetical one. Its purpose is merely to facilitate demonstration of the intersection detection algorithm, the sample selection technique and the iterative procedure.

CHAPTER 2

An Algorithm for Detection of Geometrical Intersections in Three Dimensions

In this chapter an algorithm is presented for determining whether or not two convex polyhedrons intersect. The property of convexity, namely that for any plane face the polyhedron lies entirely on one side of the infinite plane containing the plane face, is of paramount importance since the algorithm is based on this property.

2.1 Prerequisites

The algorithm requires the following representation of, and information on, each polyhedron:

- I) Each vertex is assigned an integer referred to as **VERTEXNUMBER** which is unique among the **VERTEXNUMBERS** of the polyhedron.
- II) The set of all **VERTEXNUMBERS** of the polyhedron is referred to as **POLYVERTEXSET**.
- III) Each plane face is assigned an integer referred to as **PLANENUMBER** which is unique among the **PLANENUMBERS** of the polyhedron.

IV) The set of all PLANENUMBERS of the polyhedron is referred to as POLYPLANESSET.

V) For each plane face the set of all VERTEXNUMBERS of vertices which lie in the plane face is referred to as PLANEVERTEXSET.

VI) For each vertex the set of all PLANENUMBERS of plane faces that the vertex lies in is referred to as VERTEXPLANESET.

VII) The coordinates of each vertex with respect to a global cartesian coordinate system.

VIII) The outward unit normal vector to each plane face represented in the same global Cartesian coordinate system mentioned in VII.

Requirements I to VI are functions of the particular polyhedron itself, while requirements VII and VIII are dependant on the polyhedron's location and orientation.

In addition, the algorithm requires the definition of displacement of a vertex with a plane face as the signed, minimum distance of the vertex from the infinite plane containing the plane face. Positive (Negative) indicates that the vertex lies on the opposite (same) side of the infinite plane from (as) that of the polyhedron which the plane face belongs to. To calculate the displacement of a vertex with

a plane face, simply take the inner product of a vector, formed by the vertex and a vertex belonging to the plane face and pointing to the vertex, and the plane face's outward unit normal vector.

2.2 Notation

The symbols employed for the sets and set operators are the same as those employed by the Pascal language to facilitate following the implementation of the algorithm in procedure CHECKSAFENESS from page 75 to 83 in Appendix A. Sets are represented either by name or by their elements enclosed in square brackets. The empty set is represented by []. The set operators union, intersection, difference, equality and inequality are represented by +, *, -, = and <>, respectively. In addition, the word IN is used to represent an operator which determines whether or not an element belongs to a set and returns a Boolean result of TRUE or FALSE, respectively.

2.3 Algorithm

Consider any two convex polyhedrons A and B. Polyhedrons A and B are composed of vertices with VERTEXNUMBERS $i=1,2,\dots,k$ and $i=1,2,\dots,l$, respectively, and plane faces with PLANENUMBERS $j=1,2,\dots,m$ and $j=1,2,\dots,n$, respectively.

2.3.1 Step 1

For a plane face of polyhedron A with **PLANENUMBER=j** calculate displacements with all vertices of polyhedron B and form a set of **VERTEXNUMBERS** corresponding to all positive displacement vertices. Refer to this set as **PDVERTEXSET(A,j)**. If:

$$\text{PDVERTEXSET}(A, j) = \text{POLYVERTEXSET}(B) \quad (1)$$

then polyhedrons A and B cannot intersect since all vertices of polyhedron B are on the opposite side of an infinite plane, which contains the plane face of polyhedron A with **PLANENUMBER=j**, than that of polyhedron A. Therefore, the relative positioning of polyhedrons A and B is safe.

For a vertex of polyhedron B with **VERTEXNUMBER=i** calculate displacements with all plane faces of polyhedron A and form a set of **PLANENUMBERS** corresponding to all negative displacement plane faces. Refer to this set as **NDPLANESET(B,i)**. If:

$$\text{NDPLANESET}(B, i) = \text{POLYPLANESET}(A) \quad (2)$$

then polyhedrons A and B intersect since all plane faces of polyhedron A have a vertex of polyhedron B, with **VERTEXNUMBER=i**, on the same side of their corresponding infinite planes as that of polyhedron A itself. In other words, this vertex of polyhedron B is inside of polyhedron

A. Therefore, the relative positioning of polyhedrons A and B is unsafe.

If neither j , $j=1,2,\dots,m$, nor i , $i=1,2,\dots,l$, can be found such that either (1) or (2) is true, then the relative positioning of polyhedrons A and B is indeterminant at this point.

2.3.2 Step 2

If the relative positioning of polyhedrons A and B is still indeterminant, then repeat step 1 but exchange the roles of polyhedrons A and B.

2.3.3 Step 3

If the relative positioning of polyhedrons A and B is still indeterminant, then if an intersection occurs it will consist of one or more edges of one polyhedron piercing the other since no vertex of either polyhedron lies inside the other.

For a vertex of polyhedron A with **VERTEXNUMBER**= i consider all the plane faces corresponding to **PLANENUMBERS** that constitute the set:

$$\text{VERTEXPLANESET}(A,i) = [a,b,\dots,d]$$

Define the set **TOTALPDVERTEXSET**(A,[a,b,...d]) as:

$$\text{PDVERTEXSET}(A,a) + \text{PDVERTEXSET}(A,b) + \dots + \text{PDVERTEXSET}(A,d)$$

If i , $i=1,2,\dots,k$, cannot be found such that the corresponding set $[a,b,\dots,d]$ satisfies:

$$\text{TOTALPDVERTEXSET}(A, [a, b, \dots, d]) = \text{POLYVERTEXSET}(B) \quad (3)$$

then polyhedrons A and B intersect by Theorem 2.1 and therefore, the relative positioning of polyhedrons A and B is unsafe.

If an i can be found such that the corresponding set $[a,b,\dots,d]$ satisfies (3), then the relative positioning of polyhedrons A and B is indeterminant at this point.

2.3.3.1 Theorem 2.1

If:

$$\text{TOTALPDVERTEXSET}(A, [a, b, \dots, d]) \leftrightarrow \text{POLYVERTEXSET}(B) \quad (4)$$

where $[a, b, \dots, d] = \text{VERTEXPLANESET}(A, i)$, $i=1,2,\dots,k$

then polyhedrons A and B intersect.

Proof by contradiction:

Assume that polyhedrons A and B do not intersect. Since polyhedrons A and B are convex, then an infinite plane, p , may be found to divide all space into two regions, say I and II, such that polyhedrons A and B each lie entirely in regions I and II, respectively. This is expressed pictorially in figure 2.1. The figure shows a slice of polyhedrons A and B, which is not necessarily perpendicular to every sliced plane face, perpendicular to the infinite plane p .

To avoid confusion only the edges formed by the slice are shown and not the remaining parts of the plane faces they belong to.

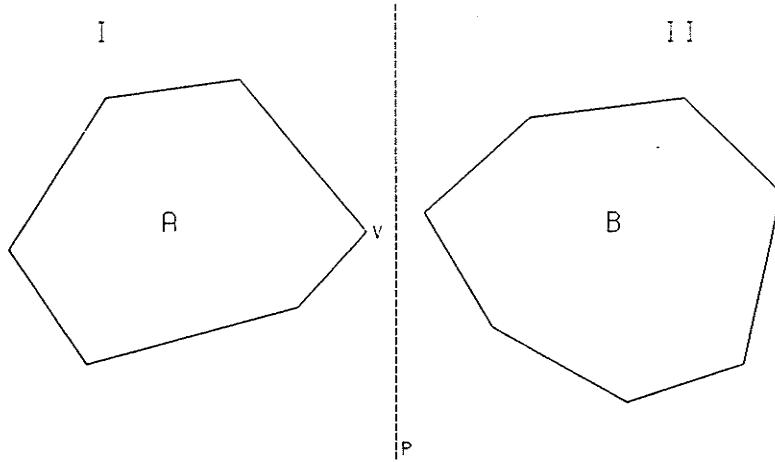


Figure 2.1 Slice of polyhedrons A and B

Notice that every point on the infinite plane, p , forms a positive displacement with at least one of the plane faces of polyhedron A, which share the common vertex of polyhedron A with $\text{VERTEXNUMBER}=v$. It necessarily follows that every vertex of polyhedron B forms a positive displacement with at least one of the plane faces of polyhedron A just mentioned. Thus, there exists at least one vertex of polyhedron A with $\text{VERTEXNUMBER}=v$ such that (3) is satisfied. However, this contradicts (4). Therefore, the assumption that polyhedrons A and B do not intersect is incorrect. Thus, polyhedrons A and B intersect. This completes the proof.

2.3.4 Step 4

If the relative positioning of polyhedrons A and B is still indeterminant, then repeat step 3 but exchange the roles of polyhedrons A and B.

2.3.5 Step 5

If the relative positioning of polyhedrons A and B is still indeterminant, then for a plane face of polyhedron A with **PLANENUMBER=j** consider all the vertices corresponding to **VERTEXNUMBERS** that constitute the set:

$$\text{PLANEVERTEXSET}(A, j) = [a, b, \dots, d]$$

Define the set **TOTALNDPLANESET(A, [a, b, ..., d])** as:

$$\text{NDPLANESET}(A, a) + \text{NDPLANESET}(A, b) + \dots + \text{NDPLANESET}(A, d)$$

If:

$$\text{TOTALNDPLANESET}(A, [a, b, \dots, d]) \leftrightarrow \text{POLYPLANESET}(B) \quad (5)$$

then no edge of the plane face of polyhedron A with **PLANENUMBER=j** can intersect polyhedron B by Theorem 2.2.

If no plane face of polyhedron A can be found to violate (5), then polyhedrons A and B do not intersect and therefore, the relative positioning of polyhedrons A and B is safe.

If one or more plane faces of polyhedron A can be found that violate (5), then the relative positioning of polyhedrons A and B is indeterminant at this point, however, the **PLANENUMBERS** of these plane faces form the following set:

$$\text{PLANESET}(A) = [e, f, \dots h]$$

The edges formed by adjacent plane faces with **PLANENUMBERS** belonging to the above set are the only edges of polyhedron A that can possibly intersect polyhedron B by Theorem 2.3. Retain this set for possible use in step 7.

2.3.5.1 Theorem 2.2

If:

$$\text{TOTALNDPLANESET}(A, [a, b, \dots d]) \Leftrightarrow \text{POLYPLANESET}(B) \quad (5)$$

$$\text{where } [a, b, \dots d] = \text{PLANEVERTEXSET}(A, j)$$

then no edge of the plane face of polyhedron A with **PLANENUMBER**=j can intersect polyhedron B.

Proof:

The inequality in (5) implies the existance of at least one plane face of polyhedron B with **PLANENUMBER**=q such that:

$$q \text{ IN NDPLANESET}(A, a) = \text{FALSE}$$

$$q \text{ IN NDPLANESET}(A, b) = \text{FALSE}$$

"

"

"

$$q \text{ IN NDPLANESET}(A, d) = \text{FALSE}$$

that is, vertices of polyhedron A with VERTEXNUMBERS a,b,...d all have positive displacements with the plane face of polyhedron B with PLANENUMBER=q. Therefore, all points along the edges formed by these vertices have positive displacements with the plane face of polyhedron B with PLANENUMBER=q. Thus, no edge of the plane face of polyhedron A with PLANENUMBER=j can intersect polyhedron B. This completes the proof.

2.3.5.2 Theorem 2.3

Only edges of polyhedron A formed by adjacent plane faces with PLANENUMBERS belonging to the set $\text{PLANESET}(A) = [e,f,\dots,h]$ can possibly intersect polyhedron B.

Proof:

Define the set of all PLANENUMBERS corresponding to plane faces of polyhedron A which satisfy (5) as:

$$\text{SAFEPLANESET}(A) = [w,x,\dots,z]$$

Since the set $\text{PLANESET}(A)$ consists of all PLANENUMBERS corresponding to plane faces of polyhedron A which violate (5), then:

$$\text{PLANESET}(A) + \text{SAFEPLANESET}(A) = \text{POLYPLANESET}(A)$$

Therefore, all edges of polyhedron A are formed between adjacent plane faces with PLANENUMBERS either:

- i) both belonging to $\text{PLANESET}(A)$, or

- ii) both belonging to **SAFEPLANESET(A)**, or
- iii) one belonging to **PLANESET(A)** and one to **SAFEPLANESET(A)**

Since all edges of all plane faces with **PLANENUMBERS** belonging to **SAFEPLANESET(A)** cannot intersect polyhedron B, then all edges corresponding to case ii) cannot intersect polyhedron B.

Any edge corresponding to case iii) belongs to a plane face with a **PLANENUMBER** belonging to **SAFEPLANESET(A)** and therefore, cannot intersect polyhedron B.

Therefore, the only edges of polyhedron A that can possibly intersect polyhedron B are those corresponding to case i). Thus, only edges of polyhedron A formed by adjacent plane faces with **PLANENUMBERS** belonging to the set **PLANESET(A)** can possibly intersect polyhedron B. This completes the proof.

2.3.6 Step 6

If the relative positioning of polyhedrons A and B is still indeterminant, then repeat step 5 but exchange the roles of polyhedrons A and B.

2.3.7 Step 7

If the relative positioning of polyhedrons A and B is still indeterminant, then if an intersection does occur it

will involve edges of polyhedrons A and B formed by adjacent plane faces with PLANENUMBERS belonging to the sets PLANESET(A) and PLANESET(B), respectively. These sets were generated in steps 5 and 6.

Among the edges formed by adjacent plane faces of polyhedron A and B with PLANENUMBERS belonging to the sets PLANESET(A) and PLANESET(B), respectively, there may still exist edges with endpoints both having positive displacements with the same plane face of the other polyhedron. Such an edge, o-p, of polyhedron A satisfies:

$$\text{NDPLANESET}(A,o) + \text{NDPLANESET}(A,p) <> \text{POLYPLANESET}(B)$$

and such an edge, o'-p', of polyhedron B satisfies:

$$\text{NDPLANESET}(B,o') + \text{NDPLANESET}(B,p') <> \text{POLYPLANESET}(A)$$

All points along such edges of a polyhedron have positive displacements with a plane face belonging to the other polyhedron and therefore, cannot possibly intersect the other polyhedron.

Any edge, u-v, of polyhedron A that can possibly intersect polyhedron B must satisfy:

$$\text{PLANEVERTEXSET}(A,s) * \text{PLANEVERTEXSET}(A,t) = [u,v]$$

&

$$\text{NDPLANESET}(A,u) + \text{NDPLANESET}(A,v) = \text{POLYPLANESET}(B) \quad (6)$$

where s IN PLANESET(A) = TRUE & t IN PLANESET(A) = TRUE

Similarly any edge, $u'-v'$, of polyhedron B that can possibly intersect polyhedron A must satisfy:

$$\text{PLANEVERTEXSET}(B,s') * \text{PLANEVERTEXSET}(B,t') = [u',v']$$

&

$$\text{NDPLANESET}(B,u') + \text{NDPLANESET}(B,v') = \text{POLYPLANESET}(A) \quad (7)$$

where $s' \text{ IN PLANESET}(B) = \text{TRUE}$ & $t' \text{ IN PLANESET}(B) = \text{TRUE}$

If an edge pair $u-v$ of polyhedron A and $u'-v'$ of polyhedron B satisfying (6) and (7), respectively, can be found such that the following conditions are met:

i) The edge $u-v$ of polyhedron A straddles the plane faces of polyhedron B with PLANENUMBERS s' & t' :

$$u \text{ IN PDVERTEXSET}(B,s') = \text{TRUE}$$

$$u \text{ IN PDVERTEXSET}(B,t') = \text{FALSE}$$

$$v \text{ IN PDVERTEXSET}(B,s') = \text{FALSE}$$

$$v \text{ IN PDVERTEXSET}(B,t') = \text{TRUE}$$

ii) The edge $u'-v'$ of polyhedron B straddles the plane faces of polyhedron A with PLANENUMBERS s & t :

$$u' \text{ IN PDVERTEXSET}(A,s) = \text{TRUE}$$

$$u' \text{ IN PDVERTEXSET}(A,t) = \text{FALSE}$$

$$v' \text{ IN PDVERTEXSET}(A,s) = \text{FALSE}$$

$$v' \text{ IN PDVERTEXSET}(A,t) = \text{TRUE}$$

iii) The vertex of polyhedron A with VERTEXNUMBER= u has a positive displacement with the plane:

- a) defined by the three vertices with VERTEXNUMBERS u' & v' of polyhedron B and v of polyhedron A.
 - b) and with the direction of its outward unit normal vector such that it has negative displacements with all vertices of polyhedron B with VERTEXNUMBERS not equal to u' or v' .
- iv) The vertex of polyhedron B with VERTEXNUMBER= u' has a positive displacement with the plane:
- a) defined by the three vertices with VERTEXNUMBERS u & v of polyhedron A and v' of polyhedron B.
 - b) and with the direction of its outward unit normal vector such that it has negative displacements with all vertices of polyhedron A with VERTEXNUMBERS not equal to u or v .

then polyhedrons A and B do not intersect by Theorem 2.4 . Therefore, the relative positioning of polyhedrons A and B is safe.

If no edge pair $u-v$ of polyhedron A and $u'-v'$ of polyhedron B satisfying (6) and (7), respectively, can be found to meet conditions i) through iv), then the relative positioning of polyhedrons A and B is indeterminant, in which case it must be taken as unsafe.

2.3.7.1 Theorem 2.4

If there exists an edge pair $u-v$ of polyhedron A and $u'-v'$ of polyhedron B satisfying (6) and (7), respectively, that meets conditions i) through iv) on pages 20 and 21, then polyhedrons A and B do not intersect.

Proof:

Consider figure 2.2. This figure shows a slice of polyhedron B, similar to that of polyhedrons A and B in figure 2.1, which possesses the edge $u-v$ of polyhedron A and is perpendicular to any plane containing the edge $u'-v'$ of polyhedron B. The infinite planes containing the plane faces of polyhedron B with PLANENUMBERS s' & t' divide all space into the regions I through IV. Since condition i) is met the endpoints of $u-v$ lie in regions II and IV. Since condition iii) is met $u-v$ must lie entirely outside of region III.

Consider figure 2.3. This figure shows a slice of polyhedron A, similar to that of polyhedrons A and B in figure 2.1, which possesses the edge $u'-v'$ of polyhedron B and is perpendicular to any plane containing the edge $u-v$ of polyhedron A. The infinite planes containing the plane faces of polyhedron A with PLANENUMBERS s & t divide all space into the regions I' through IV'. Since condition ii) is met the endpoints of $u'-v'$ lie in regions II' and IV'. Since condi-

tion iv) is met $u'-v'$ must lie entirely outside of region III'.

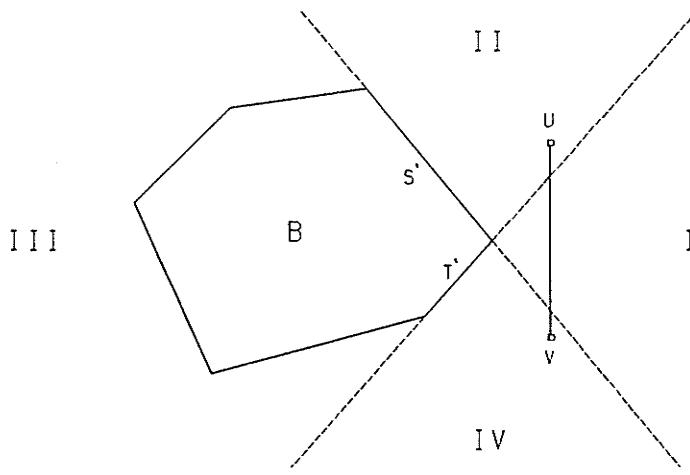


Figure 2.2 Slice of polyhedron B & edge $u-v$

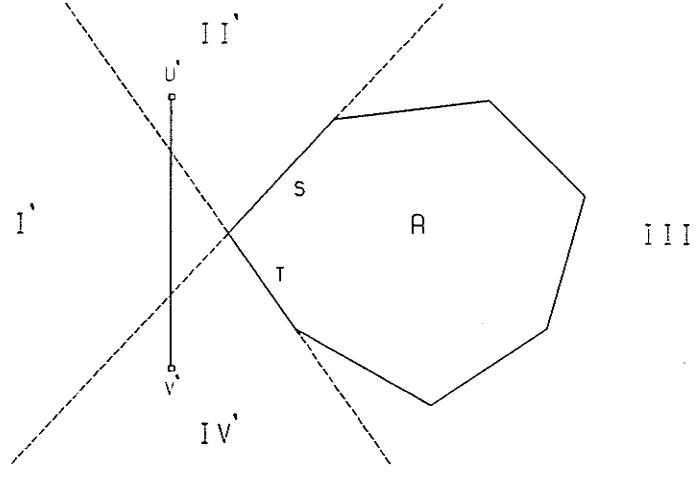


Figure 2.3 Slice of polyhedron A & edge $u'-v'$

Define the vectors v_a and v_b as being parallel to the edges $u-v$ and $u'-v'$, respectively, and represent the cross-product between these two vectors as v_c . Define the infinite planes **PLANEA** and **PLANEB** as containing the edges $u-v$ and $u'-v'$, respectively, and such that the vector v_c is normal to both.

Consider figures 2.4 and 2.5. These figures are the same as figures 2.2 and 2.3 respectively except for the edges of the infinite planes **PLANEA** AND **PLANEB** which divide all space into the three regions I" through III". Since condition i) is met polyhedron B must lie entirely in region I" and since condition ii) is met polyhedron A must lie entirely in region III".

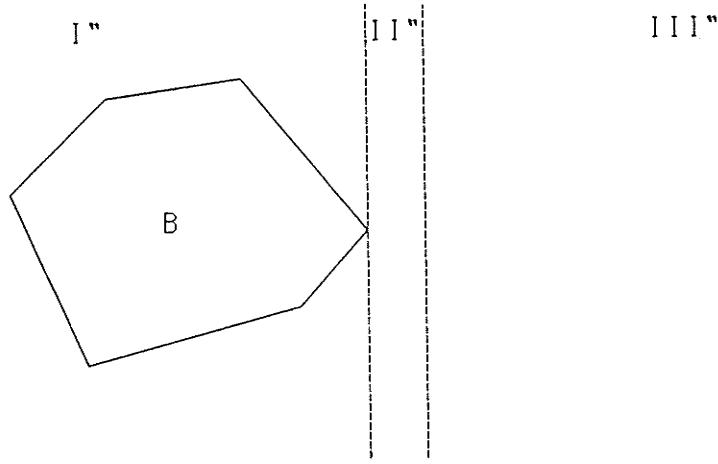


Figure 2.4 Slice of polyhedron B in region I"

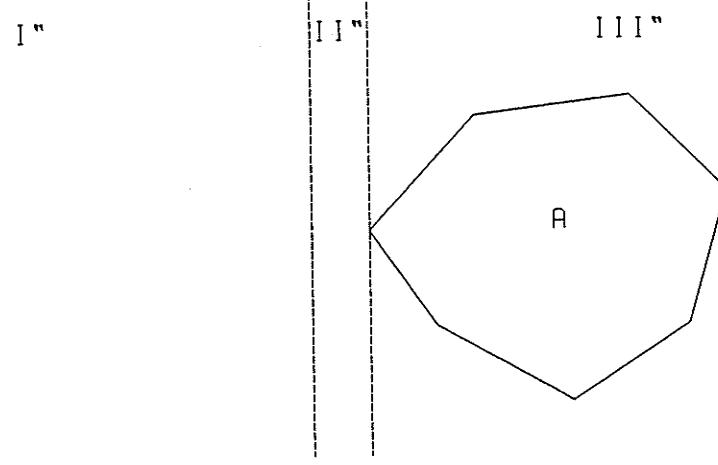


Figure 2.5 Slice of polyhedron A in region III"

Since polyhedrons A and B lie entirely in regions I" and III", respectively, and region II" separates regions I" and

III", then polyhedrons A and B do not intersect. This completes the proof.

2.4 Summary

The seven steps and the four theorems they employ constitute the intersection detection algorithm. This algorithm will be used in the iterative procedure of Chapter 4 to determine whether or not the sample configurations of a path are safe.

CHAPTER 3

Representation of Workspace and Manipulator using Linked Lists

This chapter presents the data structures used to represent the workspace, that is all obstacles and workpieces, and the manipulator in the Pascal program FINDPATH in Appendix A.

3.1 Records

A record is a data structure provided by the Pascal language to group together related data of different types. For example the following is a record used in the program FINDPATH to describe a plane face of a polyhedron:

```
PLANE=RECORD
  PLANENUMBER:NUMBER;
  OUTWARDNORMAL:VECTOR;
  NUMOFVERTICES:0..N;
  PLANEVERTEXSET,PDVERTEXSET:NUMBERSET;
  PLANEVERTEX:POINTPLANEVERTEX;
  NEXTPLANE:POINTPLANE
END;
```

The identifiers PLANENUMBER, OUTWARDNORMAL, ... which are of the data types NUMBER, VECTOR, ..., respectively, specify the fields of the record.

3.2 Linked Lists

A linked list consists of a sequence of records where the first record is referenced by a Top pointer and each subsequent record is referenced by a pointer occupying a field of the previous record. This is illustrated in figure 3.1.

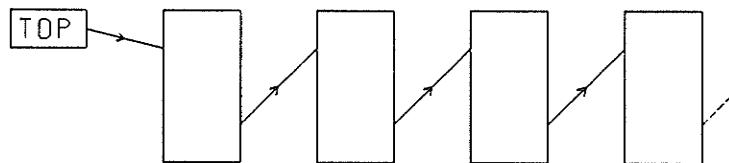


Figure 3.1 A linked list

Linked lists are used throughout the program FINDPATH instead of arrays due to the following three advantages of the former over the latter:

- 1) The size, or number of records, of a linked list is determined dynamically. Thus, during execution of a program a linked list may be created, have its size increased or decreased, and even be deleted entirely. Therefore a linked list uses only as much memory as required.
- 2) Since a record can contain more than one data type a single linked list can contain more than one data type.
- 3) Records can be inserted or deleted anywhere in a linked list. The insertion of a record R is shown by

steps 1 to 3 in figure 3.2. To delete the record R from the linked list of figure 3.2 simply follow steps 1 to 3 in reverse order.

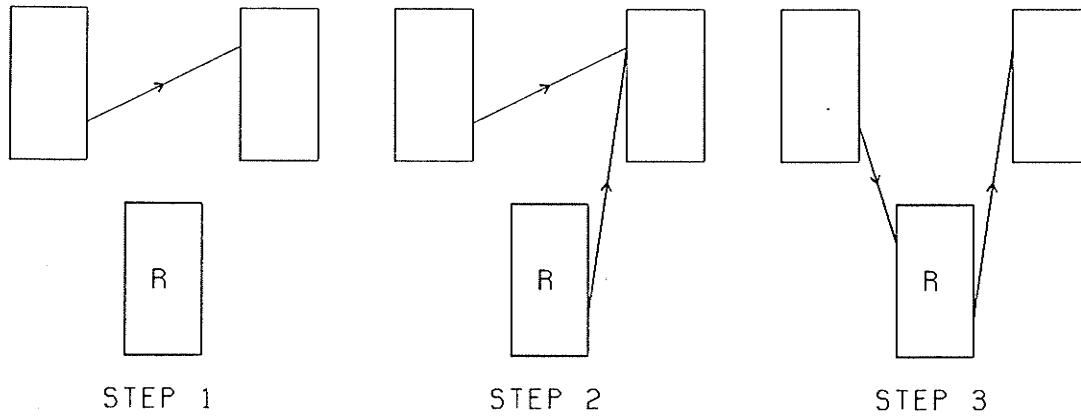


Figure 3.2 Insertion of a record into a linked list

The only disadvantage of linked lists in comparison to arrays is that in order to access a record all previous records must first be traversed.

3.3 Polyhedron

A polyhedron is represented by a record which contains among its fields pointers to a linked list of vertex records and to a linked list of plane records.

Each record in the linked list of vertex records corresponds to a vertex of the polyhedron.

Each record in the linked list of plane records corresponds to a plane face of the polyhedron and contains a pointer to a linked list of plane vertex records.

Each record in the linked list of plane vertex records corresponds to a vertex belonging to the plane face. The ordering of the plane vertex records within the linked list corresponds to either a clockwise or counter clockwise traversal of the edges belonging to the plane face.

The data structure for a polyhedron, described verbally in the preceding paragraphs, is shown in figure 3.3. In this figure the record types are identified by P, V, PL and PLV which stand for polyhedron, vertex, plane and plane vertex respectively.

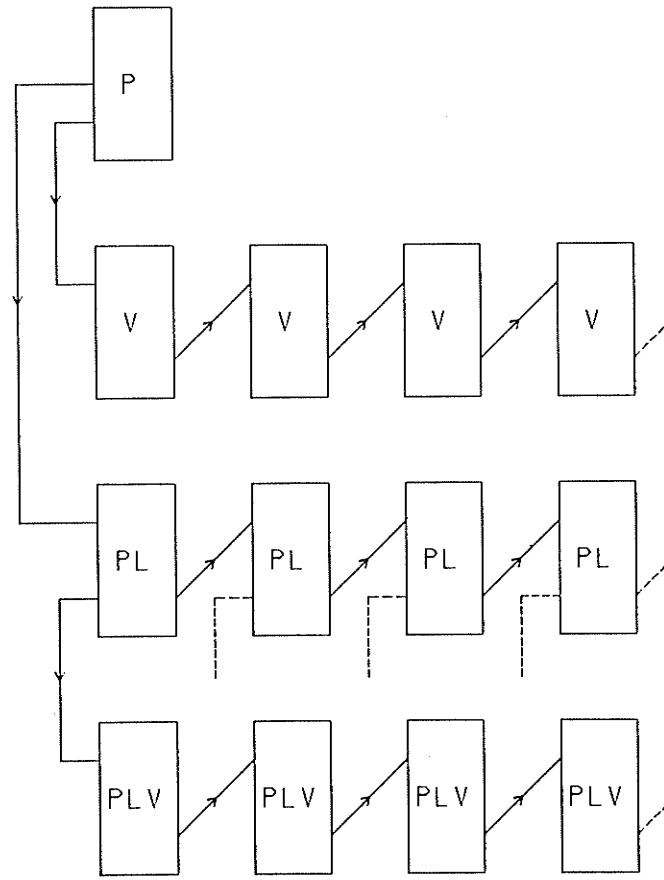


Figure 3.3 Data structure for a polyhedron

The algorithm presented in Chapter 2 required data defining the structure, location and orientation of each polyhedron and generated data defining the relative positioning of any two convex polyhedrons. The fields of each record within the polyhedron's data structure relevant to the data required and generated by the algorithm follow, listed under the records they belong to:

i) Polyhedron record

- a) **POLYVERTEXSET**
- b) **POLYPLANESET**

ii) Vertex record

- a) **VERTEXNUMBER**
- b) **VERTEX**
- c) **VERTEXPLANESET**
- d) **NDPLANESET**

iii) Plane record

- a) **PLANENUMBER**
- b) **OUTWARDNORMAL**
- c) **PLANEVERTEXSET**
- d) **PDVERTEXSET**

iv) Plane vertex record

- a) **VERTEXNUMBER**

The above fields in bold type were all defined in Sections 2.1 and 2.3.1 of Chapter 2 using the same identifiers. The

fields VERTEX and OUTWARDNORMAL are described by VII and VIII, respectively, of Section 2.1 of Chapter 2.

3.4 Obstacles

All obstacles in the workspace are organized as a linked list of polyhedron records.

Since the vertices and plane faces for each obstacle are read in by the program FINDPATH tests are required to ensure that all vertices belonging to a plane face are in fact coplanar and to ensure that the obstacle is in fact convex.

The coplanar test used by the program FINDPATH considers all vertices belonging to a plane face as coplanar if the inner product of a unit normal vector to the plane, defined by three vertices belonging to the plane face, and a vector formed from one of these vertices and any other vertex belonging to the plane face, is approximately zero.

The convexity test used by the program FINDPATH considers an obstacle as convex if for any plane face all vertices not belonging to the plane face have negative displacements with it, where displacement is the same as that defined in Section 2.1 of Chapter 2.

3.5 Workpieces

Each workpiece is simply a box that may assume any position and orientation on any plane parallel to the floor plane.

The dimensions, position and orientation of a workpiece occupy fields of a record referred to as DEFINEBOX. One of DEFINEBOX's fields contains a pointer to a polyhedron record, which defines all the vertices and plane faces of the workpiece for its particular position and orientation.

All workpieces in the workspace are organized as a linked list of DEFINEBOX records.

3.6 Manipulator

The manipulator is represented by a record, which contains among its fields pointers to records which define the polyhedrons that constitute the manipulator.

The pointers BASE, LINK3, WRIST, FINGER1, FINGER2 and, if a workpiece is being held, WORKPIECE all point to DEFINEBOX records while the pointers LINK2 and LINK3 point to DEFINELINK records. A DEFINELINK record represents a tapered box in any position and orientation on any plane perpendicular to the floor plane.

The positions and orientations of the polyhedrons referenced from the DEFINEBOX and DEFINELINK records are determined by fields of the manipulator record which specify the values of the manipulator's degrees of freedom. Thus one manipulator record specifies one configuration of the manipulator and, as will be seen in Chapter 4, a linked list of manipulator records can be used to specify a path.

CHAPTER 4

An Iterative Solution to the Find Path Problem

This chapter presents a solution to the find-path problem consisting of an iterative procedure, which employs the algorithm presented in Chapter 2, applied to an initial linear path.

4.1 Prerequisites and Assumptions

Any task given to a manipulator involves movement of a workpiece from one location to another. Thus, manipulator configurations may be placed into two categories. The first category contains all the configurations involved in grasping or releasing a workpiece and the second contains all other configurations. Refer to the former category as fixed configurations and the latter as variable configurations.

The path or paths required to execute a task will each consist of fixed and variable configurations. The initial linear path referred to in this chapter is actually the subpath consisting of only variable configurations and is bound by fixed configurations, referred to as start and goal configurations.

The manipulator simulated by the program FINDPATH has five degrees of freedom, namely:

- 1) Degree of Freedom Angle 1 - The angle formed between the base and a reference axis in the floor plane. This degree of freedom allows for rotation of the manipulator through 360 degrees with the exception of a 10 degree deadband.
- 2) Degree of Freedom Angle 2 - The angle formed between the first link and a vertical axis through the center of the base. This degree of freedom may assume positive and negative values.
- 3) Degree of Freedom Angle 3 - The angle formed between the second link and an axis through the center of the first link. This degree of freedom may assume positive values only.
- 4) Orientation - The angle formed between the projection of the wrist on the floor plane and the same axis mentioned in 1). This degree of freedom allows for rotation of the wrist.
- 5) Gap - The distance between the two fingers. This degree of freedom allows for grasping and releasing workpieces.

Reduction of the absolute value of the second degree of freedom raises all polyhedrons of the manipulator except the base. Reducing the third degree of freedom raises all polyhedrons except the base and the first link.

The procedure assumes that the manipulator's base is always safe and requires that the start and goal configurations have different first degree of freedom values. Assume all obstacles and workpieces rest on the floor plane since for such a workspace any unsafe configuration may be made safe by elevating polyhedrons of the manipulator.

4.2 Representation of the Initial Linear Path

The initial linear path is defined as the sequence of configurations between the start and goal configurations such that all degrees of freedom vary linearly. The number of configurations in this sequence is obviously infinite and therefore, the path must be represented by judiciously chosen sample configurations.

For convenience refer to the range of first degree of freedom values between those of the start and goal configurations as the path range. For any value in the path range let K , where $0 < K < 1$, be proportionate to the position of this value in the path range. For example if the values of degree of freedom angle 1 for the start and goal configurations are 10 and 50 degrees respectively, a sample configu-

ration with a degree of freedom angle 1 value of 20 degrees would have a K value of 0.25.

One approach for choosing sample configurations might be to select those configurations with first degree of freedom values uniformly spaced in the path range. Such a selection of sample configurations would result in a sequence of K values that increase uniformly. This K value sequence is illustrated in figure 4.1.

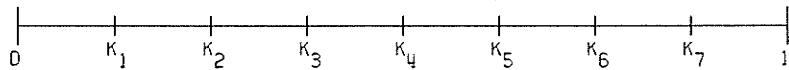


Figure 4.1 K values for uniformly selected samples

This approach has two disadvantages. The first is that an obstacle or workpiece may lie entirely between two successive sample configurations. In this case all the sample configurations may be safe while the continuous path they represent is not. The second is that some of the sample configurations may never be able to intersect any obstacle or workpiece. In these cases all degrees of freedom other than the first may assume any value and therefore, consideration of such configurations is unnecessary.

An alternative approach which does not suffer from the above disadvantages is one where the workspace determines the selection of sample configurations. This approach may be described as follows:

- 1) Construct a linked list of the two manipulator records corresponding to the start and goal configurations.
- 2) For each obstacle there are two ranges of degree of freedom angle 1 that the obstacle lies in. These two ranges correspond to positive and negative values of degree of freedom angle 2. Determine these ranges and refer to them as the obstacle ranges.
- 3) For each workpiece determine the two ranges of degree of freedom angle 1 it lies in. Refer to these ranges as the workpiece ranges.
- 4) For each obstacle determine whether or not either of the obstacle ranges and the path range overlap. If so, select a sample configuration with a first degree of freedom value in the middle of the overlap range. Determine the value of K for this sample configuration and use it to insert the sample configuration's manipulator record between the appropriate record pair of the linked list mentioned in 1). If the overlap range is large enough, then select additional sample configurations at regular intervals throughout the overlap range but only as required since sample configurations may already exist within this range due to other obstacles and workpieces. Insert the manipulator records corresponding to these additional sample con-

figurations into the linked list using the previously mentioned procedure.

5) Repeat 4) but for workpieces not involved in the pick and place operations.

The sample configurations selected by this alternative approach would have a sequence of K values like that illustrated in figure 4.2.



Figure 4.2 K values for workspace determined samples

The linked list, which contains the manipulator records corresponding to the sample configurations selected, represents all portions of the initial linear path in danger of collisions.

4.3 Iterative procedure

For the initial linear path determine which sample configurations, if any, are unsafe.

Whether or not a sample configuration is unsafe is determined by applying the algorithm of Chapter 2 to each polyhedron of the manipulator, except the base, and all polyhedrons of the workspace with ranges containing the value of the sample configuration's first degree of freedom. If the

relative positioning of any polyhedron pair is unsafe, then the sample configuration is unsafe.

For each unsafe sample configuration reduce the absolute value of degree of freedom angle 2 and if necessary the value of degree of freedom angle 3, each by incremental amounts.

For the new path determine whether or not any unsafe sample configurations exist. If so, repeat the process described in the above two paragraphs, otherwise the current path is the safe path sought.

To prevent drastic changes in values of the second and third degrees of freedom from one sample configuration to the next these values must be adjusted during each iteration. The adjustment process will only be described for the second degree of freedom since it is similar for the third.

For a sample configuration compare the value of the second degree of freedom with the value generated linearly from the second degree of freedom values of the previous and subsequent sample configurations. If the absolute value of the generated value is less than the absolute value of the current value, then replace the current value with the generated value. This process is illustrated in steps 1 to 3 of figure 4.3 where the codes P, C, S and G represent the previous, current, subsequent and generated values, respectively.

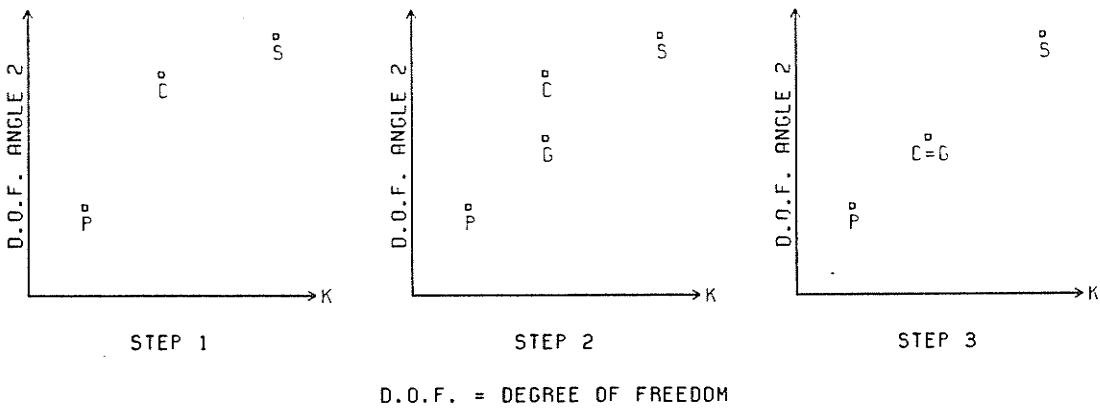


Figure 4.3 Reduction of differences between samples

4.4 Results

The output of program FINDPATH in Appendix B shows a typical task being performed by the manipulator. In order to execute this task safely three find-path problems had to be solved requiring under three minutes of execution time.

For each path, a pair of graphs is generated for each iteration required to produce the safe subpath. These graphs, consisting of plots of degree of freedom angles 2 and 3 both against K for variable configurations only, show the progression of the subpath from indeterminant and linear to safe and nonlinear.

All the fixed and variable configurations which constitute the path, as well as the workspace, are illustrated in the graphics following the set of graphs.

The program FINDPATH may accomplish any other task by altering the dataset TASK and in any other workspace by altering either or both of the datasets OBSTS and WKPCS.

CHAPTER 5

Summary and Conclusions

In this thesis an algorithm for detection of geometrical intersections in three dimensions was conceived, formulated and successfully implemented.

A problem oriented approach for selecting sample configurations of a continuous path was devised. This approach allows the workspace to dictate the choice of samples and results in a representation of all parts of the path in danger of collision and of only those parts.

An iterative procedure, incorporating the intersection detection algorithm and sample selection technique mentioned above, proved to be successful in solving the find-path problem for a hypothetical manipulator.

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APPENDIX A
Listing of Program FINDPATH

```

PROGRAM FINDPATH(INPUT,OUTPUT,OBSTS,BOX,WKPCS,TASK,ERRORS);

*****  

* WRITTEN BY M.J. PROCCHA - COPYRIGHT 1988 M.J. PROCCHA *  

*****  

LABEL 1,2;  

CONST  

N=20;  

MAX=100;  

PI=3.14159;  

THICKNESS=7.5;  

LBASE=20; HBASE=15;  

LLINK1=55; H1LINK1=12.5; H2LINK1=10;  

LLINK2=50; H1LINK2=10; H2LINK2=7.5;  

LLINK3=7.5; HLINK3=7.5;  

LWRIST=5; WWRIST=5; HWRIST=1;  

LFINGER=5; WFINGER=0.5; HFINGER=5;  

CLEARANCE=0.001;  

SAFETYFACTOR=2;  

LIFTHEIGHT=10;  

STARTPAGENUMBER=139;  

TYPE  

POINT=ARRAY[1..3] OF REAL;  

PLANEPOINT=ARRAY[1..2] OF REAL;  

VECTOR=ARRAY[1..3] OF REAL;  

PLANEVECTOR=ARRAY[1..2] OF REAL;  

NUMBER=1..N;  

NUMBERSET=SET OF NUMBER;  

POLYHEDRANAMES=(OBSTACLE,FREEWORKEPIECE,BASENAME,LINK1NAME,  

LINK2NAME,LINK3NAME,WRISTNAME,FINGER1NAME,  

FINGER2NAME,HELDWORKPIECE);  

POINTTYPES=(REGULAR,ADDED);  

EDGESTATUSNAMES=(VISIBLE,PARTVISIBLE,INVISIBLE);  

PENSTATUSNAMES=(RAISEPEN,LOWERPEN,HOLDPEN);  

ANGLES=ARRAY[1..3] OF REAL;  

HOLDSTATUSNAMES=(HOLDNEWWORKPIECE,HOLDOLDWORKPIECE,NOWORKPIECE);  

CHARS=PACKED ARRAY[1..40] OF CHAR;  

MANIPULATORTYPES=(FIXED,VARIABLE);  

POINTPLANEVERTEX=@PLANEVERTEX;  

PLANEVERTEX=RECORD  

GRAPHICSVERTEX:PLANEPOINT;  

PENDOWN:BOOLEAN;  

ADDPLANEVERTEX,NEXTPLANEVERTEX:POINTPLANEVERTEX;  

CASE POINTTYPE:POINTTYPES OF  

REGULAR:(VERTEXNUMBER:NUMBER;VERTEX:POINT;  

EDGESTATUS:EDGESTATUSNAMES;PENSTATUS:PENSTATUSNAMES);  

ADDED:(DISTANCE:REAL)  

END;

```

```

POINTPLANE=@PLANE;
PLANE=RECORD
  PLANENUMBER:NUMBER;
  OUTWARDNORMAL:VECTOR;
  NUMOFVERTICES:0..N;
  PLANEVERTEXSET,PDVERTEXSET:NUMBERSET;
  PLANEVERTEX:POINTPLANEVERTEX;
  NEXTPLANE:POINTPLANE
END;

POINTVERTEX=@VERTEX;
VERTEX=RECORD
  VERTEXNUMBER:NUMBER;
  VERTEX:POINT;
  GRAPHICSVERTEX:PLANEPPOINT;
  VERTEXPLANESET,NDPLANESET:NUMBERSET;
  NEXTVERTEX:POINTVERTEX
END;

POINTPOLYHEDRON=@POLYHEDRON;
POLYHEDRON=RECORD
  POLYHEDRONTYPE:POLYHEDRANAMES;
  POLYHEDRONNUMBER:NUMBER;
  LOWERBOUND1,UPPERBOUND1,LOWERBOUND2,UPPERBOUND2:REAL;
  NORMALBOUNDS1,NORMALBOUNDS2:BOOLEAN;
  POLYVERTEXSET,POLYPLANESET,
  VISIBLEPLANESET:NUMBERSET;
  POLYHEDRONVERTEX:POINTVERTEX;
  NUMOFPPLANES:0..N;
  FIRSTPLANE:POINTPLANE;
  NEXTPOLYHEDRON:POINTPOLYHEDRON
END;

POINTDEFINEBOX=@DEFINEBOX;
DEFINEBOX=RECORD
  LENGTH,WIDTH,HEIGHT,
  HYPOTENUSE,BETA:REAL;
  REFERENCE:POINT;
  THETA:REAL;
  BOXPOLYHEDRON:POINTPOLYHEDRON;
  NEXTDEFINEBOX:POINTDEFINEBOX
END;

POINTDEFINELINK=@DEFINELINK;
DEFINELINK=RECORD
  LENGTH,WIDTH,HEIGHT1,HEIGHT2,
  HYPOTENUSE1,HYPOTENUSE2,BETA1,BETA2:REAL;
  REFERENCE:POINT;
  THETA1,THETA2:REAL;
  BOXPOLYHEDRON:POINTPOLYHEDRON
END;

POINTMANIPULATOR=@MANIPULATOR;
MANIPULATOR=RECORD

```

```
MANIPULATORTYPE:MANIPULATORTYPES;
K:REAL;
OBSTACLESET,WORKPIECESET:NUMBERSET;
SAFEMANIPULATOR:BOOLEAN;
DOFANGLE:ANGLES;
ORIENTATION,GAP:REAL;
BASE,LINK3,WRIST,
FINGER1,FINGER2,WORKPIECE:POINTDEFINEBOX;
LINK1,LINK2:POINTDEFINELINK;
NEXTMANIPULATOR:POINTMANIPULATOR
END;
```

VAR

```
I:1..3;
NUMOFOBSTACLES,WKPCNUMBER,PREVWKPCNUMBER:0..N;
PATHNUMBER,PAGENUMBER:INTEGER;
ANGLE,DISTANCE:REAL;
LOCATION:POINT;
ALPHA:ANGLES;
GRAPHICSBASIS:ARRAY[1..3] OF VECTOR;
CODE:CHAR;
MESSAGE:CHARS;
WORKSPACEERROR,WORKPIECEERROR,MANIPULATORERROR,
INITIALPLANE,FIRSTPATH,LASTPATH,SAFEPATH:BOOLEAN;
CURRPOLYVERTEX,PREVPOLYVERTEX:POINTVERTEX;
CURRPLANEVERTEX,PREVPLANEVERTEX:POINTPLANEVERTEX;
CURRENTPLANE,PREVIOUSPLANE:POINTPLANE;
FIRSTOBSTACLE,CURRPOLYHEDRON,PREVPOLYHEDRON:POINTPOLYHEDRON;
FIRSTWORKPIECE,CURRWORKPIECE,PREVWORKPIECE,
WKPCPOINTER,PREVWKPCPOINTER:POINTDEFINEBOX;
CURRENTPATHSTEP,PREVIOUSPATHSTEP,
PATHSTART,POSTPATHSTART,PATHPOINTER1,
PATHPOINTER2,PREPATHGOAL,PATHGOAL:POINTMANIPULATOR;
OBSTS,BOX,WKPCS,TASK,ERRORS:TEXT;
```

```
*****
* CALCOMP SUBROUTINE DECLARATIONS *
*****
```

```
PROCEDURE AREA(CONST X1,X2:SHORTREAL);FORTRAN;
PROCEDURE PLOTS(CONST IBUF,NLOC,LDEV:INTEGER);FORTRAN;
PROCEDURE SYMBOL(CONST X1,X2,X3:SHORTREAL;VAR S1:CHARS;
                  CONST X4:SHORTREAL;CONST X5:INTEGER);FORTRAN;
PROCEDURE PLOT(CONST XPAGE,YPAGE:SHORTREAL;CONST PENUP:INTEGER);
               FORTRAN;
```

```
*****
* THE ABOVE SUBROUTINES WERE PROVIDED BY COMPUTER SERVICES AT *
* THE UNIVERSITY OF MANITOBA AND CONSTITUTE THE ONLY PART OF *
* THE PROGRAM NOT WRITTEN BY M.J. PROCCA. *
*****
```

```
PROCEDURE PLANERECORDS(PTR:POINTPOLYHEDRON;VAR INFILE:TEXT;
```

```

INITIAL:BOOLEAN);

VAR
  I:1..3;
  J:NUMBER;
  MAGNITUDE:REAL;
  VERTICES:ARRAY[1..3] OF POINT;
  VEC1,VEC2,NORMAL:VECTOR;

BEGIN
  CODE:=' ';
  WITH POINTER@ DO
    WHILE NOT EOF(INFILE) AND (CODE<>'*') DO
      IF NOT EOLN(INFILE) THEN
        BEGIN
          READ(INFILE,CODE);
        CASE CODE OF
          ' ':;
          'P':
            BEGIN
              IF INITIAL THEN
                BEGIN
                  NUMOFLPLANES:=NUMOFLPLANES+1;
                  NEW(CURRENTPLANE);
                  WITH CURRENTPLANE@ DO
                    BEGIN
                      PLANENUMBER:=NUMOFLPLANES;
                      POLYPLANESET:=POLYPLANESET+[PLANENUMBER];
                      NUMOFPERTICES:=0;
                      PLANEVERTEXSET:=[];
                      PLANEVERTEX:=NIL;
                      PREVPLANEVERTEX:=NIL;
                      NEXTPLANE:=NIL;
                    END;
                END;
              IF FIRSTPLANE=NIL THEN
                FIRSTPLANE:=CURRENTPLANE;
              IF PREVIOUSPLANE<>NIL THEN
                PREVIOUSPLANE@.NEXTPLANE:=CURRENTPLANE;
              PREVIOUSPLANE:=CURRENTPLANE;
            END;
          ELSE
            BEGIN
              IF INITIALPLANE THEN

```

```

INITIALPLANE:=FALSE
ELSE
  CURRENTPLANE:=CURRENTPLANE@.NEXTPLANE;
  CURRPLANEVERTEX:=CURRENTPLANE@.PLANEVERTEX
END;

J:=1
END;

'V':
WITH CURRENTPLANE@ DO

BEGIN
IF INITIAL THEN

BEGIN
NUMOFVERTICES:=NUMOFVERTICES+1;
NEW(CURRPLANEVERTEX)
END;

WITH CURRPLANEVERTEX@ DO

BEGIN
IF EOLN(INFILE) THEN
  READLN(INFILE);
READ(INFILE,VERTEXNUMBER);

IF INITIAL THEN

BEGIN
PLANEVERTEXSET:=PLANEVERTEXSET+[VERTEXNUMBER];
EDGESTATUS:=VISIBLE;
PENSTATUS:=HOLDOPEN;
PENDOWN:=TRUE;
ADDPLANEVERTEX:=NIL;
NEXTPLANEVERTEX:=NIL
END;

CURRPOLYVERTEX:=POLYHEDRONVERTEX;

WHILE CURRPOLYVERTEX<>NIL DO
  IF VERTEXNUMBER=CURRPOLYVERTEX@.VERTEXNUMBER THEN

    BEGIN
    VERTEX:=CURRPOLYVERTEX@.VERTEX;
    GRAPHICSVERTEX:=CURRPOLYVERTEX@.GRAPHICSVERTEX;
    CURRPOLYVERTEX@.VERTEXPLANESET:=CURRPOLYVERTEX@.
    VERTEXPLANESET+[PLANENUMBER];
    CURRPOLYVERTEX:=NIL
    END

  ELSE
    CURRPOLYVERTEX:=CURRPOLYVERTEX@.NEXTVERTEX;

```

```

IF J<=3 THEN

BEGIN
VERTICES[J]:=VERTEX;
IF J=3 THEN

BEGIN
FOR I:=1 TO 3 DO

BEGIN
VEC1[I]:=VERTICES[2,I]-VERTICES[1,I];
VEC2[I]:=VERTICES[3,I]-VERTICES[1,I]
END;

NORMAL[1]:=VEC1[2]*VEC2[3]-VEC2[2]*VEC1[3];
NORMAL[2]:=VEC2[1]*VEC1[3]-VEC1[1]*VEC2[3];
NORMAL[3]:=VEC1[1]*VEC2[2]-VEC2[1]*VEC1[2];

MAGNITUDE:=SQRT(SQR(NORMAL[1])+
SQR(NORMAL[2])+SQR(NORMAL[3]));

FOR I:=1 TO 3 DO
OUTWARDNORMAL[I]:=NORMAL[I]/MAGNITUDE
END

END

END;

IF INITIAL THEN

BEGIN
IF PLANERVERTEX=NIL THEN
PLANERVERTEX:=CURRPLANEVERTEX;
IF PREVPLANERVERTEX<>NIL THEN
PREVPLANERVERTEX^.NEXTPLANERVERTEX:=CURRPLANEVERTEX;
PREVPLANERVERTEX:=CURRPLANEVERTEX
END

ELSE
CURRPLANEVERTEX:=CURRPLANEVERTEX^.NEXTPLANERVERTEX;

J:=J+1
END;

'*':


END

END

ELSE
READLN(INFILE)

```

```

END;

FUNCTION INVTAN(X,Y:REAL):REAL;
CONST
  DELTA=0.0001;

BEGIN
  IF ABS(X)<=DELTA THEN

    BEGIN
      IF Y>0 THEN
        INVTAN:=PI/2
      ELSE
        INVTAN:=-PI/2
    END

  ELSE
    IF X>0 THEN

      BEGIN
        IF Y>0 THEN
          INVTAN:=ARCTAN(Y/X)
        ELSE
          INVTAN:=-ARCTAN(-Y/X)
      END

    ELSE
      IF Y>0 THEN
        INVTAN:=PI-ARCTAN(-Y/X)
      ELSE
        INVTAN:=ARCTAN(Y/X)-PI
    END;
  END;

FUNCTION ADJUSTANGLE(THETA:REAL):REAL;
BEGIN
  IF THETA>PI THEN
    ADJUSTANGLE:=THETA-2*PI
  ELSE
    IF THETA<-PI THEN
      ADJUSTANGLE:=THETA+2*PI
    ELSE
      ADJUSTANGLE:=THETA
  END;

PROCEDURE FINDBOUNDS(POINTER:POINTPOLYHEDRON;VAR FIRSTVERTEX:BOOLEAN);

VAR
  R1,R2,R3,GAMMA1,GAMMA2,GAMMA3,
  LOWERANGLE1,UPPERANGLE1,
  LOWERANGLE2,UPPERANGLE2,DELTALOWER,DELTAAUPPER:REAL;

BEGIN

```

```

WITH POINTER@,CURRPOLYVERTEX@ DO

BEGIN
R1:=1.5*THICKNESS+CLEARANCE;
R3:=SQR(SQR(VERTEX[1])+SQR(VERTEX[2]));

IF (R3<R1) OR (R3<SQR(SQR(0.5*LBASE)+SQR(0.5*THICKNESS))) THEN

BEGIN
IF POLYHEDRONTYPE=OBSTACLE THEN
  WRITELN(ERRORS,'OBSTACLE NUMBER':15,POLYHEDRONNUMBER:4,
        ' IS TOO CLOSE TO BASE OF MANIPULATOR ':38)
ELSE
  WRITELN(ERRORS,'WORKPIECE NUMBER':16,POLYHEDRONNUMBER:4,
        ' IS TOO CLOSE TO BASE OF MANIPULATOR ':38);
GOTO 1
END;

R2:=SQR(SQR(R3)-SQR(R1));
GAMMA1:=ARCTAN(R1/R2);
R1:=THICKNESS/2;
R2:=SQR(SQR(R3)-SQR(R1));
GAMMA2:=ARCTAN(R1/R2);
GAMMA3:=INVTAN(VERTEX[1],VERTEX[2]);
LOWERANGLE1:=ADJUSTANGLE(GAMMA3-GAMMA1);
UPPERANGLE1:=ADJUSTANGLE(GAMMA3+GAMMA2);
LOWERANGLE2:=ADJUSTANGLE(GAMMA3-GAMMA2-PI);
UPPERANGLE2:=ADJUSTANGLE(GAMMA3+GAMMA1-PI);

IF FIRSTVERTEX THEN

BEGIN
FIRSTVERTEX:=FALSE;
LOWERBOUND1:=LOWERANGLE1;
UPPERBOUND1:=UPPERANGLE1;
LOWERBOUND2:=LOWERANGLE2;
UPPERBOUND2:=UPPERANGLE2
END

ELSE

BEGIN
DELTALOWER:=LOWERANGLE1-LOWERBOUND1;
IF ((-PI<DELTALOWER) AND (DELTALOWER<0)) OR (PI<DELTALOWER) THEN
  LOWERBOUND1:=LOWERANGLE1;
DELTAAUPPER:=UPPERANGLE1-UPPERBOUND1;
IF ((0<DELTAAUPPER) AND (DELTAAUPPER<PI)) OR (DELTAAUPPER<-PI) THEN
  UPPERBOUND1:=UPPERANGLE1;
DELTALOWER:=LOWERANGLE2-LOWERBOUND2;
IF ((-PI<DELTALOWER) AND (DELTALOWER<0)) OR (PI<DELTALOWER) THEN
  LOWERBOUND2:=LOWERANGLE2;
DELTAAUPPER:=UPPERANGLE2-UPPERBOUND2;
IF ((0<DELTAAUPPER) AND (DELTAAUPPER<PI)) OR (DELTAAUPPER<-PI) THEN
  UPPERBOUND2:=UPPERANGLE2

```

```
END  
END  
END;  
PROCEDURE CLASSIFYBOUNDS(POINTER:POINTPOLYHEDRON);  
VAR  
SAVEBOUND:REAL;  
BEGIN  
WITH POINTER@ DO  
BEGIN  
IF LOWERBOUND1<UPPERBOUND1 THEN  
NORMALBOUNDS1:=TRUE  
ELSE  
BEGIN  
NORMALBOUNDS1:=FALSE;  
SAVEBOUND:=LOWERBOUND1;  
LOWERBOUND1:=UPPERBOUND1;  
UPPERBOUND1:=SAVEBOUND  
END;  
IF LOWERBOUND2<UPPERBOUND2 THEN  
NORMALBOUNDS2:=TRUE  
ELSE  
BEGIN  
NORMALBOUNDS2:=FALSE;  
SAVEBOUND:=LOWERBOUND2;  
LOWERBOUND2:=UPPERBOUND2;  
UPPERBOUND2:=SAVEBOUND  
END  
END  
END;
```

```
PROCEDURE BOXRECORDS(POINTER:POINTDEFINEBOX;INITIAL:BOOLEAN);
```

```
VAR  
I:1..9;  
J:1..5;  
GAMMA:ARRAY[1..4] OF REAL;  
FIRSTVERTEX:BOOLEAN;
```

```
PROCEDURE POLYVERTEXRECORD(LAMBDA:REAL);
```

```
VAR  
K:1..3;  
VEC:VECTOR;
```

```

BEGIN
WITH POINTER@ DO

BEGIN
IF INITIAL THEN
  NEW(CURRPOLYVERTEX);

WITH CURRPOLYVERTEX@ DO

BEGIN
VERTEX[1]:=REFERENCE[1]+HYPOTENUSE*COS(GAMMA[J]);
VERTEX[2]:=REFERENCE[2]+HYPOTENUSE*SIN(GAMMA[J]);
VERTEX[3]:=LAMBDA;
FOR K:=1 TO 3 DO
  VEC[K]:=VERTEX[K];
FOR K:=1 TO 2 DO
  GRAPHICSVERTEX[K]:=VEC[1]*GRAPHICSBASIS[K,1]+VEC[2]*
    GRAPHICSBASIS[K,2]+VEC[3]*GRAPHICSBASIS[K,3];
IF BOXPOLYHEDRON@.POLYHEDRONTYPE=FREEWORKPIECE THEN
  FINDBOUNDS(BOPOLYHEDRON,FIRSTVERTEX)
END;

IF INITIAL THEN
WITH BOXPOLYHEDRON@ DO

BEGIN
WITH CURRPOLYVERTEX@ DO

BEGIN
VERTEXNUMBER:=I;
POLYVERTEXSET:=POLYVERTEXSET+[VERTEXNUMBER];
VERTEXPLANESET:=[];
NEXTVERTEX:=NIL
END;

IF POLYHEDRONVERTEX=NIL THEN
  POLYHEDRONVERTEX:=CURRPOLYVERTEX;
IF PREVPOLYVERTEX<>NIL THEN
  PREVPOLYVERTEX@.NEXTVERTEX:=CURRPOLYVERTEX;
PREVPOLYVERTEX:=CURRPOLYVERTEX
END

ELSE
  CURRPOLYVERTEX:=CURRPOLYVERTEX@.NEXTVERTEX

END

END;

BEGIN
WITH POINTER@ DO

BEGIN

```

```

WITH BOXPOLYHEDRON@ DO
IF INITIAL THEN

BEGIN
POLYVERTEXSET:=[];
POLYHEDRONVERTEX:=NIL;
PREVPOLYVERTEX:=NIL;
POLYPLANESET:=[];
NUMOFPPLANES:=0;
VISIBLEPLANESET:=[];
FIRSTPLANE:=NIL;
PREVIOUSPLANE:=NIL
END

ELSE

BEGIN
CURRPOLYVERTEX:=POLYHEDRONVERTEX;
CURRENTPLANE:=FIRSTPLANE;
INITIALPLANE:=TRUE
END;

GAMMA[1]:=THETA+BETA;
GAMMA[2]:=THETA-BETA;
GAMMA[3]:=GAMMA[1]-PI;
GAMMA[4]:=GAMMA[2]-PI;
I:=1;
J:=1;
FIRSTVERTEX:=TRUE;

WHILE I<=4 DO

BEGIN
POLYVERTEXRECORD(REFERENCE[3]);
I:=I+1;
J:=J+1
END;

J:=1;

WHILE I<=8 DO

BEGIN
POLYVERTEXRECORD(REFERENCE[3]+HEIGHT);
I:=I+1;
J:=J+1
END;

IF BOXPOLYHEDRON@.POLYHEDRONTYPE=FREEWORKEPIECE THEN
CLASSIFYBOUNDS(BOPOLYHEDRON);
RESET(BOX);
PLANEREORDS(BOPOLYHEDRON, BOX, INITIAL)
END

```

```

END;

PROCEDURE LINKRECORDS(POINTER:POINTDEFINELINK;INITIAL:BOOLEAN);

VAR
  I:1..8;
  J:1..3;
  R1,R2,R3,GAMMA:REAL;
  VEC:VECTOR;

BEGIN
  WITH POINTER@ DO
    BEGIN
      WITH BOXPOLYHEDRON@ DO
        IF INITIAL THEN
          BEGIN
            POLYVERTEXSET:=[];
            POLYHEDRONVERTEX:=NIL;
            PREVPOLYVERTEX:=NIL;
            POLYPLANESET:=[];
            NUMOFPLANES:=0;
            VISIBLEPLANESET:=[];
            FIRSTPLANE:=NIL;
            PREVIOUSPLANE:=NIL
          END
        ELSE
          BEGIN
            CURRPOLYVERTEX:=POLYHEDRONVERTEX;
            CURRENTPLANE:=FIRSTPLANE;
            INITIALPLANE:=TRUE
          END;
      R1:=WIDTH/2;
      FOR I:=1 TO 8 DO
        BEGIN
          IF INITIAL THEN
            NEW(CURRPOLYVERTEX);
          WITH CURRPOLYVERTEX@ DO
            BEGIN
              CASE I OF
                1,2:
                  BEGIN
                    IF I=1 THEN

```

```

BEGIN
R2:=HYPOTENUSE2*COS(THETA2-BETA2);
R3:=SQRT(SQR(R1)+SQR(R2));
IF R2>0 THEN
  GAMMA:=PI/2-ARCTAN(R2/R1)
ELSE
  GAMMA:=PI/2+ARCTAN(-R2/R1)
END

ELSE
  GAMMA:=-GAMMA;

VERTEX[1]:=REFERENCE[1]+R3*COS(THETA1+GAMMA);
VERTEX[2]:=REFERENCE[2]+R3*SIN(THETA1+GAMMA);
VERTEX[3]:=REFERENCE[3]+HYPOTENUSE2*
SIN(THETA2-BETA2)
END;

```

3,4:

```

BEGIN
IF I=3 THEN

  BEGIN
    R2:=HYPOTENUSE1*COS(THETA2+BETA1-PI);
    R3:=SQRT(SQR(R1)+SQR(R2));
    IF R2>0 THEN
      GAMMA:=-PI/2+ARCTAN(R2/R1)
    ELSE
      GAMMA:=-PI/2-ARCTAN(-R2/R1)
    END

  ELSE
    GAMMA:=-GAMMA;

  VERTEX[1]:=REFERENCE[1]+R3*COS(THETA1+GAMMA);
  VERTEX[2]:=REFERENCE[2]+R3*SIN(THETA1+GAMMA);
  VERTEX[3]:=REFERENCE[3]+HYPOTENUSE1*
SIN(THETA2+BETA1-PI)
END;

```

5,6:

```

BEGIN
IF I=5 THEN

  BEGIN
    R2:=HYPOTENUSE2*COS(THETA2+BETA2);
    R3:=SQRT(SQR(R1)+SQR(R2));
    IF R2>0 THEN
      GAMMA:=PI/2-ARCTAN(R2/R1)
    ELSE
      GAMMA:=PI/2+ARCTAN(-R2/R1)
    END

```

```

ELSE
  GAMMA:=-GAMMA;

VERTEX[1]:=REFERENCE[1]+R3*COS(THETA1+GAMMA);
VERTEX[2]:=REFERENCE[2]+R3*SIN(THETA1+GAMMA);
VERTEX[3]:=REFERENCE[3]+HYPOTENUSE2*
SIN(THETA2+BETA2)
END;

7,8:

BEGIN
IF I=7 THEN

  BEGIN
  R2:=HYPOTENUSE1*COS(THETA2-BETA1+PI);
  R3:=SQRT(SQR(R1)+SQR(R2));
  IF R2>0 THEN
    GAMMA:=-PI/2+ARCTAN(R2/R1)
  ELSE
    GAMMA:=-PI/2-ARCTAN(-R2/R1)
  END

ELSE
  GAMMA:=-GAMMA;

VERTEX[1]:=REFERENCE[1]+R3*COS(THETA1+GAMMA);
VERTEX[2]:=REFERENCE[2]+R3*SIN(THETA1+GAMMA);
VERTEX[3]:=REFERENCE[3]+HYPOTENUSE1*
SIN(THETA2-BETA1+PI)
END

END;

FOR J:=1 TO 3 DO
  VEC[J]:=VERTEX[J];
FOR J:=1 TO 2 DO
  GRAPHICSVERTEX[J]:=VEC[1]*GRAPHICSBASIS[J,1]+VEC[2]*
  GRAPHICSBASIS[J,2]+VEC[3]*GRAPHICSBASIS[J,3]
END;

IF INITIAL THEN
  WITH BOXPOLYHEDRON@ DO

    BEGIN
    WITH CURRPOLYVERTEX@ DO

      BEGIN
      VERTEXNUMBER:=I;
      POLYVERTEXSET:=POLYVERTEXSET+[VERTEXNUMBER];
      VERTEXPLANESET:=[];
      NEXTVERTEX:=NIL
      END;

```

```

IF POLYHEDRONVERTEX=NIL THEN
  POLYHEDRONVERTEX:=CURRPOLYVERTEX;
IF PREVPOLYVERTEX<>NIL THEN
  PREVPOLYVERTEX@.NEXTVERTEX:=CURRPOLYVERTEX;
PREVPOLYVERTEX:=CURRPOLYVERTEX
END

ELSE
  CURRPOLYVERTEX:=CURRPOLYVERTEX@.NEXTVERTEX

END;

RESET(BOX);
PLANERECORDS(BOXPOLYHEDRON,BOX,INITIAL)
END

END;

PROCEDURE INPUTOBSTACLES;

CONST
  DELTA=0.0001;

VAR
  I:1..3;
  J:0..N;
  DISPLACEMENT:REAL;
  VEC:VECTOR;
  FIRSTVERTEX:BOOLEAN;

PROCEDURE CONVEXITYTEST;

VAR
  I:1..3;
  VEC:VECTOR;
  FIRST:BOOLEAN;

BEGIN
  WITH CURRPOLYHEDRON@ DO

    BEGIN
      CURRENTPLANE:=FIRSTPLANE;

      WHILE CURRENTPLANE<>NIL DO

        BEGIN
          WITH CURRENTPLANE@ DO
            IF NUMOFVERTICES>=3 THEN

              BEGIN
                FIRST:=TRUE;
                CURRPOLYVERTEX:=POLYHEDRONVERTEX;

```

```

WHILE CURRPOLYVERTEX<>NIL DO

BEGIN
WITH CURRPOLYVERTEX@ DO
IF NOT (VERTEXNUMBER IN PLANEVERTEXSET) THEN

BEGIN
FOR I:=1 TO 3 DO
  VEC[I]:=VERTEX[I]-PLANEVERTEX@.VERTEX[I];
DISPLACEMENT:=VEC[1]*OUTWARDNORMAL[1]+VEC[2]*
OUTWARDNORMAL[2]+VEC[3]*OUTWARDNORMAL[3];

IF FIRST THEN

BEGIN
FIRST:=FALSE;
IF DISPLACEMENT>0 THEN
  FOR I:=1 TO 3 DO
    OUTWARDNORMAL[I]:=-OUTWARDNORMAL[I]
END

ELSE
IF DISPLACEMENT>0 THEN

BEGIN
WORKSPACEERROR:=TRUE;
WRITELN(ERRORS,'AT PLANE NUMBER':15,PLANENUMBER:4,
' OF OBSTACLE NUMBER':19,POLYHEDRONNUMBER:4);
WRITELN(ERRORS,'CONVEXITY FAILS DUE TO':22,
' VERTEX NUMBER':14,VERTEXNUMBER:4,' *':2)
END

END;

CURRPOLYVERTEX:=CURRPOLYVERTEX@.NEXTVERTEX
END

END;

CURRENTPLANE:=CURRENTPLANE@.NEXTPLANE
END

END

END;

BEGIN
RESET(OBSTS);
NUMOFOBSTACLES:=0;
FIRSTOBSTACLE:=NIL;
PREVPOLYHEDRON:=NIL;

WHILE NOT EOF(OBSTS) DO
IF NOT EOLN(OBSTS) THEN

```

```

BEGIN
READ(OBSTS, CODE);

CASE CODE OF
  ' ':;
  'O': BEGIN
    NUMOFOBSTACLES:=NUMOFOBSTACLES+1;
    NEW(CURRPOLYHEDRON);

    WITH CURRPOLYHEDRON@ DO
      BEGIN
        POLYHEDRONTYPE:=OBSTACLE;
        POLYHEDRONNUMBER:=NUMOFOBSTACLES;
        POLYVERTEXSET:=[];
        POLYHEDRONVERTEX:=NIL;
        PREVPOLYVERTEX:=NIL;
        FIRSTVERTEX:=TRUE;
        POLYPLANESSET:=[];
        NUMOFPLANES:=0;
        VISIBLEPLANESET:=[];
        FIRSTPLANE:=NIL;
        PREVIOUSPLANE:=NIL;
        NEXTPOLYHEDRON:=NIL
      END;

      IF FIRSTOBSTACLE=NIL THEN
        FIRSTOBSTACLE:=CURRPOLYHEDRON;
      IF PREVPOLYHEDRON<>NIL THEN
        PREVPOLYHEDRON@.NEXTPOLYHEDRON:=CURRPOLYHEDRON;
      PREVPOLYHEDRON:=CURRPOLYHEDRON
    END;
  END;

  'V': WITH CURRPOLYHEDRON@ DO
    BEGIN
      NEW(CURRPOLYVERTEX);

      WITH CURRPOLYVERTEX@ DO
        BEGIN
          IF EOLN(OBSTS) THEN
            READLN(OBSTS);
          READ(OBSTS, VERTEXNUMBER);
          POLYVERTEXSET:=POLYVERTEXSET+[VERTEXNUMBER];
        END;
        FOR I:=1 TO 3 DO

```

```

BEGIN
IF EOLN(OBSTS) THEN
  READLN(OBSTS);
READ(OBSTS,VERTEX[I]);
VEC[I]:=VERTEX[I]
END;

FOR I:=1 TO 2 DO
  GRAPHICSVERTEX[I]:=VEC[1]*GRAPHICSBASIS[I,1] +
    VEC[2]*GRAPHICSBASIS[I,2]+VEC[3]*GRAPHICSBASIS[I,3];
FINDBOUNDS(CURRPOLYHEDRON,FIRSTVERTEX);
VERTEXPLANESET:=[];
NEXTVERTEX:=NIL
END;

IF POLYHEDRONVERTEX=NIL THEN
  POLYHEDRONVERTEX:=CURRPOLYVERTEX;
IF PREVPOLYVERTEX<>NIL THEN
  PREVPOLYVERTEX^.NEXTVERTEX:=CURRPOLYVERTEX;
PREVPOLYVERTEX:=CURRPOLYVERTEX
END;

'$':
BEGIN
CLASSIFYBOUNDS(CURRPOLYHEDRON);
PLANERECORDS(CURRPOLYHEDRON,OBSTS,TRUE)
END
END
ELSE
  READLN(OBSTS);

WORKSPACEERROR:=FALSE;
CURRPOLYHEDRON:=FIRSTOBSTACLE;

WHILE CURRPOLYHEDRON<>NIL DO
  BEGIN
  WITH CURRPOLYHEDRON@ DO
    BEGIN
    IF NUMOFPLANES<4 THEN
      BEGIN
      WORKSPACEERROR:=TRUE;
      WRITELN(ERRORS,'OBSTACLE NUMBER':15,POLYHEDRONNUMBER:4,
        ' HAS LESS THAN FOUR PLANES *':28)
      END;
    CURRENTPLANE:=FIRSTPLANE;
  
```

```

WHILE CURRENTPLANE<>NIL DO

BEGIN
WITH CURRENTPLANE@ DO

BEGIN
IF NUMOFVERTICES<3 THEN

BEGIN
WORKSPACEERROR:=TRUE;
WRITELN(ERRORS,'PLANE NUMBER':12,PLANENUMBER:4,
      ' OF OBSTACLE NUMBER':19,POLYHEDRONNUMBER:4,
      ' HAS LESS THAN THREE VERTICES *':31)
END;

J:=0;
CURRPLANEVERTEX:=PLANEVERTEX;

WHILE CURRPLANEVERTEX<>NIL DO

BEGIN
J:=J+1;

IF J>3 THEN
WITH CURRPLANEVERTEX@ DO

BEGIN
FOR I:=1 TO 3 DO
  VEC[I]:=VERTEX[I]-PLANEVERTEX@.VERTEX[I];
DISPLACEMENT:=VEC[1]*OUTWARDNORMAL[1] +
  VEC[2]*OUTWARDNORMAL[2]+VEC[3]*OUTWARDNORMAL[3];
IF ABS(DISPLACEMENT)>DELTA THEN

BEGIN
WORKSPACEERROR:=TRUE;
WRITELN(ERRORS,'VERTEX NUMBER':13,VERTEXNUMBER:4,
      ' OF PLANE NUMBER':16,PLANENUMBER:4,
      ' OF OBSTACLE NUMBER':19,
      CURRPOLYHEDRON@.POLYHEDRONNUMBER:4);
WRITELN(ERRORS,'DOES NOT LIE IN THE PLANE *':27)
END

END;

CURRPLANEVERTEX:=CURRPLANEVERTEX@.NEXTPLANEVERTEX
END

END;

CURRENTPLANE:=CURRENTPLANE@.NEXTPLANE
END;

CONVEXITYTEST

```

```

END;

CURRPOLYHEDRON:=CURRPOLYHEDRON@.NEXTPOLYHEDRON
END

END;

PROCEDURE INPUTWORKPIECES;

VAR
  I:1..3;
  ORIENTATION:REAL;

BEGIN
  RESET(WKPCS);
  WORKPIECEERROR:=FALSE;
  FIRSTWORKPIECE:=NIL;
  PREVWORKPIECE:=NIL;

  WHILE NOT EOF(WKPCS) DO

    BEGIN
      NEW(CURRWORKEPIECE);

      WITH CURRWORKEPIECE@ DO

        BEGIN
          NEW(BOXPOLYHEDRON);

          WITH BOXPOLYHEDRON@ DO

            BEGIN
              POLYHEDRONTYPE:=FREEWORKPIECE;
              READLN(WKPCS,POLYHEDRONNUMBER,LENGTH,WIDTH,HEIGHT);

              IF LENGTH>WWRIST THEN

                BEGIN
                  WORKPIECEERROR:=TRUE;
                  WRITELN(ERRORS,'WORKPIECE NUMBER':16,POLYHEDRONNUMBER:4,
                         ' IS TOO LONG *':14)
                END;

              IF WIDTH>(LWRIST-2*WFINGER-2*CLEARANCE-SAFETYFACTOR) THEN

                BEGIN
                  WORKPIECEERROR:=TRUE;
                  WRITELN(ERRORS,'WORKPIECE NUMBER':16,POLYHEDRONNUMBER:4,
                         ' IS TOO WIDE *':14)
                END;

              IF HEIGHT>2*HFINGER THEN

                BEGIN

```

```

WORKPIECEERROR:=TRUE;
WRITELN(ERRORS,'WORKPIECE NUMBER':16,POLYHEDRONNUMBER:4,
      ' IS TOO HIGH *':14)
END;

IF HEIGHT<(HFINGER+SAFETYFACTOR) THEN

  BEGIN
    WORKPIECEERROR:=TRUE;
    WRITELN(ERRORS,'WORKPIECE NUMBER':16,POLYHEDRONNUMBER:4,
          ' IS NOT HIGH ENOUGH *':21)
  END;

HYPOTENUSE:=0.5*SQRT(SQR(LENGTH)+SQR(WIDTH));
BETA:=ARCTAN(WIDTH/LENGTH);
FOR I:=1 TO 3 DO
  READ(WKPCS,REFERENCE[I]);
READ(WKPCS,ORIENTATION);
READLN(WKPCS);
THETA:=ORIENTATION*PI/180;
BOXRECORDS(CURRWORKPIECE,TRUE);
NEXTDEFINEBOX:=NIL
END

END;

IF FIRSTWORKPIECE=NIL THEN
  FIRSTWORKPIECE:=CURRWORKPIECE;
IF PREVWORKPIECE<>NIL THEN
  PREVWORKPIECE@.NEXTDEFINEBOX:=CURRWORKPIECE;
PREVWORKPIECE:=CURRWORKPIECE
END

END;

PROCEDURE CONFIGURATION(VAR POINTER1:POINTMANIPULATOR;
                        TYPENAME:MANIPULATORTYPES; KVALUE:REAL;
                        POINTER2:POINTDEFINEBOX; INITIAL:BOOLEAN;
                        HOLDSTATUS:HOLDSTATUSNAMES);

VAR
  I:1..3;
  R1,R2,R3,GAMMA:REAL;

PROCEDURE WORKPIECEREORDS;

BEGIN
  WITH POINTER1@ DO
    BEGIN
      NEW(WORKPIECE);
      WITH WORKPIECE@ DO

```

```

BEGIN
LENGTH:=POINTER2@.LENGTH;
WIDTH:=POINTER2@.WIDTH;
HEIGHT:=POINTER2@.HEIGHT;
HYPOTENUSE:=POINTER2@.HYPOTENUSE;
BETA:=POINTER2@.BETA;
REFERENCE[1]:=WRIST@.REFERENCE[1];
REFERENCE[2]:=WRIST@.REFERENCE[2];
REFERENCE[3]:=WRIST@.REFERENCE[3]-CLEARANCE-HEIGHT;
THETA:=ORIENTATION+PI/2;
NEW(BOXPOLYHEDRON);
BOXPOLYHEDRON@.POLYHEDRONTYPE:=HELDWORKPIECE;
BOXRECORDS(WORKPIECE,TRUE)
END

END;

BEGIN
IF INITIAL THEN

BEGIN
NEW(POINTER1);

WITH POINTER1@ DO

BEGIN
MANIPULATORTYPE:=TYPENAME;
K:=KVALUE;
NEW(BASE); NEW(LINK1); NEW(LINK2); NEW(LINK3);
NEW(WRIST); NEW(FINGER1); NEW(FINGER2)
END

END;

WITH POINTER1@ DO

BEGIN
DOFANGLE:=ALPHA;
ORIENTATION:=ANGLE;
GAP:=DISTANCE;

WITH BASE@ DO

BEGIN
IF INITIAL THEN

BEGIN
LENGTH:=LBASE;
WIDTH:=THICKNESS;
HEIGHT:=HBASE;
HYPOTENUSE:=0.5*SQR(SQR(LENGTH)+SQR(WIDTH));
BETA:=ARCTAN(WIDTH/LENGTH);

```

```

FOR I:=1 TO 3 DO
  REFERENCE[I]:=0;
  NEW(BOXPOLYHEDRON);
  BOXPOLYHEDRON@.POLYHEDRONTYPE:=BASENAME
END;

THETA:=DOFANGLE[1];
BOXRECORDS(BASE,INITIAL)
END;

WITH LINK1@ DO

BEGIN
IF INITIAL THEN

BEGIN
LENGTH:=LLINK1;
WIDTH:=THICKNESS;
HEIGHT1:=H1LINK1;
HEIGHT2:=H2LINK1;
HYPOTENUSE1:=0.5*SQR(SQR(LENGTH)+SQR(HEIGHT1));
HYPOTENUSE2:=0.5*SQR(SQR(LENGTH)+SQR(HEIGHT2));
BETA1:=ARCTAN(HEIGHT1/LENGTH);
BETA2:=ARCTAN(HEIGHT2/LENGTH);
NEW(BOXPOLYHEDRON);
BOXPOLYHEDRON@.POLYHEDRONTYPE:=LINK1NAME
END;

R1:=THICKNESS+CLEARANCE;
R2:=0.4*LLINK1*COS(PI/2-DOFANGLE[2]);
R3:=SQR(SQR(R1)+SQR(R2));
IF R2>0 THEN
  GAMMA:=PI/2-ARCTAN(R2/R1)
ELSE
  GAMMA:=PI/2+ARCTAN(-R2/R1);
REFERENCE[1]:=R3*COS(DOFANGLE[1]+GAMMA);
REFERENCE[2]:=R3*SIN(DOFANGLE[1]+GAMMA);
REFERENCE[3]:=0.9*HBASE+0.4*LLINK1*SIN(PI/2-DOFANGLE[2]);
THETA1:=DOFANGLE[1];
THETA2:=PI/2-DOFANGLE[2];
LINKRECORDS(LINK1,INITIAL)
END;

WITH LINK2@ DO

BEGIN
IF INITIAL THEN

BEGIN
LENGTH:=LLINK2;
WIDTH:=THICKNESS;
HEIGHT1:=H1LINK2;
HEIGHT2:=H2LINK2;
HYPOTENUSE1:=0.5*SQR(SQR(LENGTH)+SQR(HEIGHT1));

```

```

HYPOTENUSE2:=0.5*SQR(LENGTH)+SQR(HEIGHT2));
BETA1:=ARCTAN(HEIGHT1/LENGTH);
BETA2:=ARCTAN(HEIGHT2/LENGTH);
NEW(BOXPOLYHEDRON);
BOXPOLYHEDRON@.POLYHEDRONTYPE:=LINK2NAME
END;

R2:=0.8*LLINK1*COS(PI/2-DOFANGLE[2])+
0.4*LLINK2*COS(PI/2-DOFANGLE[2]-DOFANGLE[3]);
REFERENCE[1]:=R2*COS(DOFANGLE[1]);
REFERENCE[2]:=R2*SIN(DOFANGLE[1]);
REFERENCE[3]:=0.9*HBASE+0.8*LLINK1*SIN(PI/2-DOFANGLE[2])+
0.4*LLINK2*SIN(PI/2-DOFANGLE[2]-DOFANGLE[3]);
THETA1:=DOFANGLE[1];
THETA2:=PI/2-DOFANGLE[2]-DOFANGLE[3];
LINKRECORDS(LINK2,INITIAL)
END;

WITH LINK3@ DO

BEGIN
IF INITIAL THEN

BEGIN
LENGTH:=LLINK3;
WIDTH:=THICKNESS;
HEIGHT:=HLINK3;
HYPOTENUSE:=0.5*SQR(LENGTH)+SQR(WIDTH));
BETA:=ARCTAN(WIDTH/LENGTH);
NEW(BOXPOLYHEDRON);
BOXPOLYHEDRON@.POLYHEDRONTYPE:=LINK3NAME
END;

R1:=THICKNESS+CLEARANCE;
R2:=0.8*LLINK1*COS(PI/2-DOFANGLE[2])+
0.8*LLINK2*COS(PI/2-DOFANGLE[2]-DOFANGLE[3]);
R3:=SQR(SQR(R1)+SQR(R2));
IF R2>0 THEN
GAMMA:=PI/2-ARCTAN(R2/R1)
ELSE
GAMMA:=PI/2+ARCTAN(-R2/R1);
REFERENCE[1]:=R3*COS(DOFANGLE[1]+GAMMA);
REFERENCE[2]:=R3*SIN(DOFANGLE[1]+GAMMA);
REFERENCE[3]:=0.9*HBASE+0.8*LLINK1*SIN(PI/2-DOFANGLE[2])+
0.8*LLINK2*SIN(PI/2-DOFANGLE[2]-DOFANGLE[3])-0.9*HLINK3;
THETA:=DOFANGLE[1];
BOXRECORDS(LINK3,INITIAL)
END;

WITH WRIST@ DO

BEGIN
IF INITIAL THEN

```

```

BEGIN
LENGTH:=LWRIST;
WIDTH:=WWRIST;
HEIGHT:=HWRIST;
HYPOTENUSE:=0.5*SQRT(SQR(LENGTH)+SQR(WIDTH));
BETA:=ARCTAN(WIDTH/LENGTH);
NEW(BOXPOLYHEDRON);
BOXPOLYHEDRON@.POLYHEDRONTYPE:=WRISTNAME
END;

REFERENCE[1]:=LINK3@.REFERENCE[1];
REFERENCE[2]:=LINK3@.REFERENCE[2];
REFERENCE[3]:=LINK3@.REFERENCE[3]-CLEARANCE-HEIGHT;
THETA:=ORIENTATION;
BOXRECORDS(WRIST,INITIAL)
END;

WITH FINGER1@ DO

BEGIN
IF INITIAL THEN

BEGIN
LENGTH:=LFINGER;
WIDTH:=WFINGER;
HEIGHT:=HFINGER;
HYPOTENUSE:=0.5*SQRT(SQR(LENGTH)+SQR(WIDTH));
BETA:=ARCTAN(WIDTH/LENGTH);
NEW(BOXPOLYHEDRON);
BOXPOLYHEDRON@.POLYHEDRONTYPE:=FINGER1NAME
END;

REFERENCE[1]:=WRIST@.REFERENCE[1]+0.5*(WFINGER+GAP)*
COS(ORIENTATION);
REFERENCE[2]:=WRIST@.REFERENCE[2]+0.5*(WFINGER+GAP)*
SIN(ORIENTATION);
REFERENCE[3]:=WRIST@.REFERENCE[3]-CLEARANCE-HEIGHT;
THETA:=ORIENTATION+PI/2;
BOXRECORDS(FINGER1,INITIAL)
END;

WITH FINGER2@ DO

BEGIN
IF INITIAL THEN

BEGIN
LENGTH:=LFINGER;
WIDTH:=WFINGER;
HEIGHT:=HFINGER;
HYPOTENUSE:=0.5*SQRT(SQR(LENGTH)+SQR(WIDTH));
BETA:=ARCTAN(WIDTH/LENGTH);
NEW(BOXPOLYHEDRON);
BOXPOLYHEDRON@.POLYHEDRONTYPE:=FINGER2NAME

```

```

END;

REFERENCE[1]:=WRIST@.REFERENCE[1]+0.5*(WFINGER+GAP)*
COS(ORIENTATION-PI);
REFERENCE[2]:=WRIST@.REFERENCE[2]+0.5*(WFINGER+GAP)*
SIN(ORIENTATION-PI);
REFERENCE[3]:=WRIST@.REFERENCE[3]-CLEARANCE-HEIGHT;
THETA:=ORIENTATION+PI/2;
BOXRECORDS(FINGER2,INITIAL)
END;

CASE HOLDSTATUS OF

HOLDNEWWORKPIECE:
IF INITIAL THEN
  WORKPIECERECORDS
ELSE
  IF WORKPIECE=NIL THEN
    WORKPIECERECORDS
  ELSE
    WITH WORKPIECE@ DO

      BEGIN
      LENGTH:=POINTER2@.LENGTH;
      WIDTH:=POINTER2@.WIDTH;
      HEIGHT:=POINTER2@.HEIGHT;
      HYPOTENUSE:=POINTER2@.HYPOTENUSE;
      BETA:=POINTER2@.BETA;
      REFERENCE[1]:=WRIST@.REFERENCE[1];
      REFERENCE[2]:=WRIST@.REFERENCE[2];
      REFERENCE[3]:=WRIST@.REFERENCE[3]-CLEARANCE-HEIGHT;
      THETA:=ORIENTATION+PI/2;
      BOXRECORDS(WORKPIECE,FALSE)
    END;

HOLDOLDWORKPIECE:
WITH WORKPIECE@ DO

  BEGIN
  REFERENCE[1]:=WRIST@.REFERENCE[1];
  REFERENCE[2]:=WRIST@.REFERENCE[2];
  REFERENCE[3]:=WRIST@.REFERENCE[3]-CLEARANCE-HEIGHT;
  THETA:=ORIENTATION+PI/2;
  BOXRECORDS(WORKPIECE,FALSE)
END;

NOWORKPIECE:
IF INITIAL THEN
  WORKPIECE:=NIL

END
END

```

```

END;

PROCEDURE FINDALPHA;

CONST
  DELTA=0.0001;

VAR
  L1,L2,R1,R2,R3,R4,R5,GAMMA1,GAMMA2:REAL;

FUNCTION ARCCOS(COSINE:REAL):REAL;

BEGIN
  IF ABS(COSINE)<=DELTA THEN
    ARCCOS:=PI/2
  ELSE
    IF COSINE>0 THEN
      ARCCOS:=ARCTAN(SQRT(1-SQR(COSINE))/COSINE)
    ELSE
      ARCCOS:=PI-ARCTAN(-SQRT(1-SQR(COSINE))/COSINE)
  END;

  BEGIN
    L1:=0.8*LLINK1;
    L2:=0.8*LLINK2;
    R1:=THICKNESS+CLEARANCE;
    R3:=SQRT(SQR(LOCATION[1])+SQR(LOCATION[2]));

    IF R3<=R1 THEN
      BEGIN
        WRITELN(ERRORS,'TOO CLOSE TO BASE OF MANIPULATOR *':34);
        GOTO 1
      END;

    R2:=SQRT(SQR(R3)-SQR(R1));
    R4:=LOCATION[3]+HWRIST+CLEARANCE+0.9*(HLINK3-HBASE);
    R5:=SQRT(SQR(R2)+SQR(R4));

    IF R5<=ABS(L1-L2) THEN
      BEGIN
        WRITELN(ERRORS,'TOO CLOSE FOR MANIPULATOR TO REACH *':36);
        GOTO 1
      END;

    IF R5>=(L1+L2) THEN
      BEGIN
        WRITELN(ERRORS,'TOO FAR FOR MANIPULATOR TO REACH *':34);
        GOTO 1
      END;
  END;

  GAMMA1:=PI/2-ARCTAN(R2/R1);

```

```

ALPHA[1]:=ADJUSTANGLE( INVTAN(LOCATION[1],LOCATION[2])-GAMMA1);

IF ((95*PI/180)>=ALPHA[1]) AND (ALPHA[1]>=(85*PI/180)) THEN

BEGIN
WRITELN(ERRORS,'DOFANGLE[1] IS IN DEADBAND *':28);
GOTO 1
END;

IF R2<DELTA THEN

BEGIN
IF R4>0 THEN
  GAMMA1:=PI/2
ELSE
  GAMMA1:=-PI/2
END

ELSE
IF R4>0 THEN
  GAMMA1:=ARCTAN(R4/R2)
ELSE
  GAMMA1:=-ARCTAN(-R4/R2);

GAMMA2:=PI/2-ARCCOS((SQR(L1)+SQR(R5)-SQR(L2))/(2*L1*R5));
ALPHA[2]:=GAMMA2-GAMMA1;

IF (ALPHA[2]<(-80*PI/180)) OR (ALPHA[2]>(80*PI/180)) THEN

BEGIN
WRITELN(ERRORS,'DOFANGLE[2] IS OUT OF RANGE *':29);
GOTO 1
END;

ALPHA[3]:=PI-ARCCOS((SQR(L1)+SQR(L2)-SQR(R5))/(2*L1*L2));

IF ALPHA[3]>(135*PI/180) THEN

BEGIN
WRITELN(ERRORS,'DOFANGLE[3] IS OUT OF RANGE *':29);
GOTO 1
END

END;

PROCEDURE PRINTINTEGER(I:INTEGER;X,Y,SIZE:REAL);

VAR
J,K:INTEGER;

BEGIN
K:=0;

WHILE I<>0 DO

```

```

BEGIN
J:=I MOD 10;
I:=I DIV 10;

CASE J OF
0:MESSAGE:='0';
1:MESSAGE:='1';
2:MESSAGE:='2';
3:MESSAGE:='3';
4:MESSAGE:='4';
5:MESSAGE:='5';
6:MESSAGE:='6';
7:MESSAGE:='7';
8:MESSAGE:='8';
9:MESSAGE:='9';
END;

SYMBOL(X-K*SIZE,Y,SIZE,MESSAGE,0,1);
K:=K+1
END

END;

PROCEDURE PRINTPAGENUMBER;

BEGIN
IF PAGENUMBER>99 THEN

BEGIN
MESSAGE:='-' - '-';
SYMBOL(4.15,0.85,0.1,MESSAGE,0,7);
PRINTINTEGER(PAGENUMBER,4.55,0.85,0.1)
END

ELSE
IF PAGENUMBER>9 THEN

BEGIN
MESSAGE:='-' - '-';
SYMBOL(4.2,0.85,0.1,MESSAGE,0,6);
PRINTINTEGER(PAGENUMBER,4.5,0.85,0.1)
END

ELSE

BEGIN
MESSAGE:='-' - '-';
SYMBOL(4.25,0.85,0.1,MESSAGE,0,5);
PRINTINTEGER(PAGENUMBER,4.45,0.85,0.1)
END;

PAGENUMBER:=PAGENUMBER+1
END;

```

```

PROCEDURE CHECKPATH(HOLDSTATUS:HOLDSTATUSNAMES);

CONST
  LIMIT=69;
  STEPSIZE=2;

VAR
  I:2..3;
  CALLNUMBER:1..3;
  ITERATION:0..LIMIT;
  J:INTEGER;
  M,B,GAMMA:REAL;
  ADJUSTED,SAFEFLAG1,SAFEFLAG2,SAFEENDS:BOOLEAN;
  OBSTACLESET,WORKPIECESET:NUMBERSET;

PROCEDURE FINDPOLYPAIRS(POLYHEDRONA:POINTPOLYHEDRON;
                         VAR SAFE POLYHEDRONA:BOOLEAN);

PROCEDURE CHECKSAFENESS(POLYHEDRONB:POINTPOLYHEDRON);

CONST
  DELTA=5;

TYPE
  SAFENESSTYPES=(SAFE,INDETERMINANT,UNSAFE);

VAR
  EXIT:BOOLEAN;
  PLANESETA,PLANESETB:NUMBERSET;
  VERTEXI,VERTEXII:POINTVERTEX;
  PLANEI:POINTPLANE;

PROCEDURE GENERATESETS(POLYHEDRONI,POLYHEDRONII:POINTPOLYHEDRON);

VAR
  FIRST:BOOLEAN;

BEGIN
  PLANEI:=POLYHEDRONI@.FIRSTPLANE;
  FIRST:=TRUE;

  WHILE PLANEI<>NIL DO

    BEGIN
      WITH PLANEI@ DO

        BEGIN
          PDVERTEXSET:=[];
          VERTEXII:=POLYHEDRONII@.POLYHEDRONVERTEX;

          WHILE VERTEXII<>NIL DO

            BEGIN

```

```

WITH VERTEXII@ DO

BEGIN
IF FIRST THEN
  NDPLANESET:=[];
  IF (OUTWARDNORMAL[1]*(VERTEX[1]-PLANEVERTEX@.VERTEX[1])+
  OUTWARDNORMAL[2]*(VERTEX[2]-PLANEVERTEX@.VERTEX[2])+
  OUTWARDNORMAL[3]*(VERTEX[3]-PLANEVERTEX@.VERTEX[3]))>DELTA THEN
    PDVERTEXSET:=PDVERTEXSET+[VERTEXNUMBER]
  ELSE
    NDPLANESET:=NDPLANESET+[PLANENUMBER]
  END;

VERTEXII:=VERTEXII@.NEXTVERTEX
END

END;

FIRST:=FALSE;
PLANEI:=PLANEI@.NEXTPLANE
END

END;

FUNCTION EXAMINESETSI (POLYHEDRONI ,POLYHEDRONII :POINTPOLYHEDRON)
  :SAFENESTYPES;

BEGIN
EXAMINESETSI :=INDETERMINANT;
PLANEI :=POLYHEDRONI@.FIRSTPLANE;
EXIT:=FALSE;

WHILE (PLANEI<>NIL) AND NOT EXIT DO
  IF PLANEI@.PDVERTEXSET=POLYHEDRONII@.POLYVERTEXSET THEN

    BEGIN
      EXAMINESETSI :=SAFE;
      EXIT:=TRUE
    END

  ELSE
    PLANEI:=PLANEI@.NEXTPLANE;

  IF NOT EXIT THEN

    BEGIN
      VERTEXII:=POLYHEDRONII@.POLYHEDRONVERTEX;

      WHILE (VERTEXII<>NIL) AND NOT EXIT DO
        IF VERTEXII@.NDPLANESET=POLYHEDRONI@.POLYPLANESET THEN

          BEGIN
            EXAMINESETSI :=UNSAFE;

```

```

    EXIT:=TRUE
    END

    ELSE
        VERTEXII:=VERTEXII^.NEXTVERTEX
    END

END;

FUNCTION EXAMINESETSII (POLYHEDRONI , POLYHEDRONII :POINTPOLYHEDRON)
    :SAFENESTYPES;

VAR
    TOTALPDVERTEXSET , PLANESET:NUMBERSET;

BEGIN
EXAMINESETSII :=UNSAFE;
VERTEXI :=POLYHEDRONI^.POLYHEDRONVERTEX;
EXIT:=FALSE;

WHILE (VERTEXI<>NIL) AND NOT EXIT DO

    BEGIN
PLANEI :=POLYHEDRONI^.FIRSTPLANE;
TOTALPDVERTEXSET:=[];
PLANESET:=[];
    WHILE PLANEI<>NIL DO

        BEGIN
IF PLANEI^.PLANENUMBER IN VERTEXI^.VERTEXPLANESET THEN

            BEGIN
TOTALPDVERTEXSET:=TOTALPDVERTEXSET+PLANEI^.PDVERTEXSET;
PLANESET:=PLANESET+[PLANEI^.PLANENUMBER];
END;

IF PLANESET=VERTEXI^.VERTEXPLANESET THEN

            BEGIN
IF TOTALPDVERTEXSET=POLYHEDRONII^.POLYVERTEXSET THEN

                BEGIN
EXAMINESETSII :=INDETERMINANT;
EXIT:=TRUE
END;

PLANEI:=NIL
END

ELSE
    PLANEI:=PLANEI^.NEXTPLANE
END;

```

```

VERTEXI := VERTEXI^.NEXTVERTEX
END

END;

FUNCTION EXAMINESETSIII(POLYHEDRONI , POLYHEDRONII : POINTPOLYHEDRON;
                        VAR PLANESETI : NUMBERSET) : SAFENESTYPES;

VAR
  TOTALNDPLANESET : NUMBERSET;
  VERTEXI : POINTPLANEVERTEX;

BEGIN
  PLANESETI := [];
  PLANEI := POLYHEDRONI^.FIRSTPLANE;

  WHILE PLANEI <> NIL DO

    BEGIN
      VERTEXI := PLANEI^.PLANEVERTEX;
      TOTALNDPLANESET := [];

      WHILE VERTEXI <> NIL DO

        BEGIN
          CURRPOLYVERTEX := POLYHEDRONI^.POLYHEDRONVERTEX;
          WHILE CURRPOLYVERTEX^.VERTEXNUMBER <> VERTEXI^.VERTEXNUMBER DO
            CURRPOLYVERTEX := CURRPOLYVERTEX^.NEXTVERTEX;
          TOTALNDPLANESET := TOTALNDPLANESET + CURRPOLYVERTEX^.NDPLANESET;
          VERTEXI := VERTEXI^.NEXTPLANEVERTEX
        END;

        IF TOTALNDPLANESET = POLYHEDRONII^.POLYVERTEXSET THEN
          PLANESETI := PLANESETI + [PLANEI^.PLANENUMBER];
        PLANEI := PLANEI^.NEXTPLANE
      END;

      IF PLANESETI = [] THEN
        EXAMINESETSIII := SAFE
      ELSE
        EXAMINESETSIII := INDETERMINANT
    END;
  END;

FUNCTION EXAMINESETSIV : SAFENESTYPES;

VAR
  VERTEXSETA, VERTEXSETB : NUMBERSET;
  VERTEXUA, VERTEXVA, VERTEXUB, VERTEXVB,
  VERTEXDA, VERTEXDB : POINTVERTEX;
  PLANESA, PLANETA, PLANESB, PLANETB : POINTPLANE;

FUNCTION FOUNDEDGE(POLYHEDRONI , POLYHEDRONII : POINTPOLYHEDRON;
                    PLANESI, PLANETI : POINTPLANE; VERTEXSETI : NUMBERSET;
                    VAR VERTEXUI, VERTEXVI, VERTEXDI : POINTVERTEX) : BOOLEAN;

```

```

BEGIN
VERTEXUI:=NIL;
VERTEXVI:=NIL;
CURRPOLYVERTEX:=POLYHEDRONI@.POLYHEDRONVERTEX;

WHILE CURRPOLYVERTEX<>NIL DO
  IF CURRPOLYVERTEX@.VERTEXNUMBER IN VERTEXSETI THEN

    BEGIN
    IF VERTEXUI=NIL THEN

      BEGIN
      VERTEXUI:=CURRPOLYVERTEX;
      CURRPOLYVERTEX:=CURRPOLYVERTEX@.NEXTVERTEX
      END

    ELSE

      BEGIN
      VERTEXVI:=CURRPOLYVERTEX;
      CURRPOLYVERTEX:=NIL
      END

    END

  ELSE
    CURRPOLYVERTEX:=CURRPOLYVERTEX@.NEXTVERTEX;

  IF VERTEXVI<>NIL THEN

    BEGIN
    IF (VERTEXUI@.NDPLANESET+VERTEXVI@.NDPLANESET)=
POLYHEDRONI@.POLYPLANESET THEN

      BEGIN
      VERTEXDI:=POLYHEDRONA@.POLYHEDRONVERTEX;
      WHILE (VERTEXDI@.VERTEXNUMBER IN PLANESI@.PLANEVERTEXSET)
OR (VERTEXDI@.VERTEXNUMBER IN PLANETI@.PLANEVERTEXSET) DO
        VERTEXDI:=VERTEXDI@.NEXTVERTEX;
      FOUNDEDGE:=TRUE
      END

    ELSE
      FOUNDEDGE:=FALSE
    END

  ELSE
    FOUNDEDGE:=FALSE
END;

FUNCTION OUTOFRREGIONIII(VERTEXUI,VERTEXVI,VERTEXDI,
VERTEXUII,VERTEXVII:POINTVERTEX):BOOLEAN;

```

```

VAR
  I:1..3;
  MAGNITUDE:REAL;
  VEC1,VEC2,VEC3,VEC4,NORMAL:VECTOR;

BEGIN
FOR I:=1 TO 3 DO

  BEGIN
    VEC1[I]:=VERTEXDI@.VERTEX[I]-VERTEXUI@.VERTEX[I];
    VEC2[I]:=VERTEXVI@.VERTEX[I]-VERTEXUI@.VERTEX[I];
    VEC3[I]:=VERTEXUII@.VERTEX[I]-VERTEXUI@.VERTEX[I];
    VEC4[I]:=VERTEXVII@.VERTEX[I]-VERTEXUI@.VERTEX[I]
  END;

  NORMAL[1]:=VEC2[2]*VEC3[3]-VEC3[2]*VEC2[3];
  NORMAL[2]:=VEC3[1]*VEC2[3]-VEC2[1]*VEC3[3];
  NORMAL[3]:=VEC2[1]*VEC3[2]-VEC3[1]*VEC2[2];
  MAGNITUDE:=SQR(SQR(NORMAL[1])+SQR(NORMAL[2])+
+SQR(NORMAL[3]));
  FOR I:=1 TO 3 DO
    NORMAL[I]:=NORMAL[I]/MAGNITUDE;
  IF (NORMAL[1]*VEC1[1]+NORMAL[2]*VEC1[2]+
NORMAL[3]*VEC1[3])>0 THEN
    FOR I:=1 TO 3 DO
      NORMAL[I]:=-NORMAL[I];

  IF (NORMAL[1]*VEC4[1]+NORMAL[2]*VEC4[2]+
NORMAL[3]*VEC4[3])>DELTA THEN
    OUTOFRREGIONIII:=TRUE
  ELSE
    OUTOFRREGIONIII:=FALSE
  END;

  BEGIN
    EXAMINESETSIV:=UNSAFE;
    EXIT:=FALSE;
    PLANESA:=POLYHEDRONA@.FIRSTPLANE;

    WHILE (PLANESA<>NIL) AND NOT EXIT DO

      BEGIN
        IF PLANESA@.PLANENUMBER IN PLANESETA THEN

          BEGIN
            PLANESETA:=PLANESETA-[PLANESA@.PLANENUMBER];
            PLANETA:=POLYHEDRONA@.FIRSTPLANE;
          END;

        WHILE (PLANETA<>NIL) AND NOT EXIT DO

          BEGIN
            IF PLANETA@.PLANENUMBER IN PLANESETA THEN

              BEGIN

```

```

VERTEXSETA:=PLANESA@.PLANEVERTEXSET*PLANETA@.PLANEVERTEXSET;

IF VERTEXSETA<>[] THEN

BEGIN
IF FOUNDEDGE(POLYHEDRONA,POLYHEDRONB,PLANESA,PLANETA,
VERTEXSETA,VERTEXUA,VERTEXVA,VERTEXDA) THEN

BEGIN
PLANESB:=POLYHEDRONB@.FIRSTPLANE;

WHILE (PLANESB<>NIL) AND NOT EXIT DO

BEGIN
IF PLANESB@.PLANENUMBER IN PLANESETB THEN

BEGIN
PLANESETB:=PLANESETB-[PLANESB@.PLANENUMBER];
PLANETB:=POLYHEDRONB@.FIRSTPLANE;

WHILE (PLANETB<>NIL) AND NOT EXIT DO

BEGIN
IF PLANETB@.PLANENUMBER IN PLANESETB THEN

BEGIN
VERTEXSETB:=PLANESB@.PLANEVERTEXSET*PLANETB@.PLANEVERTEXSET;

IF VERTEXSETB<>[] THEN

BEGIN
IF FOUNDEDGE(POLYHEDRONB,POLYHEDRONA,PLANESB,PLANETB,
VERTEXSETB,VERTEXUB,VERTEXVB,VERTEXDB) THEN

BEGIN
IF ((VERTEXUA@.VERTEXNUMBER IN PLANESB@.PDVERTEXSET)
AND NOT (VERTEXUA@.VERTEXNUMBER IN PLANETB@.PDVERTEXSET)
AND NOT (VERTEXVA@.VERTEXNUMBER IN PLANESB@.PDVERTEXSET)
AND (VERTEXVA@.VERTEXNUMBER IN PLANETB@.PDVERTEXSET))
OR (NOT (VERTEXUA@.VERTEXNUMBER IN PLANESB@.PDVERTEXSET)
AND (VERTEXUA@.VERTEXNUMBER IN PLANETB@.PDVERTEXSET)
AND (VERTEXVA@.VERTEXNUMBER IN PLANESB@.PDVERTEXSET)
AND NOT (VERTEXVA@.VERTEXNUMBER IN PLANETB@.PDVERTEXSET))
AND ((VERTEXUB@.VERTEXNUMBER IN PLANESA@.PDVERTEXSET)
AND NOT (VERTEXUB@.VERTEXNUMBER IN PLANETA@.PDVERTEXSET)
AND NOT (VERTEXVB@.VERTEXNUMBER IN PLANESA@.PDVERTEXSET)
AND (VERTEXVB@.VERTEXNUMBER IN PLANETA@.PDVERTEXSET))
OR (NOT (VERTEXUB@.VERTEXNUMBER IN PLANESA@.PDVERTEXSET)
AND (VERTEXUB@.VERTEXNUMBER IN PLANETA@.PDVERTEXSET)
AND (VERTEXVB@.VERTEXNUMBER IN PLANESA@.PDVERTEXSET)
AND NOT (VERTEXVB@.VERTEXNUMBER IN PLANETA@.PDVERTEXSET))
THEN

BEGIN

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```

IF OUTOFFREGIONIII(VERTEXUA,VERTEXVA,VERTEXDA,
VERTEXUB,VERTEXVB)
AND OUTOFFREGIONIII(VERTEXUB,VERTEXVB,VERTEXDB,
VERTEXUA,VERTEXVA) THEN

BEGIN
EXAMINESETSIV:=SAFE;
EXIT:=TRUE
END

END

END

END

END;

PLANETB:=PLANETB@.NEXTPLANE
END

END;

PLANESB:=PLANESB@.NEXTPLANE
END

END

END;

PLANETA:=PLANETA@.NEXTPLANE
END

END;

PLANESA:=PLANESA@.NEXTPLANE
END

END;

BEGIN
GENERATESETS(POLYHEDRONA,POLYHEDRONB);

CASE EXAMINESETS(POLYHEDRONA,POLYHEDRONB) OF
SAFE:;
INDETERMINANT:

BEGIN
GENERATESETS(POLYHEDRONB,POLYHEDRONA);

CASE EXAMINESETS(POLYHEDRONB,POLYHEDRONA) OF
SAFE;;

```

INDETERMINANT:

CASE EXAMINESETSII (POLYHEDRONA, POLYHEDRONB) OF
SAFE:;
INDETERMINANT:

CASE EXAMINESETSII (POLYHEDRONB, POLYHEDRONA) OF
SAFE:;
INDETERMINANT:

CASE EXAMINESETSIII (POLYHEDRONA, POLYHEDRONB, PLANESETA) OF
SAFE:;
INDETERMINANT:

CASE EXAMINESETSIII (POLYHEDRONB, POLYHEDRONA, PLANESETB) OF
SAFE:;
INDETERMINANT:

CASE EXAMINESETSIV OF
SAFE:;
INDETERMINANT:;
UNSAFE:SAFEPOLYHEDRONA:=FALSE
END;

UNSAFE:
END;

UNSAFE:
END;

UNSAFE:SAFEPOLYHEDRONA:=FALSE
END;

UNSAFE:SAFEPOLYHEDRONA:=FALSE
END;

UNSAFE:SAFEPOLYHEDRONA:=FALSE
END

END;

UNSAFE:SAFEPOLYHEDRONA:=FALSE
END

END;

BEGIN
CURRPOLYHEDRON:=FIRSTOBSTACLE;

WHILE CURRPOLYHEDRON<>NIL DO

BEGIN
IF CURRPOLYHEDRON@.POLYHEDRONNUMBER IN OBSTACLESET THEN
CHECKSAFENESS(CURRPOLYHEDRON);

```

CURRPOLYHEDRON:=CURRPOLYHEDRON@.NEXTPOLYHEDRON
END;

CURRWORKPIECE:=FIRSTWORKPIECE;

WHILE CURRWORKPIECE<>NIL DO

BEGIN
WITH CURRWORKPIECE@ DO
  IF BOXPOLYHEDRON@.POLYHEDRONNUMBER IN WORKPIECESET THEN
    CHECKSAFENESS(BOXPOLYHEDRON);
  CURRWORKPIECE:=CURRWORKPIECE@.NEXTDEFINEBOX
END

END;

PROCEDURE PLOTGRAPHS;

CONST
  XORGIN=1.5;

VAR
  YORGIN:REAL;

PROCEDURE PRINTSYMBOL(X,Y,SIZE:REAL;SYMBOLCODE,PLACECODE:INTEGER);

PROCEDURE SYMBOL(CONST X1,X2,X3:SHORTREAL;CONST X4:INTEGER;
                 CONST X5:SHORTREAL;CONST X6:INTEGER);FORTRAN;
BEGIN
  SYMBOL(X,Y,SIZE,SYMBOLCODE,0,PLACECODE)
END;

PROCEDURE PLOTPOINT(X,Y:REAL);

VAR
  CODE:INTEGER;

BEGIN
IF ITERATION=0 THEN
  CODE:=2
ELSE
  IF CURRENTPATHSTEP@.SAFEMANIPULATOR THEN
    CODE:=0
  ELSE
    CODE:=11;
PRINTSYMBOL(X,Y,0.05,CODE,-1)
END;

BEGIN
CASE CALLNUMBER OF
  1:YORGIN:=6.975;
  2:YORGIN:=4.025;
  3:YORGIN:=1.075
END;

```

```

PLOT(XORGIN,YORGIN,-3);

PLOT(0,2.95,2);
PLOT(6,2.95,2);
PLOT(6,0,2);
PLOT(0,0,2);

PLOT(0.4,0.65,3);
PLOT(0.4,2.45,2);
PLOT(0.4,1.55,3);
PLOT(2.6,1.55,2);
PLOT(0.425,0.75,3);
PLOT(0.375,0.75,2);
PLOT(0.425,2.35,3);
PLOT(0.375,2.35,2);
PLOT(0.5,1.525,3);
PLOT(0.5,1.575,2);
PLOT(2.5,1.525,3);
PLOT(2.5,1.575,2);

PLOT(3.4,0.9,3);
PLOT(3.4,2.45,2);
PLOT(3.4,0.9,3);
PLOT(5.6,0.9,2);
PLOT(3.425,1,3);
PLOT(3.375,1,2);
PLOT(3.425,2.35,3);
PLOT(3.375,2.35,2);
PLOT(3.5,0.875,3);
PLOT(3.5,0.925,2);
PLOT(5.5,0.875,3);
PLOT(5.5,0.925,2);

IF ITERATION=0 THEN

BEGIN
MESSAGE:='PATH';
SYMBOL(1.9,2.7,0.1,MESSAGE,0,4);
PRINTINTEGER(PATHNUMBER,2.5,2.7,0.1);
MESSAGE:='LINEAR PATH';
SYMBOL(3,2.7,0.1,MESSAGE,0,11);
PRINTSYMBOL(2.51,0.325,0.05,2,-1);
MESSAGE:='INDETERMINANT';
SYMBOL(2.685,0.29,0.07,MESSAGE,0,13)
END

ELSE

BEGIN
MESSAGE:='PATH';
SYMBOL(1.85,2.7,0.1,MESSAGE,0,4);
PRINTINTEGER(PATHNUMBER,2.45,2.7,0:1);
MESSAGE:='ITERATION';

```

```

SYMBOL(2.95,2.7,0.1,MESSAGE,0,9);
PRINTINTEGER(ITERATION,4.05,2.7,0.1);
PRINTSYMBOL(2.51,0.465,0.05,0,-1);
MESSAGE:='SAFE';
SYMBOL(2.685,0.43,0.07,MESSAGE,0,4);
PRINTSYMBOL(2.51,0.325,0.05,11,-1);
MESSAGE:='UNSAFE';
SYMBOL(2.685,0.29,0.07,MESSAGE,0,6)
END;

MESSAGE:='D.O.F. DEGREE OF FREEDOM';
SYMBOL(2.125,0.15,0.07,MESSAGE,0,25);
MESSAGE:='=';
SYMBOL(2.58,0.15,0.07,MESSAGE,0,1);
MESSAGE:='-80';
SYMBOL(0.13,0.715,0.07,MESSAGE,0,3);
MESSAGE:='80';
SYMBOL(0.2,2.315,0.07,MESSAGE,0,2);
MESSAGE:='D.O.F. ANGLE 2';
SYMBOL(0.235,1.06,0.07,MESSAGE,90,14);
MESSAGE:='(DEGREES)';
SYMBOL(0.375,1.235,0.07,MESSAGE,90,9);
MESSAGE:='K';
SYMBOL(2.635,1.515,0.07,MESSAGE,0,1);
SYMBOL(5.635,0.865,0.07,MESSAGE,0,1);
MESSAGE:='0<K<1';
SYMBOL(2.65,1.36,0.07,MESSAGE,0,5);

MESSAGE:='0';
SYMBOL(3.27,0.965,0.07,MESSAGE,0,1);
SYMBOL(3.465,0.77,0.07,MESSAGE,0,1);
MESSAGE:='135';
SYMBOL(3.13,2.315,0.07,MESSAGE,0,3);
MESSAGE:='1';
SYMBOL(5.465,0.77,0.07,MESSAGE,0,1);
MESSAGE:='D.O.F. ANGLE 3';
SYMBOL(3.235,1.185,0.07,MESSAGE,90,14);
MESSAGE:='(DEGREES)';
SYMBOL(3.375,1.36,0.07,MESSAGE,90,9);

CURRENTPATHSTEP:=PATHSTART;

WHILE CURRENTPATHSTEP<>NIL DO

BEGIN
WITH CURRENTPATHSTEP@ DO
CASE MANIPULATORTYPE OF
FIXED:;

VARIABLE:

BEGIN
PLOT(0.5,1.55,-3);
PLOTPOINT(K*2,DOFANGLE[2]*1.8/PI);

```

```

PLOT(-0.5,-1.55,-3);
PLOT(3.5,1,-3);
PLOTPOINT(K*2,DOFANGLE[3]*1.8/PI);
PLOT(-3.5,-1,-3)
END

END;

CURRENTPATHSTEP:=CURRENTPATHSTEP@.NEXTMANIPULATOR
END;

PLOT(-XORIGIN,-YORIGIN,-3);

CASE CALLNUMBER OF

1,2:

BEGIN
CALLNUMBER:=CALLNUMBER+1;

IF SAFE PATH OR (ITERATION=LIMIT) THEN

BEGIN
PRINTPAGENUMBER;
PLOT(0,0,999)
END

END;

3:

BEGIN
CALLNUMBER:=1;
PRINTPAGENUMBER;
PLOT(0,0,999)
END

END

BEGIN
SAFEENDS:=TRUE;
SAFE PATH:=FALSE;
ITERATION:=0;
CALLNUMBER:=1;
PLOTGRAPHS;

WHILE NOT SAFE PATH AND (ITERATION<LIMIT) DO

BEGIN
ITERATION:=ITERATION+1;
SAFE PATH:=TRUE;
J:=1;

```

```

CURRENTPATHSTEP:=PATHSTART;

WHILE CURRENTPATHSTEP<>NIL DO

BEGIN
OBSTACLESET:=CURRENTPATHSTEP@.OBSTACLESET;
WORKPIECESET:=CURRENTPATHSTEP@.WORKPIECESET;

WITH CURRENTPATHSTEP@ DO
CASE MANIPULATORTYPE OF

FIXED:
IF ITERATION=1 THEN

BEGIN
SAFEMANIPULATOR:=TRUE;
FINDPOLYPAIRS(LINK1@.BOXPOLYHEDRON,SAFEMANIPULATOR);
FINDPOLYPAIRS(LINK2@.BOXPOLYHEDRON,SAFEMANIPULATOR);
FINDPOLYPAIRS(LINK3@.BOXPOLYHEDRON,SAFEMANIPULATOR);
FINDPOLYPAIRS(WRIST@.BOXPOLYHEDRON,SAFEMANIPULATOR);
FINDPOLYPAIRS(FINGER1@.BOXPOLYHEDRON,SAFEMANIPULATOR);
FINDPOLYPAIRS(FINGER2@.BOXPOLYHEDRON,SAFEMANIPULATOR);

CASE HOLDSTATUS OF
HOLDNEWWORKPIECE,HOLDOLDWORKPIECE:
FINDPOLYPAIRS(WORKPIECE@.BOXPOLYHEDRON,SAFEMANIPULATOR);
NOWORKPIECE:
END;

IF NOT SAFEMANIPULATOR THEN

BEGIN
SAFEENDS:=FALSE;
WRITELN(ERRORS,'PATH':4,PATHNUMBER:4,' STEP':5,J:4,
      ' FIXED CONFIGURATION UNSAFE *':29)
END

END;

VARIABLE:

BEGIN
ADJUSTED:=FALSE;

FOR I:=2 TO 3 DO

BEGIN
M:=(NEXTMANIPULATOR@.DOFANGLE[I]-PREVIOUSPATHSTEP@.DOFANGLE[I])
/(NEXTMANIPULATOR@.K-PREVIOUSPATHSTEP@.K);
B:=PREVIOUSPATHSTEP@.DOFANGLE[I]-M*PREVIOUSPATHSTEP@.K;
GAMMA:=M*K+B;
IF ((GAMMA>DOFANGLE[I]) AND (DOFANGLE[I]<0))
OR ((GAMMA<DOFANGLE[I]) AND (DOFANGLE[I]>0)) THEN

```

```

BEGIN
DOFANGLE[I]:=GAMMA;
ADJUSTED:=TRUE
END

END;

IF ADJUSTED THEN

BEGIN
ALPHA:=DOFANGLE;
ANGLE:=ORIENTATION;
DISTANCE:=GAP;

CASE HOLDSTATUS OF
HOLDNEWWORKPIECE,HOLDOLDWORKPIECE:
  CONFIGURATION(CURRENTPATHSTEP,VARIABLE,K,WKPCPOINTER,FALSE,
                HOLDOLDWORKPIECE);
NOWORKPIECE:
  CONFIGURATION(CURRENTPATHSTEP,VARIABLE,K,NIL,FALSE,NOWORKPIECE)
END

END;

IF (ITERATION=1) OR ADJUSTED THEN
  SAFEMANIPULATOR:=FALSE;

IF NOT SAFEMANIPULATOR THEN

BEGIN
SAFEFLAG1:=TRUE;
FINDPOLYPAIRS(LINK1@.BOXPOLYHEDRON,SAFEFLAG1);
SAFEFLAG2:=TRUE;
FINDPOLYPAIRS(LINK2@.BOXPOLYHEDRON,SAFEFLAG2);
IF SAFEFLAG2 THEN
  FINDPOLYPAIRS(LINK3@.BOXPOLYHEDRON,SAFEFLAG2);
IF SAFEFLAG2 THEN
  FINDPOLYPAIRS(WRIST@.BOXPOLYHEDRON,SAFEFLAG2);
IF SAFEFLAG2 THEN
  FINDPOLYPAIRS(FINGER1@.BOXPOLYHEDRON,SAFEFLAG2);
IF SAFEFLAG2 THEN
  FINDPOLYPAIRS(FINGER2@.BOXPOLYHEDRON,SAFEFLAG2);

IF SAFEFLAG2 THEN
  CASE HOLDSTATUS OF
    HOLDNEWWORKPIECE,HOLDOLDWORKPIECE:

      BEGIN
        FINDPOLYPAIRS(WORKPIECE@.BOXPOLYHEDRON,SAFEFLAG2);
        IF WORKPIECE@.BOXPOLYHEDRON@.POLYHEDRONVERTEX@.VERTEX[3]
          <(0.5*LIFTHEIGHT) THEN
          SAFEFLAG2:=FALSE
      END;

```

```

NOWORKPIECE:
  IF FINGER1@.BOXPOLYHEDRON@.POLYHEDRONVERTEX@.
  VERTEX[3]<(0.5*LIFTHEIGHT) THEN
    SAFEFLAG2:=FALSE
  END;

IF SAFEFLAG1 AND SAFEFLAG2 THEN
  SAFEMANIPULATOR:=TRUE
ELSE

BEGIN
  SAFEMANIPULATOR:=FALSE;
  SAFEPATH:=FALSE;

  IF ITERATION=LIMIT-1 THEN
    WRITELN(ERRORS,'PATH':4,PATHNUMBER:4,' STEP':5,J:4,
           ' IS UNSAFE *':12)
  ELSE

BEGIN
  IF DOFANGLE[2]>0 THEN
    DOFANGLE[2]:=DOFANGLE[2]-STEPsize*PI/180
  ELSE
    DOFANGLE[2]:=DOFANGLE[2]+STEPsize*PI/180;

  IF NOT SAFEFLAG2 THEN

BEGIN
  DOFANGLE[3]:=DOFANGLE[3]-STEPsize*PI/180;
  IF DOFANGLE[3]<0 THEN
    DOFANGLE[3]:=0
  END;

ALPHA:=DOFANGLE;
ANGLE:=ORIENTATION;
DISTANCE:=GAP;

CASE HOLDSTATUS OF
  HOLDNEWWORKPIECE,HOLDOLDWORKPIECE:
    CONFIGURATION(CURRENTPATHSTEP,VARIABLE,K,WKPCPOINTER,FALSE,
                  HOLDOLDWORKPIECE);
  NOWORKPIECE:
    CONFIGURATION(CURRENTPATHSTEP,VARIABLE,K,NIL,FALSE,
                  NOWORKPIECE)
  END
END
END
END
END

```

```

END;

J:=J+1;
PREVIOUSPATHSTEP:=CURRENTPATHSTEP;
CURRENTPATHSTEP:=CURRENTPATHSTEP@.NEXTMANIPULATOR
END;

PLOTGRAPHS
END;

IF NOT SAFEENDS THEN
  SAFEPATH:=FALSE
END;

PROCEDURE GRAPHICS(MANIPULATOR:POINTMANIPULATOR;
                     WKPCNUMBER,STEPNUMBER:INTEGER);

CONST
  DELTA=0.0001;
  XORIGIN=4.50;
  YORIGIN=5.98;

VAR
  OBSTACLESET,WORKPIECESET:NUMBERSET;
  MANIPULATORSET:SET OF POLYHEDRANAMES;
  CURRADPLAVERTEX,PREVADDPLAVERTEX:POINTPLANEVERTEX;

PROCEDURE WORKONPOLYHEDRA(PROCEDURE WORK(POLYHEDRON:POINTPOLYHEDRON));
  VAR
    CURRPOLYHEDRON:POINTPOLYHEDRON;
    CURRWORKPIECE:POINTDEFINEBOX;

BEGIN
  CURRPOLYHEDRON:=FIRSTOBSTACLE;

  WHILE CURRPOLYHEDRON<>NIL DO
    BEGIN
      WORK(CURRPOLYHEDRON);
      CURRPOLYHEDRON:=CURRPOLYHEDRON@.NEXTPOLYHEDRON
    END;

  CURRWORKPIECE:=FIRSTWORKPIECE;

  WHILE CURRWORKPIECE<>NIL DO
    BEGIN
      WITH CURRWORKPIECE@,BOXPOLYHEDRON@ DO
        IF POLYHEDRONNUMBER<>WKPCNUMBER THEN
          WORK(CURRWORKPIECE@.BOXPOLYHEDRON);
      CURRWORKPIECE:=CURRWORKPIECE@.NEXTDEFINEBOX
    END;

```

```

WITH MANIPULATOR@ DO

BEGIN
WORK(BASE@.BOXPOLYHEDRON);
WORK(LINK1@.BOXPOLYHEDRON);
WORK(LINK2@.BOXPOLYHEDRON);
WORK(LINK3@.BOXPOLYHEDRON);
WORK(WRIST@.BOXPOLYHEDRON);
WORK(FINGER1@.BOXPOLYHEDRON);
WORK(FINGER2@.BOXPOLYHEDRON);
IF WKPCNUMBER<>0 THEN
  WORK(WORKPIECE@.BOXPOLYHEDRON)
END

END;

PROCEDURE FINDVISUALPLANES(POLYHEDRON:POINTPOLYHEDRON);

BEGIN
WITH POLYHEDRON@ DO

BEGIN
CURRENTPLANE:=FIRSTPLANE;

WHILE CURRENTPLANE<>NIL DO

BEGIN
WITH CURRENTPLANE@ DO
  IF (OUTWARDNORMAL[1]*GRAPHICSBASIS[3,1] +
    OUTWARDNORMAL[2]*GRAPHICSBASIS[3,2]+OUTWARDNORMAL[3]*GRAPHICSBASIS[3,3])>DELTA THEN
    VISIBLEPLANESET:=VISIBLEPLANESET+[PLANENUMBER];
  CURRENTPLANE:=CURRENTPLANE@.NEXTPLANE
END

END

END;

PROCEDURE DELETERECORDS(POINTER:POINTPLANEVERTEX);

BEGIN
WITH POINTER@ DO

BEGIN
CURREADDPLAVERTEX:=ADDPLANEVERTEX;

WHILE CURREADDPLAVERTEX<>NIL DO

BEGIN
PREVADDPLAVERTEX:=CURREADDPLAVERTEX;
CURREADDPLAVERTEX:=CURREADDPLAVERTEX@.ADDPLANEVERTEX;
DISPOSE(PREVADDPLAVERTEX)
END;

```

```

ADDPLANEVERTEX:=NIL
END

END;

PROCEDURE MODIFYPLANES(POLYHEDRON1:POINTPOLYHEDRON);
VAR
  CURRENTPLANE1:POINTPLANE;

PROCEDURE FINDPLANEPAIRS(POLYHEDRON2:POINTPOLYHEDRON);
TYPE
  VERTEXPOSITIONS=(OUTSIDE,BORDER,INSIDE);
  PLANESVISIBILITY=(SEEALLOFPLANE1,SEEALLOFPLANE2,SEEALLOFBOTH,
    PLANESMAYCOLLIDE,PLANESCOLLIDE);

VAR
  EXIT,INTERSECTION:BOOLEAN;
  CURRENTPLANE2:POINTPLANE;

FUNCTION FINDVISIBILITY:PLANESVISIBILITY;
VAR
  I:1..3;
  MAGNITUDE:REAL;
  VERTEX1,VERTEX2,VERTEX3,VERTEX4:POINT;
  VEC1,VEC2,VEC3,NORMAL:VECTOR;
  COLLISION:BOOLEAN;
  PDVERTEXSET1,ZDVERTEXSET1,
  PDVERTEXSET2,ZDVERTEXSET2:NUMBERSET;

PROCEDURE GENERATESETS(VAR PDVERTEXSET,ZDVERTEXSET:NUMBERSET;
  PLANE:POINTPLANE;REFERENCE:POINT;
  NORMAL:VECTOR);

VAR
  I:1..3;
  MAGNITUDE,DISPLACEMENT:REAL;
  VEC:VECTOR;

BEGIN
  PDVERTEXSET:=[];
  ZDVERTEXSET:=[];
  CURRPLANEVERTEX:=PLANE@.PLANEVERTEX;

  WHILE CURRPLANEVERTEX<>NIL DO
    BEGIN
      WITH CURRPLANEVERTEX@ DO
        BEGIN
          FOR I:=1 TO 3 DO

```

```

VEC[I]:=VERTEX[I]-REFERENCE[I];
MAGNITUDE:=SQR(SQR(VEC[1])+SQR(VEC[2])+SQR(VEC[3]));
FOR I:=1 TO 3 DO
  VEC[I]:=VEC[I]/MAGNITUDE;
DISPLACEMENT:=NORMAL[1]*VEC[1]+NORMAL[2]*VEC[2]+
NORMAL[3]*VEC[3];
IF DISPLACEMENT>DELTA THEN
  PDVERTEXSET:=PDVERTEXSET+[VERTEXNUMBER];
IF ABS(DISPLACEMENT)<=DELTA THEN
  ZDVERTEXSET:=ZDVERTEXSET+[VERTEXNUMBER]
END;

CURRPLANEVERTEX:=CURRPLANEVERTEX^.NEXTPLANEVERTEX
END

END;

PROCEDURE GENERATEVERTICES(PLANEA, PLANEB:POINTPLANE;
                           PDVERTEXSETA, PDVERTEXSETB:NUMBERSET;
                           VAR VERTEXI, VERTEXII:POINT);

VAR
  I:1..3;
  MAGNITUDE:REAL;
  VERTEXIII, VERTEXIV, VERTEXV:POINT;
  VEC1, VEC2, VEC3, VEC4, NORMAL:VECTOR;
  EXITA, EXITB:BOOLEAN;
  CURRPLANEVERTEXA, NEXTVERTEXA,
  CURRPLANEVERTEXB, NEXTVERTEXB:POINTPLANEVERTEX;

BEGIN
  WITH PLANEA DO
    BEGIN
      CURRPLANEVERTEXA:=PLANEVERTEX;
      EXITA:=FALSE;
      WHILE (CURRPLANEVERTEXA<>NIL) AND NOT EXITA DO
        BEGIN
          WITH CURRPLANEVERTEXA DO
            BEGIN
              IF NEXTPLANEVERTEX<>NIL THEN
                NEXTVERTEXA:=NEXTPLANEVERTEX
              ELSE
                NEXTVERTEXA:=PLANEVERTEX;
              IF ((VERTEXNUMBER IN PDVERTEXSETA) AND NOT
                  (NEXTVERTEXA^.VERTEXNUMBER IN PDVERTEXSETA)) OR
                  (NOT (VERTEXNUMBER IN PDVERTEXSETA) AND
                   (NEXTVERTEXA^.VERTEXNUMBER IN PDVERTEXSETA))
              THEN

```

```

BEGIN
VERTEXI := VERTEX;
VERTEXII := NEXTVERTEXA@.VERTEX;
IF NEXTVERTEXA@.NEXTPLANEVERTEX<>NIL THEN
  VERTEXIII := NEXTVERTEXA@.NEXTPLANEVERTEX@.VERTEX
ELSE
  VERTEXIII := PLANEVERTEX@.VERTEX;

FOR I:=1 TO 3 DO

BEGIN
VEC1[I]:=VERTEXII[I]-VERTEXI[I];
VEC2[I]:=VERTEXIII[I]-VERTEXI[I]
END;

WITH PLANE@ DO

BEGIN
CURRENTPLANEVERTEXB:=PLANEVERTEX;
EXITB:=FALSE;

WHILE (CURRENTPLANEVERTEXB<>NIL) AND NOT EXITB DO

BEGIN
WITH CURRENTPLANEVERTEXB@ DO

BEGIN
IF NEXTPLANEVERTEX<>NIL THEN
  NEXTVERTEXB:=NEXTPLANEVERTEX
ELSE
  NEXTVERTEXB:=PLANEVERTEX;

IF ((VERTEXNUMBER IN PDVERTEXSETB) AND NOT
(NEXTVERTEXB@.VERTEXNUMBER IN PDVERTEXSETB))
OR (NOT (VERTEXNUMBER IN PDVERTEXSETB) AND
(NEXTVERTEXB@.VERTEXNUMBER IN PDVERTEXSETB))
THEN

BEGIN
VERTEXIV:=VERTEX;
VERTEXV:=NEXTVERTEXB@.VERTEX;

FOR I:=1 TO 3 DO

BEGIN
VEC3[I]:=VERTEXIV[I]-VERTEXI[I];
VEC4[I]:=VERTEXV[I]-VERTEXI[I]
END;

NORMAL[1]:=VEC1[2]*VEC3[3]-VEC3[2]*VEC1[3];
NORMAL[2]:=VEC3[1]*VEC1[3]-VEC1[1]*VEC3[3];
NORMAL[3]:=VEC1[1]*VEC3[2]-VEC3[1]*VEC1[2];
MAGNITUDE:=SQR(SQR(NORMAL[1])+SQR(NORMAL[2])+
SQR(NORMAL[3]));

```

```

FOR I:=1 TO 3 DO
  NORMAL[I]:=NORMAL[I]/MAGNITUDE;
  IF (NORMAL[1]*VEC2[1]+NORMAL[2]*VEC2[2]+
  NORMAL[3]*VEC2[3])>0 THEN
    FOR I:=1 TO 3 DO
      NORMAL[I]:=-NORMAL[I];
      IF (NORMAL[1]*VEC4[1]+NORMAL[2]*VEC4[2]+
      NORMAL[3]*VEC4[3])<-DELTA THEN
        EXITB:=TRUE
      END

    END;

  CURRPLANEVERTEXB:=CURRPLANEVERTEXB@.NEXTPLANEVERTEX;

  IF (CURRPLANEVERTEXB=NIL) AND NOT EXITB THEN
    EXITA:=TRUE
  END

END

END;

CURRPLANEVERTEXA:=CURRPLANEVERTEXA@.NEXTPLANEVERTEX
END

END;

IF NOT EXITA THEN
  COLLISION:=TRUE
ELSE
  COLLISION:=FALSE
END;

BEGIN
  WITH CURRENTPLANE2@.PLANEVERTEX@ DO
    GENERATESETS(PDVERTEXSET1,ZDVERTEXSET1,CURRENTPLANE1,
                  VERTEX,OUTWARDNORMAL);
  WITH CURRENTPLANE1@.PLANEVERTEX@ DO
    GENERATESETS(PDVERTEXSET2,ZDVERTEXSET2,CURRENTPLANE2,
                  VERTEX,OUTWARDNORMAL);
  IF ((PDVERTEXSET1+ZDVERTEXSET1=CURRENTPLANE1@.PLANEVERTEXSET)
  AND (PDVERTEXSET2+ZDVERTEXSET2=CURRENTPLANE2@.PLANEVERTEXSET))
  OR ((PDVERTEXSET1-ZDVERTEXSET1=[])
  AND (PDVERTEXSET2-ZDVERTEXSET2=[])) THEN
    FINDVISIBILITY:=SEEALLOFBOTH
  ELSE
    IF (PDVERTEXSET1+ZDVERTEXSET1=CURRENTPLANE1@.PLANEVERTEXSET)
    OR (PDVERTEXSET2-ZDVERTEXSET2=[]) THEN
      FINDVISIBILITY:=SEEALLOFPLANE1
    ELSE
      IF (PDVERTEXSET2+ZDVERTEXSET2=CURRENTPLANE2@.PLANEVERTEXSET)

```

```

OR (PDVERTEXSET1-ZDVERTEXSET1=[]) THEN
  FINDVISIBILITY:=SEEALLOFPLANE2
ELSE
  IF (ZDVERTEXSET1=CURRENTPLANE1@.PLANEVERTEXSET)
  OR (ZDVERTEXSET2=CURRENTPLANE2@.PLANEVERTEXSET) THEN
    FINDVISIBILITY:=PLANESMAYCOLLIDE
  ELSE

    BEGIN
      GENERATEVERTICES(CURRENTPLANE1,CURRENTPLANE2,PDVERTEXSET1,
                        PDVERTEXSET2,VERTEX1,VERTEX2);

      IF COLLISION THEN
        FINDVISIBILITY:=PLANESCOLLIDE
      ELSE

        BEGIN
          GENERATEVERTICES(CURRENTPLANE2,CURRENTPLANE1,PDVERTEXSET2,
                            PDVERTEXSET1,VERTEX3,VERTEX4);

        FOR I:=1 TO 3 DO

          BEGIN
            VEC1[I]:=VERTEX2[I]-VERTEX1[I];
            VEC2[I]:=VERTEX4[I]-VERTEX3[I];
            VEC3[I]:=VERTEX1[I]-VERTEX3[I]
          END;

          NORMAL[1]:=VEC1[2]*VEC2[3]-VEC2[2]*VEC1[3];
          NORMAL[2]:=VEC2[1]*VEC1[3]-VEC1[1]*VEC2[3];
          NORMAL[3]:=VEC1[1]*VEC2[2]-VEC2[1]*VEC1[2];
          MAGNITUDE:=SQRT(SQR(NORMAL[1])+SQR(NORMAL[2])+SQR(NORMAL[3]));
          FOR I:=1 TO 3 DO
            NORMAL[I]:=NORMAL[I]/MAGNITUDE;
          IF (NORMAL[1]*VEC3[1]+NORMAL[2]*VEC3[2]+NORMAL[3]*VEC3[3])<0 THEN
            FOR I:=1 TO 3 DO
              NORMAL[I]:=-NORMAL[I];
            IF (NORMAL[1]*GRAPHICSBASIS[3,1]+NORMAL[2]*GRAPHICSBASIS[3,2]+
                NORMAL[3]*GRAPHICSBASIS[3,3])>0 THEN
              FINDVISIBILITY:=SEEALLOFPLANE1
            ELSE
              FINDVISIBILITY:=SEEALLOFPLANE2
          END
        END
      END;
    
```

FUNCTION VERTEXPOSITION(PLANE:POINTPLANE;VERTEX4:PLANEPOINT)
 :VERTEXPOSITIONS;

VAR
 I:1..2;
 MAGNITUDE,DISPLACEMENT:REAL;

```

VERTEX1,VERTEX2,VERTEX3:PLANEPOINT;
VEC1,VEC2,VEC3:PLANEVECTOR;
EXIT:BOOLEAN;

BEGIN
VERTEXPOSITION:=INSIDE;
EXIT:=FALSE;
WITH PLANE@ DO

BEGIN
CURRPLANEVERTEX:=PLANEVERTEX;

WHILE (CURRPLANEVERTEX<>NIL) AND NOT EXIT DO

BEGIN
WITH CURRPLANEVERTEX@ DO

BEGIN
VERTEX1:=GRAPHICSVERTEX;

IF NEXTPLANEVERTEX<>NIL THEN
WITH NEXTPLANEVERTEX@ DO

BEGIN
VERTEX2:=GRAPHICSVERTEX;
IF NEXTPLANEVERTEX<>NIL THEN
WITH NEXTPLANEVERTEX@ DO
VERTEX3:=GRAPHICSVERTEX
ELSE
VERTEX3:=PLANEVERTEX@.GRAPHICSVERTEX
END

ELSE
WITH PLANEVERTEX@ DO

BEGIN
VERTEX2:=GRAPHICSVERTEX;
VERTEX3:=NEXTPLANEVERTEX@.GRAPHICSVERTEX
END

END;

VEC1[1]:=VERTEX1[2]-VERTEX2[2];
VEC1[2]:=VERTEX2[1]-VERTEX1[1];
MAGNITUDE:=SQR(SQR(VEC1[1])+SQR(VEC1[2]));

FOR I:=1 TO 2 DO

BEGIN
VEC1[I]:=VEC1[I]/MAGNITUDE;
VEC2[I]:=VERTEX3[I]-VERTEX1[I];
VEC3[I]:=VERTEX4[I]-VERTEX1[I]
END;

```

```

IF (VEC1[1]*VEC2[1]+VEC1[2]*VEC2[2])>0 THEN
  FOR I:=1 TO 2 DO
    VEC1[I]:=-VEC1[I];
  DISPLACEMENT:=VEC1[1]*VEC3[1]+VEC1[2]*VEC3[2];

  IF DISPLACEMENT>DELTA THEN

    BEGIN
      VERTEXPOSITION:=OUTSIDE;
      EXIT:=TRUE
    END

  ELSE
    IF ABS(DISPLACEMENT)<=DELTA THEN
      VERTEXPOSITION:=BORDER;

    CURRPLANEVERTEX:=CURRPLANEVERTEX@.NEXTPLANEVERTEX
  END

END

END;

PROCEDURE FINDINTERSECTION(FRONTPLANE, BACKPLANE:POINTPLANE);

TYPE
  SLOPETYPES=(HORIZONTAL,REGULAR,VERTICAL);

VAR
  M1,B1,M2,B2:REAL;
  VERTEX1,VERTEX2,VERTEX3,VERTEX4,
  COMMONPOINT,SAVECOMMONPOINT:PLANEPPOINT;
  FIRST1,EXIT1,FIRST2,EXIT2,POINT2:BOOLEAN;
  SLOPE1TO2,SLOPE3TO4:SLOPETYPES;
  VERTEX1POSITION,VERTEX2POSITION:VERTEXPOSITIONS;
  BACKVERTEX1,BACKVERTEX2,
  FRONTVERTEX3,FRONTVERTEX4:POINTPLANEVERTEX;

FUNCTION INRANGE(A,B,C:REAL):BOOLEAN;

BEGIN
  INRANGE:=FALSE;

  IF A>B THEN

    BEGIN
      IF ((A+DELTA)>=C) AND (C>=(B-DELTA)) THEN
        INRANGE:=TRUE
    END

  ELSE
    IF ((B+DELTA)>=C) AND (C>=(A-DELTA)) THEN
      INRANGE:=TRUE
  END;

```

```

FUNCTION ONEDGE(A,B,C:PLANEPOINT):BOOLEAN;
BEGIN
IF INRANGE(A[1],B[1],C[1]) AND INRANGE(A[2],B[2],C[2]) THEN
  ONEDGE:=TRUE
ELSE
  ONEDGE:=FALSE
END;

PROCEDURE MODIFYEDGE;

VAR
  FIRSTPOINT,SECONDPOINT,
  SAVEPOINT,INSERTPOINT:POINTPLANEVERTEX;

FUNCTION NEWRECORD(COMMONPOINT:PLANEPOINT):POINTPLANEVERTEX;
VAR
  POINTER:POINTPLANEVERTEX;
BEGIN
NEW(POINTER);

WITH POINTER@ DO

  BEGIN
GRAPHICSVERTEX:=COMMONPOINT;
DISTANCE:=SQR(SQR(GRAPHICSVERTEX[1]-VERTEX1[1])+  

  SQR(GRAPHICSVERTEX[2]-VERTEX1[2]))
END;

NEWRECORD:=POINTER
END;

PROCEDURE INSERTRECORD(POINTER:POINTPLANEVERTEX);
VAR
  INSERTNOW:BOOLEAN;
BEGIN
WITH BACKVERTEX1@ DO

  BEGIN
IF ADDPLANEVERTEX@.DISTANCE>POINTER@.DISTANCE THEN

    BEGIN
POINTER@.PENDOWN:=PENDOWN;
POINTER@.ADDPLANEVERTEX:=ADDPLANEVERTEX;
POINTER@.NEXTPLANEVERTEX:=NIL;
ADDPLANEVERTEX:=POINTER
END

ELSE

```

```

BEGIN
PREVADDPLAVERTEX:=ADDPLANEVERTEX;
CURRADDPLAVERTEX:=PREVADDPLAVERTEX@.ADDPLANEVERTEX;

WHILE PREVADDPLAVERTEX<>NIL DO

BEGIN
IF CURRADDPLAVERTEX<>NIL THEN

BEGIN
IF CURRADDPLAVERTEX@.DISTANCE>POINTER@.DISTANCE THEN
INSERTNOW:=TRUE
ELSE
INSERTNOW:=FALSE
END

ELSE
INSERTNOW:=TRUE;

IF INSERTNOW THEN

BEGIN
WITH PREVADDPLAVERTEX@ DO

BEGIN
POINTER@.PENDOWN:=PENDOWN;
POINTER@.ADDPLANEVERTEX:=ADDPLANEVERTEX;
POINTER@.NEXTPLANEVERTEX:=NEXTPLANEVERTEX;
ADDPLANEVERTEX:=POINTER;
NEXTPLANEVERTEX:=NIL
END;

PREVADDPLAVERTEX:=NIL
END

ELSE

BEGIN
PREVADDPLAVERTEX:=CURRADDPLAVERTEX;
CURRADDPLAVERTEX:=PREVADDPLAVERTEX@.ADDPLANEVERTEX
END

END

END

END;

PROCEDURE MODIFYRECORDS1;

BEGIN

```

```

WITH BACKVERTEX1@ DO
CASE EDGESTATUS OF

  VISIBLE:

    BEGIN
      EDGESTATUS:=PARTVISIBLE;
      IF VERTEX2POSITION=INSIDE THEN
        PENSTATUS:=RAISEPEN;
        INSERTPOINT:=NEWRECORD(COMMONPOINT);

      WITH INSERTPOINT@ DO

        BEGIN
          PENDOWN:=FALSE;
          ADDPLANEVERTEX:=NIL;
          NEXTPLANEVERTEX:=BACKVERTEX1@.NEXTPLANEVERTEX
        END;

        ADDPLANEVERTEX:=INSERTPOINT
      END;

    PARTVISIBLE:

    BEGIN
      IF VERTEX2POSITION=INSIDE THEN
        PENSTATUS:=RAISEPEN;
        INSERTPOINT:=NEWRECORD(COMMONPOINT);
        INSERTRECORD(INSERTPOINT);
        CURRADPLAVERTEX:=INSERTPOINT@.ADDPLANEVERTEX;

      WHILE CURRADPLAVERTEX<>NIL DO

        BEGIN
          PREVADDPLAVERTEX:=CURRADPLAVERTEX;
          CURRADPLAVERTEX:=PREVADDPLAVERTEX@.ADDPLANEVERTEX;
          DISPOSE(PREVADDPLAVERTEX)
        END;

      WITH INSERTPOINT@ DO

        BEGIN
          PENDOWN:=FALSE;
          ADDPLANEVERTEX:=NIL;
          NEXTPLANEVERTEX:=BACKVERTEX1@.NEXTPLANEVERTEX
        END

    END;

  INVISIBLE:
  IF VERTEX2POSITION=INSIDE THEN
    PENSTATUS:=RAISEPEN

END;

```

```

EXIT2:=TRUE
END;

PROCEDURE MODIFYRECORDS2;

BEGIN
WITH BACKVERTEX1@ DO
CASE EDGESTATUS OF

VISIBLE:
BEGIN
EDGESTATUS:=PARTVISIBLE;
PENSTATUS:=LOWERPEN;
PENDOWN:=FALSE;
INSERTPOINT:=NEWRECORD(COMMONPOINT);

WITH INSERTPOINT@ DO

BEGIN
PENDOWN:=TRUE;
ADDPLANEVERTEX:=NIL;
NEXTPLANEVERTEX:=BACKVERTEX1@.NEXTPLANEVERTEX
END;

ADDPLANEVERTEX:=INSERTPOINT
END;

PARTVISIBLE:
BEGIN
PENSTATUS:=LOWERPEN;
INSERTPOINT:=NEWRECORD(COMMONPOINT);
INSERTRECORD(INSERTPOINT);
PENDOWN:=FALSE;
CURRADDPLAVERTEX:=ADDPLANEVERTEX;

WHILE CURRADDPLAVERTEX<>INSERTPOINT DO

BEGIN
PREVADDPLAVERTEX:=CURRADDPLAVERTEX;
CURRADDPLAVERTEX:=PREVADDPLAVERTEX@.ADDPLANEVERTEX;
DISPOSE(PREVADDPLAVERTEX)
END;

ADDPLANEVERTEX:=INSERTPOINT
END;

INVISIBLE:PENSTATUS:=LOWERPEN
END;

EXIT2:=TRUE
END;

```

```

BEGIN
INTERSECTION:=TRUE;

IF NOT POINT2 THEN

BEGIN
VERTEX1POSITION:=VERTEXPOSITION(FRONTPLANE,VERTEX1);
VERTEX2POSITION:=VERTEXPOSITION(FRONTPLANE,VERTEX2)
END;

WITH BACKVERTEX1@ DO
CASE VERTEX1POSITION OF

OUTSIDE:
CASE VERTEX2POSITION OF

OUTSIDE:

BEGIN
CASE EDGESTATUS OF

VISIBLE:
IF NOT POINT2 THEN
SAVECOMMONPOINT:=COMMONPOINT
ELSE

BEGIN
EDGESTATUS:=PARTVISIBLE;
FIRSTPOINT:=NEWRECORD(SAVECOMMONPOINT);
SECONDPOINT:=NEWRECORD(COMMONPOINT);

IF FIRSTPOINT@.DISTANCE>SECONDPOINT@.DISTANCE THEN

BEGIN
SAVEPOINT:=FIRSTPOINT;
FIRSTPOINT:=SECONDPOINT;
SECONDPOINT:=SAVEPOINT
END;

WITH FIRSTPOINT@ DO

BEGIN
PENDOWN:=FALSE;
ADDPLANEVERTEX:=SECONDPOINT;
NEXTPLANEVERTEX:=NIL
END;

WITH SECONDPOINT@ DO

BEGIN
PENDOWN:=TRUE;
ADDPLANEVERTEX:=NIL;
NEXTPLANEVERTEX:=BACKVERTEX1@.NEXTPLANEVERTEX

```

```

END;

ADDPLANEVERTEX:=FIRSTPOINT
END;

PARTVISIBLE:
IF NOT POINT2 THEN
  SAVECOMMONPOINT:=COMMONPOINT
ELSE

BEGIN
FIRSTPOINT:=NEWRECORD(SAVECOMMONPOINT);
SECONDPOINT:=NEWRECORD(COMMONPOINT);

IF FIRSTPOINT@.DISTANCE>SECONDPOINT@.DISTANCE THEN

BEGIN
SAVEPOINT:=FIRSTPOINT;
FIRSTPOINT:=SECONDPOINT;
SECONDPOINT:=SAVEPOINT
END;

INSERTRECORD(FIRSTPOINT);
INSERTRECORD(SECONDPOINT);
FIRSTPOINT@.PENDOWN:=FALSE;
CURRADDPLAVERTEX:=FIRSTPOINT@.ADDPLANEVERTEX;

WHILE CURRADDPLAVERTEX<>SECONDPOINT DO

BEGIN
PREVADDPLAVERTEX:=CURRADDPLAVERTEX;
CURRADDPLAVERTEX:=PREVADDPLAVERTEX@.ADDPLANEVERTEX;
DISPOSE(PREVADDPLAVERTEX)
END;

FIRSTPOINT@.ADDPLANEVERTEX:=SECONDPOINT
END;

INVISIBLE:
END;

IF POINT2 THEN
  EXIT2:=TRUE
ELSE
  POINT2:=TRUE
END;

BORDER,INSIDE:MODIFYRECORDS1
END;

BORDER:
CASE VERTEX2POSITION OF

OUTSIDE:MODIFYRECORDS2;

```

```

BORDER:
BEGIN
EDGESTATUS:=INVISIBLE;
PENDOWN:=FALSE;
DELETERECORDS(BACKVERTEX1)
END;

INSIDE:MODIFYRECORDS1
END;

INSIDE:
CASE VERTEX2POSITION OF
OUTSIDE,BORDER:MODIFYRECORDS2;
INSIDE:
END

END

END;

BEGIN
FIRST1:=TRUE;
EXIT1:=FALSE;
BACKVERTEX1:=BACKPLANE@.PLANERVERTEX;

WHILE NOT EXIT1 DO

BEGIN
BACKVERTEX2:=BACKVERTEX1@.NEXTPLANEVERTEX;

IF BACKVERTEX2=NIL THEN

BEGIN
EXIT1:=TRUE;
BACKVERTEX2:=BACKPLANE@.PLANERVERTEX
END;

IF FIRST1 THEN

BEGIN
FIRST1:=FALSE;
VERTEX1:=BACKVERTEX1@.GRAPHICSVERTEX;
VERTEX2:=BACKVERTEX2@.GRAPHICSVERTEX
END

ELSE

BEGIN
VERTEX1:=VERTEX2;
VERTEX2:=BACKVERTEX2@.GRAPHICSVERTEX
END;

```

```

IF ABS(VERTEX1[1]-VERTEX2[1])<=DELTA THEN
  SLOPE1TO2:=VERTICAL
ELSE
  IF ABS(VERTEX1[2]-VERTEX2[2])<=DELTA THEN
    SLOPE1TO2:=HORIZONTAL
  ELSE

    BEGIN
    SLOPE1TO2:=REGULAR;
    M1:=(VERTEX1[2]-VERTEX2[2])/(VERTEX1[1]-VERTEX2[1]);
    B1:=VERTEX1[2]-M1*VERTEX1[1]
    END;

FIRST2:=TRUE;
EXIT2:=FALSE;
POINT2:=FALSE;
FRONTVERTEX3:=FRONTPLANE@.PLANEVERTEX;

WHILE NOT EXIT2 DO

BEGIN
FRONTVERTEX4:=FRONTVERTEX3@.NEXTPLANEVERTEX;

IF FRONTVERTEX4=NIL THEN

BEGIN
EXIT2:=TRUE;
FRONTVERTEX4:=FRONTPLANE@.PLANEVERTEX
END;

IF FIRST2 THEN

BEGIN
FIRST2:=FALSE;
VERTEX3:=FRONTVERTEX3@.GRAPHICSVERTEX;
VERTEX4:=FRONTVERTEX4@.GRAPHICSVERTEX
END

ELSE

BEGIN
VERTEX3:=VERTEX4;
VERTEX4:=FRONTVERTEX4@.GRAPHICSVERTEX
END;

IF ABS(VERTEX3[1]-VERTEX4[1])<=DELTA THEN
  SLOPE3TO4:=VERTICAL
ELSE
  IF ABS(VERTEX3[2]-VERTEX4[2])<=DELTA THEN
    SLOPE3TO4:=HORIZONTAL
  ELSE

    BEGIN
    SLOPE3TO4:=REGULAR;

```

```

M2:=(VERTEX3[2]-VERTEX4[2])/(VERTEX3[1]-VERTEX4[1]);
B2:=VERTEX3[2]-M2*VERTEX3[1]
END;

CASE SLOPE1TO2 OF

HORIZONTAL:
CASE SLOPE3TO4 OF
HORIZONTAL:;

REGULAR:

BEGIN
COMMONPOINT[2]:=VERTEX1[2];
COMMONPOINT[1]:=(COMMONPOINT[2]-B2)/M2;
IF INRANGE(VERTEX1[1],VERTEX2[1],COMMONPOINT[1])
AND ONEDGE(VERTEX3,VERTEX4,COMMONPOINT) THEN
  MODIFYEDGE
END;

VERTICAL:

BEGIN
COMMONPOINT[1]:=VERTEX3[1];
COMMONPOINT[2]:=VERTEX1[2];
IF INRANGE(VERTEX1[1],VERTEX2[1],COMMONPOINT[1])
AND INRANGE(VERTEX3[2],VERTEX4[2],COMMONPOINT[2]) THEN
  MODIFYEDGE
END
END;

REGULAR:
CASE SLOPE3TO4 OF

HORIZONTAL:

BEGIN
COMMONPOINT[2]:=VERTEX3[2];
COMMONPOINT[1]:=(COMMONPOINT[2]-B1)/M1;
IF ONEDGE(VERTEX1,VERTEX2,COMMONPOINT)
AND INRANGE(VERTEX3[1],VERTEX4[1],COMMONPOINT[1]) THEN
  MODIFYEDGE
END;

REGULAR:
IF ABS(M1-M2)>DELTA THEN

BEGIN
COMMONPOINT[1]:=(B2-B1)/(M1-M2);
COMMONPOINT[2]:=M1*COMMONPOINT[1]+B1;
IF ONEDGE(VERTEX1,VERTEX2,COMMONPOINT)
AND ONEDGE(VERTEX3,VERTEX4,COMMONPOINT) THEN
  MODIFYEDGE

```

END;

VERTICAL:

```
BEGIN
COMMONPOINT[1]:=VERTEX3[1];
COMMONPOINT[2]:=M1*COMMONPOINT[1]+B1;
IF ONEDGE(VERTEX1,VERTEX2,COMMONPOINT)
AND INRANGE(VERTEX3[2],VERTEX4[2],COMMONPOINT[2]) THEN
    MODIFYEDGE
END
```

END;

VERTICAL:

CASE SLOPE3TO4 OF

HORIZONTAL:

```
BEGIN
COMMONPOINT[1]:=VERTEX1[1];
COMMONPOINT[2]:=VERTEX3[2];
IF INRANGE(VERTEX1[2],VERTEX2[2],COMMONPOINT[2])
AND INRANGE(VERTEX3[1],VERTEX4[1],COMMONPOINT[1]) THEN
    MODIFYEDGE
END;
```

REGULAR:

```
BEGIN
COMMONPOINT[1]:=VERTEX1[1];
COMMONPOINT[2]:=M2*COMMONPOINT[1]+B2;
IF INRANGE(VERTEX1[2],VERTEX2[2],COMMONPOINT[2])
AND ONEDGE(VERTEX3,VERTEX4,COMMONPOINT) THEN
    MODIFYEDGE
END;
```

VERTICAL:

END

END;

FRONTVERTEX3:=FRONTVERTEX4
END;

BACKVERTEX1:=BACKVERTEX2
END

END;

PROCEDURE DELETELINES(FRONTPLANE, BACKPLANE: POINTPLANE);

VAR

OVERLAPREGION: BOOLEAN;

```

CURRBACKVERTEX:POINTPLANEVERTEX;

BEGIN
OVERLAPREGION:=FALSE;
CURRBACKVERTEX:=BACKPLANE@.PLANEVERTEX;

WHILE CURRBACKVERTEX<>NIL DO

BEGIN
WITH CURRBACKVERTEX@ DO
CASE EDGESTATUS OF

VISIBLE:
IF OVERLAPREGION THEN

BEGIN
EDGESTATUS:=INVISIBLE;
PENDOWN:=FALSE
END;

PARTVISIBLE:
CASE PENSTATUS OF
RAISEPEN:OVERLAPREGION:=TRUE;
LOWERPEN:OVERLAPREGION:=FALSE;
HOLDPEN:
IF OVERLAPREGION THEN

BEGIN
EDGESTATUS:=INVISIBLE;
PENDOWN:=FALSE;
DELETEREORDS(CURRBACKVERTEX)
END

END;

INVISIBLE:
CASE PENSTATUS OF
RAISEPEN:OVERLAPREGION:=TRUE;
LOWERPEN:OVERLAPREGION:=FALSE;
HOLDPEN:
END

END;

CURRBACKVERTEX:=CURRBACKVERTEX@.NEXTPLANEVERTEX
END;

CURRBACKVERTEX:=BACKPLANE@.PLANEVERTEX;

WHILE CURRBACKVERTEX<>NIL DO

BEGIN
WITH CURRBACKVERTEX@ DO
CASE EDGESTATUS OF

```

```

VISIBLE:
IF OVERLAPREGION THEN

BEGIN
EDGESTATUS:=INVISIBLE;
PENDOWN:=FALSE
END;

PARTVISIBLE:
CASE PENSTATUS OF
RAISEPEN:PENSTATUS:=HOLDPEN;
LOWERPEN:

BEGIN
OVERLAPREGION:=FALSE;
PENSTATUS:=HOLDPEN
END;

HOLDPEN:
IF OVERLAPREGION THEN

BEGIN
EDGESTATUS:=INVISIBLE;
PENDOWN:=FALSE;
DELETEREORDS(CURRBACKVERTEX)
END

END;

INVISIBLE:
CASE PENSTATUS OF
RAISEPEN:PENSTATUS:=HOLDPEN;
LOWERPEN:

BEGIN
OVERLAPREGION:=FALSE;
PENSTATUS:=HOLDPEN
END;

HOLDPEN:
END

END;

CURRBACKVERTEX:=CURRBACKVERTEX@.NEXTPLANEVERTEX
END

END;

PROCEDURE PLANEINSIDE(FRONTPLANE, BACKPLANE:POINTPLANE; CODE:STRING(3));
VAR
VERTEX4:PLANEPOINT;

```

```

EXIT, OMITBACKPLANE:BOOLEAN;
CURRBACKVERTEX:POINTPLANEVERTEX;

BEGIN
OMITBACKPLANE:=TRUE;
EXIT:=FALSE;
CURRBACKVERTEX:=BACKPLANE@.PLANEVERTEX;

WHILE (CURRBACKVERTEX<>NIL) AND NOT EXIT DO

BEGIN
VERTEX4:=CURRBACKVERTEX@.GRAPHICSVERTEX;

IF VERTEXPOSITION(FRONTPLANE,VERTEX4)=OUTSIDE THEN

BEGIN
OMITBACKPLANE:=FALSE;
EXIT:=TRUE
END;

CURRBACKVERTEX:=CURRBACKVERTEX@.NEXTPLANEVERTEX
END;

IF OMITBACKPLANE THEN

BEGIN
IF CODE='ONE' THEN
WITH POLYHEDRON1@,CURRENTPLANE1@ DO

BEGIN
VISIBLEPLANESSET:=VISIBLEPLANESSET-[PLANENUMBER];
CURRBACKVERTEX:=PLANEVERTEX
END

ELSE
WITH POLYHEDRON2@,CURRENTPLANE2@ DO

BEGIN
VISIBLEPLANESSET:=VISIBLEPLANESSET-[PLANENUMBER];
CURRBACKVERTEX:=PLANEVERTEX
END;

WHILE CURRBACKVERTEX<>NIL DO

BEGIN
WITH CURRBACKVERTEX@ DO

BEGIN
EDGESTATUS:=VISIBLE;
PENSTATUS:=HOLDPEN;
PENDOWN:=TRUE;
DELETRECORDS(CURRBACKVERTEX)
END;

```

```

CURRBACKVERTEX:=CURRBACKVERTEX@.NEXTPLANEVERTEX
END

END;

BEGIN
EXIT:=FALSE;
WITH POLYHEDRON2@ DO

BEGIN

CASE POLYHEDRONTYPE OF
OBSTACLE:
IF POLYHEDRONNUMBER IN OBSTACLESSET THEN
  EXIT:=TRUE;
FREEWORKPIECE:
IF POLYHEDRONNUMBER IN WORKPIECESET THEN
  EXIT:=TRUE;
BASENAME..HELDWORKPIECE:
IF POLYHEDRONTYPE IN MANIPULATORSET THEN
  EXIT:=TRUE
END;

IF NOT EXIT THEN

BEGIN
CURRENTPLANE2:=FIRSTPLANE;

WHILE CURRENTPLANE2<>NIL DO

BEGIN
IF CURRENTPLANE2@.PLANENUMBER IN VISIBLEPLANESSET THEN

BEGIN
INTERSECTION:=FALSE;

CASE FINDVISIBILITY OF

SEEALLOFPLANE1:

BEGIN
FINDINTERSECTION(CURRENTPLANE1,CURRENTPLANE2);
IF INTERSECTION THEN
  DELETELINES(CURRENTPLANE1,CURRENTPLANE2)
ELSE
  PLANEINSIDE(CURRENTPLANE1,CURRENTPLANE2,'TWO')
END;

SEEALLOFPLANE2:

BEGIN
FINDINTERSECTION(CURRENTPLANE2,CURRENTPLANE1);

```

```

IF INTERSECTION THEN
  DELETELINES(CURRENTPLANE2,CURRENTPLANE1)
ELSE
  PLANEINSIDE(CURRENTPLANE2,CURRENTPLANE1,'ONE')
END;

SEEALLOFBOTH,PLANESMAYCOLLIDE,PLANESCOLLIDE:
END

END;

CURRENTPLANE2:=CURRENTPLANE2@.NEXTPLANE
END

END

END;

BEGIN
WITH POLYHEDRON1@ DO

BEGIN

CASE POLYHEDRONTYPE OF
OBSTACLE:OBSTACLESSET:=OBSTACLESSET+[POLYHEDRONNUMBER];
FREEWORKPIECE:WORKPIECESET:=WORKPIECESET+[POLYHEDRONNUMBER];
BASENAME..HELDWORKPIECE:
MANIPULATORSET:=MANIPULATORSET+[POLYHEDRONTYPE]
END;

CURRENTPLANE1:=FIRSTPLANE;

WHILE CURRENTPLANE1<>NIL DO

BEGIN
WITH CURRENTPLANE1@ DO
  IF PLANENUMBER IN VISIBLEPLANESSET THEN
    WORKONPOLYHEDRA(FINDPLANEPAIRS);
  CURRENTPLANE1:=CURRENTPLANE1@.NEXTPLANE
END

END

END;

PROCEDURE PLOTPOLYHEDRON(POLYHEDRON:POINTPOLYHEDRON);
PROCEDURE PLOTPLANE;
VAR
J:2..3;

```

```

FUNCTION SCALE(COORDINATE:REAL):REAL;

BEGIN
IF ABS(COORDINATE)<=DELTA THEN
  SCALE:=0
ELSE
  SCALE:=0.03*COORDINATE
END;

BEGIN
WITH CURRENTPLANE@ DO

BEGIN
CURREADDPLAVERTEX:=NIL;
CURRPLANEVERTEX:=PLANERVERTEX;
J:=3;

WHILE (CURREADDPLAVERTEX<>NIL) OR (CURRPLANEVERTEX<>NIL) DO
  IF CURREADDPLAVERTEX<>NIL THEN

    BEGIN
    WITH CURREADDPLAVERTEX@ DO

      BEGIN
      IF J=2 THEN
        PLOT(SCALE(GRAPHICSVERTEX[1]),SCALE(GRAPHICSVERTEX[2]),2)
      ELSE
        IF PENDOWN THEN
          PLOT(SCALE(GRAPHICSVERTEX[1]),SCALE(GRAPHICSVERTEX[2]),3);
      IF PENDOWN THEN
        J:=2
      ELSE
        J:=3
      END;

      CURRPLANEVERTEX:=CURREADDPLAVERTEX^.NEXTPLANEVERTEX;
      CURREADDPLAVERTEX:=CURREADDPLAVERTEX^.ADDPLANEVERTEX
    END

  ELSE

    BEGIN
    WITH CURRPLANEVERTEX@ DO

      BEGIN
      IF J=2 THEN
        PLOT(SCALE(GRAPHICSVERTEX[1]),SCALE(GRAPHICSVERTEX[2]),2)
      ELSE
        IF PENDOWN THEN
          PLOT(SCALE(GRAPHICSVERTEX[1]),SCALE(GRAPHICSVERTEX[2]),3);
      IF PENDOWN THEN
        J:=2
      ELSE
        J:=3
      END;
    END;
  END;
END;

```

```

END;

CURRADDPLAVERTEX:=CURRPLANEVERTEX@.ADDPLANEVERTEX;
CURRPLANEVERTEX:=CURRPLANEVERTEX@.NEXTPLANEVERTEX
END;

WITH PLANEVERTEX@ DO
  PLOT(SCALE(GRAPHICSVERTEX[1]),SCALE(GRAPHICSVERTEX[2]),J)
END

END;

BEGIN
WITH POLYHEDRON@ DO

  BEGIN
  CURRENTPLANE:=FIRSTPLANE;

  WHILE CURRENTPLANE<>NIL DO

    BEGIN
    WITH CURRENTPLANE@ DO
      IF PLANENUMBER IN VISIBLEPLANESET THEN
        PLOTPLANE;
    CURRENTPLANE:=CURRENTPLANE@.NEXTPLANE
    END

    END
  END;

```

PROCEDURE RESTOREPLANES(POLYHEDRON:POINTPOLYHEDRON);

```

BEGIN
WITH POLYHEDRON@ DO

  BEGIN
  CURRENTPLANE:=FIRSTPLANE;

  WHILE CURRENTPLANE<>NIL DO

    BEGIN
    WITH CURRENTPLANE@ DO
      IF PLANENUMBER IN VISIBLEPLANESET THEN

        BEGIN
        CURRPLANEVERTEX:=PLANEVERTEX;

        WHILE CURRPLANEVERTEX<>NIL DO

          BEGIN
          WITH CURRPLANEVERTEX@ DO

```

```

EDGESTATUS:=VISIBLE;
PENSTATUS:=HOLDPEN;
PENDOWN:=TRUE;
DELETERECORDS(CURRPLANEVERTEX)
END;

CURRPLANEVERTEX:=CURRPLANEVERTEX@.NEXTPLANEVERTEX
END

END;

CURRENTPLANE:=CURRENTPLANE@.NEXTPLANE
END;

VISIBLEPLANESET:=[];
END

END;

BEGIN
PLOT(4.5,6.65,-3);
PLOT(3,3.355,3);
PLOT(-3,3.355,2);
PLOT(-3,-3.355,2);
PLOT(3,-3.355,2);
PLOT(3,3.355,2);
PLOT(-4.5,-6.65,-3);

WORKONPOLYHEDRA(FINDVISUALPLANES);

OBSTACLESET:=[];
WORKPIECESET:=[];
MANIPULATORSET:=[];
WORKONPOLYHEDRA(MODIFYPLANES);

PLOT(XORIGIN,YORIGIN,-3);
WORKONPOLYHEDRA(PLOTPOLYHEDRON);
PLOT(-XORIGIN,-YORIGIN,-3);

WORKONPOLYHEDRA(RESTOREPLANES);

MESSAGE:='PATH';
SYMBOL(3.15,2.4,0.15,MESSAGE,0,4);
PRINTINTEGER(PATHNUMBER,4.05,2.4,0.15);
MESSAGE:='STEP';
SYMBOL(4.8,2.4,0.15,MESSAGE,0,4);
PRINTINTEGER(STEPNUMBER,5.7,2.4,0.15);

WITH MANIPULATOR@ DO
CASE MANIPULATORTYPE OF

FIXED:
IF SAFEMANIPULATOR THEN

```

```

BEGIN
MESSAGE:='SAFE FIXED CONFIGURATION';
SYMBOL(2.7,2.1,0.15,MESSAGE,0,24)
END

ELSE

BEGIN
MESSAGE:='UNSAFE FIXED CONFIGURATION';
SYMBOL(2.55,2.1,0.15,MESSAGE,0,26)
END;

VARIABLE:
IF SAFEMANIPULATOR THEN

BEGIN
MESSAGE:='SAFE VARIABLE CONFIGURATION';
SYMBOL(2.475,2.1,0.15,MESSAGE,0,27)
END

ELSE

BEGIN
MESSAGE:='UNSAFE VARIABLE CONFIGURATION';
SYMBOL(2.325,2.1,0.15,MESSAGE,0,29)
END

END;

IF SAFE PATH THEN

BEGIN
MESSAGE:='PATH IS SAFE';
SYMBOL(3.6,1.8,0.15,MESSAGE,0,12)
END

ELSE

BEGIN
MESSAGE:='PATH IS UNSAFE, SEE DA=PROCCA.ERRORS';
SYMBOL(1.8,1.8,0.15,MESSAGE,0,36)
END;

PRINTPAGENUMBER;
PLOT(0,0,999)
END;

PROCEDURE PRODUCEPATH(POINTER1:POINTDEFINEBOX;
                      HOLDSTATUS:HOLDSTATUSNAMES);

CONST
  DELTA=0.001;

VAR

```

```

I:1..3;
J:INTEGER;
BASEANGLE1,BASEANGLE2,DIFFERENCE,DELTAK,WristAdjust:REAL;
LOCATION1,LOCATION2:POINT;
BaseNoChange,Normal,PositiveAdjust,WristNoChange:BOOLEAN;
DOFNoChange:ARRAY[2..3] OF BOOLEAN;
PostPathPointer1,PrePathPointer2:POINTMANIPULATOR;

PROCEDURE FINDADJUSTMENT;

BEGIN
DIFFERENCE:=BASEANGLE2-BASEANGLE1;
IF (ABS(DIFFERENCE)<=DELTA) OR (ABS(ABS(DIFFERENCE)-2*PI)<=DELTA) THEN
  BaseNoChange:=TRUE
ELSE

  BEGIN
  BaseNoChange:=FALSE;
  Normal:=FALSE;

  IF (BASEANGLE1>(95*PI/180)) AND ((85*PI/180)>BASEANGLE2) THEN

    BEGIN
    PositiveAdjust:=TRUE;
    DELTAK:=(5*PI/180)/(BASEANGLE2+2*PI-BASEANGLE1)
    END

  ELSE
  IF (BASEANGLE2>(95*PI/180)) AND ((85*PI/180)>BASEANGLE1) THEN

    BEGIN
    PositiveAdjust:=FALSE;
    DELTAK:=(-5*PI/180)/(BASEANGLE2-2*PI-BASEANGLE1)
    END

  ELSE

    BEGIN
    Normal:=TRUE;
    DELTAK:=ABS((5*PI/180)/(BASEANGLE2-BASEANGLE1))
    END

  END

END;

FUNCTION INRANGE(LOWER,UPPER,THETA:REAL;NORMAL:BOOLEAN):BOOLEAN;

BEGIN
IF ((LOWER<THETA) AND (THETA<UPPER))
OR ((LOWER>THETA) AND (THETA>UPPER)) THEN

  BEGIN
  IF NORMAL THEN

```

```

    INRANGE:=TRUE
ELSE
    INRANGE:=FALSE
END

ELSE

BEGIN
IF NORMAL THEN
    INRANGE:=FALSE
ELSE
    INRANGE:=TRUE
END

END;

PROCEDURE CHECKPOSITION(POINTER2:POINTPOLYHEDRON;RANGE2ONLY:BOOLEAN);

VAR
    LOWERBOUND,UPPERBOUND,LOWERALPHA,UPPERALPHA:REAL;
    INSERT:BOOLEAN;

PROCEDURE FINDBOUNDS(LOWERBOUNDX,UPPERBOUNDX:REAL;
    NORMALBOUNDSX:BOOLEAN);

VAR
    BASEANGLE1FLAG,BASEANGLE2FLAG,
    LOWERBOUNDFLAG,UPPERBOUNDFLAG:BOOLEAN;

BEGIN
    BASEANGLE1FLAG:=INRANGE(LOWERBOUNDX,UPPERBOUNDX,BASEANGLE1,
        NORMALBOUNDSX);
    BASEANGLE2FLAG:=INRANGE(LOWERBOUNDX,UPPERBOUNDX,BASEANGLE2,
        NORMALBOUNDSX);
    LOWERBOUNDFLAG:=INRANGE(BASEANGLE1,BASEANGLE2,LOWERBOUNDX,NORMAL);
    UPPERBOUNDFLAG:=INRANGE(BASEANGLE1,BASEANGLE2,UPPERBOUNDX,NORMAL);

    IF BASEANGLE1FLAG OR BASEANGLE2FLAG
    OR LOWERBOUNDFLAG OR UPPERBOUNDFLAG THEN

        BEGIN
        INSERT:=TRUE;

        IF BASEANGLE1FLAG AND BASEANGLE2FLAG THEN

            BEGIN
            IF BASEANGLE1<BASEANGLE2 THEN

                BEGIN
                LOWERBOUND:=BASEANGLE1;
                UPPERBOUND:=BASEANGLE2
                END

            ELSE

```

```

BEGIN
  LOWERBOUND:=BASEANGLE2;
  UPPERBOUND:=BASEANGLE1
END

END

ELSE

BEGIN
  IF LOWERBOUNDFLAG THEN
    LOWERBOUND:=LOWERBOUNDX
  ELSE
    IF BASEANGLE1FLAG THEN
      LOWERBOUND:=BASEANGLE1
    ELSE
      LOWERBOUND:=BASEANGLE2;
  IF UPPERBOUNDFLAG THEN
    UPPERBOUND:=UPPERBOUNDX
  ELSE
    IF BASEANGLE1FLAG THEN
      UPPERBOUND:=BASEANGLE1
    ELSE
      UPPERBOUND:=BASEANGLE2
END

END

END;

PROCEDURE INSERTRECORDS;

PROCEDURE INSERTRECORD(FIRSTINSERT:BOOLEAN);

VAR
  I:2..3;
  KVALUE:REAL;
  EXIT:BOOLEAN;
  PATHINSERT:POINTMANIPULATOR;

BEGIN
  IF NORMAL THEN
    KVALUE:=(ALPHA[1]-BASEANGLE1)/(BASEANGLE2-BASEANGLE1)
  ELSE
    IF POSITIVEADJUST THEN

      BEGIN
      IF ALPHA[1]>(95*PI/180) THEN
        KVALUE:=(ALPHA[1]-BASEANGLE1)/(BASEANGLE2+2*PI-BASEANGLE1)
      ELSE
        KVALUE:=(ALPHA[1]+2*PI-BASEANGLE1)/(BASEANGLE2+2*PI-BASEANGLE1)
      END
    END
  END

```

```

ELSE

BEGIN
IF ALPHA[1]<(95*PI/180) THEN
  KVALUE:=(ALPHA[1]-BASEANGLE1)/(BASEANGLE2-2*PI-BASEANGLE1)
ELSE
  KVALUE:=(ALPHA[1]-2*PI-BASEANGLE1)/(BASEANGLE2-2*PI-BASEANGLE1)
END;

EXIT:=FALSE;
PREVIOUSPATHSTEP:=PATH POINTER1;
CURRENTPATHSTEP:=PATH POINTER1@.NEXTMANIPULATOR;

WHILE NOT EXIT DO

BEGIN
IF CURRENTPATHSTEP@.K>KVALUE THEN

BEGIN
EXIT:=TRUE;
IF ((CURRENTPATHSTEP@.K-PREVIOUSPATHSTEP@.K)>DELTAK)
OR FIRSTINSERT THEN

BEGIN
FOR I:=2 TO 3 DO
  IF DOFNOCHANGE[I] THEN
    ALPHA[I]:=PATH POINTER1@.DOFANGLE[I]
  ELSE
    ALPHA[I]:=KVALUE*(PATH POINTER2@.DOFANGLE[I]-PATH POINTER1@.
      DOFANGLE[I])+PATH POINTER1@.DOFANGLE[I];
  IF WRISTNOCHANGE THEN
    ANGLE:=PATH POINTER1@.ORIENTATION
  ELSE
    ANGLE:=KVALUE*(PATH POINTER2@.ORIENTATION+WRISTADJUST-
      PATH POINTER1@.ORIENTATION)+PATH POINTER1@.ORIENTATION;
  DISTANCE:=KVALUE*(PATH POINTER2@.GAP-PATH POINTER1@.GAP)+
  PATH POINTER1@.GAP;
  CONFIGURATION(PATH INSERT, VARIABLE, KVALUE, POINTER1, TRUE, HOLDSTATUS);
  PATH INSERT@.NEXTMANIPULATOR:=CURRENTPATHSTEP;
  PREVIOUSPATHSTEP@.NEXTMANIPULATOR:=PATH INSERT
END

END;

PREVIOUSPATHSTEP:=CURRENTPATHSTEP;
CURRENTPATHSTEP:=CURRENTPATHSTEP@.NEXTMANIPULATOR
END

END;

BEGIN
IF (UPPERBOUND-LOWERBOUND)<PI THEN

BEGIN

```

```

ALPHA[1]:=(LOWERBOUND+UPPERBOUND)/2;
INSERTRECORD(TRUE);
LOWERALPHA:=ALPHA[1];
UPPERALPHA:=ALPHA[1];

WHILE (LOWERALPHA-LOWERBOUND)>(5*PI/180) DO

BEGIN
LOWERALPHA:=LOWERALPHA-5*PI/180;
ALPHA[1]:=LOWERALPHA;
INSERTRECORD(FALSE);
UPPERALPHA:=UPPERALPHA+5*PI/180;
ALPHA[1]:=UPPERALPHA;
INSERTRECORD(FALSE)
END

END

ELSE

BEGIN
ALPHA[1]:=ADJUSTANGLE((LOWERBOUND+UPPERBOUND)/2-PI);
INSERTRECORD(TRUE);
LOWERALPHA:=ALPHA[1];
UPPERALPHA:=ALPHA[1];

IF ALPHA[1]>0 THEN
WHILE (UPPERALPHA-UPPERBOUND)>(5*PI/180) DO

BEGIN
LOWERALPHA:=ADJUSTANGLE(LOWERALPHA+5*PI/180);
ALPHA[1]:=LOWERALPHA;
INSERTRECORD(FALSE);
UPPERALPHA:=UPPERALPHA-5*PI/180;
ALPHA[1]:=UPPERALPHA;
INSERTRECORD(FALSE)
END

ELSE
WHILE (LOWERALPHA-LOWERBOUND)<(5*PI/180) DO

BEGIN
LOWERALPHA:=LOWERALPHA+5*PI/180;
ALPHA[1]:=LOWERALPHA;
INSERTRECORD(FALSE);
UPPERALPHA:=ADJUSTANGLE(UPPERALPHA-5*PI/180);
ALPHA[1]:=UPPERALPHA;
INSERTRECORD(FALSE)
END

END;


```

```

BEGIN
WITH POINTER2@ DO

BEGIN
IF NOT RANGE2ONLY THEN

BEGIN
INSERT:=FALSE;
FINDBOUNDS(LOWERBOUND1,UPPERBOUND1,NORMALBOUNDS1);
IF INSERT THEN
  INSERTRECORDS
END;

INSERT:=FALSE;
FINDBOUNDS(LOWERBOUND2,UPPERBOUND2,NORMALBOUNDS2);
IF INSERT THEN
  INSERTRECORDS
END

END;

BEGIN
BASEANGLE1:=PATHPOINTER1@.DOFANGLE[1];
BASEANGLE2:=PATHPOINTER2@.DOFANGLE[1];
FINDADJUSTMENT;

IF BASENOCHANGE THEN

BEGIN
WRITELN(ERRORS,'NO CHANGE IN BASEANGLES *':25);
GOTO 1
END;

DIFFERENCE:=PATHPOINTER2@.ORIENTATION-PATHPOINTER1@.ORIENTATION;

IF (ABS(DIFFERENCE)<DELTA) OR (ABS(DIFFERENCE-PI)<DELTA) THEN
  WRISTNOCHANGE:=TRUE
ELSE

BEGIN
WRISTNOCHANGE:=FALSE;
IF (DIFFERENCE>PI/2) THEN

BEGIN
IF (DIFFERENCE<3*PI/2) THEN
  WRISTADJUST:=-PI
ELSE
  WRISTADJUST:=-2*PI
END

ELSE
IF (DIFFERENCE<-PI/2) THEN

BEGIN

```

```

IF (DIFFERENCE>-3*PI/2) THEN
  WRISTADJUST:=PI
ELSE
  WRISTADJUST:=2*PI
END

ELSE
  WRISTADJUST:=0
END;

CASE HOLDSTATUS OF
  HOLDNEWWORKPIECE,HOLDOLDWORKPIECE:;

NOWORKPIECE:

BEGIN
LOCATION1:=PATHPOINTER1@.WRIST@.REFERENCE;
LOCATION2:=PATHPOINTER2@.WRIST@.REFERENCE;

IF (LOCATION1[3]<LOCATION2[3]) AND NOT LASTPATH THEN

BEGIN
WITH WKPCPOINTER@, BOXPOLYHEDRON@ DO
  IF INRANGE(BASEANGLE1,BASEANGLE2,UPPERBOUND1,NORMAL) THEN
    ALPHA[1]:=UPPERBOUND1
  ELSE
    ALPHA[1]:=LOWERBOUND1;
  FOR I:=2 TO 3 DO
    ALPHA[I]:=PATHPOINTER2@.DOFANGLE[I];
  ANGLE:=PATHPOINTER2@.ORIENTATION;
  DISTANCE:=PATHPOINTER2@.GAP;
  CONFIGURATION(PREPATHPOINTER2, FIXED, 1, NIL, TRUE, NOWORKPIECE);
  PREPATHPOINTER2@.NEXTMANIPULATOR:=PATHPOINTER2;
  PATHPOINTER2:=PREPATHPOINTER2;
  BASEANGLE2:=PATHPOINTER2@.DOFANGLE[1];
  FINDADJUSTMENT
END;

IF (LOCATION1[3]>LOCATION2[3]) AND NOT FIRSTPATH THEN

BEGIN
WITH PREVWKPCPOINTER@, BOXPOLYHEDRON@ DO
  IF INRANGE(BASEANGLE1,BASEANGLE2,UPPERBOUND1,NORMAL) THEN
    ALPHA[1]:=UPPERBOUND1
  ELSE
    ALPHA[1]:=LOWERBOUND1;
  FOR I:=2 TO 3 DO
    ALPHA[I]:=PATHPOINTER1@.DOFANGLE[I];
  ANGLE:=PATHPOINTER1@.ORIENTATION;
  DISTANCE:=PATHPOINTER1@.GAP;
  CONFIGURATION(POSTPATHPOINTER1, FIXED, 0, NIL, TRUE, NOWORKPIECE);
  PATHPOINTER1@.NEXTMANIPULATOR:=POSTPATHPOINTER1;
  PATHPOINTER1:=POSTPATHPOINTER1;
  BASEANGLE1:=PATHPOINTER1@.DOFANGLE[1];

```

```

FINDADJUSTMENT
END

END;

FOR I:=2 TO 3 DO
  IF ABS(PATHPOINTER2@.DOFANGLE[I]-PATHPOINTER1@.DOFANGLE[I])<DELTA
  THEN
    DOFNOCHANGE[I]:=TRUE
  ELSE
    DOFNOCHANGE[I]:=FALSE;

PATHPOINTER1@.NEXTMANIPULATOR:=PATHPOINTER2;

IF NOT BASENOCHANGE THEN

BEGIN
CURREPOLYHEDRON:=FIRSTOBSTACLE;

WHILE CURREPOLYHEDRON<>NIL DO

BEGIN
CHECKPOSITION(CURREPOLYHEDRON,FALSE);
CURREPOLYHEDRON:=CURREPOLYHEDRON@.NEXTPOLYHEDRON
END;

CURREWORKPIECE:=FIRSTWORKPIECE;

WHILE CURREWORKPIECE<>NIL DO

BEGIN
WITH CURREWORKPIECE@,BOXPOLYHEDRON@ DO
CASE HOLDSTATUS OF
  HOLDNEWWORKPIECE,HOLDOLDWORKPIECE:
    IF POLYHEDRONNUMBER<>WKPCNUMBER THEN
      CHECKPOSITION(BOXPOLYHEDRON,POLYHEDRONNUMBER=PREVWKPCNUMBER);
  NOWORKPIECE:
    CHECKPOSITION(BOXPOLYHEDRON,(POLYHEDRONNUMBER=PREVWKPCNUMBER)
                  OR (POLYHEDRONNUMBER=WKPCNUMBER))
END;

CURREWORKPIECE:=CURREWORKPIECE@.NEXTDEFINEBOX
END

END;

CURRENTPATHSTEP:=PATHSTART;

WHILE CURRENTPATHSTEP<>NIL DO

BEGIN
WITH CURRENTPATHSTEP@ DO

```

```

BEGIN
OBSTACLESET:=[];
CURRPOLYHEDRON:=FIRSTOBSTACLE;

WHILE CURRPOLYHEDRON<>NIL DO

BEGIN
WITH CURRPOLYHEDRON@ DO
  IF INRANGE(LOWERBOUND1,UPPERBOUND1,DOFANGLE[1],NORMALBOUNDS1)
  OR INRANGE(LOWERBOUND2,UPPERBOUND2,DOFANGLE[1],NORMALBOUNDS2) THEN
    OBSTACLESET:=OBSTACLESET+[POLYHEDRONNUMBER];
  CURRPOLYHEDRON:=CURRPOLYHEDRON@.NEXTPOLYHEDRON
END;

WORKPIECESET:=[];
CURRWORKPIECE:=FIRSTWORKPIECE;

WHILE CURRWORKPIECE<>NIL DO

BEGIN
WITH CURRWORKPIECE@.BOXPOLYHEDRON@ DO
CASE HOLDSTATUS OF
  HOLDNEWWORKPIECE,HOLDOLDWORKPIECE:
    IF POLYHEDRONNUMBER<>WKPCNUMBER THEN

      BEGIN
      IF (INRANGE(LOWERBOUND1,UPPERBOUND1,DOFANGLE[1],NORMALBOUNDS1)
      AND (POLYHEDRONNUMBER<>PREVWKPCNUMBER))
      OR INRANGE(LOWERBOUND2,UPPERBOUND2,DOFANGLE[1],NORMALBOUNDS2) THEN
        WORKPIECESET:=WORKPIECESET+[POLYHEDRONNUMBER]
      END;

NOWORKPIECE:
  IF (INRANGE(LOWERBOUND1,UPPERBOUND1,DOFANGLE[1],NORMALBOUNDS1)
  AND (POLYHEDRONNUMBER<>WKPCNUMBER)
  AND (POLYHEDRONNUMBER<>PREVWKPCNUMBER))
  OR INRANGE(LOWERBOUND2,UPPERBOUND2,DOFANGLE[1],NORMALBOUNDS2) THEN
    WORKPIECESET:=WORKPIECESET+[POLYHEDRONNUMBER]
  END;

CURRENTPATHSTEP:=CURRENTPATHSTEP@.NEXTMANIPULATOR
END

END;

CHECKPATH(HOLDSTATUS);

CURRENTPATHSTEP:=PATHSTART;
J:=1;

```

CASE HOLDSTATUS OF

HOLDNEWWORKPIECE,HOLDOLDWORKPIECE:
WHILE CURRENTPATHSTEP<>NIL DO

BEGIN
GRAPHICS(CURRENTPATHSTEP,WKPCNUMBER,J);
J:=J+1;
CURRENTPATHSTEP:=CURRENTPATHSTEP@.NEXTMANIPULATOR
END;

NOWORKPIECE:

IF FIRSTPATH THEN

BEGIN
WHILE CURRENTPATHSTEP<>PATHGOAL DO

BEGIN
GRAPHICS(CURRENTPATHSTEP,0,J);
J:=J+1;
CURRENTPATHSTEP:=CURRENTPATHSTEP@.NEXTMANIPULATOR
END;

GRAPHICS(CURRENTPATHSTEP,WKPCNUMBER,J)
END

ELSE

IF LASTPATH THEN

BEGIN
GRAPHICS(CURRENTPATHSTEP,WKPCNUMBER,1);
J:=2;
CURRENTPATHSTEP:=CURRENTPATHSTEP@.NEXTMANIPULATOR;

WHILE CURRENTPATHSTEP<>NIL DO

BEGIN
GRAPHICS(CURRENTPATHSTEP,0,J);
J:=J+1;
CURRENTPATHSTEP:=CURRENTPATHSTEP@.NEXTMANIPULATOR
END

END

ELSE

BEGIN
GRAPHICS(CURRENTPATHSTEP,PREWKPCNUMBER,1);
J:=2;
CURRENTPATHSTEP:=CURRENTPATHSTEP@.NEXTMANIPULATOR;

WHILE CURRENTPATHSTEP<>PATHGOAL DO

BEGIN

```

GRAPHICS(CURRENTPATHSTEP,0,J);
J:=J+1;
CURRENTPATHSTEP:=CURRENTPATHSTEP@.NEXTMANIPULATOR
END;

GRAPHICS(CURRENTPATHSTEP,WKPCNUMBER,J)
END

END;

PATHNUMBER:=PATHNUMBER+1
END;

PROCEDURE DELETEPATH;

PROCEDURE DELETEPOLYHEDRON(VAR POINTER:POINTPOLYHEDRON);

BEGIN
WITH POINTER@ DO

BEGIN
CURRPOLYVERTEX:=POLYHEDRONVERTEX;

WHILE CURRPOLYVERTEX<>NIL DO

BEGIN
PREVPOLYVERTEX:=CURRPOLYVERTEX;
CURRPOLYVERTEX:=CURRPOLYVERTEX@.NEXTVERTEX;
DISPOSE(PREVPOLYVERTEX)
END;

CURRENTPLANE:=FIRSTPLANE;

WHILE CURRENTPLANE<>NIL DO

BEGIN
CURRPLANEVERTEX:=CURRENTPLANE@.PLANEVERTEX;

WHILE CURRPLANEVERTEX<>NIL DO

BEGIN
PREVPLANEVERTEX:=CURRPLANEVERTEX;
CURRPLANEVERTEX:=CURRPLANEVERTEX@.NEXTPLANEVERTEX;
DISPOSE(PREVPLANEVERTEX)
END;

PREVIOUSPLANE:=CURRENTPLANE;
CURRENTPLANE:=CURRENTPLANE@.NEXTPLANE;
DISPOSE(PREVIOUSPLANE)
END

END;

DISPOSE(POINTER)

```

```

END;

BEGIN
CURRENTPATHSTEP:=PATHSTART;

WHILE CURRENTPATHSTEP<>PATHGOAL DO

BEGIN
WITH CURRENTPATHSTEP@ DO

BEGIN
DELETEPOLYHEDRON(BASE@.BOXPOLYHEDRON);
DISPOSE(BASE);
DELETEPOLYHEDRON(LINK1@.BOXPOLYHEDRON);
DISPOSE(LINK1);
DELETEPOLYHEDRON(LINK2@.BOXPOLYHEDRON);
DISPOSE(LINK2);
DELETEPOLYHEDRON(LINK3@.BOXPOLYHEDRON);
DISPOSE(LINK3);
DELETEPOLYHEDRON(WRIST@.BOXPOLYHEDRON);
DISPOSE(WRIST);
DELETEPOLYHEDRON(FINGER1@.BOXPOLYHEDRON);
DISPOSE(FINGER1);
DELETEPOLYHEDRON(FINGER2@.BOXPOLYHEDRON);
DISPOSE(FINGER2);

IF WORKPIECE<>NIL THEN

BEGIN
DELETEPOLYHEDRON(WORKPIECE@.BOXPOLYHEDRON);
DISPOSE(WORKPIECE)
END

END;

PREVIOUSPATHSTEP:=CURRENTPATHSTEP;
CURRENTPATHSTEP:=CURRENTPATHSTEP@.NEXTMANIPULATOR;
DISPOSE(PREVIOUSPATHSTEP)
END

END;

*****  

* MAIN PROGRAM *  

*****  

BEGIN
REWRITE(ERRORS);
PAGENUMBER:=STARTPAGENUMBER;
AREA(8.5,11);
PLOTS(0,0,0);
MESSAGE:='FINDPATH OUTPUT BEGINS ...';
SYMBOL(2.55,9,0.15,MESSAGE,0,26);
PRINTPAGENUMBER;

```

```

PLOT(0,0,999);

GRAPHICSBASIS[1,1]:=1;
GRAPHICSBASIS[1,2]:=0;
GRAPHICSBASIS[1,3]:=0;
GRAPHICSBASIS[2,1]:=0;
GRAPHICSBASIS[2,2]:=1/SQRT(2);
GRAPHICSBASIS[2,3]:=1/SQRT(2);
GRAPHICSBASIS[3,1]:=0;
GRAPHICSBASIS[3,2]:=-1/SQRT(2);
GRAPHICSBASIS[3,3]:=1/SQRT(2);

INPUTOBSTACLES;
INPUTWORKPIECES;

MANIPULATORERROR:=FALSE;

IF LLINK1<LLINK2 THEN

BEGIN
MANIPULATORERROR:=TRUE;
WRITELN(ERRORS,'LLINK1 < LLINK2 *':17)
END;

IF (0.9*HBASE-SQRT(SQR(0.5*H1LINK1)+SQR(0.1*LLINK1)))
<SAFETYFACTOR THEN

BEGIN
MANIPULATORERROR:=TRUE;
WRITELN(ERRORS,'BOTTOM CORNER OF LINK1 MAY HIT X-Y PLANE *':42)
END;

IF (0.5*LBASE)<SQRT(SQR(0.5*H1LINK1)+SQR(0.1*LLINK1)) THEN

BEGIN
MANIPULATORERROR:=TRUE;
WRITELN(ERRORS,'BOTTOM CORNER OF LINK1 CAN PROTRUDE FROM BASE *':47)
END;

IF (SQRT(SQR(0.8*LLINK1)+SQR(0.8*LLINK2))-1.28*LLINK1*LLINK2*
(1/SQRT(2)))-SQRT(SQR(0.5*H1LINK1)+SQR(0.1*LLINK1))-SQRT(SQR
(0.9*HLINK3+2*CLEARANCE+HWRIST+2*HFINGER)+SQR(0.5*LWRIST-WFINGER)))
<SAFETYFACTOR THEN

BEGIN
MANIPULATORERROR:=TRUE;
WRITELN(ERRORS,'HELDWORKPIECE MAY HIT BOTTOM CORNER OF LINK1 *':46)
END;

IF (0.8*LLINK2-SQRT(SQR(0.9*HLINK3+2*CLEARANCE+HWRIST+2*HFINGER)
+SQR(0.5*LWRIST-WFINGER))-SQRT(SQR(0.5*H2LINK1)+SQR(0.1*LLINK1)))
<SAFETYFACTOR THEN

BEGIN

```

```

MANIPULATORERROR:=TRUE;
WRITELN(ERRORS,'HELDWORKPIECE MAY HIT TOP CORNER OF LINK1 *':43)
END;

IF (0.9*HLINK3+2*CLEARANCE+HWRIST+HFINGER-SQRT(SQR(0.5*H2LINK2) +
SQR(0.1*LLINK2)))<0 THEN

BEGIN
MANIPULATORERROR:=TRUE;
WRITELN(ERRORS,'TOP CORNER OF LINK2 MAY HIT X-Y PLANE *':39)
END;

IF (SQRT(SQR(0.8*LLINK1)+SQR(0.8*LLINK2)-1.28*LLINK1*LLINK2*
(1/SQRT(2)))-SQRT(SQR(0.5*LBASE)+SQR(0.1*HBASE))-SQRT(SQR
(0.5*H2LINK2)+SQR(0.1*LLINK2))<SAFETYFACTOR THEN

BEGIN
MANIPULATORERROR:=TRUE;
WRITELN(ERRORS,'TOP CORNER OF LINK2 MAY HIT TOP CORNER OF BASE *':48)
END;

IF WORKSPACEERROR OR WORKPIECEERROR OR MANIPULATORERROR THEN
GOTO 1;

RESET(TASK);
FIRSTPATH:=TRUE;
LASTPATH:=FALSE;
PATHNUMBER:=1;
PREVWKPCNUMBER:=0;

WHILE NOT EOF(TASK) DO

BEGIN
IF FIRSTPATH THEN

BEGIN
FOR I:=1 TO 3 DO

BEGIN
READ(TASK,ALPHA[I]);
ALPHA[I]:=ALPHA[I]*PI/180
END;

IF (ALPHA[1]<-PI) OR (ALPHA[1]>PI) THEN

BEGIN
WRITELN(ERRORS,'DOFANGLE[1] IS OUT OF RANGE *':29);
GOTO 1
END;

IF ((95*PI/180)>=ALPHA[1]) AND (ALPHA[1]>=(85*PI/180)) THEN

BEGIN
WRITELN(ERRORS,'DOFANGLE[1] IS IN DEADBAND *':28);

```

```

GOTO 1
END;

IF (ALPHA[2]<(-80*PI/180)) OR (ALPHA[2]>(80*PI/180)) THEN

BEGIN
WRITELN(ERRORS,'DOFANGLE[2] IS OUT OF RANGE *':29);
GOTO 1
END;

IF (ALPHA[3]<0) OR (ALPHA[3]>(135*PI/180)) THEN

BEGIN
WRITELN(ERRORS,'DOFANGLE[3] IS OUT OF RANGE *':29);
GOTO 1
END;

READ(TASK,ANGLE);
ANGLE:=ANGLE*PI/180;
READ(TASK,DISTANCE);

IF (DISTANCE<0) OR (DISTANCE>(LWRIST-2*WFINGER)) THEN

BEGIN
WRITELN(ERRORS,'JAW OPENING OUT OF RANGE *':26);
GOTO 1
END;

READLN(TASK);
CONFIGURATION(PATHSTART,FIXED,0,NIL,TRUE,NOWORKPIECE);
LOCATION:=PATHSTART@.WRIST@.REFERENCE;

IF LOCATION[3]<(SAFETYFACTOR+HFINGER+CLEARANCE) THEN

BEGIN
WRITELN(ERRORS,'FINGER TOO CLOSE TO THE FLOOR *':31);
GOTO 1
END;

IF LOCATION[3]<(LIFTHEIGHT+HFINGER+CLEARANCE) THEN

BEGIN
LOCATION[3]:=LIFTHEIGHT+HFINGER+CLEARANCE;
FINDALPHA;
CONFIGURATION(POSTPATHSTART,FIXED,0,NIL,TRUE,NOWORKPIECE);
PATHSTART@.NEXTMANIPULATOR:=POSTPATHSTART;
PATHPOINTER1:=POSTPATHSTART
END

ELSE
PATHPOINTER1:=PATHSTART
END

ELSE

```

```

BEGIN
FOR I:=1 TO 3 DO
  READ(TASK,LOCATION[I]);
LOCATION[3]:=LOCATION[3]+WKPCPOINTER@.HEIGHT+CLEARANCE;
FINDALPHA;
READ(TASK,ANGLE);
ANGLE:=ANGLE*PI/180-PI/2;
CONFIGURATION(PATHGOAL,FIXED,1,WKPCPOINTER,TRUE,HOLDNEWWORKPIECE);
PATHGOAL@.NEXTMANIPULATOR:=NIL;
LOCATION[3]:=LOCATION[3]+LIFTHEIGHT;
FINDALPHA;
CONFIGURATION(PREPATHGOAL,FIXED,1,WKPCPOINTER,TRUE,HOLDNEWWORKPIECE);
PREPATHGOAL@.NEXTMANIPULATOR:=PATHGOAL;
PATHPOINTER2:=PREPATHGOAL;
PRODUCEPATH(WKPCPOINTER,HOLDNEWWORKPIECE);
DELETEPATH;
PATHSTART:=PATHGOAL;

WITH PATHSTART@ DO

BEGIN
K:=0;
ANGLE:=ORIENTATION;
DISTANCE:=GAP;
LOCATION:=WRIST@.REFERENCE
END;

WITH WKPCPOINTER@ DO

BEGIN
REFERENCE[1]:=LOCATION[1];
REFERENCE[2]:=LOCATION[2];
REFERENCE[3]:=LOCATION[3]-CLEARANCE-HEIGHT;
THETA:=ANGLE+PI/2
END;

BOXRECORDS(WKPCPOINTER,FALSE);
PREVWKCNUMBER:=WKCNUMBER;
PREVWKPCPOINTER:=WKPCPOINTER;
LOCATION[3]:=LOCATION[3]+HFINGER+CLEARANCE+SAFETYFACTOR;
FINDALPHA;
DISTANCE:=DISTANCE+SAFETYFACTOR;
CONFIGURATION(POSTPATHSTART,FIXED,0,NIL,TRUE,NOWORKPIECE);
PATHSTART@.NEXTMANIPULATOR:=POSTPATHSTART;
PATHPOINTER1:=POSTPATHSTART;
CODE:=' ';
WHILE CODE=' ' DO
  READ(TASK,CODE);
  READLN(TASK);

IF CODE='S' THEN

BEGIN

```

```

LASTPATH:=TRUE;
FOR I:=1 TO 3 DO

BEGIN
READ(TASK,ALPHA[I]);
ALPHA[I]:=ALPHA[I]*PI/180
END;

IF (ALPHA[1]<-PI) OR (ALPHA[1]>PI) THEN

BEGIN
WRITELN(ERRORS,'DOFANGLE[1] WILL BE OUT OF RANGE *':34);
GOTO 1
END;

IF ((95*PI/180)>=ALPHA[1]) AND (ALPHA[1]>=(85*PI/180)) THEN

BEGIN
WRITELN(ERRORS,'DOFANGLE[1] WILL BE IN DEADBAND *':33);
GOTO 1
END;

IF (ALPHA[2]<(-80*PI/180)) OR (ALPHA[2]>(80*PI/180)) THEN

BEGIN
WRITELN(ERRORS,'DOFANGLE[2] WILL BE OUT OF RANGE *':34);
GOTO 1
END;

IF (ALPHA[3]<0) OR (ALPHA[3]>(135*PI/180)) THEN

BEGIN
WRITELN(ERRORS,'DOFANGLE[3] WILL BE OUT OF RANGE *':34);
GOTO 1
END;

READ(TASK,ANGLE);
ANGLE:=ANGLE*PI/180;
READ(TASK,DISTANCE);

IF (DISTANCE<=0) OR (DISTANCE>=(LWRIST-2*WFINGER)) THEN

BEGIN
WRITELN(ERRORS,'JAW OPENING WILL BE OUT OF RANGE *':34);
GOTO 1
END;

READLN(TASK);
CONFIGURATION(PATHGOAL,FIXED,1,NIL,TRUE,NOWORKPIECE);
LOCATION:=PATHGOAL@.WRIST@.REFERENCE;

IF LOCATION[3]<(SAFETYFACTOR+HFINGER+CLEARANCE) THEN

BEGIN

```

```

WRITELN(ERRORS,'FINGER WILL BE TOO CLOSE TO':27,
      ' THE FLOOR *':12);
GOTO 1
END;

PATHGOAL@.NEXTMANIPULATOR:=NIL;
PATHPOINTER2:=PATHGOAL;
WKPCNUMBER:=0;
PRODUCEPATH(NIL,NOWORKPIECE)
END

END;

IF NOT EOF(TASK) THEN

BEGIN
READLN(TASK,WKPCNUMBER);
CURRWORKPIECE:=FIRSTWORKPIECE;

WHILE CURRWORKPIECE<>NIL DO
  IF CURRWORKPIECE@.BOXPOLYHEDRON@.POLYHEDRONNUMBER=WKPCNUMBER
  THEN

    BEGIN
    WITH CURRWORKPIECE@ DO

      BEGIN
      LOCATION[1]:=REFERENCE[1];
      LOCATION[2]:=REFERENCE[2];
      LOCATION[3]:=REFERENCE[3]+HEIGHT+CLEARANCE;
      FINDALPHA;
      ANGLE:=THETA-PI/2;
      DISTANCE:=WIDTH+2*CLEARANCE;
      WKPCPOINTER:=CURRWORKPIECE
      END;

      CURRWORKPIECE:=NIL
      END

    ELSE
      CURRWORKPIECE:=CURRWORKPIECE@.NEXTDEFINEBOX;

CONFIGURATION(PATHGOAL, FIXED, 1, WKPCPOINTER, TRUE, HOLDNEWWORKPIECE);
PATHGOAL@.NEXTMANIPULATOR:=NIL;
LOCATION:=PATHGOAL@.WRIST@.REFERENCE;
LOCATION[3]:=LOCATION[3]+CLEARANCE+HFINGER+SAFETYFACTOR;
FINDALPHA;
DISTANCE:=DISTANCE+SAFETYFACTOR;
CONFIGURATION(PREPATHGOAL, FIXED, 1, NIL, TRUE, NOWORKPIECE);
PREPATHGOAL@.NEXTMANIPULATOR:=PATHGOAL;
PATHPOINTER2:=PREPATHGOAL;
PRODUCEPATH(NIL,NOWORKPIECE);
DELETEPATH;
PATHSTART:=PATHGOAL;

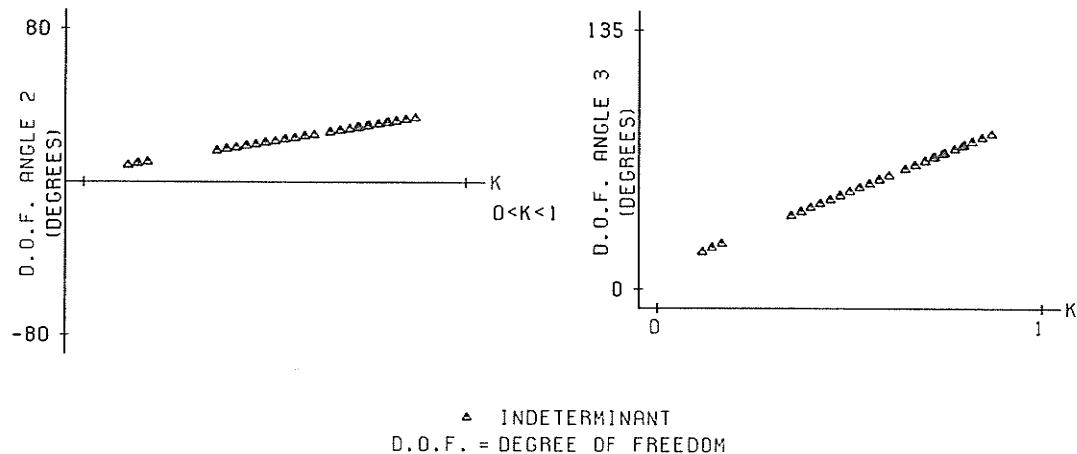
```

```
WITH PATHSTART@ DO  
  
BEGIN  
K:=0;  
ANGLE:=ORIENTATION;  
DISTANCE:=GAP;  
LOCATION:=WRIST@.REFERENCE  
END;  
  
LOCATION[3]:=LOCATION[3]+CLEARANCE+HFINGER+LIFTHEIGHT;  
FINDALPHA;  
CONFIGURATION(POSTPATHSTART, FIXED, 0, WKPCPOINTER, TRUE,  
HOLDNEWWORKPIECE);  
PATHSTART@.NEXTMANIPULATOR:=POSTPATHSTART;  
PATHPOINTER1:=POSTPATHSTART;  
FIRSTPATH:=FALSE  
END;  
  
END;  
  
GOTO 2;  
1:MESSAGE:='SEE DA=PROCCA.ERRORS';  
SYMBOL(3,9,0.15,MESSAGE,0,20);  
PRINTPAGENUMBER;  
PLOT(0,0,999);  
2:MESSAGE:='... FINDPATH OUTPUT ENDS';  
SYMBOL(2.7,9,0.15,MESSAGE,0,24);  
PRINTPAGENUMBER;  
PLOT(0,0,9999)  
END.
```

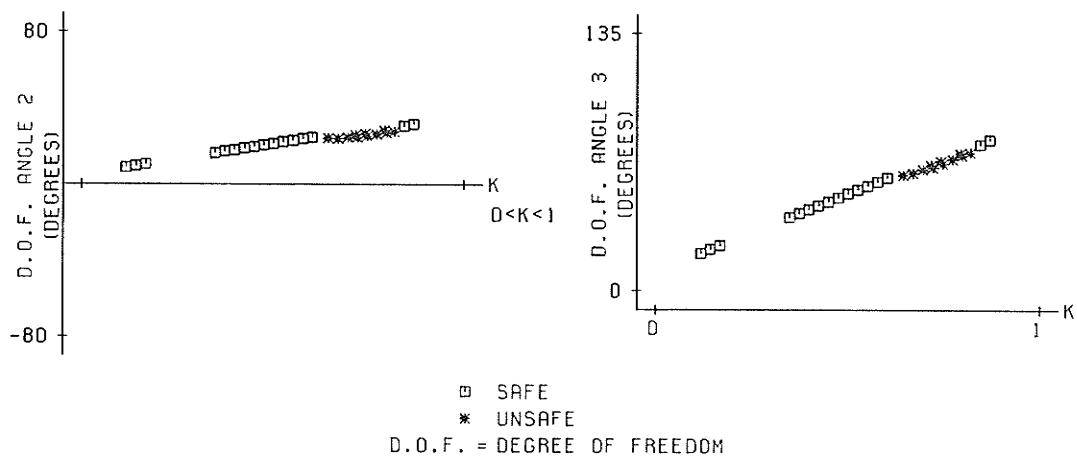
APPENDIX B
Output of Program FINDPATH

FINDPATH OUTPUT BEGINS . . .

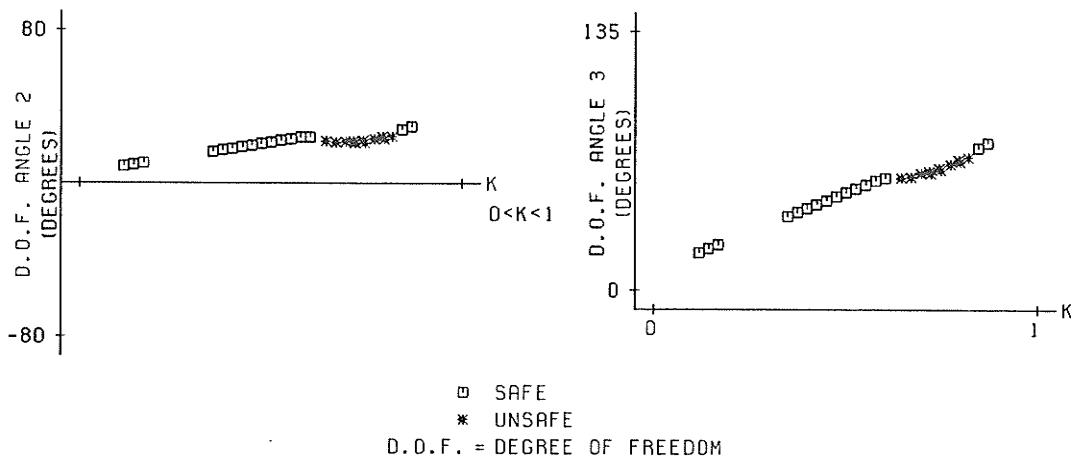
PATH 1 LINEAR PATH

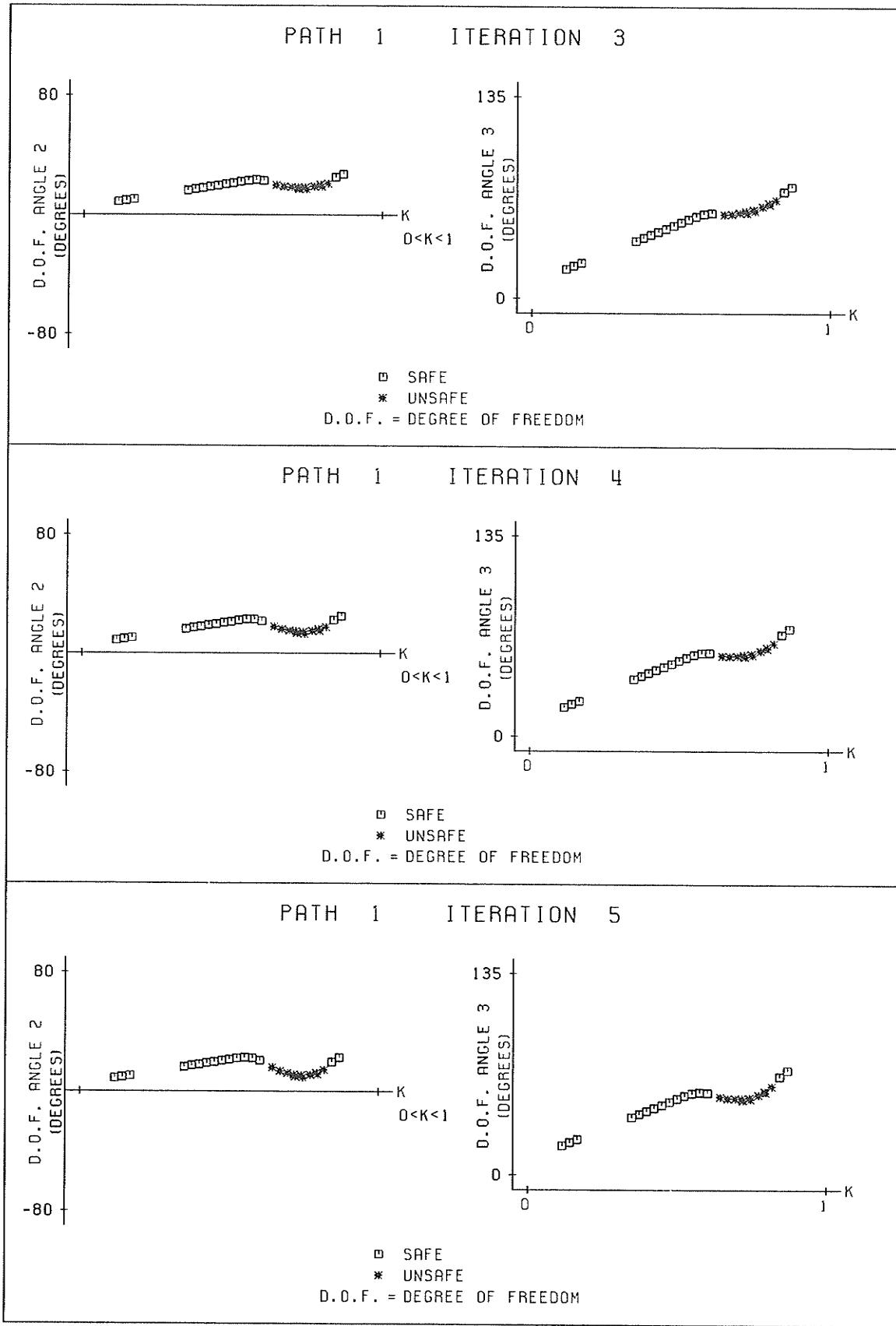


PATH 1 ITERATION 1

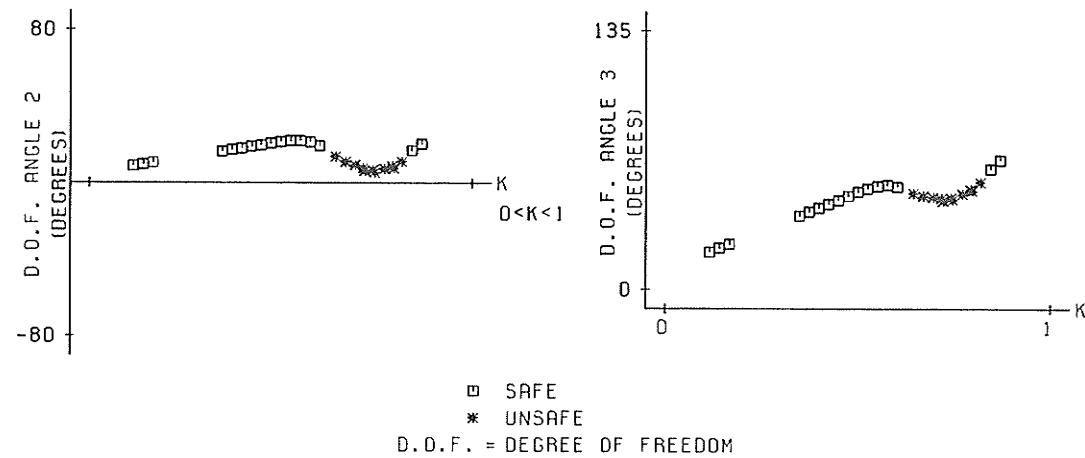


PATH 1 ITERATION 2

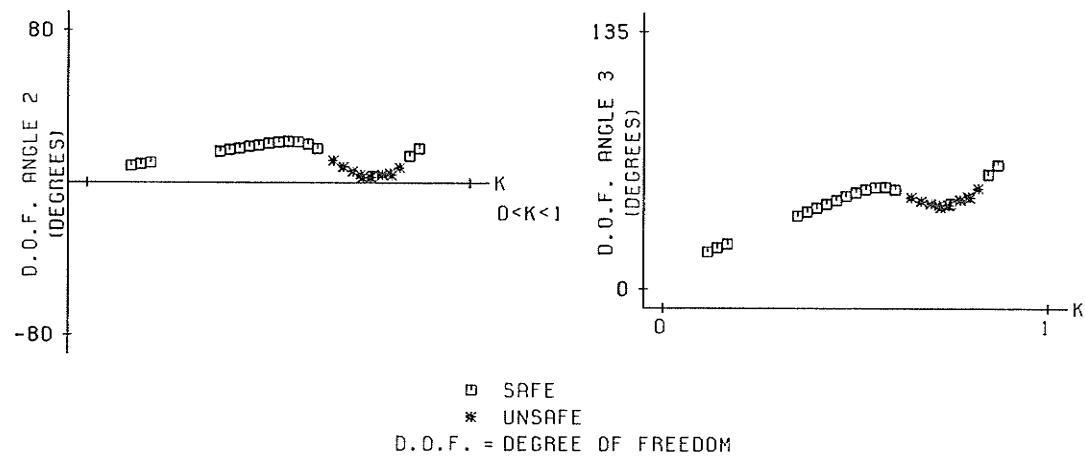




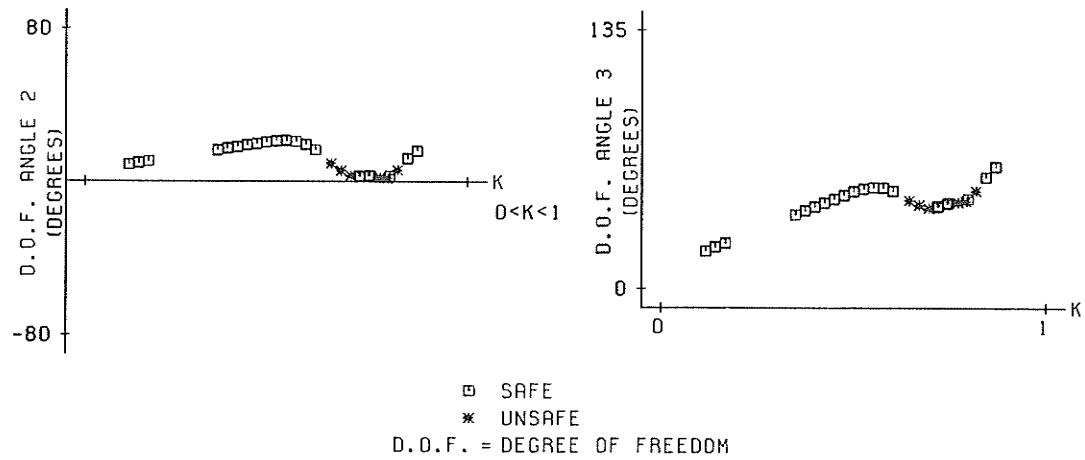
PATH 1 ITERATION 6



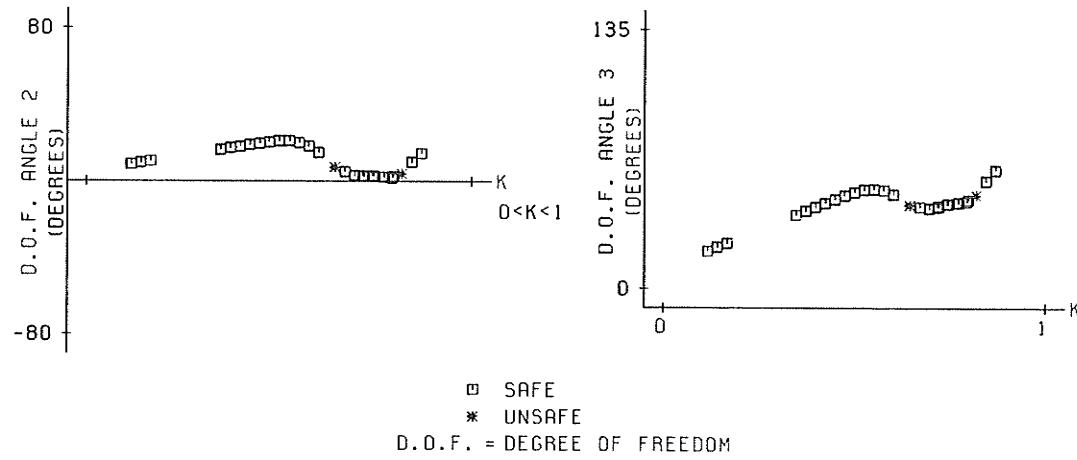
PATH 1 ITERATION 7



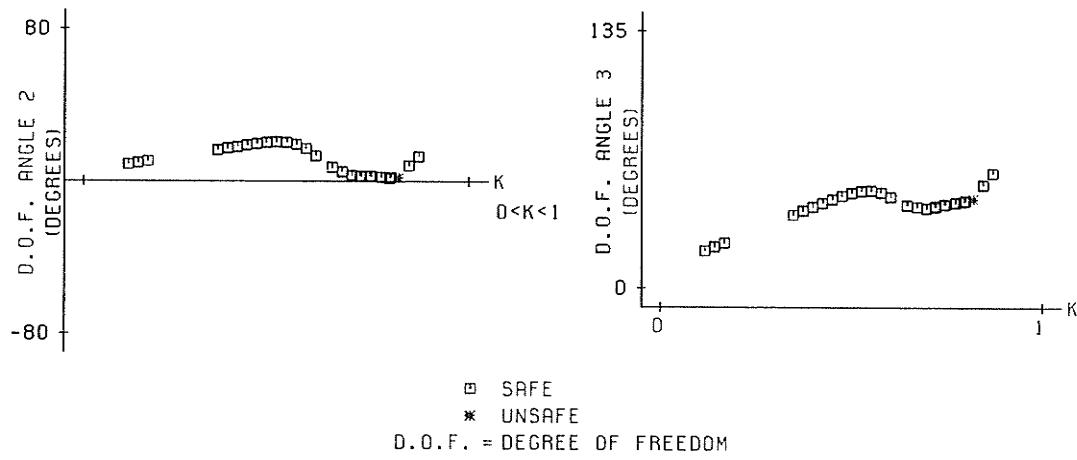
PATH 1 ITERATION 8



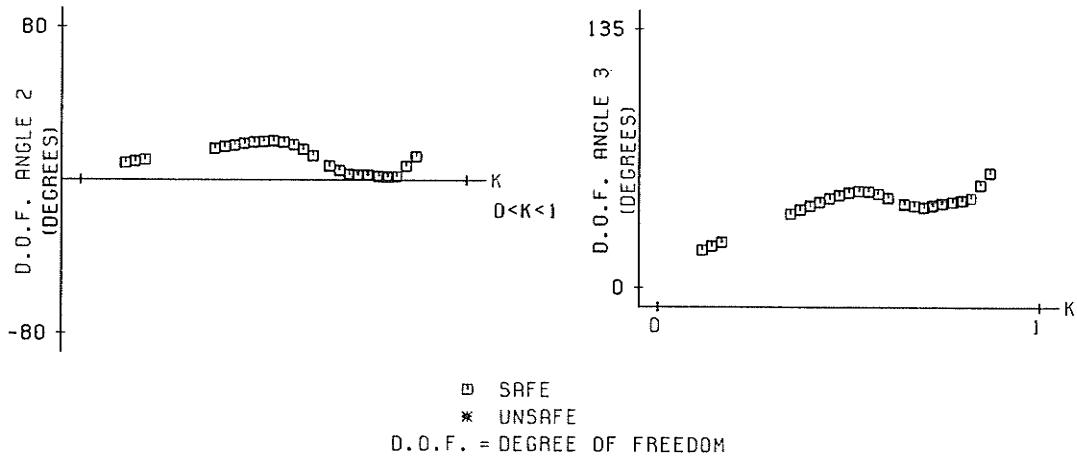
PATH 1 ITERATION 9

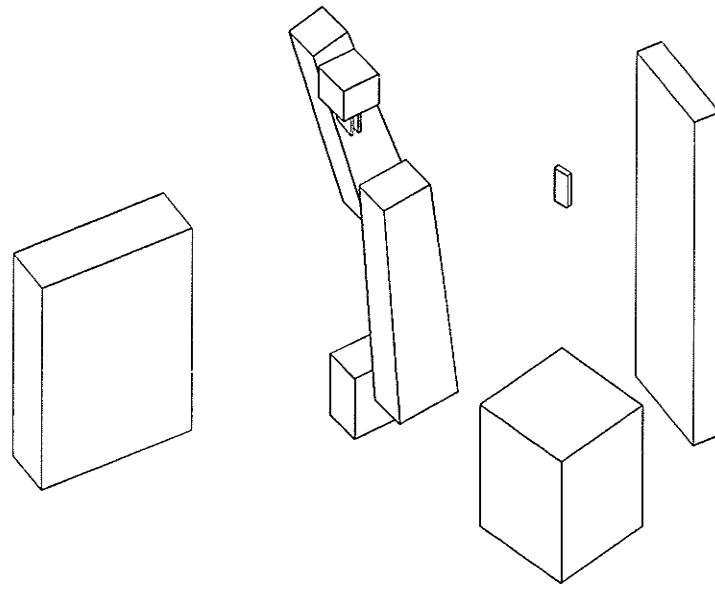


PATH 1 ITERATION 10

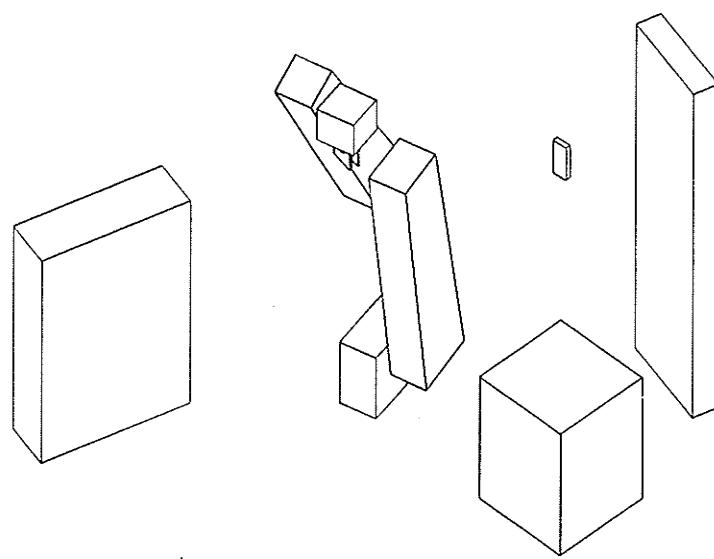


PATH 1 ITERATION 11

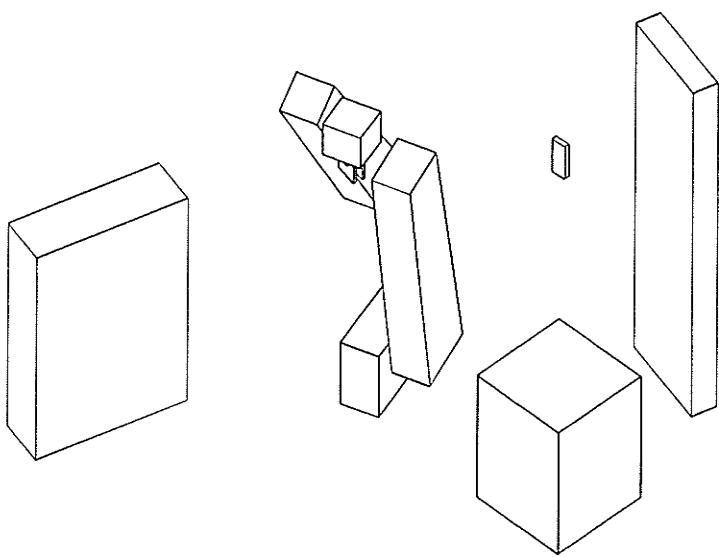




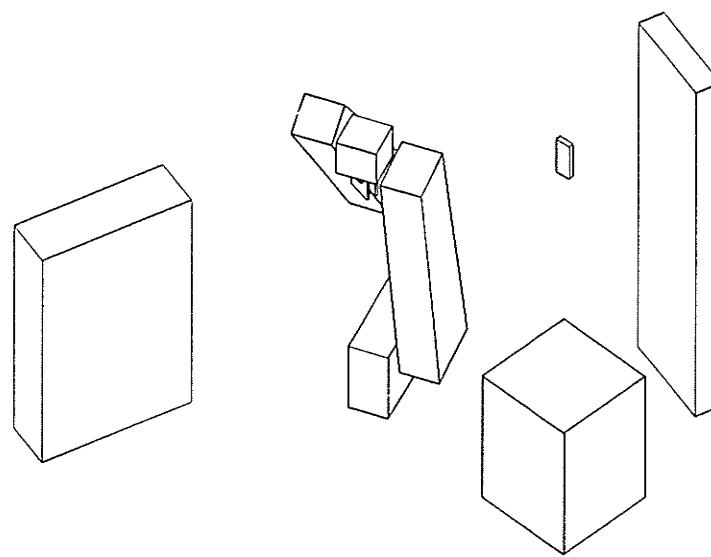
PATH 1 STEP 1
SAFE FIXED CONFIGURATION
PATH IS SAFE



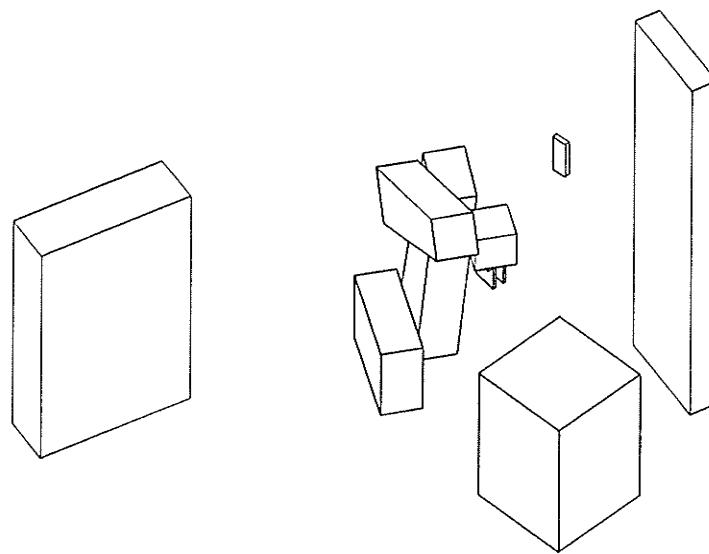
PATH 1 STEP 2
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



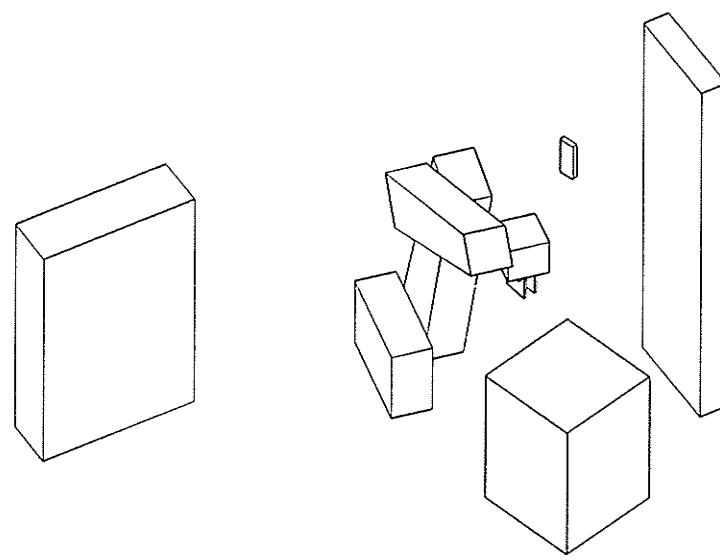
PATH 1 STEP 3
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



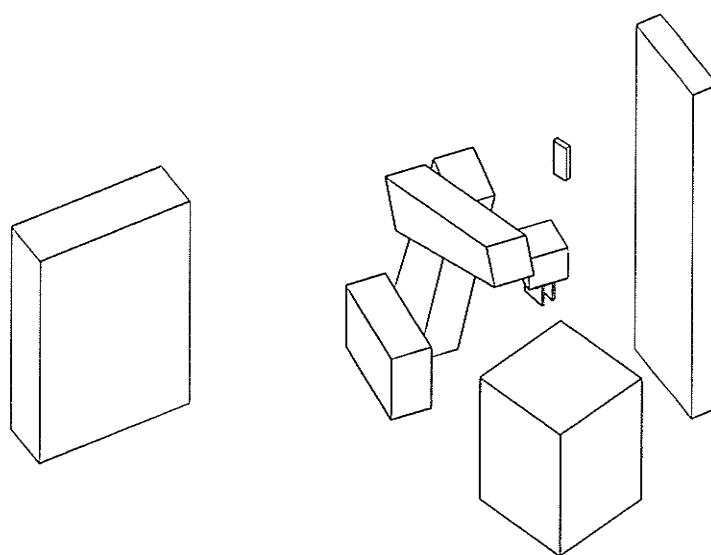
PATH 1 STEP 4
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



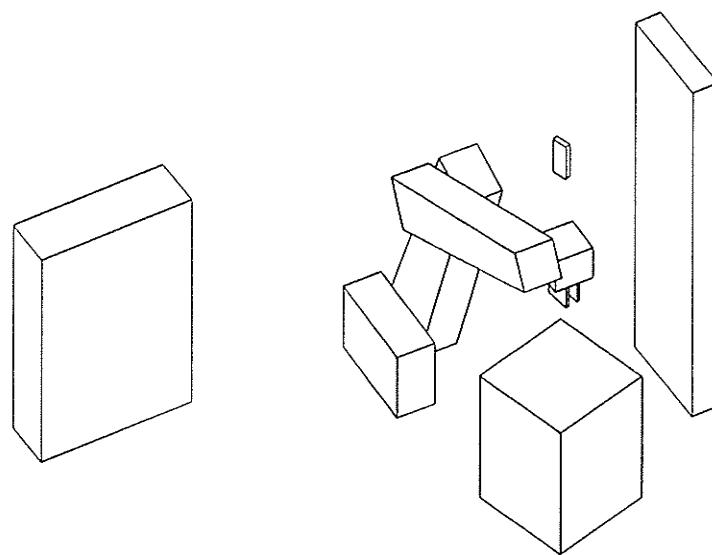
PATH 1 STEP 5
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



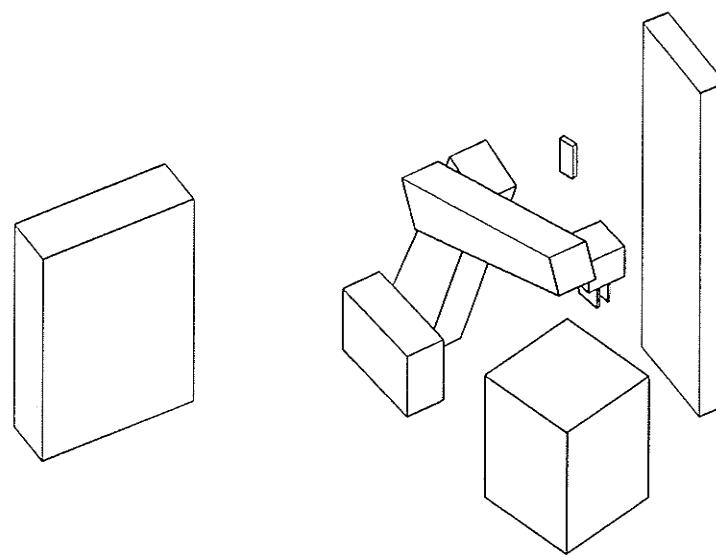
PATH 1 STEP 6
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



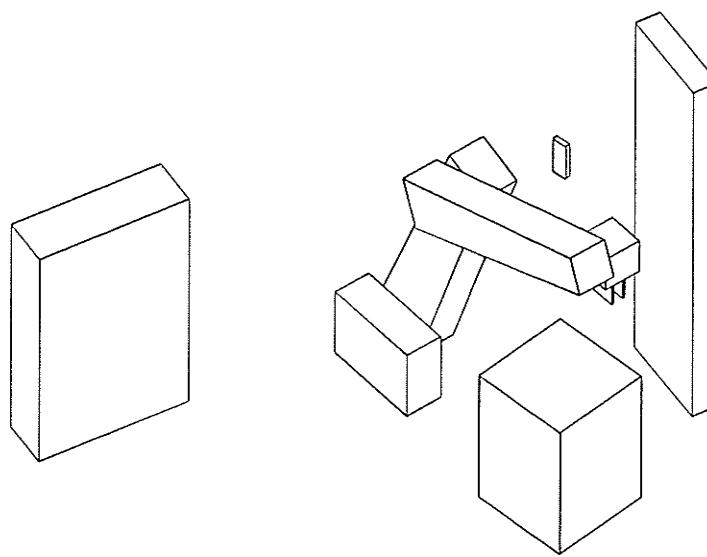
PATH 1 STEP 7
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



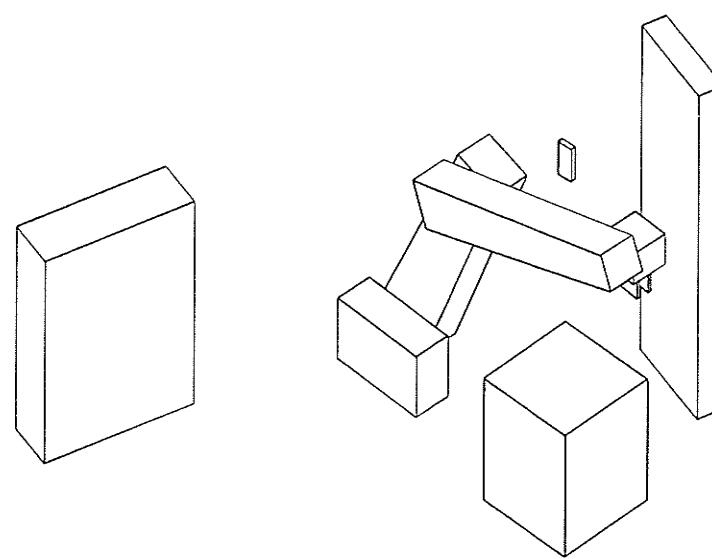
PATH 1 STEP 8
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



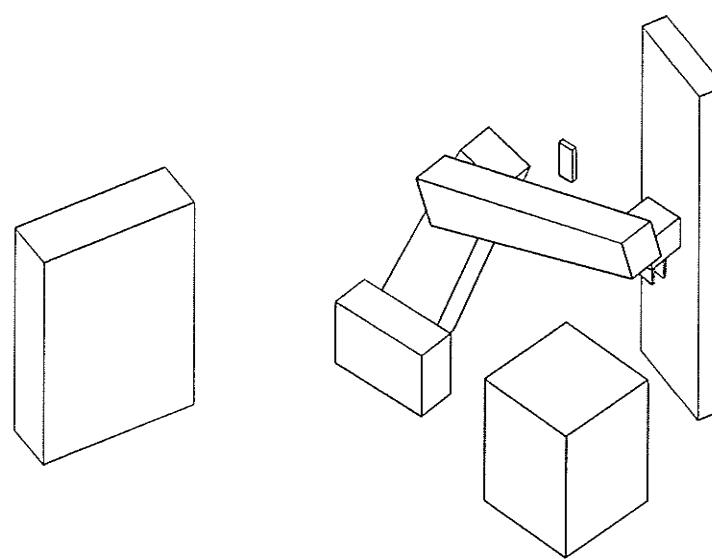
PATH 1 STEP 9
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



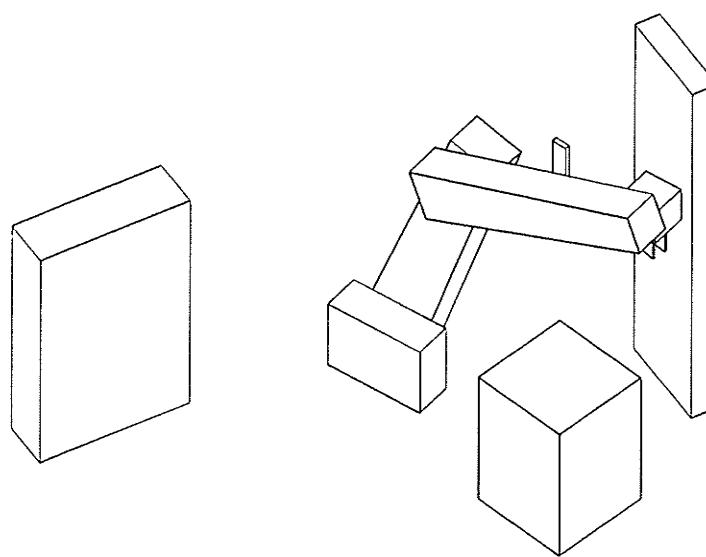
PATH 1 STEP 10
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



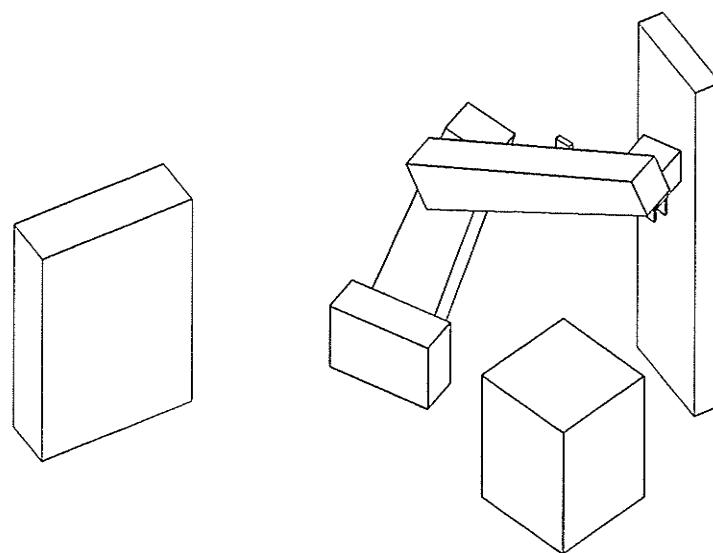
PATH 1 STEP 11
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



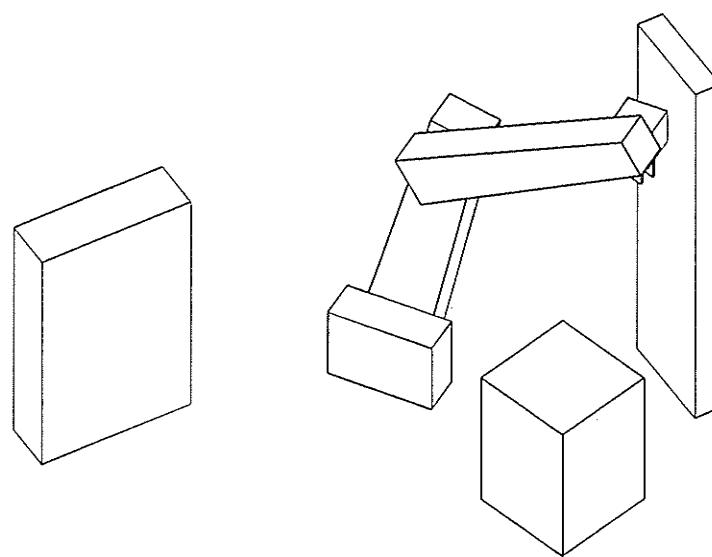
PATH 1 STEP 12
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



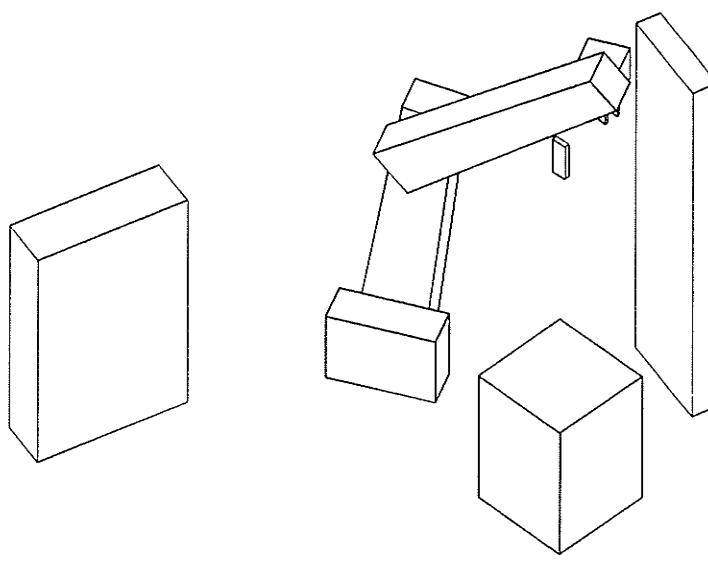
PATH 1 STEP 13
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



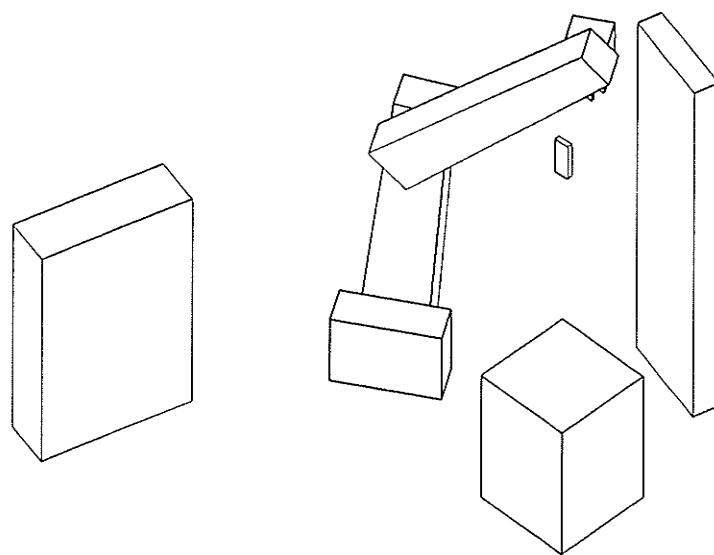
PATH 1 STEP 14
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



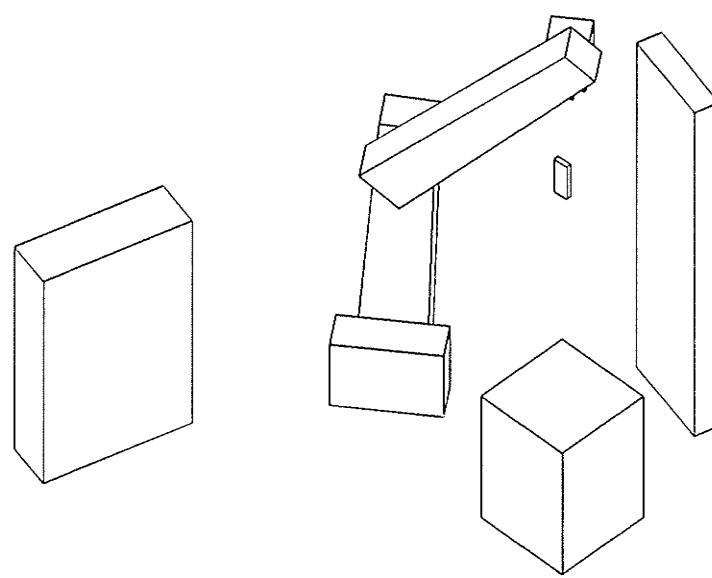
PATH 1 STEP 15
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



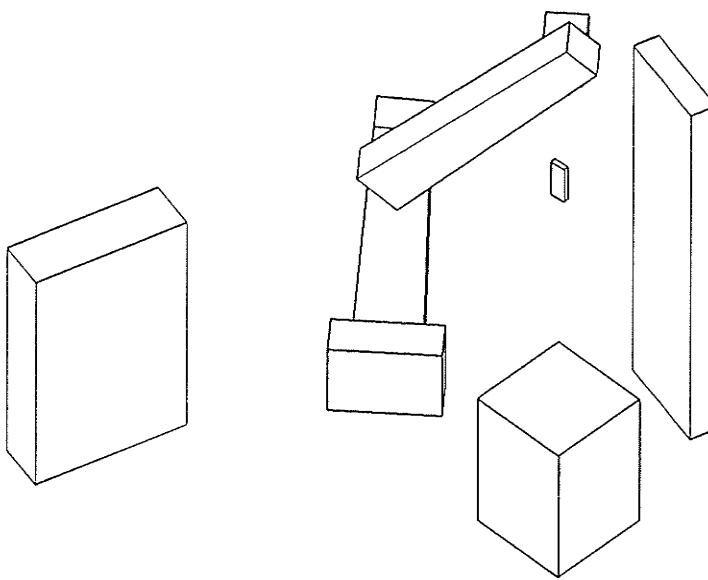
PATH 1 STEP 16
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



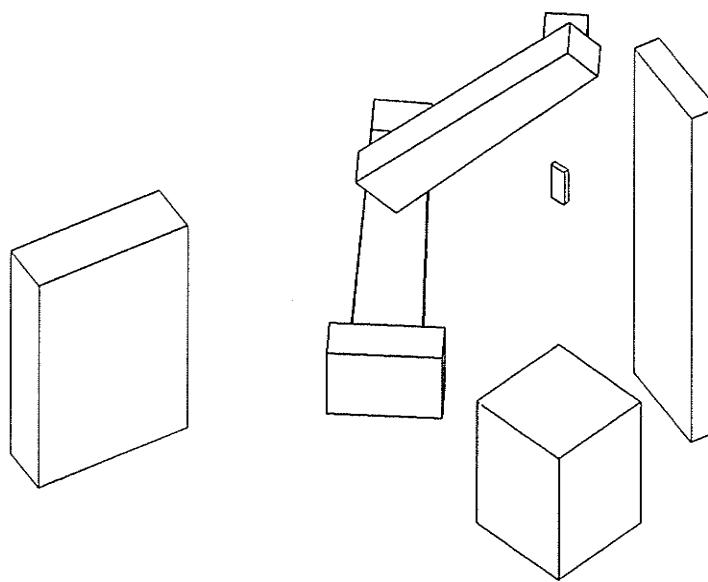
PATH 1 STEP 17
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



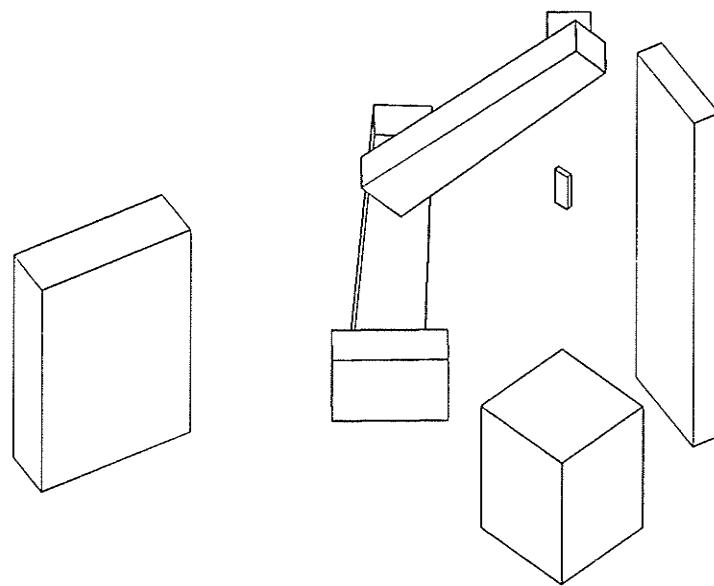
PATH 1 STEP 18
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



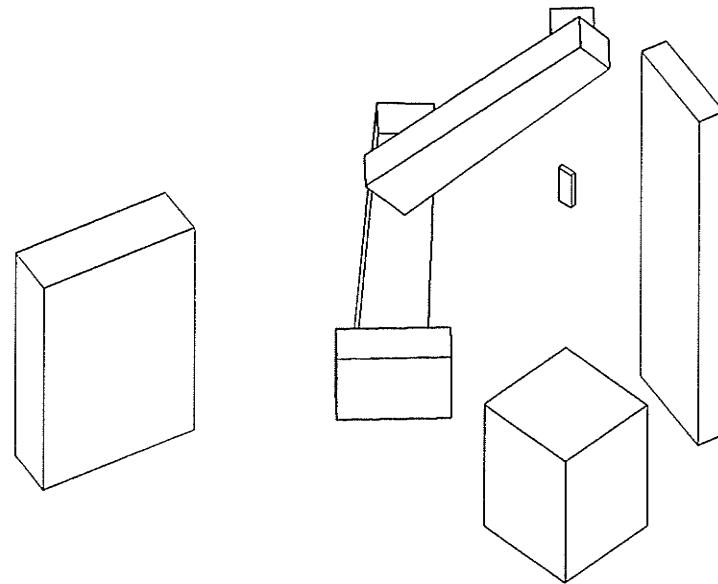
PATH 1 STEP 19
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



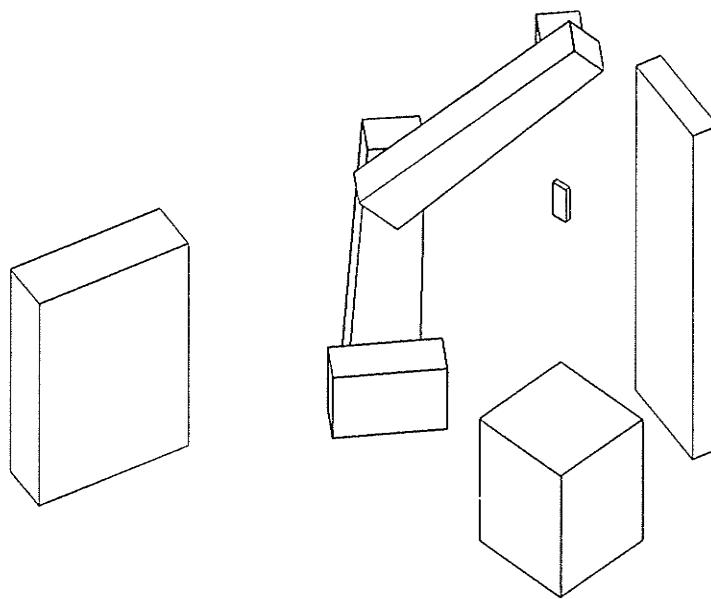
PATH 1 STEP 20
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



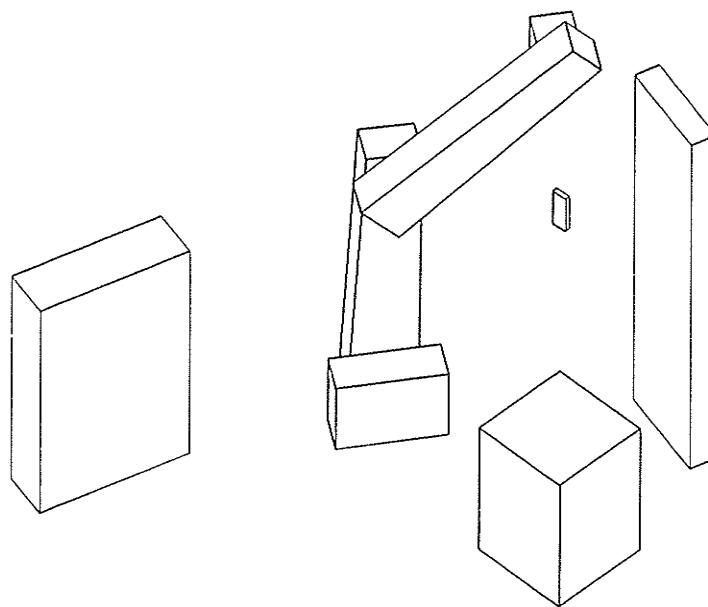
PATH 1 STEP 21
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



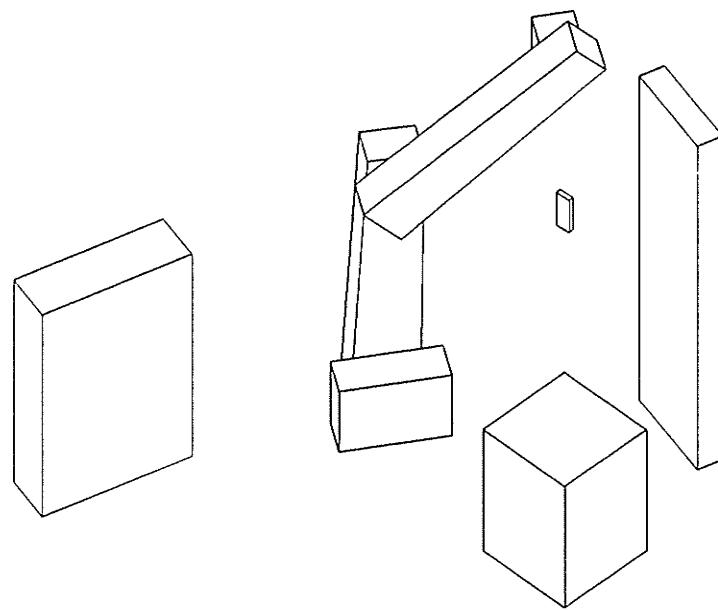
PATH 1 STEP 22
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



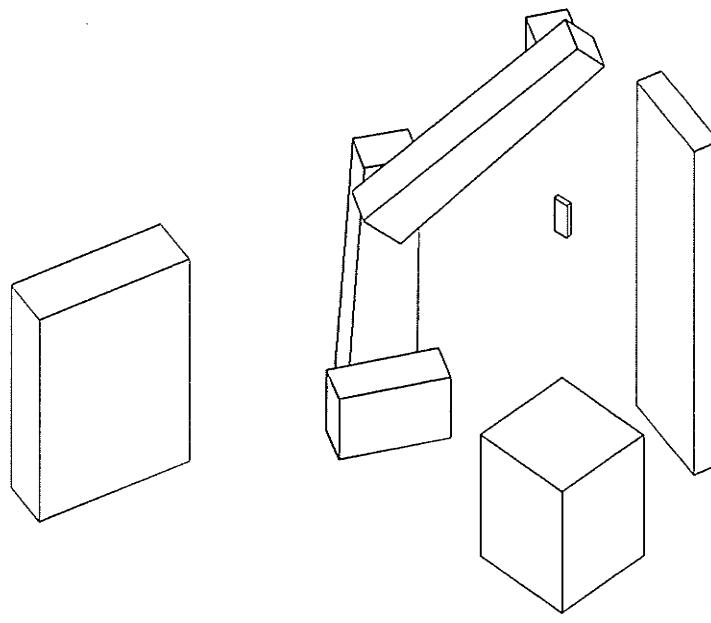
PATH 1 STEP 23
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



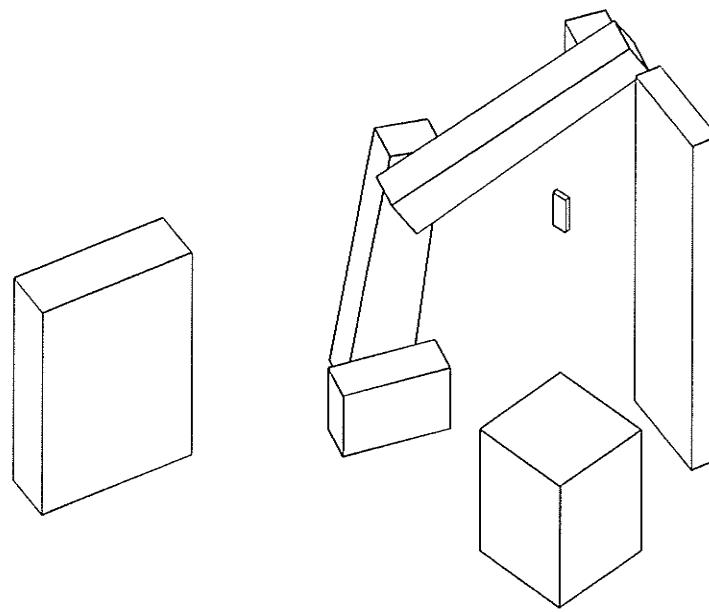
PATH 1 STEP 24
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



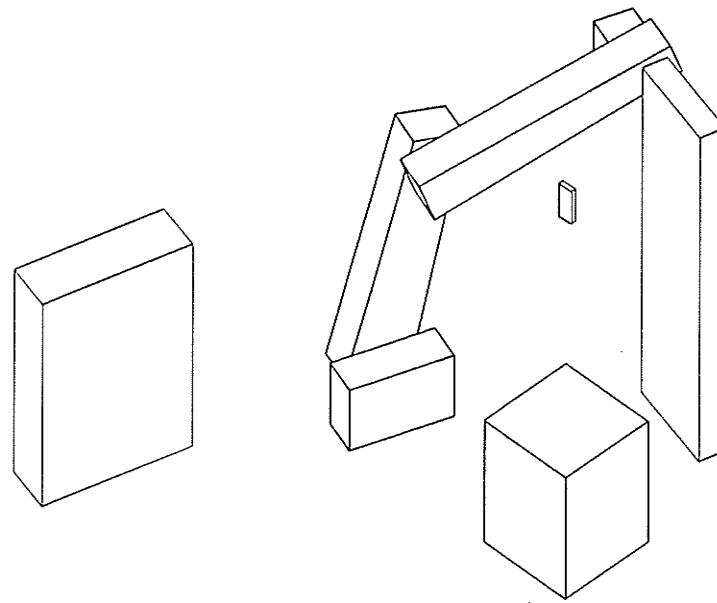
PATH 1 STEP 25
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



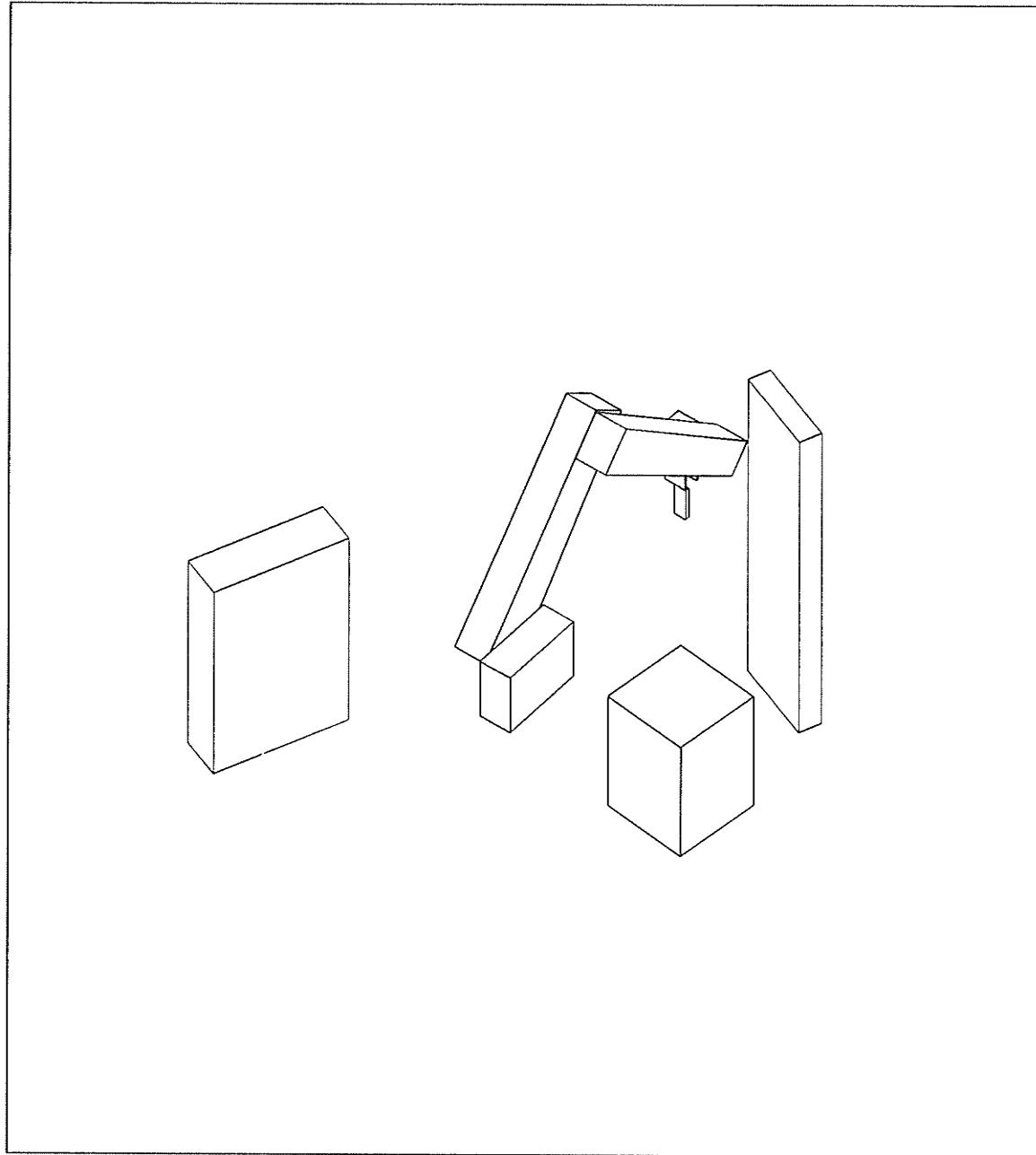
PATH 1 STEP 26
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



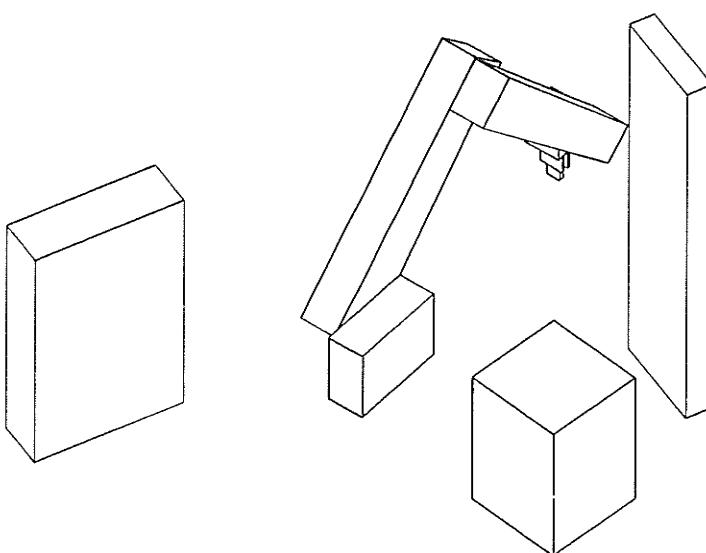
PATH 1 STEP 27
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



PATH 1 STEP 28
SAFE VARIABLE CONFIGURATION
PATH IS SAFE

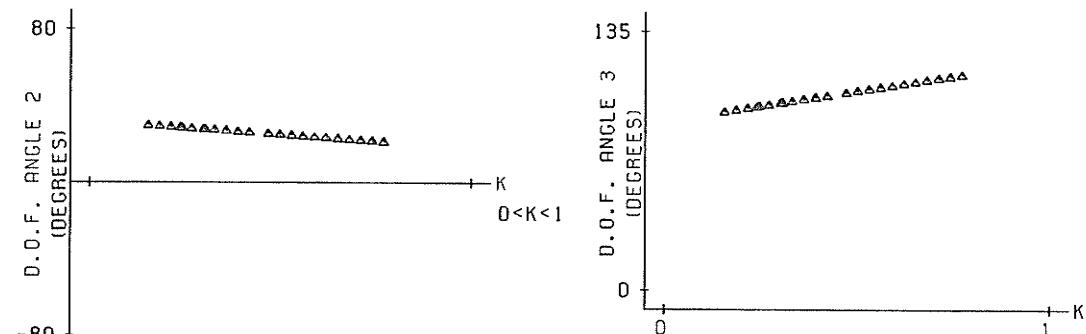


PATH 1 STEP 29
SAFE FIXED CONFIGURATION
PATH IS SAFE



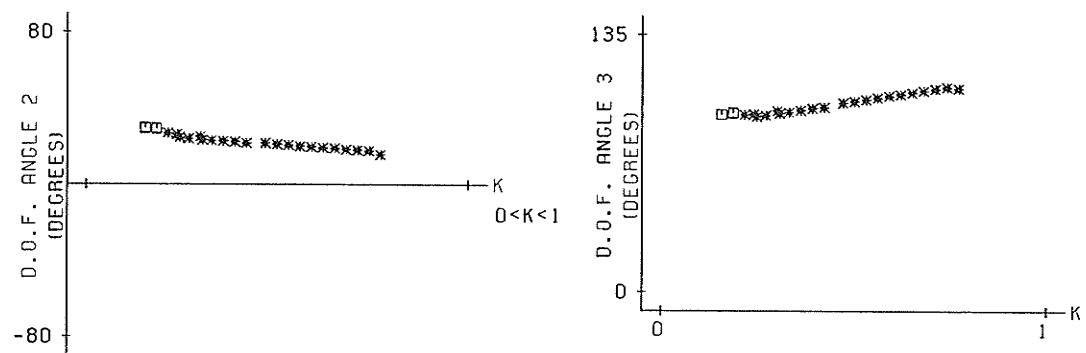
PATH 1 STEP 30
SAFE FIXED CONFIGURATION
PATH IS SAFE

PATH 2 LINEAR PATH



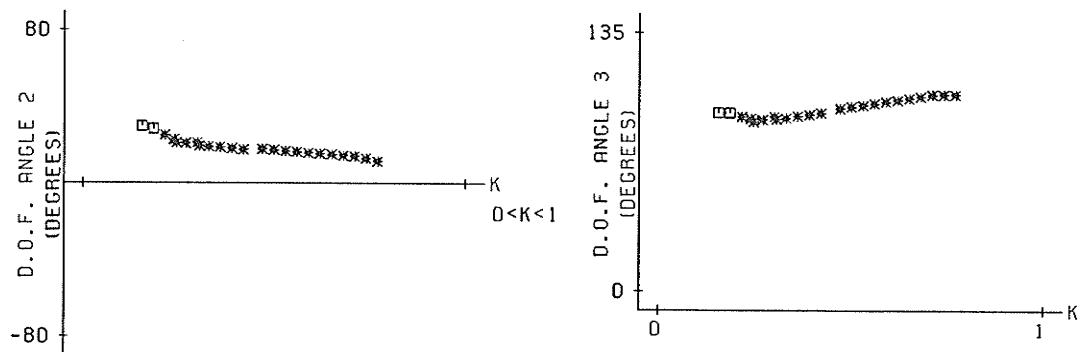
△ INDETERMINANT
D.O.F. = DEGREE OF FREEDOM

PATH 2 ITERATION 1



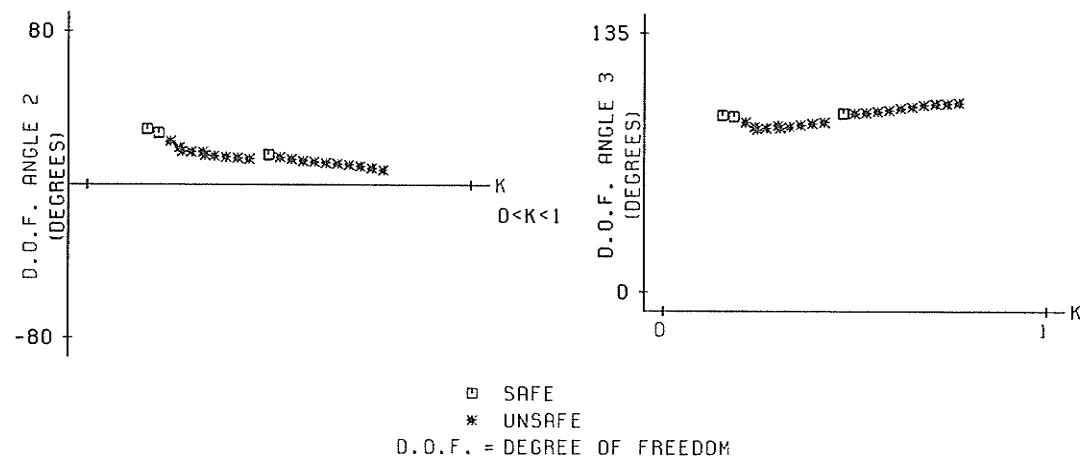
□ SAFE
* UNSAFE
D.O.F. = DEGREE OF FREEDOM

PATH 2 ITERATION 2

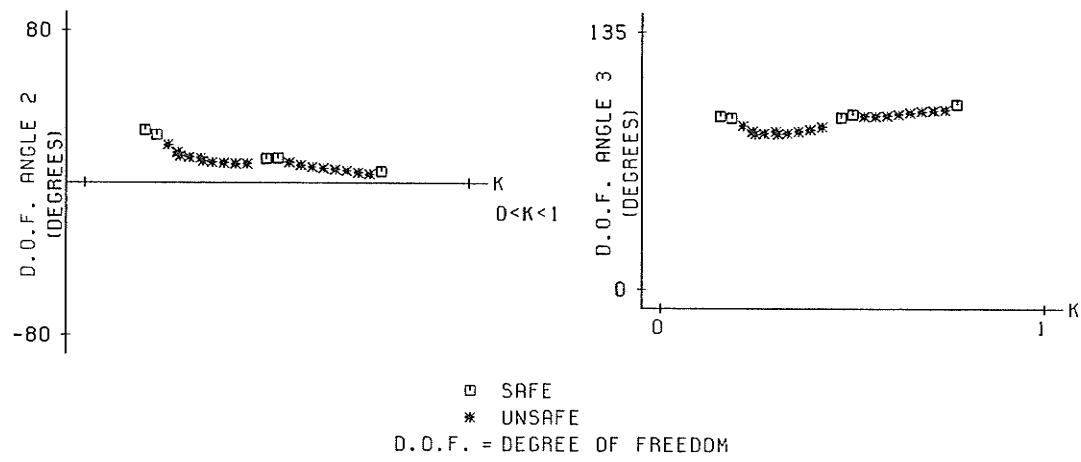


□ SAFE
* UNSAFE
D.O.F. = DEGREE OF FREEDOM

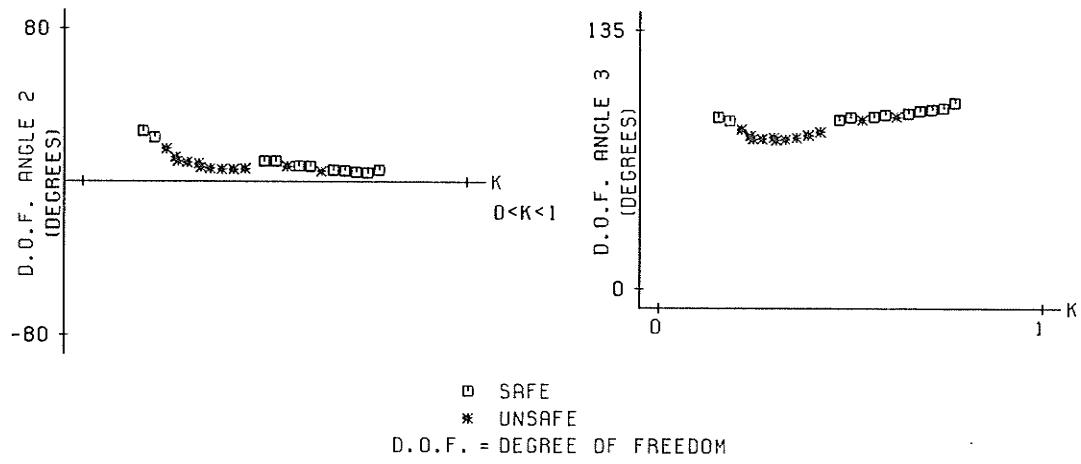
PATH 2 ITERATION 3



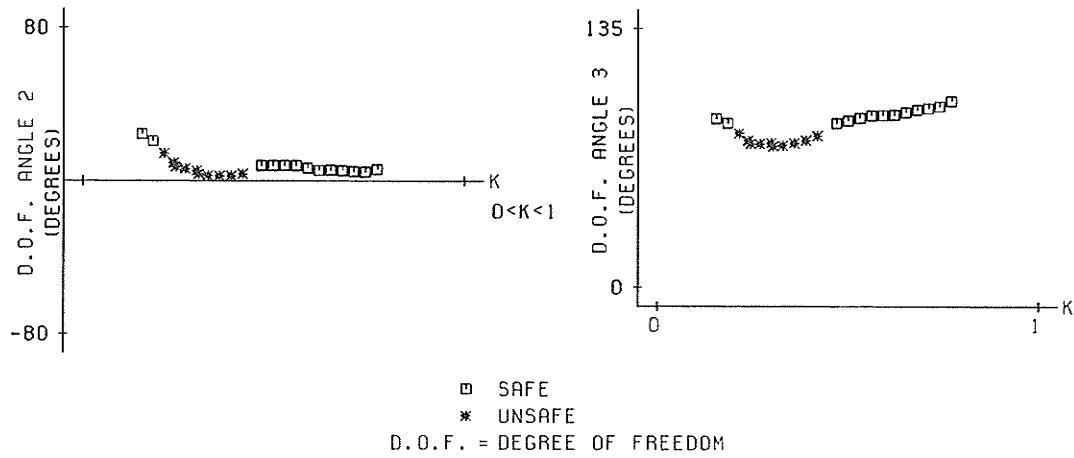
PATH 2 ITERATION 4



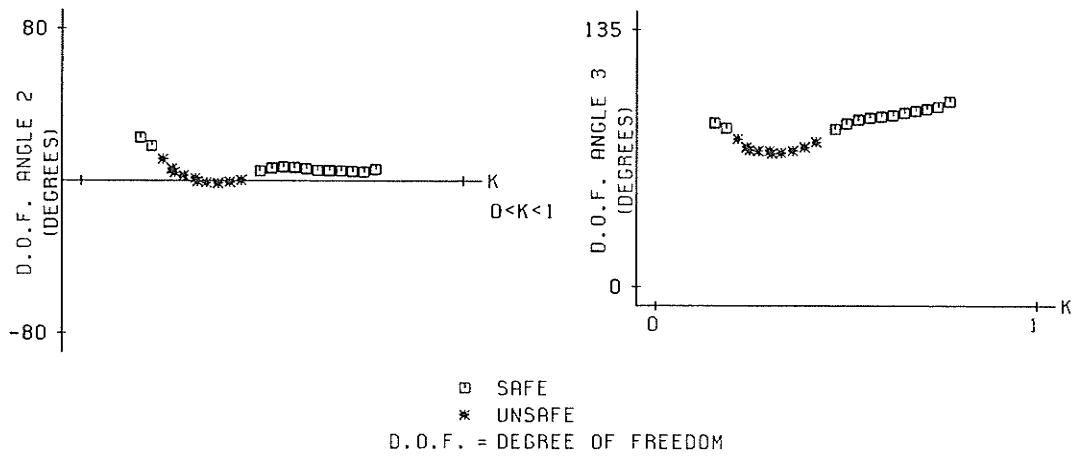
PATH 2 ITERATION 5



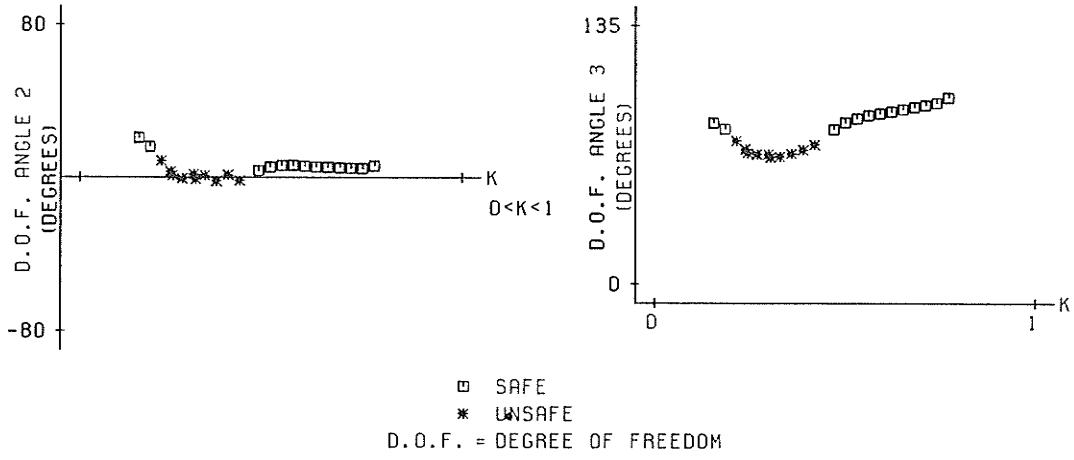
PATH 2 ITERATION 6

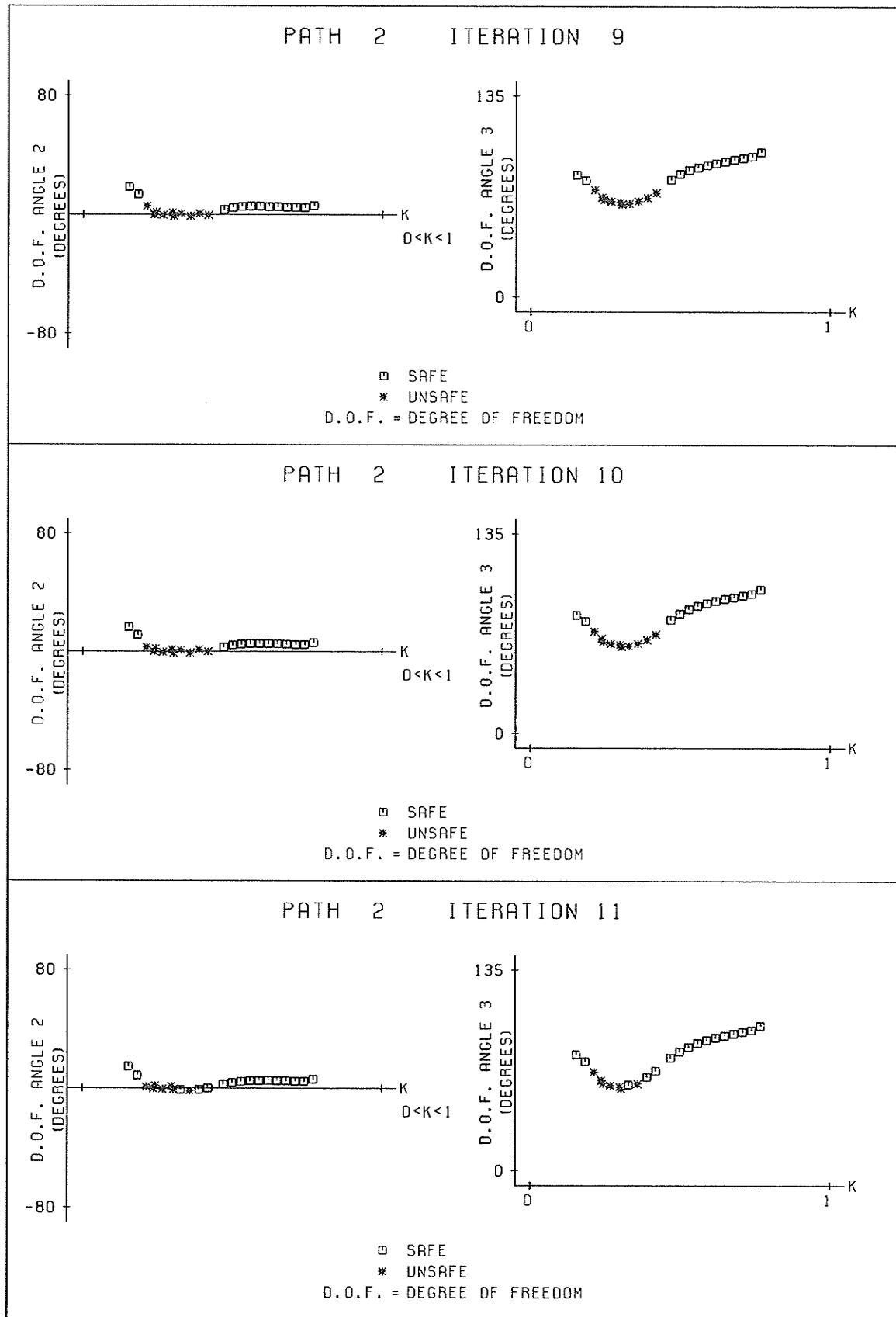


PATH 2 ITERATION 7

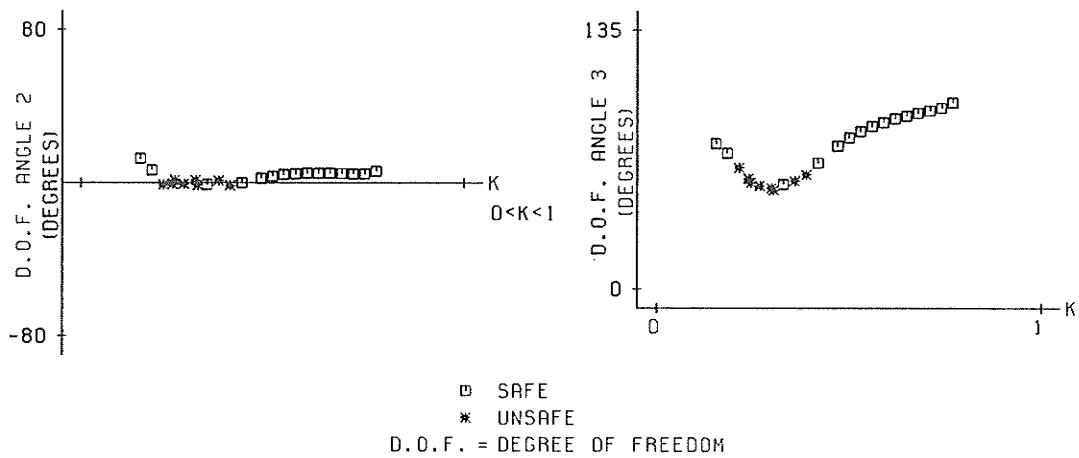


PATH 2 ITERATION 8

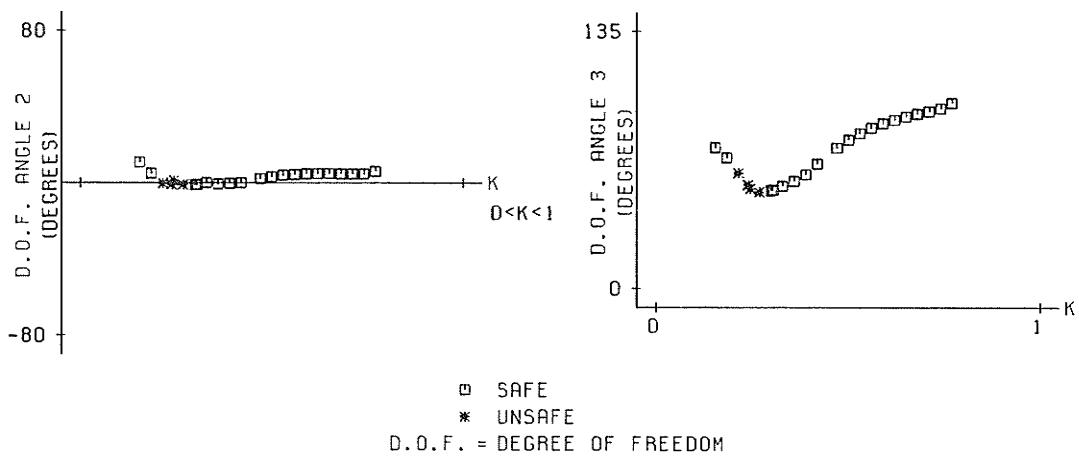




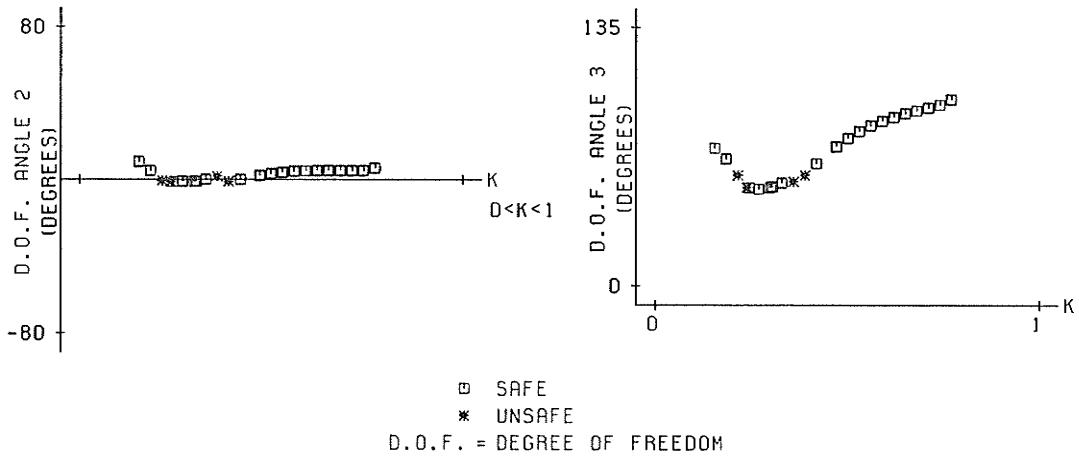
PATH 2 ITERATION 12



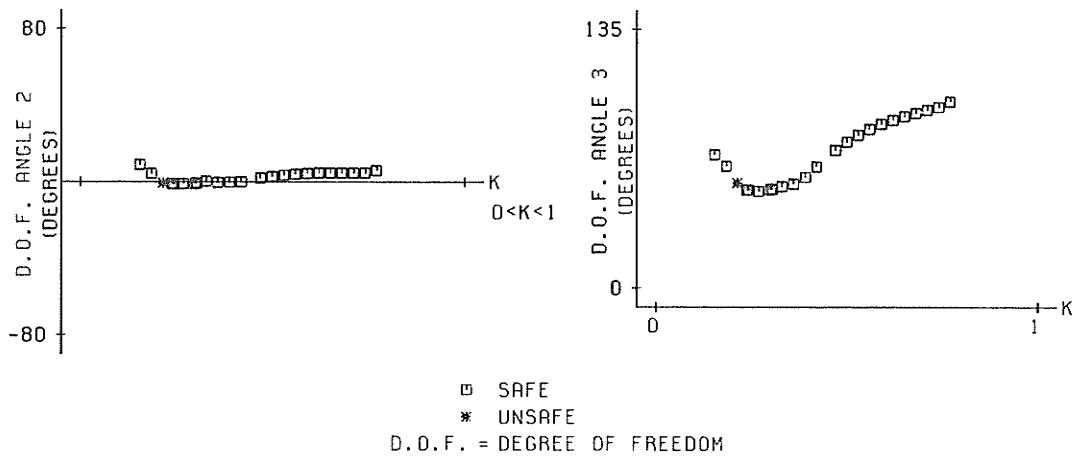
PATH 2 ITERATION 13



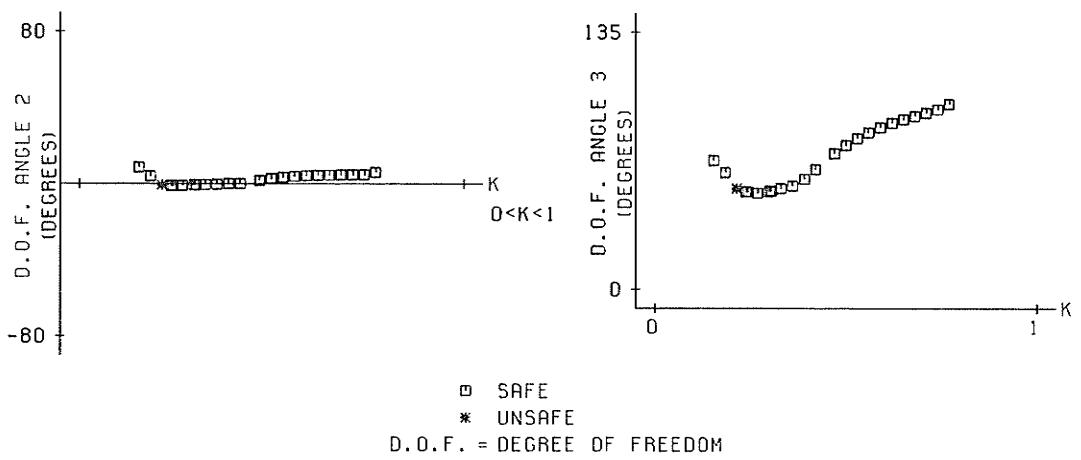
PATH 2 ITERATION 14



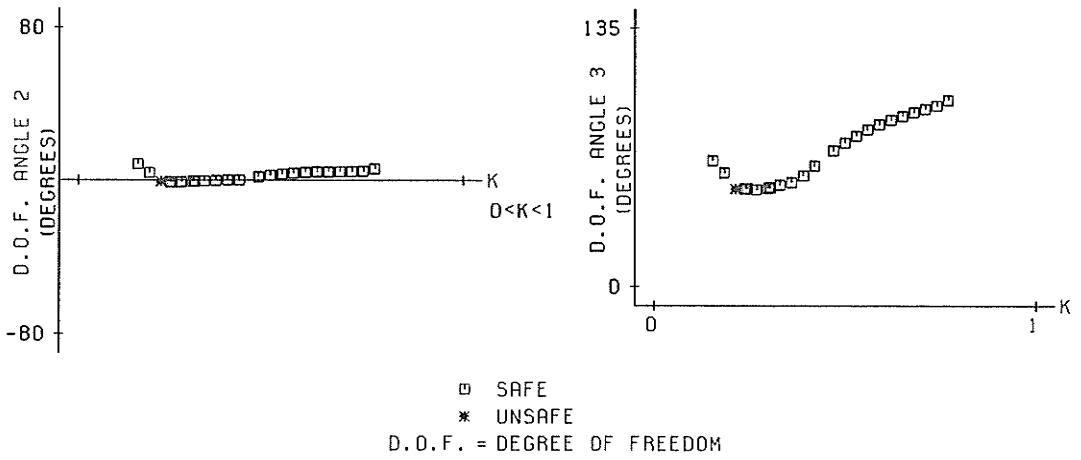
PATH 2 ITERATION 15



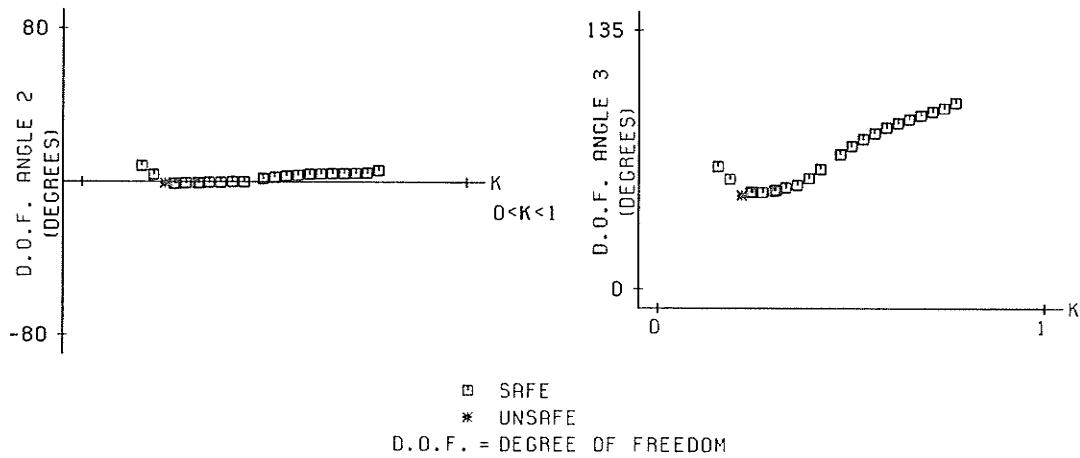
PATH 2 ITERATION 16



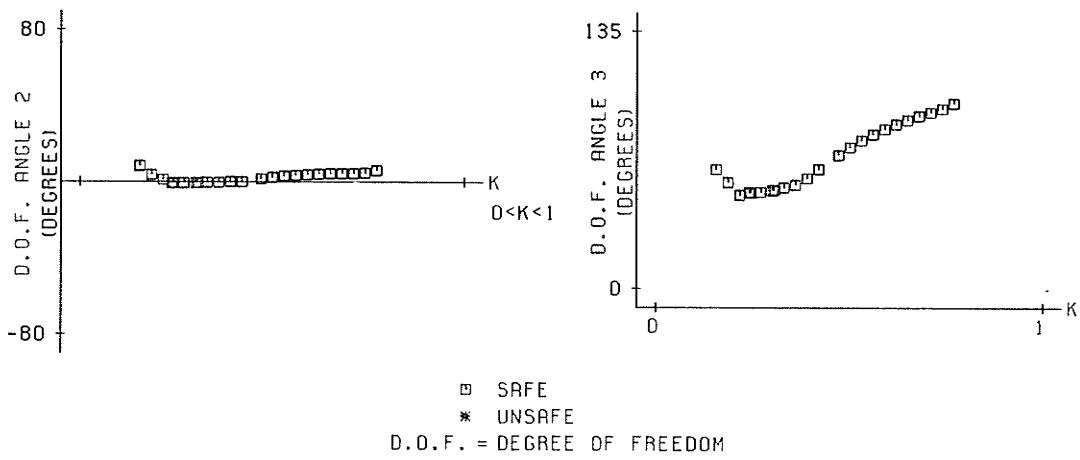
PATH 2 ITERATION 17

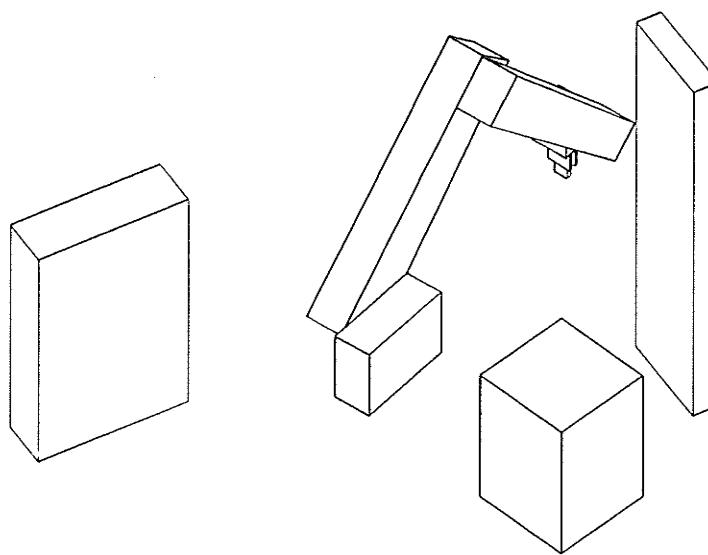


PATH 2 ITERATION 18

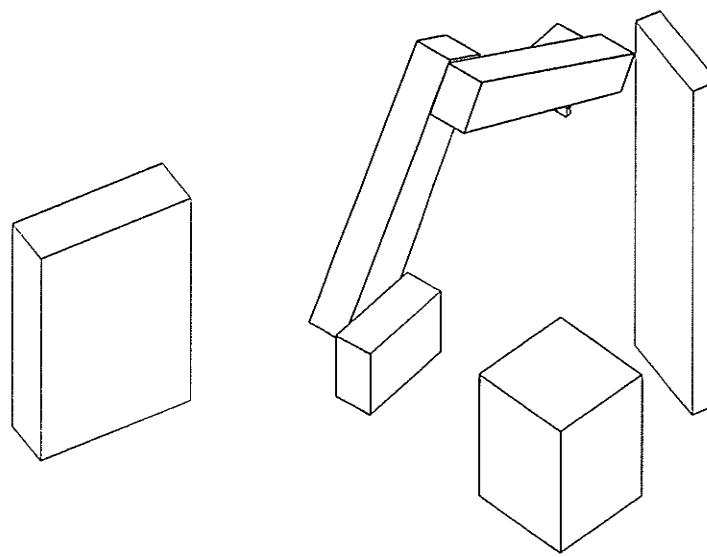


PATH 2 ITERATION 19

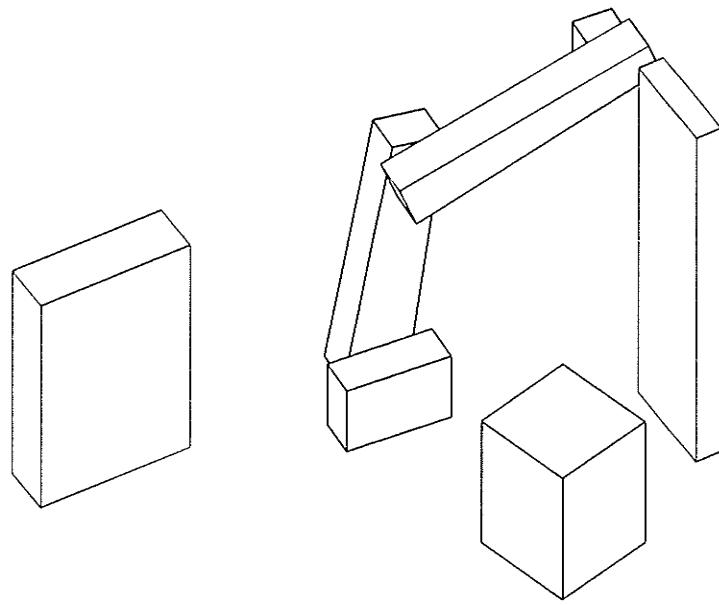




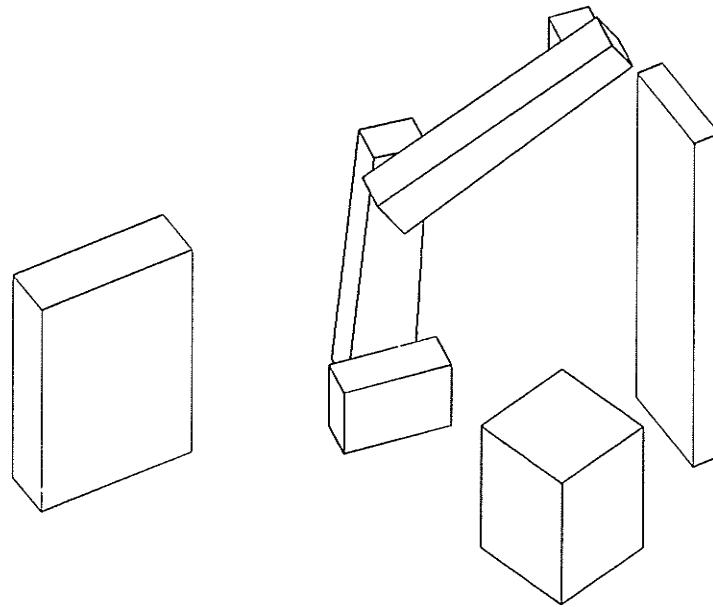
PATH 2 STEP 1
SAFE FIXED CONFIGURATION
PATH IS SAFE



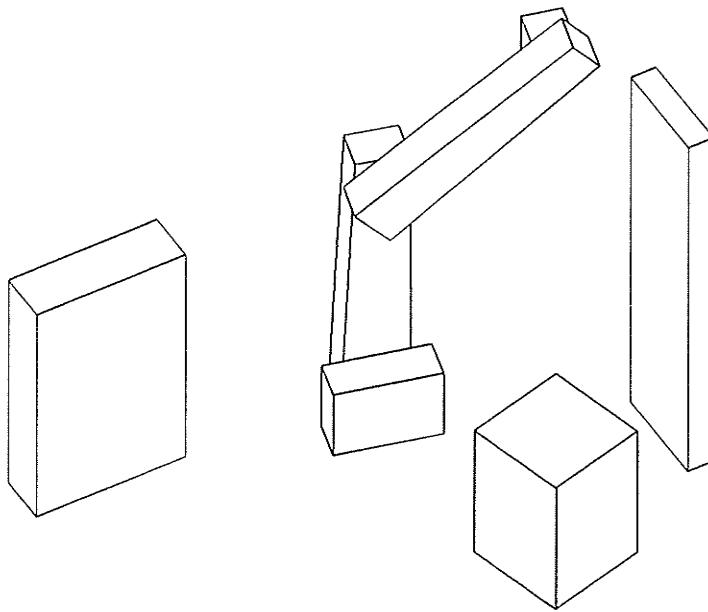
PATH 2 STEP 2
SAFE FIXED CONFIGURATION
PATH IS SAFE



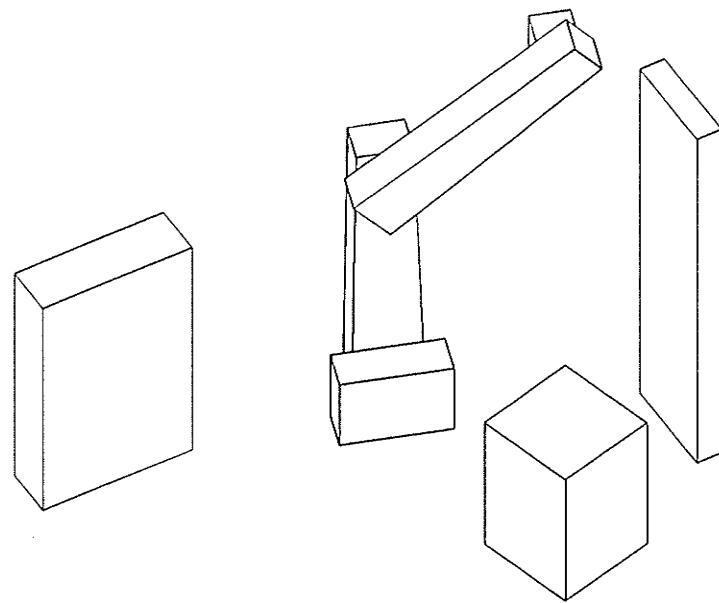
PATH 2 STEP 3
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



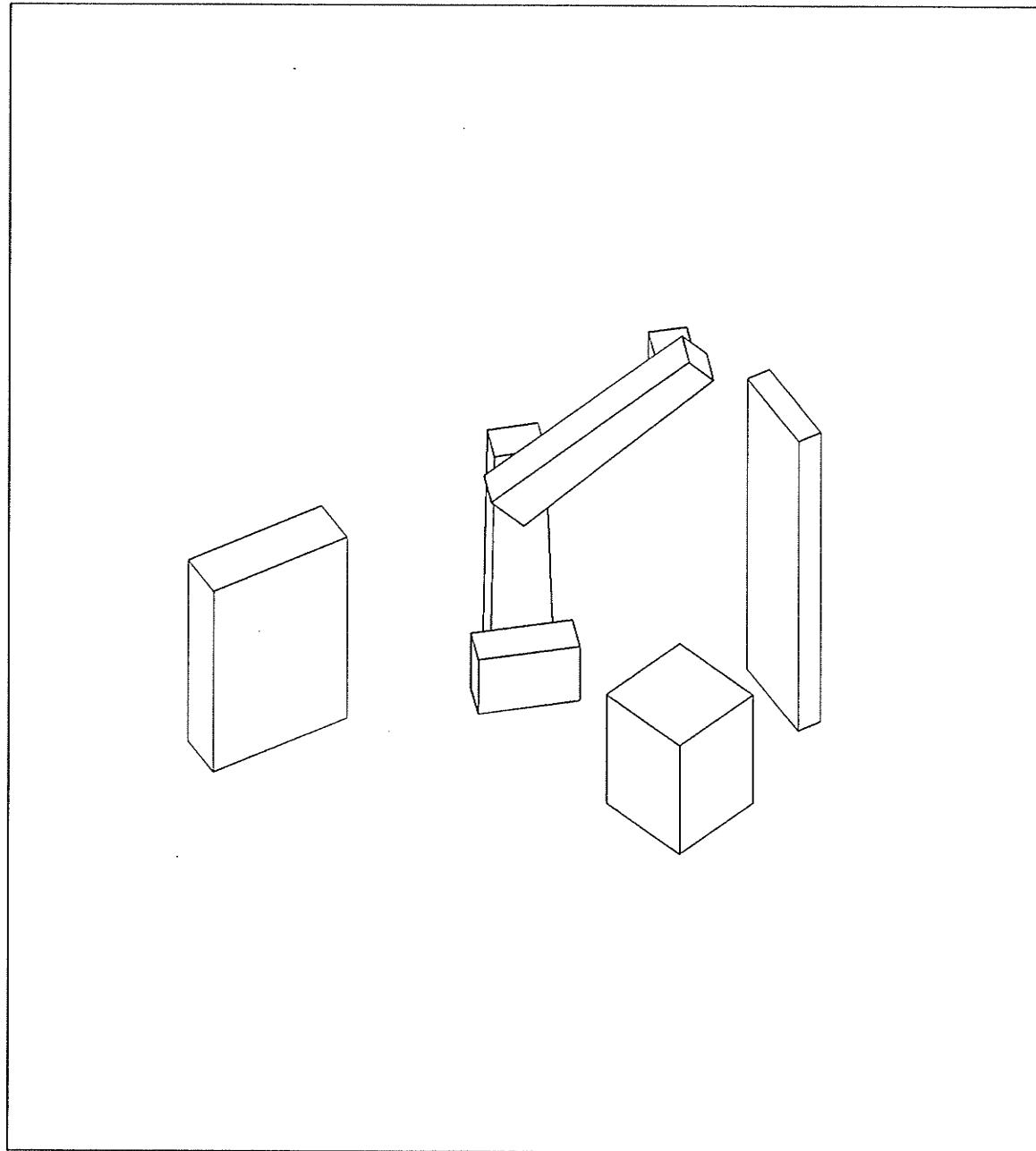
PATH 2 STEP 4
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



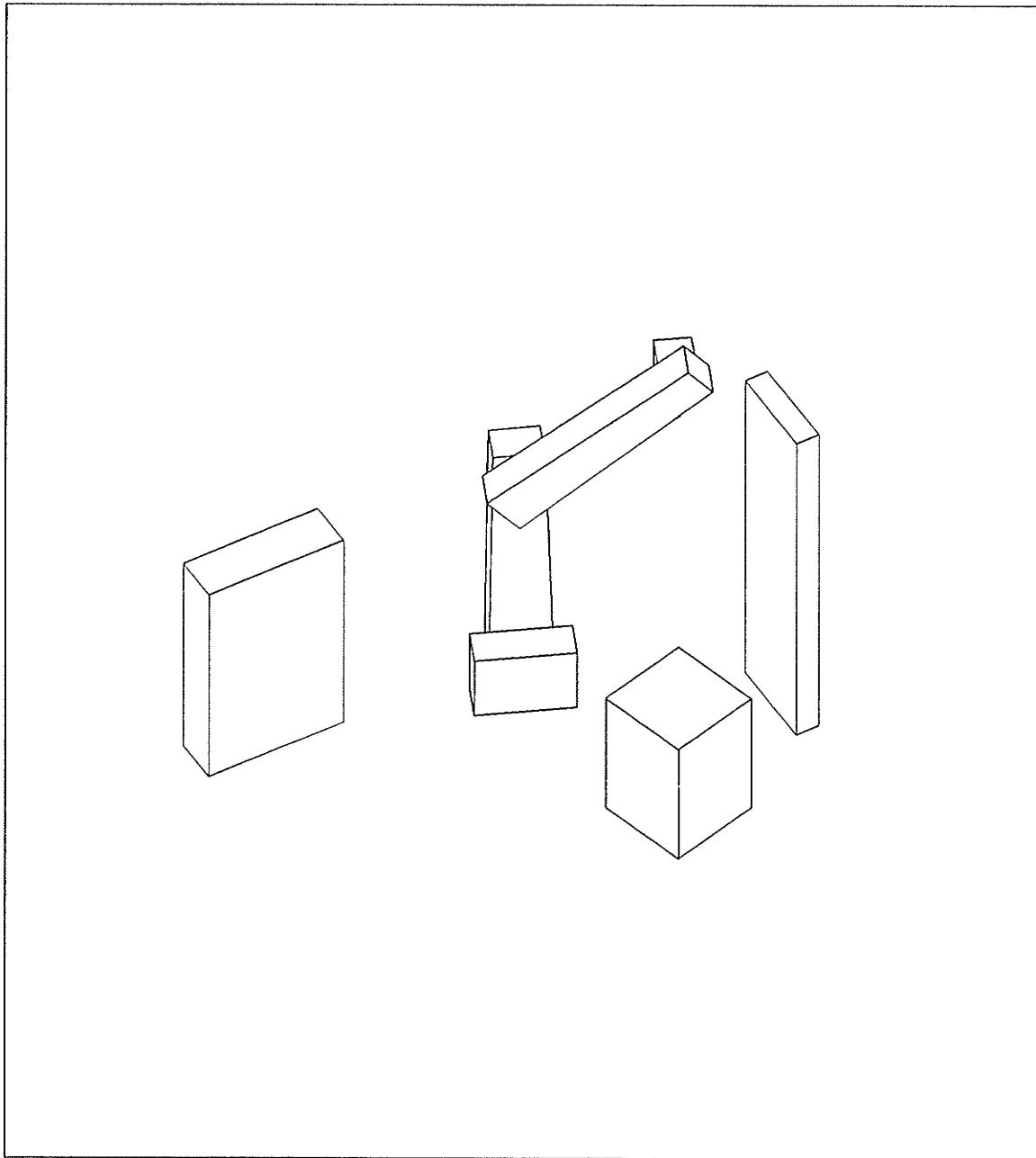
PATH 2 STEP 5
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



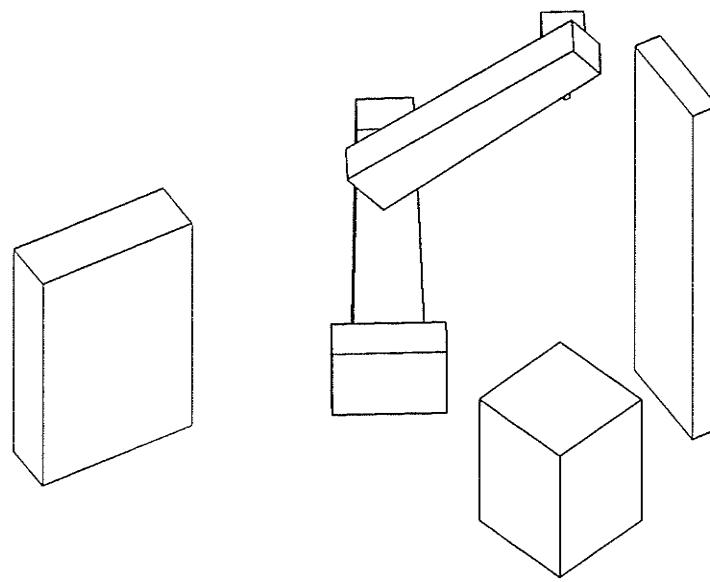
PATH 2 STEP 6
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



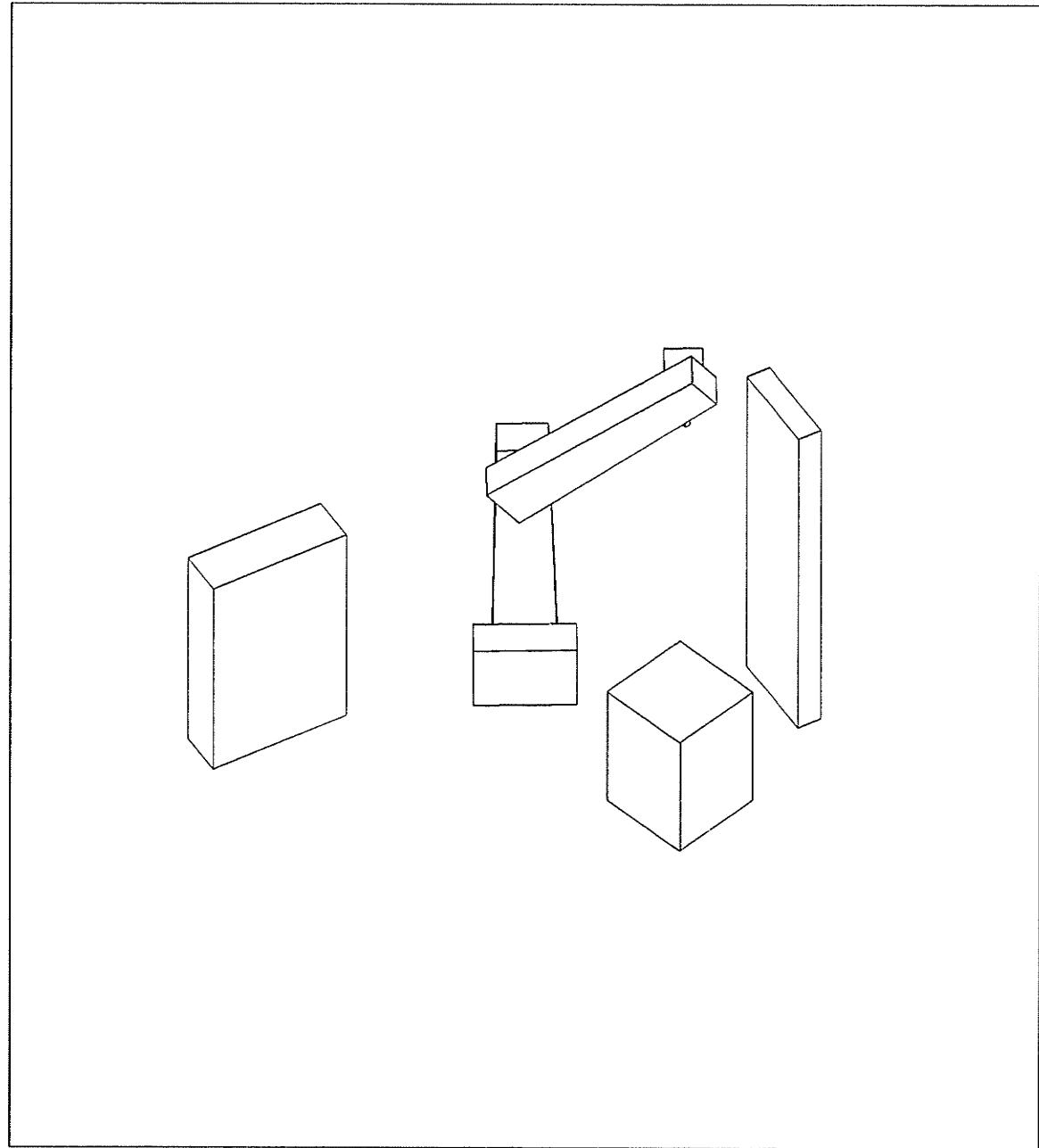
PATH 2 STEP 7
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



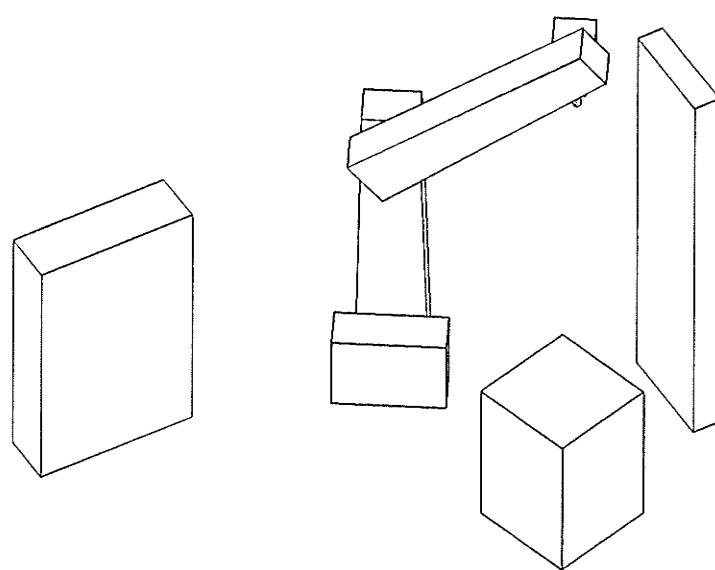
PATH 2 STEP 8
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



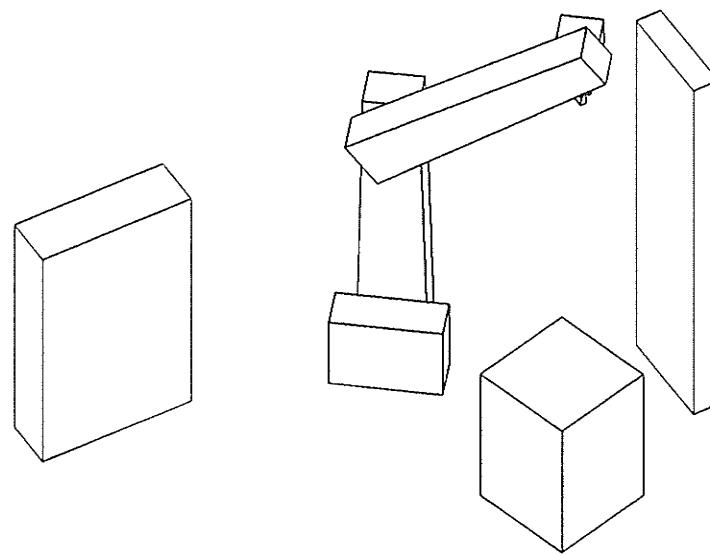
PATH 2 STEP 9
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



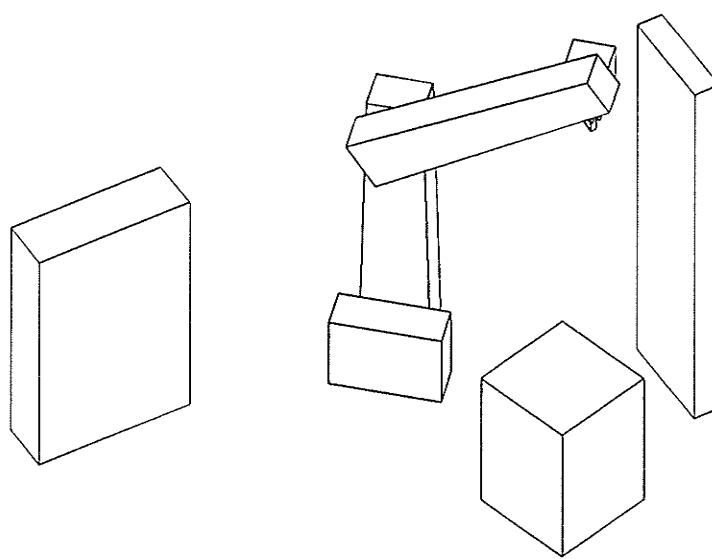
PATH 2 STEP 10
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



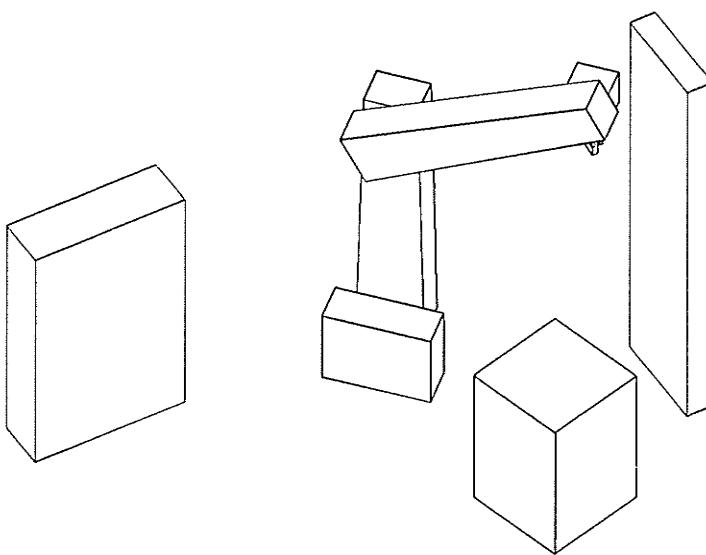
PATH 2 STEP 11
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



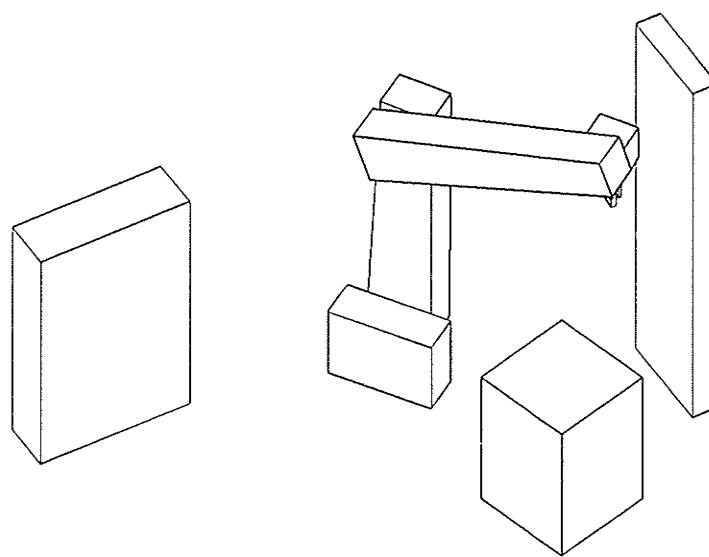
PATH 2 STEP 12
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



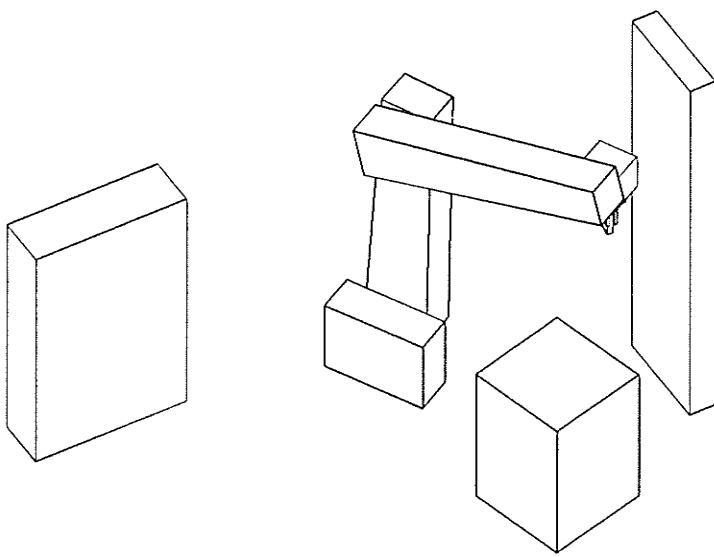
PATH 2 STEP 13
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



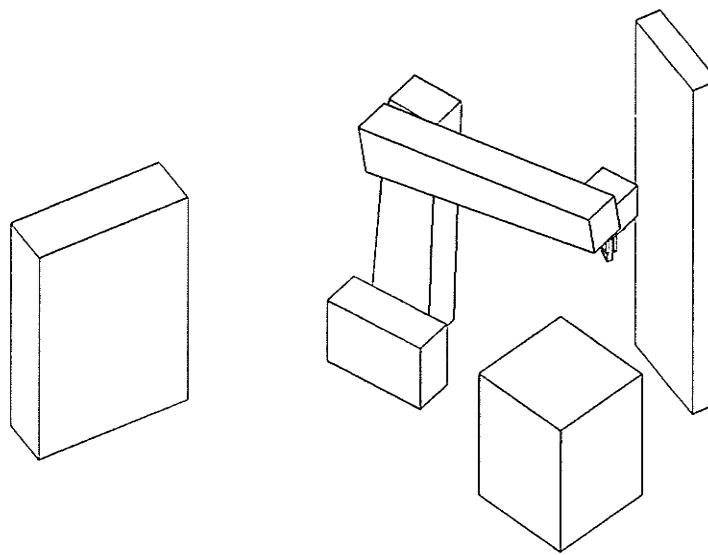
PATH 2 STEP 14
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



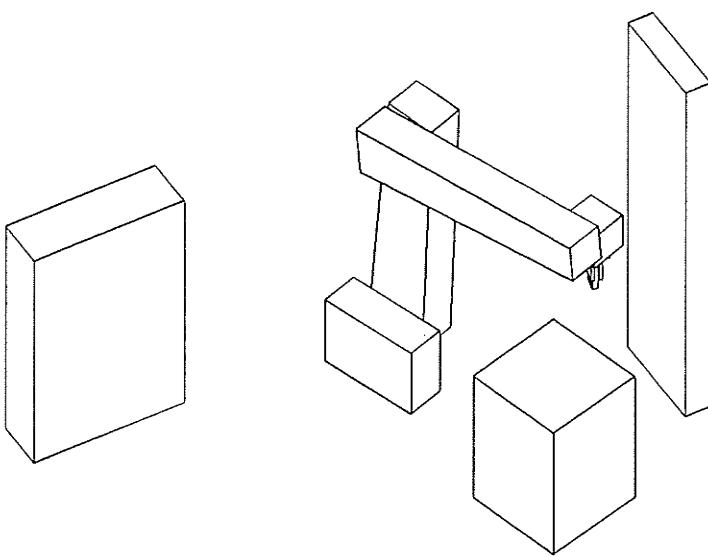
PATH 2 STEP 15
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



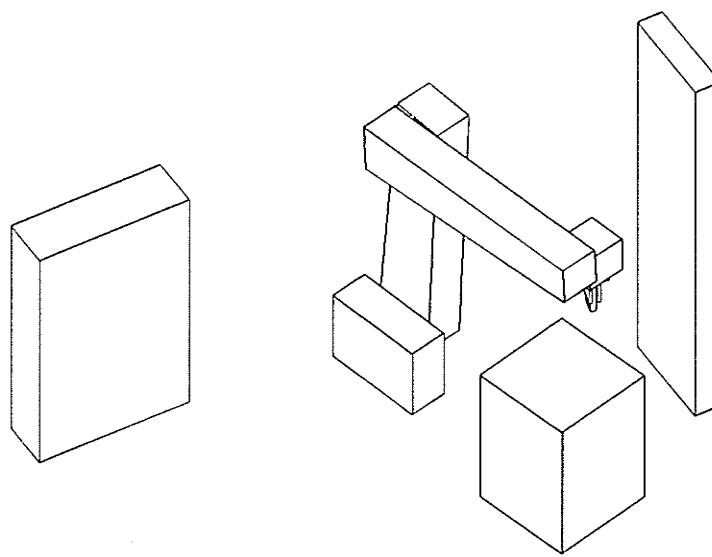
PATH 2 STEP 16
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



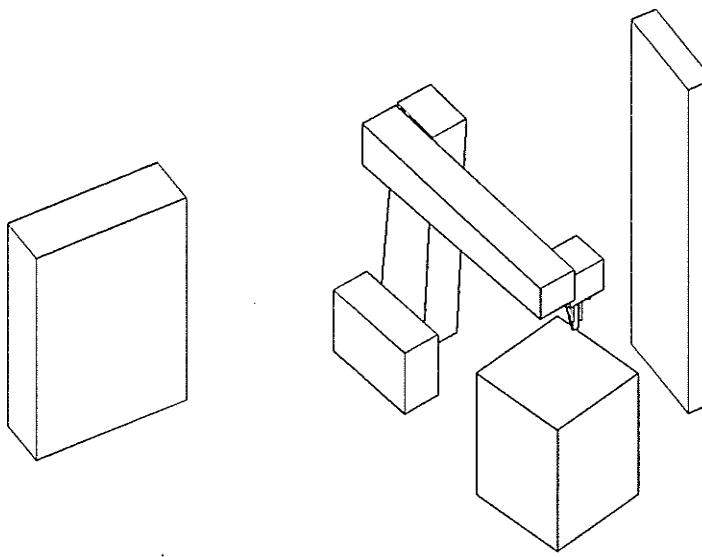
PATH 2 STEP 17
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



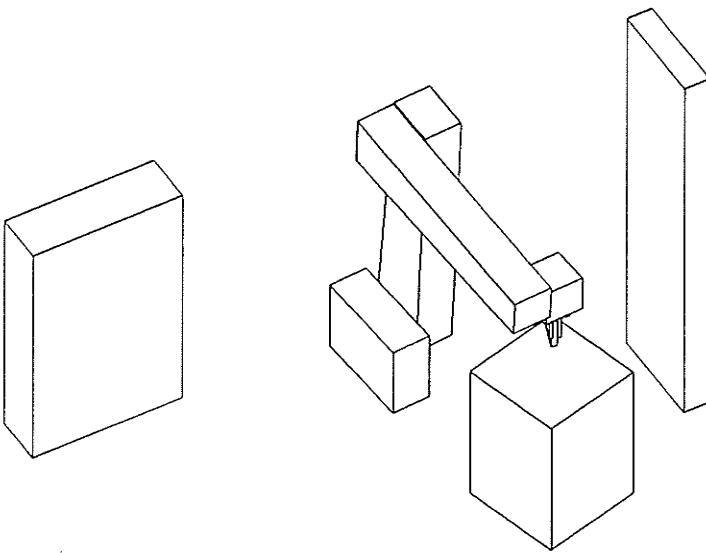
PATH 2 STEP 18
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



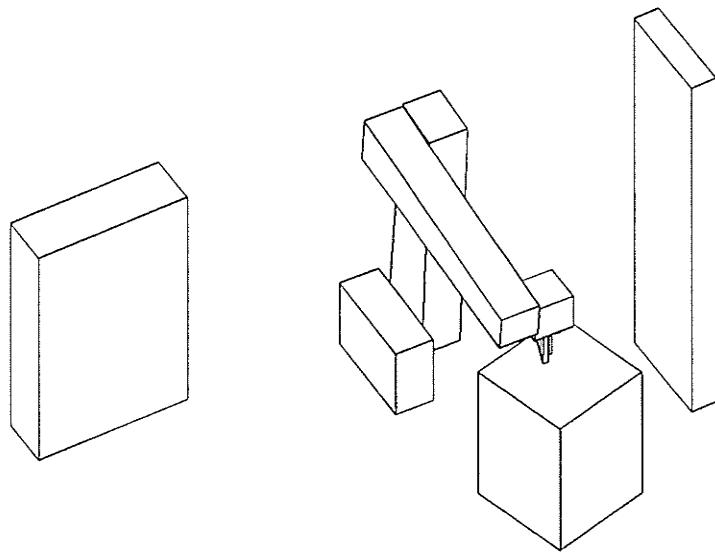
PATH 2 STEP 19
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



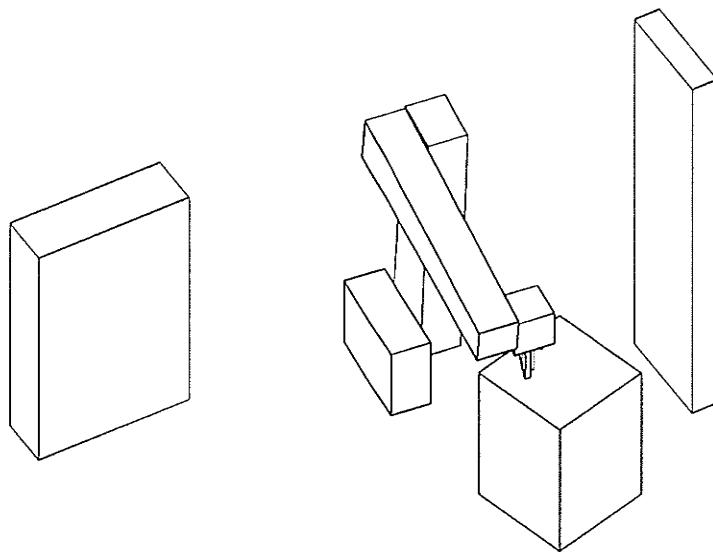
PATH 2 STEP 20
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



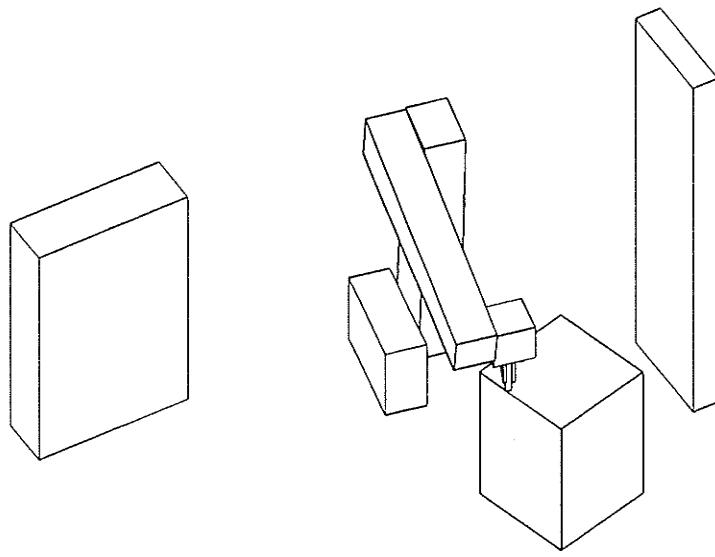
PATH 2 STEP 21
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



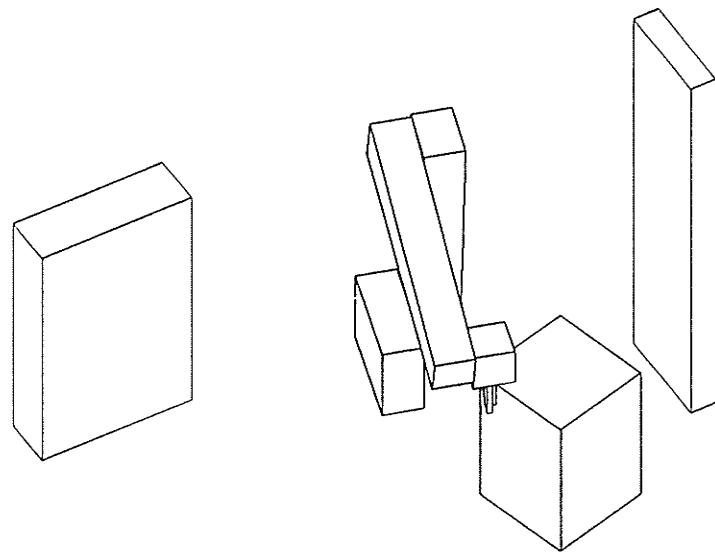
PATH 2 STEP 22
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



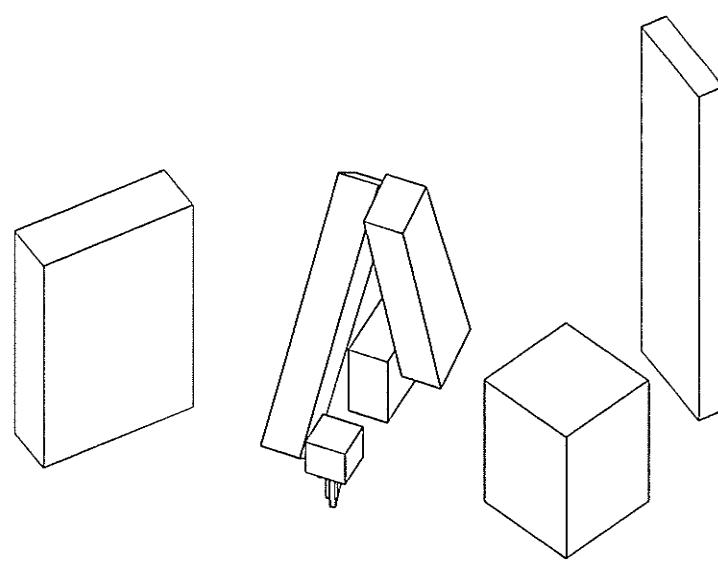
PATH 2 STEP 23
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



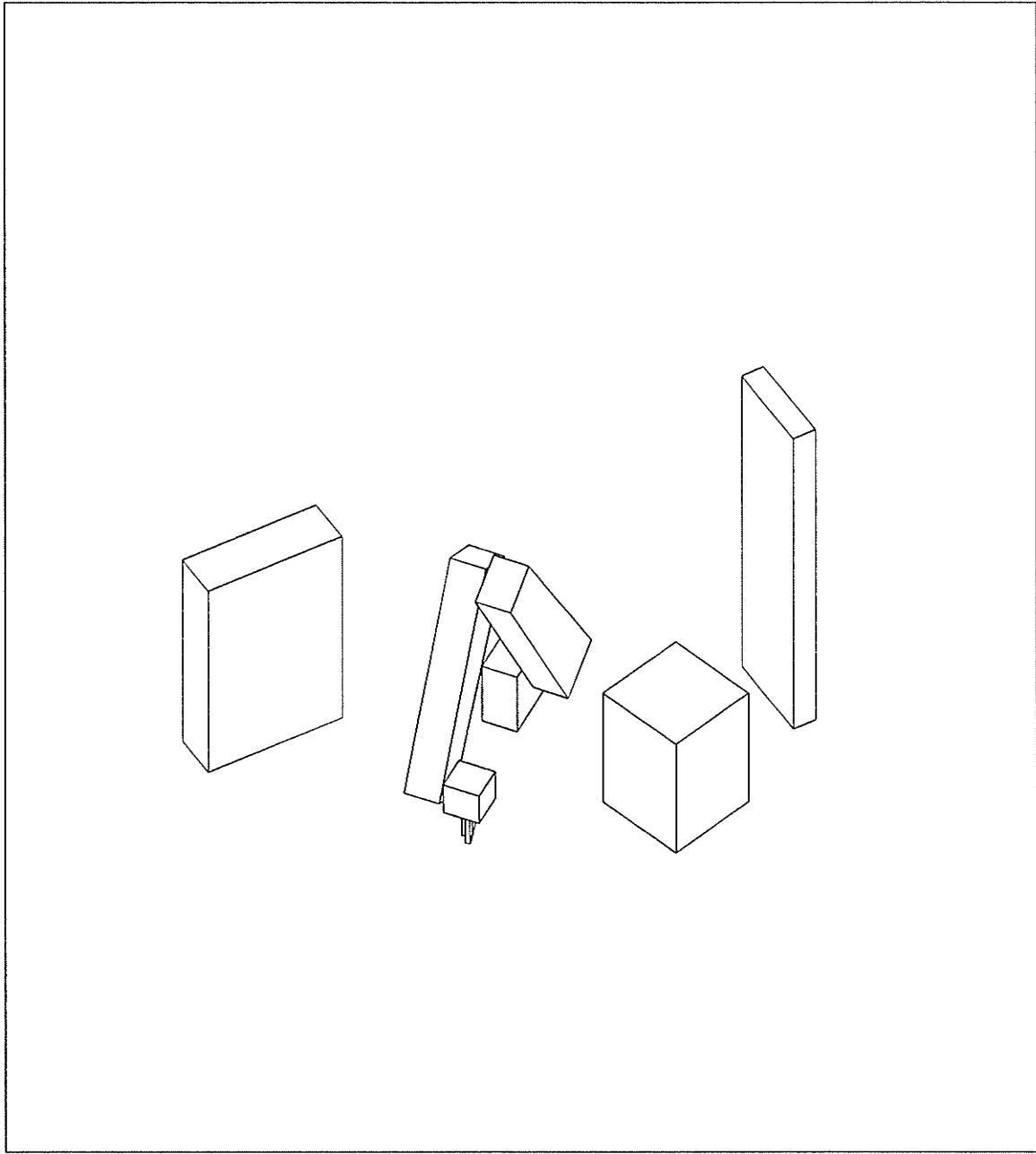
PATH 2 STEP 24
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



PATH 2 STEP 25
SAFE VARIABLE CONFIGURATION
PATH IS SAFE

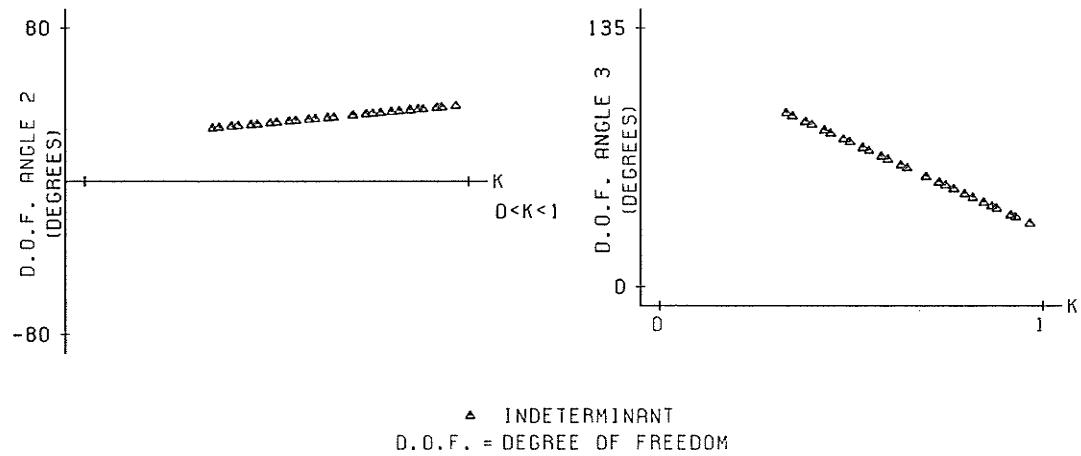


PATH 2 STEP 26
SAFE FIXED CONFIGURATION
PATH IS SAFE

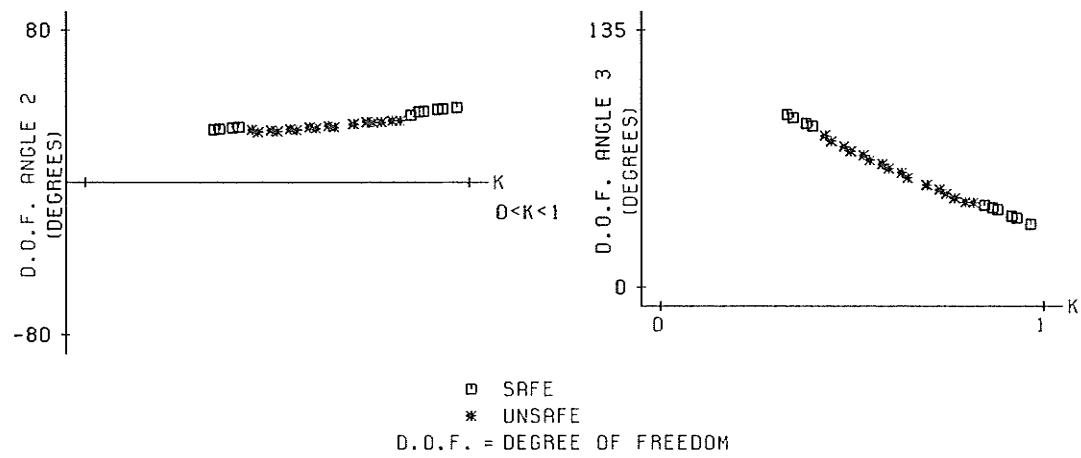


PATH 2 STEP 27
SAFE FIXED CONFIGURATION
PATH IS SAFE

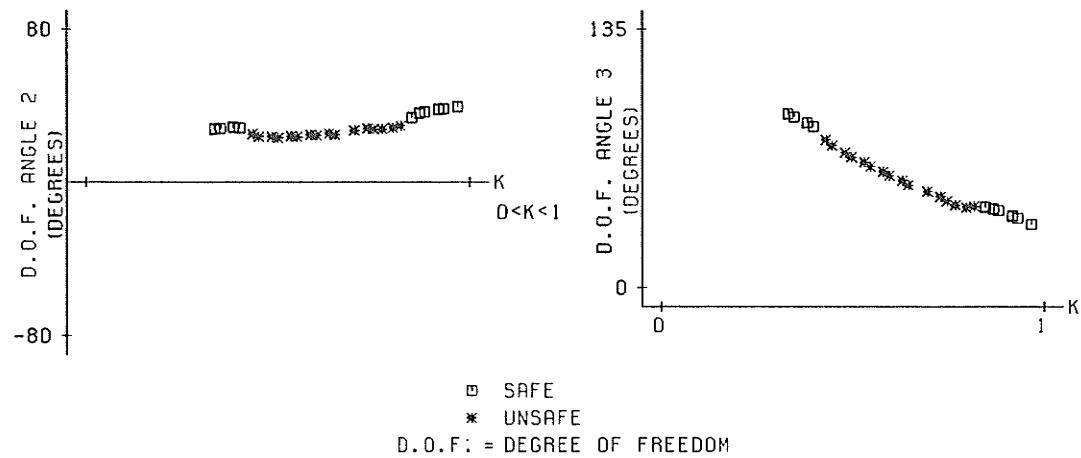
PATH 3 LINEAR PATH



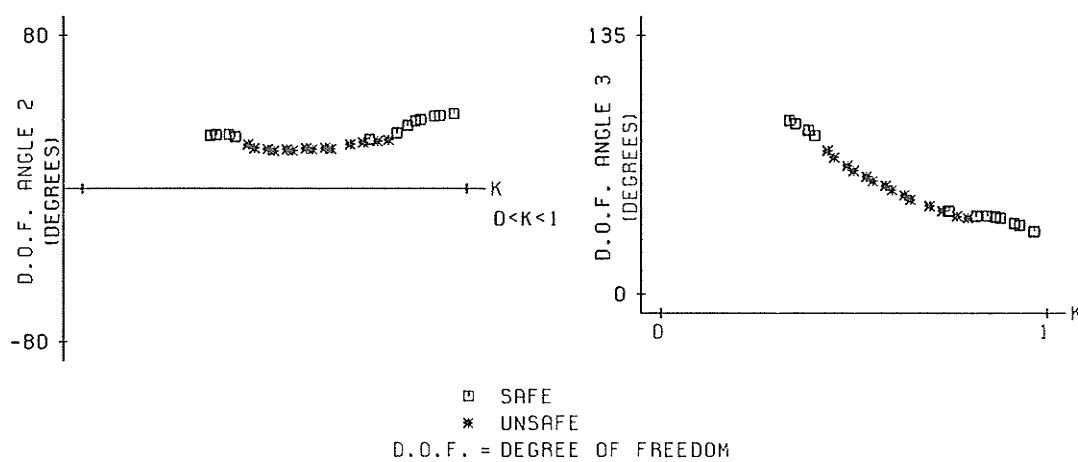
PATH 3 ITERATION 1



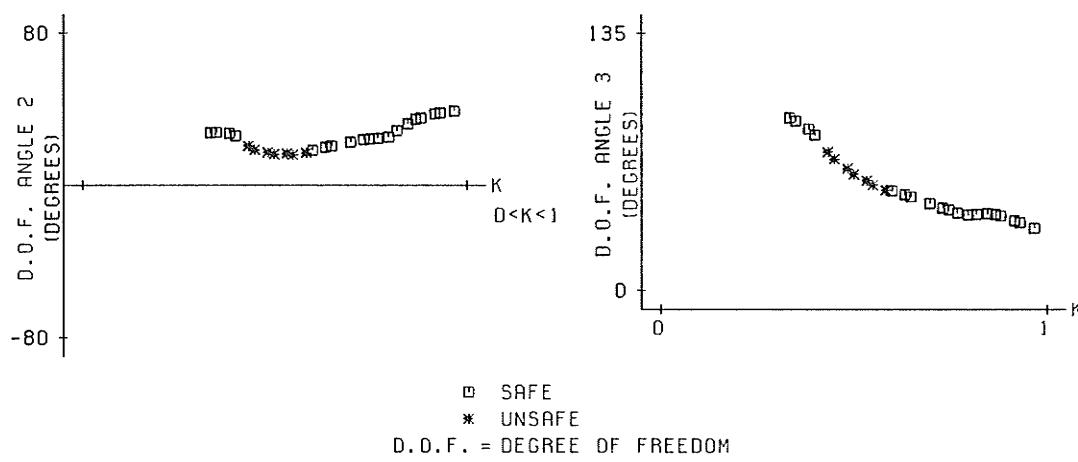
PATH 3 ITERATION 2



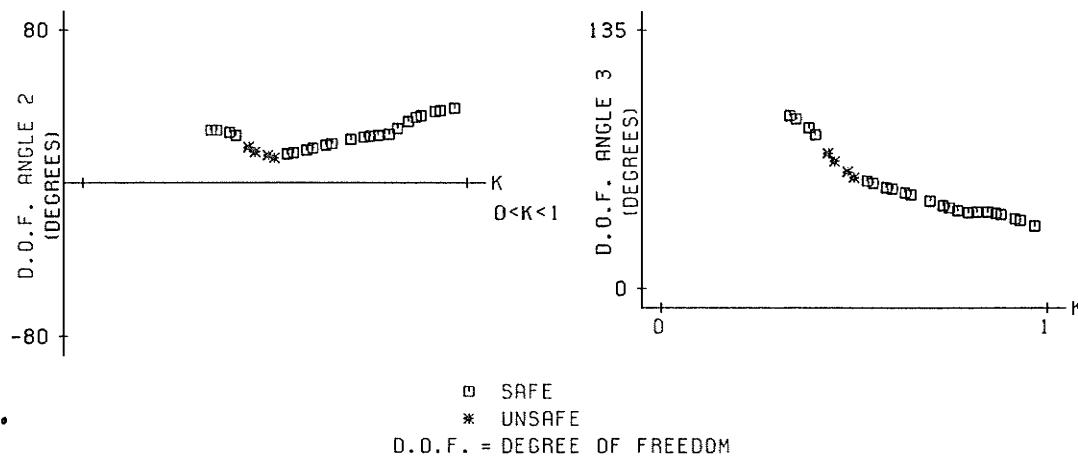
PATH 3 ITERATION 3

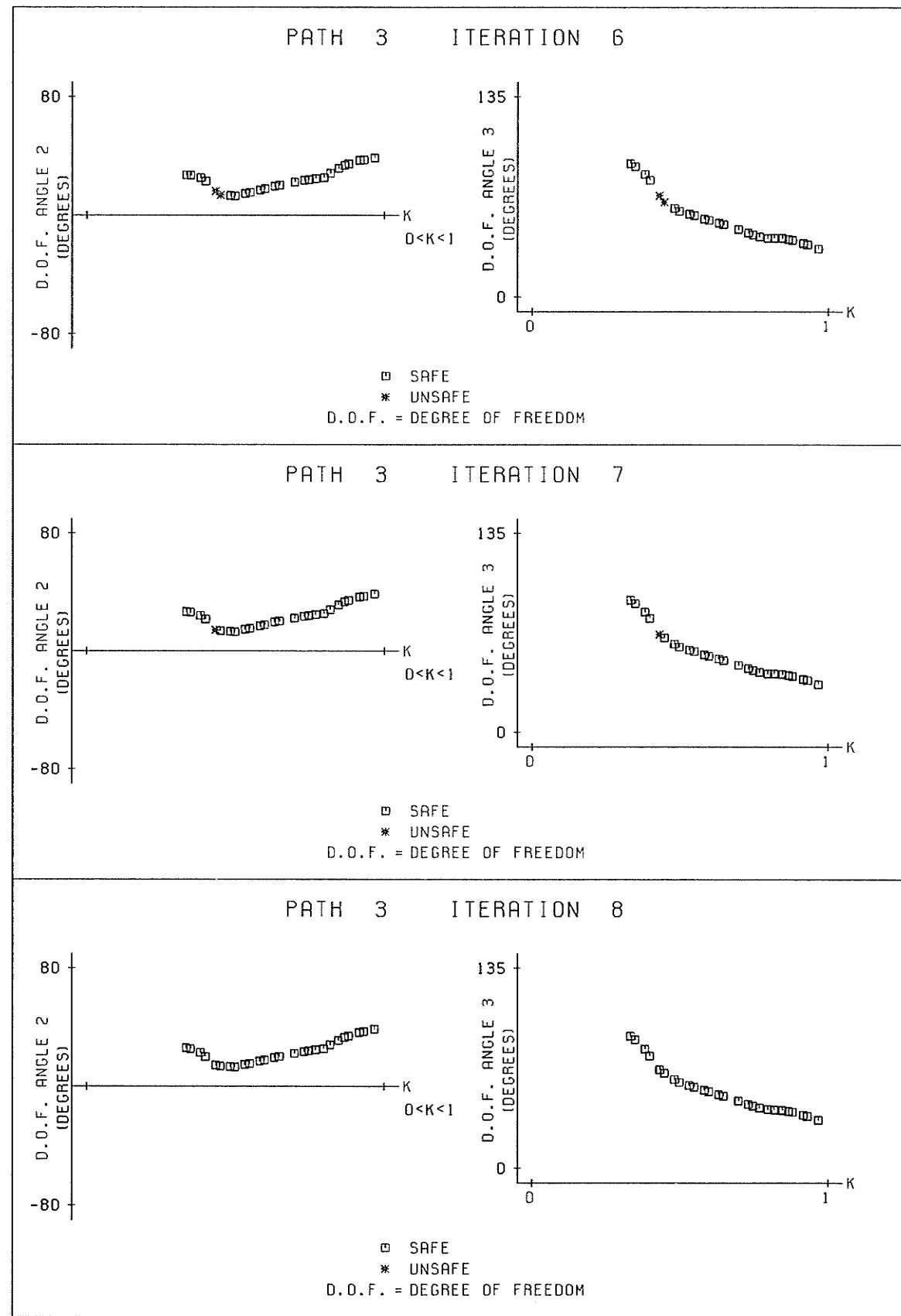


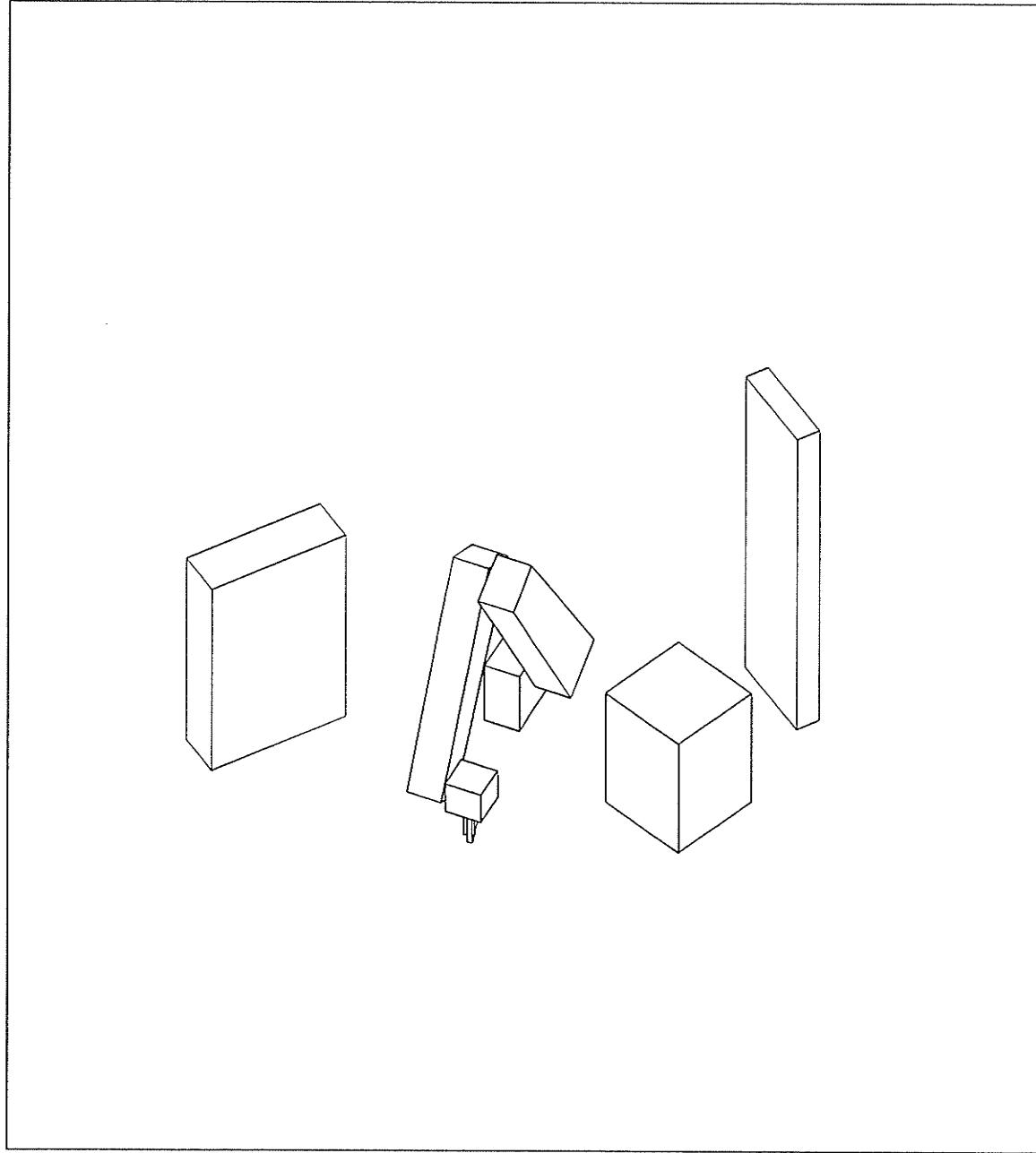
PATH 3 ITERATION 4



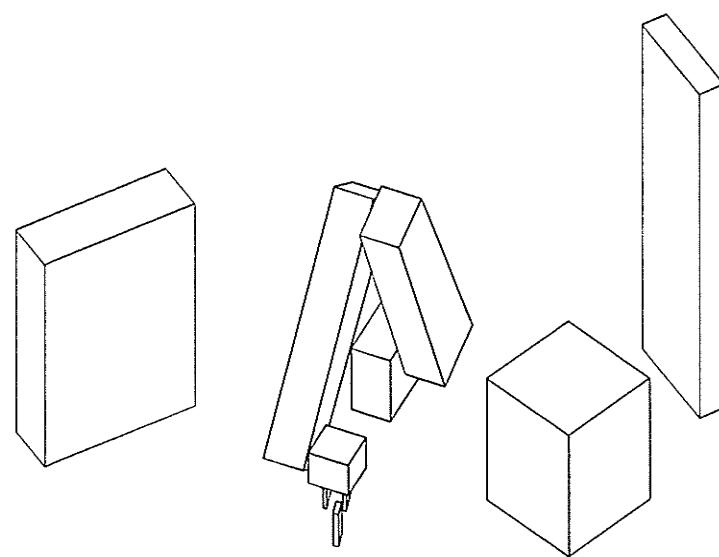
PATH 3 ITERATION 5



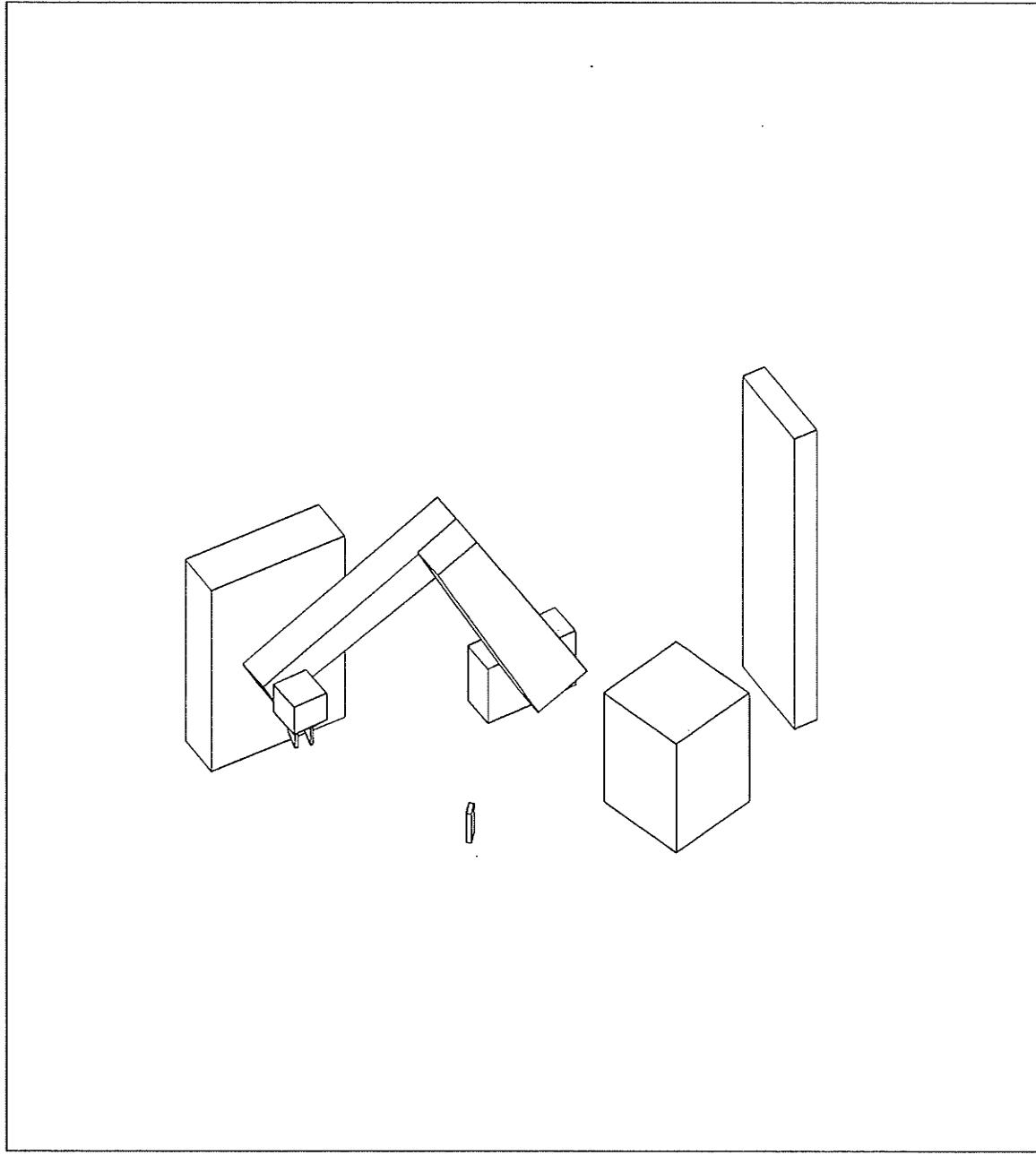




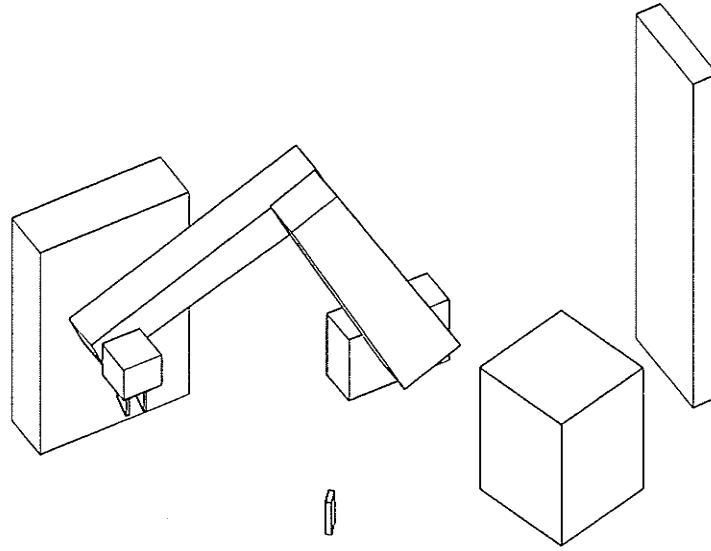
PATH 3 STEP 1
SAFE FIXED CONFIGURATION
PATH IS SAFE



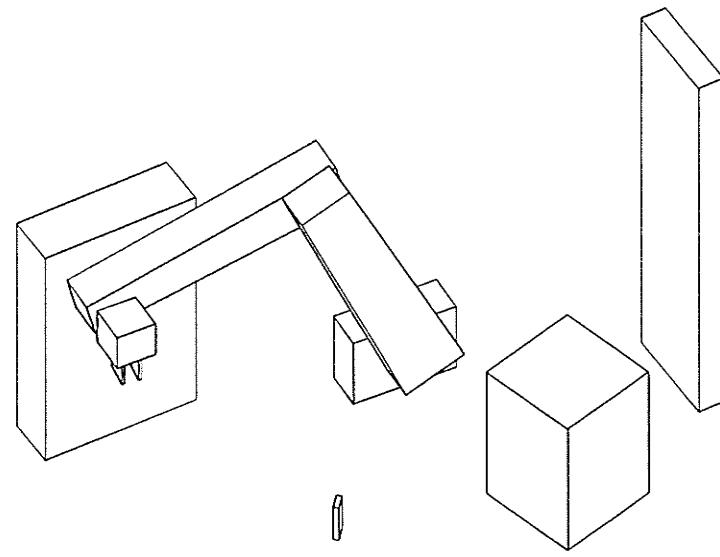
PATH 3 STEP 2
SAFE FIXED CONFIGURATION
PATH IS SAFE



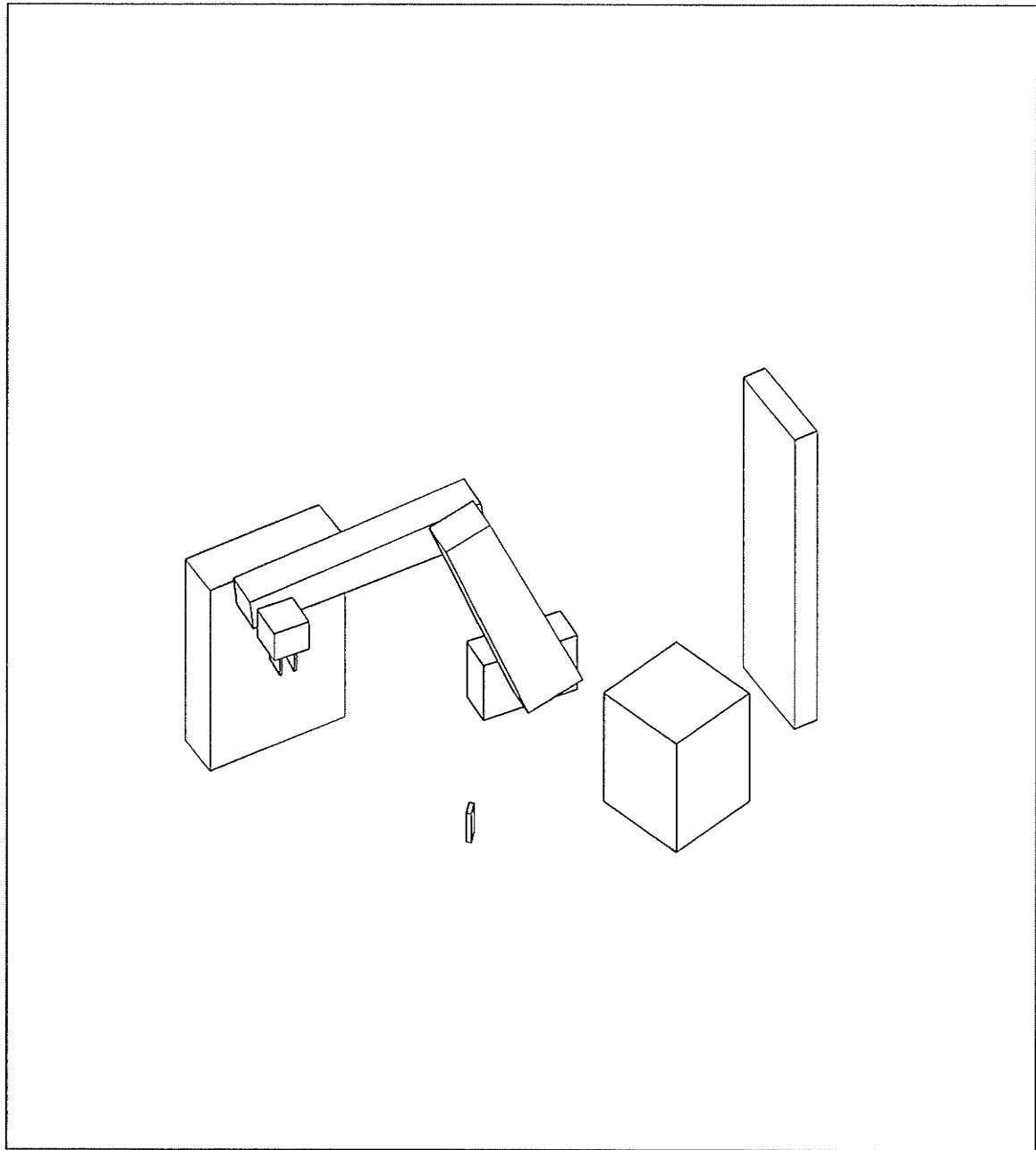
PATH 3 STEP 3
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



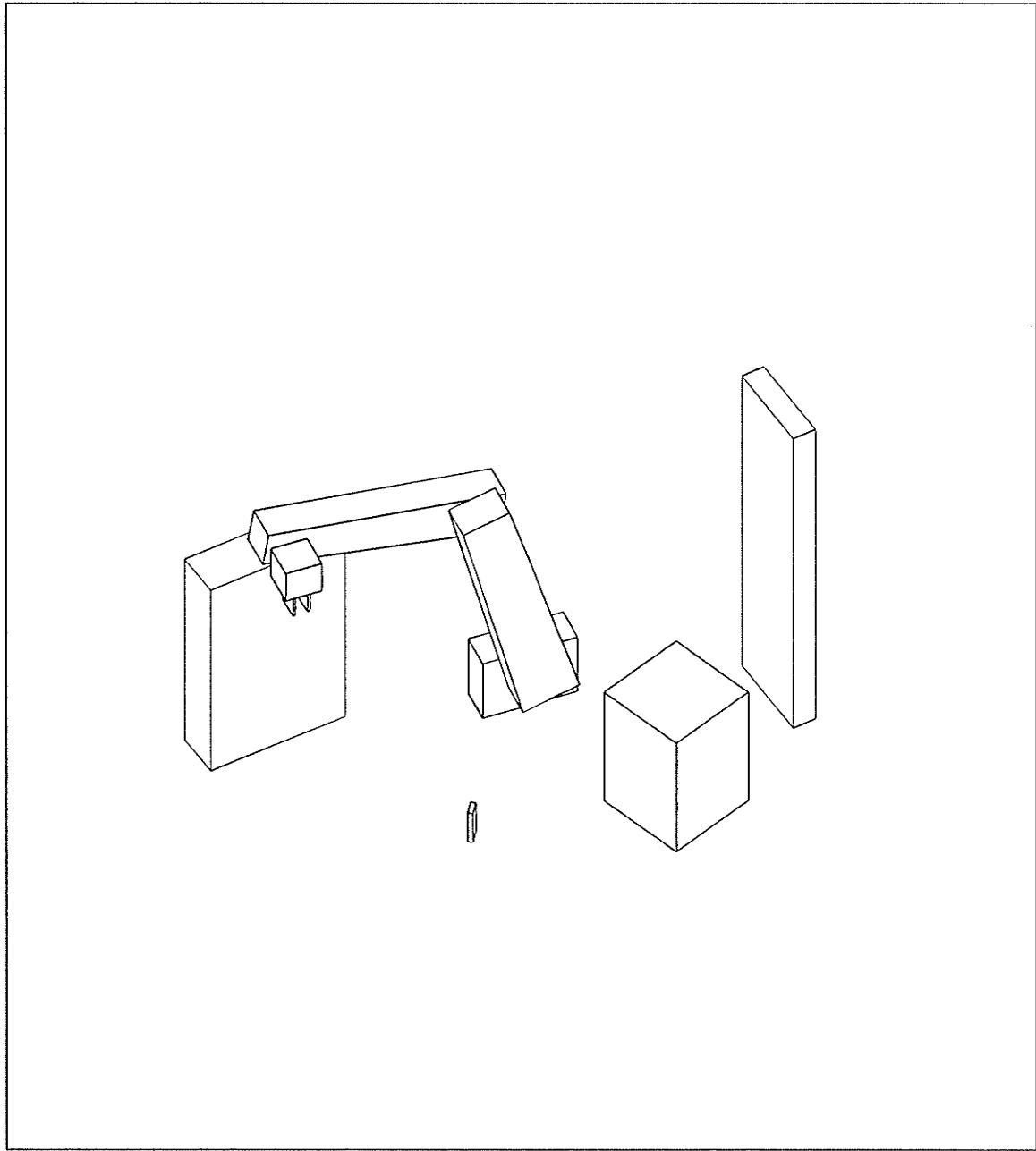
PATH 3 STEP 4
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



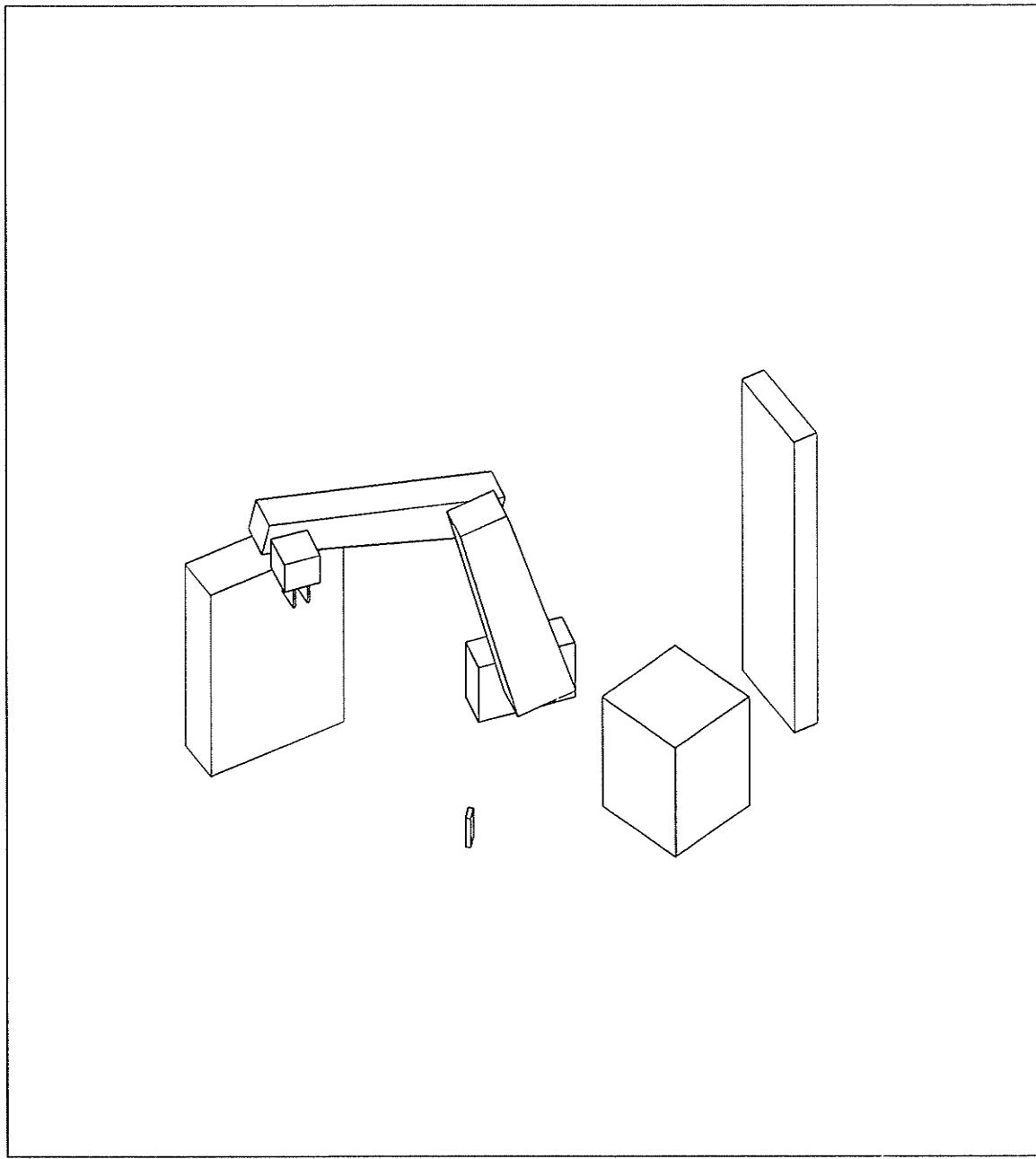
PATH 3 STEP 5
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



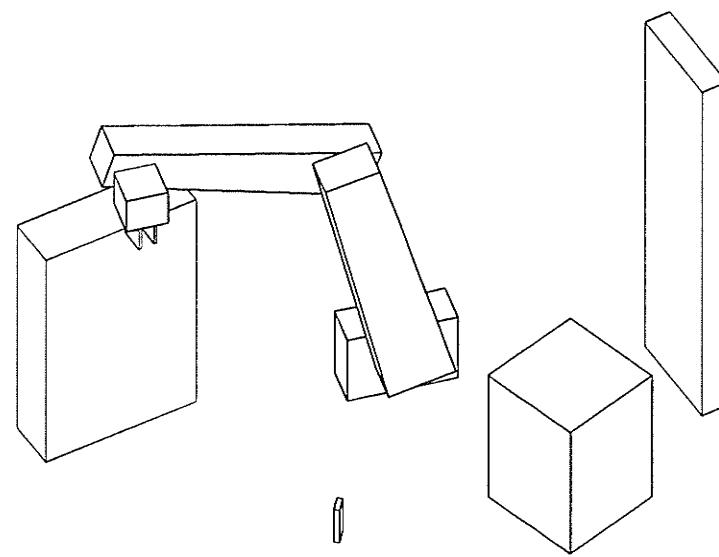
PATH 3 STEP 6
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



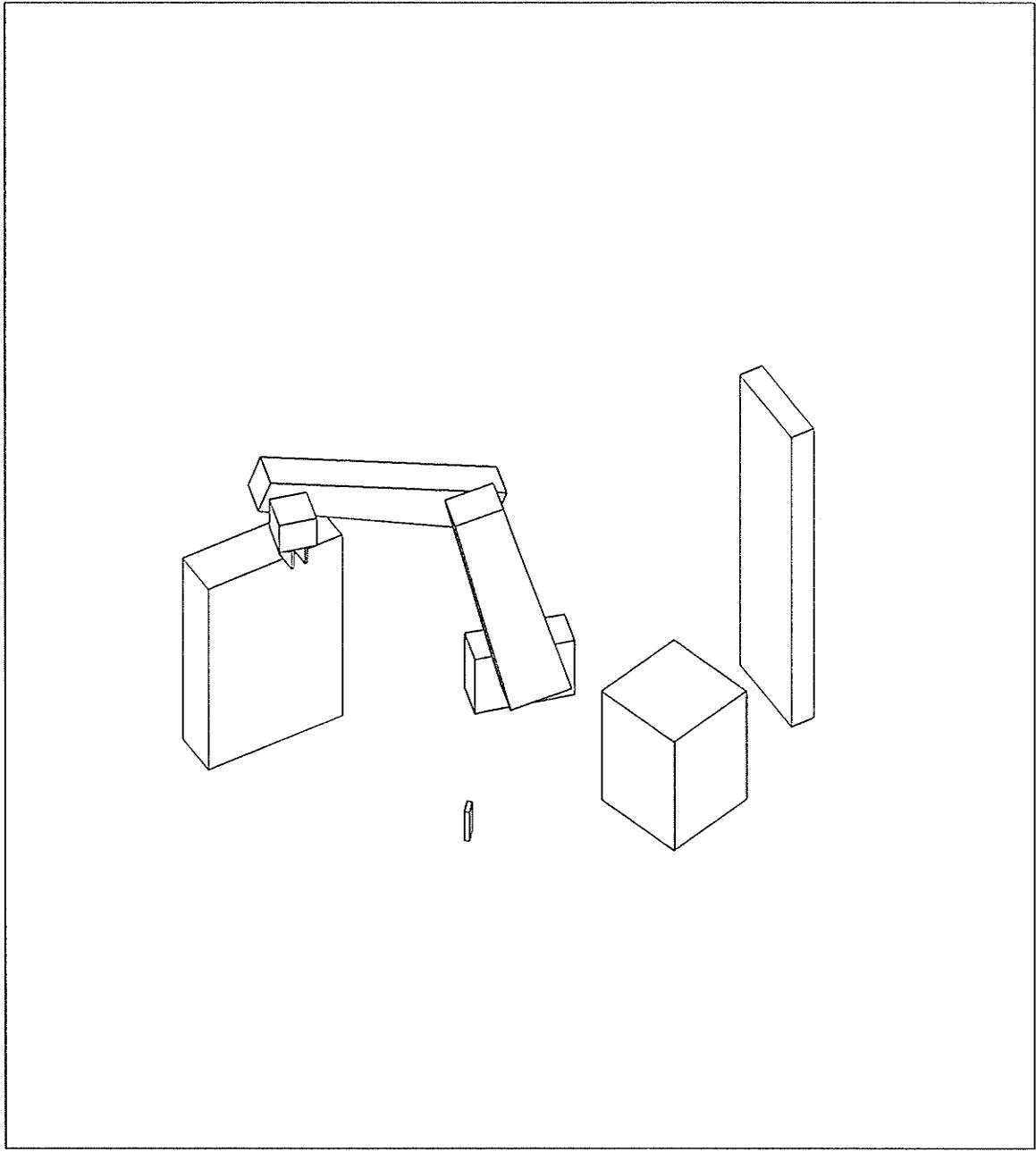
PATH 3 STEP 7
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



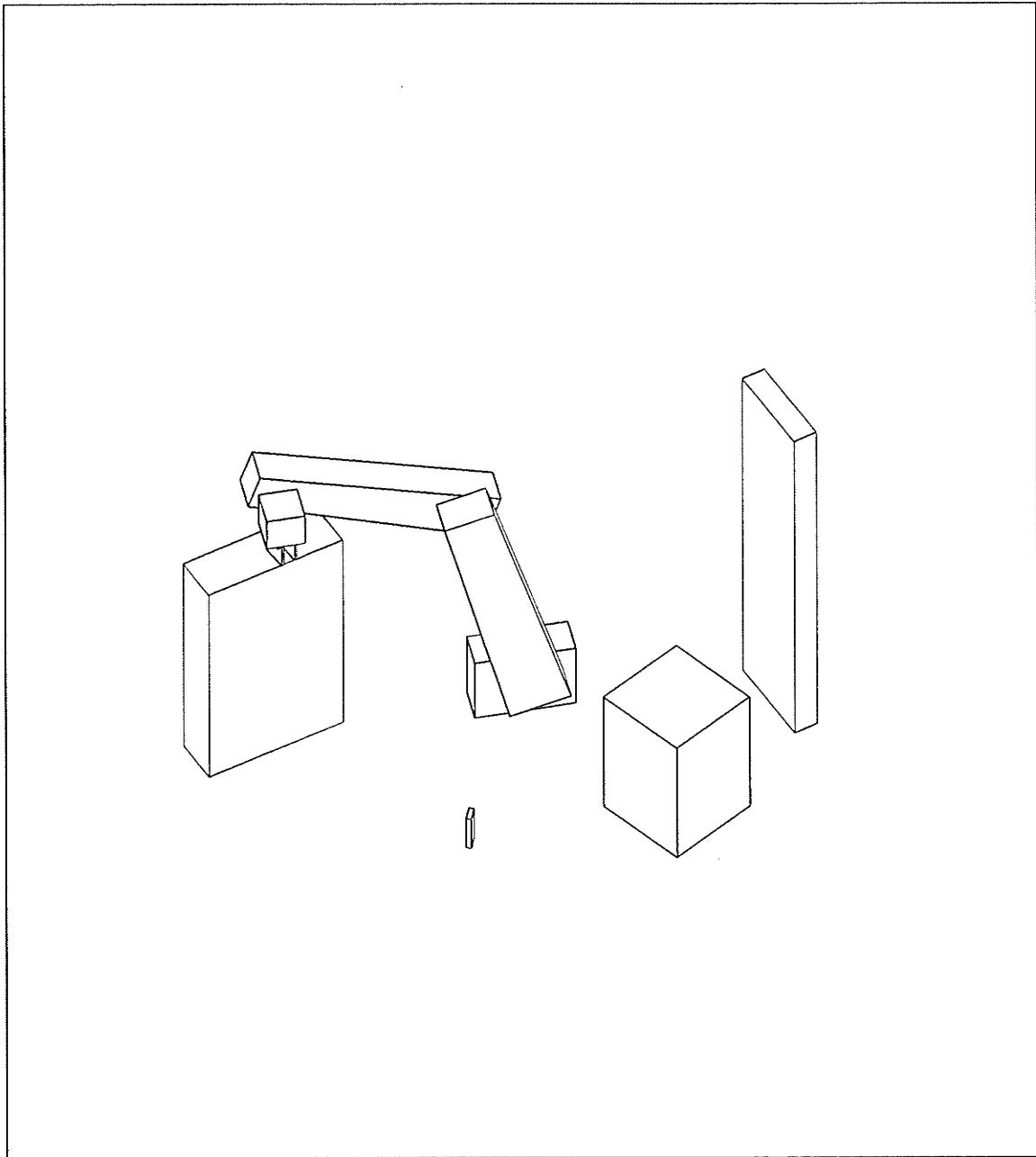
PATH 3 STEP 8
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



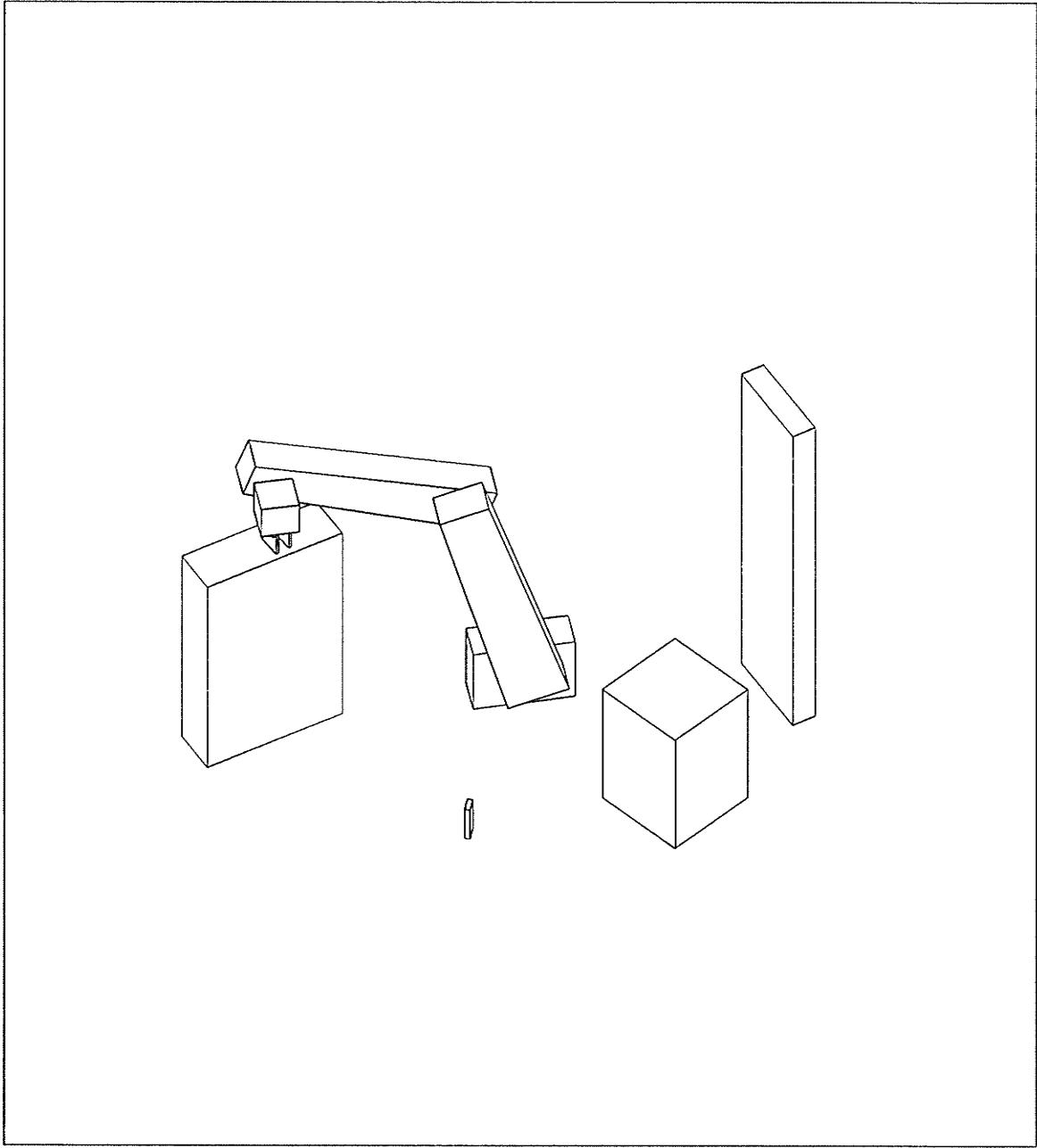
PATH 3 STEP 9
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



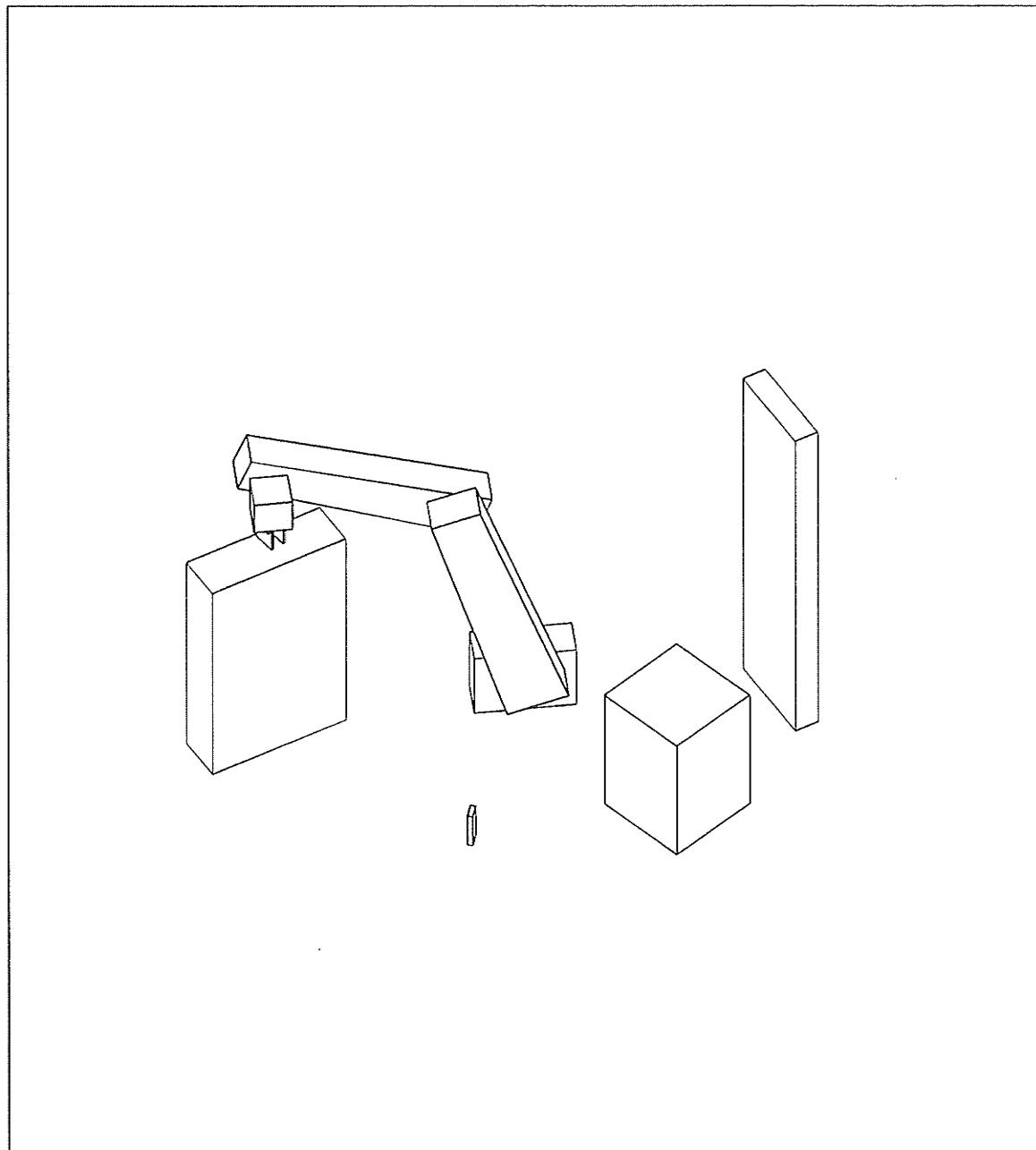
PATH 3 STEP 10
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



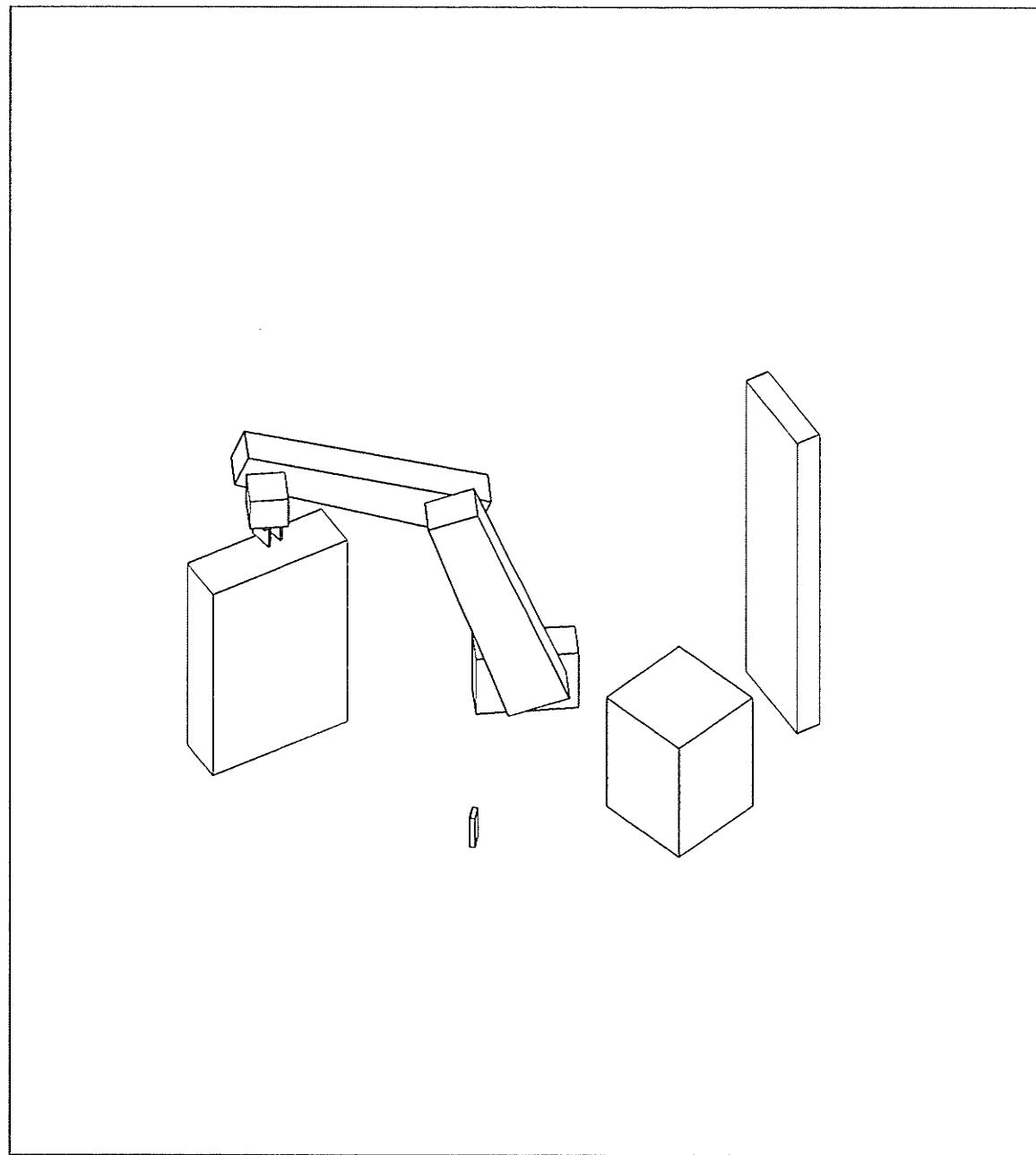
PATH 3 STEP 11
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



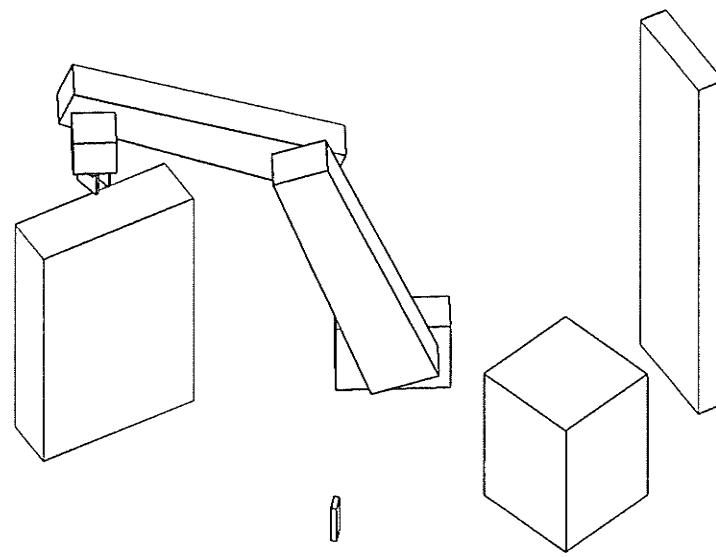
PATH 3 STEP 12
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



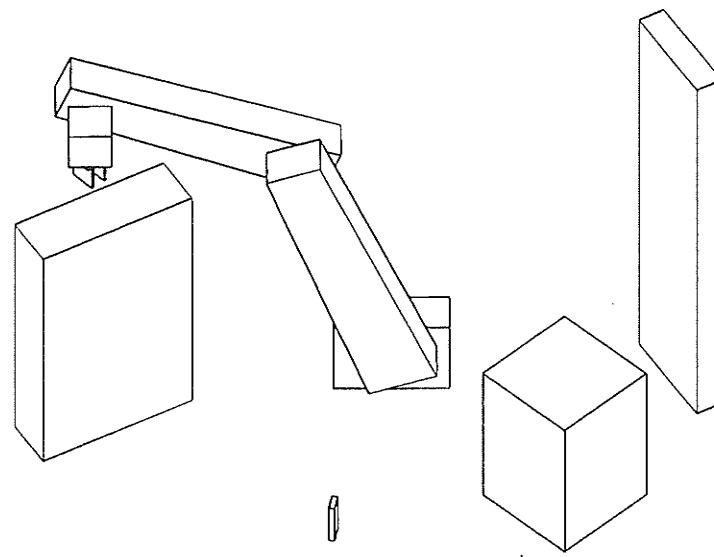
PATH 3 STEP 13
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



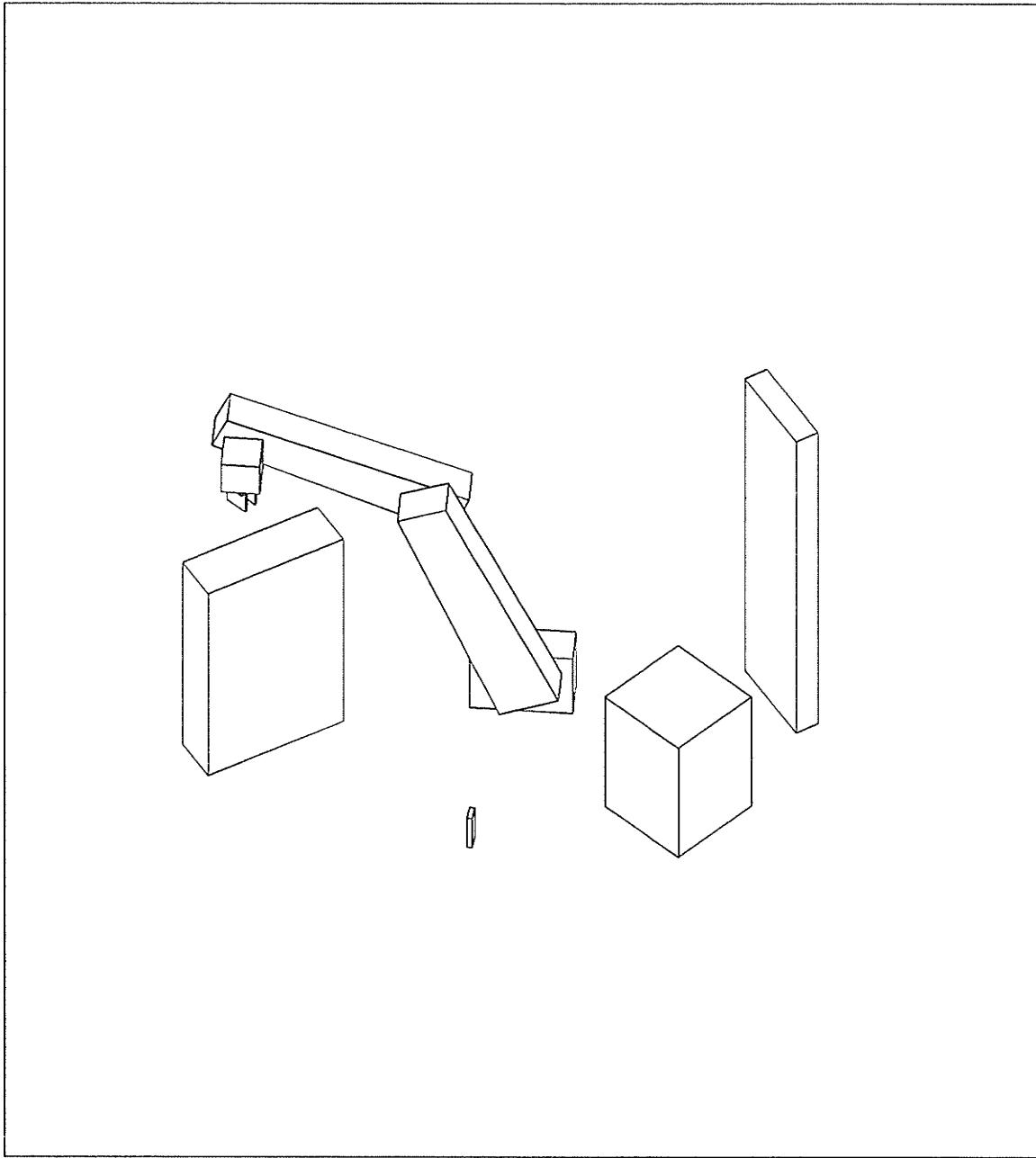
PATH 3 STEP 14
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



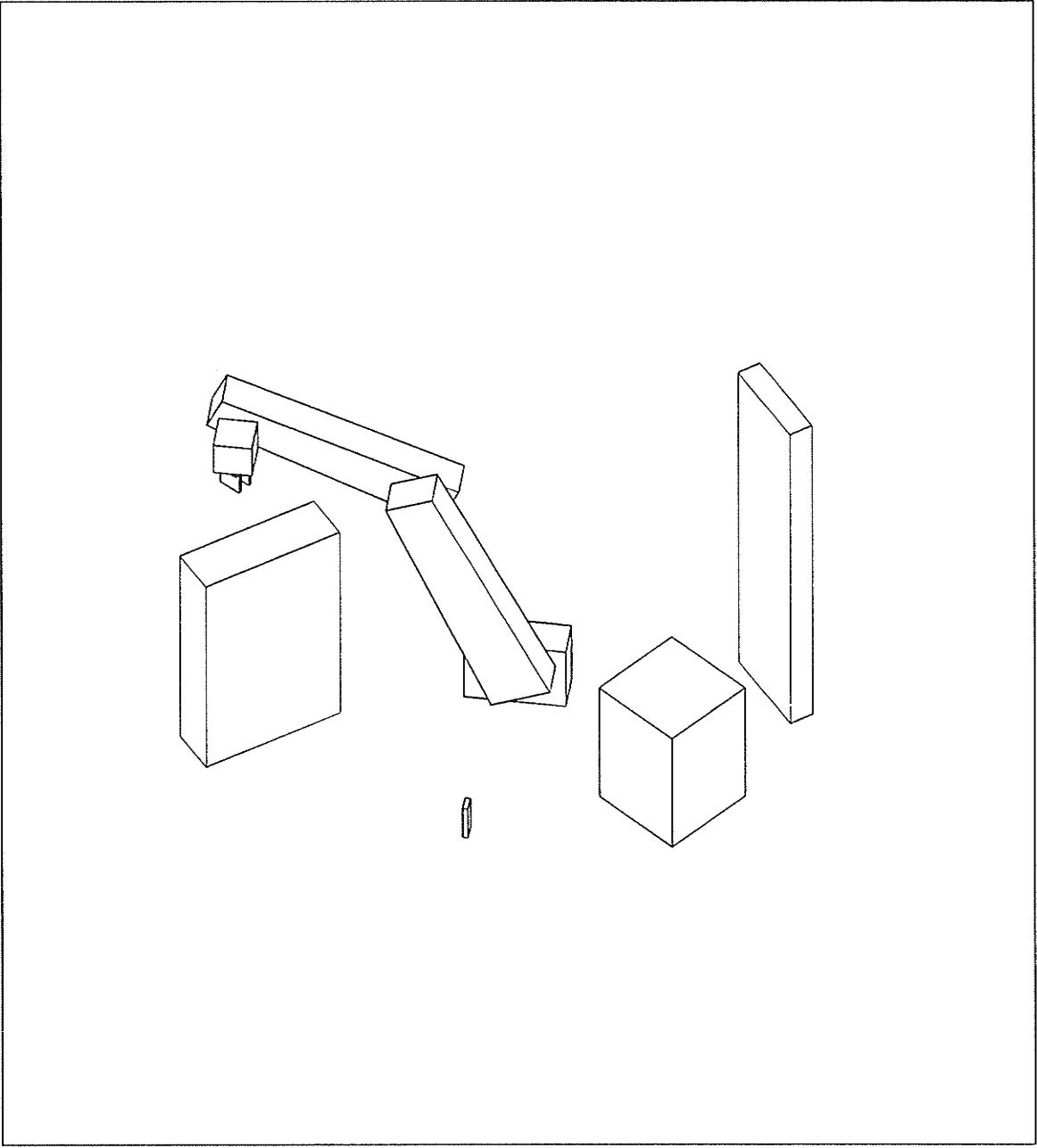
PATH 3 STEP 15
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



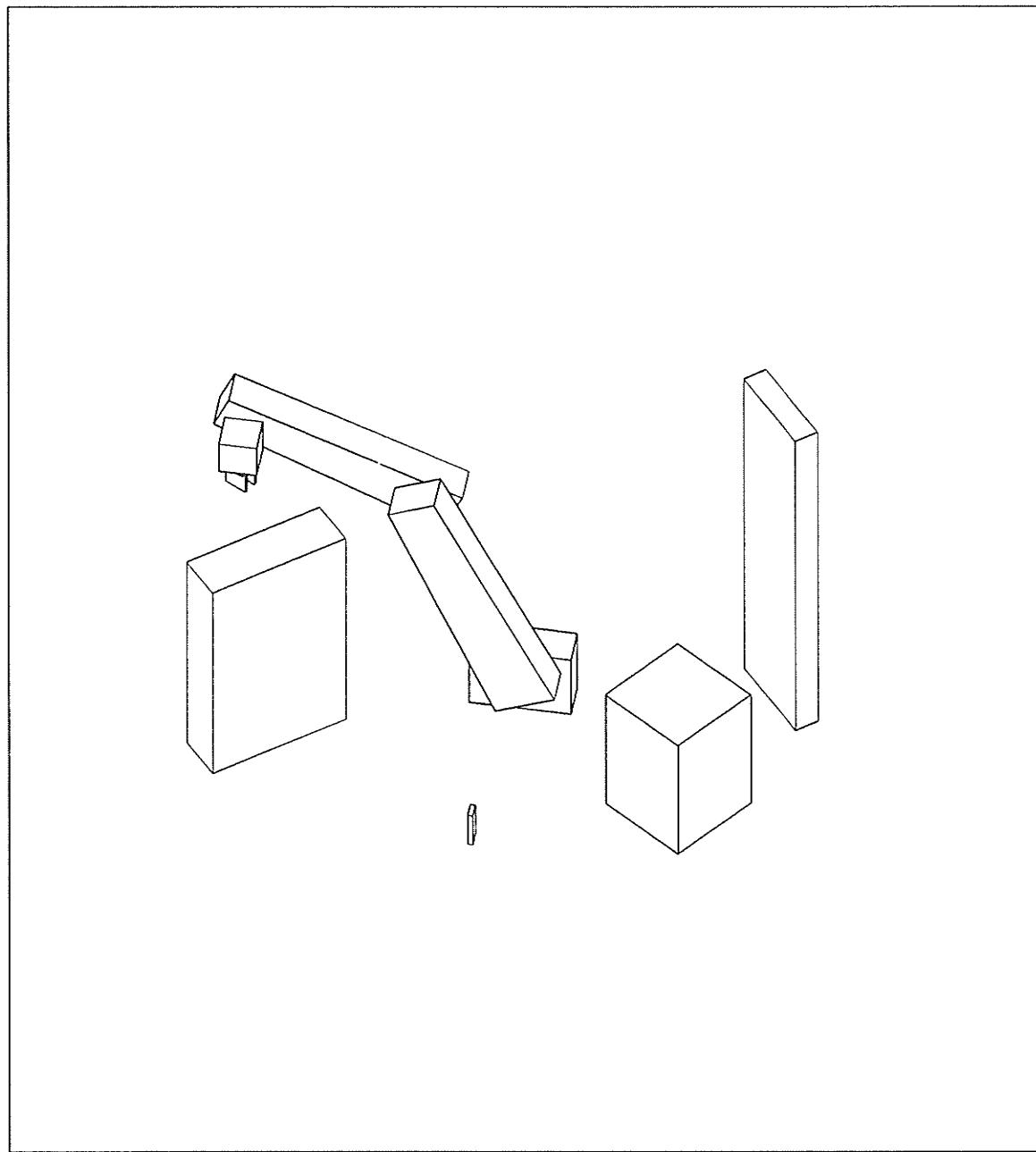
PATH 3 STEP 16
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



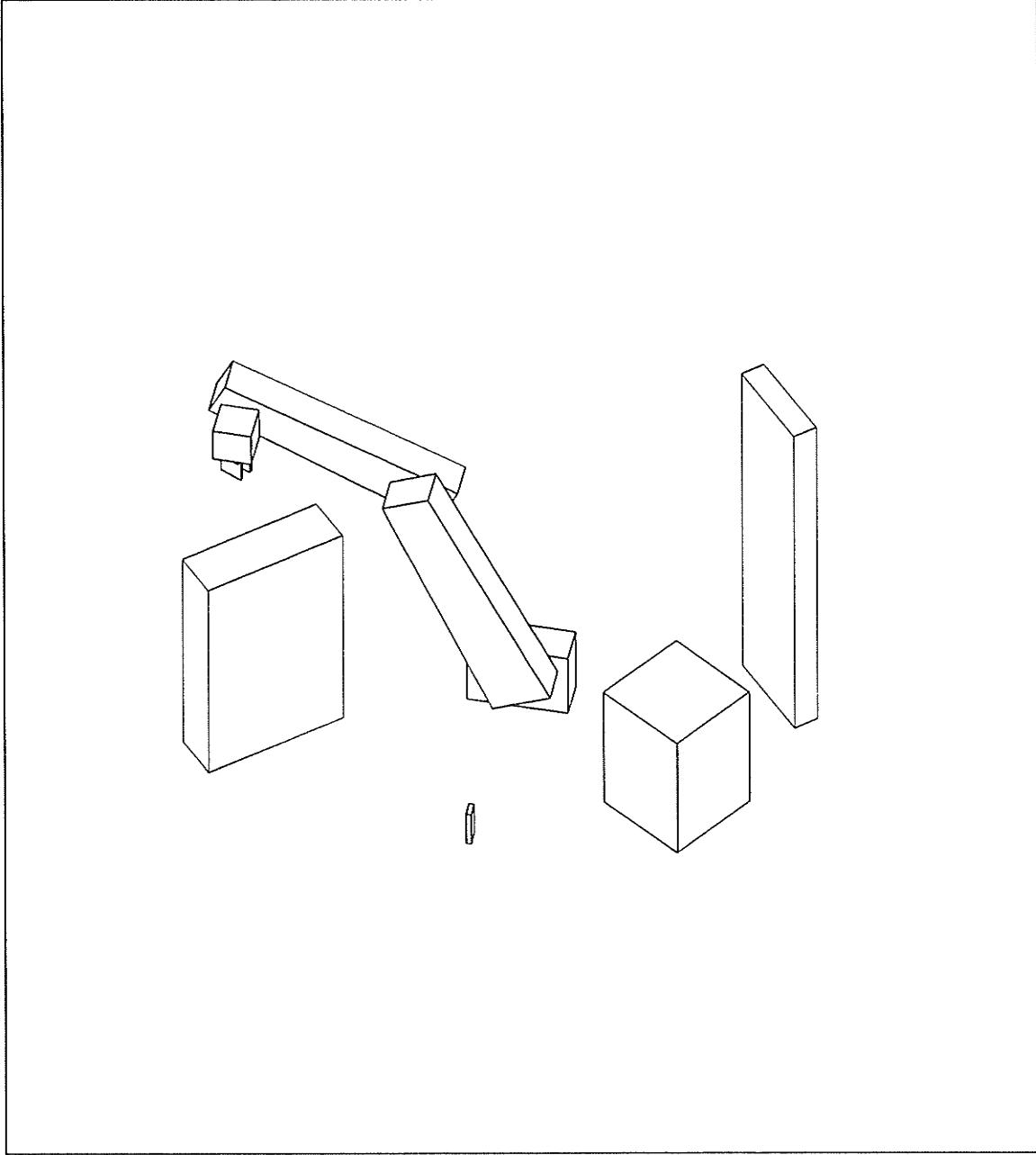
PATH 3 STEP 17
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



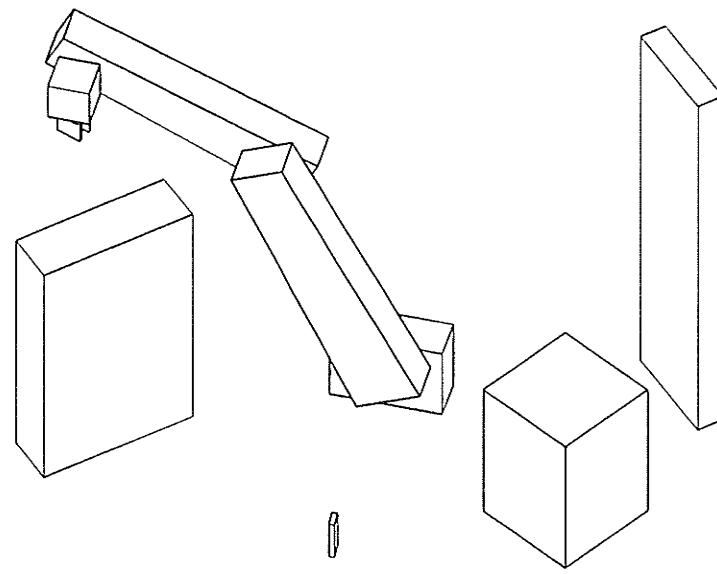
PATH 3 STEP 18
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



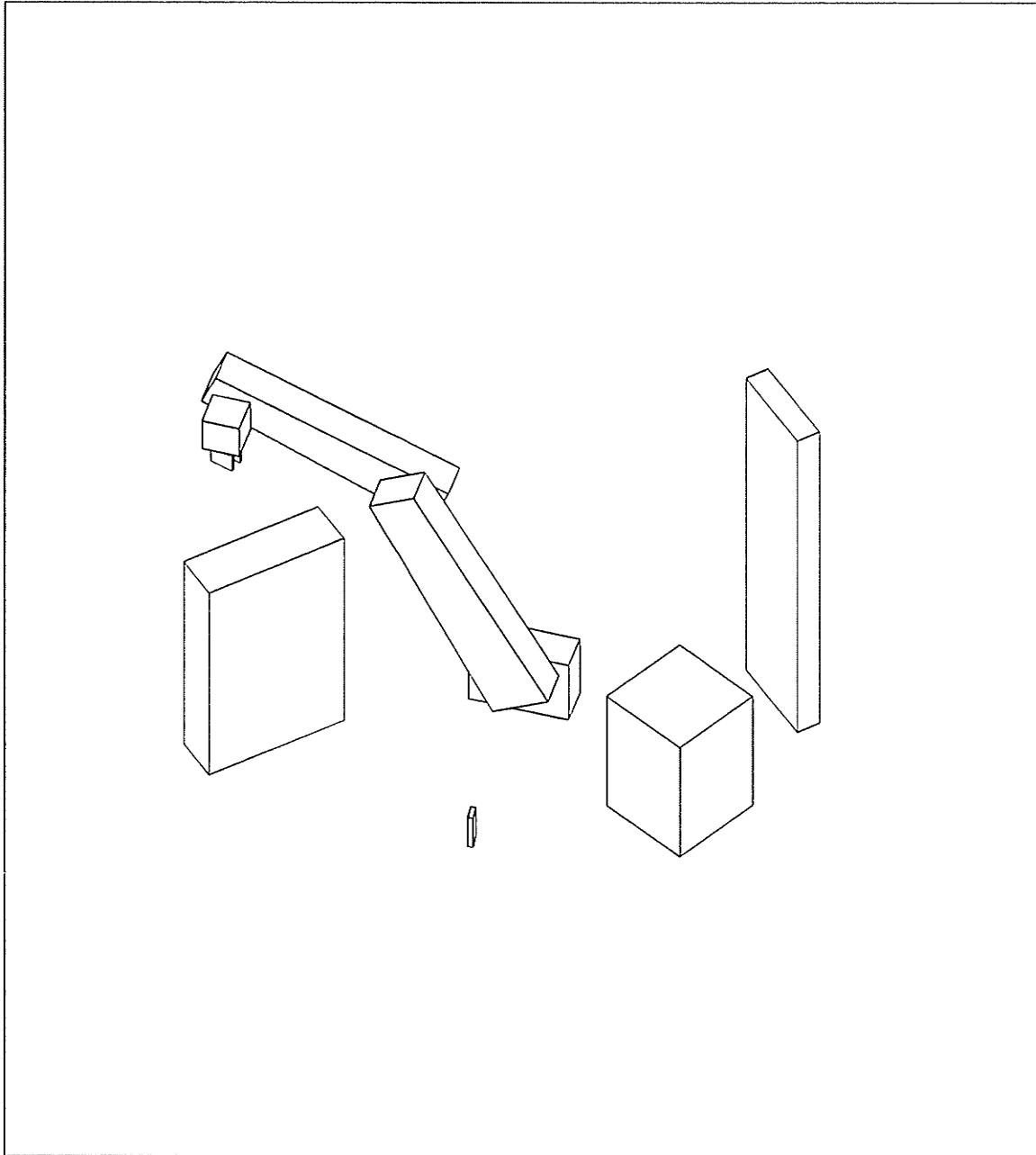
PATH 3 STEP 19
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



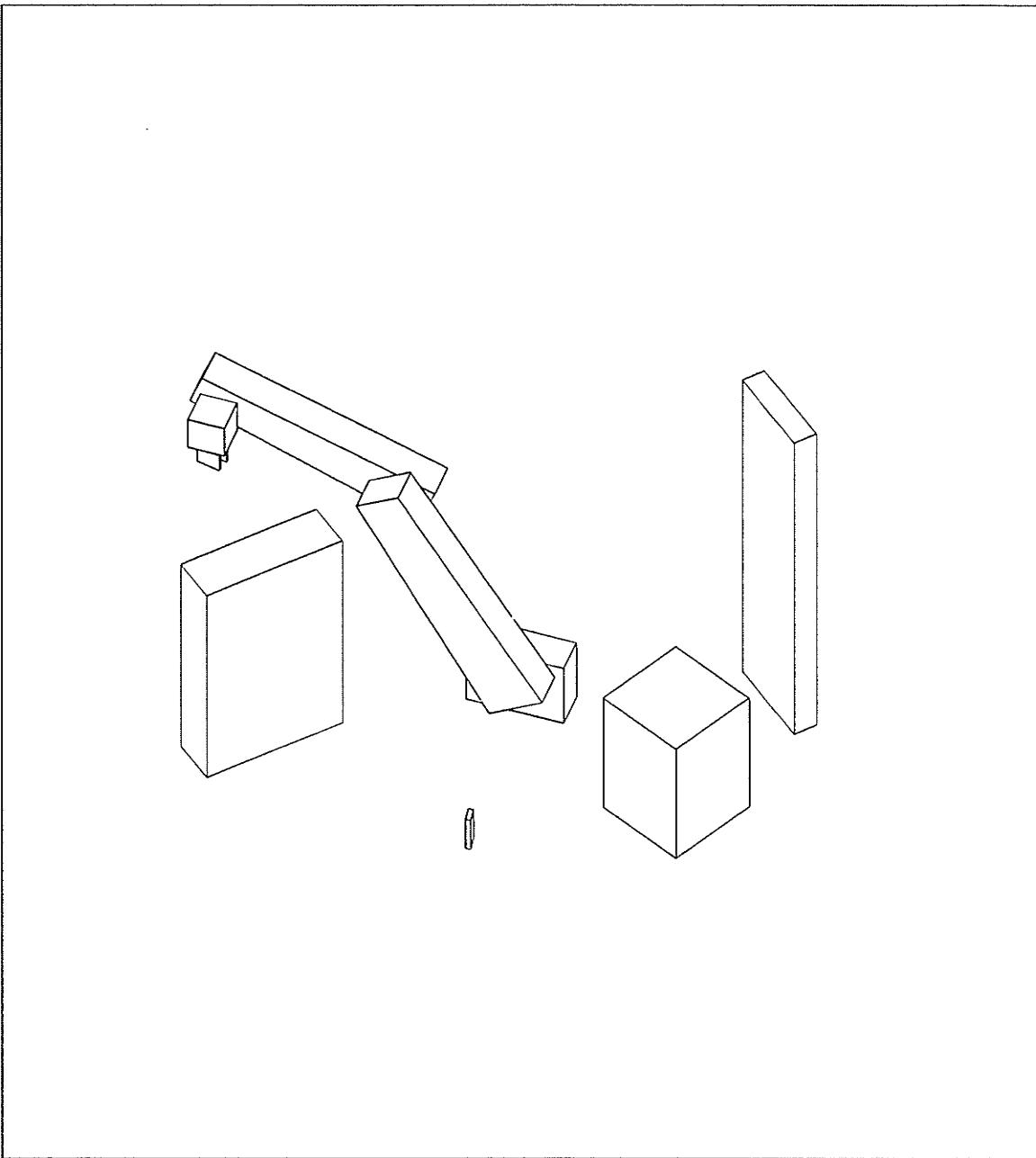
PATH 3 STEP 20
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



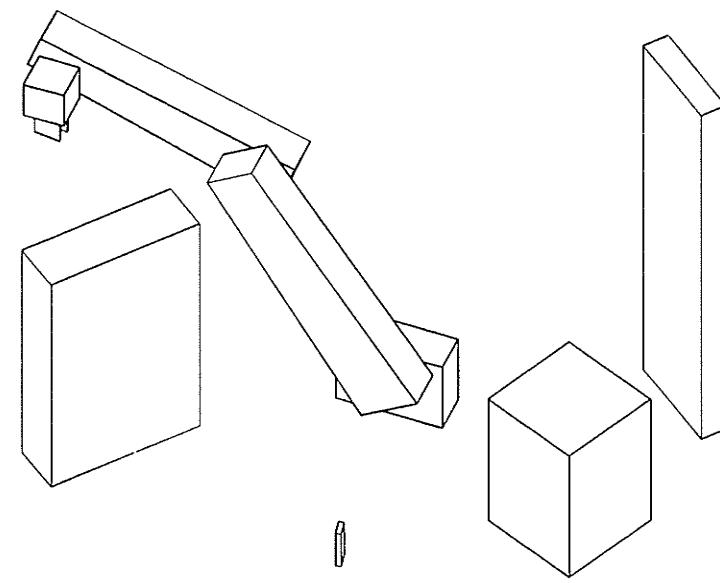
PATH 3 STEP 21
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



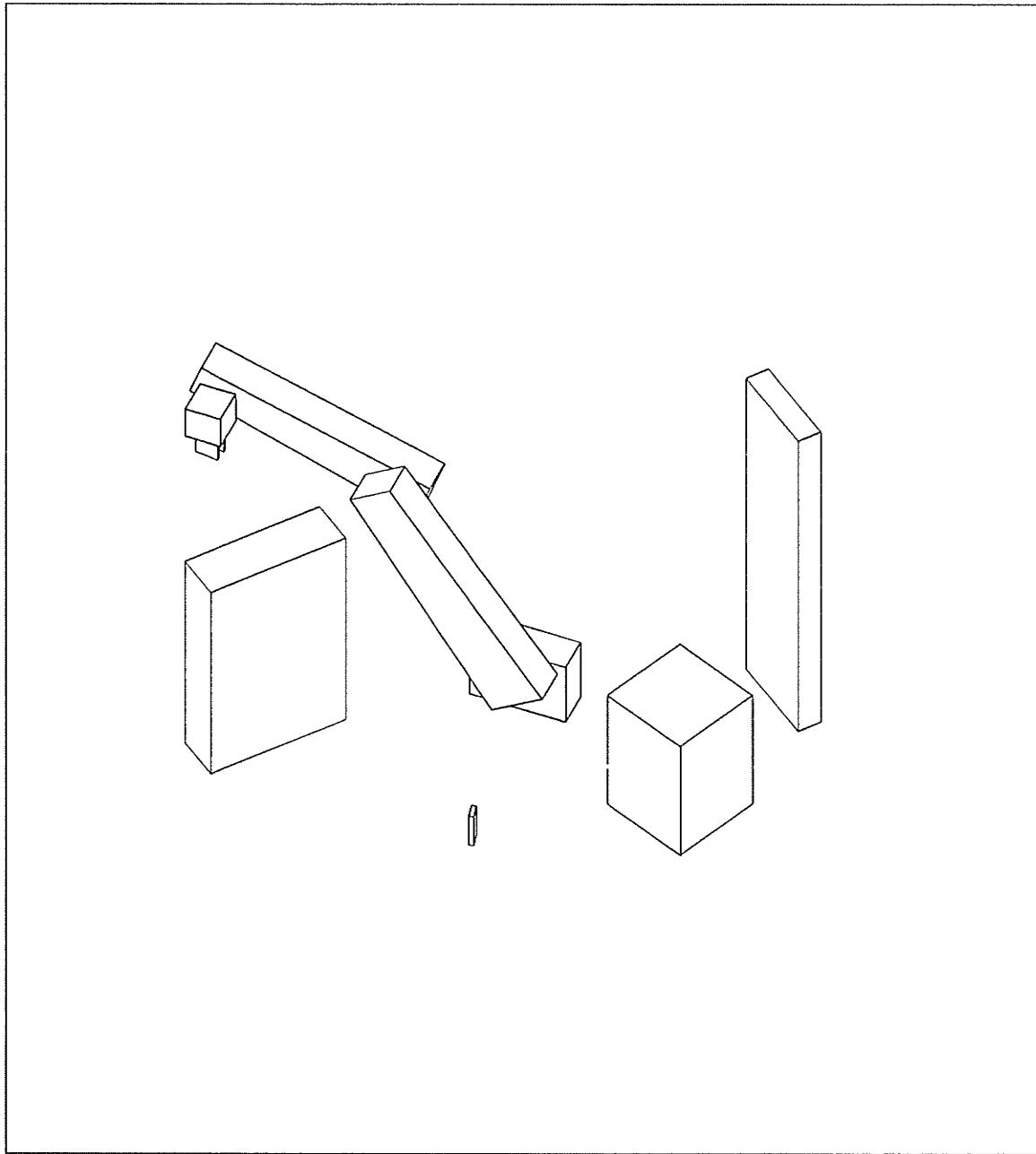
PATH 3 STEP 22
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



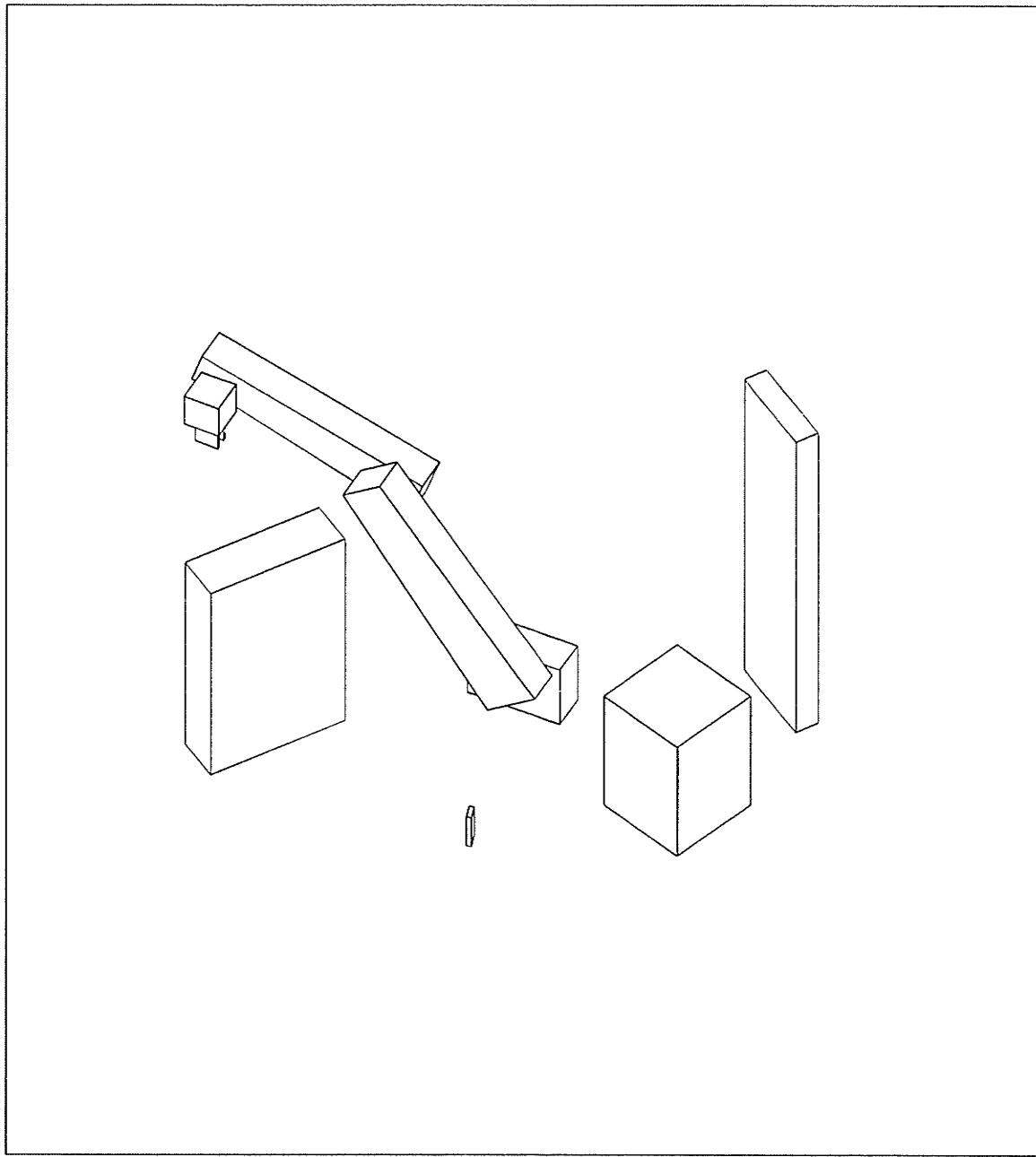
PATH 3 STEP 23
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



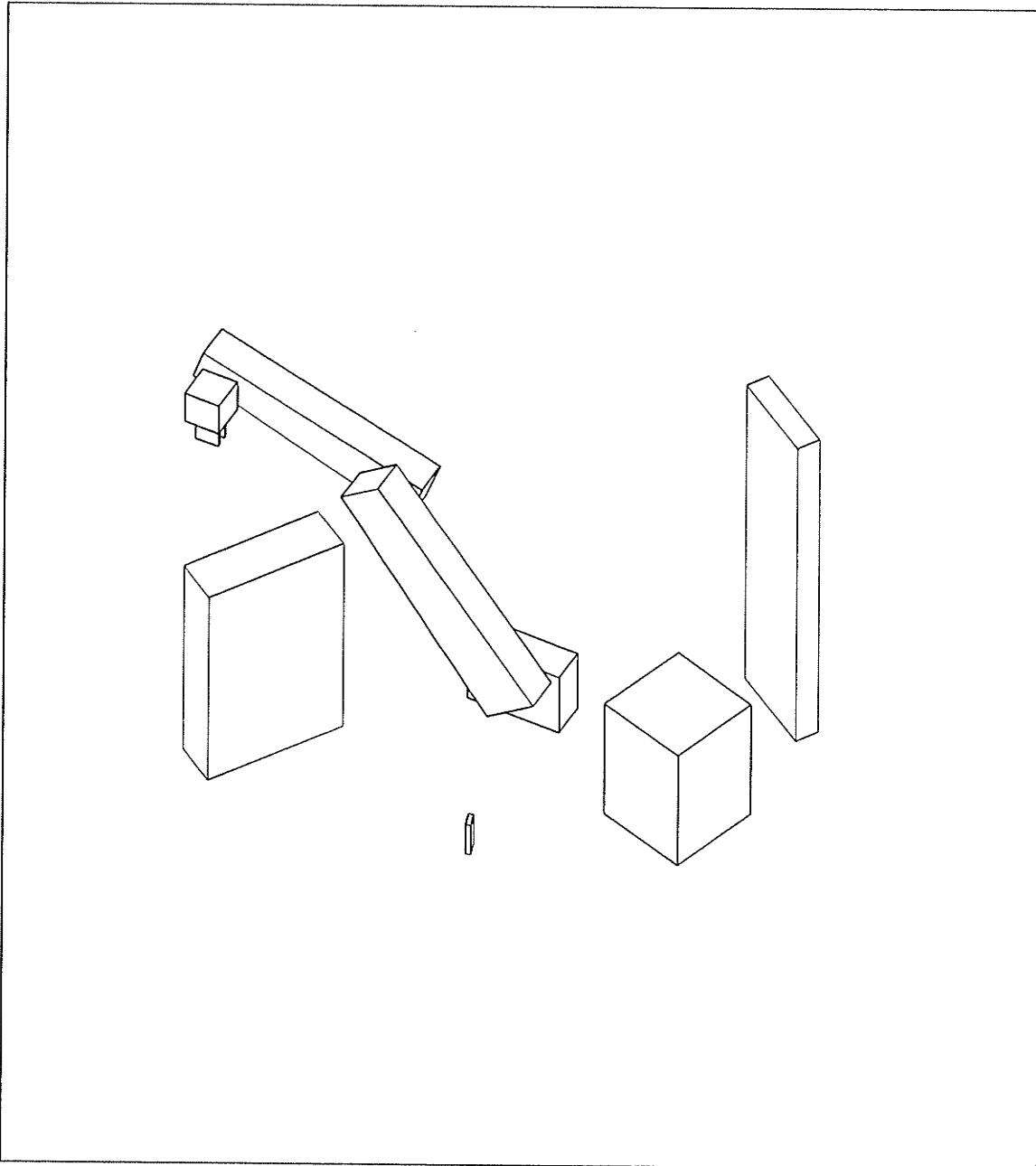
PATH 3 STEP 24
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



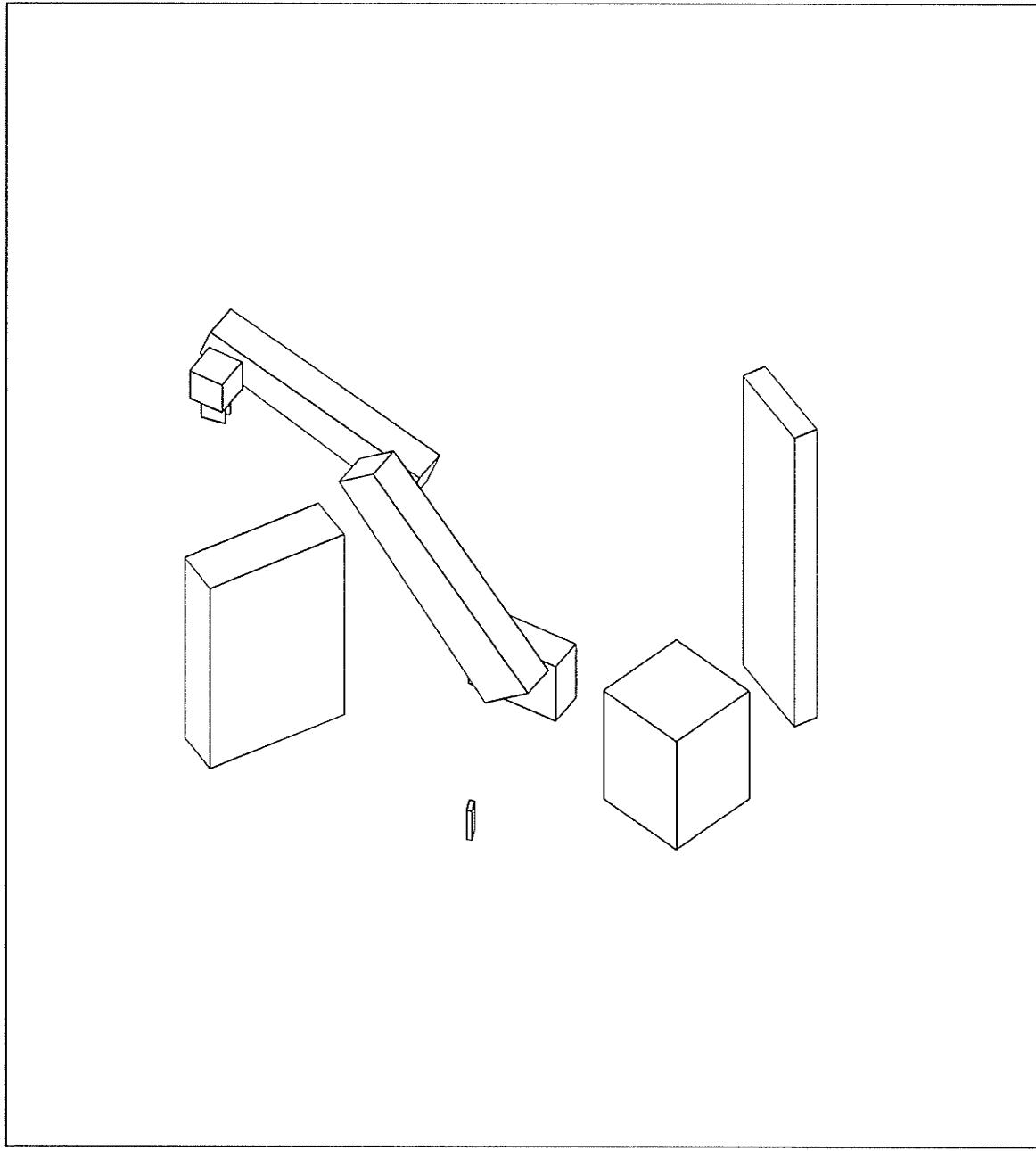
PATH 3 STEP 25
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



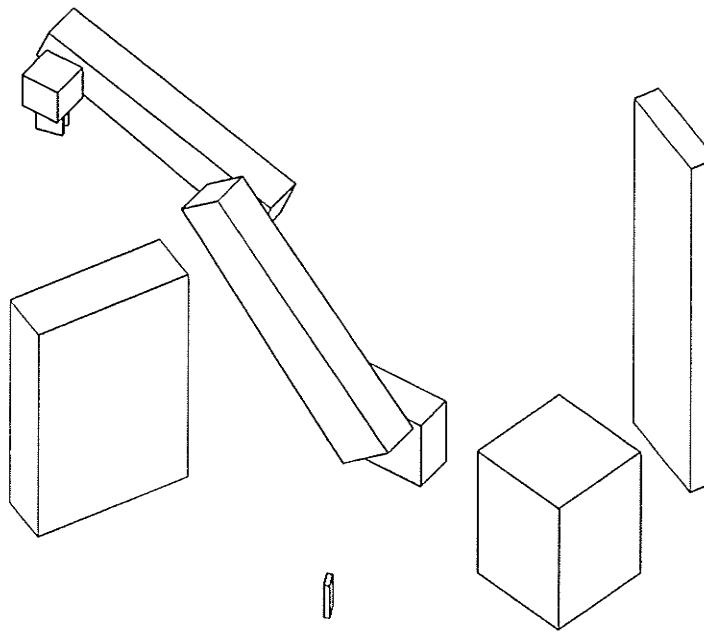
PATH 3 STEP 26
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



PATH 3 STEP 27
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



PATH 3 STEP 28
SAFE VARIABLE CONFIGURATION
PATH IS SAFE



PATH 3 STEP 29
SAFE FIXED CONFIGURATION
PATH IS SAFE

... FINDPATH OUTPUT ENDS