## THE UNIVERSITY OF MANITOBA

EXPERIMENTAL STUDY OF EFFECTS OF ROUGHNESS

ON A SEPARATION BUBBLE

by



## A THESIS

SUBMITTED TO THE FACULTY OF GRADUATE STUDIES IN PARTIAL FULFILLMENT OF THE REQUIREMENTS FOR THE DEGREE OF MASTER OF SCIENCE IN ENGINEERING

DEPARTMENT OF MECHANICAL ENGINEERING

WINNIPEG, MANITOBA

April, 1989



National Library of Canada

Canadian Theses Service

Service des thèses canadiennes

Bibliothèque nationale

du Canada

Ottawa, Canada K1A 0N4

> The author has granted an irrevocable nonexclusive licence allowing the National Library of Canada to reproduce, loan, distribute or sell copies of his/her thesis by any means and in any form or format, making this thesis available to interested persons.

> The author retains ownership of the copyright in his/her thesis. Neither the thesis nor substantial extracts from it may be printed or otherwise reproduced without his/her permission.

L'auteur a accordé une licence irrévocable et non exclusive permettant à la Bibliothèque nationale du Canada de reproduire, prêter, distribuer ou vendre des copies de sa thèse de quelque manière et sous quelque forme que ce soit pour mettre des exemplaires de cette thèse à la disposition des personnes intéressées.

L'auteur conserve la propriété du droit d'auteur qui protège sa thèse. Ni la thèse ni des extraits substantiels de celle-ci ne doivent être imprimés ou autrement reproduits sans son autorisation.

ISBN 0-315-51647-X



## EXPERIMENTAL STUDY OF EFFECTS OF ROUGHNESS ON A SEPARATION BUBBLE

ΒY

BRIAN DOELL

A thesis submitted to the Faculty of Graduate Studies of the University of Manitoba in partial fulfillment of the requirements of the degree of

MASTER OF SCIENCE

### 1989

Permission has been granted to the LIBRARY OF THE UNIVER-SITY OF MANITOBA to lend or sell copies of this thesis, to the NATIONAL LIBRARY OF CANADA to microfilm this thesis and to lend or sell copies of the film, and UNIVERSITY MICROFILMS to publish an abstract of this thesis.

©

The author reserves other publication rights, and neither the thesis nor extensive extracts from it may be printed or otherwise reproduced without the author's written permission.

#### ABSTRACT

It was desired to investigate the flow within and behind a twodimensional laminar separation bubble and observe the effects of increasing the surface roughness ahead of the bubble. To this end, various grades of abrasive were attached to the leading edge of an airfoil with an elliptical nose. Measurements were made of surface pressure, streamwise mean velocity, and turbulence intensity. All tests were performed at a single Reynolds number, namely Re = 2.4 x $10^{\,4}$  based on the airfoil thickness and freestream velocity. The roughness was gradually made coarser until the separation bubble was eliminated. Increasing the roughness significantly beyond the grade which removed the bubble produced a flow that appeared to be much like that downstream of a backward-facing step. Data connected with the separation bubble was very similar to observations made by other researchers. Specifically, present findings exhibited several characteristics like those found by Bradshaw & Wong (1972) and Chandrsuda & Bradshaw (1981) regarding the reattachment and relaxation of a turbulent boundary layer.

#### ACKNOWLEDGEMENTS

The author wishes to thank Dr. R.S. Azad for all the guidance and assistance he generously provided in helping me to complete this thesis. The technical aid given by Mr. B. Barrett, Mr. K. Tarte, and Mr. L. Wilkins is also deeply appreciated. The assistance provided by the office staff of Amoco Canada in Fort St. John, B.C. in preparing this thesis is gratefully acknowledged.

Special thanks go to the late Dr. Jeffrey Tinkler who first put the author on the road to a Master's degree and persevered for so long in the construction of the low-speed wind tunnel.

Finally, I wish to thank my parents, Corny and Elma Doell, for all their sacrifice and support.

# TABLE OF CONTENTS

	Pag	e
ABST	RACT	
ACKNOWLEDGEMENTS		
TABLE OF CONTENTS		
LIST OF FIGURES		
LIST OF PLATES		
LIST	OF TABLES	
NOME	NCLATURE	
1.0	INTRODUCTION	
	1.1 General	
	1.2 Review of Other Experiments	
	1.3 Description of Present Experiment	
2.0	EXPERIMENTAL APPARATUS AND PROCEDURE	
	2.1 Wind Tunnel	
	2.2 Flat-Plate Airfoil	
	2.3 Roughness Elements	
	2.4 Flow Visualization Technique	
	2.5 Traversing Mechanism	
	2.5.1 Pressure Probes	
	2.5.2 Hot-Wire Probe	
3.0	EXPERIMENTAL MEASUREMENTS	
	3.1 Static Pressure Distribution	
	3.2 Mean Velocity Profiles	
	3.3 Mean Wall Shear Stress	

		Page
	3.3.1 Cross-Plot Method	21
	3.3.2 Preston Tube Method	22
	3.3.3 Comparison of Results	23
	3.4 Turbulence Intensity Profiles	24
4.0	ANALYSIS AND DISCUSSION OF RESULTS	26
	4.1 Existence of Separation Bubble	26
	4.1.1 Flow Visualization	26
	4.1.2 Reduced Pressure Coefficient Distribution	27
	4.1.3 Effect of Roughness	29
	4.2 Characteristics of Flow Development	30
	4.2.1 Normalized Mean Velocity	30
	4.2.2 Displacement and Momentum Thicknesses	31
	4.2.3 Maximum Turbulence Intensity	32
	4.2.4 Discussion of Results for Flow Development	33
	4.3 Flow Downstream of 4-Grit Strip	39
5.0	CONCLUSIONS AND RECOMMENDATIONS	41
	5.1 Summary	41
	5.2 Conclusions	42
	5.3 Recommendations	42
6.0	REFERENCES	44
7.0	TABLES	47
8.0	PLATES	50
9.0	FIGURES	55
10.0	APPENDIX A: DATA TABLES FOR PLOTS	91

# LIST OF FIGURES

Figure		Pag
1	Norbury & Crabtree's Separation Bubble Model	. 56
2	Pressure Recovery over Separation Bubble	. 57
3	Low Speed Wind Tunnel	. 58
4	Experimental Plate	. 59
5	Sketch of Roughness Elements	. 60
6	Comparison of Roughness Dimensions	. 61
7	Pressure Probes	
	(a) Static Probe	. 62
	(b) Pitot Probe	. 63
8	Pressure Coefficient Distribution	. 64
9	Mean Velocity Profiles	
	(a) Bare	. 65
	(b) 100-Grit	. 66
	(c) 80-Grit	. 67
	(d) 60-Grit	. 68
	(e) 40-Grit	. 69
	(f) 4-Grit	. 70
10	Estimation of Friction Velocity Downstream of Reattachment	. 71
11	Normalized Mean Velocity Profiles	
	(a) Bare	. 72
	(b) 100-Grit	. 73
	(c) 80-Grit	. 74
	(d) 60-Grit	. 75

le

# Figure

11

12

13

14

(e) 40-Grit			
(f) 4-Grit			
Turbulence Intensity Profiles			
(a) Bare			
(b) 100-Grit			
(c) 80-Grit			
(d) 60-Grit			
(e) 40-Grit			
(f) 4-Grit			
Reduced Pressure Coefficient Distribution 84			
Boundary Layer Development			
(a) Development of Displacement Thickness 85			
(b) Development of Momentum Thickness 86			
(c) Development of Shape Factor			
Distribution of DMC Values of Merrimum Longitudia			

15	Distribution of RMS Values of Maximum Longitudinal Turbulence Velocity	88
16	Distribution of Normalized Values of Turbulence	89
17	Distribution of Skin Friction Coefficient	90

# Page

# LIST OF PLATES

<u>Plate</u>		Page
1	Comparison of Grades of Abrasive	51
2	Flow Visualization Results	
	(a) Bare	52
	(b) 100-Grit Separation	52
	(c) 100-Grit Reattachment	53
	(c) 80-Grit	53
	(d) 60-Grit	54
	(e) 40-Grit	54

# e

# LIST OF TABLES

Table		Page
1	Protrusion Heights and Backing Thicknesses	47
2	Separation Bubble Dimensions Derived from Velocity Profiles	48
3	Separation Bubble Dimensions Derived from Flow Visualization	49

•

# NOMENCLATURE

С	arbitrary constant
C <sub>f</sub>	skin friction coefficient $[\tau_w/(1/2\rho \overline{U}_r^2)]$
$C_{P}$	pressure coefficient [(p - $p_r$ )/( $^1/_2 \rho \overline{U}_r^2$ )]
C <sub>Pmin</sub>	minimum pressure coefficient in separation bubble
C <sub>P</sub>	reduced pressure coefficient [( $C_P - C_{Pmin}$ )/(1 - $C_{Pmin}$ )]
Н	shape factor $(\delta^*/\theta)$
Hs	step height
l <sub>B</sub>	length of separation bubble
р	static pressure
p <sub>r</sub>	static pressure at reference position ahead airfoil in undisturbed flow
R	reattachment point
Re	Reynolds number based on thickness (tU $_r/v$ )
S	separation point
t	airfoil thickness
Ū	mean velocity
Ūr	mean velocity at reference position ahead of airfoil in undisturbed flow
U.,	non-dimensional velocity $(\overline{U}/u_{\star})$
(u <sup>2</sup> ) <sup>1/2</sup>	root-mean-square fluctuating velocity
$(\overline{u^2})^{1/2}_{max}$	maximum root-mean-square fluctuating velocity
u.	friction velocity $(\tau_w/\rho)^{1/2}$
х	streamwise distance from nose of leading edge
Xs	streamwise distance from separation point
Х*	normalized distance from reattachment $[(x_s-l_B)/l_B)]$
У	distance from surface

. . . .

 $Y_+$  non-dimensional distance from surface  $(u_*y/\nu)$ 

# Greek Symbols

δ <sup>*</sup>	displacement thickness
θ	momentum thickness
υ	kinematic viscosity
٩	density
τ w	wall shear stress

#### 1.0 INTRODUCTION

### 1.1 General

The separation of flow from a surface is a large and complex area of fluid mechanics. The particular phenomenon of the separation bubble arises, as do all flow separations, from the fluid's viscosity and an adverse pressure gradient. When the laminar boundary layer adjacent to the surface meets an adverse pressure gradient, the layer uses up its already reduced momentum against the increasing pressure. The free stream cannot transfer enough momentum to the boundary layer for it to overcome the pressure. Thus, the layer comes to rest at the surface and separates. The adverse pressure gradient causes reverse flow at the surface downstream of the separation. Turbulence develops in the separated flow, which enables momentum transfer to the surface and makes it possible for the flow to reattach. A separation bubble is formed that encloses a region of recirculating flow, downstream thus of which develops a turbulent boundary layer.

Separation bubbles are of practical importance in many flows. One of the major reasons for investigating them is their formation near the leading edge of airfoils. As the airfoil incidence is increased, the bubble can either gradually extend over the airfoil surface or contract and suddenly burst, completely separating flow from the airfoil. This will obviously influence the airfoil's lift and drag characteristics. Separation bubbles also occur in turbomachines, forming on turbine and compressor blades. The energy they remove from the flow reduces efficiency, and the heating they cause is undesirable.

### 1.2 Review of Other Experiments

Much of the earlier work on leading edge separation bubbles on airfoils has dealt with establishing criteria for differentiating between long and short separation bubbles. The effect of airfoil incidence on bubble development, and the bursting of separation bubbles were also investigated. Excellent summaries of this work have been written by Chang (1970) and Tani (1964).

Tani reviewed a large number of airfoil experiments. Among his conclusions were some observations of the effects of surface roughness or disturbances in the flow. He noted that bubble formation is possible for only a particular range of Reynolds number based on freestream velocity and chord length. Flows with Re below this range can separate but do not reattach. Flows with Re above it undergo transition to turbulent flow ahead of the separation point, and the bubble does not form. This range depends not only on the pressure distribution and surface curvature, but also on the surface roughness and freestream turbulence.

More recent work by Nakamura & Ozono (1987) was done on a flat plate with rectangular leading-edge geometry. One of their main findings was that by increasing the freestream turbulence intensity, the leading edge's separation bubble was correspondingly shortened. The results of the present study indicated that increasing the leading edge surface roughness shortened and altered the separation bubble. A sufficient increase in roughness completely removed the bubble.

The basic structure of the flow in a two-dimensional separation bubble was put forward in a simplified model by Norbury & Crabtree (1955) and later by Crabtree (1957). This model, shown in Fig. 1, follows the fundamental description of a bubble given at the beginning of this section. The diagram shows the streamlines of the flow, and the physical relationship between the separated flow and the recirculation within the bubble.

The separation bubble can usually be found by examining the pressure distribution over the airfoil. The pressure generally remains relatively constant after separation until turbulent mixing commences and permits a rapid pressure recovery. This is illustrated in Fig. 2 in a diagram given by Tani. The sketch shows a constant surface pressure from the beginning of the bubble. This was assumed by Norbury & Crabtree and Tani to extend to the point of maximum bubble thickness. The bubble profile is shown at the bottom of the figure. A rapid pressure recovery takes place over the rest of the bubble. Tani approximated this with a linear recovery for theoretical calculations.

For more detailed pressure distributions, a paper by Castro & Haque (1987) was referred to. Their measurements were conducted within the separated shear layer behind a flat plate normal to an air flow and mounted symmetrically at the leading edge of a splitter plate. In addition to their own data, they gave pressure distributions found by Roshko & Lau (1965) behind a backward step. Pressure data from the present study revealed pressure recovery over the rear of the bubble but failed to show a constant pressure region. These results exhibited

similar trends to those reported by Tani and Castro & Haque, but differed quantitatively.

In order to ascertain aspects of the separation bubble flow such as mean velocity and turbulence intensity profiles, two other studies were reviewed. One with a test geometry much like that used in the present study was by Gleyzes, Cousteix, & Bonnet (1984). They performed hot wire measurements of mean velocity and streamwise turbulence intensity on a two-dimensional airfoil with a leading-edge separation bubble. Another extensive study was that done by Kiya & Sasaki (1983), which was later elaborated on by Kiya (1986). Some turbulence data measured by Kiya & Sasaki were also presented by Castro & Haque (1987). This research was done on a two-dimensional flat plate with a rectangular leading edge. Again, hot-wire measurements were made of the mean velocity and various turbulence quantities through the separation bubble which began at the leading edge. The findings of these two papers showed their flows to be very similar to that in the present experiment.

Concentrating on the reattaching flow at the rear of the bubble and the developing turbulent boundary layer downstream, two papers were referred to. Bradshaw & Wong (1972) re-examined some previous experiments on the flow downstream of steps and fences, and did some new measurements downstream of a backward-facing step. They concluded that the reattaching flow had a shear layer in which the larger eddies either alternated upstream and downstream or were torn in two and moved in both directions. As well, they found that the boundary layer subsequent to reattachment slowly relaxed back to a typical turbulent boundary layer. In a later paper, Chandrsuda & Bradshaw (1981) did further hot-wire measurements immediately behind a backward step. Their data showed rapid changes in turbulence quantities at reattachment, and the same gradual relaxation of the turbulent boundary layer. The present study's results displayed behaviour comparable to that found in these two studies.

Further details from each of the aforementioned papers will be discussed as they relate to present findings in Section 4.0.

### 1.3 Description of Present Experiment

In the present study interest was centered upon the effects of leading-edge roughness on the subsequent separation bubble development and on the flow structure within and downstream of the bubble. The flow examined was that just beyond the nose of a flat-plate airfoil aligned parallel to the undisturbed flow. This airfoil appeared to produce a leading-edge separation bubble despite the fact it was at zero incidence. Usually at least a small amount of incidence is required to create a bubble. It was speculated that perhaps the airfoil could not be set with sufficient precision to guarantee zero incidence.

Flow visualization was first used to establish the separation bubble's existence and approximate its length. The surface static pressure, and the mean and fluctuating components of the streamwise flow past the airfoil were then measured. Some Pitot tube measurements

were also conducted at the surface.

Sets of data were gathered for each configuration of the airfoil. They began with the bare nose and continued through each successive increase in coarseness of the roughness strip attached to the nose. No variations were made in the freestream velocity or the airfoil incidence.

The upcoming sections relate the present experiment and its results. Section 2 describes the experimental equipment and the procedures followed to obtain the results. In Section 3 the raw data is reported and compared to similar research. These results are further analyzed in Section 4, and are discussed in relation to the work of others. Section 5 summarizes the present study and gives its conclusions and recommendations.

### 2.0 EXPERIMENTAL APPARATUS AND PROCEDURE

# 2.1 Wind Tunnel

The experiments were conducted in the University of Manitoba's low-speed wind tunnel, which is of the closed circuit return type, as shown in Fig. 3. The tunnel is constructed mainly of wood, with the first diffuser downstream of the lower test section being made of fibreglass. The air is driven through the tunnel by a Woods two-stage, counter-rotating tube-axial fan with a hydraulic drive. Fan speed and hence the air flow rate through the tunnel are controlled by throttling the hydraulic fluid driving the fan motors. The air velocity in the lower test section was previously calibrated against the static pressure drop across the contraction just upstream of the section. The results were given by Maynard & Starko (1982) and Dahl (1987). The more recent calibration was re-checked and found to be still correct. A T.E.M. Engineering Ltd. 513S Micro Projection manometer was used to measure this pressure and thereby monitor the air velocity in the test section. The velocity was maintained at 15 ms<sup>-1</sup> for all tests.

All tests were performed in the lower test section. The section has a wooden frame with transparent Plexiglas windows along its top and sides. It has a rectangular cross-section, with a height of 53 cm, a width of 76 cm, and an overall length of 183 cm. The section is fitted with corner fillets which taper gradually along the section's length. These have the effect of increasing its cross-sectional area from  $0.3742 \text{ m}^2$  at the inlet to  $0.3858 \text{ m}^2$  at the outlet. This is to compensate for the growth of the boundary layer along the interior

walls of the section.

Hot-wire measurements, which will be described further in upcoming sections, were complicated by the gradual increase in air temperature within the tunnel during its operation. Basically, the constant temperature anemometer circuit uses the probe as one of the arms of a Wheatstone bridge circuit. It tries to keep the hot-wire probe resistance and temperature constant. Heat transfer from the wire to the surrounding air flow will lower the wire's temperature and resistance. To bring the bridge back into balance, the circuit will increase the voltage across the wire and consequently its resistance. Changes in air flow velocity can be calibrated against the resulting voltage changes to provide a measure of the air velocity and its fluctuations. However, the anemometer responds to anything that alters the heat flux from the hot-wire probe, including changes in the ambient air temperature. It has been estimated that a 1°C increase in ambient temperature causes a 1 to 2.5 % decrease in the linearized output voltage [see Lawn (1969), p. 12].

This problem was overcome by keeping the air inside the tunnel at a particular temperature. As the tunnel was operating at a constant speed, the air temperature within it would have to eventually reach equilibrium with the surroundings. It would only be necessary to increase the interior air temperature to this equilibrium temperature. This was accomplished by operating the tunnel at its top speed and monitoring interior temperature with a mercury thermometer fastened to the diffuser at the downstream end of the section. When the interior

temperature was 3 to 4°C above room temperature, the tunnel speed was reduced to the 15 ms<sup>-3</sup> chosen for experimentation. Although the tunnel temperature would eventually begin to increase, it would stay within 1°C of the desired equilibrium temperature for several hours and made it possible to take a great number of reliable measurements.

#### 2.2 Flat-Plate Airfoil

The Plexiglas airfoil on which the measurements were done is shown in Fig. 4. The plate-like airfoil had an overall length of 609 mm, and a thickness of 25 mm. The nose was elliptical, with a minor axis thickness of 25 mm and a semi-major axis length of 23 mm. The tail was tapered towards the airfoil's upper surface. The airfoil was positioned horizontally in the test section, midway between the upper and lower walls. It spanned the section and was fastened to the side windows.

Static pressure measurements along the length and span of the airfoil's upper surface were made possible by thirty static pressure taps that were built into the airfoil. These were used primarily to determine how uniform the flow over the airfoil was. For such measurements, a T.E.M. Engineering Ltd. inclinable multitube manometer was used.

#### 2.3 Roughness Elements

The roughness of the airfoil's nose was varied by fixing a particular grade of abrasive strip to the nose. The grades used were 100-,

80-, 60-, 40-, and 4-grit. These abrasives are shown in Plate 1. The first four are manufactured by 3-M under the brand name "Three-M-ite" and consist of abrasive aluminum oxide particles glued to a fabric backing. The 4-grit consists of silicon carbide particles glued to a paper backing.

These roughness strips were attached to the nose by first placing two strips of 18-mm wide Scotch brand transparent tape side-by-side along the very front of the nose. This created a surface onto which a roughness strip could be glued and which could also be removed later to allow a different grade to be attached. Contact cement was then applied to the tape and the backing of the abrasive which was in the form of a 25-mm wide strip. After centering it on the nose, the abrasive strip was pressed firmly against the tape and the cement allowed to set. In this way, the airfoil roughness was varied.

Quantifying the different grades of roughness proved difficult. Direct measurement of the surface roughness using conventional methods, such as passing a stylus with an electronic pick-up, was not attempted. This was because the abrasive particles might have damaged the stylus. Abrasive manufacturers were also unwilling to provide precise data regarding their product's root-mean-square surface roughness and backing thickness. They consider such information crucial in remaining competitive in their industry. However, they indicated that the grit number used in grading the abrasive refers to the screen mesh size used in separating abrasive materials into their various sizes.

The size of mesh openings and hence the grain size for each grade

used in the experiment were found in <u>Machinery's Handbook</u> [see Oberg and Jones (1943), p. 997]. The average protrusion height was taken to be half of this grain size. A number of measurements of the total thickness of each strip were done with a vernier caliper and a mean value taken. These readings are defined in Fig. 5. The difference between this total thickness and half of the grain size was taken as an estimate of the average backing thickness of each roughness.

The exception to this estimation method was the 4-grit roughness. This grade had distinct but apparently random spaces between individual roughness elements. In this case, the mean thickness of the backing and adhesive holding the grains in place was measured along with the total thickness. The difference between these two values was taken as the protrusion height estimate. The grain size indicated by <u>Machinery's Handbook</u> for the 4-grit abrasive seemed incorrect as it significantly exceeded the total thickness actually measured. Thus it was disregarded.

These measurements and estimates are given in Table 1, and the protrusion heights and backing thicknesses are compared in Fig. 6. There appeared to be some variation in the backing thickness, even when experimental scatter and measurement error were taken into account. The 40-grit strip in particular seemed slightly thicker than the other four strips. Ideally, the mean height of the roughness elements should have been flush with the airfoil surface. This thickness should at least have been kept constant to make certain that any variations in the air flow arose from changes in roughness alone.

Aside from this problem, the positioning of the roughness strip was very consistent.

# 2.4 Flow Visualization Technique

Before beginning the series of tests, it was desired to check whether the flow over the whole airfoil was parallel to the side walls and attached to the airfoil. To help visualize the flow, oil drops were placed on the airfoil surface. The oil used was a mixture of SAE 10W-30 and kerosene with dye added to make it more visible. The mixture had to be balanced to be viscous enough not to spread out in a thin layer that would be hard to observe, and yet not so viscous that it would not respond to the air flow.

After applying the drops, the tunnel was brought up to speed as rapidly as possible. This caused the drops to move in the air flow direction near the surface, leaving streaks behind them. Once it was verified that the flow over the airfoil was attached and parallel, the drops were concentrated near the nose to see whether there was a separation bubble. This process of determining the existence and extent of the leading-edge separation bubble was performed prior to all measurements for a particular roughness.

2.5 <u>Traversing Mechanism</u>

In order to take measurements of the air flow at successive positions along the airfoil's upper surface, a traverse mechanism is built into one of the Plexiglas windows in the top of the section. This traverse made it possible to position various probes both in the

streamwise direction and normal to the airfoil surface. It had a positioning precision of  $\pm 0.5$  mm in the streamwise direction and  $\pm 0.05$  mm in the vertical direction. A static pressure probe, a Pitot tube, and a hot-wire probe were mounted in this traverse for the different measurements required.

### 2.5.1 Pressure Probes

Since it was found that the static taps were too widely spaced and not near enough to the airfoil nose to provide useful information, a United Sensor static pressure probe was used for all static pressure measurements. Total pressure measurements at the surface were also required to determine shear stress. Therefore, a United Sensor circular Pitot tube was used. Both of these probes are shown in Fig. 7. The pressures found by these probes were measured with a Combist micromanometer, manufactured by Combustion Instruments Ltd., which read to a precision of  $\pm$  0.005 mm. The probes' readings compared extremely well with those of a reliable Pitot-static tube. The static probe's readings at the surface were identical to those of the static taps the same distance behind the nose.

For static pressure measurements, the pressure found by the static probe was measured relative to the static pressure at a reference position. This reference point was chosen to be near the test section's centerline and upstream of the airfoil so as not to be disturbed by its presence. To read this pressure difference, the probe was placed at the reference position. A reading was then taken relative to the static tap on the airfoil's centerline and 543 mm behind

the nose. All subsequent static and Pitot probe measurements at the airfoil surface were made relative to this same pressure tap.

Positioning of the static and Pitot probes in the streamwise direction was aided by making a light scratch in the airfoil surface 200 mm downstream from the nose. This served as a datum mark which the static probe's taps and the front of the Pitot tube could be aligned. Alignment was accomplished with the help of a vernier microscope set up outside one of the side windows and nearly level with the airfoil surface. The microscope gave a magnified side view of the probe, making more precise positioning of the probe possible. From this mark, the probe was set at successive positions upstream. For setting the probe against the surface, a light source was placed outside the opposite side window. The probe was then lowered until no light was visible between it and its reflection in the airfoil surface. Probe placement was done with the tunnel in operation. This compensated for the slight deflection of the probe caused by the drag force on the probe support normal to the air flow. There was also a small deflection of the top window upon which the traverse rests due to the lower pressure within the tunnel while it was running.

The static and Pitot pressures were used as Preston tube measurements to determine the friction velocity, u<sub>\*</sub>. Calibrations done by Kassab (1986) on a Pitot tube of the same diameter used in the present study were utilized. It should be noted that the conditions under which the Preston tube may be used accurately demand that the inner region of the boundary layer obey the law of the wall,

$$\overline{U}/u_{\star} = f(u_{\star}y/v). \tag{1}$$

It was assumed that the Pitot tube diameter, 1.1 mm, was small enough not to be severely affected by deviations of the inner wall from typical turbulent boundary layer behaviour. To avoid any erroneous readings due to reverse flow, Pitot tube measurements were only taken downstream of reattachment.

Pressure measurements began downstream and proceeded towards the nose. No readings were taken upstream of 22 mm behind the nose. This was because further upstream from this point the elliptical nose begins to measurably slope away from the horizontal. Surface measurements tangent to the surface would have required pitching the probe downward, and the reliability of the static tube in such a disturbed flow is uncertain.

#### 2.5.2 Hot-Wire Probe

Measurements were made of  $\overline{U}$  and  $(\overline{u^2})^{1/2}$  using hot-wire anemometry. A 55P05 DANTEC boundary layer probe was used with a DANTEC constant temperature anemometer system consisting of a Type 55M01 main unit and a Type 55M10 standard bridge. The linearizer was a DISA Type 55D10 and root-mean-square readings were taken with a DISA Type 55D35 RMS voltmeter which passed its readings on to a Darcy Model no. 440 digital readout. Mean values were initially measured with a DISA Type 55D31 digital voltmeter. When this device began malfunctioning, mean voltages were found by passing the signal through a Linear Systems Ltd. Model no. LS7517 integrator and then reading it with a Fluke

Model no. 8000A digital multimeter. A Hewlett-Packard Model no. 1220A oscilloscope was used to help adjust the bridge's frequency response prior to taking measurements.

The setting of the wire's operating resistance, frequency response, calibration, and linearization was done within the tunnel at the chosen operating temperature described in Section 2.1. The procedure followed can be found in DANTEC manuals [see "Instruction Manual DISA 55M System...", pp. 10-14; and "Instruction...Manual for Type 55D10 Linearizer", pp. 12-19]. It should be noted that an overheat ratio of 0.8 was used to make the hot-wire as sensitive as possible without damaging it [see Lawn (1969), p. 11]. To set the frequency response, the square wave test was conducted at 30 kHz. The resulting anemometer output signal was tuned to give an undershoot of 13 % of its maximum amplitude on the oscilloscope.

The hot-wire could be calibrated in situ for the 10 to 20 ms<sup>-1</sup> range of velocities. It was put in the same reference position used by the static probe in Section 2.5.1, upstream of the airfoil. Some difficulty was encountered in maintaining test section speeds below 10 ms<sup>-1</sup>. To calibrate in the 5 to 10 ms<sup>-1</sup> range, a DISA Type 55A60 calibration unit was used. This apparatus was basically a miniature wind tunnel with a variable speed fan drawing air through a nozzle. The hot-wire was mounted at the nozzle throat and calibrated. Even with this set-up there were fluctuations in the air velocity, and the calibration had to be performed carefully.

On completing the previous steps, the hot-wire was ready for use. The integration time constants for both the RMS voltmeter and the mean voltage reading were set at 30 s. The probe was then positioned in a similar fashion to the static pressure probe. A light source was placed on the opposite side of the tunnel and the probe observed through the microscope. It was lined up horizontally with the 200-mm mark on the airfoil. The probe tip was lowered until it was 0.6 mm from its reflected image in the airfoil. This measurement was achieved using microscope's graticule which had been calibrated against the probe traverse. This meant that the tip was actually 0.3 mm from the This vertical positioning procedure was repeated at every surface. measurement station along the airfoil to ensure correct readings of boundary layer profiles. It was also a precaution against contact between the fragile hot-wire and the surface. All positioning was done with the tunnel operating to compensate for deflections as in the case of the static pressure probe. Measurements ahead of the 22-mm position behind the nose were not used for the same reason given for pressure measurements. Hot-wire readings were taken near the surface with no flow in the tunnel. This was to verify that there was no significant heat transfer to the airfoil in addition to the air flow.

#### 3.0 EXPERIMENTAL MEASUREMENTS

To help clarify the following results and discussion, a sketch of the airfoil's leading edge is given in Fig. 4. It shows the relative positions of the abrasive strip and the separation bubble on the airfoil. It also defines the streamwise dimensions that appear in subsequent sections.

#### 3.1 Static Pressure Distribution

Rough measurements with the static taps in the airfoil indicated that there was a very slight pressure gradient along its length. The static pressure was constant across the span of the airfoil.

Static pressure probe measurements transformed into the pressure coefficient,  $C_P$ , are shown in Fig. 8. Measurements showed the pressure recovery over the downstream end of the separation bubble for each of the cases having separation. The existence of the bubble in the bare, 100-, 80-, and 60-grit cases is discussed further in Section 4.0. The curves for the 40- and 4-grit cases show the increase in pressure of the attached flow, which seemed to commence a little further upstream and proceeded slightly more gradually than in the separation bubble.

A phenomenon observed by many researchers but not found in the present study is a constant pressure region over the forward part of the separation bubble. This sort of occurrence is illustrated in Fig. 2. However, it has been noted by Tani (1964) that the presence of a bubble is not necessarily accompanied by a region of relatively constant pressure [see Tani (1964), p. 80]. He concluded this after

reviewing a large body of bubble separation material. Furthermore, Gleyzes et al (1984) also had difficulty in some cases locating a constant pressure plateau where one should have existed. They partly attributed this to a deficiency of pressure taps in this region.

The pressure coefficient data is further analyzed in Section 4.1.2.

### 3.2 Mean Velocity Profiles

The mean velocity profiles found by the hot-wire anemometer are shown in Fig. 9(a-f). They are normalized by the reference velocity,  $\overline{U}_r = 15 \text{ ms}^{-1}$ . Fig. 9(a) compares readings made with the 10 to 20 ms<sup>-1</sup> calibration and those made with the 5 to 10 ms<sup>-1</sup> calibration. As can be seen in the figure, the slight difference in resulting profiles were within the anemometer's limits of precision. For this reason, other readings taken with the low-speed calibration have not been included in the presentation of results.

. The profiles for the bare, 100-, 80-, and 60-grit leading edges all showed the expected shape and trend. Namely, the upstream profiles in the separation bubble had low velocity regions next to the surface. In fact, for the bare and 100-grit leading edges, some of the measurements closest to the airfoil showed the velocity increasing towards the surface. Measurements taken with no flow in the tunnel indicated negligible heat transfer from the hot-wire to the Plexiglas airfoil. Therefore, this apparent velocity increase was likely the hot-wire's response to the backflow adjacent to the surface in the bubble. That is, this type of probe cannot differentiate between forward and reverse flows and consequently registered an increasing reverse flow as a forward one. As this probe type cannot be accurately calibrated to measure reverse flows, these experimental points have been omitted from all figures and calculations.

The velocity profiles further downstream progressively filled out until they took on the appearance of typical turbulent boundary layers. This pattern of profile development through and downstream of separation bubbles was like those found by Kiya & Sasaki (1983) and Gleyzes et al (1984).

The reattachment point for the flow in each set-up was determined from these profiles. At reattachment the mean velocity profile at the surface should be normal to the surface. However, no measurements were taken closer than 0.3 mm from the airfoil, as explained in Section 2.5.2. Instead, the reattachment point was approximated for the bare and 100-grit cases by choosing it to be the first station downstream of the last one displaying the reverse flow effect. The 80-grit and 60-grit cases had separation bubbles but no apparent reverse flow readings in their profile data. This was likely due to shallowness of the bubble. For these two cases it was decided to approximate reattachment with the first station that definitely showed attached flow. Thus, the first station which had no inflection point in the profile between the free stream and the surface was considered the reattachment point. These positions are recorded in Table 2, and are the values used in all other calculations.

The profile sequence found for the 40-grit leading edge, given in Fig. 9(e), showed what appeared to be turbulent profiles all along the surface with no separation region. This result agreed with other evidence which is reported in Section 4.0.

The arrangement with the 4-grit abrasive gave mean velocity results that differed from the trends observed in the other cases. The data given in Fig. 9(f) showed a boundary layer with a lower velocity region next to the surface. This region filled out over successive stations until it was unnoticable at the station furthest downstream.

Further analysis and interpretation of all mean velocity data and is given in Section 4.1.3.

#### 3.3 Mean Wall Shear Stress

To help verify that the boundary layers were becoming fully developed and turbulent, it was decided to plot the mean velocity profiles in the  $U_+$  versus  $y_+$  form. The friction velocity,  $u_*$ , is needed to normalize the data in this way. This quantity can be obtained in several ways.

#### 3.3.1 Cross-Plot Method

One method is to cross-plot the mean velocity profiles. This is described by Azad & Burhanuddin (1983). For the present study,  $y_+$  was chosen to be 90 and used in the logarithmic law,

$$U_{+} = (1/0.41) \ln y_{+} + C.$$
 (2)

Three values of  $U_+$  were then calculated using three values of C, namely 5.0, 5.5, and 6.0. The definitions of  $U_+$  and  $y_+$  provided the following equation,

$$U_+ Y_+ = \overline{U} Y / \rho. \tag{3}$$

Substituting each of the three pairs of values for  $U_+$  and  $y_+$  into this equation gave three plots of  $\overline{U}$  versus y. By superimposing these three plots on a velocity profile found with the hot-wire, three intersection points were produced. The velocity components of these points all gave roughly the same value, this being  $u_*$ . In this way,  $u_*$  was found for the measuring stations downstream of reattachment.

### 3.3.2 Preston Tube Method

Another method of finding  $u_*$  is to use a Preston tube. This approach, first mentioned in Section 2.5.1, determines  $u_*$  at a position by measuring the total pressure at that point with a circular Pitot tube resting parallel to and against the surface. The position's static pressure is also measured, usually with a pressure tap in the wall, and the difference between the two pressures calculated. Provided the Pitot tube lies within the flow layer defined by the law of the wall, equation (1), a relationship exists between this pressure difference and  $u_*$ . This relationship can be deduced by calibrating the Pitot tube in a circular pipe with fully developed turbulent flow.

Such calibrations were done by Kassab (1986) on a Pitot tube of the same manufacture and dimensions as the one used in the present study. These calibrations were taken to be valid for this experiment. As previously explained in Section 2.5.1, the assumption was made that the tube was small enough not to be affected significantly by deviations in the inner wall layer from the law of the wall.

#### 3.3.3 Comparison of Results

Before comparing results, it should be emphasized that crossplotting only works for equilibrium turbulent boundary layers. Such layers follow the logarithmic law. However, several papers on boundary layer relaxation and plots of  $U_{+}$  versus  $y_{+}$  using  $u_{*}$  estimates indicated that the boundary layer did not reach equilibrium until farther downstream. This meant that cross-plotted values of  $u_{*}$  immediately behind the reattachment point were likely incorrect.

To determine where this method became valid, the Preston tube approach was used downstream of reattachment. Due to time limitations, measurements were only taken in the bare leading edge set-up. In order to get an estimate of  $u_*$  for the other cases and to make comparisons of the two methods, the plot shown in Fig. 10 was made. This figure plots the  $u_*$ -values found by the two approaches against the distance downstream from reattachment normalized by that case's bubble length.

Fig. 10 shows the Preston tube values of  $u_{\star}$  rapidly increasing after reattachment, reaching a maximum, and then very gradually declining. The Preston tube and cross-plotted  $u_{\star}$ -values for the bare case seemed to agree at nearly one bubble-length. The cross-plotted curves for the other cases also appeared to collapse onto the Preston tube measurement at about this point. This comparison can be extended
to the plots of  $U_+$  versus  $y_+$  described in Section 4.2.1 and presented in Fig. 11(a-f). Namely, the bare, 100-, 80-, and 60-grit set-ups all obeyed the logarithmic law over a region beyond the bubble. This area overlapped onto the region where the cross-plotted and Preston tube friction velocities agreed. Such agreement would be expected if the flow was in fact fully developed and turbulent.

It was finally decided to use the Preston tube readings of  $u_*$  as estimates for the cases having separation bubbles up to one bubblelength past reattachment. For stations further downstream, the crossplotted  $u_*$ -values found for each velocity profile were used. For the 40-grit case, the cross-plotted  $u_*$  was used exclusively as the flow was attached over all stations. Since the  $U_+$  versus  $y_+$  profiles for this case all followed the logarithmic law, the use of cross-plotting seemed justified. The 40-grit results are discussed further in Section 4.1.2. The cross-plotted  $u_*$  was also used for the entire 4-grit case. While the  $U_+$  versus  $y_+$  plots later showed that there were some deviations from the logarithmic law, these variations fell partly within experimental error.

The values of  $u_{\star}$  obtained by the Preston tube were transformed into the skin friction coefficient,  $C_{f}$ . This data is compared to other researchers' results in Section 4.2.4.

#### 3.4 <u>Turbulence Intensity Profiles</u>

The profiles of turbulence intensity normalized by the reference velocity are given in Fig. 12(a-f). In the cases of the bare, 100-,

80-, and 60-grit leading edges, the profile development was similar. Beginning upstream, the profiles showed a maximum about half the boundary layer thickness from the surface. This maximum increased downstream along the separation bubble. In the bare and 100-grit cases it shifted slightly away from the wall. The maximum reached its greatest magnitude near reattachment. Downstream from this point, the intensity next to the surface increased until the profile took on the shape of a typical turbulent boundary layer. Namely, this intensity was low in the free stream, increased through the boundary layer, and approached a maximum near the surface. This profile development was very similar to that shown by Gleyzes et al (1984).

The turbulence profiles for the 40-grit and 4-grit cases, given in Fig. 12(e & f), displayed developmental trends different from those in the other four cases. The 40-grit case appeared to have intensity profiles typical of equilibrium turbulent boundary layers over all the stations. This supported other results that are discussed in Section 4.0.

The intensity profiles for the 4-grit set-up began at the station furthest upstream with a region of high intensity separated from the surface by a lower intensity that increased again towards the surface. At the stations further downstream the high intensity region decreased in magnitude and the turbulence spread slightly away from the surface. However, the profiles did not assume the typical turbulent boundary layer shape until the last downstream station. A possible explanation of the 4-grit case's behaviour is given in Section 4.0.

#### 4.0 ANALYSIS AND DISCUSSION OF RESULTS

In Section 3.0 there has already been some discussion of the basic flow measurements. This section analyzes the data further to reveal more about the separation bubble and the flow downstream of it.

# 4.1 Existence of Separation Bubble

# 4.1.1 Flow Visualization

The oil drop patterns at the nose of the airfoil are shown in Plates 2(a-e) for the bare nose and the 100- through 40-grit configurations. As can be seen, the bare nose, 100-, 80-, and 60-grit arrangements each indicated a separated flow region. That is, drops placed near the leading edge moved downstream until they seemed to reach a barrier and form into a ridge normal to the flow direction. This was caused by the separation of the flow from the surface. Drops immediately downstream of this separation either remained stationary or moved upstream. It was surmised that the backward motion was induced by backflow next to the surface, commonly found in separation bubbles. Further downstream, drops again moved downstream, and in some cases a single drop flowed both upstream and downstream. This position was interpretted as being in the vicinity of reattachment. The oil drops behind the 40-grit strip all moved downstream without interuption, showing that the flow was no longer separating.

Measurements were made from the photographs taken of the drop patterns. The positions of separation and reattachment relative to the leading edge were measured and are given in Table 3. As can be ob-

the oil drop method of flow visualization did not seem very served. precise in pinpointing where the surface flow changed, especially in the case of reattachment. The results would probably have been more conclusive had a larger number of visualization trials been performed to provide a more representative sampling. The presence of the drop itself might also have influenced the flow past it, and there could have been interference between adjacent drops. This, along with inconsistencies in drop composition and surface conditions, probably led to the variations reported in Table 3. For this reason, greater credence was given to the mean velocity profiles when it came to fixing the reattachment position. This was described in Section 3.2. Unfortunately the separation region near the leading edge could not be traversed for the velocity profile owing to the elliptical nose, as previously discussed in the experimental procedures. This, and the fact that the oil drops gave fairly consistent results for the separation position, made it possible to fix separation at 18 mm from the leading edge. All four configurations having separation bubbles had this same separation position. Aside from this instance, this flow visualization technique was mainly useful in demonstrating that the separation bubble existed and in roughly estimating its extent.

#### 4.1.2 Reduced Pressure Coefficient Distribution

It was desired to collapse the pressure data given in Fig. 8 and make comparisons with other researchers' work easier. So, the pressure coefficient was renormalized in the manner used by Castro & Haque (1987), namely the reduced pressure coefficient,

$$\widetilde{C}_{P} = (C_{P} - C_{Pmin})/(1 - C_{Pmin}). \qquad (4)$$

 $C_{\mbox{\tiny Pmin}}$  is the minimum  $C_{\mbox{\tiny P}}$  in the separation bubble.

As is shown in Fig. 8, the pressure distributions for the cases having bubble separation did not show constant pressure regions. Therefore the  $C_{Pmin}$  used to calculate  $\widetilde{C}_{P}$  was the pressure measured at the station furthest upstream. However Roshko & Lau (1965) and Castro & Haque were able to use the minimum pressure in an area of relatively constant pressure. This difference between the raw data of the present study and that of the other two papers might have contributed to later differences in calculated results.

Reduced pressure coefficient curves are shown in Fig. 13. The experimental curves seemed to collapse onto each other fairly well, but also differed from those found by Roshko & Lau (1965) and Castro & Haque (1987). That is, the slopes of the curves leading up to the reattachment of the flow were different, as were the values of  $C_P$  they approached. This could have been due to the different experimental geometries used by these researchers. Castro & Haque used a plate normal to the flow fastened to the front of a splitter plate, while Roshko & Lau examined the flow over the backward-facing step formed by various forebodies attached to the front of a plate.

In summarizing the pressure data, it should be emphasized that the presence of the static pressure probe may have had an effect on the flow, and consequently affected the measured pressure. Such interference would have been more detrimental in the region of the separa-

tion bubble. The curvature of the leading edge likely also affected the static probe readings. Suggestions are made to improve pressure measurement in Section 5.3.

#### 4.1.3 Effect of Roughness

Using the flow visualization method described in Section 4.1.1 and the mean velocity measurements in Section 3.2, the separation bubble lengths were determined. These lengths are summarized in Table 2. From the table it can be seen that the bubbles produced by the bare leading edge and the 100-grit set-up had lengths slightly longer than those produced by the 80- and 60-grit cases. This agreed with the results of Nakamura & Ozono (1987), who found that increasing the freestream turbulence intensity decreased the separation bubble length on a blunt plate.

The flow in the present study was disturbed by surface roughness rather than an upstream grid across the tunnel as used by Nakamura & Ozono. It was surmised that the disturbances drew energy from the turbulence in the recirculating flow of the bubble. They continued increasing in strength and size until they were able to transfer enough momentum to the airfoil surface to permit reattachment. When the protrusion height of the roughness was increased, correspondingly greater disturbances were introduced to the flow near the surface. This meant there were larger eddies which were moving along the separating and recirculating flow, and rolling up into still larger ones. However, since they were beginning at a larger scale, they required less distance to develop sufficient energy and size to take momentum

from the free stream to the surface. So, it was expected that the bubble length would decrease with coarser abrasive strips on the leading edge. Finally, with the 40-grit strip, the transition to turbulent flow further upstream precluded separation altogether.

4.2 Characteristics of Flow Development

# 4.2.1 Normalized Mean Velocity

The purpose of putting the basic mean velocity data into the normalized profiles of  $U_+$  versus  $y_+$  was to ascertain that the boundary layers were becoming fully developed and turbulent. The values of  $u_*$  necessary for this transformation were determined by the process discussed in Section 3.4. The resulting semi-logarithmic plots are shown in Fig. 11(a-f).

The universal law against which all the plots were compared was that proposed by Kader & Yaglom (1978), namely,

$$U_{+} = \begin{cases} 14.5 \tanh(y_{+}/14.5), \text{ for } 0 < y_{+} < 27.5 \\ 2.44 \ln y_{+} + 5, \text{ for } y_{+} > 27.5 \end{cases}$$
(5)

This law was chosen for its simple mathematical form. Clearly from the plots, the velocity profiles downstream collapsed gradually toward and finally fitted the universal law for the bare, 100-, 80-, and 60-grit cases. For the 40-grit case, the profiles over all the stations fitted the logarithmic law. This verified previous evidence indicating that the flow was attached and that there was an ordinary turbulent bound-ary layer over the whole region.

31

# 4.2.2 Displacement and Momentum Thicknesses

To get more information from the mean velocity data, the displacement thickness,  $\delta^*$ , momentum thickness,  $\theta$ , and shape factor, H, were calculated. For the cases having a separation bubble, the calculations were done in two parts. Trapezoidal integration was performed up to the reattachment point, with linear interpolation from the measurement point nearest the surface to the surface. Starting at reattachment, Kader & Yaglom's (1978) universal law was used to extend the mean velocity profile to the experimental points. Thus, the universal law portion of the profile was integrated up to where it intersected the measured points. From there on trapezoidal integration was used as before. The 40-grit case used the universal law and measured data exclusively, while the 4-grit case relied entirely on experimental points with linear interpolation at the surface. Plots of  $\delta^*$ ,  $\theta$ , and H are shown in Fig. 14(a-c).

Fig. 14(a) shows that in the bare, 100-, 80-, and 60-grit cases,  $\delta^*$  rose and fell as the measurements moved downstream through the separation bubble. About 10 mm downstream of reattachment,  $\delta^*$  reached a minimum and then gradually increased. The values of  $\delta^*$  all seemed to be increasing asymptotically towards a constant, although more measurements taken further downstream to would have made this certain.

The values of 0 for the bare, 100-, 80-, and 60-grit set-ups increased through the separation bubble, as shown in Fig. 14(b). Following reattachment,  $\Theta$  increased more gradually. It appeared that it was asymptotically approaching a constant value. Again, more read-

ings taken further downstream would have made interpretations more definite.

The plots of H, given in Fig. 14(c), began high in each of the four cases having a separation bubble. It then dropped quickly near reattachment and settled to a constant value of 1.6.

In the case of the 40-grit abrasive on the leading edge, which eliminated the bubble,  $\delta^*$  and  $\Theta$  both increased over the upstream stations. They gradually approached constant values at x = 60 mm. H maintained a roughly steady value of 1.6 throughout all measurements. An interesting feature of the results for the separation bubble cases and the attached flow of the 40-grit case is that they all appeared to be approaching the same constants for  $\delta^*$ ,  $\Theta$ , and H downstream.

# 4.2.3 Maximum Turbulence Intensity

The trend displayed by the turbulence intensity profiles, discussed in Section 3.3, had to be made clearer. A plot was made of the maximum turbulence intensity versus the distance from the separation point for the four cases having separation. As can be seen in Fig. 15, this plot shows the magnitude of the maximum intensity increasing along the length of the separation bubble. Interestingly, the bare, 100-, and 80-grit cases reached a maximum magnitude at reattachment. They then declined to a relatively constant level of  $(\overline{u^2})^{1/2} = 1.5$ m/s. Furthermore, the bare case attained a reattachment peak which was larger than those for the 100-grit and 80-grit cases. The 60-grit intensity also increased to a maximum near reattachment. However, its maximum magnitude was was close to the final intensity level reached by the other set-ups. After reaching it, the maximum intensity stayed at this level.

This data was re-normalized by  $\overline{U}_r^2$  to make comparisons with other researchers' work possible. These plots of  $\overline{u^2}/\overline{U}_r^2$  versus distance from separation normalized by the bubble length are given in Fig. 16. Results from Castro & Haque (1987) are also shown. All results exhibited the same trend, namely an increase in the non-dimensionalized normal Reynolds stress from separation to reattachment. Quantitatively, the data from the present study was much lower than that found by Castro & Haque. The peaks of normalized intensity at reattachment were lower for the 100-grit and 80-grit cases, as was noted previously in describing the maximum intensity distribution. The peak was again greatest for the bare leading edge and did not exist at all for the 60-grit case. The normalized intensities in the present study seemed to all move towards a value of  $\overline{u^2}_{max}/\overline{U}_x^2 = 0.011$ .

#### 4.2.4 Discussion of Results for Flow Development

Some similarities were noticed between the present mean velocity results and the work done by Bradshaw & Wong (1972) and Chandrsuda & Bradshaw (1981) on the reattachment and relaxation of turbulent shear layers.

In the present experiment, the rapid increase in surface shear stress following reattachment that was commented on in Section 3.4.3 was also noted in the two aforementioned papers. Plots of skin friction coefficient,  $C_{\rm f}$ , versus the distance downstream from reattachment

normalized by bubble length,  $X^*$ , are shown in Fig. 17. The C<sub>r</sub>-values for the present study were calculated from the Preston tube readings taken downstream from the bare case's separation bubble. The other two sets of data were measured behind backward-facing steps. Clearly the results differ quantitatively as the backward-step measurements fell fairly close together at a lower value of C<sub>r</sub>, while the present results were about twice the magnitude. However, all the studies showed the same rapid rise in C<sub>r</sub> immediately following reattachment.

Another point of comparison is that the two papers emphasized that the boundary layer beyond reattachment did not follow the universal logarithmic law. Instead they showed a slight deviation from it between the surface and the freestream which persisted some distance downstream. The present findings, which had reattaching flow and are shown in Fig. 11(a-d), did not have such variations in them. Rather, they began at reattachment by not following the logarithmic law and collapsed toward it gradually over successive stations. In addition, the portion of the profile following the logarithmic law lengthened in a direction away from the surface. This is typical for developing turbulent boundary layers.

Before proceeding with the explanation of relaxation put forward in the aforementioned papers, the displacement and momentum thickness data that complemented the velocity profiles should be discussed. These thicknesses and the shape factor for the reattaching flow are given in Fig. 14(a-c). The apparent tendency of  $\delta^*$  and  $\Theta$  toward a constant value after reattachment seemed to correlate well with the velocity profiles if the assumption was made that the boundary layer was developing towards equilibrium. That is, the presence of a fully developed turbulent boundary layer implies that its velocity profile obeys the logarithmic law and that its  $\delta^*$  and  $\Theta$  are constant. Since both these conditions seemed to be gradually met in the bare, 100-, 80-, and 60-grit cases after reattachment, it appeared that each flow might be approaching equilibrium.

Yet another point to consider is that H was observed to have dropped quickly at reattachment and settled to a constant value of 1.6. Schlichting referred to a paper by J. Persh which gave a value of H = 1.4 for the turbulent boundary layer of a flat plate following transition from a laminar layer [see Schlichting (1979), p. 454]. However, Gleyzes et al (1984) also found that after transition to turbulence, H was near 1.6, and they considered it typical for a turbulent boundary layer. They also found the high values of H in the bubble which decreased rapidly at reattachment, as in the present study. Additionally, it was notable that all the cases in the present experiment reached the same final value of H = 1.6. This showed that all the set-ups had flows which eventually developed into ordinary boundary layers.

The two papers which Bradshaw collaborated on explained the deviation from the logarithmic law as follows. Bradshaw & Wong (1972) surmised that at reattachment, the shear layer split in two, part of it moving upstream and part continuing downstream. They supposed this bifurcation came about either by the lateral splitting of the flow's

larger eddies or by the larger eddies being alternately deflected up and downstream. The region that was previously central in the mixing layer in the bubble was brought into close proximity to the surface. For this reason, the length scale increased swiftly above the equilibrium value moving away from the surface. As the turbulence was not in local equilibrium over the entire inner wall layer, the mean velocity did not completely agree with the logarithmic law. However, as the flow continued downstream this local-equilibrium layer spread slowly outwards from the surface until it assumed the usual thickness in an equilibrium turbulent boundary layer.

The measurements made in the present study were not extensive enough to independently draw as complete a picture of the reattaching flow. Nevertheless, the mean velocity data that was gathered showed a developing turbulent boundary layer. Its equilibrium layer spread from the surface, and the displacement and momentum thicknesses grew asymptotically beyond reattachment. These results certainly fitted the same phenomena described by these authors.

The maximum turbulence intensity data for the bare, 100-, 80-, and 60-grit cases, described in Section 4.2.3 and shown in Fig. 15, could have the following explanation. In the case of the bare leading edge, the eddies in the flow extracted energy from the mean flow, which was shown by the increasing intensity. When the eddies transferred enough energy to the wall layer for reattachment and the shear layer bifurcated, they broke down and the intensity dropped rapidly. The turbulence intensity then moved toward a constant value as equili-

brium was established in the relaxing boundary layer. As successively coarser abrasives were placed on the leading edge in the other cases, their roughness elements shed larger eddies. These eddies became closer in size to the freestream eddies and also were in phase with them. This meant the eddies originating from the roughness were better able to extract energy from the freestream eddies and the mean flow. Energy was lost in this interaction due to increased dissipation and the transfer of energy to the other components of turbulence. Hence, the intensity did not reach as high a level as in the bare case. The 60-grit abrasive produced eddies of a large enough size to be most efficient of the four cases in breaking up the larger eddies in the flow and distributing the energy. This was apparent in the absence of a peak in maximum intensity at reattachment. Instead, the maximum turbulence intensity rose gradually to the final level found downstream in the relaxing boundary layer. However, the disturbances added by the 60-grit abrasive were still not sufficient to cause transition to a turbulent boundary layer and completely preclude separation.

A comparison of the present maximum turbulence intensity normalized by  $\overline{U}_r^2$  and results found by Castro & Haque (1987) is shown in Fig. 16 and was described in Section 4.2.3. Although the present data and that given in the paper agreed in the overall trend, the data from the present experiment was quantitatively much lower. This could be attributed to the differing geometry of the two experiments used in creating separation bubbles. It was understandable that the much more severe edge of Castro & Haque's backward step arrangement might have induced higher turbulence intensities. Bradshaw & Wong (1972) and Chandrsuda & Bradshaw (1981) have made thorough measurements of the turbulence of a reattaching flow. They observed a sudden drop in the turbulence intensity and turbulent shear stress at reattaching. Their explanation of this intensity reduction was that near reattachment the flow's large eddies began transferring turbulent energy and shear stress into the inner layer where it was dissipated. The readings taken of the streamwise turbulence intensity in this experiment did not constitute a complete picture of the turbulence structure. Nevertheless, they did show a reduction in its maximum value for  $\overline{u^2}$ , at least for the bare, 100-, and 80-grit cases. Thus, it could be speculated that the reattachment was proceeding in a manner similar to that described in the two papers mentioned.

It was suspected from the flow visualization stage of testing that the 40-grit case had attached flow over all its stations. The mean velocity and turbulence intensity profiles in Fig. 9(e) and Fig. 12(e) respectively also appeared to be typical of equilibrium turbulent boundary layers. The normalized mean velocity profiles of  $U_+$ versus  $y_+$  in Fig. 11(e) all fitted the logarithmic law.  $\delta^*$  and  $\Theta$ , shown in Fig. 14(a & b), both increased over the upstream measurement stations and gradually approached constant values at x = 60 mm. H maintained a roughly steady value of 1.6 throughout all readings. All these observations indicated that the 40-grit abrasive was sufficiently coarse to cause transition, make the boundary layer turbulent, and eliminate separation.

# 4.3 Flow Downstream of 4-Grit Strip

The profiles of mean velocity and turbulence intensity for the 4-grit arrangement are given in Fig. 9(f) and Fig. 12(f), respectively. They were previously described in Section 3.0. Semi-logarithmic plots of U, versus  $y_{\star}$  for this set-up using cross-plotted  $u_{\star}$ , shown in Fig. 11(f), indicated that only for the last four profiles downstream did the profiles have linear portions that followed the logarithmic law.

It was anticipated that the velocity profiles following the relatively high protrusions of the 4-grit abrasive might exhibit development like that behind a backward-facing step. Measurements done by Etheridge & Kemp (1978) behind a backward step were chosen for comparison. One difficulty in making such a comparison was the range of profiles displayed in Etheridge & Kemp's paper. Their mean velocity profiles ended 4.0 step-heights behind the step. The 4-grit case readings only began at 7.29 step-heights, taking the step height to be 2.21 mm from Table 1. Nevertheless, Etheridge & Kemp's profile at 4.0 step-heights showed little if any inflection in the boundary layer, and no layer of near-uniform velocity, while the 4-grit case profiles did. However, it could not be predicted how their flow would develop further downstream. It was also speculated that the extreme size of the abrasive's protrusions were severely disturbing the flow, which might also have made comparison difficult.

Continuing the comparison, Etheridge & Kemp's turbulence intensity measurements were examined. Unlike their mean velocity data, they

presented all of their turbulence intensity profiles. These extended as far as 8.26 step-heights from their step. This resulted in some overlap of their data on the present readings. The streamwise turbulence intensities compared well. The intensity is a finer quantity than the mean velocity just discussed. So, it appeared that the flow in the 4-grit case was somewhat like that behind a backward-facing step. This may have been because the 4-grit case was making a step 2.21 mm high near the airfoil nose.

#### 5.0 CONCLUSIONS AND RECOMMENDATIONS

#### 5.1 <u>Summary</u>

Reviewing the study's results, it was found that by increasing the coarseness of abrasive strips on the leading edge of an airfoil with a leading-edge separation bubble, the bubble could be slightly shortened and ultimately eliminated. By increasing the roughness significantly beyond this point, a flow like that downstream of a backward-facing step appeared. This may have occurred due to the step-like characteristics of the roughness strip rather than the scale of roughness.

The separation bubble produced by the present plate-like airfoil was discovered to have a structure resembling those generated by a range of geometries. These set-ups included an ONERA LC 100 D airfoil, uased by Gleyzes et al (1984); a flat plate with a rectangular leading edge, used by Kiya & Sasaki (1983) and Nakamura & Ozono (1987); a flat plate with a forebody followed by a backward-facing step, used by Roshko & Lau (1965); and a splitter plate with a flat plate normal to the flow attached to its leading edge, used by Castro & Haque (1987). Further, the flow produced by the 4-grit case bore a resemblance to the reattaching flow behind a backward-facing step, the set-up used by Etheridge & Kemp (1978).

Finally, the reattachment and relaxation of the boundary layer were investigated and gave results that were similar to the findings of Bradshaw & Wong (1972) and Chandrsuda & Bradshaw (1981).

#### 5.2 Conclusions

This experiment showed that:

1) The introduction of disturbances to the flow by increasing surface roughness was able to alter the leading edge separation bubble and finally remove it altogether.

2) The structure of the separation bubble was similar to bubbles found on other types of leading edges, and to bubbles formed behind backward-facing steps.

3) The flow behind reattachment displayed some of the aspects of a flow relaxing to a turbulent boundary layer in equilibrium as described by Bradshaw & Wong (1972) and Chandrsuda & Bradshaw (1981).

5.3 <u>Recommendations</u>

To continue the research begun in this study, several recommendations are made.

1) Some provision should be made for flush-mounting abrasive strips to preclude possible interference from the backing, and more precise measurements made of the abrasive's surface roughness.

 Static pressure taps should be incorporated in the airfoil leading edge at close intervals to determine pressure distributions more accurately.

3) Accurate measurements in the backflow region of the separation bubble are required for a more complete understanding of the flow structure.

4) Measurements of the friction velocity should be made for each

test configuration.

5) More extensive turbulence data would make the turbulence structure clearer. The shallowness of the separation bubble might make this difficult.

6) Data taken further downstream and, if possible, nearer the airfoil surface would also give a more complete picture of the flow.

6.0 REFERENCES

- Azad, R.S. 1983. Corrections to measurements by hot-wire anemometer in proximity of a wall. University of Manitoba, Dept. of Mechanical Engineering, Rept. MET-7.
- Azad, R.S., and S. Burhanuddin. 1983. Measurements of some features of turbulence in wall-proximity. Exper. in Fluids 1: 149-160.
- Bradshaw, P., and F.Y.F. Wong. 1972. The reattachment and relaxation of a turbulent shear layer. Jour. of Fluid Mech. 52: 113-135.
- Castro, I.P., and A. Haque. 1987. The structure of a turbulent shear layer bounding a separation region. Jour. of Fluid Mech. 179: 439-468.
- Cebeci, T., A.K. Khattab, and K. Stewartson. 1980. On nose separation. Jour. of Fluid Mech. 97: 435-454.
- Chandrsuda, C., and P. Bradshaw. 1981. Turbulence of a reattaching mixing layer. Jour. of Fluid Mech. 110: 171-194.
- Chang, P.K. 1970. Separation of flow. International series of monographs in interdisciplinary and advanced topics in science and engineering. Vol. 3. Oxford: Pergamon Press.
- Crabtree, L.F. 1957. Effects of leading-edge separation on thin wings in two-dimensional incompressible flow. Jour. of Aero. Sci. 24: 597-604.
- Dahl, H. 1987. Calibration of a wind tunnel test section for a boundary layer/wake mixing experiment. B.Sc. thesis, University of Manitoba.
- Etheridge, D.W., and P.H. Kemp. 1978. Measurements of turbulent flow downstream of a rearward-facing step. Jour. of Fluid Mech. 86: 545-566.
- Gleyzes, C., J. Cousteix, and J.L. Bonnet. 1984. Laminar separation bubble with transition-prediction test with local interaction. Rolls-Royce Ltd. Rept. No. PNR-90231. Translated in: N.A.S.A. N85-18008.

Hinze, J.O. 1959. Turbulence. New York: McGraw-Hill.

Instruction manual DISA 55M system with 55M10 CTA standard bridge. DISA Elektronik A/S.

Instruction and service manual for type 55D10 linearizer. DISA Elektronik A/S.

- Kader, B.A., and A.M. Yaglom. 1978. Similarity treatment of movingequilibrium turbulent boundary layers in adverse pressure gradients. Jour. of Fluid Mech. 89: 305-342.
- Kassab, S.Z. 1986. Turbulence structure in axisymmetric wall-bounded shear flow. Ph.D. thesis, University of Manitoba.
- Kiya, M. 1987. Structure of flow in leading-edge separation bubbles. In: Boundary-layer separation: Proc. of I.U.T.A.M. symposium, London, Aug. 26-28, 1986. New York: Springer-Verlag.
- Kiya, M., and K. Sasaki. 1983. Structure of a turbulent separation bubble. Jour. of Fluid Mech. 137: 83-113.
- Lawn, C.J. 1969. Turbulence measurements with hot wires at B.N.L. Central Electricity Generating Board, Berkeley Nuclear Laboratories, Rept. RD/B/M 1277.
- Maskell, E.C. 1965. A theory of the blockage effects on bluff bodies and stalled wings in a closed wind tunnel. A.R.C. Reports and Memoranda No. 3400.
- Maynard, I., and K. Starko. 1982. Calibration of the University of Manitoba's low speed wind tunnel. B.Sc. thesis, University of Manitoba.
- Meyer, R.F. 1966. A note on a technique of surface flow visualization. N.R.C. Rept. LR-457.
- Nakamura, Y., and S. Ozono. 1987. The effects of turbulence on a separated and reattaching flow. Jour. of Fluid Mech. 178: 477-490.
- Norbury, J.F., and L.F. Crabtree. 1955. A simplified model of the incompressible flow past two-dimensional aerofoils. R.A.E. Tech. Note No. AERO.2352.
- Oberg, E., and F.D. Jones. 1943. Machinery's handbook. 12th ed. New York: Industrial Press.
- Patel, V.C. 1965. Calibration of the Preston tube and limitations on its use in pressure gradients. Jour. of Fluid Mech. 23: 185-208.
- Persh, J. 1956. A study of boundary-layer transition from laminar to turbulent flow. U.S. Naval Ordnance Lab. Rept. 4339.
- Raudkivi, A.J., and R.A. Callander. 1975. Advanced fluid mechanics. London: Edward Arnold.
- Roshko, A., and J.C. Lau. 1965. Some observations on transition and reattachment of a free shear layer in incompressible flow. In: Proc. of the 1965 Heat Trans. and Fluid Mech. Inst.

Schlichting, H. 1979. Boundary-layer theory. 7th ed. New York: McGraw-Hill.

- Tani, I. 1964. Low-speed flows involving bubble separations. In: Progress in aeronautical sciences. Vol. 5 (ed. by D. Kuchemann and L.H.G. Sterne). Oxford: Pergamon Press.
- Van Driest, E.R. 1956. On turbulent flow near a wall. Jour. of the Aero. Sci.: 1007-1011, 1036.
- Werle, M.J. 1983. Compressor and turbine blade boundary layer separation. In: Viscous effects in turbomachines. AGARD Conf. Proc. No. 351.

# 7.0 TABLES

# Table 1: Roughness Dimensions

(all dimensions in mm)

Grade	Grain Size	Protrusion Height	Backing Thickness	Total Height
100-Grit	0.149	0.075	0.58	0.65
80-Grit	0.177	0.089	0.88	0.97
60-Grit	0.250	0.125	0.71	0.83
40-Grit	0.420	0.210	1.17	1.38
4-Grit	4.76*	1.46	0.75	2.21

\* Not used in calculations.

# Table 2: Separation Bubble Dimensions Derived

# from Velocity Profiles

(all dimensions in mm)

Configuration	Separation Point	Reattachment Point	Bubble Length
Bare	18	42	24
100-Grit	18	44	26
80-Grit	18	36	18
60-Grit	18	38	20

# Table 3: Separation Bubble Dimensions

# Derived from Flow Visualization

(all dimensions in mm)

Configuration	Separation Point	Reattachment Point
Bare	16	27 - 37
100-Grit	18	37 - 43
80-Grit	17 - 18	37 - 38
60-Grit	18	37





ļ

Plate 1:

Comparison of Grades of Abrasive



Plate 2:

Flow Visualization Results

(a) Bare

(b) 100-Grit Separation



(c) 100-Grit Reattachment

(d) 80-Grit



(e) 60-Grit

(f) 40-Grit



9.0 FIGURES


Figure 1: Norbury & Crabtree's Separation Bubble Model.



[see Tani (1964)].



## (all dimensions are in Cm)

Figure 3: Low Speed Wind Tunnel.









( )







Figure 6: Comparison of Roughness Dimensions.





(a) Static Probe.



(b) Pitot Probe.



Figure 8: Pressure Coefficient Distribution.



Figure 9: Mean Velocity Profiles

(a) Bare.



(b) 100-Grit.



 $\overline{U}/\overline{U}_r$ (c) 80-Grit.



(d) 60-Grit.



(e) 40-Grit.



.\* ;



Figure 10: Estimation of Friction Velocity Downstream of Reattachment.



Figure 11: Normalized Mean Velocity Profiles

(a) Bare.



(b) 100-Grit.



(c) 80-Grit.



- C - C - C

(d) 60-Grit.



(e) 40-Grit.



(f) 4-Grit.



Figure 12: Turbulence Intensity Profiles

(a) Bare.



(b) 100-Grit.







(e) 40-Grit.





Figure 13: Reduced Pressure Coefficient Distribution.



Figure 14: Boundary Layer Development

(a) Development of Displacement Thickness.



(b) Development of Momentum Thickness.



(c) Development of Shape Factor.



Figure 15: Distribution of RMS Values of Maximum Longitudinal Turbulence Velocity.



Figure 16: Distribution of Normalized Values of Turbulence.



Figure 17: Distribution of Skin Friction Coefficient.

## APPENDIX A:

DATA TABLES FOR PLOTS
TABLE A.1: PRESSURE COEFFICIENT DISTRIBUTION

All  $C_{\rm p}\text{-values}$  are negative.

x 	Bare	100-Grit	80-Grit	60-Grit	40-Grit	4-Grit
x 22 24 26 28 30 32 34 36 38 40 42 44 46 48 50 55 60 70 80 90 100 110 120 130 140 150 160 170 180	Bare 0.4350 0.4450 0.4190 0.3950 0.3520 0.3400 0.3120 0.2900 0.2560 0.1970 0.1370 0.0980 0.0803 0.0742 0.0657 0.0680 0.0684	0.4147 0.4290 0.4087 0.3820 0.3487 0.3304 0.3156 0.2973 0.2693 0.2350 0.1708 0.1176 0.0873 0.0760 0.0735 0.0760 0.0735 0.0726 0.0740 0.0740 0.0708 0.0649 0.0626 0.0587 0.0550 0.0523 0.0551 0.0551 0.0479 0.0464 0.0449	80-Grit 0.4339 0.4294 0.4012 0.3778 0.3265 0.2918 0.2571 0.2119 0.1719 0.1402 0.1244 0.1161 0.1014 0.0938 0.0878 0.0786 0.0692 0.0632 0.0594 0.0564	60-Grit 0.4344 0.4235 0.3937 0.3628 0.2925 0.2431 0.2064 0.1746 0.1436 0.1277 0.1200 0.1162 0.1124 0.1101 0.1063 0.0972 0.0911 0.0797 0.0721 0.0661 0.0607 0.0569	40-Grit 0.4118 0.3641 0.2854 0.2453 0.2183 0.2017 0.1865 0.1736 0.1622 0.1543 0.1466 0.1389 0.1327 0.1265 0.1211 0.1095 0.1005 0.0640 0.0601 0.0554 0.0524 0.0524 0.0524 0.0522 0.0455 0.0450	4-Grit 0.3619 0.3221 0.2830 0.2541 0.2306 0.2102 0.1960 0.1842 0.1731 0.1628 0.1540 0.1468 0.1390 0.1335 0.1288 0.1061 0.0913 0.0683 0.0683 0.0636 0.0636 0.0635 0.0574 0.0551 0.0535 0.0512 0.0496
190 200					0.0000 0.0000 0.0465	0.0481 0.0473

## TABLE A.2(a): MEAN VELOCITY PROFILES FOR BARE CASE

#### All velocities given in m/s. Distance from surface (y-value) given in mm.

			5 to	10 ms	-ı Cal	ibrati	on		<u></u>
									**********
0.3	5.97	3.28	1.67	0.83	0.50	0.47	0.41		
0.4	9.17	5.43	3.35	1.97	1.54	1.24	0.60	0.65	0.84
0.5		9.87	6.93	4.86	4.16	3.66	2.54	2.04	1.27
0.6				7.63	6.79	6.05	4.80	4.33	2.93
0.7					9.48	8.66	7.27	7.14	5.71
0.8							9.64	9.54	8.63
	······································		10 to		$e^{-1}$ Ca	librat	ion		
			10 0	20 11		IIDIal.	TOU		
0.3	6.14	2.16	0.48	0.50	0.18	0.16			
0.4	9.26					0.28	0.22	0.44	
0.5	13.86	8.90	4.90		3.56	2.00	0.84	1.02	0.72
0.6	16.06	12.32	8.40	8.36			2.86	3.50	1.70
0.7	17.18	14.96	11.64	11.24	9.20	6.40	5.44	6.18	3.86
0.8	17.58	16.48	14.30	13.76	11.82	9.22	7.28	8.62	6.86
0.9	17.72	17.22	15.98	15.54	13.84	11.78	10.08	10.86	9.46
1.0	17.72	17.50	16.90	16.62	15.66	13.88	12.32	12.80	11.36
1.0	18.14	18.04	17.56	16.96	16.78	14.22	13.48	12.58	11.96
1.2	18.10	18.04	17.72	17.62	17.60	15.94	15.74	14.92	14.40
1.4	18.08	18.02	17.70	17.68	17.68	16.36	16.32	16.02	15.82
1.6	17.98	17.96	17.66	17.64	17.68	16.40	16.48	16.46	16.50
1.8	17.94	17.92	17.62	17.60	17.64	16.38	16.46	16.50	16.62
2.0	17.90	17.88	17.58	17.56	17.58	16.34	16.42	16.50	16.60
2.2		17.84	17.54	17.52	17.56	16.30	16.40	16.46	16.54
2.4	17.82	17.80	17.52	17.50	17.52	16.28	16.36	16.44	16.48
2.6	17.78	17.76	17.48	17.46	17.48	16.26	16.34	16.40	16.44
3.6	17.60	17.60	17.34	17.34	17.36	16.16	16.24	16.28	16.30

y 22 mm 24 mm 26 mm 28 mm 30 mm 32 mm 34 mm 36 mm 38 mm

У	40 mm	42 mm	44 mm	46 mm	48 mm	50 mm	55 mm	60 mm	70 mm
			5 to	10 ms	-' Cal	ibrati	on		·····
0.3		2.00	2.88	4.97	6.72	8.34	9.55	9 94	9 79
0.4	1.37	2.11	3.53	5.92	7.70	9.09	5100	2.24	5.75
0.5	1.42	2.77	4.49	7.24	8.61	5.05			
0.6	2.50	4.09	5.92	8.51	9.73				
0.7	4.45	5.78	7.41	9.73					
0.8	7.11	7.51	8.96						
0.9	9.02	9.44							
<b></b>			10 to	<u>ר 20 m</u>		librat	ion		
<b>B</b>				20 11	<u> </u>	LIDIAL.	1011		
0.3		1.86	2.44	4.28	6.42	8.08	9.42	9.86	9 98
0.4			2.88			8.98	10.32	10.72	10 74
0.5	1.16	2.24	3.98	6.68	8.70	10.06	11.30	11.64	11.70
0.6	1.90				9.56	10.92	11.92	12.22	12.28
0.7	3.96	5.10		9.36	10.86	11.70	12.48	12.78	12.80
0.8			8.68	10.70	11.62	12.36	12.94	13.26	13.24
0.9	8.78	9.30	10.48	11.96	12.60	12.92	13.34	13.56	13.56
1.0	10.66	11.16	11.84	12.84	13.26	13.46	13.64	13.82	13.76
1.0	11.26	11.66	12.16	13.02	13.12	13.34	13.64	13.36	13.22
1.2	13.96	14.42	14.14	14.26	14.12	14.04	14.20	13.78	13.68
1.4	15.76	15.74	15.24	15.00	14.72	14.54	14.50	14.10	14.04
1.6	16.54	16.30	15.80	15.40	15.10	14.92	14.86	14.36	14.22
1.8	16.70	16.46	15.98	15.58	15.32	15.16	15.08	14.60	14.44
2.0	16.68	16.44	16.02	15.66	15.42	15.32	15.20	14.76	14.66
2.2	16.62	16.42	16.02	15.70	15.48	15.40	15.36	14.88	14.78
2.4	16.58	16.36	15.98	15.70	15.50	15.46	15.42	14.98	14.88
2.6	16.52	16.36	15.98	15.74	15.54	15.50	15.48	15.04	14.94
3.6	16.36	16.24	15.96	15.80	15.64	15.60	15.60	15.18	15.22

#### TABLE A.2(a): (cont'd)

22 mm 24 mm 26 mm 28 mm 30 mm 32 mm 34 mm 36 mm 38 mm 40 mm Y 0.3 2.20 0.78 0.20 0.12 0.140.12 0.4 4.32 2.28 0.86 0.50 0.46 0.34 0.20 0.5 9.30 5.52 2.98 2.20 2.10 1.40 0.48 0.40 0.66 1.04 0.6 12.86 9.18 5.78 4.48 4.30 3.22 1.96 1.02 0.92 1.06 0.7 15.40 12.66 9.16 7.44 6.90 5.62 4.10 3.06 2.94 2.30 0.8 16.78 14.86 12.14 10.58 9.86 8.26 6.54 5.62 5.66 4.80 0.9 17.38 16.44 14.52 13.02 12.34 10.86 9.02 8.04 8.04 7.28 1.0 17.60 17.20 16.20 15.22 14.54 13.16 11.56 10.30 10.10 9.50 1.2 17.64 17.58 17.40 17.16 16.60 16.04 14.98 14.06 13.78 13.40 1.4 17.62 17.56 17.58 17.54 17.18 17.02 16.62 16.32 15.96 15.80 1.6 17.56 17.58 17.26 17.24 17.18 17.06 17.00 16.90 1.8 17.52 17.50 17.52 17.22 17.24 17.22 17.20 17.18 17.12 2.0 17.18 17.12 2.2 17.46 17.42 17.46 17.46 17.16 17.18 17.16 17.16 17.14 17.08 2.4 17.04 2.6 17.38 17.36 17.38 17.40 17.10 17.12 17.12 17.10 17.06 17.02 3.6 17.22 17.22 17.26 17.28 16.98 17.00 16.98 16.96 16.92 16.88 42 mm 44 mm 46 mm 48 mm 50 mm 55 mm 60 mm 70 mm 90 mm 110 mm Y 0.3 2.48 4.38 6.28 7.52 8.22 8.26 8.22 7.66 6.56 0.4 1.74 3.62 5.50 7.40 8.46 9.28 9.46 9.34 8.76 8.08 5.16 0.5 1.80 6.74 8.58 9.30 10.14 10.36 10.22 9.68 9.18 0.6 2.72 7.96 9.66 10.14 10.90 11.12 11.02 10.34 6.80 9.94 0.7 8.70 9.14 10.60 10.90 11.48 11.70 11.54 11.06 10.48 4.44 0.8 6.76 10.32 10.32 11.48 11.54 11.98 12.12 11.96 11.44 10.98 8.82 11.88 11.42 12.26 12.12 12.38 12.50 12.34 11.80 11.34 0.9 1.0 11.16 13.36 12.38 12.90 12.60 12.76 12.82 12.62 12.10 11.64 1.2 14.32 15.06 13.78 14.00 13.44 13.36 13.34 13.14 12.60 12.14 1.4 15.96 15.94 14.64 14.64 14.04 13.82 13.70 13.54 13.02 12.58 1.6 16.70 16.30 15.12 15.08 14.46 14.22 14.08 13.86 13.32 12.90 1.8 16.84 16.36 15.34 15.34 14.82 14.54 14.40 14.16 13.66 13.24 2.0 16.82 16.40 15.44 15.44 15.00 14.82 14.66 14.40 13.96 13.52 2.2 16.80 16.40 15.50 15.12 14.98 14.84 14.62 14.20 13.82 2.4 16.76 16.42 15.52 15.16 15.10 15.02 14.80 14.40 14.06 2.6 16.74 16.44 15.54 15.56 15.20 15.20 15.16 14.96 14.56 14.26 3.6 16.64 16.44 15.62 15.64 15.28 15.30 15.36 15.36 15.20 15.06

TABLE A.2(b): MEAN VELOCITY PROFILES FOR 100-GRIT CASE

	TADD	E A.Z	(C)	):	me.	AIN I	VET(	JCL	ΓΥ Ι	PROI	FTP	ES I	FOR	80-	-GRI	IT (	CASI	£	
У 	22 mm	24 m	m 2	26	mm	28	mm	30	mm	32	mm	34	mm	36	mm	38	mm	40	mm
0.3	0.78	0.6	8	0.	44	0.	. 38	0	.62	1.	.28	2	.38	3.	.62	4	.66	6.	14
0.4	7.54	2.5	6	1.	84	0.	.96	1	. 14	2.	.22	3	.80	5.	.16	6.	.26	7.	54
0.5	10.60	5.6	0	4.	16	2.	48	2	.72	3.	.78	5	. 38	6.	.66	7.	.52	8.	72
0.6	14.32	9.3	4	8.	00	4.	.94	5	.34	6.	. 18	7.	. 38	8.	.28	8.	.64	10.	02
0.7	16.26	12.4	6 1	11.	18	8.	50	8	.00	8.	.40	9.	.34	9.	.86	10.	. 10	11.	12
0.8	17.16	14.7	6 1	13.	76	11.	52	10	.64	10.	.72	11	. 22	11.	40	11.	.28	12.	24
0.9	17.50	16.2	4 1	15.	64	13.	94	12	.94	12.	.70	12	.88	12.	84	12.	46	13.	10
1.0	17.60	16.9	4 1	16.	64	15.	60	14.	.68	14.	.36	14.	.16	13.	92	13.	.44	13.	80
1.2	17.58	17.3	4 1	17.	34	17.	10	16.	. 36	16.	.04	15.	.72	15.	26	14.	.70	14.	86
1.4	17.54	17.3	8 1	17.	42	17.	46	16.	.74	16.	. 52	16.	.24	15.	82	15.	38	15.	40
1.6		17.3	0 1	17.	38	17.	46	16.	.78	16.	.64	16.	.40	16.	06	15.	70	15.	80
1.8	17.44	17.2	4 1	17.	32	17.	44	16.	.78	16.	.62	16.	.44	16.	18	15.	92	16.	04
2.0		17.2	2 1	17.	28	17.	38	16.	70	16.	62	16.	.44	16.	22	16.	00	15.	96
2.2	17.36	17.1	8 1	17.	26	17.	34	16.	68	16.	56	16.	42	16.	22	16.	00	16.	06
2.4		17.1	4 1	17.	24	17.	30	16.	64	16.	56	16.	40	16.	20	16.	04	16.	12
2.6	17.30	17.1	01	17.2	20	17.	28	16.	62	16.	50	16.	.38	16.	20	16.	04	16.	16
3.6	17.12	16.9	6 1	17.0	06	17.	16	16.	50	16.	44	16.	34	16.	20	16.	06	16.	22
					······														
У	42 mm	44 m	m 4	16 1	mm	48	mm	50	mm	55	mm	60	mm	70	mm	90	mm	110	mm
0.3	6.14	7.2	0	7.	18	7.	98	8.	06	8.	04	7.	94	7.	94	7.	46	7	76
0.4	7.60	8.5	4	8.	52	9.	34	9.	44	9.	24	10.	08	9.	32	8	80	8	76
0.5	8.78	9.4	6	9.6	60	10.	24	10.	34	10.	06	10.	70	10.	16	9.	72	9. 9	60
0.6	9.78	10.2	61	.0.4	44	10.	90	11.	06	10.	64	11.	16	11.	10	10.	32	10	20
0.7	10.92	11.3	61	1.	16	11.	44	11.	64	11.	10	11.	56	11.	52	10.	78	10.	64
0.8	11.86	11.9	01	1.8	32	12.	16	12.	20	11.	60	11.	92	11.	86	11.	16	10.	98
0.9	12.72	12.5	61	2.4	44	12.	66	12.	70	11.	98	12.	24	12.	16	11.	46	11	26
1.0	13.40	13.1	2 1	2.9	98	13.	12	13.	12	12.	38	12.	52	12.	40	11.	74	11.	54
1.2	14.44	13.9	4 1	3.8	30	13.	82	13.	80	13.	00	13.	00	12.	82	12.	20	11.	96
1.4	15.02	14.4	81	4.4	40	14.	36	14.	36	13.	46	13.	44	13.	22	12.	60	12.	34
1.6	15.46	14.8	81	4.8	30	14.	76	14.	76	13.	86	13.	82	13.	58	12.	94	12.	66
1.8	15.74	15.2	01	5.3	12	15.	10	15.	12	14.	24	14.	18	13.	94	13.	26	13	02
2.0	15.92	15.3	B 1	5.3	34	15.	34	15.	36	14.	54	14.	48	14.	22	13.	56	13.	28
2.2	16.00	15.4	61	5.4	18	15.	48	15.	56	14.	76	14.	70	14.	48	13.	86	13.	58
2.4	16.06	15.54	4 1	5.5	56	15.	58	15.	62	14.	92	14.	86	14.	72	14.	12	13.	82
2.6	16.10	15.50	61	5.6	50	15.	64	15.	70	15.	02	14.	98	14.	88	14.	36	14.	08
3.6	16.16	15.60	01	5.6	56	15.	72	15.	80	15.	18	15.	20	15.	28	15.	12	15.	02

TABLE A.2(c): MEAN VELOCITY PROFILES FOR 80-CRIT CA

TABLE A.2(d): MEAN VELOCITY PROFILES FOR 60-GRIT CASE 22 mm 24 mm 26 mm 28 mm 30 mm 32 mm 34 mm 36 mm 38 mm 40 mm y 0.3 6.30 4.64 2.10 1.72 0.60 0.68 1.88 2.82 3.98 4.98 0.4 10.40 7.62 5.50 5.00 4.02 3.48 4.86 5.46 5.96 6.54 0.5 13.68 11.50 8.84 8.02 7.46 6.56 8.06 8.28 8.38 8.86 0.6 15.76 14.28 12.08 11.26 10.50 10.02 10.92 10.84 10.72 10.94 0.7 16.86 16.00 15.10 13.82 12.98 12.60 13.16 12.98 12.66 12.76 0.8 17.36 16.88 15.96 15.36 14.96 14.34 14.74 14.38 14.08 13.98 0.9 17.52 17.28 16.86 16.50 16.10 15.74 15.74 15.42 14.98 14.92 1.0 17.54 17.42 17.22 17.04 16.64 16.40 16.30 15.98 15.48 15.40 17.44 17.36 17.28 17.02 16.84 16.66 16.36 15.84 15.74 1.2 1.4 17.48 17.42 17.36 17.32 17.10 16.92 16.72 16.44 15.92 15.84 1.6 17.06 16.46 15.94 1.8 17.40 17.32 17.28 17.24 17.02 16.86 16.68 16.44 15.94 15.86 2.2 17.32 17.26 17.22 17.18 16.98 16.82 16.66 16.44 15.96 15.88 2.6 17.24 17.20 17.16 17.12 16.92 16.80 16.66 16.44 15.98 15.88 3.6 17.08 17.06 17.02 17.00 16.84 16.72 16.60 16.44 15.98 15.92 42 mm 44 mm 46 mm 48 mm 50 mm 55 mm 60 mm 70 mm 90 mm 110 mm v 0.3 5.48 5.78 6.48 6.22 6.32 6.70 7.16 8.30 8.16 8.22 7.22 7.56 0.4 7.98 7.80 8.08 8.24 8.48 9.48 9.24 9.32 0.5 9.16 9.28 9.50 9.16 9.40 9.28 9.40 10.18 9.88 9.86 0.6 10.72 10.90 10.96 10.60 10.66 10.34 10.22 10.76 10.48 10.40 0.7 12.64 12.46 12.32 11.88 11.74 11.20 11.02 11.26 10.88 10.78 0.8 13.82 13.62 13.54 12.96 12.84 12.12 11.68 11.68 11.24 11.06 0.9 14.78 14.62 14.46 13.98 13.78 12.92 12.38 12.16 11.54 11.34 1.0 15.30 15.20 15.08 14.72 14.44 13.56 12.98 12.52 11.82 11.60 1.2 15.72 15.70 15.70 15.56 15.28 14.42 13.88 13.24 12.26 12.02 1.4 15.82 15.84 15.88 15.86 15.76 14.94 14.56 13.86 12.72 12.44 1.6 15.88 15.94 15.96 15.88 15.16 14.92 14.34 13.14 12.78 1.8 15.86 15.88 15.94 15.98 15.92 15.26 15.12 14.68 13.50 13.06 15.94 16.00 15.94 15.30 15.22 14.94 13.86 13.40 2.0 2.2 15.86 15.88 15.94 16.02 15.94 15.32 15.28 15.08 14.14 13.70 2.4 15.94 16.02 15.94 15.32 15.30 15.20 14.44 13.98 2.6 15.86 15.88 15.94 16.02 15.94 15.34 15.32 15.28 14.70 14.22 3.6 15.88 15.90 15.94 16.04 15.96 15.34 15.34 15.36 15.32 15.16

TABLE A.2(e): MEAN VELOCITY PROFILES FOR 40-GRIT CASE

Y	22	mm	24	mm	26	mm	28	mm	30	mm	36	mm	40	mm
0.3	9	.96	9	.42	9	.10	9	.14	9	.58	9	.40	8	.80
0.4	11	.36	10	.86	10	. 58	10	.32	10	.62	10	.30	9.	.92
0.5	12	.08	11	.58	11	.34	11	.06	11	.18	10	.80	10	.46
0.6	12	.72	12	.22	11	.96	11	.72	11	.68	11	.30	10.	.94
J.7	13	.28	12	.86	12	.48	12	.18	12	.20	11	.68	11.	.40
1.8	13	.82	13	.36	12	.96	12	.64	12	.62	12	.08	11.	.72
1.9	14	.36	13	.88	13	.44	13	.06	13	.00	12	.42	12.	.08
1.0	14	.86	14	.40	13.	.90	13	.46	13	.38	12	.76	12.	.38
1.2	10	.64	12	.28	14.	. 78	14	.38	14	.08	13	.42	12.	96
L.4 1 C	10	• 14 E D	15	.92	15.	.50	15	.12	14	.76	14	.02	13.	.58
1.0	10	. 3Z	10	.44	16.	.08	15	.76	15	.26	14	.56	14.	.08
·•0	16	01. 87	16	.74	10.	.42	16	.24	15	.72	15	.04	14.	58
2.0	16	92 92	10	.00 01	10.	. 70	10	.54	16	.02	15	.42	15.	04
2.2 2 /	16	00. 81	10	. ສ2 ດາ	10.	.00	10	.68 74	16	.20	15	.74	15.	42
2.14 ) 6	16	904 90	10	.92	10.	04	10.	. 74	16	.28	15.	.92	15.	70
2.0 2.6	16	66	16	.90	10.	.84	16.	.76	16.	.32	16.	.04	15.	86
1.6	10.	.00	10	. 70	10.	. 78	10.	. 74	16.	.32	16.	.12	16.	08
5 6									16.	.28	16.	.10	16.	06
.0									16.	.24	16.	.08	16.	04
v		46	mm	50	mm	60	mm	70	mm	00		110	\	
					21111		Itati	70	11111	90	нин	110	) mu	l
0	ર	8	66	Q	50	7	00	0	00		26		1.0	-
0	. 3	а. 9	82	0. Q	52	/ ·	12	o. 0	10	/.	26	/.	12	
n n	• •	10	34	10	12	э. о	12	9.	10	8.	10	8.	38	
õ	.6	10	80	10.	52	10	20	2. 10	16	9. 0	10	9.	06	
0 0	.7	11	22	10	92 90	10.	56	10.	70	9.	00	9.	52	
0	.8	11.	54	11	20	10.	90 90	10.	40 90	10.	20	9.	92	
0	9	11.	84	11	52	11	18	11	00	10.	50 62	10.	20	
1	.0	12.	12	11	78	11	42	11	28	10.	02 Q/	10.	30 75	
1	.2	12.	64	12	26	11	90 90	11	20	11	04 22	11	12	
1	.4	13.	18	12	76	12	34	12	10	11	22 67	11·	12	
1	.6	13.	64	13	22	12	74	12	46	11	97	11	74 76	
1	.8	14.	14	13.	66	13	14	12.	82	12	24	10 10	04	
2	.0	14.	56	14.	08	13.	50	13	16	12.	56	12.	22	
2	.2	14.	94	14.	42	13.	82	13	46	12.	86	12.	52	
2	.4	15.	32	14.	80	14	18	13	84	12.	14	12.	38	
2	.6	15.	58	15.	06	14.	50	14	14	13	47 42	12. 12	12	
3	.6	16.	02	15.	60	15.	42	15	26	14	66	14	30	
4	.6	16.	00					_ <b>_</b> .	20	- I I	00		50	
5	.6	15.	98											

## TABLE A.2(f): MEAN VELOCITY PROFILES FOR 4-GRIT CASE

0.3 $7.72$ $7.66$ $8.40$ $8.56$ $8.90$ $9.00$ $0.4$ $8.62$ $8.74$ $9.54$ $9.74$ $9.92$ $10.22$ $0.5$ $8.96$ $9.30$ $10.04$ $10.30$ $10.40$ $10.92$ $0.6$ $9.06$ $9.54$ $10.20$ $10.54$ $10.58$ $11.28$ $0.7$ $9.10$ $9.66$ $10.32$ $10.72$ $10.70$ $11.48$ $0.8$ $8.90$ $9.52$ $10.12$ $10.58$ $10.64$ $11.64$ $0.9$ $8.78$ $9.36$ $10.04$ $10.48$ $10.54$ $11.64$ $1.0$ $8.66$ $9.26$ $9.90$ $10.36$ $10.40$ $11.58$ $1.2$ $8.62$ $9.16$ $9.76$ $10.24$ $10.32$ $11.46$ $1.4$ $8.82$ $9.22$ $9.78$ $10.22$ $10.28$ $11.48$ $1.6$ $9.22$ $9.40$ $9.84$ $10.24$ $10.24$ $11.44$ $1.8$ $9.78$ $9.72$ $10.06$ $10.30$ $10.26$ $11.36$ $2.0$ $10.48$ $10.20$ $10.34$ $10.48$ $10.32$ $11.28$ $2.2$ $11.46$ $10.98$ $10.96$ $10.66$ $11.30$ $2.4$ $12.52$ $11.86$ $11.72$ $11.60$ $11.14$ $11.56$ $2.6$ $13.62$ $12.80$ $12.46$ $12.20$ $11.58$ $11.82$ $2.8$ $14.60$ $13.68$ $13.24$ $12.86$ $3.0$ $15.38$ $14.82$ $14.34$ $3.4$ $16.56$ <	У	22 mm	24 mm	26 mm	28 mm	31 mm	40 mm
0.3 7.72 7.66 8.40 8.56 8.90 9.00 0.4 8.62 8.74 9.54 9.74 9.92 10.22 0.5 8.96 9.30 10.04 10.30 10.40 10.92 0.6 9.06 9.54 10.20 10.54 10.58 11.28 0.7 9.10 9.66 10.32 10.72 10.70 11.48 0.8 8.90 9.52 10.12 10.58 10.64 11.64 0.9 8.78 9.36 10.04 10.48 10.54 11.64 1.0 8.66 9.26 9.90 10.36 10.40 11.58 1.2 8.62 9.16 9.76 10.24 10.32 11.46 1.4 8.82 9.22 9.78 10.22 10.28 11.48 1.6 9.22 9.40 9.84 10.24 10.24 11.44 1.8 9.78 9.72 10.06 10.30 10.26 11.36 2.0 10.48 10.20 10.34 10.48 10.32 11.28 2.2 11.46 10.98 10.96 10.96 10.66 11.30 2.4 12.52 11.86 11.72 11.60 11.14 11.56 2.6 13.62 12.80 12.46 12.20 11.58 11.82 2.8 14.60 13.68 13.24 12.86 3.0 15.38 14.48 13.98 13.52 3.2 16.08 15.32 14.82 14.34 3.4 16.56 15.98 15.52 15.06 3.6 16.84 16.42 16.06 15.66 14.50 13.46 4.6 17.02 17.00 16.96 16.78 16.04 15.24 5.6 16.92 16.90 16.92 16.86 16.18 15.86 6.6 16.14 15.88							
0.4 $8.62$ $8.74$ $9.54$ $9.74$ $9.92$ $10.22$ 0.5 $8.96$ $9.30$ $10.04$ $10.30$ $10.40$ $10.92$ 0.6 $9.06$ $9.54$ $10.20$ $10.54$ $10.58$ $11.28$ 0.7 $9.10$ $9.66$ $10.32$ $10.72$ $10.70$ $11.48$ 0.8 $8.90$ $9.52$ $10.12$ $10.58$ $10.64$ $11.64$ 0.9 $8.78$ $9.36$ $10.04$ $10.48$ $10.54$ $11.64$ 1.0 $8.66$ $9.26$ $9.90$ $10.36$ $10.40$ $11.58$ 1.2 $8.62$ $9.16$ $9.76$ $10.24$ $10.32$ $11.46$ 1.4 $8.82$ $9.22$ $9.78$ $10.22$ $10.28$ $11.48$ 1.6 $9.22$ $9.40$ $9.84$ $10.24$ $10.24$ $11.44$ 1.8 $9.78$ $9.72$ $10.06$ $10.30$ $10.26$ $11.36$ 2.0 $10.48$ $10.20$ $10.34$ $10.48$ $10.32$ $11.28$ 2.2 $11.46$ $10.98$ $10.96$ $10.96$ $10.66$ $11.30$ 2.4 $12.52$ $11.86$ $11.72$ $11.60$ $11.14$ $11.56$ 2.6 $13.62$ $12.80$ $12.46$ $12.20$ $11.58$ $11.82$ 2.8 $14.60$ $13.68$ $13.24$ $12.86$ 3.0 $15.38$ $14.48$ $13.98$ $13.52$ 3.2 $16.08$ $15.32$ $14.82$ $14.34$ 3.4 $16.56$ $15.98$ $15.52$ $15.06$ 3.6 $16.84$ $16.42$ $16.06$ $15.66$ $14.50$ $13.46$ 4.6 $17.02$ $17.00$ $16.96$ $16.78$ $16.04$ $15.24$ 5.6 $16.92$ $16.90$ $16.92$ $16.86$ $16.18$ $15.86$ 6.6 $16.14$ $15.88$	0.3	7.72	7.66	8.40	8.56	8.90	9.00
0.5 8.96 9.30 10.04 10.30 10.40 10.92 0.6 9.06 9.54 10.20 10.54 10.58 11.28 0.7 9.10 9.66 10.32 10.72 10.70 11.48 0.8 8.90 9.52 10.12 10.58 10.64 11.64 0.9 8.78 9.36 10.04 10.48 10.54 11.64 1.0 8.66 9.26 9.90 10.36 10.40 11.58 1.2 8.62 9.16 9.76 10.24 10.32 11.46 1.4 8.82 9.22 9.78 10.22 10.28 11.48 1.6 9.22 9.40 9.84 10.24 10.24 11.44 1.8 9.78 9.72 10.06 10.30 10.26 11.36 2.0 10.48 10.20 10.34 10.48 10.32 11.28 2.2 11.46 10.98 10.96 10.96 10.66 11.30 2.4 12.52 11.86 11.72 11.60 11.14 11.56 2.6 13.62 12.80 12.46 12.20 11.58 11.82 2.8 14.60 13.68 13.24 12.86 3.0 15.38 14.48 13.98 13.52 3.2 16.08 15.32 14.82 14.34 3.4 16.56 15.98 15.52 15.06 3.6 16.84 16.42 16.06 15.66 14.50 13.46 4.6 17.02 17.00 16.96 16.78 16.04 15.24 5.6 16.92 16.90 16.92 16.86 16.18 15.86 6.6 16.14 15.88	0.4	8.62	8.74	9.54	9.74	9.92	10.22
0.6 9.06 9.54 10.20 10.54 10.58 11.28 0.7 9.10 9.66 10.32 10.72 10.70 11.48 0.8 8.90 9.52 10.12 10.58 10.64 11.64 0.9 8.78 9.36 10.04 10.48 10.54 11.64 1.0 8.66 9.26 9.90 10.36 10.40 11.58 1.2 8.62 9.16 9.76 10.24 10.32 11.46 1.4 8.82 9.22 9.78 10.22 10.28 11.48 1.6 9.22 9.40 9.84 10.24 10.24 11.44 1.8 9.78 9.72 10.06 10.30 10.26 11.36 2.0 10.48 10.20 10.34 10.48 10.32 11.28 2.2 11.46 10.98 10.96 10.96 10.66 11.30 2.4 12.52 11.86 11.72 11.60 11.14 11.56 2.6 13.62 12.80 12.46 12.20 11.58 11.82 2.8 14.60 13.68 13.24 12.86 3.0 15.38 14.48 13.98 13.52 3.2 16.08 15.32 14.82 14.34 3.4 16.56 15.98 15.52 15.06 3.6 16.84 16.42 16.06 15.66 14.50 13.46 4.6 17.02 17.00 16.96 16.78 16.04 15.24 5.6 16.92 16.90 16.92 16.86 16.18 15.86 6.6 16.14 15.88	0.5	8.96	9.30	10.04	10.30	10.40	10.92
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	0.6	9.06	9.54	10.20	10.54	10.58	11.28
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	0.7	9.10	9.66	10.32	10.72	10.70	11.48
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	0.8	8.90	9.52	10.12	10.58	10.64	11.64
1.0 $8.66$ $9.26$ $9.90$ $10.36$ $10.40$ $11.58$ 1.2 $8.62$ $9.16$ $9.76$ $10.24$ $10.32$ $11.46$ 1.4 $8.82$ $9.22$ $9.78$ $10.22$ $10.28$ $11.48$ 1.6 $9.22$ $9.40$ $9.84$ $10.24$ $10.24$ $11.44$ 1.8 $9.78$ $9.72$ $10.06$ $10.30$ $10.26$ $11.36$ 2.0 $10.48$ $10.20$ $10.34$ $10.48$ $10.32$ $11.28$ 2.2 $11.46$ $10.98$ $10.96$ $10.66$ $11.30$ 2.4 $12.52$ $11.86$ $11.72$ $11.60$ $11.14$ $11.56$ 2.6 $13.62$ $12.80$ $12.46$ $12.20$ $11.58$ $11.82$ 2.8 $14.60$ $13.68$ $13.24$ $12.86$ 3.0 $15.38$ $14.48$ $13.98$ $13.52$ 3.2 $16.08$ $15.32$ $14.82$ $14.34$ 3.4 $16.56$ $15.98$ $15.52$ $15.06$ 3.6 $16.84$ $16.42$ $16.06$ $15.66$ $14.50$ $13.46$ $4.6$ $17.02$ $17.00$ $16.96$ $16.78$ $16.04$ $15.24$ $5.6$ $16.92$ $16.90$ $16.92$ $16.86$ $16.18$ $15.86$ $6.6$ $16.14$ $15.88$	0.9	8.78	9.36	10.04	10.48	10.54	11.64
1.2 $8.62$ $9.16$ $9.76$ $10.24$ $10.32$ $11.46$ $1.4$ $8.82$ $9.22$ $9.78$ $10.22$ $10.28$ $11.48$ $1.6$ $9.22$ $9.40$ $9.84$ $10.24$ $10.24$ $11.44$ $1.8$ $9.78$ $9.72$ $10.06$ $10.30$ $10.26$ $11.36$ $2.0$ $10.48$ $10.20$ $10.34$ $10.48$ $10.32$ $11.28$ $2.2$ $11.46$ $10.98$ $10.96$ $10.96$ $10.66$ $11.30$ $2.4$ $12.52$ $11.86$ $11.72$ $11.60$ $11.14$ $11.56$ $2.6$ $13.62$ $12.80$ $12.46$ $12.20$ $11.58$ $11.82$ $2.8$ $14.60$ $13.68$ $13.24$ $12.86$ $3.0$ $15.38$ $14.48$ $13.98$ $13.52$ $3.2$ $16.08$ $15.32$ $14.82$ $14.34$ $3.4$ $16.56$ $15.98$ $15.52$ $15.06$ $3.6$ $16.84$ $16.42$ $16.06$ $15.66$ $14.50$ $4.6$ $17.02$ $17.00$ $16.96$ $16.78$ $16.04$ $5.6$ $16.92$ $16.90$ $16.92$ $16.86$ $16.18$ $15.86$ $6.6$ $16.14$ $15.88$	1.0	8.66	9.26	9.90	10.36	10.40	11.58
1.4 $8.82$ $9.22$ $9.78$ $10.22$ $10.28$ $11.48$ $1.6$ $9.22$ $9.40$ $9.84$ $10.24$ $10.24$ $11.44$ $1.8$ $9.78$ $9.72$ $10.06$ $10.30$ $10.26$ $11.36$ $2.0$ $10.48$ $10.20$ $10.34$ $10.48$ $10.32$ $11.28$ $2.2$ $11.46$ $10.98$ $10.96$ $10.96$ $10.66$ $11.30$ $2.4$ $12.52$ $11.86$ $11.72$ $11.60$ $11.14$ $11.56$ $2.6$ $13.62$ $12.80$ $12.46$ $12.20$ $11.58$ $11.82$ $2.8$ $14.60$ $13.68$ $13.24$ $12.86$ $3.0$ $15.38$ $14.48$ $13.98$ $13.52$ $3.2$ $16.08$ $15.32$ $14.82$ $14.34$ $3.4$ $16.56$ $15.98$ $15.52$ $15.06$ $3.6$ $16.84$ $16.42$ $16.06$ $15.66$ $14.50$ $4.6$ $17.02$ $17.00$ $16.96$ $16.78$ $16.04$ $5.6$ $16.92$ $16.90$ $16.92$ $16.86$ $16.18$ $15.86$ $6.6$ $16.14$ $15.88$	1.2	8.62	9.16	9.76	10.24	10.32	11.46
1.6 $9.22$ $9.40$ $9.84$ $10.24$ $10.24$ $11.44$ $1.8$ $9.78$ $9.72$ $10.06$ $10.30$ $10.26$ $11.36$ $2.0$ $10.48$ $10.20$ $10.34$ $10.48$ $10.32$ $11.28$ $2.2$ $11.46$ $10.98$ $10.96$ $10.96$ $10.66$ $11.30$ $2.4$ $12.52$ $11.86$ $11.72$ $11.60$ $11.14$ $11.56$ $2.6$ $13.62$ $12.80$ $12.46$ $12.20$ $11.58$ $11.82$ $2.8$ $14.60$ $13.68$ $13.24$ $12.86$ $3.0$ $15.38$ $14.48$ $13.98$ $13.52$ $3.2$ $16.08$ $15.32$ $14.82$ $14.34$ $3.4$ $16.56$ $15.98$ $15.52$ $15.06$ $3.6$ $16.84$ $16.42$ $16.06$ $15.66$ $14.50$ $3.6$ $16.84$ $16.42$ $16.06$ $15.66$ $14.50$ $4.6$ $17.02$ $17.00$ $16.96$ $16.78$ $16.04$ $5.6$ $16.92$ $16.90$ $16.92$ $16.86$ $16.18$ $6.6$ $16.14$ $15.88$	1.4	8.82	9.22	9.78	10.22	10.28	11.48
1.8 $9.78$ $9.72$ $10.06$ $10.30$ $10.26$ $11.36$ $2.0$ $10.48$ $10.20$ $10.34$ $10.48$ $10.32$ $11.28$ $2.2$ $11.46$ $10.98$ $10.96$ $10.96$ $10.66$ $11.30$ $2.4$ $12.52$ $11.86$ $11.72$ $11.60$ $11.14$ $11.56$ $2.6$ $13.62$ $12.80$ $12.46$ $12.20$ $11.58$ $11.82$ $2.8$ $14.60$ $13.68$ $13.24$ $12.86$ $3.0$ $15.38$ $14.48$ $13.98$ $13.52$ $3.2$ $16.08$ $15.32$ $14.82$ $14.34$ $3.4$ $16.56$ $15.98$ $15.52$ $15.06$ $3.6$ $16.84$ $16.42$ $16.06$ $15.66$ $14.50$ $3.6$ $16.84$ $16.42$ $16.06$ $15.66$ $14.50$ $4.6$ $17.02$ $17.00$ $16.96$ $16.78$ $16.04$ $5.6$ $16.92$ $16.90$ $16.92$ $16.86$ $16.18$ $6.6$ $16.14$ $15.88$	1.6	9.22	9.40	9.84	10.24	10.24	11.44
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	1.8	9.78	9.72	10.06	10.30	10.26	11.36
2.2 11.46 10.98 10.96 10.96 10.66 11.30 2.4 12.52 11.86 11.72 11.60 11.14 11.56 2.6 13.62 12.80 12.46 12.20 11.58 11.82 2.8 14.60 13.68 13.24 12.86 3.0 15.38 14.48 13.98 13.52 3.2 16.08 15.32 14.82 14.34 3.4 16.56 15.98 15.52 15.06 3.6 16.84 16.42 16.06 15.66 14.50 13.46 4.6 17.02 17.00 16.96 16.78 16.04 15.24 5.6 16.92 16.90 16.92 16.86 16.18 15.86 6.6 16.14 15.88	2.0	10.48	10.20	10.34	10.48	10.32	11.28
2.4 12.52 11.86 11.72 11.60 11.14 11.56 2.6 13.62 12.80 12.46 12.20 11.58 11.82 2.8 14.60 13.68 13.24 12.86 3.0 15.38 14.48 13.98 13.52 3.2 16.08 15.32 14.82 14.34 3.4 16.56 15.98 15.52 15.06 3.6 16.84 16.42 16.06 15.66 14.50 13.46 4.6 17.02 17.00 16.96 16.78 16.04 15.24 5.6 16.92 16.90 16.92 16.86 16.18 15.86 6.6 16.14 15.88	2.2	11.46	10,98	10.96	10.96	10.66	11.30
2.6 13.62 12.80 12.46 12.20 11.58 11.82 2.8 14.60 13.68 13.24 12.86 3.0 15.38 14.48 13.98 13.52 3.2 16.08 15.32 14.82 14.34 3.4 16.56 15.98 15.52 15.06 3.6 16.84 16.42 16.06 15.66 14.50 13.46 4.6 17.02 17.00 16.96 16.78 16.04 15.24 5.6 16.92 16.90 16.92 16.86 16.18 15.86 6.6 16.14 15.88	2.4	12.52	11.86	11.72	11.60	11.14	11.56
2.8 14.60 13.68 13.24 12.86 3.0 15.38 14.48 13.98 13.52 3.2 16.08 15.32 14.82 14.34 3.4 16.56 15.98 15.52 15.06 3.6 16.84 16.42 16.06 15.66 14.50 13.46 4.6 17.02 17.00 16.96 16.78 16.04 15.24 5.6 16.92 16.90 16.92 16.86 16.18 15.86 6.6 16.14 15.88	2.6	13.62	12.80	12.46	12.20	11.58	11.82
3.0 15.38 14.48 13.98 13.52 3.2 16.08 15.32 14.82 14.34 3.4 16.56 15.98 15.52 15.06 3.6 16.84 16.42 16.06 15.66 14.50 13.46 4.6 17.02 17.00 16.96 16.78 16.04 15.24 5.6 16.92 16.90 16.92 16.86 16.18 15.86 6.6 16.14 15.88	2.8	14.60	13.68	13.24	12.86		
3.2 16.08 15.32 14.82 14.34   3.4 16.56 15.98 15.52 15.06   3.6 16.84 16.42 16.06 15.66 14.50 13.46   4.6 17.02 17.00 16.96 16.78 16.04 15.24   5.6 16.92 16.90 16.92 16.86 16.18 15.86   6.6 16.14 15.88	3.0	15.38	14.48	13.98	13.52		
3.4 16.56 15.98 15.52 15.06   3.6 16.84 16.42 16.06 15.66 14.50 13.46   4.6 17.02 17.00 16.96 16.78 16.04 15.24   5.6 16.92 16.90 16.92 16.86 16.18 15.86   6.6 16.14 15.88	3.2	16.08	15.32	14.82	14.34		
3.6 16.84 16.42 16.06 15.66 14.50 13.46   4.6 17.02 17.00 16.96 16.78 16.04 15.24   5.6 16.92 16.90 16.92 16.86 16.18 15.86   6.6 16.14 15.88	3.4	16.56	15.98	15.52	15.06		
4.6 17.02 17.00 16.96 16.78 16.04 15.24   5.6 16.92 16.90 16.92 16.86 16.18 15.86   6.6 16.14 15.88	3.6	16.84	16.42	16.06	15.66	14.50	13.46
5.6 16.92 16.90 16.92 16.86 16.18 15.86 6.6 16.14 15.88	4.6	17.02	17.00	16.96	16.78	16.04	15.24
6.6 16.14 15.88	5.6	16.92	16.90	16.92	16.86	16.18	15.86
	6.6					16.14	15.88

TABLE 5(f): (cont'd)

У 	50	mm	60	mm	70	mm	90	mm	110	mm
Y 0.3 0.4 0.5 0.6 0.7 0.8 0.9 1.0 1.2 1.4 1.6 1.8 2.0 2.2 2.4 2.6 3.6 4.6 5.6 6.6	50 9, 10, 11, 11, 12, 12, 12, 12, 12, 12, 12, 12	mm .04 .40 .12 .60 .86 .06 .12 .88 .06 .12 .18 .28 .32 .28 .32 .24 .36 .32 .24 .36 .44 .36 .70 .56 .74	60 9. 10. 11. 12. 12. 12. 12. 12. 12. 12. 12. 12	mm 60 68 32 70 02 22 34 40 60 74 78 74 76 86 92 56 52 34 66	70   8.   10.   11.   11.   12.   12.   12.   12.   13.   13.   13.   13.   13.   15.   15.	mm 58 22 02 52 84 12 30 44 68 88 98 04 02 08 16 26 70 46 18 56	90 8, 91 10, 11, 11, 12, 12, 12, 13, 13, 13, 13, 13, 14, 15, 15,	mm . 16 . 60 . 50 . 08 . 46 . 80 . 04 . 24 . 54 . 80 . 04 . 24 . 54 . 80 . 01 . 14 . 24 . 34 . 44 . 52 . 96 . 46 . 40 . 40 . 40 . 40 . 40 . 40 . 40 . 40	110 7.6 9.2 10.1 10.7 11.2 11.8 12.0 12.3 12.6 12.9 13.0 13.2 13.3 13.4 13.6 14.0 14.5 14.9 15.3	mm 52216782252002666008222608484
8.6	1.	1 12	10.	00	12.	04	15.15.15	58 60	15.5	6 2

All turbulence intensities,  $(\overline{u^2})^{1/2}$ , normalized by  $\overline{U}_r$ . All distances from surface (y-values) in mm. 22 mm 24 mm 26 mm 28 mm 30 mm 32 mm 34 mm 36 mm 38 mm У 5 to 10 ms<sup>-1</sup> Calibration 0.3 0.0265 0.0246 0.0233 0.0165 0.0121 0.0123 0.0086 0.4 0.0292 0.0329 0.0338 0.0294 0.0319 0.0347 0.0176 0.0267 0.0326 0.5 0.0362 0.0459 0.0433 0.0478 0.0531 0.0589 0.0834 0.0570 0.6 0.0509 0.0551 0.0597 0.0771 0.1163 0.1323 0.7 0.0553 0.0615 0.0836 0.1146 0.1574 0.8 0.0815 0.1045 0.1376 10 to 20 ms<sup>-1</sup> Calibration 0.3 0.0299 0.0232 0.0104 0.0073 0.0053 0.0031 0.4 0.0325 0.0102 0.0069 0.0174 0.5 0.0257 0.0420 0.0443 0.0000 0.0512 0.0411 0.0347 0.0410 0.6 0.0151 0.0421 0.0527 0.0613 0.0000 0.0000 0.0760 0.1040 0.0311 0.7 0.0069 0.0268 0.0476 0.0561 0.0699 0.0767 0.0907 0.1095 0.0924 0.8 0.0041 0.0152 0.0337 0.0459 0.0631 0.0804 0.0961 0.1048 0.1313 0.9 0.0037 0.0068 0.0213 0.0306 0.0551 0.0712 0.0960 0.1004 0.1313 1.0 0.0038 0.0039 0.0096 0.0163 0.0334 0.0600 0.0851 0.0944 0.1180 1.0 0.0039 0.0039 0.0047 0.0151 0.0215 0.0479 0.0677 0.0923 0.1179 1.2 0.0039 0.0041 0.0043 0.0045 0.0051 0.0157 0.0255 0.0669 0.1428 1.4 0.0038 0.0041 0.0045 0.0047 0.0050 0.0049 0.0125 0.0376 0.0936 1.6 0.0038 0.0040 0.0044 0.0048 0.0052 0.0051 0.0058 0.0088 0.0551 1.8 0.0038 0.0040 0.0043 0.0047 0.0050 0.0053 0.0065 0.0084 0.0180 2.0 0.0038 0.0039 0.0043 0.0047 0.0051 0.0052 0.0066 0.0087 0.0143 2.2 0.0040 0.0042 0.0046 0.0049 0.0050 0.0062 0.0085 0.0125 2.4 0.0037 0.0039 0.0041 0.0046 0.0049 0.0051 0.0062 0.0082 0.0116 2.6 0.0037 0.0039 0.0040 0.0045 0.0048 0.0050 0.0060 0.0079 0.0112 3.6 0.0037 0.0037 0.0038 0.0044 0.0047 0.0047 0.0055 0.0066 0.0104

TABLE A.3(a): TURBULENCE INTENSITY PROFILES FOR BARE CASE

TABLE	Α.	3(a	a):	(cont	'd)
-------	----	-----	-----	-------	-----

v

1	-20 11011	42 Hull	44 1110	46 mm	48 mm	50 mm	55 mm	60 mm	70 mm
			5 t	o 10 ms	-1 Cali	bration			
0.3 0.4 0.5 0.6 0.7 0.8 0.9	0.0534 0.0585 0.1230 0.1700 0.1770 0.1605	0.0763 0.0864 0.1188 0.1595 0.1812 0.1850 0.1685	0.1131 0.1310 0.1553 0.1753 0.1820 0.1782	0.1485 0.1586 0.1671 0.1698 0.1641	0.1470 0.1500 0.1542 0.1555	0.1348 0.1359	0.1129	0.1013	0.0988
			10	to 20 m	s <sup>-1</sup> Cal	ibratio	n		
0.3		0 0747	0 1029	0 1470	0 1570	0 1400	0.1000		
0.4		0.0/4/	0.1025	0.14/0	0.1576	0.1496	0.1268	0.1151	0.1107
0.5	0.0545	0.1049	0.1529	0 1757	0 1685	0.1500	0.1260	0.1136	0.1065
0.6	0.0995		011025	0.1157	0.1005	0.1536	0.1207	0.1127	0.1024
0.7	0.1715	0.1862		0.1833	0.1673	0.1570	0.1297	0.1135	0.0997
0.8			0.1947	0.1770	0.1626	0.1525	0.1323	0.1139	0.0979
0.9	0.1883	0.1951	0.1858	0.1622	0.1513	0.1470	0.1305	0.1136	0.0960
1.0	0.1711	0.1778	0.1685	0.1513	0.1399	0.1348	0.1249	0.1100	0.0900
1.0	0.1690	0.1698	0.1622	0.1428	0.1382	0.1331	0.1193	0.1075	0.0935
1.2	0.1235	0.1100	0.1120	0.1049	0.1058	0.1095	0.1076	0.1027	0.0923
1.4	0.0643	0.0669	0.0807	0.0793	0.0853	0.0929	0.0992	0.0929	0.0847
1.6	0.0307	0.0452	0.0596	0.0616	0.0679	0.0731	0.0819	0.0840	0.0807
1.8	0.0242	0.0368	0.0496	0.0511	0.0528	0.0588	0.0711	0.0737	0.0748
2.0	0.0222	0.0330	0.0435	0.0440	0.0467	0.0489	0.0589	0.0641	0.0687
2.2	0.0194	0.0292	0.0367	0.0369	0.0375	0.0395	0.0480	0.0564	0.0625
2.4	0.0174	0.0259	0.0324	0.0340	0.0340	0.0338	0.0360	0.0485	0.0564
2.6	0.0153	0.0228	0.0281	0.0296	0.0300	0.0308	0.0330	0.0404	0.0521
3.6	0.0098	0.0137	0.0157	0.0159	0.0169	0.0168	0.0180	0.0201	0.0276

TABLE A.3(b): TURBULENCE INTENSITY PROFILES FOR 100-GRIT CASE

y 22 mm 24 mm 26 mm 28 mm 30 mm 32 mm 34 mm 36 mm 38 mm 40 mm

0.3 0.0129 0.0097 0.0032 0.0020 0.0023 0.0016 0.4 0.0243 0.0234 0.0152 0.0110 0.0109 0.0099 0.0051 0.5 0.0355 0.0344 0.0314 0.0313 0.0327 0.0319 0.0206 0.0148 0.0256 0.0453 0.6 0.0286 0.0386 0.0401 0.0404 0.0421 0.0412 0.0417 0.0404 0.0385 0.0497 0.7 0.0188 0.0339 0.0525 0.0595 0.0676 0.0651 0.0701 0.0849 0.0999 0.0912 0.8 0.0101 0.0244 0.0456 0.0563 0.0609 0.0735 0.0753 0.0889 0.1056 0.1215 0.9 0.0052 0.0144 0.0323 0.0489 0.0548 0.0679 0.0789 0.0885 0.1037 0.1192 1.0 0.0037 0.0071 0.0200 0.0328 0.0412 0.0581 0.0735 0.0892 0.1031 0.1117 1.2 0.0037 0.0038 0.0049 0.0096 0.0152 0.0269 0.0487 0.0715 0.0791 0.0857 1.4 0.0037 0.0038 0.0040 0.0043 0.0044 0.0074 0.0172 0.0274 0.0384 0.0469 1.6 0.0041 0.0046 0.0047 0.0047 0.0050 0.0075 0.0110 0.0233 1.8 0.0037 0.0037 0.0045 0.0047 0.0050 0.0057 0.0067 0.0106 0.0207 2.0 0.0072 0.0181 2.2 0.0036 0.0038 0.0039 0.0044 0.0045 0.0051 0.0057 0.0070 0.0091 0.0153 2.4 0.0131 2.6 0.0035 0.0037 0.0038 0.0043 0.0045 0.0048 0.0054 0.0063 0.0077 0.0111 3.6 0.0035 0.0036 0.0037 0.0039 0.0042 0.0046 0.0048 0.0053 0.0058 0.0069

Y 	42 1101	44 mm	46 mm	48 mm	50 mm	55 mm	60 mm	70 mm	90 mm	110 mm
0.3		0.0973	0.1310	0.1316	0.1217	0.1089	0.1047	0.1051	0.1072	0.1055
0.4	0.0681	0.1176	0.1327	0.1304	0.1205	0.1084	0.1039	0.1029	0.1067	0.1095
0.5	0.0712	0.1331	0.1357	0.1321	0.1193	0.1068	0.1020	0.0995	0.1028	0.1064
0.6	0.0999	0.1420	0.1382	0.1424	0.1211	0.1061	0.0993	0.0945	0.0983	0.1016
0.7	0.1263	0.1437	0.1403	0.1348	0.1227	0.1073	0.0980	0.0912	0.0911	0.0955
0.8	0.1382	0.1382	0.1399	0.1348	0.1236	0.1080	0.0980	0.0885	0.0872	0.0899
0.9	0.1315	0.1268	0.1344	0.1304	0.1224	0.1084	0.0981	0.0869	0.0837	0.0857
1.0	0.1183	0.1108	0.1263	0.1243	0.1187	0.1079	0.0976	0.0855	0.0812	0.0821
1.2	0.0825	0.0816	0.1031	0.1040	0.1071	0.1037	0.0952	0.0833	0.0775	0.0773
1.4	0.0533	0.0591	0.0761	0.0809	0.0911	0.0953	0.0912	0.0807	0.0743	0.0743
1.6	0.0399	0.0485	0.0565	0.0612	0.0733	0.0833	0.0840	0.0777	0.0723	0.0715
1.8	0.0350	0.0416	0.0456	0.0463	0.0563	0.0719	0.0759	0.0740	0.0695	0.0693
2.0	0.0298	0.0344	0.0368	0.0369	0.0440	0.0580	0.0667	0.0693	0.0668	0.0668
2.2	0.0243	0.0288		0.0314	0.0352	0.0477	0.0579	0.0628	0.0631	0.0635
2.4	0.0208	0.0246		0.0269	0.0301	0.0367	0.0487	0.0569	0.0595	0.0607
2.6	0.0166	0.0205	0.0231	0.0235	0.0252	0.0307	0.0375	0.0507	0.0565	0.0580
3.6	0.0085	0.0102	0.0114	0.0116	0.0131	0.0149	0.0171	0.0232	0.0345	0.0417
									0.0010	01011/

60.690109

У 	22 mm	24 mm	26 mm	28 mm	30 mm	32 mm	34 mm	36 mm	38 mm	40 mm
0.3	0.0240	0.0190	0.0226	0.0302	0.0468	0.0785	0.1115	0.1289	0 1212	0 1241
0.4	0.0300	0.0365	0.0389	0.0616	0.0665	0.1045	0.1348	0.1399	0.1212	0.1241
0.5	0.0307	0.0496	0.0543	0.0749	0.0792	0.1192	0.1395	0.1399	0.1313	0 1200
0.6	0.0228	0.0476	0.0575	0.0800	0.0852	0.1155	0.1340	0.1378	0.1310	0 1317
0.7	0.0133	0.0377	0.0523	0.0784	0.0888	0.1143	0.1308	0.1352	0.1310	0.1327
0.8	0.0067	0.0282	0.0420	0.0696	0.0839	0.1083	0.1235	0.1293	0.1302	0.1313
0.9	0.0043	0.0190	0.0287	0.0555	0.0719	0.0961	0.1109	0.1193	0.1261	0.1280
1.0	0.0039	0.0117	0.0202	0.0424	0.0528	0.0763	0.0952	0.1067	0.1176	0.1219
1.2	0.0039	0.0064	0.0099	0.0226	0.0233	0.0405	0.0617	0.0792	0.0976	0.1047
1.4	0.0039	0.0056	0.0074	0.0136	0.0158	0.0251	0.0407	0.0581	0.0761	0.0848
1.6		0.0051	0.0068	0.0101	0.0120	0.0166	0.0236	0.0333	0.0532	0.0601
1.8	0.0037	0.0047	0.0061	0.0085	0.0106	0.0137	0.0171	0.0228	0.0316	0.0404
2.0		0.0046	0.0056	0.0076	0.0094	0.0119	0.0146	0.0169	0.0223	0.0277
2.2	0.0036	0.0043	0.0053	0.0070	0.0085	0.0107	0.0125	0.0142	0.0171	0.0205
2.4		0.0042	0.0050	0.0065	0.0078	0.0097	0.0114	0.0122	0.0144	0.0165
2.6	0.0035	0.0041	0.0049	0.0062	0.0071	0.0086	0.0103	0.0110	0.0117	0.0138
3.6	0.0034	0.0037	0.0040	0.0047	0.0052	0.0059	0.0067	0.0070	0.0075	0.0080
•				· · · · · · · · · · · · · · · · · · ·			·····			
У	40 mm									
	42 1111	44 mm	46 mm	48 mm	50 mm	55 mm	60 mm	70 mm	90 mm	110 mm
	42 1101	44 mm	46 mm	48 mm	50 mm	55 mm	60 mm	70 mm	90 mm	110 mm
0.3	0.1175	44 mm 0.1084	46 mm 0.1047	48 mm	50 mm	55 mm 0.0960	60 mm	70 mm	90 mm	110 mm
0.3	0.1175 0.1223	44 mm 0.1084 0.1108	46 mm 0.1047 0.1061	48 mm 0.1027 0.1025	50 mm 0.1016 0.1008	55 mm 0.0960 0.0925	60 mm 0.0963 0.0880	70 mm 0.0989 0.0945	90 mm 0.1037 0.1013	110 mm 0.1068 0.1044
0.3 0.4 0.5	0.1175 0.1223 0.1240	44 mm 0.1084 0.1108 0.1131	46 mm 0.1047 0.1061 0.1071	48 mm 0.1027 0.1025 0.1031	50 mm 0.1016 0.1008 0.1001	55 mm 0.0960 0.0925 0.0892	60 mm 0.0963 0.0880 0.0844	70 mm 0.0989 0.0945 0.0887	90 mm 0.1037 0.1013 0.0944	110 mm 0.1068 0.1044 0.0989
0.3 0.4 0.5 0.6	0.1175 0.1223 0.1240 0.1259	44 mm 0.1084 0.1108 0.1131 0.1151	46 mm 0.1047 0.1061 0.1071 0.1088	48 mm 0.1027 0.1025 0.1031 0.1040	50 mm 0.1016 0.1008 0.1001 0.1007	55 mm 0.0960 0.0925 0.0892 0.0868	60 mm 0.0963 0.0880 0.0844 0.0819	70 mm 0.0989 0.0945 0.0887 0.0805	90 mm 0.1037 0.1013 0.0944 0.0877	110 mm 0.1068 0.1044 0.0989 0.0917
0.3 0.4 0.5 0.6 0.7	0.1175 0.1223 0.1240 0.1259 0.1284	44 mm 0.1084 0.1108 0.1131 0.1151 0.1175	46 mm 0.1047 0.1061 0.1071 0.1088 0.1108	48 mm 0.1027 0.1025 0.1031 0.1040 0.1053	50 mm 0.1016 0.1008 0.1001 0.1007 0.1020	55 mm 0.0960 0.0925 0.0892 0.0868 0.0855	60 mm 0.0963 0.0880 0.0844 0.0819 0.0805	70 mm 0.0989 0.0945 0.0887 0.0805 0.0769	90 mm 0.1037 0.1013 0.0944 0.0877 0.0832	110 mm 0.1068 0.1044 0.0989 0.0917 0.0860
0.3 0.4 0.5 0.6 0.7 0.8	0.1175 0.1223 0.1240 0.1259 0.1284 0.1293	44 mm 0.1084 0.1108 0.1131 0.1151 0.1175 0.1189	46 mm 0.1047 0.1061 0.1071 0.1088 0.1108 0.1129	48 mm 0.1027 0.1025 0.1031 0.1040 0.1053 0.1071	50 mm 0.1016 0.1008 0.1001 0.1007 0.1020 0.1031	55 mm 0.0960 0.0925 0.0892 0.0868 0.0855 0.0853	60 mm 0.0963 0.0880 0.0844 0.0819 0.0805 0.0796	70 mm 0.0989 0.0945 0.0887 0.0805 0.0769 0.0747	90 mm 0.1037 0.1013 0.0944 0.0877 0.0832 0.0791	110 mm 0.1068 0.1044 0.0989 0.0917 0.0860 0.0821
0.3 0.4 0.5 0.6 0.7 0.8 0.9	0.1175 0.1223 0.1240 0.1259 0.1284 0.1293 0.1280	44 mm 0.1084 0.1108 0.1131 0.1151 0.1175 0.1189 0.1176	46 mm 0.1047 0.1061 0.1071 0.1088 0.1108 0.1129 0.1131	48 mm 0.1027 0.1025 0.1031 0.1040 0.1053 0.1071 0.1075	50 mm 0.1016 0.1008 0.1001 0.1007 0.1020 0.1031 0.1035	55 mm 0.0960 0.0925 0.0892 0.0868 0.0855 0.0853 0.0853 0.0852	60 mm 0.0963 0.0880 0.0844 0.0819 0.0805 0.0796 0.0788	70 mm 0.0989 0.0945 0.0887 0.0805 0.0769 0.0747 0.0732	90 mm 0.1037 0.1013 0.0944 0.0877 0.0832 0.0791 0.0759	110 mm 0.1068 0.1044 0.0989 0.0917 0.0860 0.0821 0.0787
0.3 0.4 0.5 0.6 0.7 0.8 0.9 1.0	0.1175 0.1223 0.1240 0.1259 0.1284 0.1293 0.1280 0.1241	44 mm 0.1084 0.1108 0.1131 0.1151 0.1175 0.1189 0.1176 0.1145	46 mm 0.1047 0.1061 0.1071 0.1088 0.1108 0.1129 0.1131 0.1113	48 mm 0.1027 0.1025 0.1031 0.1040 0.1053 0.1071 0.1075 0.1060	50 mm 0.1016 0.1008 0.1001 0.1007 0.1020 0.1031 0.1035 0.1028	55 mm 0.0960 0.0925 0.0892 0.0868 0.0855 0.0853 0.0852 0.0845	60 mm 0.0963 0.0880 0.0844 0.0819 0.0805 0.0796 0.0788 0.0776	70 mm 0.0989 0.0945 0.0887 0.0805 0.0769 0.0747 0.0732 0.0717	90 mm 0.1037 0.1013 0.0944 0.0877 0.0832 0.0791 0.0759 0.0733	110 mm 0.1068 0.1044 0.0989 0.0917 0.0860 0.0821 0.0787 0.0757
0.3 0.4 0.5 0.6 0.7 0.8 0.9 1.0 1.2	0.1175 0.1223 0.1240 0.1259 0.1284 0.1293 0.1280 0.1241 0.1095	44 mm 0.1084 0.1108 0.1131 0.1151 0.1175 0.1189 0.1176 0.1145 0.1049	46 mm 0.1047 0.1061 0.1071 0.1088 0.1108 0.1129 0.1131 0.1113 0.1037	48 mm 0.1027 0.1025 0.1031 0.1040 0.1053 0.1071 0.1075 0.1060 0.1005	50 mm 0.1016 0.1008 0.1001 0.1007 0.1020 0.1031 0.1035 0.1028 0.0981	55 mm 0.0960 0.0925 0.0892 0.0868 0.0855 0.0853 0.0852 0.0845 0.0820	60 mm 0.0963 0.0880 0.0844 0.0819 0.0805 0.0796 0.0788 0.0776 0.0757	70 mm 0.0989 0.0945 0.0887 0.0805 0.0769 0.0747 0.0732 0.0717 0.0696	90 mm 0.1037 0.1013 0.0944 0.0877 0.0832 0.0791 0.0759 0.0733 0.0695	110 mm 0.1068 0.1044 0.0989 0.0917 0.0860 0.0821 0.0787 0.0757 0.0719
0.3 0.4 0.5 0.6 0.7 0.8 0.9 1.0 1.2 1.4	0.1175 0.1223 0.1240 0.1259 0.1284 0.1293 0.1280 0.1241 0.1095 0.0933	44 mm 0.1084 0.1108 0.1131 0.1151 0.1175 0.1189 0.1176 0.1145 0.1049 0.0901	46 mm 0.1047 0.1061 0.1071 0.1088 0.1108 0.1129 0.1131 0.1113 0.1037 0.0903	48 mm 0.1027 0.1025 0.1031 0.1040 0.1053 0.1071 0.1075 0.1060 0.1005 0.0891	50 mm 0.1016 0.1008 0.1001 0.1007 0.1020 0.1031 0.1035 0.1028 0.0981 0.0889	55 mm 0.0960 0.0925 0.0892 0.0868 0.0855 0.0853 0.0852 0.0845 0.0820 0.0780	60 mm 0.0963 0.0880 0.0844 0.0819 0.0805 0.0796 0.0788 0.0776 0.0757 0.0725	70 mm 0.0989 0.0945 0.0887 0.0805 0.0769 0.0747 0.0732 0.0717 0.0696 0.0675	90 mm 0.1037 0.1013 0.0944 0.0877 0.0832 0.0791 0.0759 0.0733 0.0695 0.0664	110 mm 0.1068 0.1044 0.0989 0.0917 0.0860 0.0821 0.0787 0.0757 0.0719 0.0685
0.3 0.4 0.5 0.6 0.7 0.8 0.9 1.0 1.2 1.4 1.6	0.1175 0.1223 0.1240 0.1259 0.1284 0.1293 0.1280 0.1241 0.1095 0.0933 0.0737	44 mm 0.1084 0.1108 0.1131 0.1151 0.1175 0.1175 0.1145 0.1049 0.0901 0.0737	46 mm 0.1047 0.1061 0.1071 0.1088 0.1108 0.1129 0.1131 0.1113 0.1037 0.0903 0.0757	48 mm 0.1027 0.1025 0.1031 0.1040 0.1053 0.1071 0.1075 0.1060 0.1005 0.0891 0.0772	50 mm 0.1016 0.1008 0.1001 0.1007 0.1020 0.1031 0.1035 0.1028 0.0981 0.0889 0.0780	55 mm 0.0960 0.0925 0.0892 0.0868 0.0855 0.0853 0.0852 0.0845 0.0845 0.0820 0.0780 0.0725	60 mm 0.0963 0.0880 0.0844 0.0819 0.0805 0.0796 0.0788 0.0776 0.0757 0.0725 0.0680	70 mm 0.0989 0.0945 0.0887 0.0805 0.0769 0.0747 0.0732 0.0717 0.0696 0.0675 0.0644	90 mm 0.1037 0.1013 0.0944 0.0877 0.0832 0.0791 0.0759 0.0733 0.0695 0.0664 0.0637	110 mm 0.1068 0.1044 0.0989 0.0917 0.0860 0.0821 0.0787 0.0757 0.0719 0.0685 0.0657
0.3 0.4 0.5 0.6 0.7 0.8 0.9 1.0 1.2 1.4 1.6 1.8	0.1175 0.1223 0.1240 0.1259 0.1284 0.1293 0.1280 0.1241 0.1095 0.0933 0.0737 0.0527	44 mm 0.1084 0.1108 0.1131 0.1151 0.1175 0.1175 0.1189 0.1176 0.1145 0.1049 0.0901 0.0737 0.0547	46 mm 0.1047 0.1061 0.1071 0.1088 0.1108 0.1129 0.1131 0.1113 0.1037 0.0903 0.0757 0.0612	48 mm 0.1027 0.1025 0.1031 0.1040 0.1053 0.1071 0.1075 0.1060 0.1005 0.0891 0.0772 0.0628	50 mm 0.1016 0.1008 0.1001 0.1007 0.1020 0.1031 0.1035 0.1028 0.0981 0.0889 0.0780 0.0663	55 mm 0.0960 0.0925 0.0892 0.0868 0.0855 0.0853 0.0852 0.0845 0.0820 0.0780 0.0725 0.0640	60 mm 0.0963 0.0880 0.0844 0.0819 0.0805 0.0796 0.0788 0.0776 0.0757 0.0725 0.0680 0.0609	70 mm 0.0989 0.0945 0.0887 0.0805 0.0769 0.0747 0.0732 0.0717 0.0696 0.0675 0.0644 0.0599	90 mm 0.1037 0.1013 0.0944 0.0877 0.0832 0.0791 0.0759 0.0733 0.0695 0.0664 0.0637 0.0609	110 mm 0.1068 0.1044 0.0989 0.0917 0.0860 0.0821 0.0787 0.0757 0.0719 0.0685 0.0657 0.0632
0.3 0.4 0.5 0.6 0.7 0.8 0.9 1.0 1.2 1.4 1.6 1.8 2.0	0.1175 0.1223 0.1240 0.1259 0.1284 0.1293 0.1280 0.1241 0.1095 0.0933 0.0737 0.0527 0.0342	44 mm 0.1084 0.1108 0.1131 0.1151 0.1175 0.1189 0.1176 0.1145 0.1049 0.0901 0.0737 0.0547 0.0384	46 mm 0.1047 0.1061 0.1071 0.1088 0.1108 0.1129 0.1131 0.1113 0.1037 0.0903 0.0757 0.0612 0.0463	48 mm 0.1027 0.1025 0.1031 0.1040 0.1053 0.1071 0.1075 0.1060 0.1005 0.0891 0.0772 0.0628 0.0487	50 mm 0.1016 0.1008 0.1001 0.1007 0.1020 0.1031 0.1035 0.1028 0.0981 0.0889 0.0780 0.0663 0.0527	55 mm 0.0960 0.0925 0.0892 0.0868 0.0855 0.0853 0.0852 0.0845 0.0845 0.0820 0.0780 0.0780 0.0725 0.0640 0.0539	60 mm 0.0963 0.0880 0.0844 0.0819 0.0805 0.0796 0.0788 0.0776 0.0757 0.0725 0.0680 0.0609 0.0528	70 mm 0.0989 0.0945 0.0887 0.0805 0.0769 0.0747 0.0732 0.0717 0.0696 0.0675 0.0644 0.0599 0.0549	90 mm 0.1037 0.1013 0.0944 0.0877 0.0832 0.0791 0.0759 0.0733 0.0695 0.0664 0.0637 0.0609 0.0580	110 mm 0.1068 0.1044 0.0989 0.0917 0.0860 0.0821 0.0787 0.0757 0.0757 0.0757 0.0685 0.0657 0.0632 0.0603
0.3 0.4 0.5 0.6 0.7 0.8 0.9 1.0 1.2 1.4 1.6 1.8 2.0 2.2	0.1175 0.1223 0.1240 0.1259 0.1284 0.1293 0.1280 0.1241 0.1095 0.0933 0.0737 0.0527 0.0342 0.0257	44 mm 0.1084 0.1108 0.1131 0.1151 0.1175 0.1189 0.1176 0.1145 0.1049 0.0901 0.0737 0.0547 0.0384 0.0296	46 mm 0.1047 0.1061 0.1071 0.1088 0.1108 0.1129 0.1131 0.1113 0.1037 0.0903 0.0757 0.0612 0.0463 0.0335	48 mm 0.1027 0.1025 0.1031 0.1040 0.1053 0.1071 0.1075 0.1060 0.1005 0.0891 0.0772 0.0628 0.0487 0.0366	50 mm 0.1016 0.1008 0.1001 0.1007 0.1020 0.1031 0.1035 0.1028 0.0981 0.0889 0.0780 0.0663 0.0527 0.0405	55 mm 0.0960 0.0925 0.0892 0.0868 0.0855 0.0853 0.0852 0.0845 0.0820 0.0780 0.0780 0.0725 0.0640 0.0539 0.0451	60 mm 0.0963 0.0880 0.0844 0.0819 0.0805 0.0796 0.0796 0.0757 0.0757 0.0757 0.0725 0.0680 0.0609 0.0528 0.0457	70 mm 0.0989 0.0945 0.0887 0.0805 0.0769 0.0747 0.0732 0.0717 0.0696 0.0675 0.0644 0.0599 0.0549 0.0499	90 mm 0.1037 0.1013 0.0944 0.0877 0.0832 0.0791 0.0759 0.0733 0.0695 0.0664 0.0637 0.0609 0.0580 0.0549	110 mm 0.1068 0.1044 0.0989 0.0917 0.0860 0.0821 0.0787 0.0757 0.0757 0.0719 0.0685 0.0657 0.0632 0.0603 0.0577
0.3 0.4 0.5 0.6 0.7 0.8 0.9 1.0 1.2 1.4 1.6 1.8 2.0 2.2 2.4	0.1175 0.1223 0.1240 0.1259 0.1284 0.1293 0.1280 0.1241 0.1095 0.0933 0.0737 0.0527 0.0342 0.0257 0.0197	44 mm 0.1084 0.1108 0.1131 0.1151 0.1175 0.1175 0.1145 0.1145 0.1049 0.0901 0.0737 0.0547 0.0384 0.0296 0.0222	46 mm 0.1047 0.1061 0.1071 0.1088 0.1108 0.1129 0.1131 0.1113 0.1037 0.0903 0.0757 0.0612 0.0463 0.0335 0.0257	48 mm 0.1027 0.1025 0.1031 0.1040 0.1053 0.1071 0.1075 0.1060 0.1005 0.0891 0.0772 0.0628 0.0487 0.0366 0.0280	50 mm 0.1016 0.1008 0.1001 0.1007 0.1020 0.1031 0.1035 0.1028 0.0981 0.0889 0.0780 0.0663 0.0527 0.0405 0.0325	55 mm 0.0960 0.0925 0.0892 0.0868 0.0855 0.0853 0.0852 0.0845 0.0820 0.0725 0.0640 0.0725 0.0640 0.0539 0.0451 0.0355	60 mm 0.0963 0.0880 0.0844 0.0819 0.0805 0.0796 0.0788 0.0776 0.0757 0.0757 0.0725 0.0680 0.0609 0.0528 0.0457 0.0369	70 mm 0.0989 0.0945 0.0887 0.0805 0.0769 0.0747 0.0732 0.0717 0.0696 0.0675 0.0644 0.0599 0.0549 0.0499 0.0441	90 mm 0.1037 0.1013 0.0944 0.0877 0.0832 0.0791 0.0759 0.0759 0.0753 0.0695 0.0664 0.0637 0.0609 0.0580 0.0549 0.0520	110 mm 0.1068 0.1044 0.0989 0.0917 0.0860 0.0821 0.0787 0.0757 0.0719 0.0685 0.0657 0.0632 0.0603 0.0577 0.0552
0.3 0.4 0.5 0.6 0.7 0.8 0.9 1.0 1.2 1.4 1.6 1.8 2.0 2.2 2.4 2.6	0.1175 0.1223 0.1240 0.1259 0.1284 0.1293 0.1280 0.1241 0.1095 0.0933 0.0737 0.0527 0.0342 0.0257 0.0197 0.0162	44 mm 0.1084 0.1108 0.1131 0.1151 0.1175 0.1175 0.1145 0.1145 0.1049 0.0901 0.0737 0.0547 0.0384 0.0296 0.0222 0.0177	46 mm 0.1047 0.1061 0.1071 0.1088 0.1108 0.1108 0.1129 0.1131 0.1131 0.1037 0.0903 0.0757 0.0612 0.0463 0.0335 0.0257 0.0200	48 mm 0.1027 0.1025 0.1031 0.1040 0.1053 0.1071 0.1075 0.1060 0.1005 0.0891 0.0772 0.0628 0.0487 0.0366 0.0280 0.0218	50 mm 0.1016 0.1008 0.1001 0.1007 0.1020 0.1031 0.1035 0.1028 0.0981 0.0889 0.0780 0.0663 0.0527 0.0405 0.0325 0.0246	55 mm 0.0960 0.0925 0.0892 0.0868 0.0855 0.0853 0.0852 0.0845 0.0820 0.0725 0.0640 0.0725 0.0640 0.0539 0.0451 0.0355 0.0285	60 mm 0.0963 0.0880 0.0844 0.0819 0.0805 0.0796 0.0796 0.0757 0.0757 0.0757 0.0755 0.0680 0.0609 0.0528 0.0457 0.0369 0.0305	70 mm 0.0989 0.0945 0.0887 0.0805 0.0769 0.0747 0.0732 0.0717 0.0696 0.0675 0.0644 0.0599 0.0549 0.0499 0.0441 0.0374	90 mm 0.1037 0.1013 0.0944 0.0877 0.0832 0.0791 0.0759 0.0733 0.0695 0.0664 0.0637 0.0609 0.0580 0.0580 0.0549 0.0520 0.0487	110 mm 0.1068 0.1044 0.0989 0.0917 0.0860 0.0821 0.0787 0.0757 0.0719 0.0685 0.0657 0.0632 0.0603 0.0577 0.0552 0.0525

TABLE A.3(c): TURBULENCE INTENSITY PROFILES FOR 80-GRIT CASE

							DED FOR	60-GKI	T CASE	
<u>У</u>	22 mm	24 mm	26 mm	28 mm	30 mm	32 mm	34 mm	36 mm	38 mm	40 mm
0.3	0.0286	0.0284	0.0296	0.0343	0.0184	0.0236	0 0581	0 0776	0 0917	0.00(5
0.4	0.0394	0.0469	0.0537	0.0516	0.0488	0.0547	0.0501	0.0770	0.0017	0.0000
0.5	0.0323	0.0476	0.0589	0.0592	0.0463	0.0525	0.0599	0.0000	0.0005	0.0920
0.6	0.0194	0.0331	0.0504	0.0551	0.0386	0.0481	0.0519	0.0700	0.0003	0.0903
0.7	0.0102	0.0204	0.0229	0.0439	0.0341	0.0367	0.0405	0.0537	0.0793	0.0304
0.8	0.0060	0.0100	0.0225	0.0307	0.0242	0.0288	0.0271	0.0349	0.0024	0.0755
0.9	0.0041	0.0061	0.0103	0.0174	0.0159	0.0182	0.0187	0.0345	0.0441	0.0300
1.0	0.0041	0.0046	0.0061	0.0081	0.0095	0.0102	0.0143	0.0163	0.0251	0.0308
1.2		0.0041	0.0044	0.0047	0.0057	0.0070	0.0080	0.0096	0.0096	0.0214
1.4	0.0039	0.0041	0.0045	0.0046	0.0051	0.0059	0.0072	0.0083	0.0083	0.0134
1.6					0.0050			0.0073	0.0071	0.0005
1.8	0.0040	0.0041	0.0042	0.0044	0.0048	0.0052	0.0058	0.0063	0.0063	0.0066
2.2	0.0039	0.0039	0.0041	0.0042	0.0046	0.0048	0.0050	0.0053	0.0052	0.0053
2.6	0.0038	0.0039	0.0039	0.0041	0.0043	0.0044	0.0045	0.0046	0.0046	0.0047
3.6	0.0037	0.0037	0.0038	0.0039	0.0040	0.0039	0.0040	0.0039	0.0038	0.0039
							1			
У	42 mm	44 mm	46 mm	48 mm	50 mm	55 mm	60 nm	70 mm	90 mm	110 mm
У ——	42 mm	44 mm	46 mm	48 mm	50 mm	55 mm	60 mm	70 mm	90 mm	110 mm
Y 0.3	42 mm 0.0909	44 mm 0.0959	46 mm 0.1041	48 mm	50 mm	55 mm	60 mm	70 mm 0.1084	90 mm 0.1043	110 mm 0.1055
У 0.3 0.4	42 mm 0.0909 0.0975 0.1019	44 mm 0.0959 0.1007 0.1048	46 mm 0.1041 0.1048 0.1076	48 mm 0.1077 0.1080	50 mm 0.1119 0.1107	55 mm 0.1140 0.1100	60 nm 0.1155 0.1121	70 mm 0.1084 0.1044	90 mm 0.1043 0.0991	110 mm 0.1055 0.0987
У 0.3 0.4 0.5 0.6	42 mm 0.0909 0.0975 0.1019 0.1008	44 mm 0.0959 0.1007 0.1048	46 mm 0.1041 0.1048 0.1076	48 mm 0.1077 0.1080 0.1091	50 mm 0.1119 0.1107 0.1100	55 mm 0.1140 0.1100 0.1080	60 nm 0.1155 0.1121 0.1085	70 mm 0.1084 0.1044 0.0999	90 mm 0.1043 0.0991 0.0933	110 mm 0.1055 0.0987 0.0932
Y 0.3 0.4 0.5 0.6 0.7	42 mm 0.0909 0.0975 0.1019 0.1008 0.0849	44 mm 0.0959 0.1007 0.1048 0.1040 0.0955	46 mm 0.1041 0.1048 0.1076 0.1073	48 mm 0.1077 0.1080 0.1091 0.1095 0.1076	50 mm 0.1119 0.1107 0.1100 0.1093 0.1077	55 mm 0.1140 0.1100 0.1080 0.1049	60 mm 0.1155 0.1121 0.1085 0.1053	70 mm 0.1084 0.1044 0.0999 0.0961	90 mm 0.1043 0.0991 0.0933 0.0867	110 mm 0.1055 0.0987 0.0932 0.0863
У 0.3 0.4 0.5 0.6 0.7 0.8	42 mm 0.0909 0.0975 0.1019 0.1008 0.0849 0.0689	44 mm 0.0959 0.1007 0.1048 0.1040 0.0955 0.0828	46 mm 0.1041 0.1048 0.1076 0.1073 0.1031	48 mm 0.1077 0.1080 0.1091 0.1095 0.1076 0.1025	50 mm 0.1119 0.1107 0.1100 0.1093 0.1077 0.1032	55 mm 0.1140 0.1100 0.1080 0.1049 0.1028	60 nm 0.1155 0.1121 0.1085 0.1053 0.1025	70 mm 0.1084 0.1044 0.0999 0.0961 0.0925	90 mm 0.1043 0.0991 0.0933 0.0867 0.0827	110 mm 0.1055 0.0987 0.0932 0.0863 0.0821
Y 0.3 0.4 0.5 0.6 0.7 0.8 0.9	42 mm 0.0909 0.0975 0.1019 0.1008 0.0849 0.0689 0.0484	44 mm 0.0959 0.1007 0.1048 0.1040 0.0955 0.0828 0.0636	46 mm 0.1041 0.1048 0.1076 0.1073 0.1031 0.0916 0.0764	48 mm 0.1077 0.1080 0.1091 0.1095 0.1076 0.1025 0.0907	50 mm 0.1119 0.1107 0.1100 0.1093 0.1077 0.1032	55 mm 0.1140 0.1100 0.1080 0.1049 0.1028 0.0991	60 nm 0.1155 0.1121 0.1085 0.1053 0.1025 0.1001	70 mm 0.1084 0.1044 0.0999 0.0961 0.0925 0.0897	90 mm 0.1043 0.0991 0.0933 0.0867 0.0827 0.0792	110 mm 0.1055 0.0987 0.0932 0.0863 0.0821 0.0785
Y 0.3 0.4 0.5 0.6 0.7 0.8 0.9 1.0	42 mm 0.0909 0.0975 0.1019 0.1008 0.0849 0.0689 0.0484 0.0293	44 mm 0.0959 0.1007 0.1048 0.1040 0.0955 0.0828 0.0636 0.0464	46 mm 0.1041 0.1048 0.1076 0.1073 0.1031 0.0916 0.0764 0.0601	48 mm 0.1077 0.1080 0.1091 0.1095 0.1076 0.1025 0.0907 0.0757	50 mm 0.1119 0.1107 0.1100 0.1093 0.1077 0.1032 0.0940 0.0845	55 mm 0.1140 0.1100 0.1080 0.1049 0.1028 0.0991 0.0929	60 mm 0.1155 0.1121 0.1085 0.1053 0.1053 0.1025 0.1001 0.0957	70 mm 0.1084 0.1044 0.0999 0.0961 0.0925 0.0897 0.0871	90 mm 0.1043 0.0991 0.0933 0.0867 0.0827 0.0792 0.0763	110 mm 0.1055 0.0987 0.0932 0.0863 0.0821 0.0785 0.0752
Y 0.3 0.4 0.5 0.6 0.7 0.8 0.9 1.0 1.2	42 mm 0.0909 0.0975 0.1019 0.1008 0.0849 0.0689 0.0484 0.0293 0.0173	44 mm 0.0959 0.1007 0.1048 0.1040 0.0955 0.0828 0.0636 0.0464 0.0228	46 mm 0.1041 0.1048 0.1076 0.1073 0.1031 0.0916 0.0764 0.0601 0.0319	48 mm 0.1077 0.1080 0.1091 0.1095 0.1076 0.1025 0.0907 0.0757 0.0495	50 mm 0.1119 0.1107 0.1100 0.1093 0.1077 0.1032 0.0940 0.0845 0.0632	55 mm 0.1140 0.1100 0.1080 0.1049 0.1028 0.0991 0.0929 0.0845 0.0699	60 mm 0.1155 0.1121 0.1085 0.1053 0.1025 0.1001 0.0957 0.0908	70 mm 0.1084 0.1044 0.0999 0.0961 0.0925 0.0897 0.0871 0.0851	90 mm 0.1043 0.0991 0.0933 0.0867 0.0827 0.0792 0.0763 0.0743	110 mm 0.1055 0.0987 0.0932 0.0863 0.0821 0.0785 0.0752 0.0729
Y 0.3 0.4 0.5 0.6 0.7 0.8 0.9 1.0 1.2 1.4	42 mm 0.0909 0.0975 0.1019 0.1008 0.0849 0.0689 0.0484 0.0293 0.0173 0.0098	44 mm 0.0959 0.1007 0.1048 0.1040 0.0955 0.0828 0.0636 0.0464 0.0228 0.0151	46 mm 0.1041 0.1048 0.1076 0.1073 0.1031 0.0916 0.0764 0.0601 0.0319 0.0202	48 mm 0.1077 0.1080 0.1091 0.1095 0.1076 0.1025 0.0907 0.0757 0.0495 0.0260	50 mm 0.1119 0.1107 0.1100 0.1093 0.1077 0.1032 0.0940 0.0845 0.0632 0.0341	55 mm 0.1140 0.1100 0.1080 0.1049 0.1028 0.0991 0.0929 0.0845 0.0699	60 mm 0.1155 0.1121 0.1085 0.1053 0.1053 0.1025 0.1001 0.0957 0.0908 0.0796	70 mm 0.1084 0.1044 0.0999 0.0961 0.0925 0.0897 0.0871 0.0851 0.0805	90 mm 0.1043 0.0991 0.0933 0.0867 0.0827 0.0792 0.0763 0.0743 0.0716	110 mm 0.1055 0.0987 0.0932 0.0863 0.0821 0.0785 0.0752 0.0729 0.0693
Y 0.3 0.4 0.5 0.6 0.7 0.8 0.9 1.0 1.2 1.4 1.6	42 mm 0.0909 0.0975 0.1019 0.1008 0.0849 0.0689 0.0484 0.0293 0.0173 0.0098	44 mm 0.0959 0.1007 0.1048 0.1040 0.0955 0.0828 0.0636 0.0464 0.0228 0.0151 0.0093	46 mm 0.1041 0.1048 0.1076 0.1073 0.1031 0.0916 0.0764 0.0601 0.0319 0.0202 0.0107	48 mm 0.1077 0.1080 0.1091 0.1095 0.1076 0.1025 0.0907 0.0757 0.0495 0.0260 0.0177	50 mm 0.1119 0.1107 0.1100 0.1093 0.1077 0.1032 0.0940 0.0845 0.0632 0.0341 0.0230	55 mm 0.1140 0.1100 0.1080 0.1049 0.1028 0.0991 0.0929 0.0845 0.0699 0.0492 0.0316	60 mm 0.1155 0.1121 0.1085 0.1053 0.1025 0.1001 0.0957 0.0908 0.0796 0.0652 0.0493	70 mm 0.1084 0.1044 0.0999 0.0961 0.0925 0.0897 0.0871 0.0851 0.0805 0.0741	90 mm 0.1043 0.0991 0.0933 0.0867 0.0827 0.0792 0.0763 0.0743 0.0716 0.0692	110 mm 0.1055 0.0987 0.0932 0.0863 0.0821 0.0785 0.0752 0.0752 0.0729 0.0693 0.0665
Y 0.3 0.4 0.5 0.6 0.7 0.8 0.9 1.0 1.2 1.4 1.6 1.8	42 mm 0.0909 0.0975 0.1019 0.1008 0.0849 0.0689 0.0484 0.0293 0.0173 0.0098 0.0073	44 mm 0.0959 0.1007 0.1048 0.1040 0.0955 0.0828 0.0636 0.0464 0.0228 0.0151 0.0093 0.0081	46 mm 0.1041 0.1048 0.1076 0.1073 0.1031 0.0916 0.0764 0.0601 0.0319 0.0202 0.0107 0.0089	48 mm 0.1077 0.1080 0.1091 0.1095 0.1076 0.1025 0.0907 0.0757 0.0495 0.0260 0.0177 0.0104	50 mm 0.1119 0.1107 0.1100 0.1093 0.1077 0.1032 0.0940 0.0845 0.0632 0.0341 0.0230 0.0161	55 mm 0.1140 0.1100 0.1080 0.1049 0.1028 0.0991 0.0929 0.0845 0.0699 0.0492 0.0316 0.0225	60 mm 0.1155 0.1121 0.1085 0.1053 0.1053 0.1025 0.1001 0.0957 0.0908 0.0796 0.0652 0.0493 0.0350	70 mm 0.1084 0.0999 0.0961 0.0925 0.0897 0.0871 0.0851 0.0805 0.0741 0.0649 0.0544	90 mm 0.1043 0.0991 0.0933 0.0867 0.0827 0.0792 0.0763 0.0743 0.0743 0.0716 0.0692 0.0665	110 mm 0.1055 0.0987 0.0932 0.0863 0.0821 0.0785 0.0752 0.0729 0.0693 0.0665 0.0641
Y 0.3 0.4 0.5 0.6 0.7 0.8 0.9 1.0 1.2 1.4 1.6 1.8 2.0	42 mm 0.0909 0.0975 0.1019 0.1008 0.0849 0.0689 0.0484 0.0293 0.0173 0.0098 0.0073	44 mm 0.0959 0.1007 0.1048 0.1040 0.0955 0.0828 0.0636 0.0464 0.0228 0.0151 0.0093 0.0081	46 mm 0.1041 0.1048 0.1076 0.1073 0.1031 0.0916 0.0764 0.0601 0.0319 0.0202 0.0107 0.0089 0.0078	48 mm 0.1077 0.1080 0.1091 0.1095 0.1076 0.1025 0.0907 0.0757 0.0495 0.0260 0.0177 0.0104 0.0087	50 mm 0.1119 0.1107 0.1100 0.1093 0.1077 0.1032 0.0940 0.0845 0.0632 0.0341 0.0230 0.0161 0.0102	55 mm 0.1140 0.1100 0.1080 0.1049 0.1028 0.0991 0.0929 0.0845 0.0699 0.0492 0.0316 0.0225 0.0157	60 mm 0.1155 0.1121 0.1085 0.1053 0.1025 0.1001 0.0957 0.0908 0.0796 0.0652 0.0493 0.0350 0.0255	70 mm 0.1084 0.1044 0.0999 0.0961 0.0925 0.0897 0.0871 0.0851 0.0805 0.0741 0.0649 0.0544	90 mm 0.1043 0.0991 0.0933 0.0867 0.0827 0.0792 0.0763 0.0743 0.0743 0.0716 0.0692 0.0665 0.0631	110 mm 0.1055 0.0987 0.0932 0.0863 0.0821 0.0785 0.0752 0.0752 0.0729 0.0693 0.0665 0.0641 0.0615
Y 0.3 0.4 0.5 0.6 0.7 0.8 0.9 1.0 1.2 1.4 1.6 1.8 2.0 2.2	42 mm 0.0909 0.0975 0.1019 0.1008 0.0849 0.0689 0.0484 0.0293 0.0173 0.0098 0.0073 0.0073	44 mm 0.0959 0.1007 0.1048 0.1040 0.0955 0.0828 0.0636 0.0464 0.0228 0.0151 0.0093 0.0081 0.0063	46 mm 0.1041 0.1048 0.1076 0.1073 0.1031 0.0916 0.0764 0.0601 0.0319 0.0202 0.0107 0.0089 0.0078 0.0070	48 mm 0.1077 0.1080 0.1091 0.1095 0.1076 0.1025 0.0907 0.0757 0.0495 0.0260 0.0177 0.0104 0.0087 0.0076	50 mm 0.1119 0.1107 0.1003 0.1073 0.1077 0.1032 0.0940 0.0845 0.0632 0.0341 0.0230 0.0161 0.0102 0.0089	55 mm 0.1140 0.1100 0.1080 0.1049 0.1028 0.0991 0.0929 0.0845 0.0699 0.0492 0.0316 0.0225 0.0157 0.0105	60 mm 0.1155 0.1121 0.1085 0.1053 0.1025 0.1001 0.0957 0.0908 0.0796 0.0652 0.0493 0.0350 0.0255 0.0195	70 mm 0.1084 0.1044 0.0999 0.0961 0.0925 0.0897 0.0871 0.0851 0.0805 0.0741 0.0649 0.0544 0.0544	90 mm 0.1043 0.0991 0.0933 0.0867 0.0827 0.0792 0.0763 0.0743 0.0716 0.0692 0.0665 0.0631 0.0593 0.0593	110 mm 0.1055 0.0987 0.0932 0.0863 0.0821 0.0785 0.0752 0.0752 0.0729 0.0693 0.0665 0.0641 0.0615 0.0593 0.0593
Y 0.3 0.4 0.5 0.6 0.7 0.8 0.9 1.0 1.2 1.4 1.6 1.8 2.0 2.2 2.4	42 mm 0.0909 0.0975 0.1019 0.1008 0.0849 0.0689 0.0484 0.0293 0.0173 0.0098 0.0073 0.0073	44 mm 0.0959 0.1007 0.1048 0.1040 0.0955 0.0828 0.0636 0.0464 0.0228 0.0151 0.0093 0.0081 0.0063	46 mm 0.1041 0.1048 0.1076 0.1073 0.1031 0.0916 0.0764 0.0601 0.0319 0.0202 0.0107 0.0089 0.0078 0.0070 0.0062	48 mm 0.1077 0.1080 0.1091 0.1095 0.1076 0.1025 0.0907 0.0757 0.0495 0.0260 0.0177 0.0104 0.0087 0.0076 0.0068	50 mm 0.1119 0.1107 0.1003 0.1077 0.1032 0.0940 0.0845 0.0632 0.0341 0.0230 0.0161 0.0102 0.0089 0.0074	55 mm 0.1140 0.1100 0.1080 0.1049 0.1028 0.0991 0.0929 0.0845 0.0699 0.0492 0.0316 0.0225 0.0157 0.0105 0.0087	60 mm 0.1155 0.1121 0.1085 0.1053 0.1053 0.1053 0.1053 0.1055 0.1001 0.0957 0.0908 0.0796 0.0652 0.0493 0.0350 0.0255 0.0195 0.0117	70 mm 0.1084 0.1044 0.0999 0.0961 0.0925 0.0897 0.0871 0.0851 0.0805 0.0741 0.0649 0.0544 0.0544 0.0444 0.0341 0.0270	90 mm 0.1043 0.0991 0.0933 0.0867 0.0827 0.0792 0.0763 0.0743 0.0716 0.0692 0.0665 0.0631 0.0593 0.0557 0.0557	110 mm 0.1055 0.0987 0.0932 0.0863 0.0821 0.0785 0.0752 0.0729 0.0693 0.0665 0.0641 0.0615 0.0593 0.0569 0.0561
Y 0.3 0.4 0.5 0.6 0.7 0.8 0.9 1.0 1.2 1.4 1.6 1.8 2.0 2.2 2.4 2.6	42 mm 0.0909 0.0975 0.1019 0.1008 0.0849 0.0689 0.0484 0.0293 0.0173 0.0098 0.0073 0.0058 0.0050	44 mm 0.0959 0.1007 0.1048 0.1040 0.0955 0.0828 0.0636 0.0464 0.0228 0.0151 0.0093 0.0081 0.0063 0.0052	46 mm 0.1041 0.1048 0.1076 0.1073 0.1031 0.0916 0.0764 0.0601 0.0319 0.0202 0.0107 0.0089 0.0078 0.0078 0.0070 0.0062 0.0056	48 mm 0.1077 0.1080 0.1091 0.1095 0.1076 0.1025 0.0907 0.0757 0.0495 0.0260 0.0177 0.0104 0.0087 0.0076 0.0068 0.0061	50 mm 0.1119 0.1107 0.1107 0.1093 0.1077 0.1032 0.0940 0.0845 0.0632 0.0341 0.0230 0.0161 0.0102 0.0089 0.0074 0.0067	55 mm 0.1140 0.1100 0.1080 0.1049 0.1028 0.0991 0.0929 0.0845 0.0699 0.0492 0.0316 0.0225 0.0157 0.0105 0.0087 0.0075	60 mm 0.1155 0.1121 0.1085 0.1053 0.1053 0.1053 0.1053 0.1053 0.1053 0.0957 0.0908 0.0796 0.0652 0.0493 0.0350 0.0255 0.0195 0.0117 0.0098	70 mm 0.1084 0.1044 0.0999 0.0961 0.0925 0.0897 0.0871 0.0851 0.0805 0.0741 0.0649 0.0544 0.0544 0.0444 0.0341 0.0270 0.0204	90 mm 0.1043 0.0991 0.0933 0.0867 0.0827 0.0792 0.0763 0.0743 0.0716 0.0692 0.0665 0.0631 0.0593 0.0557 0.0503 0.0445	110 mm 0.1055 0.0987 0.0932 0.0863 0.0821 0.0785 0.0752 0.0752 0.0693 0.0665 0.0641 0.0615 0.0593 0.0569 0.0541 0.0512

y 22						und.		r no	E T T E S	5 ru	JR 4	0-61	RIT CA
0.3 0.	2 mm	24	mm	26	nm	28	mm	30	mm	36	mm	40	mm
	.0807	0.0	)888	0.0	0929	0.0	0943	0.	0908	0.0	0909	0.0	)947
).4 U. ) 5 O	0602	0.0	1803	0.0	3853	0.0	7883	0.	0847	0.0	0855	0.0	)887
).5 U. ) 6 D	06692		1733 1730	0.0	J799 1753	0.0	1829	0.	0804	0.0	0816	0.0	0845
).7 0.	0663	0.0	1697	0.0	1728	0.0	)/01 )755	0.	0705	0.0	J//6	0.0	1807
D.8 0.	0659	0.0	)689	0.0	705	0.0	,,,,, 1,,,,	0.	0725	0.0	7271 722	0.0	712
0.9 0.	0653	0.0	)677	0.0	0687	0.0	)719	0.1	0668	0.1	707	0.0	)/49 )727
1.0 0.	0636	0.0	)656	0.0	0665	0.0	0703	0.	0641	0.0	1687	0.0	1709
1.2 0.	.0567	0.0	000	0.0	0604	0.0	0633	0.	0587	0.0	0644	0.0	)684
1.4 0.	.0476	0.0	)511	0.0	0528	0.0	)556	0.0	0521	0.0	0589	0.0	0635
1.6 0.	0355	0.0	)397	0.0	0440	0.0	0477	0.0	0457	0.0	)533	0.0	)588
1.8 0.	0242	0.0	)288	0.0	0343	0.0	)372	0.0	0361	0.0	0467	0.0	)539
2.0 0.	0161	0.0	)195	0.0	0236	0.0	)269	0.0	0273	0.0	)382	0.0	)471
2.2 0.	0113	0.0	)139	0.0	0168	0.0	0193	0.0	0204	0.0	0290	0.0	)386
2.4 0.	0092	0.0	1106	0.0	)124	0.0	)147	0.0	0153	0.0	)220	0.0	)295
2.6 0.	0075	0.0	1085	0.0	049	0.0		0.0	0119	0.0	0161	0.0	)225
1.0 0. 1 6	0045	0.0	1045	0.0	048	0.0	1052	0.0	0055	0.0	065	0.0	0076
i.6								0.0	0039	0.0	1042	0.0	046
v	46 n	 nm	50 m		60 n		70		90 *		110		
									90 Ii				
0.3	0.09	980	0.09	51	0.10	004	0.1	024	0.10	)61	0.10	077	
0.4		108	0.08	89	0.09	943	0.0	960	0.10	)32	0.10	048	
0.5		229	0.08	43	0.08	583	0.0	900	0.09	376	0.10	001	
0.0		185	0.00	72	0.00	207	0.0	549 010	0.05	010	0.0	948	
0.8	0.07	163	0.07	49	0.00	175	0.0	787	0.00	270	0.00	595	
0.9	0.07	148	0.07	24	0.07	147	0.0	761	0.00	199	0.00	220	
1.0	0.07	/31	0.07	11	0.07	132	0.0	743	0.07	76	0.00	792	
<u> </u>	0.07	/03	0.06	85	0.07	03	0.0	712	0.07	43	0.0	757	
1.2	0.06	573	0.06	53	0.06	576	0.0	591	0.07	17	0.0	732	
$1.2 \\ 1.4$	0.06	541	0.06	21	0.06	552	0.0	672	0.06	597	0.07	711	
$1.2 \\ 1.4 \\ 1.6$				0 5	n nr	25	0 0	547	0 06	81	0 04	396	
1.2 1.4 1.6 1.8	0.06	000	0.05	85	0.06	525	0.0		0.00	101	0.00	550	
1.2 1.4 1.6 1.8 2.0	0.06	500 551	0.05	85 44	0.05	525 599	0.0	529	0.00	64	0.00	579	
1.2 1.4 1.6 1.8 2.0 2.2	0.06 0.05 0.04	500 551 95	0.05 0.05 0.05	85 44 04	0.05	525 599 567	0.0	529 508	0.06	64 551	0.00	579 565	
1.2 1.4 1.6 1.8 2.0 2.2 2.4	0.06 0.05 0.04 0.03	500 551 195 199	0.05 0.05 0.05 0.04	85 44 04 25	0.05	525 599 567 523	0.0	529 508 569	0.06	64 551 527	0.00	579 565 545	
1.2 1.4 1.6 1.8 2.0 2.2 2.4 2.6	0.06 0.05 0.04 0.03 0.03	51 95 99 199	0.05 0.05 0.05 0.04 0.03	85 44 04 25 56	0.05	525 599 567 523 175	0.00	529 508 569 528	0.06	64 551 527	0.00	579 565 545 527	

TABLE A.3(e): TURBULENCE INTENSITY PROFILES FOR 40-GRIT CASI

TABLE A.3(1): TURBULENCE	INTENSITY	PROFILES	FOR	4-GRIT	CASE
--------------------------	-----------	----------	-----	--------	------

У ———	22 mm	24 mm	26 mm	28 mm	31 mm	40 mm
Y 0.3 0.4 0.5 0.6 0.7 0.8 0.9 1.0 1.2 1.4 1.6 1.8 2.0	22 mm 0.0951 0.0917 0.0879 0.0845 0.0829 0.0812 0.0809 0.0815 0.0861 0.0953 0.1056 0.1153 0.1245	24 mm 0.1013 0.0999 0.0953 0.0904 0.0877 0.0847 0.0832 0.0828 0.0851 0.0901 0.0979 0.1060 0.1133	26 mm 0.1036 0.1011 0.0964 0.0923 0.0893 0.0876 0.0860 0.0856 0.0864 0.0897 0.0947 0.0947 0.1011 0.1068	28 mm 0.1031 0.1013 0.0976 0.0937 0.0909 0.0895 0.0876 0.0869 0.0887 0.0887 0.0887 0.0921 0.0957 0.1012	31 mm 0.0983 0.0953 0.0915 0.0884 0.0863 0.0851 0.0845 0.0835 0.0833 0.0845 0.0845 0.0861 0.0885 0.0815	40 mm 0.0961 0.0920 0.0879 0.0845 0.0821 0.0807 0.0793 0.0789 0.0789 0.0789 0.0789 0.0801 0.0801 0.0807 0.0808
2.2 2.4 2.6 2.8 3.0 3.2 3.4	0.1313 0.1328 0.1273 0.1156 0.1015 0.0807	0.1208 0.1255 0.1261 0.1216 0.1132 0.0984	0.1132 0.1183 0.1205 0.1196 0.1149 0.1044	0.1065 0.1112 0.1148 0.1161 0.1145 0.1084	0.0960 0.1003 0.1032	0.0820 0.0836 0.0853
3.6 4.6 5.6 6.6	0.0459 0.0147 0.0069	0.0629 0.0184 0.0081	0.0895 0.0729 0.0221 0.0093	0.0983 0.0843 0.0269 0.0109	0.0868 0.0324 0.0124 0.0064	0.0859 0.0536 0.0195 0.0092

#### TABLE A.3(f): (cont'd)

У	50 mm	60 mm	70 mm	90 mm	110 mm
0.3	0.0956	0.0960	0.1004	0.1045	0.1067
0.4	0.0908	0.0893	0.0945	0.1012	0.1048
0.5	0.0853	0.0835	0.0868	0.0943	0.0996
0.6	0.0805	0.0787	0.0813	0.0877	0.0925
0.7	0.0775	0.0749	0.0771	0.0832	0.0868
0.8	0.0751	0.0727	0.0732	0.0777	0.0821
0.9	0.0743	0.0707	0.0712	0.0744	0.0781
1.0	0.0736	0.0703	0.0691	0.0715	0.0751
1.2	0.0732	0.0683	0.0659	0.0667	0.0704
1.4	0.0741	0.0687	0.0640	0.0625	0.0661
1.6	0.0747	0.0691	0.0639	0.0603	0.0631
1.8	0.0755	0.0709	0.0649	0.0593	0.0597
2.0	0.0765	0.0719	0.0672	0.0591	0.0581
2.2	0.0765	0.0723	0.0673	0.0589	0.0575
2.4	0.0769	0.0721	0.0675	0.0587	0.0568
2.6	0.0771	0.0724	0.0683	0.0591	0.0556
3.6	0.0767	0.0708	0.0667	0.0587	0.0540
4.6	0.0615	0.0603	0.0584	0.0539	0.0509
5.6	0.0291	0.0356	0.0397	0.0428	0.0427
6.6	0.0124	0.0158	0.0199	0.0258	0.0295
7.6	0.0071	0.0083	0.0100	0.0139	0.0172
8.6				0.0078	0.0097

Ba	Bare Bare		100-Grit		80-Grit		60-Grit		
(mea	sured)								51 1 0
$\frac{x_{B}-l_{B}}{l_{B}}$	u.,	$\frac{x_{s}-l_{B}}{l_{B}}$	u.	$\frac{x_{s}-l_{B}}{l_{B}}$	u.,	$\frac{x_{s}-l_{B}}{l_{B}}$	u,	$\frac{x_{B}-l_{B}}{l_{-}}$	น.
0.0000	0.2650	0.0000	0.9426	0.0000	0.9484	0.0000	0.9367	0.0000	0.9367
0.0833	0.4600	0.0833	0.9190	0.0769	0.8895	0.1111	0.9190	0.1000	0.9308
0.1667	0.6000	0.1667	0.9013	0.1538	0.8895	0.2222	0.9249	0.2000	0.9308
0.2500	0.7000	0.2500	0.8895	0.2308	0.8601	0.3333	0.9072	0.3000	0.9367
0.3333	0.7550	0.3333	0.8778	0.4231	0.8424	0.4444	0.8778	0.4000	0.9367
0.5417	0.8050	0.5417	0.8778	0.6154	0.8365	0.5556	0.8719	0.5000	0.9367
0.7500	0.8300	0.7500	0.8483	1.0000	0.8306	0.6667	0.8719	0.6000	0.9308
1.1667	0.8200	1.1667	0.8424	1.7690	0.8012	0.7778	0.8719	0.8500	0.8954
1.5833	0.8150			2.5380	0.7835	1.0556	0.8306	1.1000	0.8836
2.0000	0.8050					1.3333	0.8247	1.6000	0.8542
2.4167	0.7950					1.8889	0.8130	2,6000	0.7953
2.8333	0.7850					3.0000	0.7835	3.6000	0.7776
3.2500	0.7750					4.1111	0.7717		
3.6667	0.7650								
4.0833	0.7600								

# TABLE A.4: FRICTION VELOCITY VERSUS NORMALIZED DISTANCE FROM REATTACHMENT

X =	42 mm	x =	44 mm	x =	46 mm	<b>x</b> = .	48 mm
У+	U,	У+	U.,	У.	U,	У+	Ŭ.
5.051 6.734 8.418 10.100 11.790 13.470 15.150 5.051 8.418 11.790 15.150 16.840 16.840 20.200 23.570 26.940 30.300 33.670 37.040 40.410 43.770	7.547 7.962 10.450 15.430 21.810 28.340 35.620 7.019 8.453 19.250 35.090 42.110 44.000 54.420 59.400 61.510 62.110 62.040 61.740 61.740	8.767 11.690 14.610 17.530 20.460 23.380 8.767 11.690 14.610 23.380 26.300 29.220 29.220 29.220 29.220 35.070 40.910 46.760 52.600 58.450 64.290 70.140	6.261 7.674 9.761 12.870 16.110 19.480 5.304 6.261 8.652 18.870 22.780 25.740 25.740 25.740 26.430 30.740 33.130 34.350 34.740 34.830 34.740	11.440 15.250 19.060 22.870 26.680 11.440 19.060 26.680 30.500 34.310 38.120 38.120 38.120 45.740 53.370 60.990 68.610 76.240 83.860 91.490 99.110	8.283 9.867 12.070 14.180 16.220 7.133 11.130 15.600 17.830 19.930 21.400 21.700 23.770 25.000 25.670 25.970 26.100 26.170 26.170	$13.340 \\ 17.790 \\ 22.240 \\ 26.680 \\ 13.340 \\ 22.240 \\ 26.680 \\ 31.130 \\ 35.580 \\ 40.030 \\ 44.470 \\ 53.370 \\ 62.260 \\ 71.160 \\ 80.050 \\ 88.950 \\ 97.840 \\ 106.700 \\ 115.600 \\ 1$	9.600 11.000 12.300 13.900 9.171 12.430 13.660 15.510 16.600 18.000 18.940 18.740 20.170 21.030 21.570 21.890 22.030 22.110 22.140 22.200
60.610	61.280	105.200	34.740	137.200	26.330	100.100	22.340

TABLE A.5(a): NORMALIZED MEAN VELOCITY PROFILES FOR BARE CASE

TABLE	A.5(a):	(cont'd)
-------	---------	----------

<b>x</b> = 50	nta	x = .	x = 55  mm $x = 60  m$		x = 60  mm $x$		70 mm
У.	U,	¥+	U.+	У+	U,	У.₊	Ū₁
14.390 1 19.190 1 14.390 1 19.190 1 23.980 1 23.980 1 33.580 1 33.580 1 38.370 1 43.170 1 47.970 1 57.560 1 67.150 1 86.340 20 95.930 20 105.500 20 115.100 20	1.050 2.040 0.700 1.890 3.320 4.460 5.500 6.370 7.110 7.830 7.670 8.600 9.260 9.290 0.290 0.290 0.290 0.290	15.340 15.340 20.460 25.570 30.690 35.800 40.910 46.030 51.140 61.370 71.600 81.830 92.060 102.300 112.500 122.700 133.000 184.100	11.860 11.700 12.820 14.040 14.810 15.500 16.070 16.940 17.640 18.010 18.460 18.730 18.880 19.080 19.160 19.230 19.380	15.820 15.820 21.090 26.370 31.640 36.910 42.190 47.460 52.730 63.280 73.820 84.370 94.920 105.500 116.000 126.600 137.100 189.800	11.980 11.880 12.920 14.020 14.720 15.400 15.980 16.340 16.650 16.100 16.600 16.990 17.300 17.590 17.780 17.930 18.050 18.120 18.290	16.060 16.060 21.410 26.760 32.110 37.460 42.820 48.170 53.520 53.520 64.220 74.930 85.630 96.340 107.000 117.700 128.400 139.200 192.700	11.620 11.850 12.750 13.890 14.580 15.190 15.720 16.100 16.330 15.690 16.240 16.670 16.880 17.140 17.400 17.550 17.660 17.740 18.070

			RUIZED	PILAN VL.	LUCITY P.	ROFILES	FOR 100	-GRIT CA	SE
X =	44 mm	x =	46 mm	x =	48 mm	x =	50 mm	x = .	55 mm
<u>У</u> .	U.	У+	Ŭ,	У+	Ŭ.	У+	U,	Х+	U+
5.051 6.734 8.418 10.100 11.790 13.470 15.150 16.840 20.200 23.570 26.940 30.300 33.670 37.040 40.410	9.358 13.660 19.470 25.660 32.830 38.940 44.830 50.420 56.830 60.150 61.510 61.740 61.890 61.890 61.960	8.767 11.690 14.610 17.530 20.460 23.380 26.300 29.220 35.070 40.910 46.760 52.600 58.450 75.980 105.200	9.522 11.960 14.650 17.300 19.870 22.430 24.830 26.910 29.960 31.830 32.870 33.350 33.570 33.780 33.960	11.440 15.250 19.060 22.870 26.680 30.500 34.310 38.120 45.740 53.370 60.990 68.610 76.240 83.860 91.490	0 10.470 0 12.330 0 14.300 0 16.100 0 17.670 0 19.130 0 20.430 0 21.500 0 23.330 0 24.400 0 25.130 0 25.730 0 25.830 0 25.830 0 25.870	12.870 17.150 21.440 25.730 30.020 34.310 38.600 42.880 51.460 60.040 68.610 77.190 85.770 94.350 102.900	0 11.140 0 12.530 0 13.780 0 15.020 0 16.150 0 17.100 0 17.960 0 18.670 0 19.910 0 20.800 0 21.420 0 21.960 0 22.220 0 22.400	14.870 19.820 24.780 29.730 34.690 39.640 44.600 49.560 59.470 69.380 79.290 89.200 99.110 109.000	10.540 11.900 13.000 13.970 14.720 15.360 15.870 16.360 17.130 17.720 18.230 18.640 19.000 19.210
43.770 60.610	62.040 62.040	105.200	33,960	91.490 99.110 137.200	) 25.870 ) 25.930 ) 26.070	102.900 111.500 154.400	22.460 22.520 22.640	118.900 128.800 178.400	19.360 19.490 19.620
	x = (	60 mm	x = '	70 mm	x = 9	90 mm	x = 1	10 mm	
	У+	U+	У+	Ŭ₊	У+	U,	У+	U_+	
	15.530 20.710 25.890 31.070 36.250 41.420 46.600 51.780 62.130 72.490 82.850 93.200 103.600 113.900 124.300 134.600 186.400	10.130 11.610 12.710 13.640 14.360 14.870 15.340 15.730 16.370 16.810 17.280 17.670 17.990 18.210 18.430 18.600 18.850	15.820 21.090 26.370 31.640 36.910 42.190 47.460 52.730 63.280 73.820 84.370 94.920 105.500 116.000 126.600 137.100 189.800	9.904 11.250 12.310 13.280 13.900 14.410 14.870 15.200 15.830 16.310 16.310 16.700 17.060 17.350 17.610 17.830 18.020 18.510	15.270 20.360 25.450 30.540 35.630 40.720 45.810 50.900 61.080 71.260 81.440 91.620 101.800 112.000 122.200 132.300 183.200	9.561 10.930 12.080 12.910 13.800 14.280 14.730 15.100 15.730 16.250 16.630 17.050 17.420 17.720 17.970 18.170 18.970	14.930 19.910 24.890 29.870 34.840 39.820 44.800 49.780 59.730 69.690 79.640 89.600 99.560 109.500 119.500 129.400 179.200	8.373 10.310 11.720 12.690 13.380 14.010 14.470 14.860 15.490 16.060 16.460 16.900 17.260 17.640 17.950 18.200 19.220	

TABLE A.5(b): NORMALIZED MEAN VELOCITY PROFILES FOR 100-GRIT CAS

		. ,			2200111	r KOF 1DE	S FUR OU	GRIT CA	SE
x =	36 mm	x =	: 38 mm	x =	= 40 mm	x =	42 mm	x =	44 mm
У+	U <sub>+</sub>	У+	U+	У+	Ŭ.+	У+	U,	У₊	U.,
5.028 6.705 8.381 10.060 11.730 13.410 15.090 16.760 20.110 23.470 26.820	13.660 19.470 25.130 31.250 37.210 43.020 48.450 52.530 57.580 59.700 60.600	$\begin{array}{c} 9.58\\ 12.78\\ 15.97\\ 19.17\\ 22.36\\ 25.55\\ 28.75\\ 31.94\\ 38.33\\ 44.72\\ 51.11\\ \end{array}$	3 9.228   0 12.400   0 14.890   0 17.110   0 20.000   0 22.340   0 24.670   0 26.610   0 29.110   0 30.460   0 31.090	12.62 16.82 21.03 25.24 29.44 33.65 37.86 42.06 50.47 58.89 67.30	0 9.233 0 11.340 0 13.110 0 15.070 0 16.720 0 18.410 0 19.700 0 20.750 0 22.350 0 23.160 0 23.760	14.42 19.23 24.04 28.84 33.65 38.46 43.26 43.26 48.07 57.69 67.30 76.91	0 8.079 0 10.000 0 11.550 0 12.870 0 14.370 0 15.610 0 15.610 0 16.740 0 17.630 0 19.000 0 19.760 0 20.340	14.900 19.860 24.830 29.790 34.760 39.720 44.690 49.650 59.580 69.510 79.440	9.172 10.880 12.050 13.070 14.470 15.160 16.000 16.710 17.760 18.450 18.960
30.170 33.520 36.880 40.230 43.580 60.340	61.060 61.210 61.210 61.130 61.130 61.130	57.50 63.88 70.27 76.66 83.05 115.00	0 31.520 0 31.680 0 31.680 0 31.760 0 31.760 0 31.760 0 31.800	75.71 84.12 92.54 100.90 109.40 151.40	0 24.120 0 24.000 0 24.150 0 24.240 0 24.300 0 24.390	86.53 96.14 105.80 115.40 125.00 173.10	0 20.710 0 20.950 0 21.050 0 21.130 0 21.180 0 21.260	89.370 99.300 109.200 119.200 129.100 178.700	19.360 19.590 19.690 19.800 19.820 19.870
-	x =	46 mm	X = 4	<b>1</b> 8 mm	x = 5	50 mm	x = !	55 mm	
-	У+	U+	У+	U_+	У+	Ŭ.	У+	U,	
1 1 1 1 1	15.370 20.490 25.620 30.740 35.860 40.990 46.110 51.230 61.480 71.730 81.970 92.220 02.500 12.700 23.000 33.200 84.400	8.864 10.520 11.850 12.890 13.780 14.590 15.360 16.020 17.040 17.780 18.270 18.670 18.940 19.110 19.210 19.260 19.330	$15.560 \\ 20.750 \\ 25.930 \\ 31.120 \\ 36.310 \\ 41.490 \\ 46.680 \\ 51.870 \\ 62.240 \\ 72.610 \\ 82.990 \\ 93.360 \\ 103.700 \\ 114.100 \\ 124.500 \\ 134.900 \\ 186.70$	9.732 11.390 12.490 13.290 13.950 14.830 15.440 16.000 16.850 17.510 18.000 18.410 18.710 18.880 19.000 19.070 19.170	$15.750 \\ 21.000 \\ 26.250 \\ 31.500 \\ 36.750 \\ 42.000 \\ 47.250 \\ 52.500 \\ 63.000 \\ 73.500 \\ 84.000 \\ 94.500 \\ 105.000 \\ 115.500 \\ 126.000 \\ 136.500 \\ 189.000 \\ 189.000 \\ 1000 \\ $	9.711 11.370 12.460 13.330 14.020 14.700 15.300 15.810 16.630 17.300 17.780 18.220 18.510 18.750 18.820 18.820 18.920 19.040	15.760 21.010 26.270 31.520 36.780 42.030 47.280 52.540 63.040 73.550 84.060 94.570 105.100 115.600 126.100 136.600 189.100	9.680 11.120 12.110 12.810 13.360 13.970 14.420 14.900 15.650 16.210 16.690 17.140 17.510 17.770 17.960 18.080 18.280	

TABLE A.5(c): NORMALIZED MEAN VELOCITY PROFILES FOR 80-CRIT CASH

x =	60 mm	X = '	70 mm	x = 90 mm		x =	110 mm
У+	U,	У+	U+	¥ +	U,	у.	U.
15.650 20.870 26.080 31.300 36.510 41.730 46.950 52.160 62.600 73.030 83.460 93.890 104.300 114.800 125.200 135.600	9.628 12.220 12.970 13.530 14.020 14.450 14.450 14.840 15.180 15.760 16.300 16.760 17.190 17.560 17.820 18.020 18.160	15.430 20.570 25.710 30.850 36.000 41.140 46.280 51.420 61.710 71.990 82.280 92.560 102.800 113.100 123.400 133.700	9.766 11.460 12.500 13.650 14.170 14.590 14.960 15.250 15.770 16.260 16.700 17.150 17.490 17.810 18.110 18.300	14.870 19.820 24.780 29.730 34.690 39.650 44.600 49.560 59.470 69.380 79.290 89.200 99.110 109.000 118.900 128.800	9.521 11.230 12.410 13.170 13.760 14.240 14.630 14.980 15.570 16.080 16.520 16.920 17.310 17.690 18.020 18.330	14.640 19.520 24.410 29.290 34.170 39.050 43.930 48.810 58.570 68.340 78.100 87.860 97.620 107.400 117.100 126.900	10.060 11.350 12.440 13.220 13.790 14.230 14.590 14.950 15.500 15.990 16.410 16.870 17.210 17.600 17.910 18.250
187.800	18.430	185.100	18.790	178.400	19.300	175.700	19.460

TABLE A.5(c): (cont'd)

<b>x</b> = 3	8 mm	X =	40 mm	x =	42 mm	x = 44 mm	
У+	Ŭ.	У+	U,	У₊	U.	У.+	U,
4.969 6.625 8.281 9.938 11.590 13.250 14.910 16.560 19.880 23.190 26.500 29.810 36.440 43.060 59.620	15.020 22.490 31.620 40.450 47.770 53.130 56.530 58.420 59.770 60.080 60.150 60.150 60.230 60.300	9.188 12.250 15.310 18.380 21.440 24.500 27.560 30.630 36.750 42.880 55.130 67.380 79.630 110.300	10.160 13.350 18.080 22.330 26.040 28.530 30.450 31.430 32.120 32.330 32.370 32.410 32.410 32.490	$12.000 \\ 16.000 \\ 20.000 \\ 24.000 \\ 28.000 \\ 32.000 \\ 36.000 \\ 40.000 \\ 48.000 \\ 56.000 \\ 72.000 \\ 88.000 \\ 104.000 \\ 144.000 \\ 144.000 \\ 144.000 \\ 144.000 \\ 10$	8.563 11.280 14.310 16.750 21.590 23.090 23.910 24.560 24.720 24.780 24.780 24.780 24.780 24.810	13.880 18.500 23.130 27.750 32.380 37.000 41.630 46.250 55.500 64.750 74.000 83.250 101.800 120.300 166.500	7.811 10.220 12.540 14.730 16.840 18.410 19.760 20.540 21.220 21.410 21.460 21.460 21.460 21.460 21.460
x = 4	6 mm	X = 4	48 mm	x = 5	50 mm	x = .	55 mm
У+	Ŭ₊	У+	U+	У+	U+	У+	U.
14.530 19.380 24.220 29.060 33.910 38.750 43.590 43.590 43.590 48.440 58.130 58.130 67.810 77.500 87.190 96.880 106.600 116.300 2 125.900	8.361 10.300 12.260 14.140 15.900 17.470 18.660 19.460 20.260 20.490 20.570 20.570 20.570 20.570	$15.000 \\ 20.000 \\ 25.000 \\ 30.000 \\ 35.000 \\ 40.000 \\ 45.000 \\ 50.000 \\ 60.000 \\ 70.000 \\ 80.000 \\ 90.000 \\ 100.000 \\ 100.000 \\ 120.000 \\ 120.000 \\ 120.000 \\ 100.000 \\ 120.000 \\ 100.00$	7.775 9.750 11.450 13.250 14.850 16.200 17.470 18.400 19.450 19.820 19.950 19.970 20.000 20.020	$15.190 \\ 20.250 \\ 25.310 \\ 30.380 \\ 35.440 \\ 40.500 \\ 45.560 \\ 50.630 \\ 60.750 \\ 70.880 \\ 81.000 \\ 91.130 \\ 101.300 \\ 111.400 \\ 121.500$	7.802 9.975 11.600 13.160 14.490 15.850 17.010 17.830 18.860 19.460 19.600 19.650 19.680 19.680	15.840 21.130 26.410 31.690 36.970 42.250 47.530 52.810 63.380 73.940 84.500 95.060 105.600 116.200 126.800	7.929 9.751 10.980 12.240 13.250 14.340 15.290 16.050 17.070 17.680 17.940 18.060 18.110 18.130

TABLE A.5(d): NORMALIZED MEAN VELOCITY PROFILES FOR 60-GRIT CASE

$x = 60 \text{ mm}$ $x = 70 \text{ mm}$ $x = 90 \text{ mm}$ $x = 110 \text{ mm}$ $Y$ , $U_+$ $Y_+$ $U_+$ $Y_+$ $U_+$ $Y_+$ $U_+$ 16.5708.10316.0209.71714.91010.26014.58010.5722.0909.59721.36011.10019.88011.62019.44011.9927.61010.64026.69011.92024.85012.42024.30012.6833.14011.57032.03012.60029.82013.18029.16013.3738.66012.47037.37013.18034.79013.68034.02013.8644.18013.22042.71013.67039.76014.13038.88014.2249.70014.01048.05014.24044.74014.51043.74014.5855.22014.69053.39014.66049.71014.86048.60014.9266.27015.71064.07015.50059.65015.42058.32015.4677.31016.48074.74016.23069.59015.99068.04016.0088.36016.89085.42016.79079.53016.52077.76016.4499.40017.11096.10017.19089.47016.97087.48016.8010.40017.220106.80017.49099.41017.43097.20017.230121.50017.200117.50117.600117.600117.610117.610								
y. $U_{+}$ y. $U_{+}$ y. $U_{+}$ y. $U_{+}$ 16.5708.10316.0209.71714.91010.26014.58010.5722.0909.59721.36011.10019.88011.62019.44011.9927.61010.64026.69011.92024.85012.42024.30012.6833.14011.57032.03012.60029.82013.18029.16013.3738.66012.47037.37013.18034.79013.68034.02013.8644.18013.22042.71013.67039.76014.13038.88014.2249.70014.01048.05014.24044.74014.51043.74014.5655.22014.69053.39014.66049.71014.86048.60014.9266.27015.71064.07015.50059.65015.42058.32015.4677.31016.48074.74016.23069.59015.99068.04016.0088.36016.89085.42016.79079.53016.52077.76016.4499.40017.11096.10017.19089.47016.97087.48016.80110.40017.220106.80017.49099.41017.43097.20017.230	x =	60 mm	x = '	70 mm	x = 9	∋0 mm	<b>x</b> = 1	110 mm
16.570 $8.103$ $16.020$ $9.717$ $14.910$ $10.260$ $14.580$ $10.57$ $22.090$ $9.597$ $21.360$ $11.100$ $19.880$ $11.620$ $19.440$ $11.99$ $27.610$ $10.640$ $26.690$ $11.920$ $24.850$ $12.420$ $24.300$ $12.68$ $33.140$ $11.570$ $32.030$ $12.600$ $29.820$ $13.180$ $29.160$ $13.37$ $38.660$ $12.470$ $37.370$ $13.180$ $34.790$ $13.680$ $34.020$ $13.86$ $44.180$ $13.220$ $42.710$ $13.670$ $39.760$ $14.130$ $38.880$ $14.22$ $49.700$ $14.010$ $48.050$ $14.240$ $44.740$ $14.510$ $43.740$ $14.580$ $55.220$ $14.690$ $53.390$ $14.660$ $49.710$ $14.860$ $48.600$ $14.92$ $66.270$ $15.710$ $64.070$ $15.500$ $59.650$ $15.420$ $58.320$ $15.460$ $77.310$ $16.480$ $74.740$ $16.230$ $69.590$ $15.990$ $68.040$ $16.00$ $88.360$ $16.890$ $85.420$ $16.790$ $79.530$ $16.520$ $77.760$ $16.440$ $99.400$ $17.110$ $96.100$ $17.490$ $99.410$ $17.430$ $97.200$ $17.20$ $121.500$ $17.220$ $106.800$ $17.490$ $99.410$ $17.430$ $97.200$ $17.20$	У.	U,	у.	U,	¥+	U,	¥ •	U.
17.300 17.300 17.300 17.650 109.400 17.780 106.900 17.62 132.500 17.320 128.100 17.790 119.300 18.160 116.600 17.98 143.600 17.340 138.800 17.890 129.200 18.480 126.400 18.29 198 800 17 360 192 200 17 980 178 000 10 200 175 000 10 500	16.570 22.090 27.610 33.140 38.660 44.180 49.700 55.220 66.270 77.310 88.360 99.400 110.400 121.500 132.500 143.600	8.103 9.597 10.640 11.570 12.470 13.220 14.010 14.690 15.710 16.480 16.480 17.110 17.220 17.290 17.320 17.340	16.020 21.360 26.690 32.030 37.370 42.710 48.050 53.390 64.070 74.740 85.420 96.100 106.800 117.500 128.100 138.800	9.717 11.100 11.920 12.600 13.180 13.670 14.240 14.660 15.500 16.230 16.230 16.790 17.190 17.490 17.650 17.790 17.890	14.910 19.880 24.850 29.820 34.790 39.760 44.740 49.710 59.650 69.590 79.530 89.470 99.410 109.400 119.300 129.200	10.260 11.620 12.420 13.180 13.680 14.130 14.510 14.860 15.420 15.990 16.520 16.970 17.430 17.780 18.160 18.480	14.580 19.440 24.300 29.160 34.020 38.880 43.740 48.600 58.320 68.040 77.760 87.480 97.200 106.900 116.600 126.400	10.570 11.990 12.680 13.370 13.860 14.220 14.580 14.920 15.460 16.000 16.440 16.800 17.230 17.620 17.980 18.290

TABLE A.5(d): (cont'd)

<b>x</b> = 22	mm	x = 2	24 mm	x =	26 mm	x = ;	28 mm	<b>x</b> = 3	30 mm
¥+	U+	У+	U,	¥+	U.	у.	Ŭ.+	¥+	U.
18.220 10 24.290 11 30.370 12 36.440 13 42.510 13 42.510 13 48.590 14 54.660 14 60.730 15 72.880 16 85.030 16 97.170 17 109.300 17 121.500 17 133.600 17 145.800 17 157.900 17 218.600 17	0.370 1.830 2.580 3.250 3.830 4.390 4.960 5.480 5.480 5.290 5.810 7.200 7.540 7.540 7.540 7.540 7.540 7.550 7.350	18.110 24.140 30.180 36.220 42.250 48.290 54.320 60.360 72.430 84.500 96.580 108.600 120.700 132.800 144.900 156.900 217.300	9.871 11.380 12.130 12.810 13.480 14.000 14.540 15.090 16.010 16.680 17.230 17.540 17.540 17.730 17.730 17.730 17.710	17.660 23.550 29.440 35.320 41.210 47.100 52.990 58.870 70.650 82.420 94.200 106.000 117.700 129.500 141.300 153.100 211.900	9.777 11.370 12.180 12.850 13.410 13.920 14.440 14.930 15.880 16.650 17.280 17.640 17.940 18.050 18.090 18.090 18.030	17.440 23.250 29.060 34.880 40.690 46.500 52.310 58.130 69.750 81.380 93.000 104.600 116.300 127.900 139.500 151.100 209.300	9.946 11.230 12.030 12.750 13.250 13.750 14.210 14.650 15.650 16.450 17.150 17.670 18.000 18.150 18.220 18.220	16.990 22.650 28.320 33.980 39.640 45.310 50.970 56.640 67.960 79.290 90.620 101.900 113.300 124.600 135.900 147.300 203.900 260.500 317.200	10.700 11.860 12.490 13.040 13.630 14.090 14.520 14.940 15.720 16.480 17.040 17.560 17.890 18.090 18.180 18.230 18.230 18.180 18.140

TABLE A.5(e): NORMALIZED MEAN VELOCITY PROFILES FOR 40-GRIT CASE

TABLE A.5(e): (cont'd)					
x = 36 mm ;	x = 40 mm	x = .	46 mm	x = !	50 mm
¥+ U <sub>+</sub>	¥+ V,	У+	Ŭ.+	У.+	Ŭ.
16.430 10.850 15   21.910 11.890 21   27.390 12.470 26   32.870 13.050 31   38.340 13.490 37   43.820 13.950 42   49.300 14.340 47   54.780 14.730 53   65.730 15.500 63   76.690 16.190 74   87.640 16.810 85   98.600 17.370 95   109.600 17.810 106   120.500 18.180 117   131.500 18.380 127   142.400 18.520 138   197.200 18.610 191   252.000 18.590 245	.980 10.450 .310 11.780 .640 12.420 .970 12.990 .300 13.530 .630 13.910 .950 14.340 .280 14.700 .940 15.380 .600 16.120 .250 16.710 .910 17.310 .600 17.850 .200 18.300 .900 18.640 .500 18.830 .800 19.090	) 15.650 20.870 26.080 31.300 36.510 41.730 46.950 52.160 62.600 73.030 83.460 93.890 104.300 114.800 125.200 135.600 187.800 240.000	10.500 11.910 12.540 13.100 13.600 13.990 14.360 14.700 15.330 15.980 16.540 17.150 17.650 18.120 18.580 18.890 19.430 19.400	$15.200 \\ 20.270 \\ 25.340 \\ 30.410 \\ 35.470 \\ 40.540 \\ 45.610 \\ 50.680 \\ 60.810 \\ 70.950 \\ 81.080 \\ 91.220 \\ 101.400 \\ 111.500 \\ 121.600 \\ 131.800 \\ 182.400 \\ 182.400 \\ 100.27$	10.630 11.860 12.630 13.130 13.600 13.980 14.380 14.380 14.700 15.300 15.930 16.500 17.050 17.050 17.570 18.000 18.470 18.800 19.470

				•	•		
x =	60 mm	x =	70 mm	x =	90 mm	x =	110 mm
У.	U .	У+	U,	У+	U+	У+	U.
14.760 19.670 24.590 29.510 34.430 39.350 44.270 49.180 59.020 68.860 78.690 88.530 98.370 108.200 118.000	10.130 11.730 12.600 13.120 13.580 14.020 14.380 14.690 15.300 15.870 16.380 16.900 17.360 17.770 18.240	14.420 19.230 24.030 28.840 33.650 38.450 43.260 48.060 57.680 67.290 76.900 86.520 96.130 105.700 115.400	10.610 12.050 12.840 13.370 14.210 14.550 14.840 15.420 15.920 16.400 16.870 17.320 17.710 18.210	13.970 18.630 23.290 27.950 32.600 37.260 41.920 46.580 55.890 65.210 74.520 83.840 93.160 102.500 111.800	9.859 11.540 12.440 13.150 13.610 14.100 14.420 14.720 15.240 15.780 16.210 16.650 17.060 17.460 17.840	13.750 18.330 22.920 27.500 32.080 36.670 41.250 45.830 55.000 64.160 73.330 82.500 91.660 100.800 110.000	9.826 11.570 12.500 13.140 13.690 14.160 14.490 14.790 15.350 15.790 16.230 16.620 17.000 17.360 17.750
177.100	19.830	173.000	20.080	121.100	18.220 19.910	119.200 165.000	18.110 19.740

TABLE A.5(e): (cont'd)

x = 22 mm		x = 24 mm		x = 26 mm		x = 28 mm	
У+	U+	У+	U.+	У+	U,	У+	U,
12.540 16.730 20.910 25.090 29.270 33.450 37.630 41.820 50.180 58.540 66.900 75.270 83.630 91.990 100.400 108.700 117.100 125.400 133.800 142.200	11.600 12.950 13.460 13.610 13.670 13.370 13.190 13.010 12.950 13.250 13.850 14.690 15.740 17.210 18.810 20.460 21.930 23.100 24.160 24.880	12.210 16.280 20.350 24.420 28.490 32.560 36.630 40.700 48.840 56.980 65.130 73.270 81.410 89.550 97.690 105.800 114.000 122.100 130.300 138.400 146.500	11.820 13.490 14.350 14.720 14.910 14.690 14.440 14.290 14.140 14.230 14.510 15.000 15.740 16.940 18.300 19.750 21.110 22.350 23.640 25.340	12.210 16.280 20.350 24.420 28.490 32.560 36.630 40.700 48.840 56.980 65.130 73.270 81.410 89.550 97.690 105.800 114.000 122.100 130.300 138.400 146.500	12.960 14.720 15.490 15.740 15.930 15.620 15.620 15.280 15.060 15.090 15.190 15.520 15.960 15.960 16.910 18.090 19.230 20.430 21.570 22.870 23.950 24.780	12.210 16.280 20.350 24.420 28.490 32.560 36.630 40.700 48.840 56.980 65.130 73.270 81.410 89.550 97.690 105.800 114.000 122.100 130.300 138.400 146.500	13.210 15.030 15.900 16.270 16.540 16.330 16.170 15.990 15.800 15.770 15.800 15.900 16.170 16.910 17.900 18.830 19.850 20.860 22.130 23.240 24.170
234.200	25.570	187.200 227.900	26.230 26.080	187.200 227.900	26.170 26.110	187.200 227.900	25.900 26.020

TABLE A.5(f): NORMALIZED MEAN VELOCITY PROFILES FOR 4-GRIT CASE

x =	30 mm	x =	40 mm	x =	50 mm	x =	60 mm
у.,	U.,	У+	U.	У+	U,	У₊	Ŭ.
11.990 15.980 23.980 27.970 31.970 35.970 39.960 47.950 55.950 63.940 71.930 79.920 87.920 87.920 95.910 103.900 143.900 183.800 223.800	13.990 15.590 16.350 16.630 16.720 16.720 16.570 16.220 16.160 16.100 16.130 16.220 16.760 17.510 18.200 22.790 25.210 25.370	12.540 16.730 20.910 25.090 29.270 33.450 37.630 41.820 50.180 58.540 66.900 75.270 83.630 91.990 100.400 108.700 150.500 192.400 234.200 276.000	13.520 15.350 16.400 16.940 17.250 17.490 17.490 17.400 17.210 17.250 17.180 17.060 16.940 16.970 17.370 17.760 20.220 23.820 23.850	13.540 18.060 22.570 27.090 31.600 36.120 40.630 45.140 54.170 63.200 72.230 81.260 90.290 99.320 108.300 117.400 162.500 207.700 252.800 343.100	12.580 14.470 15.470 16.140 16.500 16.780 16.860 17.090 17.200 17.200 17.140 17.060 17.030 17.200 17.310 18.590 20.450 21.900 21.900	14.100 18.800 23.500 28.200 32.900 37.600 42.300 47.000 56.400 65.800 75.200 84.600 93.990 103.400 112.800 122.200 169.200 216.200 216.200 310.200 357.200	12.830 14.270 15.130 15.640 16.070 16.330 16.490 16.570 16.840 17.030 17.030 17.030 17.030 17.050 17.190 17.270 18.120 19.410 20.500 20.930 20.960

TABLE A.5(f): (cont'd)

1	2	2
_		

### TABLE A.5(f): (cont'd)

x =	70 mm	x =	90 mm	x = 110 mm		
¥ +	U	У+	U +	У+	U,	
14.430 19.240 24.050 28.860 33.670 38.480 43.290 48.100 57.720 67.340 76.960 86.590 96.210 105.800 115.400 125.100 173.200 221.300 269.400 317.500 365.600	11.200 13.350 14.390 15.040 15.460 15.830 16.060 16.240 16.560 16.950 17.030 17.030 17.080 17.180 17.320 17.890 18.880 19.820 20.320 20.420	14.650 19.540 24.420 29.310 34.190 39.080 43.960 48.840 58.610 68.380 78.150 87.920 97.690 107.500 117.200 127.000 175.800 224.700 273.500 322.400 371.200	10.490 12.350 13.500 14.250 14.740 15.170 15.480 15.740 16.130 16.460 16.720 16.900 17.030 17.160 17.280 17.390 17.950 18.620 19.290 19.800 20.040 20.060	14.540 19.390 24.240 29.080 33.930 38.780 43.630 43.630 48.470 58.170 67.860 77.560 87.250 96.950 106.600 116.300 126.000 174.500 223.000 271.500 319.900 368.400	9.874 11.950 13.170 13.970 14.540 14.930 15.290 15.580 16.020 16.410 16.720 16.950 17.130 17.260 17.440 17.620 18.250 18.840 19.410 19.880 20.160	

-----

Ba	re	100-	-Grit	80-Grit		60-Grit	
x <sub>s</sub> /l <sub>b</sub>	-C <sub>P</sub>	$x_{s}/l_{B}$	-C <sub>P</sub>	X <sub>s</sub> /l <sub>b</sub>	-C <sub>P</sub>	x <sub>s</sub> /l <sub>b</sub>	-C <sub>P</sub>
0.0000 0.0833 0.1667 0.2500 0.3333 0.4167 0.5000 0.5833 0.6667 0.7500 0.8333 0.9167 1.000 1.083 1.167 1.250 1.333 1.542 1.750 2.167	-0.02699 -0.000692 0.00692 0.00000 0.01799 0.03460 0.06436 0.07266 0.08720 0.09204 0.1073 0.1308 0.1716 0.2131 0.2401 0.2524 0.2566 0.2625 0.2609 0.2606	0.0000 0.0769 0.1538 0.2308 0.3077 0.3846 0.4615 0.5385 0.6154 0.6923 0.7692 0.8462 0.9231 1.000 1.077 1.154 1.231 1.423 1.615 2.000 2.385 2.769	-C <sub>P</sub> -0.02932 0.001260 0.01001 0.00000 0.01421 0.03289 0.05619 0.06900 0.07936 0.09216 0.1118 0.1358 0.1807 0.2179 0.2391 0.2470 0.2488 0.2494 0.2484 0.2507 0.2548 0.2564	$x_{B}/I_{B}$ 0.0000 0.1111 0.2222 0.3333 0.4444 0.5556 0.6667 0.7778 0.8889 1.000 1.111 1.222 1.333 1.444 1.556 1.667 1.778 2.056 2.333 2.889 3.444 4.000	$-C_{P}$ 0.00000 0.02197 0.02449 0.02755 0.04674 0.06266 0.09756 0.12120 0.1448 0.1755 0.2027 0.2243 0.2027 0.2243 0.2351 0.2407 0.2448 0.2448 0.2484 0.2507 0.2559 0.2559 0.2559 0.2559 0.2559 0.2662 0.2726 0.2767	x <sub>B</sub> /1 <sub>B</sub> 0.0000 0.1000 0.2000 0.3000 0.4000 0.5000 0.6000 0.7000 0.8000 0.9000 1.000 1.000 1.000 1.000 1.000 1.400 1.500 1.600 1.850 2.100 2.600 3.100	-C <sub>F</sub> 0.000000 0.008362 0.01679 0.02426 0.04469 0.06587 0.1141 0.1479 0.1731 0.1949 0.2161 0.2270 0.2323 0.2349 0.2375 0.2391 0.2417 0.2479 0.2521 0.2599 0.2651
		3.154 3.538	0.2564 0.2591 0.2617	4.000 4.556 5.111	0.2767 0.2793 0.2813	3.600 4.100 4.600	0.2692 0.2729 0.2756
		3.923 4.308 4.692 5.077 5.462	0.2636 0.2652 0.2667 0.2677 0.2688				

TABLE A.6: REDUCED PRESSURE DISTRIBUTION

x mm	Displacement Thickness (m x 10 <sup>4</sup> )	Momentum Thickness (m x 10⁴)	Shape Factor
	- -		
22	3.22	0.58	5.514
24	4.64	0.72	6.416
26	5.83	0.78	7.481
28	5.91	0.86	6.842
30	6.63	0.94	7.089
32	7.43	1.02	7.292
34	8.03	1.06	7.546
36	7.95	1.28	6.209
38	8.53	1.25	6.849
40	8.64	1.37	6.284
42	8.13	1.64	4.954
44	7.15	2.26	3.161
46	6.02	2.57	2.338
48	5.24	2.63	1.988
50	4.80	2.60	1.848
55	4.37	2.50	1.753
60	4.04	2.38	1.696
70	4.21	2.57	1.638

TABLE A.7(a): DISPLACEMENT AND MOMENTUM THICKNESSES AND SHAPE FACTOR DISTRIBUTION FOR BARE CASE

x mm	Displacement Thickness (m x 10 <sup>4</sup> )	Momentum Thickness (m x 10⁴)	Shape Factor
22	4.49	0.61	7.353
24	5.60	0.75	7.446
26	6.71	0.88	7.612
28	7.27	0.99	7.377
30	7.44	1.06	7.022
32	8.03	1.17	6.878
34	8.76	1.23	7.092
36	9.23	1.30	7.115
38	9.27	1.38	6.706
40	9.44	1.46	6.462
42	8.50	1.68	5.059
44	7.03	1.97	3.566
46	6.58	2.55	2.581
48	5.67	2.60	2.178
50	5.37	2.74	1.959
55	4.95	2.86	1.734
60	4.96	3.00	1.654
70	5.20	3.26	1.596
90	5.85	3.68	1.589
110	6.35	4.00	1.586

#### TABLE A.7(b): DISPLACEMENT AND MOMENTUM THICKNESSES AND SHAPE FACTOR DISTRIBUTION FOR 100-GRIT CASE

x mm	Displacement Thickness (m x 104)	Momentum Thickness (m x 10°)	Shape Factor
22	4.16	0.35	11.985
24	5.53	0.72	7.640
26	6.02	0.81	7.458
28	6.92	0.97	7.149
30	6.93	1.10	6.308
32	6.78	1.41	4.814
34	6.37	1.72	3.711
36	6.31	1.87	3.370
38	6.01	2.33	2.585
40	5.36	2.50	2.143
42	5.14	2.72	1.890
44	4.76	2.63	1.811
46	4.79	2.74	1.749
48	4.76	2.77	1.722
50	4.78	2.81	1.701
55	4.90	3.00	1.631
60	4.98	3.06	1.627
70	5.43	3.39	1.604
90	6.34	3.99	1.590
110	6.66	4.20	1.587

TABLE A.7(c): DISPLACEMENT AND MOMENTUM THICKNESSES AND SHAPE FACTOR DISTRIBUTION FOR 80-GRIT CASE

x mm	Displacement Thickness (m x 10 <sup>4</sup> )	Momentum Thickness (m x 10 <sup>4</sup> )	Shape Factor
22 24	3.04	0.54	5.639
26	4.60	0.77	5 968
28	4.94	0.89	5.579
30	5.35	0.89	6.020
32	5.55	0.97	5.724
34	5.15	1.13	4.540
36	5.11	1.36	3.749
38	5.16	1.33	3.889
40	4.80	1.59	3.015
42	4.44	1.75	2.541
44	4.09	1.85	2.208
46	3.95	1.87	2.114
48	4.09	2.05	1.990
50	4.08	2.10	1.947
55	3.86	2.14	1.808
60	3.82	2.26	1.694
70	4.57	2.77	1.647
90	6.25	3.91	1.600
110	6.69	4.21	1.589

TABLE A.7(d): DISPLACEMENT AND MOMENTUM THICKNESSES AND SHAPE FACTOR DISTRIBUTION FOR 60-GRIT CASE
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	x mm	Displacement Thickness (m x 10 <sup>4</sup> )	Momentum Thickness (m x 10⁴)	Shape Factor
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	22 24	3.24 3.57	1.83 2.07	1.771
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	26	4.06	2.42	1.678
36 $4.94$ $3.00$ $1.634$ $40$ $5.53$ $3.38$ $1.633$ $46$ $6.08$ $3.76$ $1.616$ $50$ $6.36$ $3.96$ $1.608$ $60$ $7.00$ $4.37$ $1.601$ $70$ $7.29$ $4.55$ $1.602$ $90$ $7.43$ $4.65$ $1.599$	28 30	4.36 4.23	2.63	1.657
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	36	4.94	3.00	1.644
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	40	5.53	3.38	1.633
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	46	6.08	3.76	1.616
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	50 60	6.36 7 00	3.96	1.608
90 7.43 4.65 1.599   10 7.28 4.50 1.599	70	7.29	4.57	1.601
110 7 28 4 56 1 500	90	7.43	4.65	1.599
4.56 1.598	110	7.28	4.56	1.598

TABLE A.7(e): DISPLACEMENT AND MOMENTUM THICKNESSES AND SHAPE FACTOR DISTRIBUTION FOR 40-GRIT CASE

x mm	Displacement Thickness (m x 10⁴)	Momentum Thickness (m x 10⁴)	Shape Factor
22	12.74	6.46	1,971
24	13.16	6.98	1.887
26	13.01	7.26	1.791
28	12.99	7.50	1.732
31	12.72	7.56	1.682
40	11.96	7.69	1.554
50	10.91	7.32	1.490
60	10.11	6.93	1.459
70	9.93	6.77	1.468
90	9.88	6.68	1.480
110	10.16	6.79	1.496

TABLE A.7(f): DISPLACEMENT AND MOMENTUM THICKNESSES AND SHAPE FACTOR DISTRIBUTIONS FOR 4-GRIT CASE

Bare	100	)-Grit	80-Grit 60-		Grit	
$\frac{\mathbf{x}_{\mathbf{B}}}{\mathbf{l}_{\mathbf{B}}} \qquad (\overline{\mathbf{u}^2})^{1/2}$	Х <u>в</u> l <sub>в</sub>	(u <sup>2</sup> )1/2	X <sub>B</sub> l <sub>B</sub>	(u <sup>2</sup> ) <sup>1/2</sup>	Xs l <sub>B</sub>	(u <sup>2</sup> ) <sup>1/2</sup>
0.1667 0.4875 0.2500 0.6315 0.3333 0.7905 0.4167 0.9195 0.5000 1.0485 0.5833 1.2060 0.6667 1.4415 0.7500 1.6425 0.8333 2.1420 0.9167 2.8245 1.0000 2.9265 1.0833 2.9205 1.1667 2.7495 1.2500 2.5350 1.3333 2.3640 1.5417 1.9845 1.7500 1.7265 2.1667 1.6605	0.1539 0.2308 0.3077 0.3846 0.4615 0.5385 0.6154 0.6923 0.7692 0.8462 0.9231 1.0000 1.0769 1.1538 1.2308 1.4231 1.6154 2.0000 2.7692 3.5385	0.5325 0.5790 0.7875 0.8925 1.0140 1.1025 1.1835 1.3380 1.5840 1.8225 2.0730 2.1555 2.1045 2.1360 1.8540 1.6335 1.5705 1.5765 1.6080 1.6425	0.2222 0.3333 0.4444 0.5556 0.6667 0.7778 0.8889 1.0000 1.1111 1.2222 1.3333 1.4444 1.5556 1.6667 1.7778 2.0556 2.3333 2.8889 4.0000 5.1111	0.4605 0.4605 0.5355 0.8625 1.2000 1.3320 1.7780 2.0925 2.0985 1.9695 1.9695 1.9395 1.7835 1.6965 1.6125 1.6125 1.6125 1.6125 1.4400 1.4445 1.4835 1.6020	0.2000 0.3000 0.4000 0.5000 0.6000 0.7000 0.8000 0.9000 1.0000 1.1000 1.2000 1.3000 1.4000 1.5000 1.6000 1.8500 2.1000 2.6000 3.6000 4.6000	0.5910 0.7140 0.8835 0.8880 0.7320 0.8205 0.9345 1.2000 1.3245 1.4475 1.5285 1.5720 1.6140 1.6425 1.6785 1.7100 1.7325 1.6260 1.5645 1.5825

## TABLE A.8: MAXIMUM TURBULENCE INTENSITY DISTRIBUTION

All turbulence intensities given in  $ms^{-1}$ .

130

Bare		100	-Grit	80-0	80-Grit 60-Grit		Grit
<u>Xs</u> l <sub>B</sub>	$\frac{\overline{u^2}}{U_r^2}$	<u>х<sub>в</sub></u> 1 <sub>в</sub>	$\frac{\overline{u^2}}{\overline{U_r}^2}$	$\frac{X_{s}}{l_{B}}$	$\frac{\overline{u^2}}{\overline{v_r}^2}$	xs ls	$\frac{u^2}{U_r^2}$
0.1667 0.2500 0.3333 0.4167 0.5000 0.5833 0.6667 0.7500 0.8333 0.9167 1.0000 1.0833 1.1667 1.2500 1.3333 1.5417 1.7500 2.1667	0.001056 0.001772 0.002777 0.003758 0.004886 0.006464 0.009235 0.011990 0.020390 0.035460 0.038060 0.037910 0.033600 0.028560 0.024840 0.017500 0.013250 0.012250	0.1538 0.2308 0.3077 0.3846 0.4615 0.5385 0.6154 0.6923 0.7692 0.8462 0.9231 1.0000 1.0769 1.1538 1.2308 1.4231 1.6154 2.0000 2.7692 3.5385	0.001260 0.001490 0.002756 0.003540 0.004570 0.005402 0.006225 0.007957 0.011150 0.014760 0.019100 0.020650 0.019680 0.020280 0.015280 0.015280 0.011860 0.010960 0.011050 0.011490 0.011990	0.2222 0.3333 0.3333 0.4444 0.5556 0.6667 0.7778 0.8889 1.0000 1.1111 1.2222 1.3333 1.4444 1.5556 1.6667 1.7778 2.0556 2.3333 2.8889 4.0000 5.1111	0.000943 0.001274 0.002460 0.003306 0.006400 0.007885 0.014210 0.019460 0.019570 0.017240 0.017610 0.016720 0.014140 0.012790 0.011560 0.010710 0.009216 0.009274 0.009781 0.010750 0.011410	0.2000 0.3000 0.4000 0.5000 0.6000 0.7000 0.8000 1.0000 1.1000 1.2000 1.2000 1.3000 1.4000 1.5000 1.6000 1.8500 2.1000 2.6000 3.6000 4.6000	0.001552 0.002266 0.003469 0.003505 0.002381 0.002992 0.003881 0.006400 0.007797 0.009312 0.010380 0.010980 0.011580 0.011990 0.012520 0.013000 0.013340 0.011750 0.010880 0.011130

TABLE A.9: TURBULENCE DATA NORMALIZED BY  $\overline{\mathbb{U}}_r^{\ 2}$ 

131

1	3	2

Castro & Haque

<u>х<sub>в</sub></u> l <sub>в</sub>	$\frac{u^2}{U_r^2}$		
0.1290 0.2310 0.3530 0.4550 0.5730 0.6750 0.7880 0.8980 0.9610 1.0120 1.1250 1.2390 1.3490	0.053300 0.058800 0.088600 0.093300 0.093300 0.091800 0.085100 0.072900 0.063100 0.056500 0.045900 0.040000		

Present Study		Brad & W	lshaw long	Chandrsuda & Bradshaw	
X*	Cf	Х*	Cf	Х*	Cf
0.000 0.083 0.167 0.250 0.333 0.542 0.750 1.167 1.583 2.000 2.417 2.833 3.250 3.667 4.083	0.624 1.881 3.200 4.356 5.067 5.760 6.124 5.977 5.904 5.760 5.618 5.478 5.339 5.202 5.134	0.119 0.167 0.238 0.286 0.310 0.381 0.429 0.476 0.548 0.595 1.059 1.157 1.206 1.255 1.304 1.451 1.549 1.598 1.696 2.579 3.093 3.583 4.098	0.500 0.735 1.132 1.515 1.662 1.838 1.941 2.059 2.265 2.353 2.882 2.926 2.971 3.000 3.015 3.000 3.015 3.000 3.044 3.015 3.044 3.000	0.017 0.525 1.024 1.532	0.083 1.976 2.321 2.345

TABLE A.10: SKIN FRICTION COEFFICIENT DISTRIBUTION

(Skin friction coefficient multiplied by 1000.)